



QM-710 PARTS MANUAL

JANUARY 2023



Improving People's Lives

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Dear Valued Customer,

As of **9/12/19**, the sale of **Quickie QM-710 & QM-720** has been discontinued.
In compliance with Sunrise Medical's policy, replacement parts will continue to be available until
9/12/2024.

Effective **9/12/2024**, replacement parts for the **Quickie QM-710 & QM-720** will be obsolete and
therefore no longer available for sale.

Sincerely,
Sunrise Medical

Description

DISCONTINUED PRODUCT

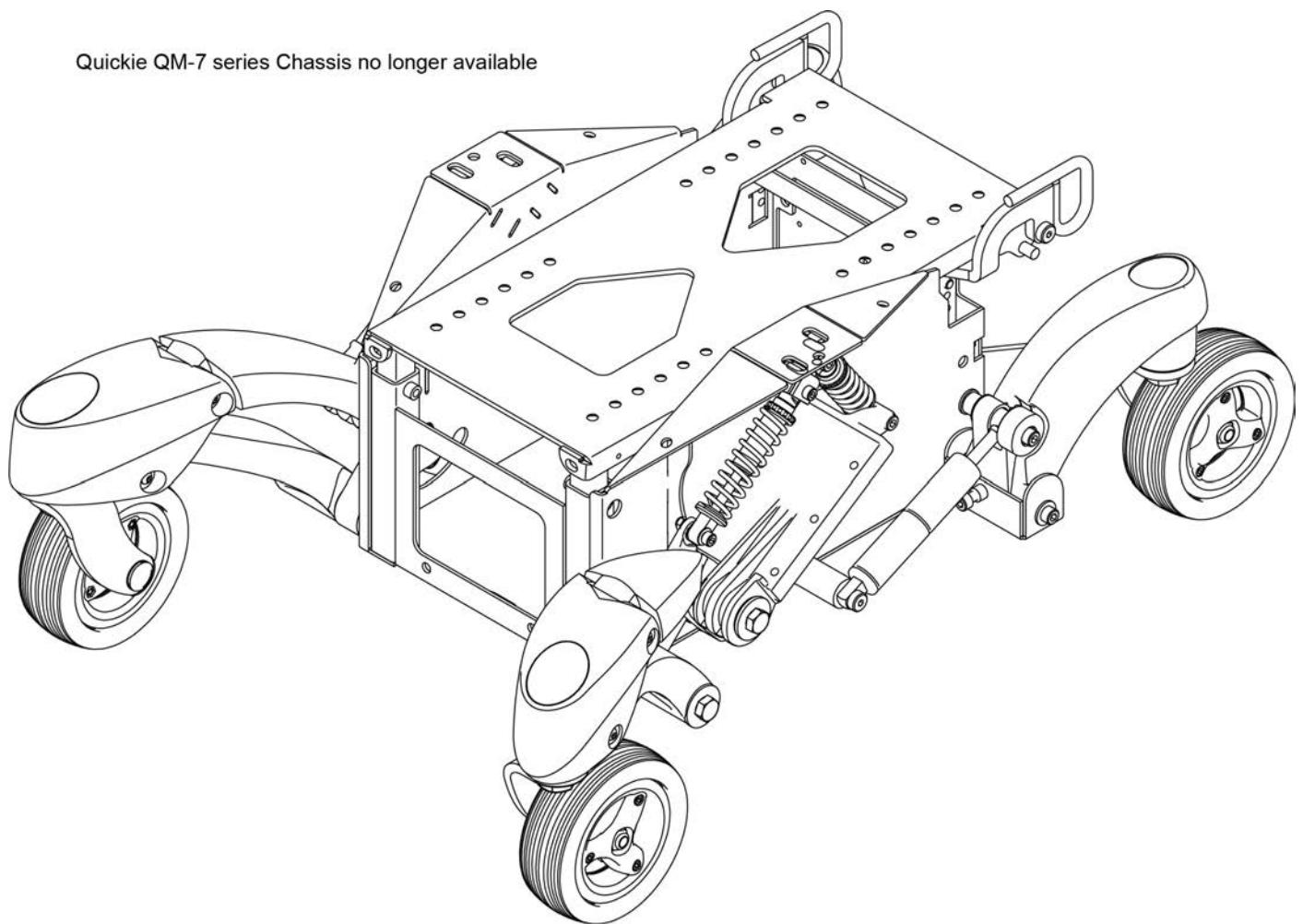
GLOSSARY OF ABBREVIATIONS

Note: see Informations Panel for file.

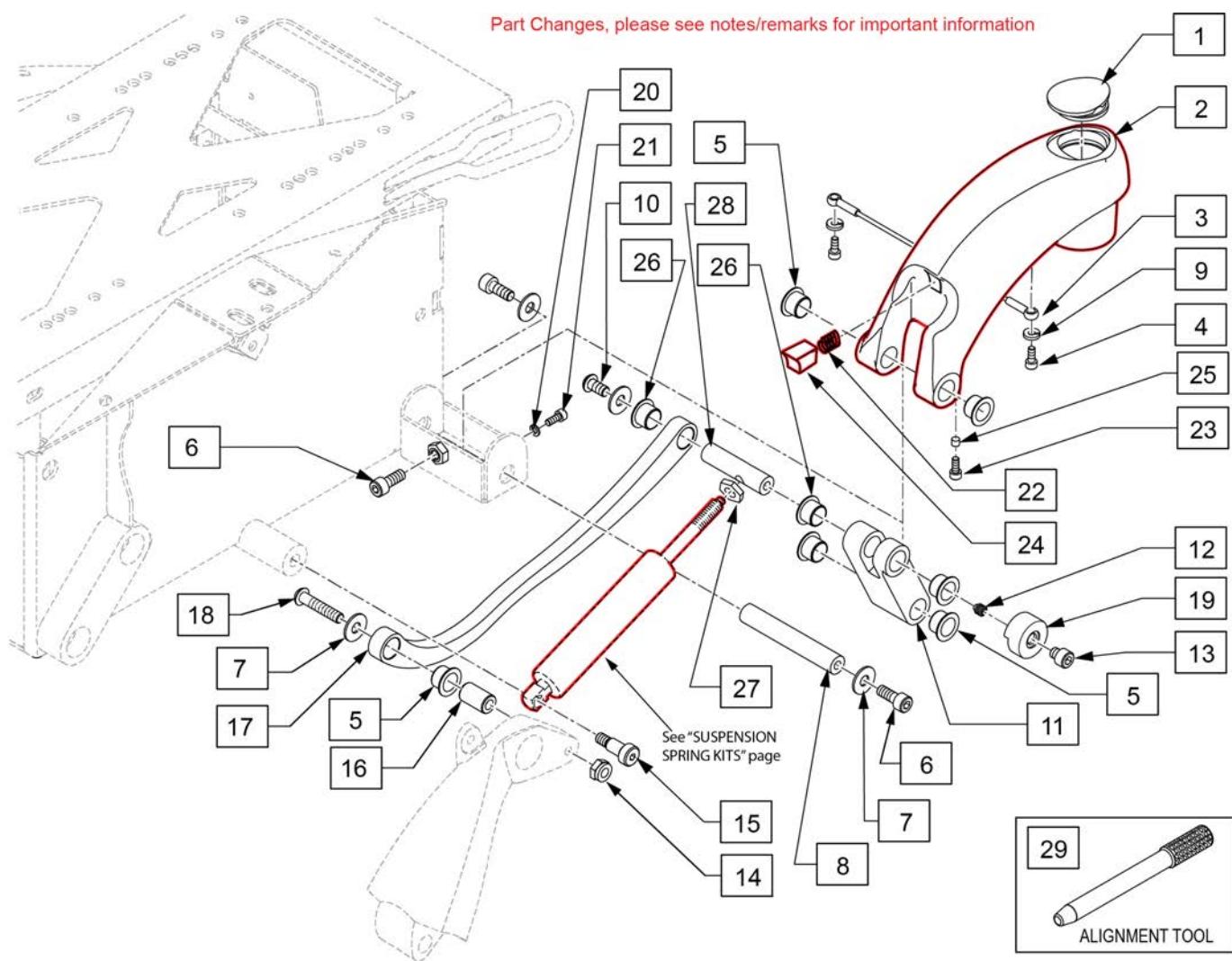
1AD	One Arm Drive	CZ	Cozy	INH	Inhibit	PCB	Pediatric Center of Gravity (AKA: Zippie Iris)	S/A	Swing Away
3DCR	3DX Microclimatic cover for Cryo style inserts	DAB	Depth-adjustable Back	INORG	Inorganic coating	PCM	Power Center Mount	S/F	Side Frame
AAA	Adult Angle Adjustable	DB	Dynamic Back	INSRT	Insert	PED	Pediatric	SCW	Screw
AACM	Angle Adjustable Center Mount	DBL	Double	I/O	Swing In Out	PEL	Pelvic	SDLE	Saddle
ABD	Abductor	DC	Deep Contour	IRIS	Intelligent Rotation in Space	PH	Push Handle	SG	Side Guard
AC	All Court	DL	Desk Length	ISM	Intelligent Seating Module	PHIL	Phillips	SGTG	Super Grip Thumb Guard
AD	Arm Drive	DP	Dual Post Armrest	JA	Jay Active	P/L	Pin Lock	SHCS	Socket Head Cap Screw
ADJ	Adjustable	D-Post	Dual Post Armrest	JNR	Junior	PL	Plated	SHSS	Socket Head Set Screw
ADPT	Adapter	D-PST	Dual Post Armrest	KAA	Kids Angle Adjustable	PLL	Pull	SHLD	Shoulder
AE	Air Exchange	DRV	Drop (seat)	KDS	Kids	PLT	Plate	SHT	Short
AHAB	ASAP II	DTT	Diagnostic Test Tool	KT	Kit (usually consists of all mounting hardware for one side)	PLST	Plastic	SLD	Solid
ANG	Angle	DY	Dynamic Back	KVLR	Kevlar	PLY	Plywood	SLNG	Sling
ALR	Articulating Legrest	EA	Each	KZ	Quickie Kidz/Zippie Kidz	PNEU	Pneumatic	SLTD	Slotted
ALUM	Aluminum	ELR	Elevating Legrest	L	Left	PNK	Pink	SLV	Sleeve
AMH	Adjustable Mounting Hardware	EXT	Extension	LAT	Lateral	PNT	Paint	SM	Small
ANO	Anodized	EXTND	Extended	LCK	Lock	PNTD	Painted	SNGL	Single
ASAP	Adjustable Seating and Positioning	F	Folding Frame	LFH	Left Front Horizontal	POLY	Polyurethane	SOC	Socket
ASL	Adaptive Switch Laboratories	FHC	Flat Head Cap Screw	LFT	Left	POST	Posterior	SPCR	Spacer
ASM	Assembly (includes other parts)	FL	Full Length	LFV	Left Front Vertical	PR	Pressure Relieving	SPEC CLR	Specify Color
ASSM	Assembly	FLD	Folding	LH	Left Hand	PR	Power Recline	SPHA	Single Post Height Adjustable
ASSMLY	Assembly	FL FT	Flip-up Footrest	LH	Left Horizontal	PR	Pair	SPK	Spoke
ASSY	Assembly	FLP	Flip	LK	Lock	(PR)	Pair	SPR	Super Grip Handrim
AT	Anti-tip	FLRD	Flared	LNG	Long	PRCR	Premium Leatherette cover for Cryo style inserts	SQZ	Squeeze
ATT	Attachment	FM	Foam	LO	Lift Off	PRE ISC	Pre-Ischial	SS	Stainless Steel
BB	Basketball	FM	Front Mount	L/O	Lift Off	PREM	Premium Leatherette cover material	ST	Seat
BC	Breezy Chrome	FNDR	Fender	LP	Loop	PTTRN	Pattern	S/TAP	Self Tapping
BCK	Back	FPH	Folding Push Handle	LPS	Loops	PWR	Power	STCR	Stretch Cover for Cryo Style inserts
BCKBRD	Backboard	FT	Foot	LRG	Large	PROJ	Projection	STD	Standard
BH	Button Head	F/REST	Footrest	LRH	Left Rear Horizontal	PRPL	Purple	STL	Style
BHCS	Button Head Cap Screw	FRNT	Front	LRV	Left Rear Vertical	PRTL	Partial	STR	Stretch cover material
BKL	Buckle	FT PLT	Footplate	LS	Low Sheer	PSH	Push	STRLR	Stroller
BKRST	Backrest	FTRST	Footrest	LT	Long Tab	PT	Point	STRT	Straight
B-LOCK	Back Lock	F/UP	Flip-up	LT	Natural Fit Lite Handrims	PTTRN	Pattern	TL	Tall
BLD	Build Up	FWD	Front Wheel Drive	LTRL	Lateral	PWR	Power	TLC	Tilt Lift Comb
BLK	Black	FXT	Fixed	LUMB	Lumber	Q1	Quickie 1	TLT	Tilt
BLU	Blue	GB	Grade 8 higher grade = stronger	LV	Left Vertical	Q2	Quickie 2	TG	Thumb Guard (std)
BR	Breezy	GP	Quickie GP	LW	Low	Q2HP	Quickie 2 High Performance	THRD	Threaded
BRD	Board	GPS	Quickie GPS	LX	Quickie LX	QC	Quickie Carbon	Ti	Titanium
BRNG	Bearing	GPV	Quickie GPV	LXI	Quickie LXi	QR	Quick Release	TL	Tall
BRKT	Bracket	GNRC	Generic	MACH	Machine	QRx	Quickie RX	UPH	Upholstery
BSSHG	Bushing	H	Hole	MECH	Mechanism	QTI	Quickie Titanium	VERT	Vertical
BTIN	Button	HB	High Brake	MED	Medium	QT/QTS	Quickie Tilt & Space	W	With
BTTRY	Battery	HD	Head or Heavy Duty	MM	Millimeter	QUAD	Quadrant Pad	W/	With
BZ	Breezy	H/D	Heavy Duty	MNT	Mount	R	Right	WID	Wide
CAA	Composite Angle Adjustable	HDRST	Headrest	MNTG	Mounting	RCLNR	Recliner	W/F	Water Fall
CG	Center of Gravity	HDRW	Hardware	MOD	Modify or Modification	REC	Receiver	W/O	Without
CGT	Center of Gravity Tilt (AKA: IRIS)	HEX	Hexagon	M/S	Machine Screw	REG	Regular	WHL	Wheel
CHRGR	Charger	HH	Hemi-Height or Hex Head	MWD	Mid Wheel Drive	REL	Release	WLDMNT	Weldment
CJSM	Color Joystick Module	HK	Hook	NAT.FIT	Natural Fit Handrim	REV	Reverse	XS	Cross Spoke
CLMP	Clamp	HL	Heel Loops	NAUG	Naugahyde	RH	Right Hand	YLW	Yellow
CLNCHR	Clincher	HM	High Mount	NF	Non-folding	RH	Right Horizontal	Z2	Zippie 2
CLR	Clear	HNDL	Handle	NF	Natural Fit Handrim	RFH	Right Front Horizontal	ZN	Zinc
COMP	Complete	Hngr	Hanger	NFLT	Natural Fit Lite Handrim	RFV	Right Front Vertical	ZP	Zippie
CMPST	Composite	HP	High Pressure	NR	Non-recessed	RNUUT(S)	Rivnut(s)	ZP2	Zippie 2
CRM	Chrome	HR	Handrim	OBLIQ	Obliquity	RoHS	Restriction of Hazardous Substances		
C/S	Cap Screw	HRDWR	Hardware	OBLQ	Oblique	RR	Rear		
C-S	Countersunk	HRRNS	Harness	OD	Outer/Outside Dimension	RRH	Right Rear Horizontal		
CSTR	Caster	HS	High Speed	O/S	Old Style	RRV	Right Rear Vertical		
CUSH	Cushion	HT	Height or Heat Treated	OUTBRD	Outboard	RT	Right		
CV	Cushion	ID	Inner/Inside Dimension Diameter	P1	Quickie P100	RV	Right Vertical		
CVR	Cover	IN	In/Out (for swing in/out hangers)	P2	Quickie P200	RV	Quickie Revolution		
CVRS	Covers	INBRD	Inboard	P3	Quickie P300	RWD	Rear Wheel Drive		
CYL	Cylinder	INC	Incontinent	P5	Quickie/Zippie P500	SA	Swing Away		

Pos.	Item Number	Description	Remarks
GLOSSARY OF ABBREVIATIONS			see attachment in Informations Panel

Quickie QM-7 series Chassis no longer available

**Description**

No Longer available



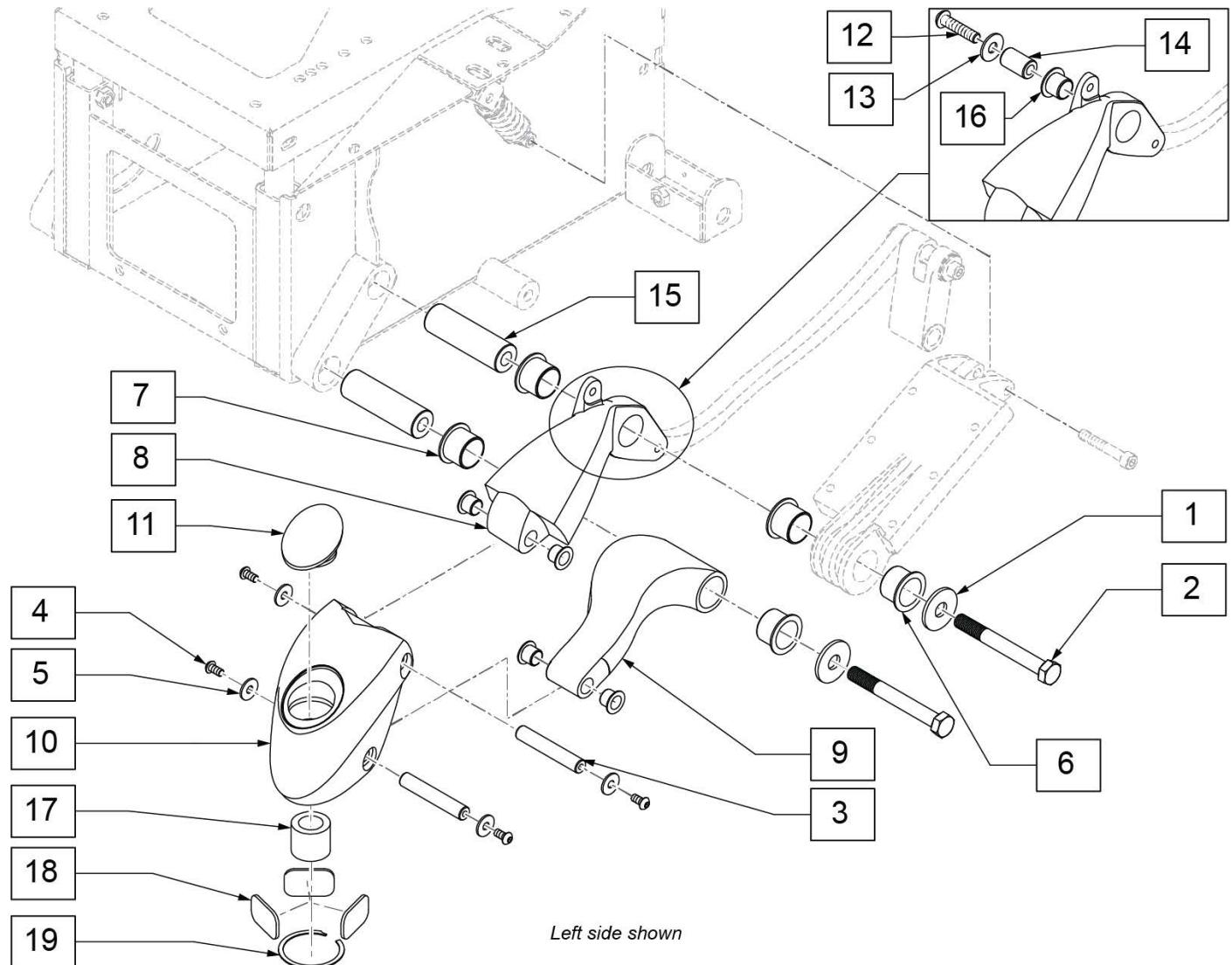
Pos.	Item Number	Description	Remarks
1	119949	REAR CASTER CAP	Includes left and right covers
4	103189-004	SHCS,M5X0.8X12,FULL,NP	
5	114501	BEARING IGUS 1517-12	
6	103191-005	SHCS,M8X1.25X20,FULL,PL	
7	119597	WASHER LARGE OD 8X21X2	
8	104637	PIVOT PIN LOWER REAR	
9	262132	M5 SPLIT LOCK WASHER	
10	103186-004	BHCS,M8X1.25X16,FULL,PL	
11	118124	MOUNT GAS SPRING REAR	
12	119452	M8X8 BRASS TIP SET SCREW	
13	118595	SHCS,M8X1.25X8,FULL,PL	
14	210085	NUT HEX NYLOCK	
15	065132	BOLT SHOULDER 10X16 - M8	
16	104642	SLEEVE LINK PIVOT	
17	104644	LINK ARM	
18	241193	BHCS M8 x 1.25 x 45	
19	120453	BUMPER REAR CASTING QM710	
20	262132	M5 SPLIT LOCK WASHER	
21	103217	SHCS M4 X .7 X 8 ,FULL,NP	

Pos.	Item Number	Description	Remarks
26	119582	BEARING IGUS 1820-11	
27	119596	JAM NUT M10X1	
28	104638	PIVOT PIN UPPER REAR	
29	118090	ALIGNMENT TOOL	
1-9,22-26	223211	RIGHT SWING ARM KIT	Includes bearings and internal spacers
1-9,22-26	223212	LEFT SWING ARM KIT	Includes bearings and internal spacers

Note: When replacing Rear Swing Arms on chairs built prior to S/Ns M710A-116576, M715A-111727 or M720A-125389 replace in pairs.

Note: refer to REAR SWING ARM parts page for additional suspension link parts.

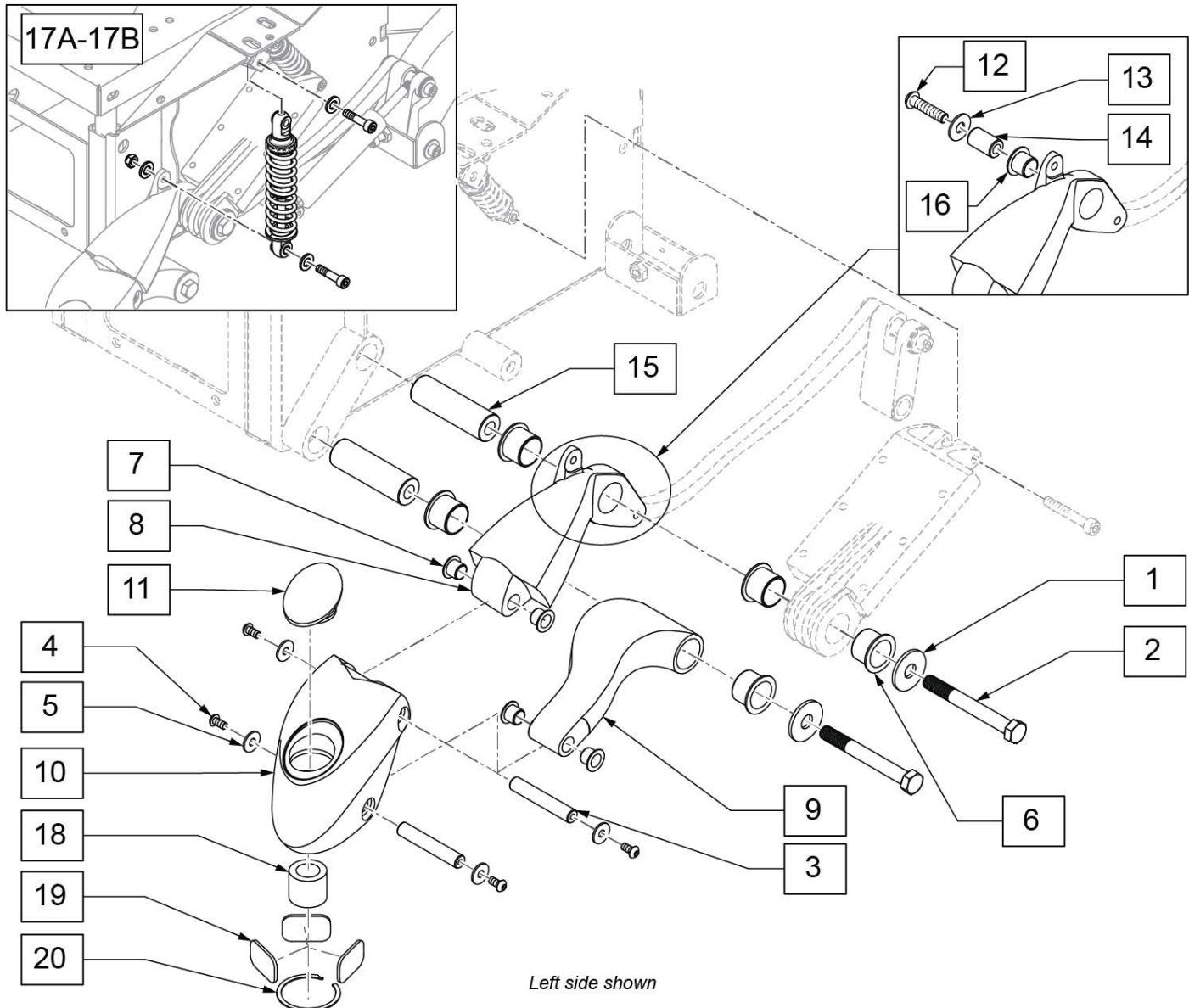
Note: only one performance spring was included on the rear of QM7 bases prior to S/N prefix QM710A, QM715A & QM720A; to retrofit the second performance spring attached to item 8 please refer to FRONT SWING ARM (SpiderTrac2) parts page for part numbers 242264 and 244282.



Pos.	Item Number	Description	Remarks
1	265165	WASHER FLAT M13 X 37 X 3 BLK	Not used with Transit
4	103185-005	BHCS,M6X1X12,FULL,PL	
5	011111	WASHER M6 X 18 REG BLK	
6	114500	BEARING IGUS 2528-21	
7	114502	BEARING IGUS RFM - 1214-12	
11	119888	CASTER COVER	
12	103186-015	BHCS M8x1.25x35,FULL,PL	
13	119597	WASHER LARGE OD 8x24x2	
14	104642	SLEEVE LINK PIVOT	
16	114501	BEARING IGUS 1517-12	
17	526064	BEARING SPACER CASTER 16MM	
18	010514	PLATE ANTI FLUTTER 32 X 20 X 2	
19	320021	RETAINING RING CASTER BRNG	
1-7,12-16	119884	FRNT SWNG ARM PVT SLV WSHRS	
3-5,10,11,17-19	119885	FRNT CSTR HSNG ASSEMBLY R	
3-5,10,11,17-19	119886	FRNT CSTR HSNG ASSEMBLY L	
3-14,16	119973	FRONT SWING ARM ASSM W/DECAL R	Right-includes bearings
3-14,16	119974	FRONT SWING ARM ASSM W/DECAL L	Left-includes bearings

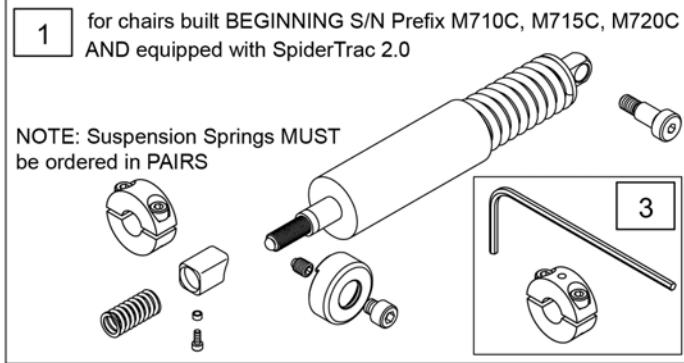
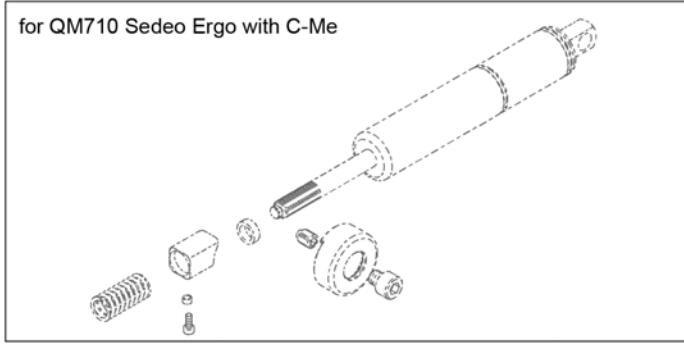
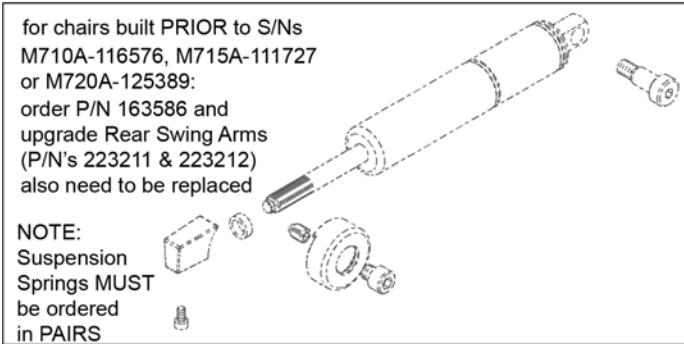
Note: See Rear Swing Arm page for additional suspension link parts.

Note: 18 lbs spring available on chairs after S/N M710C-126227, M715C-113563 & M720C-126211 with Packer and ASAP seating options.



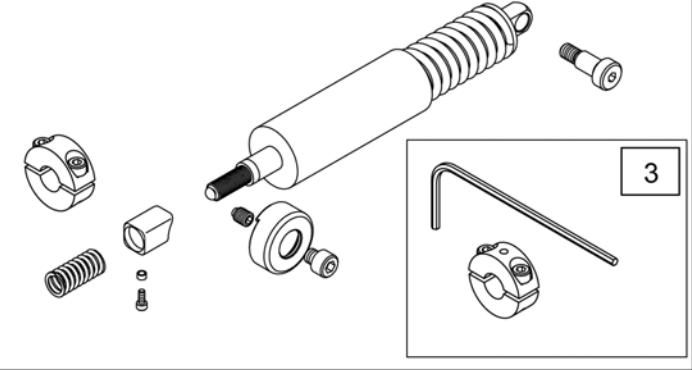
Pos.	Item Number	Description	Remarks
1	265165	WASHER FLAT M13 X 37 X 3 BLK	Not used with Transit
4	103185-005	BHCS,M6X1X12,FULL,PL	
5	011111	WASHER M6 X 18 REG BLK	
6	114500	BEARING IGUS 2528-21	
7	114502	BEARING IGUS RFM - 1214-12	
11	119888	CASTER COVER	

Pos.	Item Number	Description	Remarks
12	103186-015	BHCS M8x1.25x35,FULL,PL	
13	119597	WASHER LARGE OD 8x24x2	
14	104642	SLEEVE LINK PIVOT	
16	114501	BEARING IGUS 1517-12	
17A	242264	PERFORMANCE SPRING KIT	Performance spring-Red Coil; includes mounting hdwr
17B	244282	PERFORMANCE SPRING 18LB/IN KIT	BC model w/out power elevator- Black Coil; includes mounting hdwr
18	526064	BEARING SPACER CASTER 16MM	
19	010514	PLATE ANTI FLUTTER 32 X 20 X 2	
20	320021	RETAINING RING CASTER BRNG	
1-7,12-16	119884	FRNT SWNG ARM PVT SLV WSHRS	
3,5,10,11,18-20	119885	FRNT CSTR HSNG ASSEMBLY R	
3,5,10,11,18-20	119886	FRNT CSTR HSNG ASSEMBLY L	
3-11,13,14	119973	FRONT SWING ARM ASSM W/DECAL R	Right-includes bearings
3-11,13,14	119974	FRONT SWING ARM ASSM W/DECAL L	Left-includes bearings

SUSPENSION SPRING KITS

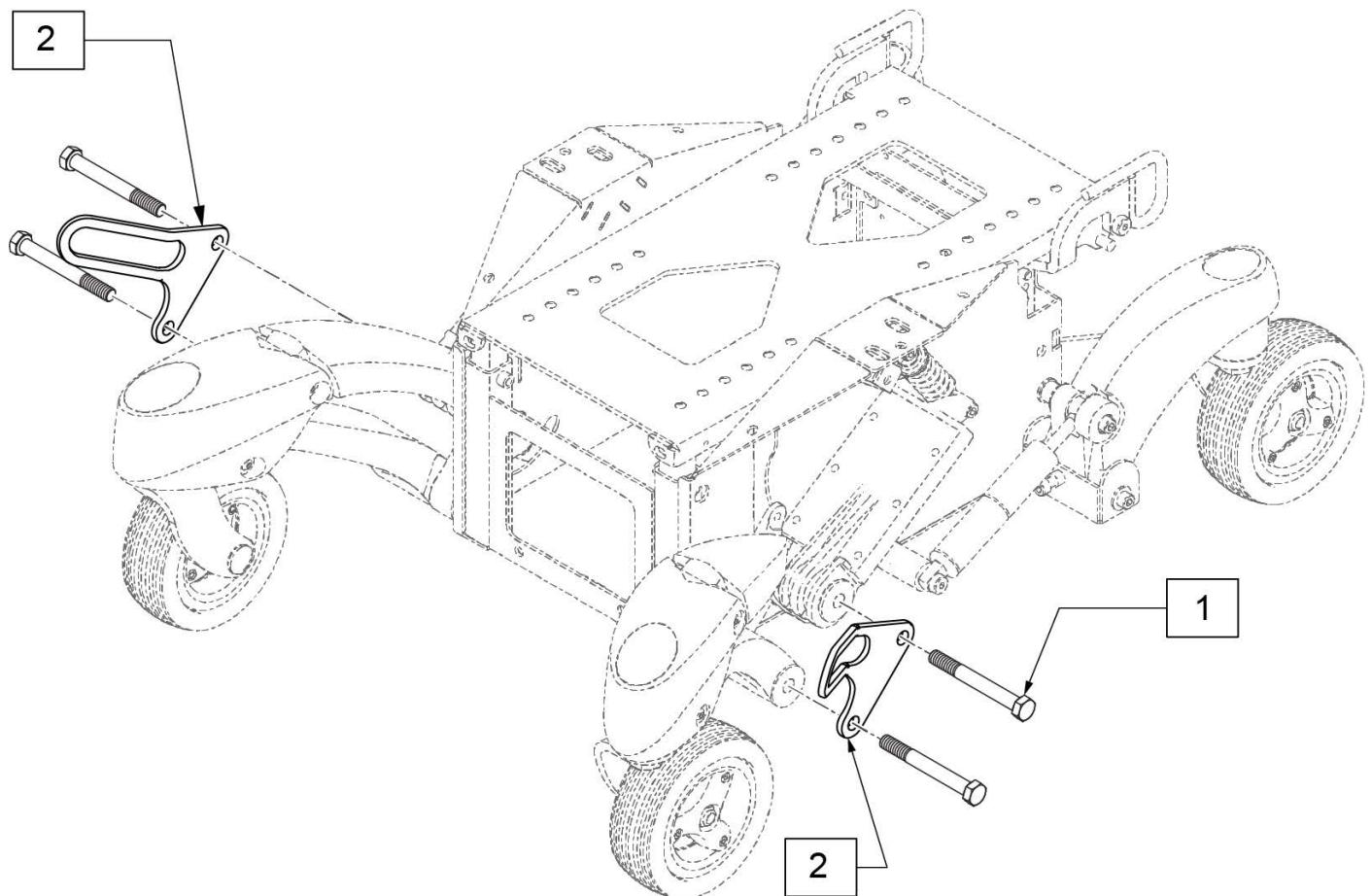
2 Kit with Red Performance Spring: for chairs built AFTER S/Ns M710A-116576, M715A-111727 or M720A-125389 AND equipped with SpiderTrac 1

NOTE: Suspension Springs MUST be ordered in PAIRS



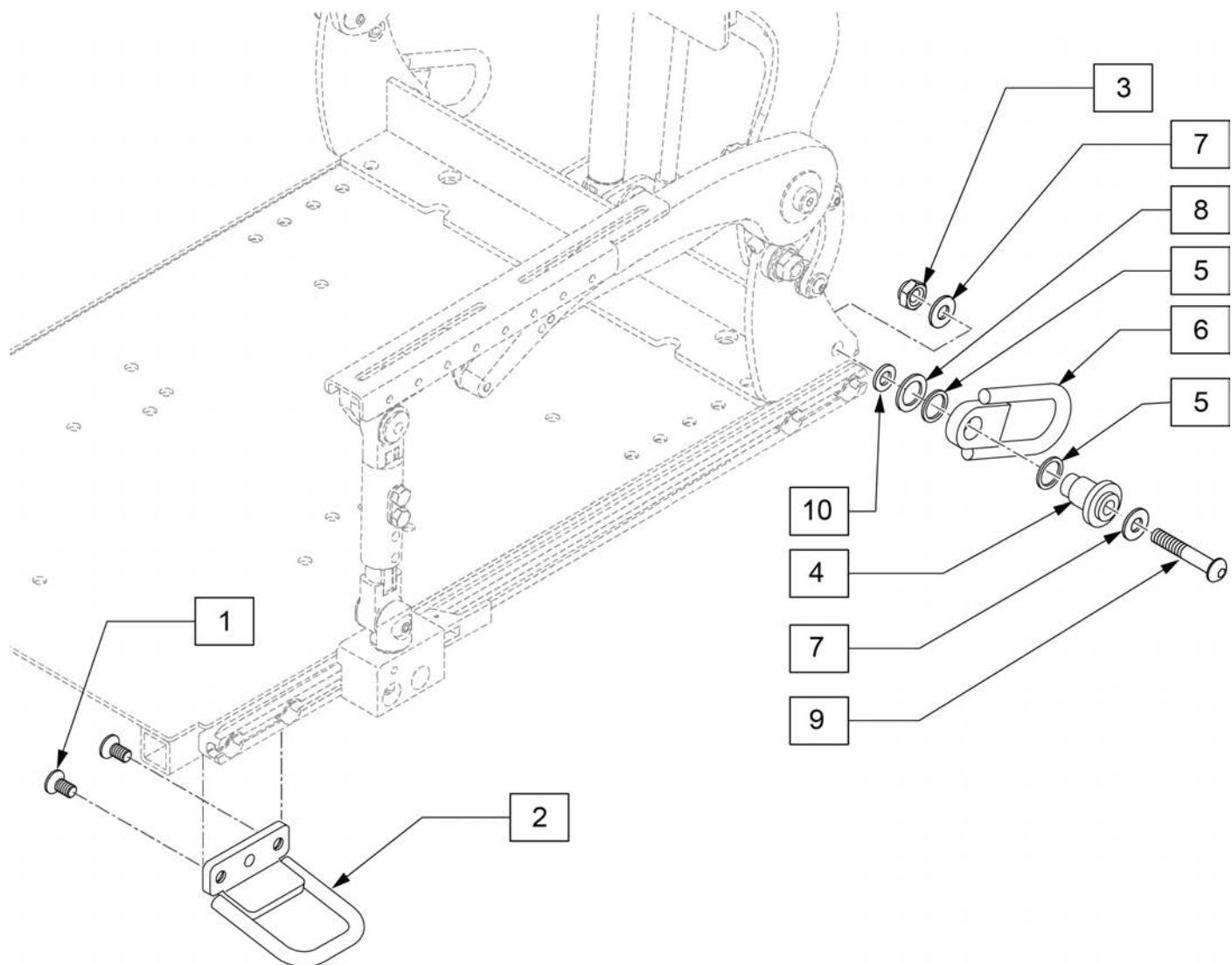
Pos.	Item Number	Description	Remarks
1,3	163585	SUSP SPRING W/ BRASS PAD	see note; w/tool kit; order in PAIRS
2,3	163586	SUSP SPRNG W/BRASS PAD PERF SP	see note; includes Red Performance Spring; w/tool kit; order in PAIRS
3	131624	QM7 WRENCH BLOCK TOOL KIT	

Note: not available on QM715.



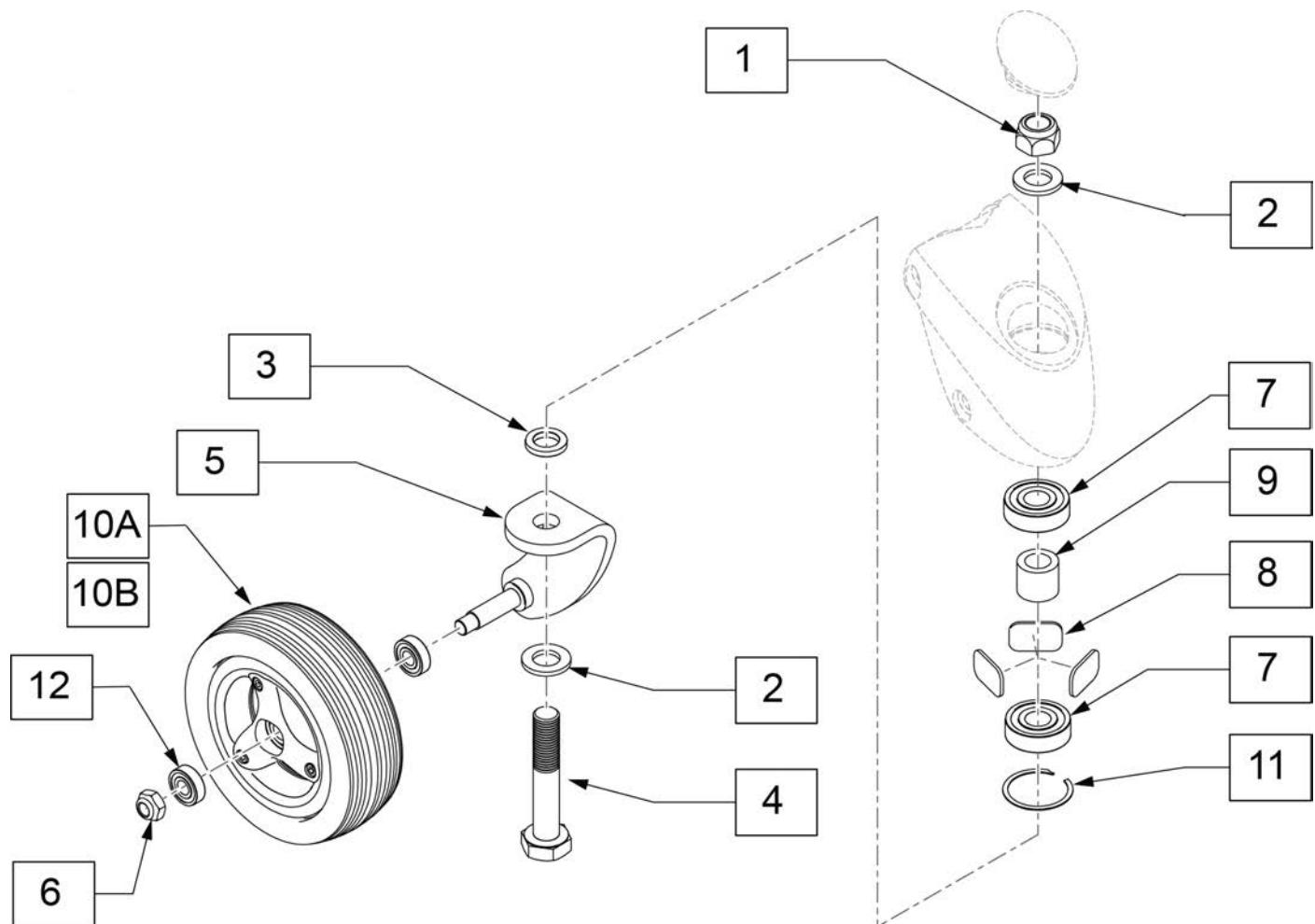
Pos.	Item Number	Description
1	118007	HHCS M12X1.75X100
1,2	120752	TRANSIT KIT

Note: Effective for Pulse chairs with S/N prefix PLS6B-xxx, and QM7 Series chairs after S/N prefix QM710B, QM715B & QM720B.



Pos.	Item Number	Description
1	128171	FHCS M8X1.25X16 W/ PL
3	210085	NUT HEX NYLOCK M8 BLK
5	103462	WASHER 21/32"ID X 27/32"OD
7	263113	5/16 WASHER 1/8" THK
8	250098	M16 HARDENED NRRW FLAT WASHER
9	230123	BHCS,M8X1.25X45, FULL, NP
10	341558	.5 1.0 X .43 BELLEVILLE WASHER
1-10	128499	PULSE TRANSIT KIT PWR RECLINE

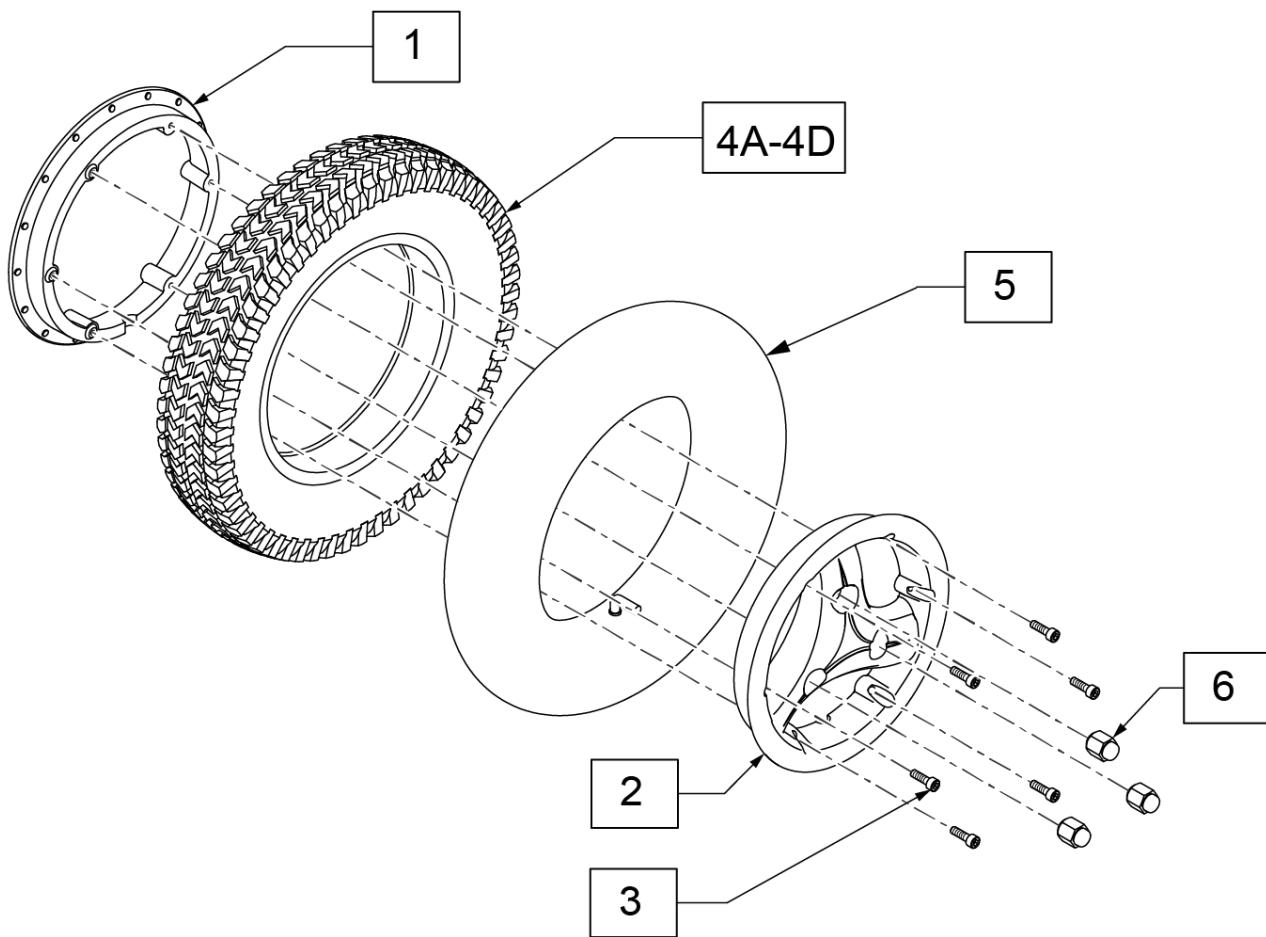
NOTE: Front Caster housing shown. Components are the same for the Rear Caster.



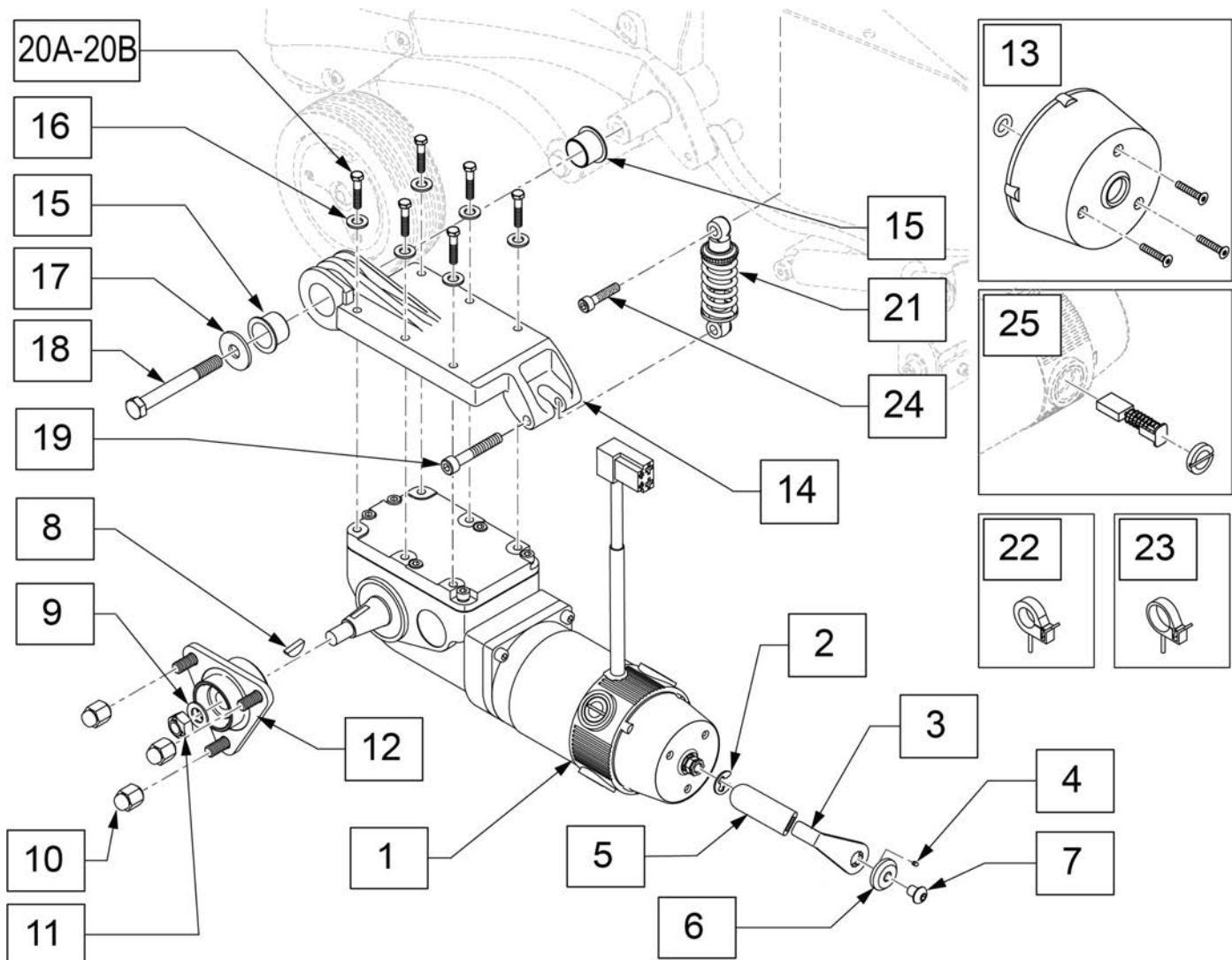
Pos.	Item Number	Description	Remarks
1	230041	M16X1.5 NYLOCK NUT	
2	250098	M16 HARDENED	
3	481480	CASTER FORK SPACER	
4	230048	HHCS M16 X 1.5 X 90	
6	107356	NUT HEX NYLOCK M10 CLEAR	
7	349542	BEARING BALL 6203-2RS-16	
8	010514	PLATE ANTI FLUTTER	
9	526064	SPACER BEARING CASTER 16MM	
10A,12	134646	WHL CSTR 3 SPK BLK W/GREY TIRE	Grey Tire
10B,12	134647	WHL CSTR 3SPK BLK W/BLK TIRE	Black Tire
11	320021	RETAINING RING CSTR BEARING	
12	105537	BEARING BALL 6001-2RS 12X28X8	
1-6	119909	FORK & STEM ASSEMBLY RT	
1-6	119954	FORK & STEM ASSEMBLY LT	

NOTE: If changing to pneumatic tires on chairs with S/N prior to M710-101829, you must change shocks to item #118001.

Note: as of 09/01/2012 QM7 series chairs began shipping with Dual Density Tires; replacement wheels for chairs prior to 09/01/2012 should be ordered in pairs.

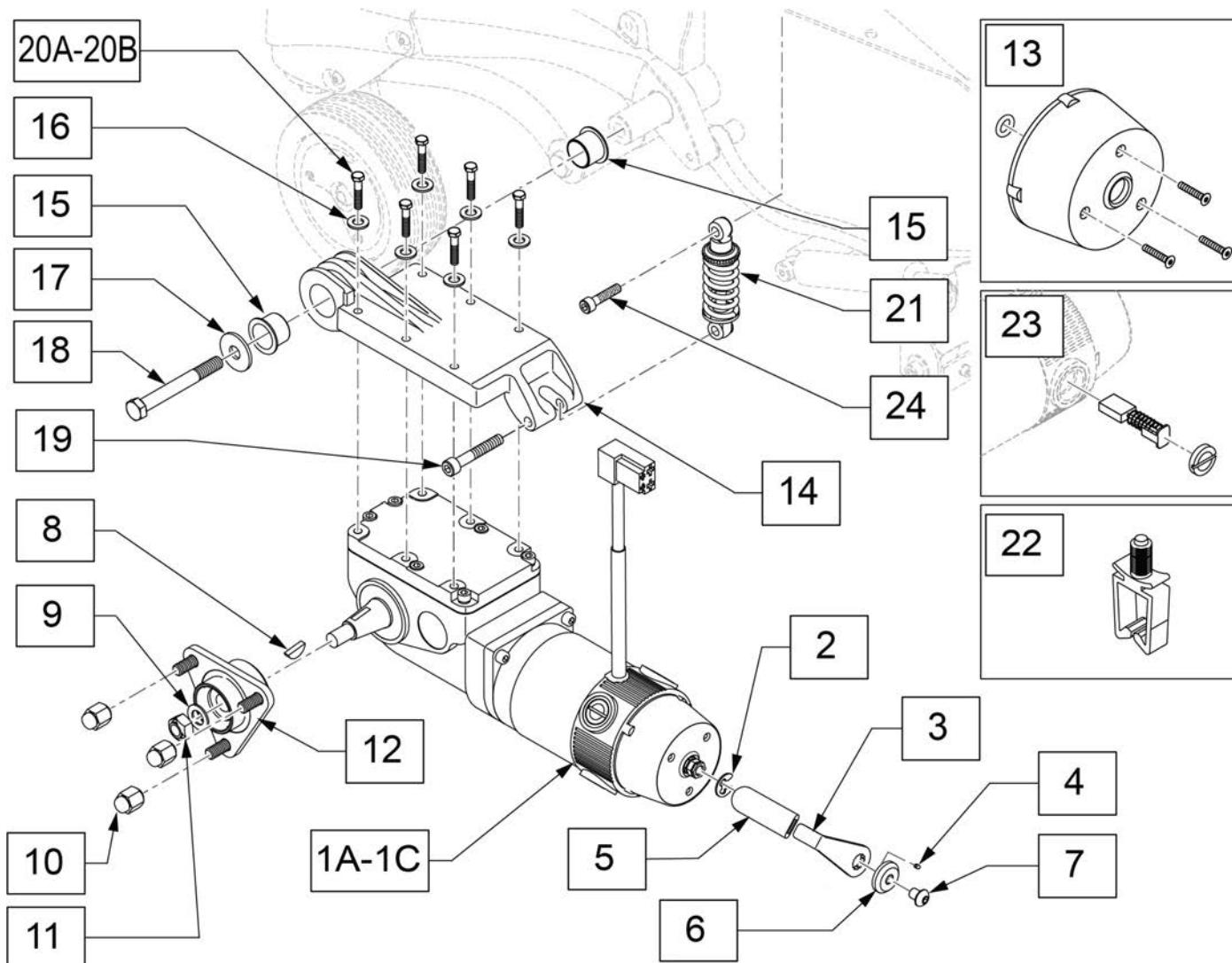


Pos.	Item Number	Description	Remarks
3	112273	SHCS M6X1X20X FULL, PL S	
4A	384709	TIRE PNEU 14" X 3"	Grey
4B	384261	TIRE W/INSERT 14" X 3"	Grey
4C	120923	3X8 KNOBBY TIRE BLACK DUAL DEN	Black
4D	125284	TIRE PNEU 14" X 3" BLK	Black
5	384739	INNER TUBE 14"X 3" 90D STEM	
6	200135	CONICAL LUG NUT	
1-3,4A,5	116578	WHL 3 SPK BLACK 3X8, 14" X 3" PNEU	Black Hub w/ Pneumatic Grey Tires
1-3,4B	120921	WHL 3 SPK 3X8 KNB DD	Black Hub w/ Grey Solid Insert Dual Density Tires
1-3,4C,5	121907	WHL 3 SPK 3X8 KNB BLK SOLID BLACK	Black Hub w/ Black Solid Insert Dual Density Tires



Pos.	Item Number	Description	Remarks
2	114479	E-STYLE STAINLESS EXTERNAL RETAINING RING	
3,5	119190	LEVER BRAKE W/ COVER	
4	011222	SET SCREW M3 X .5 CUP DT	
5	560507	WHL LCK PLST COVER BR	
6	115174	BRAKE LEVER LOCKING SPACER	
7	103186-001	BHCSM8X1.25X10FULLNP	
8	341269	#606 WOODRUFF KEY STEEL	
9	264101	1/2 WASHER HARDENED FLAT	
10	200135	CONICAL LUG NUT	Set of 3
11	210002	M12 X 1.75 ALL MTL PREV TRQ NT	
12	104625	HUB TAPERED 3 LUG	
13	112283	COVER BRAKE	
15	114500	BEARING IGUS 2528-21	
16	262122	1/4 WASHER LOCK ZN	
17	265165	WASHER FLAT M13 X 37 X 3 BLK	
18	118007	HHCS M12X1.75X100	
20A	118665	HHCS M6X1X45 PART NP	Used without Wheel Lock
20B	230502	HHCS M6 X 1.0 X 50 BLK	Used when Wheel Lock is attached

Pos.	Item Number	Description	Remarks
21	118001	SUSP SHOCK 150LB	
22	116222	CLAMP WIRE MOUNT 0.375 DIA	
23	116223	CLAMP WIRE MOUNT 0.5 DIA	
25	112281	BRUSH KIT 4 PL	Includes 4 brushes & caps
1-7	123487	MTR/GBX 4PL QM7 6MPH LH	Left,QM-710; 6 MPH
1-7	123488	MTR/GBX 4 PL QM7 6MPH RH	Right,QM-710; 6 MPH
1-7	123490	MTR/GBX 4PL QM7 5MPH LH	Left,QM-715 or QM-710 High Torque; 5 MPH
1-7	123491	MTR/GBX 4PL QM7 5MPH RH	Right,QM-715 or QM-710 High Torque; 5 MPH
1-7	123492	MTR/GBX 4PL QM7 8.5MPH LH	Left, QM-720 or QM-710 Community Package; 8.5 MPH
1-7	123493	MTR/GBX 4PL QM7 8.5MPH RH	Right,QM-720 or QM-710 Community Package; 8.5 MPH
14-19,20A	119629	MTR MNT W/ATTACH HARDWARE R	Right
14-19,20A	119630	MTR MNT W/ATTACH HARDWARE L	Left
8-12,26	119878	DRIVE WHEEL HUB W/HARDWARE	
19,21,24	119892	TP SHCK W/ MNTNG HRDWR	



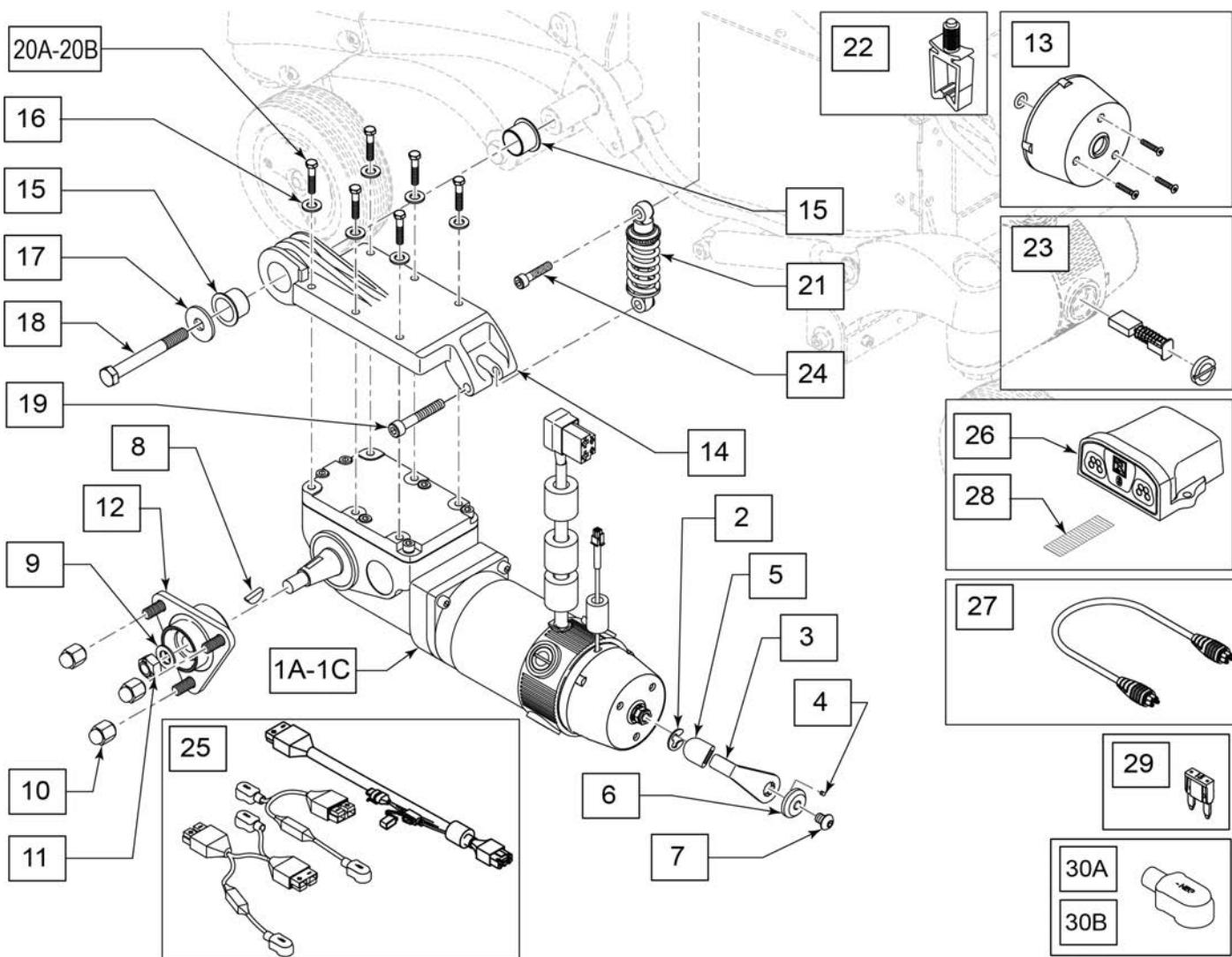
Pos.	Item Number	Description	Remarks
2	114479	E-STYLE STAINLESS EXTERNAL RETAINING RING	
3,5	119190	LEVER BRAKE W/ COVER	
4	011222	SET SCREW M3 X .5 CUP DT	
5	560507	WHL LCK PLST COVER BR	
6	115174	BRAKE LEVER LOCKING SPACER	
7	103186-001	BHCSM8X1.25X10FULLNP	
8	341269	#606 WOODRUFF KEY STEEL	
9	264101	1/2 WASHER HARDENED FLAT	
10	200135	CONICAL LUG NUT	Set of 3
11	210002	M12 X 1.75 ALL MTL PREV TRQ NT	
12	104625	HUB TAPERED 3 LUG	
13	112283	COVER BRAKE	
15	114500	BEARING IGUS 2528-21	
16	262122	1/4 WASHER LOCK ZN	
17	265165	WASHER FLAT M13 X 37 X 3 BLK	
18	118007	HHCS M12X1.75X100	
20A	118665	HHCS M6X1X45 PART NP	Used without Wheel Lock
20B	230502	HHCS M6 X 1.0 X 50 BLK	Used when Wheel Lock is attached

Pos.	Item Number	Description	Remarks
21	118001	SUSP SHOCK 150LB	Standard shock
22	124936	CLIP, WIRE SADDLE	
23	112281	BRUSH KIT 4 PL	includes 4 brushes & 4 caps
2-7	126135	MOTOR BRAKE LEVER KIT	
9-12	119878	DRIVE WHEEL HUB W/HARDWARE	
14-19,20A	119629	MTR MNT W/ATTACH HARDWARE R	Right
14-19,20A	119630	MTR MNT W/ATTACH HARDWARE L	Left
9-12,26	119878	DRIVE WHEEL HUB W/HARDWARE	
19,21,24	119892	TP SHCK W/ MNTNG HRDWR	
1A,2-9,11,12,25	126129	MTR/GBX/HUB 4PL QM7 6MPH LH	Left, complete motor w/ hub
1A,2-9,11,12,25	126130	MTR/GBX/HUB 4PL QM7 6MPH RH	Right, complete motor w/ hub
1B,2-9,11,12,25	126131	MTR/GBX/HUB 4PL QM7 5MPH LH	Left, complete motor w/ hub
1B,2-9,11,12,25	126132	MTR/GBX/HUB 4PL QM7 5MPH RH	Right, complete motor w/ hub
1C,2-9,11,12,25	126133	MTR/GBX/HUB 4PL QM7 8MPH LH	Left, complete motor w/ hub
1C,2-9,11,12,25	126134	MTR/GBX/HUB 4PL QM7 8MPH RH	Right, complete motor w/ hub

SURETRAC MOTOR & MOTOR MOUNT QM-SERIES After S/N prefix QM710A, QM715A & QM720A [12/2022]

Note: If modifying an existing chair without Suretrac to have Suretrac, a new programming file is required. Please contact Sunrise Medical for assistance.

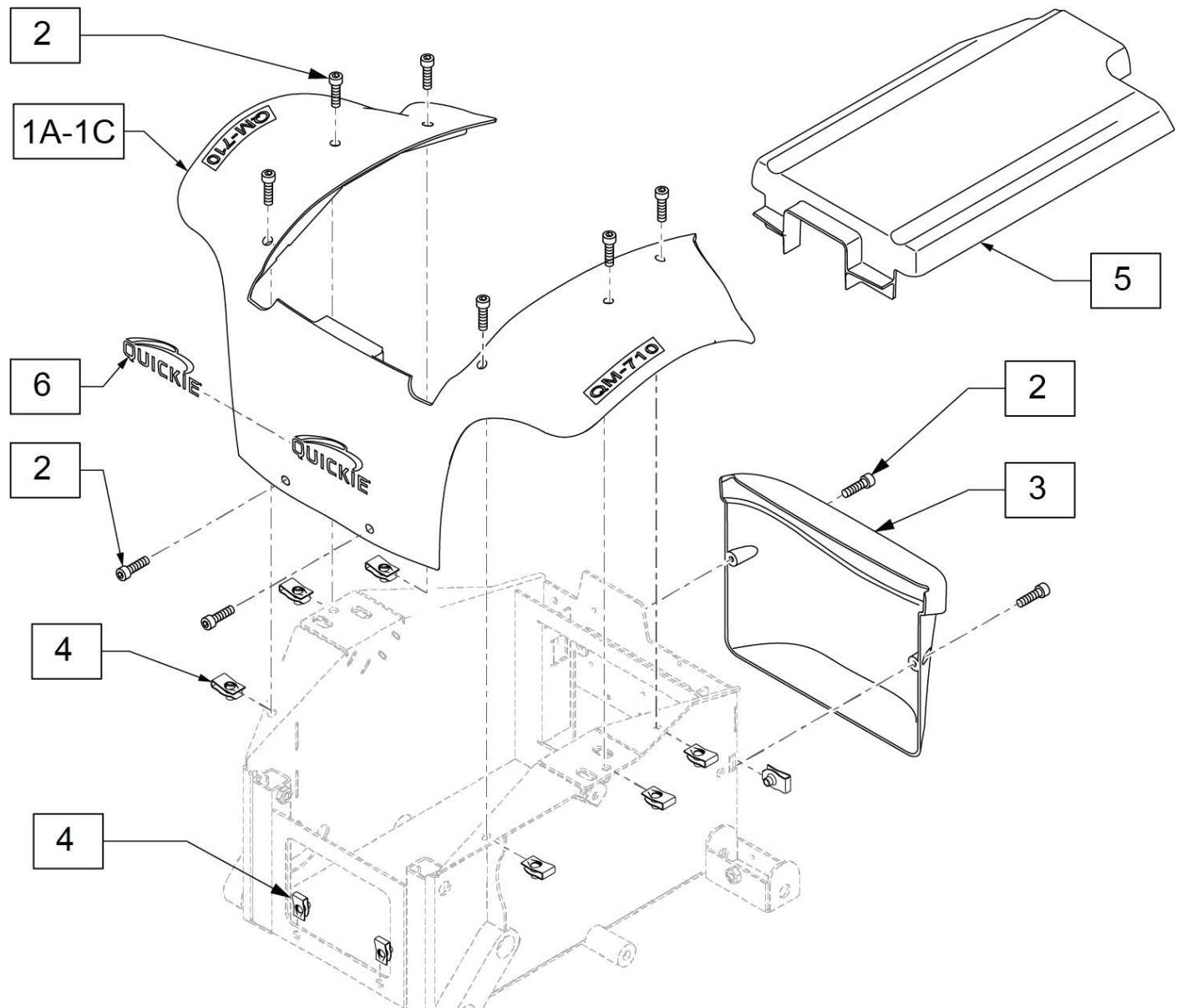
Note: If adding SureTrac to chair with existing Lighting the wire harness must be replaced; please order wire harness p/n 244584 & 244585. See Lighting page in the Accessories section.



Pos.	Item Number	Description	Remarks
2	114479	E-STYLE STAINLESS EXTERNAL RETAINING RING	
3,5	119190	LEVER BRAKE W/ COVER	
4	011222	SET SCREW M3 X .5 CUP DT	
5	560507	WHL LCK PLST COVER BR	
6	115174	BRAKE LEVER LOCKING SPACER	
7	103186-001	BHCSM8X1.25X10FULLNP	
8	341269	#606 WOODRUFF KEY STEEL	

Pos.	Item Number	Description	Remarks
9	264101	1/2 WASHER HARDENED FLAT	
10	200135	CONICAL LUG NUT	Set of 3
11	210002	M12 X 1.75 ALL MTL PREV TRQ NT	
12	104625	HUB TAPERED 3 LUG	
13	112283	COVER BRAKE	
15	114500	BEARING IGUS 2528-21	
16	262122	1/4 WASHER LOCK ZN	
17	265165	WASHER FLAT M13 X 37 X 3 BLK	
18	118007	HHCS M12X1.75X100	
20A	118665	HHCS M6X1X45 PART NP	Used without Wheel Lock
20B	230502	HHCS M6 X 1.0 X 50 BLK	Used when Wheel Lock is attached
21	118001	SUSP SHOCK 150LB	Standard Shock
22	124936	CLIP, WIRE SADDLE	
23	112281	BRUSH KIT 4 PL	includes 4 brushes & 4 caps
26	015575	MOTOR ENCODER MODULE	
27	108316-030	HARNESS R-NET BUS 300MM	
25	164136	BATTERY HARN 100A KIT	
28	698041	ADHESIVE POLY 1" X 2.5 MALE	
29	249005	15A MINI FUSE	
30A	247543	HARNESS BOOT POS	Red
30B	247544	HARNESS BOOT NEG	Black
2-7	126135	MOTOR BRAKE LEVER KIT	
9-12	119878	DRIVE WHEEL HUB W/HARDWARE	
14-19,20A	119629	MTR MNT W/ATTACH HARDWARE R	Right
14-19,20A	119630	MTR MNT W/ATTACH HARDWARE L	Left
19,21,24	119892	TP SHCK W/ MNTNG HRDWR	
1A,2-9,11,12	161486	MTR/GBX/HUB QM7 5MPH ENC LH	Left, complete motor w/ hub
1A,2-9,11,12	161487	MTR/GBX/HUB QM7 5MPH ENC RH	Right, complete motor w/ hub
1B,2-9,11,12	161488	MTR/GBX/HUB QM7 6MPH ENC LH	Left, complete motor w/ hub
1B,2-9,11,12	161489	MTR/GBX/HUB QM7 6MPH ENC RH	Right, complete motor w/ hub
1C,2-9,11,12	161490	MTR/GBX/HUB QM7 8MPH ENC LH	Left, complete motor w/ hub
1C,2-9,11,12	161491	MTR/GBX/HUB QM7 8MPH ENC RH	Right, complete motor w/ hub
1A,2-9,11,12,26-28	161492	5MPH MTR W/ ENC MDLE AND HDWR	Pair,complete motors,hubs & encoder module
1B,2-9,11,12,26-28	161493	6MPH MTR W/ ENC MDLE AND HDWR	Pair,complete motors,hubs & encoder module
1C,2-9,11,12,26-28	161494	8MPH MTR W/ ENC MDLE AND HDWR	Pair,complete motors,hubs & encoder module

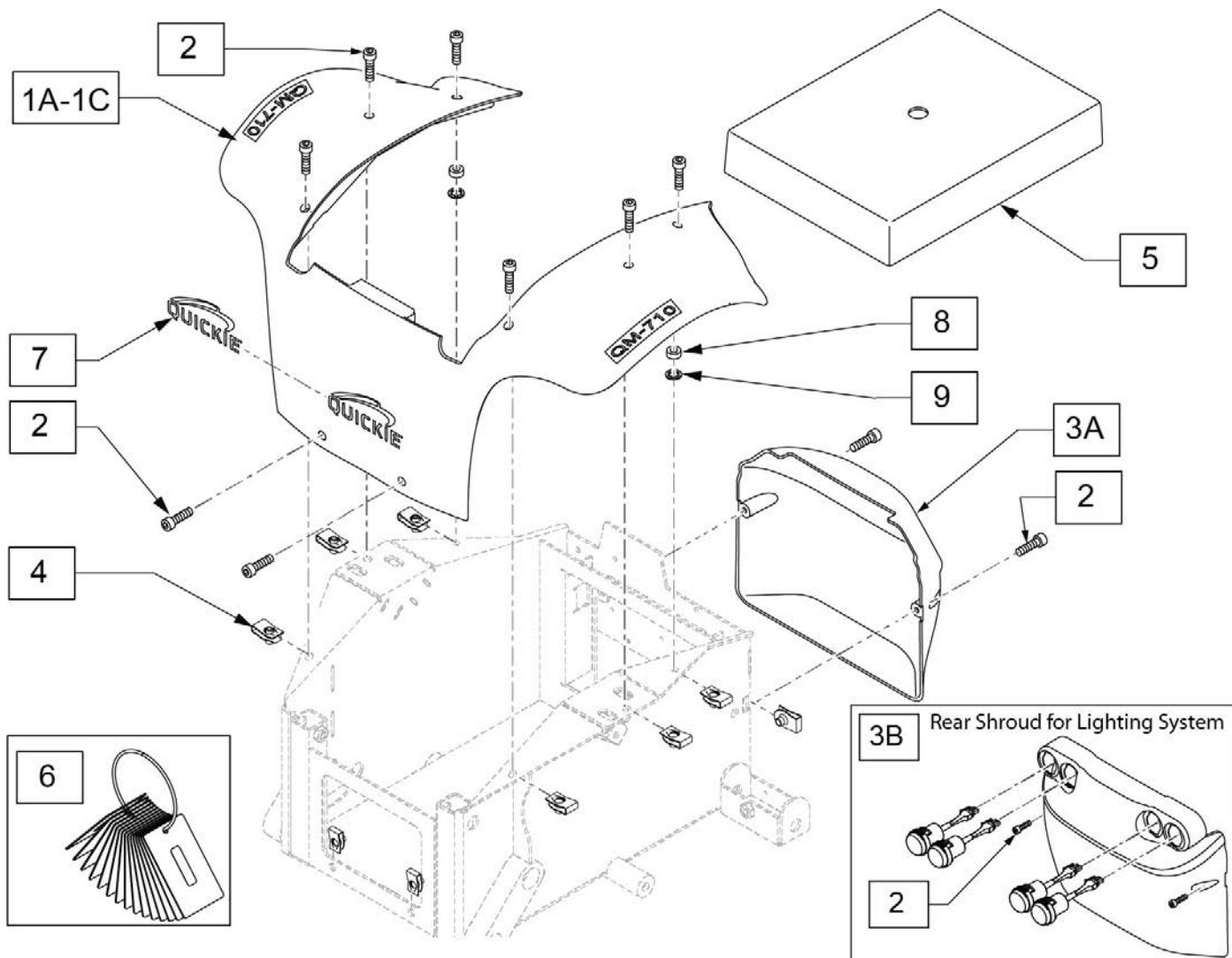
Note: replace all Shrouds of this color at the same time due to minor paint variations.



Pos.	Item Number	Description	Remarks
1A,2	119897	MAIN SHROUD KIT RED	QM-710; SEE NOTE; Candy Red
1A,2	119898	MAIN SHROUD KIT BLUE	QM-710; SEE NOTE; Candy Blue
1A,2	119899	MAIN SHROUD KIT BLACK	QM-710; SEE NOTE; Gloss Black
1A,2	119900	MAIN SHROUD KIT SILVER	QM-710
1A,2	119901	MAIN SHROUD KIT COPPER	QM-710
1A,2	121070	QM710 SHROUD KIT MAIN DIGITAL	QM-710
1A,2	121071	QM710 SHROUD KIT MAIN WOODLAND	QM-710
1B,2	120958	QM715 MAIN SHROUD RED	QM-715; SEE NOTE; Candy Red
1B,2	120959	QM715 MAIN SHROUD BLUE	QM-715; SEE NOTE; Candy Blue
1B,2	120960	QM715 MAIN SHROUD BLACK	QM-715; SEE NOTE; Gloss Black

Pos.	Item Number	Description	Remarks
1B,2	120961	QM715 MAIN SHROUD SILVER	QM-715
1B,2	120962	QM715 MAIN SHROUD COPPER	QM-715
1B,2	121130	QM715 SHROUD KIT MAIN DIGITAL	QM-715
1B,2	121131	QM715 SHROUD KIT MAIN WOODLAND	QM-715
1C,2	120963	QM720 MAIN SHROUD RED	QM-720; SEE NOTE; Candy Red
1C,2	120964	QM720 MAIN SHROUD BLUE	QM-720; SEE NOTE; Candy Blue
1C,2	120965	QM720 MAIN SHROUD BLACK	QM-720; SEE NOTE; Gloss Black
1C,2	120966	QM720 MAIN SHROUD SILVER	QM-720
1C,2	120967	QM720 MAIN SHROUD COPPER	QM-720
1C,2	121132	QM720 SHROUD KIT MAIN DIGITAL	QM-720
1C,2	121133	QM720 SHROUD KIT MAIN WOODLAND	QM-720
2	119907	SHROUD FASTNERS KIT	Set of 10
3	119902	REAR SHROUD KIT RED	SEE NOTE; Candy Red
3	119903	REAR SHROUD KIT BLUE	SEE NOTE; Candy Blue
3	119904	REAR SHROUD KIT BLACK	SEE NOTE; Gloss Black
3	119905	REAR SHROUD KIT SILVER	
3	119906	REAR SHROUD KIT COPPER	
2,3	121072	SHROUD KIT REAR DIGITAL CAMO	
2,3	121073	SHROUD KIT REAR WOODLAND CAMO	
4	118091	EXTRUDED U NUT M5X0.8	
5	116396	SHROUD TOP ASSM	
6	116401	QUICKIE DECAL DIE CUT - CHROME	Replacement Decal

Note: replace all Shrouds of this color at the same time due to minor paint variations.



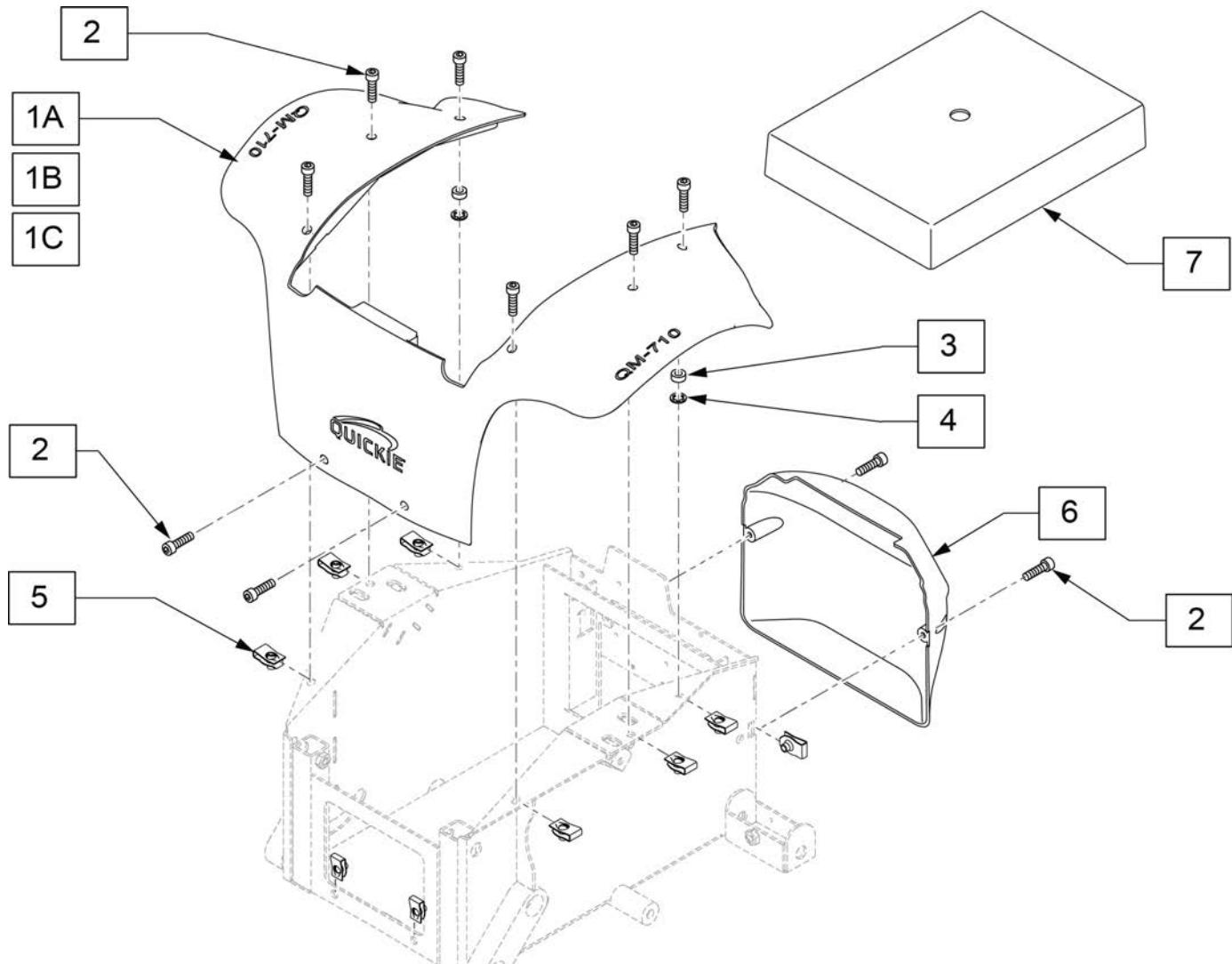
Pos.	Item Number	Description	Remarks
1A,2	119897	MAIN SHROUD KIT RED	QM-710; includes qty 8 SHCS; SEE NOTE; Candy Red
1A,2	119898	MAIN SHROUD KIT BLUE	QM-710; includes qty 8 SHCS; SEE NOTE; Candy Blue
1A,2	119899	MAIN SHROUD KIT BLACK	QM-710; includes qty 8 SHCS; SEE NOTE; Gloss Black
1A,2	119900	MAIN SHROUD KIT SILVER	QM-710; includes qty 8 SHCS
1A,2	119901	MAIN SHROUD KIT COPPER	QM-710; includes qty 8 SHCS
1A,2	121070	QM710 SHROUD KIT MAIN DIGITAL	QM-710; includes qty 8 SHCS
1A,2	121071	QM710 SHROUD KIT MAIN WOODLAND	QM-710; includes qty 8 SHCS
1A,2	126137	710 MAIN SHROUD KIT GRN APPLE	QM-710; includes qty 8 SHCS
1A,2	126138	710 MAIN SHROUD KIT YELLOW	QM-710; includes qty 8 SHCS
1A,2	126139	710 MAIN SHROUD KIT PINK	QM-710; includes qty 8 SHCS
1A,2	126140	710 MAIN SHROUD KIT PURPLE	QM-710; includes qty 8 SHCS
1A,2	126141	710 MAIN SHROUD KIT FLAT BLACK	QM-710; includes qty 8 SHCS
1A,2	126142	710 MAIN SHRD KIT MDNIGHT BLUE	QM-710; includes qty 8 SHCS
1A,2	126143	710 MAIN SHROUD KIT WHITE	QM-710; includes qty 8 SHCS

Pos.	Item Number	Description	Remarks
1A,2	126144	710 MAIN SHRD KIT CARBON FIBER	QM-710; includes qty 8 SHCS
1A,2	139934	MAIN SHROUD KIT PINK CAMO 710	QM-710; includes qty 8 SHCS
1A,2	139935	MAIN SHRD KIT GRUNGE SKULL 710	QM-710; includes qty 8 SHCS
1A,2	136075	710 MAIN SHRD KT AMERICAN FLAG	QM-710; includes qty 8 SHCS
1B,2	120958	QM715 MAIN SHROUD RED	QM-715; includes qty 8 SHCS; SEE NOTE; Candy Red
1B,2	120959	QM715 MAIN SHROUD BLUE	QM-715; includes qty 8 SHCS; SEE NOTE; Candy Blue
1B,2	120960	QM715 MAIN SHROUD BLACK	QM-715; includes qty 8 SHCS; SEE NOTE; Gloss Black
1B,2	120961	QM715 MAIN SHROUD SILVER	QM-715; includes qty 8 SHCS
1B,2	120962	QM715 MAIN SHROUD COPPER	QM-715; includes qty 8 SHCS
1B,2	121130	QM715 SHROUD KIT MAIN DIGITAL	QM-715; includes qty 8 SHCS
1B,2	121131	QM715 SHROUD KIT MAIN WOODLAND	QM-715; includes qty 8 SHCS
1B,2	126145	715 MAIN SHROUD KIT GRN APPLE	QM-715; includes qty 8 SHCS
1B,2	126146	715 MAIN SHROUD KIT YELLOW	QM-715; includes qty 8 SHCS
1B,2	126147	715 MAIN SHROUD KIT PINK	QM-715; includes qty 8 SHCS
1B,2	126148	715 MAIN SHROUD KIT PURPLE	QM-715; includes qty 8 SHCS
1B,2	126149	715 MAIN SHROUD KIT FLAT BLACK	QM-715; includes qty 8 SHCS
1B,2	126150	715 MAIN SHRD KIT MDNIGHT BLUE	QM-715; includes qty 8 SHCS
1B,2	126151	715 MAIN SHROUD KIT WHITE	QM-715; includes qty 8 SHCS
1B,2	126152	715 MAIN SHROUD KIT CARB FIBER	QM-715; includes qty 8 SHCS
1B,2	139936	MAIN SHROUD KIT PINK CAMO 715	QM-715; includes qty 8 SHCS
1B,2	139937	MAIN SHRD KIT GRUNGE SKULL 715	QM-715; includes qty 8 SHCS
1B,2	136076	715 MAIN SHRD KT AMERICAN FLAG	QM-715; includes qty 8 SHCS
1C,2	120963	QM720 MAIN SHROUD RED	QM-720; includes qty 8 SHCS; SEE NOTE; Candy Red
1C,2	120964	QM720 MAIN SHROUD BLUE	QM-720; includes qty 8 SHCS; SEE NOTE; Candy Blue
1C,2	120965	QM720 MAIN SHROUD BLACK	QM-720; includes qty 8 SHCS; SEE NOTE; Gloss Black
1C,2	120966	QM720 MAIN SHROUD SILVER	QM-720; includes qty 8 SHCS
1C,2	120967	QM720 MAIN SHROUD COPPER	QM-720; includes qty 8 SHCS
1C,2	121132	QM720 SHROUD KIT MAIN DIGITAL	QM-720; includes qty 8 SHCS
1C,2	121133	QM720 SHROUD KIT MAIN WOODLAND	QM-720; includes qty 8 SHCS
1C,2	126153	720 MAIN SHROUD KIT GRN APPLE	QM-720; includes qty 8 SHCS
1C,2	126154	720 MAIN SHROUD KIT YELLOW	QM-720; includes qty 8 SHCS
1C,2	126155	720 MAIN SHROUD KIT PINK	QM-720; includes qty 8 SHCS
1C,2	126156	720 MAIN SHROUD KIT PURPLE	QM-720; includes qty 8 SHCS
1C,2	126157	720 MAIN SHROUD KIT FLAT BLACK	QM-720; includes qty 8 SHCS
1C,2	126158	720 MAIN SHRD KIT MDNIGHT BLUE	QM-720; includes qty 8 SHCS
1C,2	126159	720 MAIN SHROUD KIT WHITE	QM-720; includes qty 8 SHCS
1C,2	126160	720 MAIN SHROUD KIT CARB FIBER	QM-720; includes qty 8 SHCS
1C,2	139938	MAIN SHROUD KIT PINK CAMO 720	QM-720; includes qty 8 SHCS
1C,2	139939	MAIN SHRD KIT GRUNGE SKULL 720	QM-720; includes qty 8 SHCS
1C,2	136077	720 MAIN SHRD KT AMERICAN FLAG	QM-720; includes qty 8 SHCS
2,3A	126169	REAR SHROUD ASSY STFH RED	Includes qty 2 SHCS; SEE NOTE; Candy Apple Red
2,3A	126170	REAR SHROUD ASSY STFH BLACK	Includes qty 2 SHCS; SEE NOTE; Gloss Black
2,3A	126171	REAR SHROUD ASSY STFH BLUE	Includes qty 2 SHCS; SEE NOTE; Candy Blue
2,3A	126172	REAR SHROUD ASSY STFH SILVER	Includes qty 2 SHCS; Silver
2,3A	126173	REAR SHROUD ASSY STFH COPPER	Includes qty 2 SHCS; Copper
2,3A	126174	REAR SHROUD ASSY DIGITAL CAMO	Includes qty 2 SHCS; Digital Camo
2,3A	126175	REAR SHROUD ASSY WOOD CAMO	Includes qty 2 SHCS; Woodland Camo
2,3A	126176	REAR SHROUD ASSY STFH GRN APL	Includes qty 2 SHCS; Green Apple
2,3A	126177	REAR SHROUD ASSY STFH YELLOW	Includes qty 2 SHCS; Yellow
2,3A	126178	REAR SHROUD ASSY STFH PINK	Includes qty 2 SHCS; Pearl Pink
2,3A	126179	REAR SHROUD ASSY STFH PURPLE	Includes qty 2 SHCS; Candy Purple
2,3A	126180	REAR SHRD ASSY STFH FLAT BLACK	Includes qty 2 SHCS; Matte Black
2,3A	126181	RR SHRD ASSY STFH MDNGHT BLUE	Includes qty 2 SHCS; Midnight Blue
2,3A	126182	REAR SHRD ASSY STFH CARB FIBER	Includes qty 2 SHCS; Carbon Fiber
2,3A	126183	REAR SHROUD ASSY STFH WHITE	Includes qty 2 SHCS; Pearl White
2,3A	134367	REAR SHROUD ASSY PINK CAMO	Includes qty 2 SHCS; Pink Camo

Pos.	Item Number	Description	Remarks
2,3A	134368	REAR SHROUD ASSY GRUNGE SKULLS	Includes qty 2 SHCS; Grunge Skulls
2,3A	136078	REAR SHRD ASSY STFH AMERICAN FLAG	Includes qty 2 SHCS; American Flag
3B	160923	SHRD RR MT BLACK W/ LT ASSM	Includes Lights & qty 2 SHCS; Matte Black- Sedeo Ergo
3B	160913	SHRD RR GLSS BLCK W/ LT ASSM	Includes Lights & qty 2 SHCS; SEE NOTE; Gloss Black
3B	160914	SHRD RR C A RED W/ LT ASSM	Includes Lights & qty 2 SHCS; SEE NOTE; Candy Apple Red
3B	160915	SHRD RR BLUE W/ LT ASSM	Includes Lights & qty 2 SHCS; SEE NOTE; Candy Blue
3B	160916	SHRD RR SILVER W/ LT ASSM	Includes Lights & qty 2 SHCS; Silver
3B	160917	SHRD RR COPPER W/ LT ASSM	Includes Lights & qty 2 SHCS; Copper
3B	160918	SHRD RR PRL WHITE W/ LT ASSM	Includes Lights & qty 2 SHCS; Pearl White
3B	160919	SHRD RR GRN APPL W/ LT ASSM	Includes Lights & qty 2 SHCS; Green Apple
3B	160920	SHRD RR YELLOW W/ LT ASSM	Includes Lights & qty 2 SHCS; Yellow
3B	160921	SHRD RR PINK W/ LT ASSM	Includes Lights & qty 2 SHCS; Pearl Pink
3B	160922	SHRD RR PURPLE W/ LT ASSM	Includes Lights & qty 2 SHCS; Candy Purple
3B	160924	SHRD RR MD NT BLUE W/ LT ASSM	Includes Lights & qty 2 SHCS; Midnight Blue
3B	160925	SHRD RR DGT CAMO W/ LT ASSM	Includes Lights & qty 2 SHCS; Digital Camo
3B	160926	SHRD RR WDLD CAMO W/ LT ASSM	Includes Lights & qty 2 SHCS; Woodland Camo
3B	160927	SHRD RR CARBON FBR W/ LT ASSM	Includes Lights & qty 2 SHCS; Carbon Fiber
3B	160928	SHRD RR AMER FLAG W/ LT ASSM	Includes Lights & qty 2 SHCS; American Flag
3B	160929	SHRD RR PINK CAMO W/ LT ASSM	Includes Lights & qty 2 SHCS; Pink Camo
3B	160930	SHRD RR GRNG SKUL W/ LT ASSM	Includes Lights & qty 2 SHCS; Grunge Skulls
4	118091	EXTRUDED U NUT M5X0.8	
5	126136	BATTERY COVER QM7XX	
6	126604	KIT SHROUD COLOR SAMPLES	
7	116401	QUICKIE DECAL DIE CUT - CHROME	Replacement Decal
8	483027	1/4 X 1/4IN ALUM SPACER	
9	122164	#10 PUSH NUT	
2,8,9	119907	SHROUD FASTENERS KIT	Set includes 10 SHCS, 2 Spacers, 2 Push Nuts

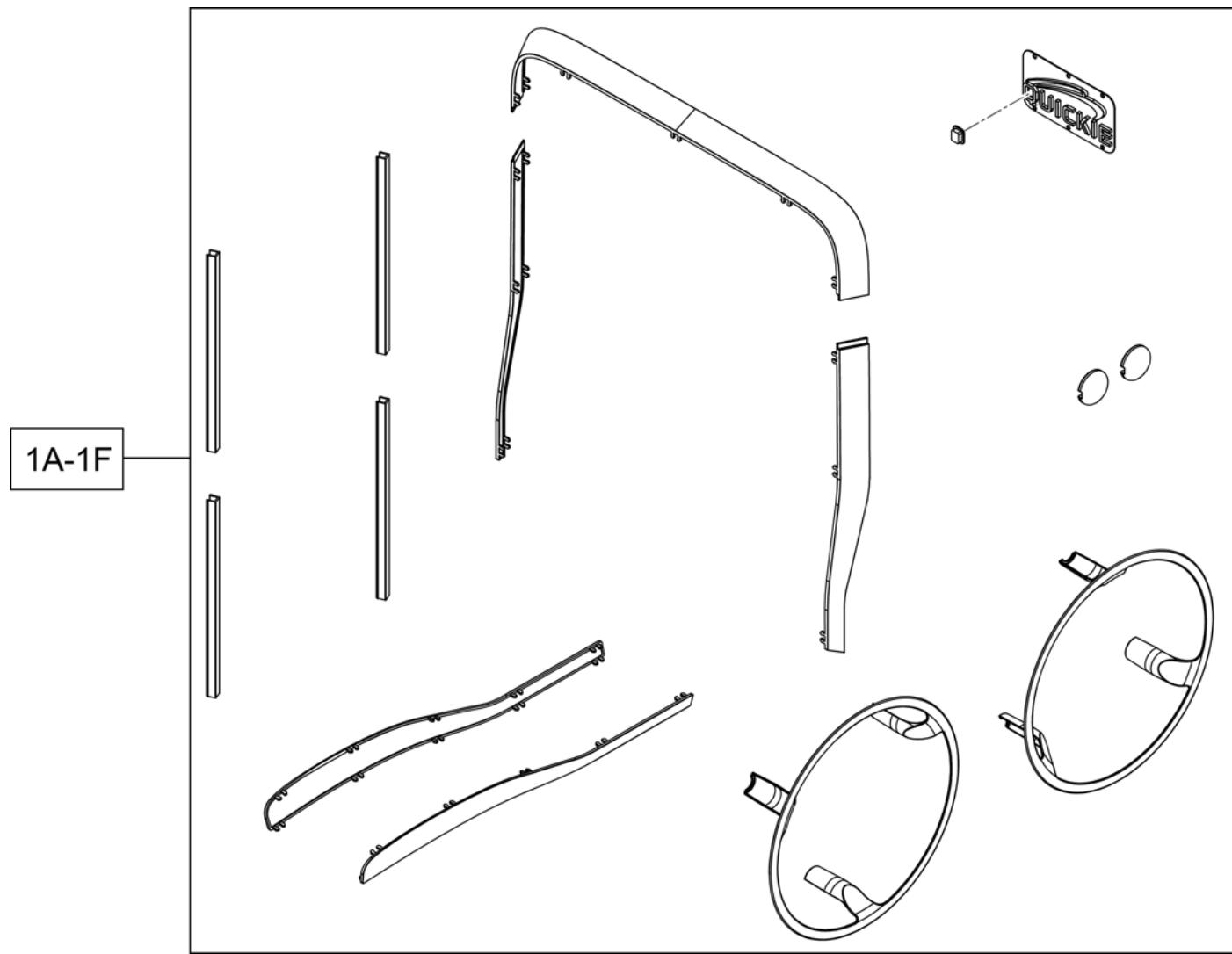
[07/2016]

SHROUDS SEDEO ERGO beginning S/N prefix M710C, M715C & M720C



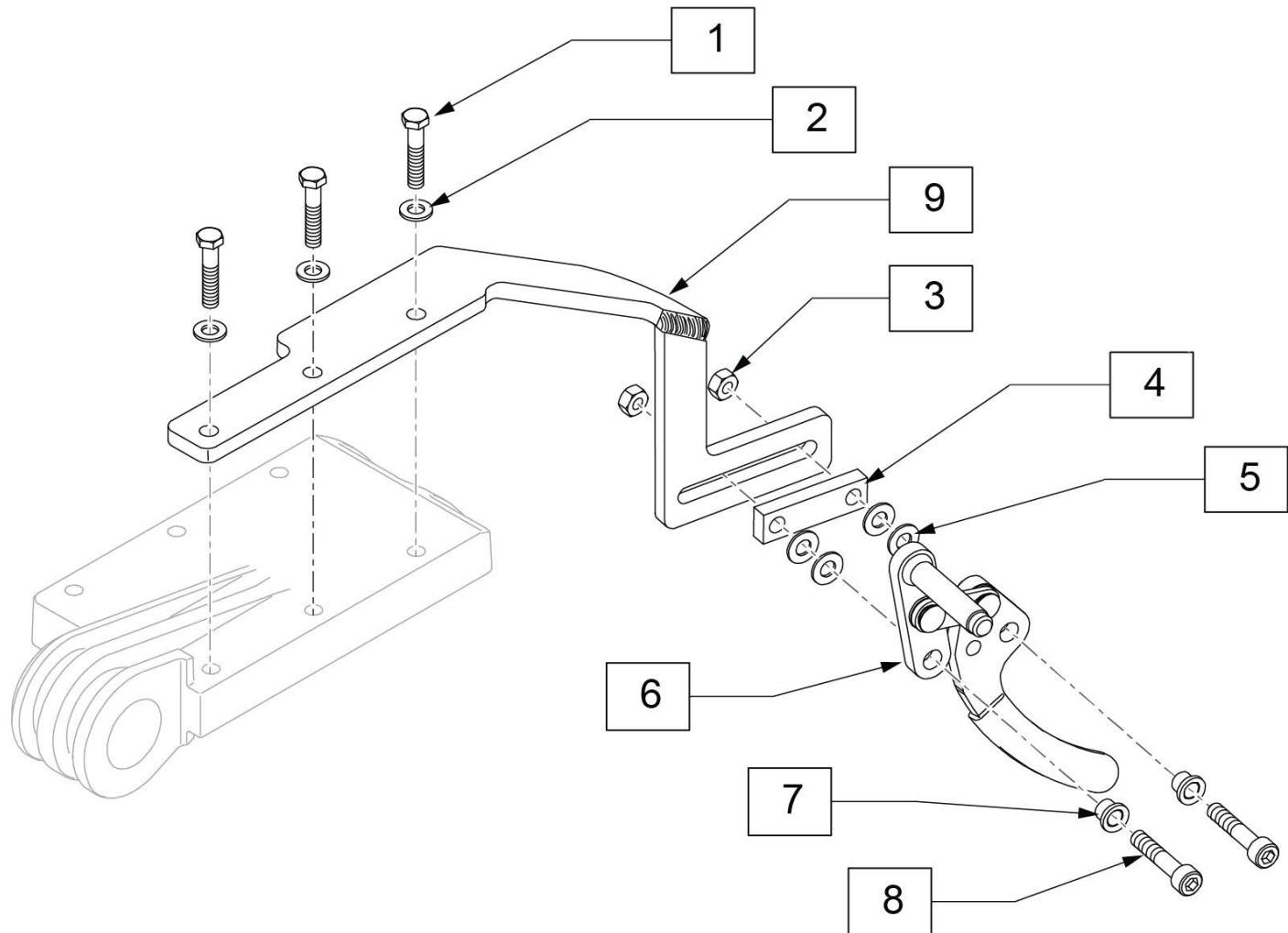
Pos.	Item Number	Description	Remarks
1A,2-4	161158	QM-710 SEDEO BLK W/ WHT DECAL	Matte Black with White Decal
1A,2-4	161159	QM-710 SEDEO BLK W/ ORG DECAL	Matte Black with Orange Decal
1A,2-4	161160	QM-710 SEDEO BLK W/ RED DECAL	Matte Black with Red Decal
1A,2-4	161161	QM-710 SEDEO BLK W/ GRN DECAL	Matte Black with Green Decal
1A,2-4	161162	QM-710 SEDEO BLK W/ BLU DECAL	Matte Black with Blue Decal
1B,2-4	161163	QM-715 SEDEO BLK W/ WHT DECAL	Matte Black with White Decal
1B,2-4	161164	QM-715 SEDEO BLK W/ ORG DECAL	Matte Black with Orange Decal
1B,2-4	161165	QM-715 SEDEO BLK W/ RED DECAL	Matte Black with Red Decal
1B,2-4	161166	QM-715 SEDEO BLK W/ GRN DECAL	Matte Black with Green Decal
1B,2-4	161167	QM-715 SEDEO BLK W/ BLU DECAL	Matte Black with Blue Decal
1C,2-4	161168	QM-720 SEDEO BLK W/ WHT DECAL	Matte Black with White Decal
1C,2-4	161126	QM-720 SEDEO BLK W/ ORG DECAL	Matte Black with Orange Decal
1C,2-4	161127	QM-720 SEDEO BLK W/ RED DECAL	Matte Black with Red Decal
1C,2-4	161128	QM-720 SEDEO BLK W/ GRN DECAL	Matte Black with Green Decal
1C,2-4	161129	QM-720 SEDEO BLK W/ BLU DECAL	Matte Black with Blue Decal
2	119907	SHROUD FASTENERS KIT	Set of 10
3	483027	1/4 X 1/4IN ALUM SPACER	
4	122164	#10 PUSH NUT	

Pos.	Item Number	Description	Remarks
5	118091	EXTRUDED U NUT M5X0.8	
2,6	126180	REAR SHRD ASSY STFH FLAT BLACK	
7	126136	BATTERY COVER QM7XX	

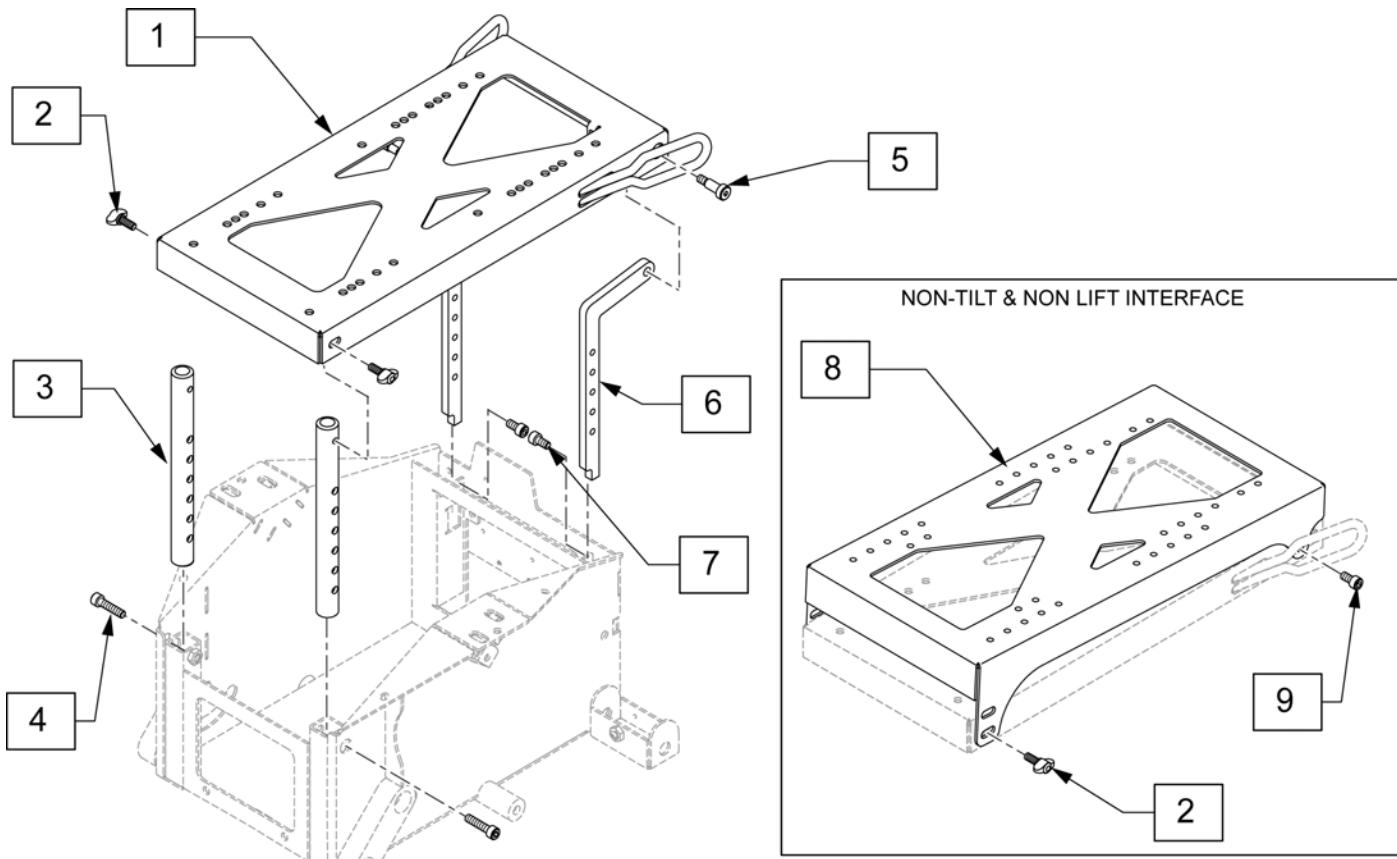


Pos.	Item Number	Description
1A	21814000-001	SHROUDS SET BLACK
1B	21814000-002	SHROUDS SET WHITE
1C	21814000-003	SHROUDS SET ORANGE
1D	21814000-004	SHROUDS SET RED
1E	21814000-005	SHROUDS SET GREEN
1F	21814000-006	SHROUDS SET BLUE

Note: the Wheel Locks for Chair or Replacement Part orders shipped on or after 6/27/17 have upgraded mounting hardware; please replace in pairs for chairs ordered prior to 6/27/17.



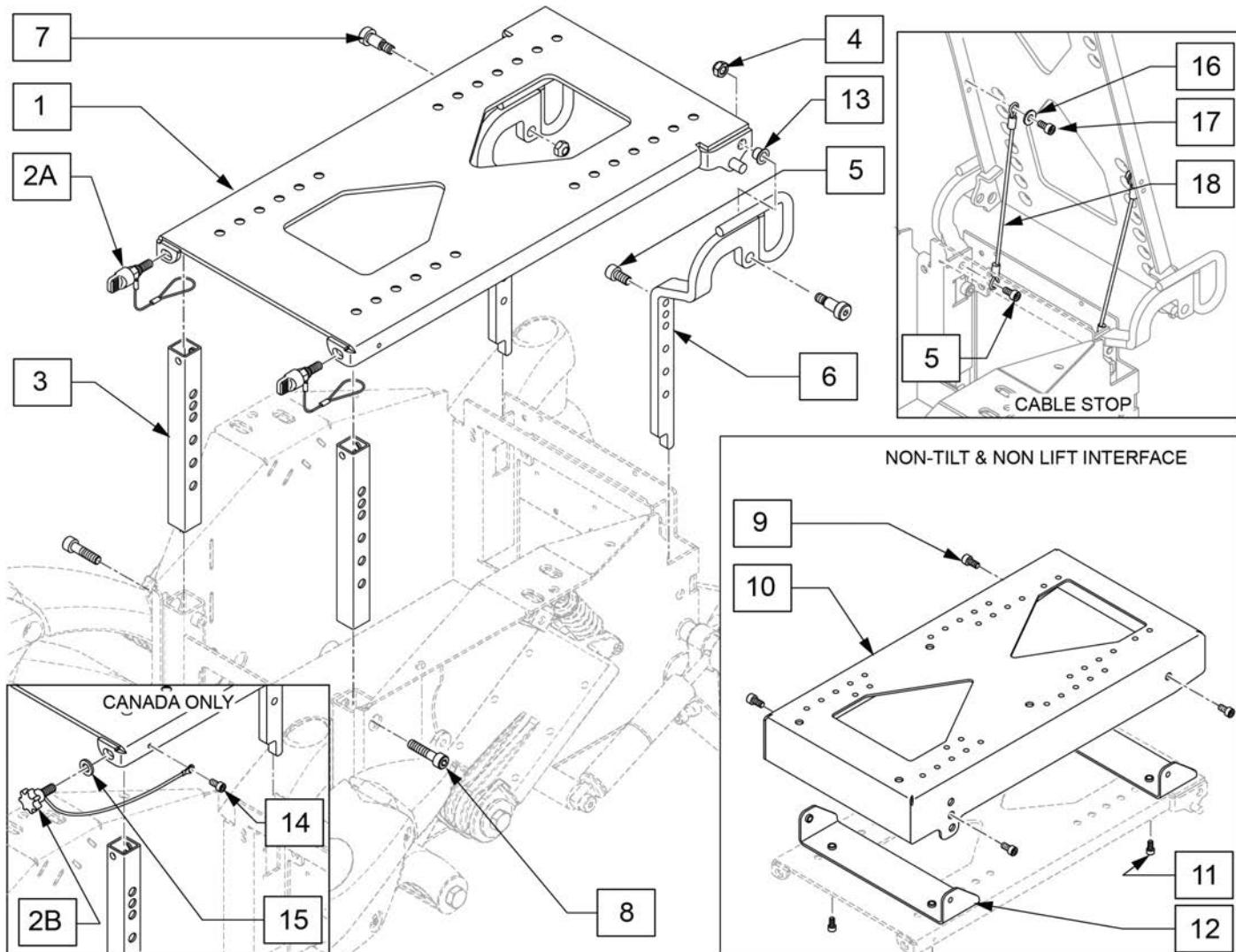
Pos.	Item Number	Description	Remarks
1	230502	HHCS M6 X 1.0 X 50 BLK	
2	262122	1/4 WASHER LOCK ZN	
3	106941	NUT AUTOMATION 1/4-28	
3-9	116472	WHEEL LOCK PUSH R	Right
3-9	116473	WHEEL LOCK PUSH L	Left
1-9	119911	WHEEL LOCK ASSEMBLY R	Right
1-9	119912	WHEEL LOCK ASSEMBLY L	Left



Pos.	Item Number	Description	Remarks
2	120383	M8 KNOB 2 LOBE	
4	116393	SHCS,M8X1.25X35,FULL,PL	
5	011514-004	SHOULDER BOLT	
7	103221	SHCS,M8X1.25X16,FULL,PL	
9	116389	SHCS,M8X1.25X10,FULL,PL	
1,2,5	119918	SEAT INTERFACE ASSEMBLY	
3,4	119894	FRNT ST PST W/ MNTNG HRDWR	
6,7	119895	RR ST PST W/ MNTNG HRDWR	
8,9	119919	NON TILT SEAT INTERFACE	Add when Lift or Tilt is not used

Note: Lanyard for Canada chairs available after S/N M710C-128670, M715C-113745 & M720C126234.

Note: item 6 p/n 124034 (WLDMNT SEATPOST REAR RH) used for ISO 4 Point Transit.



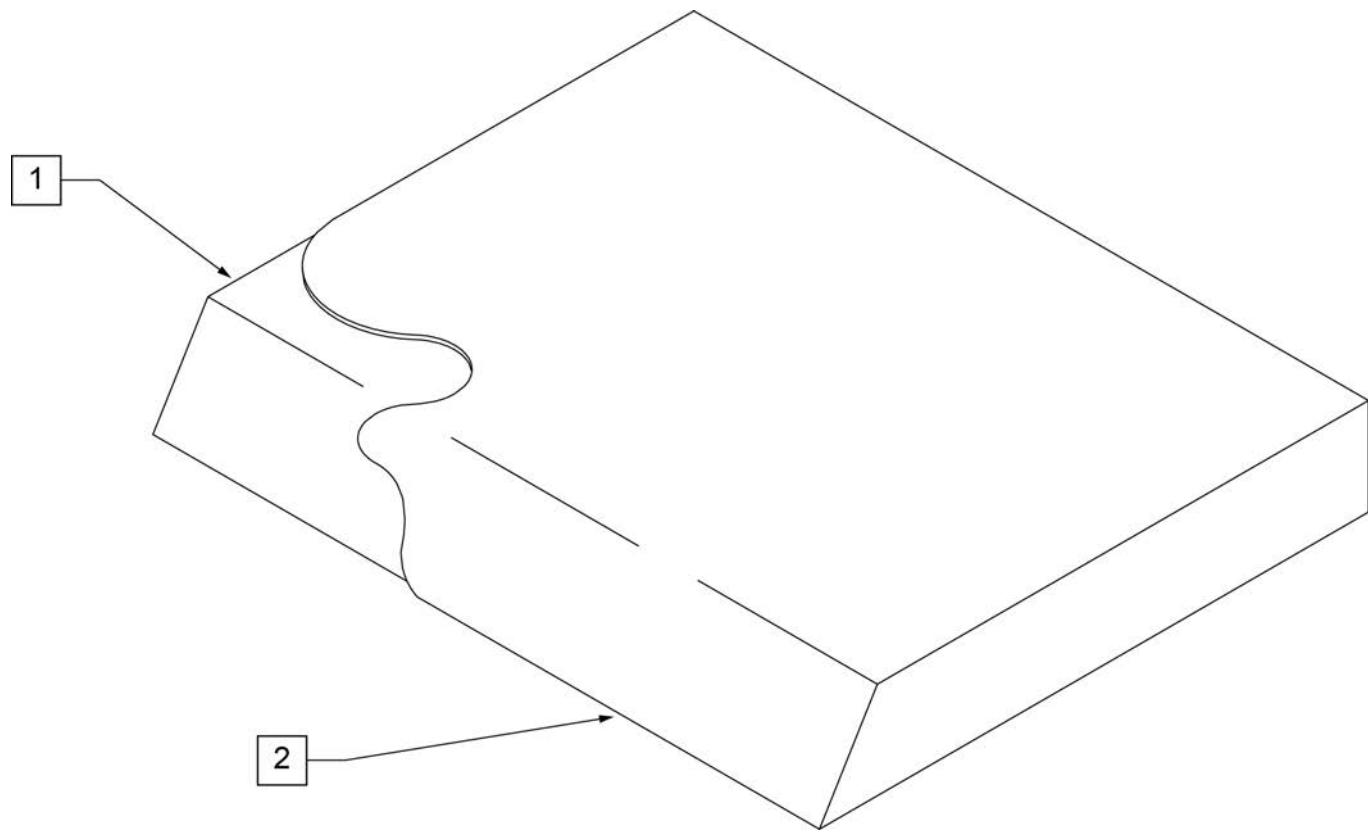
Pos.	Item Number	Description	Remarks
1	124037	WELDMENT INTERFACE	
3	122485	SEATPOST FRONT	
4	210085	NUT HEX NYLOCK M8	
5	103221	SHCS,M8X1.25X16,FULL,PL	
6	124034	WLDMNT SEATPOST REAR RH	Right
6	124033	WLDMNT SEATPOST REAR LH	Left
7	065132	SHOULDER BOLT	
8	116393	SHCS,M8X1.25X10,FULL,PL	
9	013158	SHCS M8 X 1.25 X 20 BLK W/PL	
9,10	126102	PACKER MODULE W/ HDWR	

Pos.	Item Number	Description	Remarks
11,12	126103	PACKER PIVOTS W/ HDWR	
11	125756	FHCS, M8X1.25X12, FULL PL	
12	124197	PACKER PIVOT	
13	125652	BEARING IGUS GFM-1012-05	
2A,3,8	126104	FRONT POSTS W/ HDWR PAIR	
2A	162343	THUMBSCREW KIT	
2B,14,15	162091	KNOB W/LANYARD CANADA EA	Canada only
1,2A,4,7,13-15	126106	SEAT BASE INTERFACE W/ HDWR	
4-7,13	126105	REAR POSTS W/ HDWR PAIR	
16-18	126192	INTERFACE CABLE W/ HDWR EA	

2" SEAT CUSHION

(10/2010)

NOTE: On all Quickie 2 and GP Family of Chairs an inch deeper cushion is utilized on all seat depths.



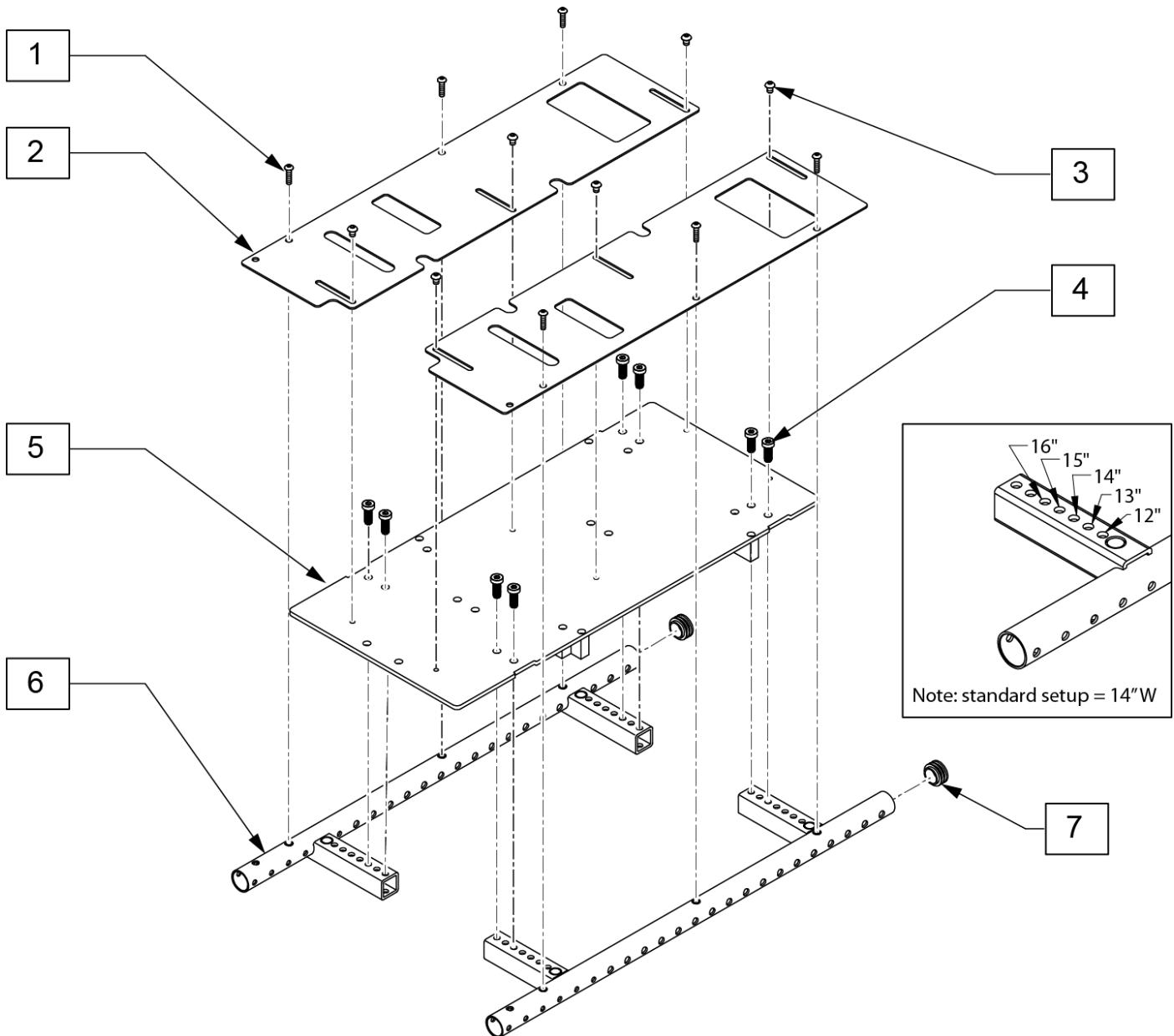
Pos.	Item Number	Description	Pos.	Item Number	Description
>>>		10" WIDE SEAT CUSHION	1,2	700108	SEAT CUSHION 12" X 9" X 2"
1,2	700025	SEAT CUSHION 10" X 8" X 2"	1,2	700102	SEAT CUSHION 12" X 10" X 2"
1,2	700026	SEAT CUSHION 10" X 9" X 2"	1,2	700112	SEAT CUSHION 12" X 11" X 2"
1,2	700027	SEAT CUSHION 10" X 10" X 2"	1,2	700122	SEAT CUSHION 12" X 12" X 2"
1,2	700028	SEAT CUSHION 10" X 11" X 2"	1,2	700132	SEAT CUSHION 12" X 13" X 2"
1,2	700029	SEAT CUSHION 10" X 12" X 2"	1,2	700142	SEAT CUSHION 12" X 14" X 2"
1,2	700035	SEAT CUSHION 10" X 13" X 2"	1,2	700152	SEAT CUSHION 12" X 15" X 2"
1,2	700045	SEAT CUSHION 10" X 14" X 2"	1,2	700162	SEAT CUSHION 12" X 16" X 2"
>>>		11" WIDE SEAT CUSHION	1,2	700172	SEAT CUSHION 12" X 17" X 2"
1,2	700055	SEAT CUSHION 11" X 8" X 2"	1,2	700182	SEAT CUSHION 12" X 18" X 2"
1,2	700056	SEAT CUSHION 11" X 9" X 2"	1,2	700192	SEAT CUSHION 12" X 19" X 2"
1,2	700002	SEAT CUSHION 11" X 10" X 2"	>>>		13" WIDE SEAT CUSHION
1,2	700012	SEAT CUSHION 11" X 11" X 2"	1,2	700207	SEAT CUSHION 13" X 8" X 2"
1,2	700022	SEAT CUSHION 11" X 12" X 2"	1,2	700208	SEAT CUSHION 13" X 9" X 2"
1,2	700032	SEAT CUSHION 11" X 13" X 2"	1,2	700202	SEAT CUSHION 13" X 10" X 2"
1,2	700042	SEAT CUSHION 11" X 14" X 2"	1,2	700212	SEAT CUSHION 13" X 11" X 2"
1,2	700052	SEAT CUSHION 11" X 15" X 2"	1,2	700222	SEAT CUSHION 13" X 12" X 2"
1,2	700062	SEAT CUSHION 11" X 16" X 2"	1,2	700232	SEAT CUSHION 13" X 13" X 2"
1,2	700072	SEAT CUSHION 11" X 17" X 2"	1,2	700242	SEAT CUSHION 13" X 14" X 2"
1,2	700082	SEAT CUSHION 11" X 18" X 2"	1,2	700252	SEAT CUSHION 13" X 15" X 2"
>>>		12" WIDE SEAT CUSHION	1,2	700262	SEAT CUSHION 13" X 16" X 2"
1,2	700107	SEAT CUSHION 12" X 8" X 2"	1,2	700272	SEAT CUSHION 13" X 17" X 2"

Pos.	Item Number	Description	Pos.	Item Number	Description
1,2	700277	SEAT CUSHION 13" X 18" X 2"	1,2	702113	SEAT CUSHION 17" X 22" X 2"
1,2	700267	SEAT CUSHION 13" X 19" X 2"	>>>		18" WIDE SEAT CUSHION
>>>		14" WIDE SEAT CUSHION	1,2	700682	SEAT CUSHION 18" X 12" X 2"
1,2	700287	SEAT CUSHION 14" X 8" X 2"	1,2	700692	SEAT CUSHION 18" X 13" X 2"
1,2	700288	SEAT CUSHION 14" X 9" X 2"	1,2	700702	SEAT CUSHION 18" X 14" X 2"
1,2	700282	SEAT CUSHION 14" X 10" X 2"	1,2	700712	SEAT CUSHION 18" X 15" X 2"
1,2	700292	SEAT CUSHION 14" X 11" X 2"	1,2	700722	SEAT CUSHION 18" X 16" X 2"
1,2	700302	SEAT CUSHION 14" X 12" X 2"	1,2	700732	SEAT CUSHION 18" X 17" X 2"
1,2	700312	SEAT CUSHION 14" X 13" X 2"	1,2	700742	SEAT CUSHION 18" X 18" X 2"
1,2	700322	SEAT CUSHION 14" X 14" X 2"	1,2	700752	SEAT CUSHION 18" X 19" X 2"
1,2	700332	SEAT CUSHION 14" X 15" X 2"	1,2	700762	SEAT CUSHION 18" X 20" X 2"
1,2	700342	SEAT CUSHION 14" X 16" X 2"	1,2	700772	SEAT CUSHION 18" X 21" X 2"
1,2	700352	SEAT CUSHION 14" X 17" X 2"	1,2	702114	SEAT CUSHION 18" X 22" X 2"
1,2	700362	SEAT CUSHION 14" X 18" X 2"	>>>		19" WIDE SEAT CUSHION
1,2	700372	SEAT CUSHION 14" X 19" X 2"	1,2	700782	SEAT CUSHION 19" X 12" X 2"
1,2	700382	SEAT CUSHION 14" X 20" X 2"	1,2	700792	SEAT CUSHION 19" X 13" X 2"
1,2	700392	SEAT CUSHION 14" X 21" X 2"	1,2	700802	SEAT CUSHION 19" X 14" X 2"
1,2	702110	SEAT CUSHION 14" X 22" X 2"	1,2	700812	SEAT CUSHION 19" X 15" X 2"
>>>		15" WIDE SEAT CUSHION	1,2	700822	SEAT CUSHION 19" X 16" X 2"
1,2	700398	SEAT CUSHION 15" X 11" X 2"	1,2	700832	SEAT CUSHION 19" X 17" X 2"
1,2	700402	SEAT CUSHION 15" X 12" X 2"	1,2	700842	SEAT CUSHION 19" X 18" X 2"
1,2	700412	SEAT CUSHION 15" X 13" X 2"	1,2	700852	SEAT CUSHION 19" X 19" X 2"
1,2	700422	SEAT CUSHION 15" X 14" X 2"	1,2	700862	SEAT CUSHION 19" X 20" X 2"
1,2	700432	SEAT CUSHION 15" X 15" X 2"	1,2	700872	SEAT CUSHION 19" X 21" X 2"
1,2	700442	SEAT CUSHION 15" X 16" X 2"	1,2	702115	SEAT CUSHION 19" X 22" X 2"
1,2	700452	SEAT CUSHION 15" X 17" X 2"	>>>		20" WIDE SEAT CUSHION
1,2	700462	SEAT CUSHION 15" X 18" X 2"	1,2	700882	SEAT CUSHION 20" X 12" X 2"
1,2	700472	SEAT CUSHION 15" X 19" X 2"	1,2	700892	SEAT CUSHION 20" X 13" X 2"
1,2	700482	SEAT CUSHION 15" X 20" X 2"	1,2	700902	SEAT CUSHION 20" X 14" X 2"
1,2	700492	SEAT CUSHION 15" X 21" X 2"	1,2	700912	SEAT CUSHION 20" X 15" X 2"
1,2	702111	SEAT CUSHION 15" X 22" X 2"	1,2	700922	SEAT CUSHION 20" X 16" X 2"
>>>		16" WIDE SEAT CUSHION	1,2	700932	SEAT CUSHION 20" X 17" X 2"
1,2	700498	SEAT CUSHION 16" X 11" X 2"	1,2	700942	SEAT CUSHION 20" X 18" X 2"
1,2	700502	SEAT CUSHION 16" X 12" X 2"	1,2	700952	SEAT CUSHION 20" X 19" X 2"
1,2	700512	SEAT CUSHION 16" X 13" X 2"	1,2	700962	SEAT CUSHION 20" X 20" X 2"
1,2	700522	SEAT CUSHION 16" X 14" X 2"	1,2	700972	SEAT CUSHION 20" X 21" X 2"
1,2	700532	SEAT CUSHION 16" X 15" X 2"	1,2	702116	SEAT CUSHION 20" X 22" X 2"
1,2	700542	SEAT CUSHION 16" X 16" X 2"	>>>		21" WIDE SEAT CUSHION
1,2	700552	SEAT CUSHION 16" X 17" X 2"	1,2	702080	SEAT CUSHION 21" X 13" X 2"
1,2	700562	SEAT CUSHION 16" X 18" X 2"	1,2	702081	SEAT CUSHION 21" X 14" X 2"
1,2	700572	SEAT CUSHION 16" X 19" X 2"	1,2	702082	SEAT CUSHION 21" X 15" X 2"
1,2	700582	SEAT CUSHION 16" X 20" X 2"	1,2	702083	SEAT CUSHION 21" X 16" X 2"
1,2	700592	SEAT CUSHION 16" X 21" X 2"	1,2	702084	SEAT CUSHION 21" X 17" X 2"
1,2	702112	SEAT CUSHION 16" X 22" X 2"	1,2	702085	SEAT CUSHION 21" X 18" X 2"
>>>		17" WIDE SEAT CUSHION	1,2	702086	SEAT CUSHION 21" X 19" X 2"
1,2	700585	SEAT CUSHION 17" X 11" X 2"	1,2	702087	SEAT CUSHION 21" X 20" X 2"
1,2	700606	SEAT CUSHION 17" X 12" X 2"	1,2	702088	SEAT CUSHION 21" X 21" X 2"
1,2	700597	SEAT CUSHION 17" X 13" X 2"	1,2	702089	SEAT CUSHION 21" X 22" X 2"
1,2	700602	SEAT CUSHION 17" X 14" X 2"	>>>		22" WIDE SEAT CUSHION
1,2	700612	SEAT CUSHION 17" X 15" X 2"	1,2	702090	SEAT CUSHION 22" X 13" X 2"
1,2	700622	SEAT CUSHION 17" X 16" X 2"	1,2	702091	SEAT CUSHION 22" X 14" X 2"
1,2	700632	SEAT CUSHION 17" X 17" X 2"	1,2	702092	SEAT CUSHION 22" X 15" X 2"
1,2	700642	SEAT CUSHION 17" X 18" X 2"	1,2	702093	SEAT CUSHION 22" X 16" X 2"
1,2	700652	SEAT CUSHION 17" X 19" X 2"	1,2	702094	SEAT CUSHION 22" X 17" X 2"
1,2	700662	SEAT CUSHION 17" X 20" X 2"	1,2	702095	SEAT CUSHION 22" X 18" X 2"
1,2	700672	SEAT CUSHION 17" X 21" X 2"	1,2	702096	SEAT CUSHION 22" X 19" X 2"

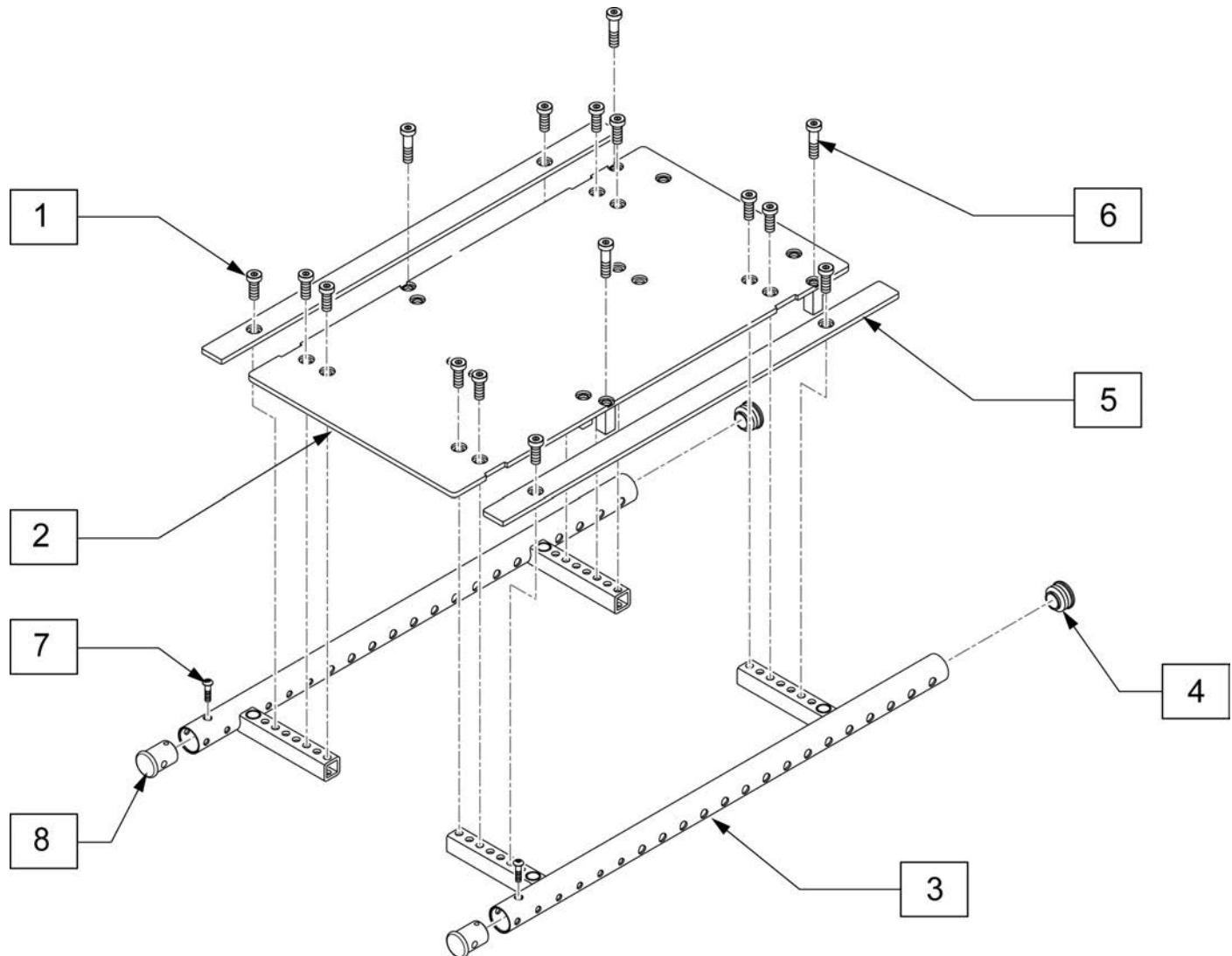
Pos.	Item Number	Description	Pos.	Item Number	Description
1,2	702097	SEAT CUSHION 22" X 20" X 2"	1,2	702222	SEAT CUSHION 26" X 20" X 2"
1,2	702098	SEAT CUSHION 22" X 21" X 2"	1,2	702223	SEAT CUSHION 26" X 21" X 2"
1,2	702117	SEAT CUSHION 22" X 22" X 2"	1,2	702224	SEAT CUSHION 26" X 22" X 2"
>>>		24" WIDE SEAT CUSHION	>>>		28" WIDE SEAT CUSHION
1,2	702099	SEAT CUSHION 24" X 14" X 2	1,2	702225	SEAT CUSHION 28" X 18" X 2"
1,2	702100	SEAT CUSHION 24" X 15" X 2	1,2	702226	SEAT CUSHION 28" X 19" X 2"
1,2	702101	SEAT CUSHION 24" X 16" X 2	1,2	702227	SEAT CUSHION 28" X 20" X 2"
1,2	702102	SEAT CUSHION 24" X 17" X 2	1,2	702228	SEAT CUSHION 28" X 21" X 2"
1,2	702103	SEAT CUSHION 24" X 18" X 2	1,2	702229	SEAT CUSHION 28" X 22" X 2"
1,2	702104	SEAT CUSHION 24" X 19" X 2	>>>		30" WIDE SEAT CUSHION
1,2	702105	SEAT CUSHION 24" X 20" X 2"	1,2	702230	SEAT CUSHION 30" X 18" X 2"
1,2	702106	SEAT CUSHION 24" X 21" X 2"	1,2	702231	SEAT CUSHION 30" X 19" X 2"
1,2	702118	SEAT CUSHION 24" X 22" X 2"	1,2	702232	SEAT CUSHION 30" X 20" X 2"
>>>		26" WIDE SEAT CUSHION	1,2	702233	SEAT CUSHION 30" X 21" X 2"
1,2	702220	SEAT CUSHION 26" X 18" X 2"	1,2	702234	SEAT CUSHION 30" X 22" X 2"
1,2	702221	SEAT CUSHION 26" X 19" X 2"			

[02/19/2019]

ASAP II 12-16 SEAT FRAME

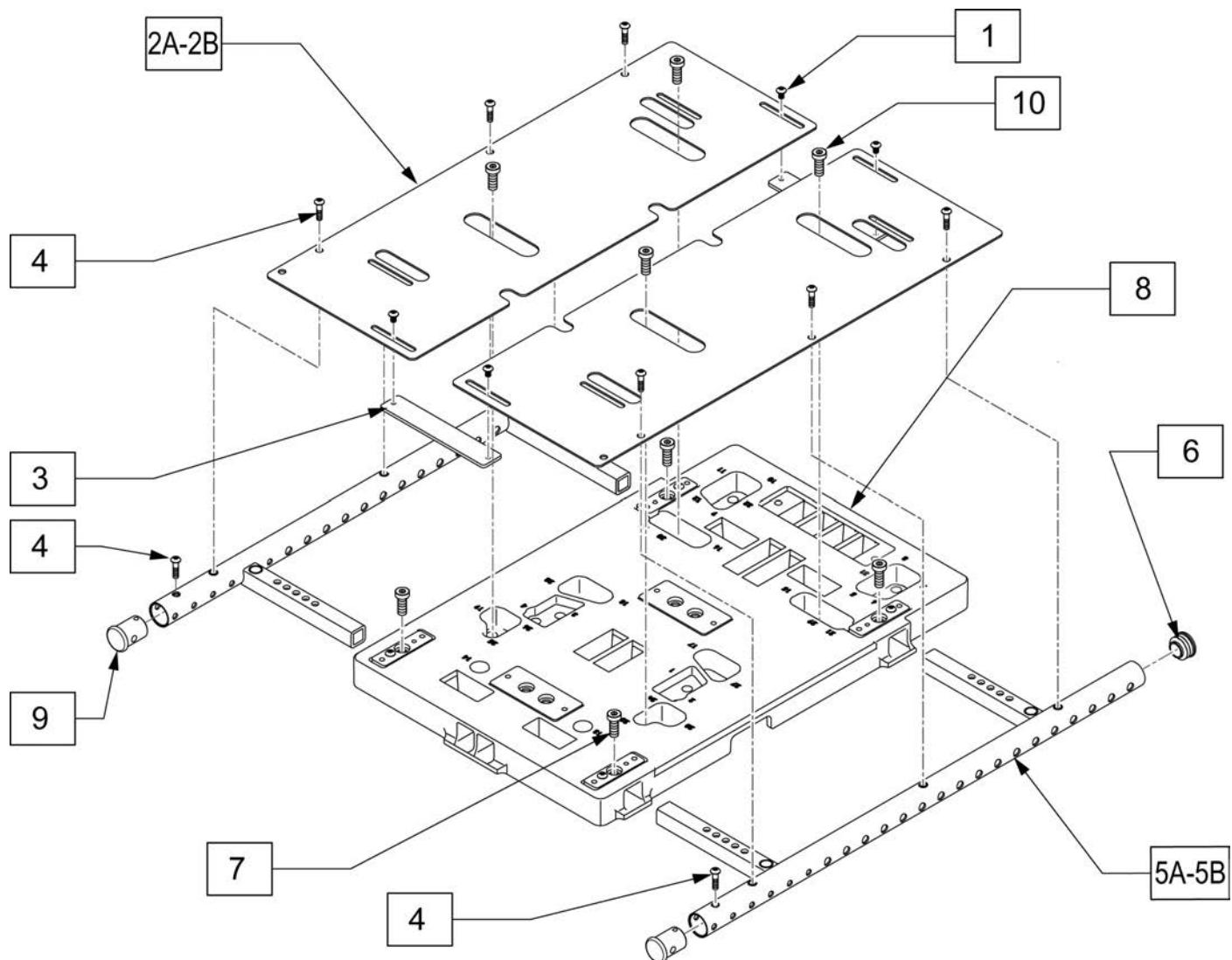


Pos.	Item Number	Description	Remarks
1	230497	M5-.8 X 20 MM BH C/S	
3	102262-001	BHCS,M6X1X8,FULL,PL	
4	116576	SHCS,M8X1.25X20,FULL,NP	
7	119372	1" END PLUG	
1-7	129012	12-16 ASAP SEAT BASE W/HDWR	w/velcro



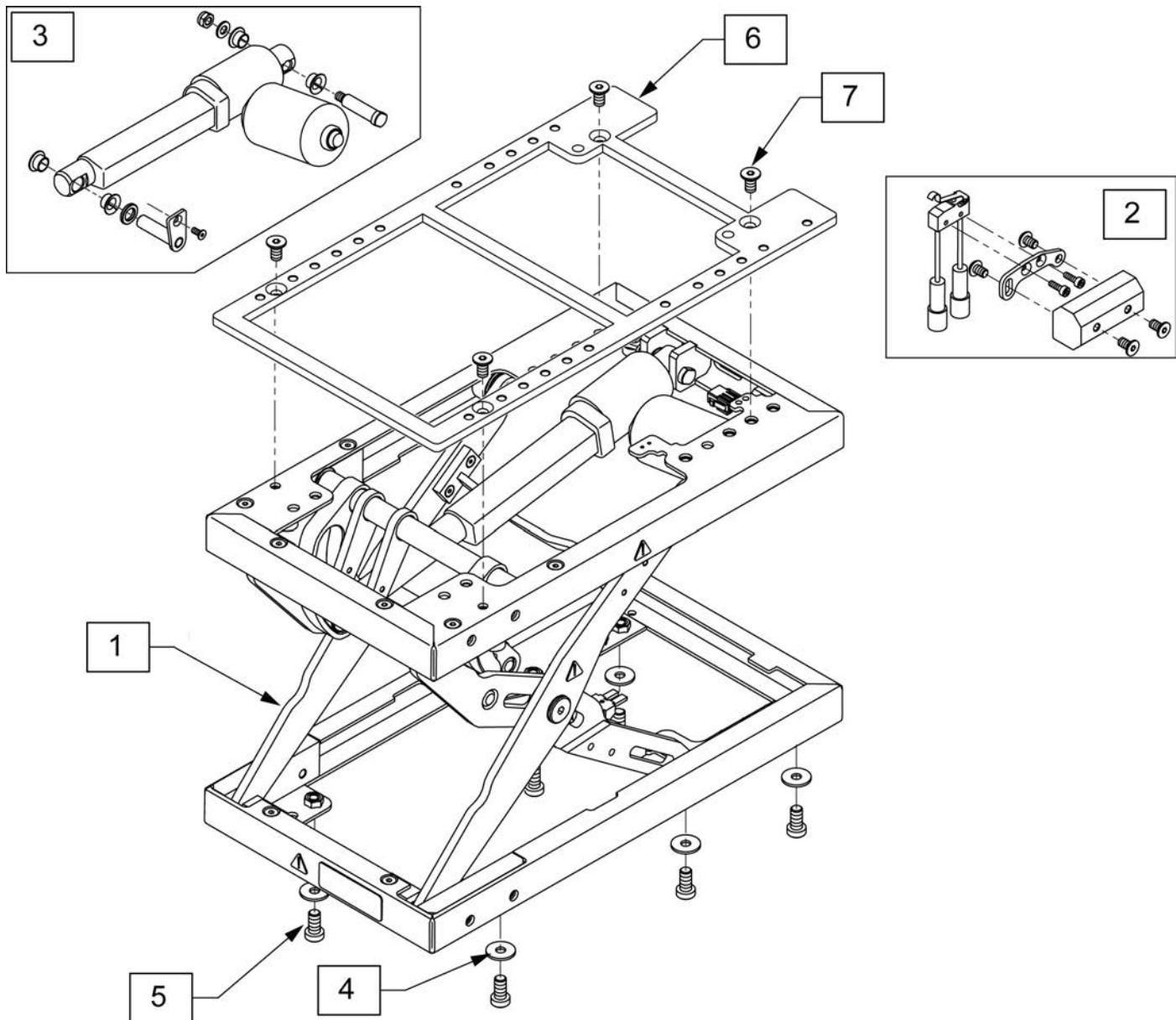
Pos.	Item Number	Description	Remarks
1	116576	SHCA, M8X1.25X20, FULL, NP	
3	118651	SIDE FRAME WELDMENT 12-16 L	Left, 12x12 thru 16x19
3	118771	SIDE FRAME WELDMENT 12-16 R	Right, 12x12 thru 16x19
4	561062	1" INSERT PLUG	
1-5	128129	12-16 SEAT PAN	
1,5	119860	WIDTH FILLER RAIL KIT W/ HRDW	Pair- used with 16" wldth only
6	119271	SHCS,M8X1.25X35,PF,NP	
7	230497	M5-.8 X 20 MM BH C/S	
8	118927	SEAT FRAME PLUG	Used w/ Center Mount Footrest

Note: For 24" wide seat frame, please contact Built 4 Me.



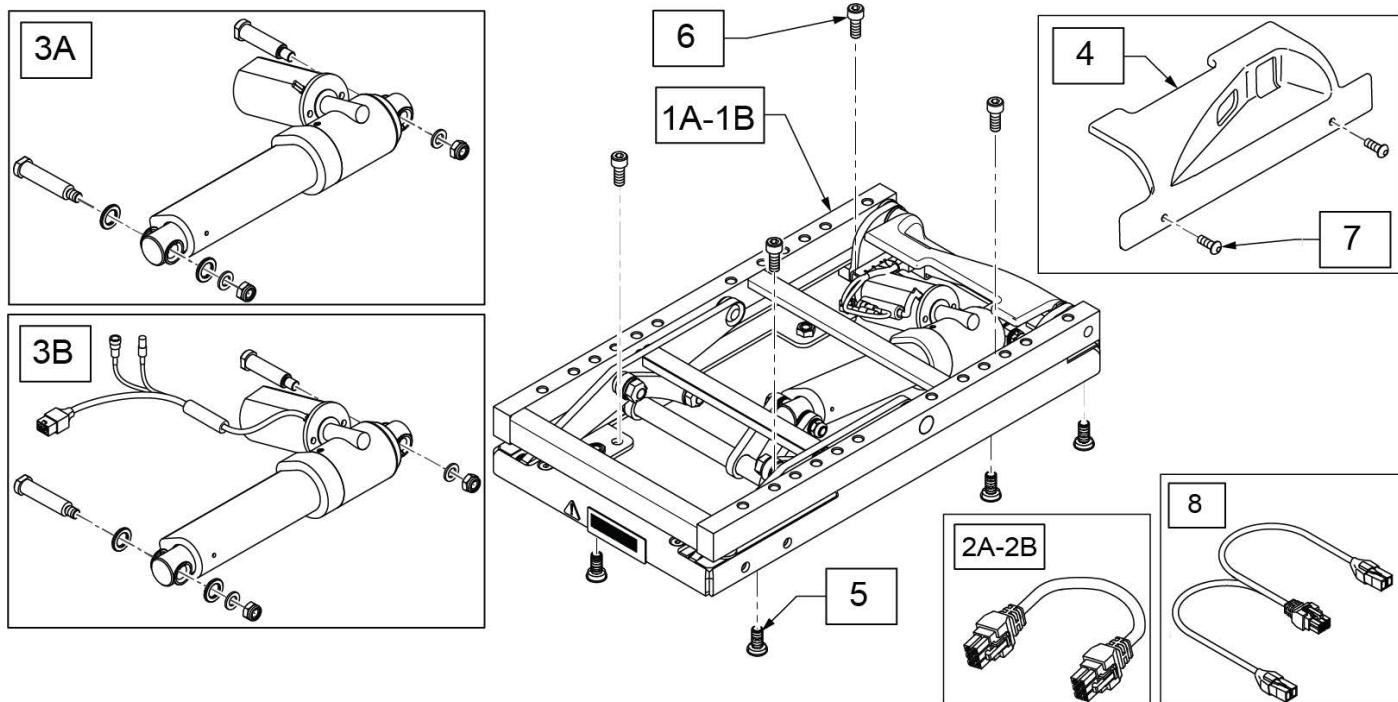
Pos.	Item Number	Description	Remarks
1	230015	BHCS M5 X.8 X8MM	
3	118593	SUPPORT SEAT PAN	
4	230497	M5-.8 X 20 MM BH C/S	
5A-6	119861	SD FRM W/ RV NT AND PLG 16-20R	Right-16x12 thru 20x20
5A-6	119862	SD FRM W/ RV NT AND PLG 16-20L	Left-16x12 thru 20x20
5B-6	119863	SD FRM W/ RV NT AND PLG 18-22R	Right-18x16 thru 22x22
5B-6	119864	SD FRM W/ RV NT AND PLG 18-22L	Left-18x16 thru 22x22
6	561062	1" INSERT PLUG	
7	116576	SHCS,M8X1.25X20,FULL,NP	
1-4,5A-8	118629	SEAT FRAME 16-20	16"-20" Seat Width
1-4,5B-8	118616	SEAT FRAME 18-22	18"-22" Seat Width- for PLS6 only
9	118927	SEAT FRAME PLUG	Used w/ Center Mount Footrest
10	117855	SHCS LOW HD M8X1.25X16 CLSS	Mounts Frame to Interface

Note: the "stacking" of separate lift and tilt modules is not supported.



Pos.	Item Number	Description	Remarks
1	120760	LIFT MODULE 9 IN MBL	
2	119917	REPLACEMENT LIMIT SWITCH LIFT	
3	119915	REPLACEMENT LIFT ACCUATOR	
4	117875	WASHER LARGE OD 8X24X2	
5	117855	SHCS LOW HD M8X1.25X16 CLSS	
6	116519	ADAPTER PLATE LIFT	Used with non-tilt chairs only
7	230129	FHCS M8 X 1.25 X 20 W/PL	Used with non-tilt chairs only
6,7	122711	ASAP ADAPTER W/ HDWR	Used with non-tilt chairs only

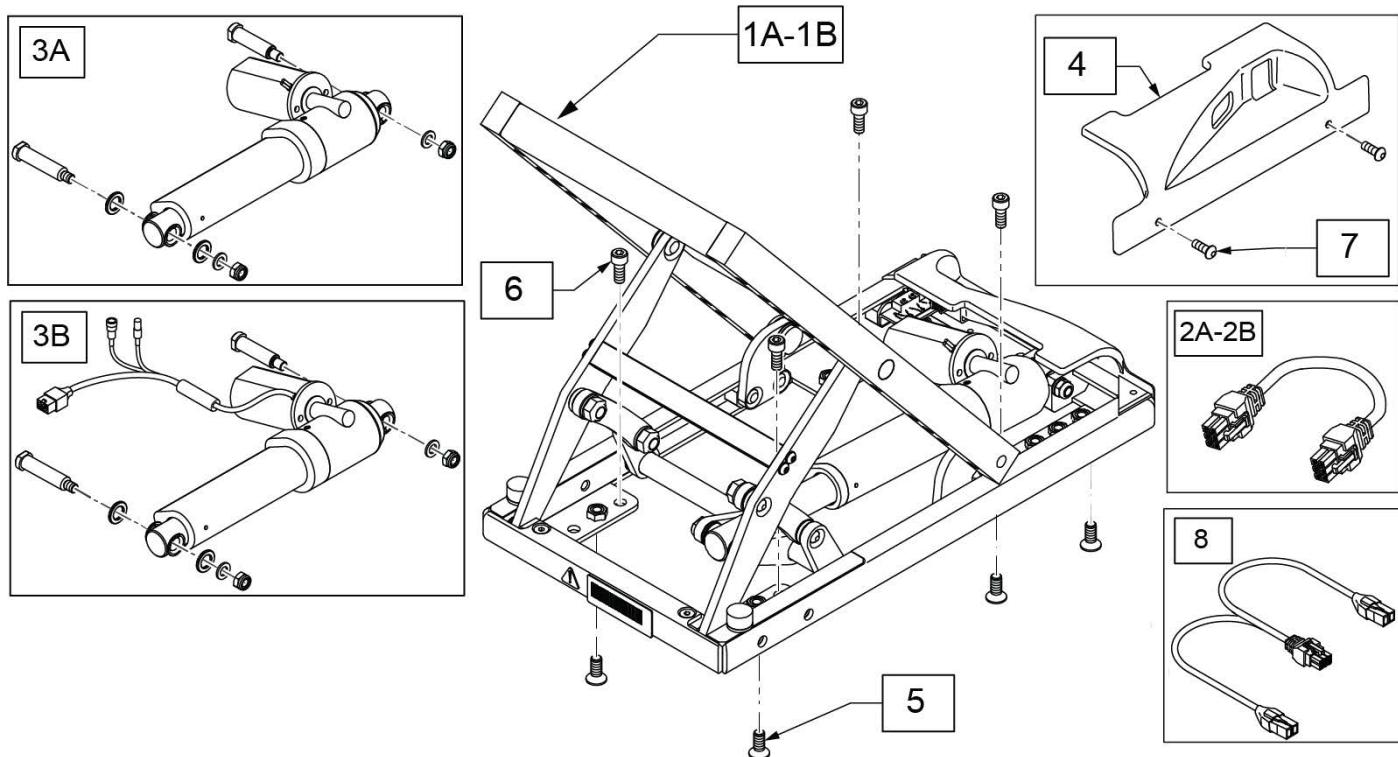
Note: the "stacking" of separate lift and tilt modules is not supported.



Pos.	Item Number	Description	Remarks
1A	129784	MDL PWR TILT SPOT W/F.B.	use beginning s/n M710B-124306 & M720B-126145
1B	131952	MDL PWR TILT SPT W/NOISE SUPP	use before s/n M710B-124306 & M720B-126145
2A	020063-070	HARNESS ACTUATOR 700mm DELPHI	Thru Drive Power Module
2B	020063-100	MOTORKABEL 1000mm	Switch Control 2/3 axis
3A	129881	KIT TILT SPT ADJ LIM ACT W/FER	use before s/n M710B-124306 & M720B-126145; includes Micro Switch
3B	133907	KIT FB TILT ACT	use after s/n M710B-124306 & M720B-126145; includes Bullet Connectors
4	118026	TILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	103221	SHCS M8 X 1.25 X 16W/PL INORG	
7	103184-003	BHCS M5X0.8X10 FULLPL	
8	108309-120	HARN ACT WITH PGD INHIBIT-1200	Thru Drive 2+ (ISM)

HEAVY DUTY TILT

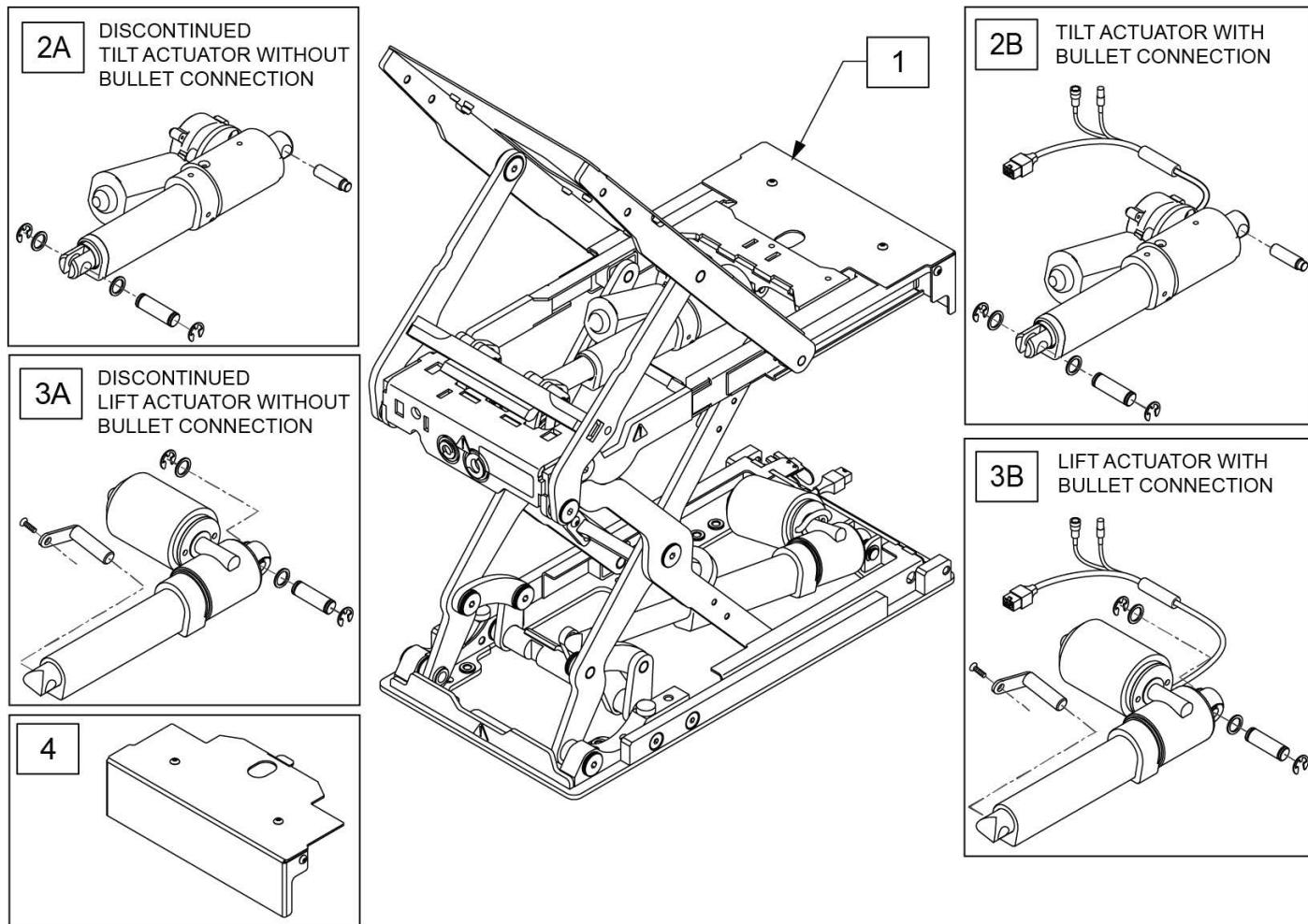
Note: the "stacking" of separate lift and tilt modules is not supported.



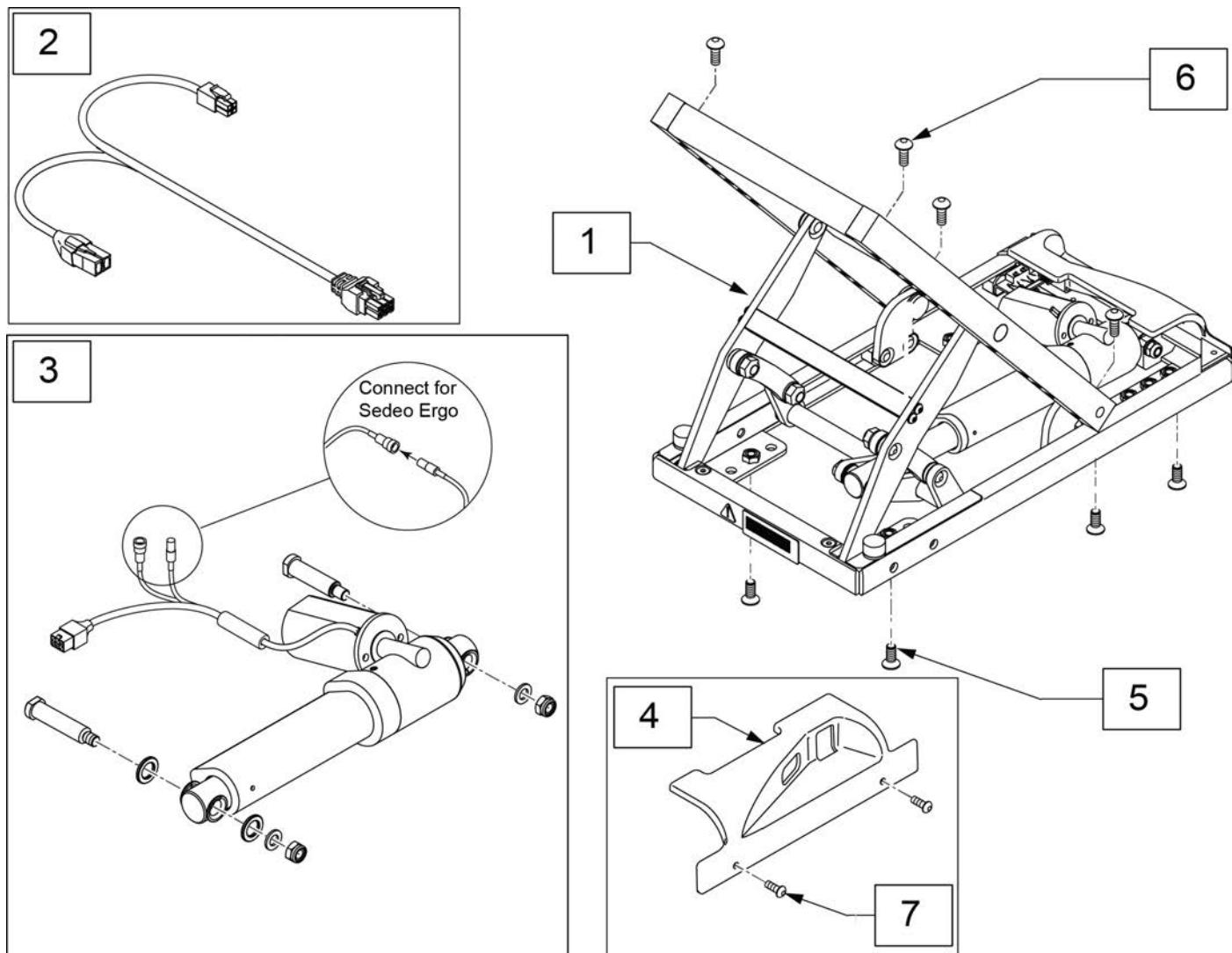
Pos.	Item Number	Description	Remarks
1A	119303	HD POWER TILT ADJ LIMIT	use before s/n M710B-124306 & M720B-126145
1B	129868	HD POWER TILT W/F.B.	use after s/n M710B-124306 & M720B-126145
2A	020063-070	HARNESS DELPHI ACTUATOR 700mm	Thru Drive Power Module
2B	020063-100	MOTORKABEL 1000mm	Switch Control 2/3 axis
3A	120945	KIT TILT SPOT ADJ LIM ACT HD	For chairs ordered before 9/30/16; includes Micro Switch
3B	241776	KIT HD FB TILT	For chairs ordered after 9/30/16
4	118026	TILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	103221	SHCS M8 X 1.25 X 16W/PL INORG	
7	103184-003	BHCS M5X0.8X10 FULLPL	
8	108309-120	HARN ACT WITH PGD INHIBIT-1200	Thru Drive 2+ (ISM)

Note: See Lift Track Wiring Page for cable track parts.

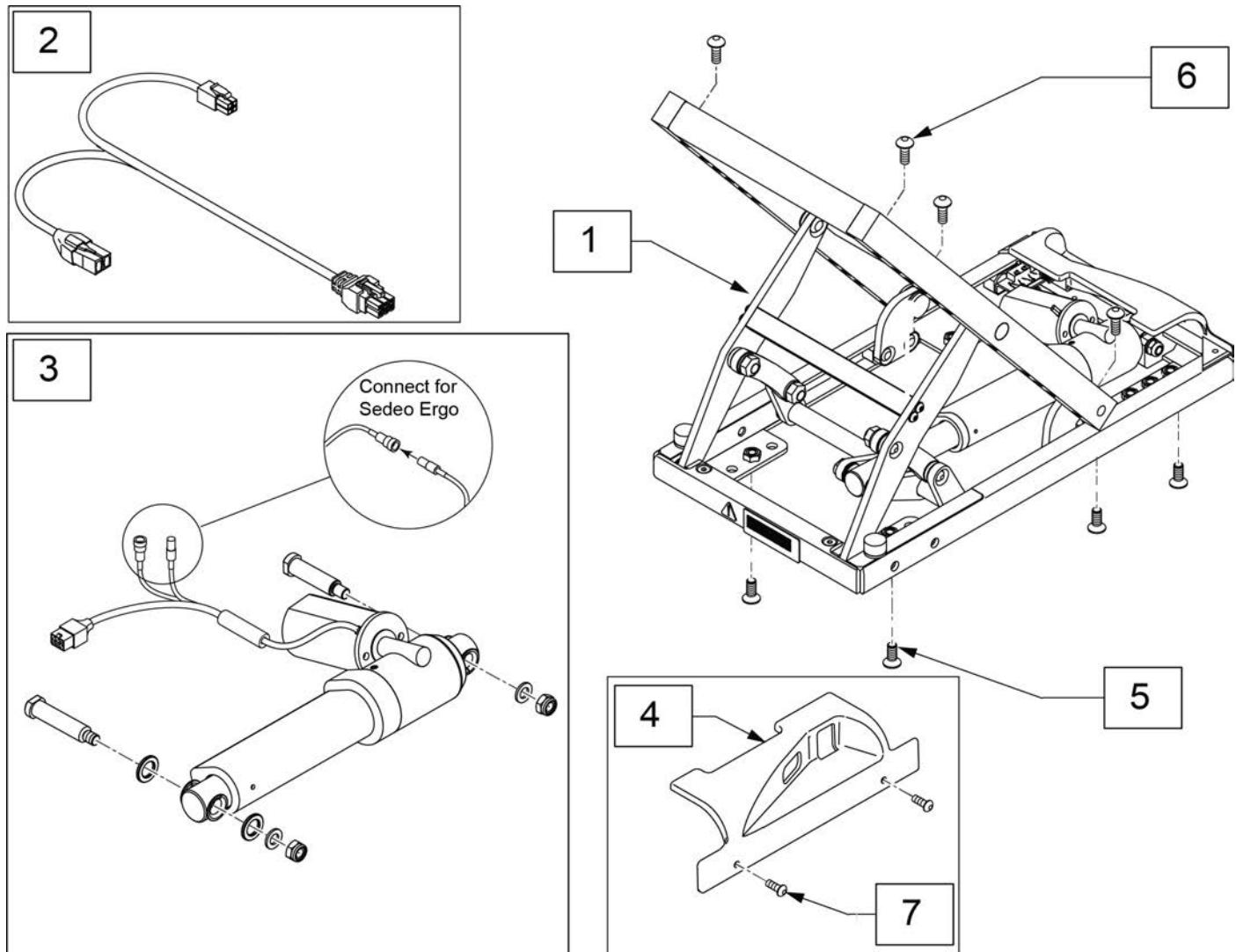
Note: For chairs with S/N prefix M710A,M710B,M715A,M715B,M720A, M720B, M710C, M715C & M720C.



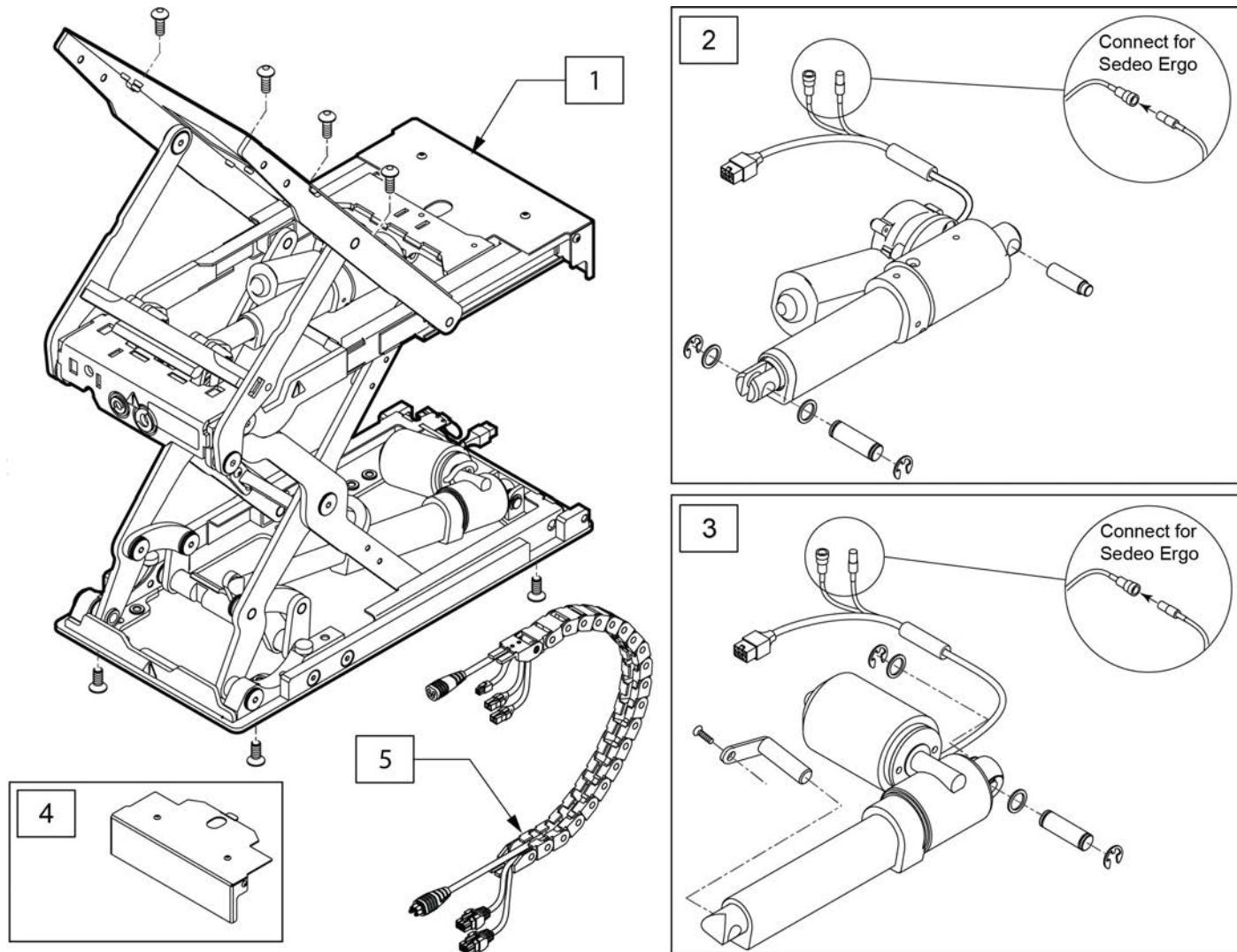
Pos.	Item Number	Description	Remarks
1	129870	LIFT TILT COMBO W/ F.B.	includes 241721 & 241722 Actuators
2A	129872	TILT ACT ASSM COMBO W/FERRITE	S/N 710A,710B,715A, 715B, 720A & 720B
2B	241721	TILT ACT ASSM COMBO W/FB	S/N 710C, 715C & 720C
3A	129879	LIFT ACT ASSM COMBO W/FERRITE	S/N 710A,710B,715A, 715B, 720A & 720B
3B	241722	LIFT ACT ASSM COMBO WFB	S/N 710C, 715C & 720C
4	126056	COVER PLATE LIFT TILT COMBO	



Pos.	Item Number	Description	Remarks
1	245537	TILT SEDEO ERGO	
2	21811006	TILT LOOM	
3	133907	STD TILT ACT ASSM W/FB	includes Bullet Connectors
4	118026	TILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
7	103184-003	BHCS M5X0.8X10 FULLPL	



Pos.	Item Number	Description	Remarks
1	245538	HEAVY DUTY TILT SEDEO ERGO	
2	21811006	TIILT LOOM	
3	241776	HD TIILT WITH FB ACTUATOR	For chairs ordered after 9/30/16
4	118026	TIILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
7	103184-003	BHCS M5X0.8X10 FULLPL	



Pos.	Item Number	Description
1	245539	TLC SEDEO ERGO
2	241721	TILT ACT ASSM COMBO W/FB
3	241722	LIFT ACT ASSM COMBO WFB
4	126056	COVER PLATE LIFT TILT COMBO
5	124043-006	HARN/TRAK COMBO CxSM DRIVE THRU



Dear Valued Customer,

As of **11/1/18**, the sale of **ERGO SEATING SYSTEM on Quickie QM-710, 715 & 720 chairs** has been discontinued.

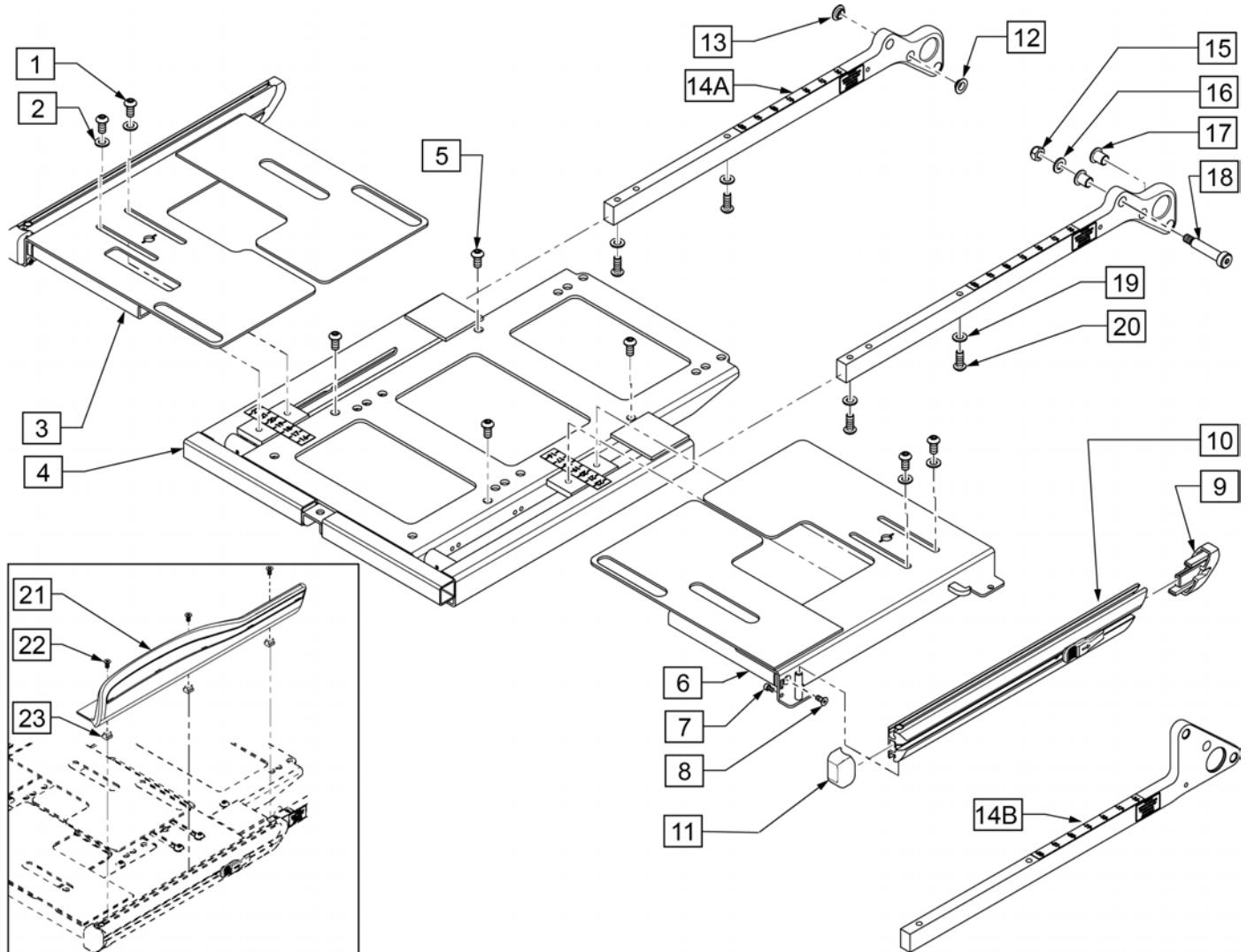
In compliance with Sunrise Medical's policy, replacement parts will continue to be available until **11/1/24**. Effective **11/1/2024**, replacement parts for the **ERGO SEATING SYSTEM on Quickie QM-7 series** will be obsolete and therefore no longer available for sale.

Sincerely,

Sunrise Medical

Description

DISCONTINUED PRODUCT



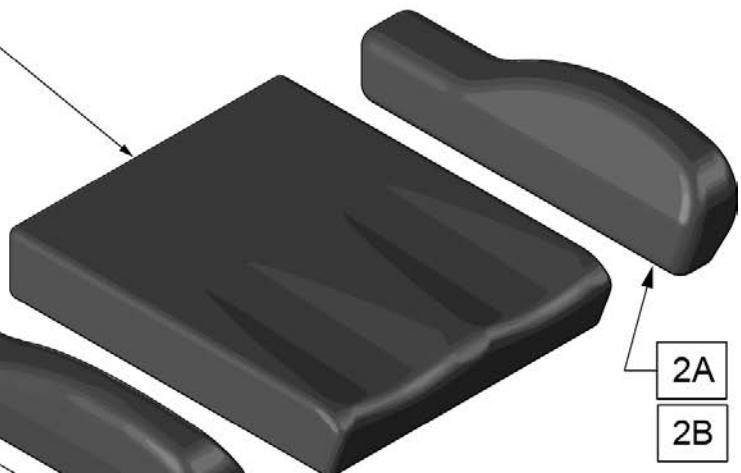
Pos.	Item Number	Description	Remarks
1,2,5	159706	SEAT PAN FASTENERS SDO	
1-3,7-11	159703	SEAT PLATE ASSEM WITH RAIL RT	Right
1,2,6-11	159704	SEAT PLATE ASSEM WITH RAIL LFT	Left
7,9,11	159705	FRONT AND REAR CAPS SDO	
1-11	246614	246614	
12-14A,15-20	161152	SHIFT PIECE ASSM RH STD STFH	Std seat to floor height
12-14A,15-20	161153	SHIFT PIECE ASSM LH STD STFH	Std seat to floor height
12-14B,15-20	161154	SHIFT PIECE ASSM RH LOW STFH	Ultra low seat to floor height
12-14B,15-20	161155	SHIFT PIECE ASSM LH LOW STFH	Ultra low seat to floor height
12,13,15-18	161156	SHIFT PIECE FASTENER KIT	One side
22,23	160931	SIDE SUPPORT FASTENERS	
21-23	21814016-002	SIDE SUPPORT ASSY RH	Right
21-23	21814016-001	SIDE SUPPORT ASSY LH	Left

SEAT CUSHIONS SEDEO ERGO

[07/03/2019]

Note: items 1A & 1B include a solid plywood base for
15"-18" seat width
(19"-22" seat depth)
and 19"-22" seat width
(all seat depths).

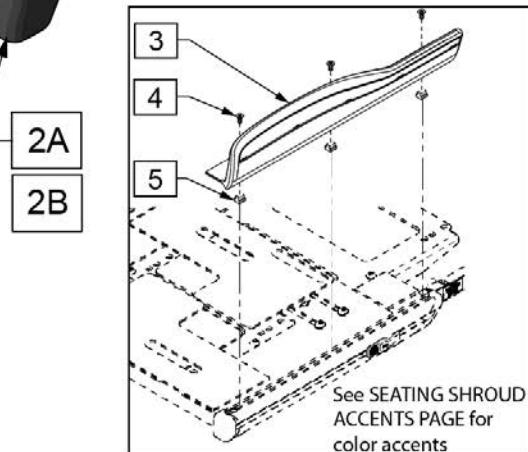
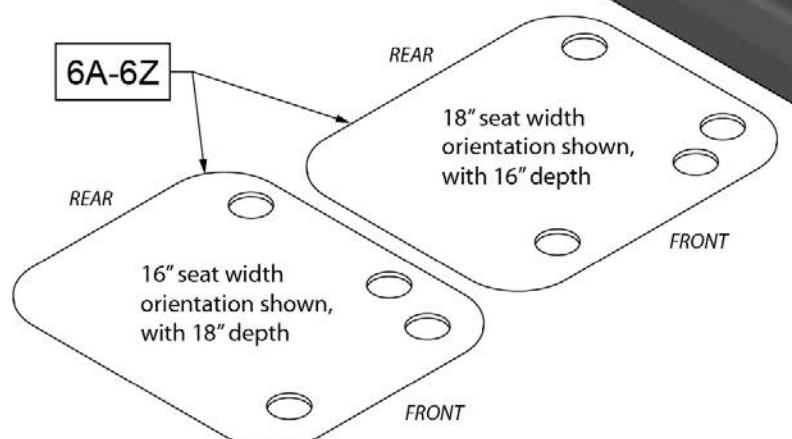
1A-1C



BOLSTER GUIDE

Bolster	Seat Cushion
2A: Premium	1A: Premium Leatherette
2B: 3DX	1B*: 3DX with Lycra Cover
2B: 3DX	1C: Ion with 3DX Cover

* 1B (3DX with Lycra Cover) not available on Bolster



Pos.	Item Number	Description	Remarks
1A	241989	14X16 PREM SEAT CSHN	Leatherette
1A	133911	14X17 PREM SEAT CSHN	Leatherette
1A	133912	14X18 PREM SEAT CSHN	Leatherette
1A	133913	15X16 PREM SEAT CSHN	Leatherette
1A	133914	15X17 PREM SEAT CSHN	Leatherette
1A	133915	15X18 PREM SEAT CSHN	Leatherette
1A,6A	133916	15X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6B	133917	15X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6C	133918	15X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A	133919	16X16 PREM SEAT CSHN	Leatherette
1A	133920	16X17 PREM SEAT CSHN	Leatherette
1A	133921	16X18 PREM SEAT CSHN	Leatherette

Pos.	Item Number	Description	Remarks
1A,6D	133922	16X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6E	133923	16X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6F	133924	16X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6G	133925	16X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A	133926	17X16 PREM SEAT CSHN	Leatherette
1A	133927	17X17 PREM SEAT CSHN	Leatherette
1A	133928	17X18 PREM SEAT CSHN	Leatherette
1A,6H	133929	17X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6J	133930	17X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6K	133931	17X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6L	133932	17X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A	133933	18X16 PREM SEAT CSHN	Leatherette
1A	133934	18X17 PREM SEAT CSHN	Leatherette
1A	133935	18X18 PREM SEAT CSHN	Leatherette
1A,6M	133936	18X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6N	133937	18X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6O	133938	18X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6P	133939	18X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6D	133940	19X16 PREM SEAT CSHN	Leatherette & includes solid plywood base

Pos.	Item Number	Description	Remarks
1A,6H	133941	19X17 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6M	133942	19X18 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6Q	133943	19X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6R	133944	19X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6S	133945	19X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6T	133946	19X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6J	133947	20X16 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6N	133948	20X17 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6R	133949	20X18 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6R	133950	20X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6U	133951	20X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6V	133952	20X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6W	133953	20X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6K	134929	21X17 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6O	134930	21X18 PREM SEAT CSHN	Leatherette & includes solid plywood base

Pos.	Item Number	Description	Remarks
1A,6S	134931	21X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6V	134932	21X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6X	134933	21X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6Y	134934	21X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6L	134935	22X17 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6P	134937	22X18 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6T	134938	22X19 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6W	134939	22X20 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6Y	134940	22X21 PREM SEAT CSHN	Leatherette & includes solid plywood base
1A,6Z	133910	22X22 PREM SEAT CSHN	Leatherette & includes solid plywood base
1B	241977	14X16 3DX SEAT CSHN	without Lycra outer layer
1B	241978	14X17 3DX SEAT CSHN	without Lycra outer layer
1B	241979	14X18 3DX SEAT CSHN	without Lycra outer layer
1B	241980	15X16 3DX SEAT CSHN	without Lycra outer layer
1B	241981	15X17 3DX SEAT CSHN	without Lycra outer layer
1B	241982	15X18 3DX SEAT CSHN	without Lycra outer layer

Pos.	Item Number	Description	Remarks
1B,6A	241983	15X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6B	241984	15X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6C	241985	15X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B	241344	16X16 3DX SEAT CSHN	without Lycra outer layer
1B	241345	16X17 3DX SEAT CSHN	without Lycra outer layer
1B	241346	16X18 3DX SEAT CSHN	without Lycra outer layer
1B,6D	241347	16X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6E	241348	16X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6F	241349	16X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6G	241350	16X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base

Pos.	Item Number	Description	Remarks
1B	241351	17X16 3DX SEAT CSHN	without Lycra outer layer
1B	241352	17X17 3DX SEAT CSHN	without Lycra outer layer
1B	241353	17X18 3DX SEAT CSHN	without Lycra outer layer
1B,6H	241354	17X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6J	241355	17X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6K	241356	17X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6L	241357	17X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B	241358	18X16 3DX SEAT CSHN	without Lycra outer layer
1B	241359	18X17 3DX SEAT CSHN	without Lycra outer layer
1B	241360	18X18 3DX SEAT CSHN	without Lycra outer layer
1B,6M	241361	18X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base

Pos.	Item Number	Description	Remarks
1B,6N	241362	18X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6O	241363	18X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6P	241364	18X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6D	241365	19X16 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6H	241366	19X17 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6M	241367	19X18 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6Q	241368	19X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6R	241369	19X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base

Pos.	Item Number	Description	Remarks
1B,6S	241370	19X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6T	241371	19X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6J	241372	20X16 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6N	241373	20X17 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6R	241374	20X18 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6R	241375	20X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6U	241376	20X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6V	241377	20X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base

Pos.	Item Number	Description	Remarks
1B,6W	241378	20X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6K	241379	21X17 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6D	241380	21X18 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6S	241381	21X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6V	241382	21X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6X	241383	21X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6Y	241384	21X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6L	241385	22X17 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base

Pos.	Item Number	Description	Remarks
1B,6P	241386	22X18 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6T	241387	22X19 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6W	241388	22X20 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6Y	241389	22X21 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1B,6Z	241390	22X22 3DX SEAT CSHN	w/out Lycra outer layer & includes solid plywood base
1C	JION1416	JAY ION CUSHION 14X16	with 3DX outer cover w/Lycra outer layer
1C	JION1417	JAY ION CUSHION 14X17	with 3DX outer cover w/Lycra outer layer
1C	JION1418	JAY ION CUSHION 14X18	with 3DX outer cover w/Lycra outer layer
1C	JION1516	JAY ION CUSHION 15X16	with 3DX outer cover w/Lycra outer layer

Pos.	Item Number	Description	Remarks
1C	JION1517	JAY ION CUSHION 15X17	with 3DX outer cover w/Lycra outer layer
1C	JION1518	JAY ION CUSHION 15X18	with 3DX outer cover w/Lycra outer layer
1C	242165	JAY ION WI/ WOOD SUPPORT 15X19	with 3DX outer cover w/Lycra outer layer
1C	242166	JAY ION WI/ WOOD SUPPORT 15X20	with 3DX outer cover w/Lycra outer layer
1C	242167	JAY ION WI/ WOOD SUPPORT 15X21	with 3DX outer cover w/Lycra outer layer
1C	JION1616	JAY ION CUSHION 16X16	with 3DX outer cover w/Lycra outer layer
1C	JION1617	JAY ION CUSHION 16X17	with 3DX outer cover w/Lycra outer layer
1C	JION1618	JAY ION CUSHION 16X18	with 3DX outer cover w/Lycra outer layer
1C	242168	JAY ION WI/ WOOD SUPPORT 16X19	with 3DX outer cover w/Lycra outer layer
1C	242169	JAY ION WI/ WOOD SUPPORT 16X20	with 3DX outer cover w/Lycra outer layer
1C	242170	JAY ION WI/ WOOD SUPPORT 16X21	with 3DX outer cover w/Lycra outer layer

Pos.	Item Number	Description	Remarks
1C	242171	JAY ION WI/ WOOD SUPPORT 16X22	with 3DX outer cover w/Lycra outer layer
1C	JION1716	JAY ION CUSHION 17X16	with 3DX outer cover w/Lycra outer layer
1C	JION1717	JAY ION CUSHION 17X17	with 3DX outer cover w/Lycra outer layer
1C	JION1718	JAY ION CUSHION 17X18	with 3DX outer cover w/Lycra outer layer
1C	242172	JAY ION WI/ WOOD SUPPORT 17X19	with 3DX outer cover w/Lycra outer layer
1C	242173	JAY ION WI/ WOOD SUPPORT 17X20	with 3DX outer cover w/Lycra outer layer
1C	242174	JAY ION WI/ WOOD SUPPORT 17X21	with 3DX outer cover w/Lycra outer layer
1C	242175	JAY ION WI/ WOOD SUPPORT 17X22	with 3DX outer cover w/Lycra outer layer
1C	JION1816	JAY ION CUSHION 18X16	with 3DX outer cover w/Lycra outer layer
1C	JION1817	JAY ION CUSHION 18X17	with 3DX outer cover w/Lycra outer layer
1C	JION1818	JAY ION CUSHION 18X18	with 3DX outer cover w/Lycra outer layer

Pos.	Item Number	Description	Remarks
1C	242176	JAY ION WI/ WOOD SUPPORT 18X19	with 3DX outer cover w/Lycra outer layer
1C	242177	JAY ION WI/ WOOD SUPPORT 18X20	with 3DX outer cover w/Lycra outer layer
1C	242178	JAY ION WI/ WOOD SUPPORT 18X21	with 3DX outer cover w/Lycra outer layer
1C	242179	JAY ION WI/ WOOD SUPPORT 18X22	with 3DX outer cover w/Lycra outer layer
1C	242180	JAY ION WI/ WOOD SUPPORT 19X16	with 3DX outer cover w/Lycra outer layer
1C	242181	JAY ION WI/ WOOD SUPPORT 19X17	with 3DX outer cover w/Lycra outer layer
1C	242182	JAY ION WI/ WOOD SUPPORT 19X18	with 3DX outer cover w/Lycra outer layer
1C	242183	JAY ION WI/ WOOD SUPPORT 19X19	with 3DX outer cover w/Lycra outer layer
1C	242184	JAY ION WI/ WOOD SUPPORT 19X20	with 3DX outer cover w/Lycra outer layer
1C	242185	JAY ION WI/ WOOD SUPPORT 19X21	with 3DX outer cover w/Lycra outer layer
1C	242186	JAY ION WI/ WOOD SUPPORT 19X22	with 3DX outer cover w/Lycra outer layer

Pos.	Item Number	Description	Remarks
1C	242187	JAY ION WI/ WOOD SUPPORT 20X16	with 3DX outer cover w/Lycra outer layer
1C	242188	JAY ION WI/ WOOD SUPPORT 20X17	with 3DX outer cover w/Lycra outer layer
1C	242189	JAY ION WI/ WOOD SUPPORT 20X18	with 3DX outer cover w/Lycra outer layer
1C	242190	JAY ION WI/ WOOD SUPPORT 20X19	with 3DX outer cover w/Lycra outer layer
1C	242191	JAY ION WI/ WOOD SUPPORT 20X20	with 3DX outer cover w/Lycra outer layer
1C	242192	JAY ION WI/ WOOD SUPPORT 20X21	with 3DX outer cover w/Lycra outer layer
1C	242193	JAY ION WI/ WOOD SUPPORT 20X22	with 3DX outer cover w/Lycra outer layer
1C	242194	JAY ION WI/ WOOD SUPPORT 21X17	with 3DX outer cover w/Lycra outer layer
1C	242195	JAY ION WI/ WOOD SUPPORT 21X18	with 3DX outer cover w/Lycra outer layer
1C	242196	JAY ION WI/ WOOD SUPPORT 21X19	with 3DX outer cover w/Lycra outer layer
1C	242197	JAY ION WI/ WOOD SUPPORT 21X20	with 3DX outer cover w/Lycra outer layer

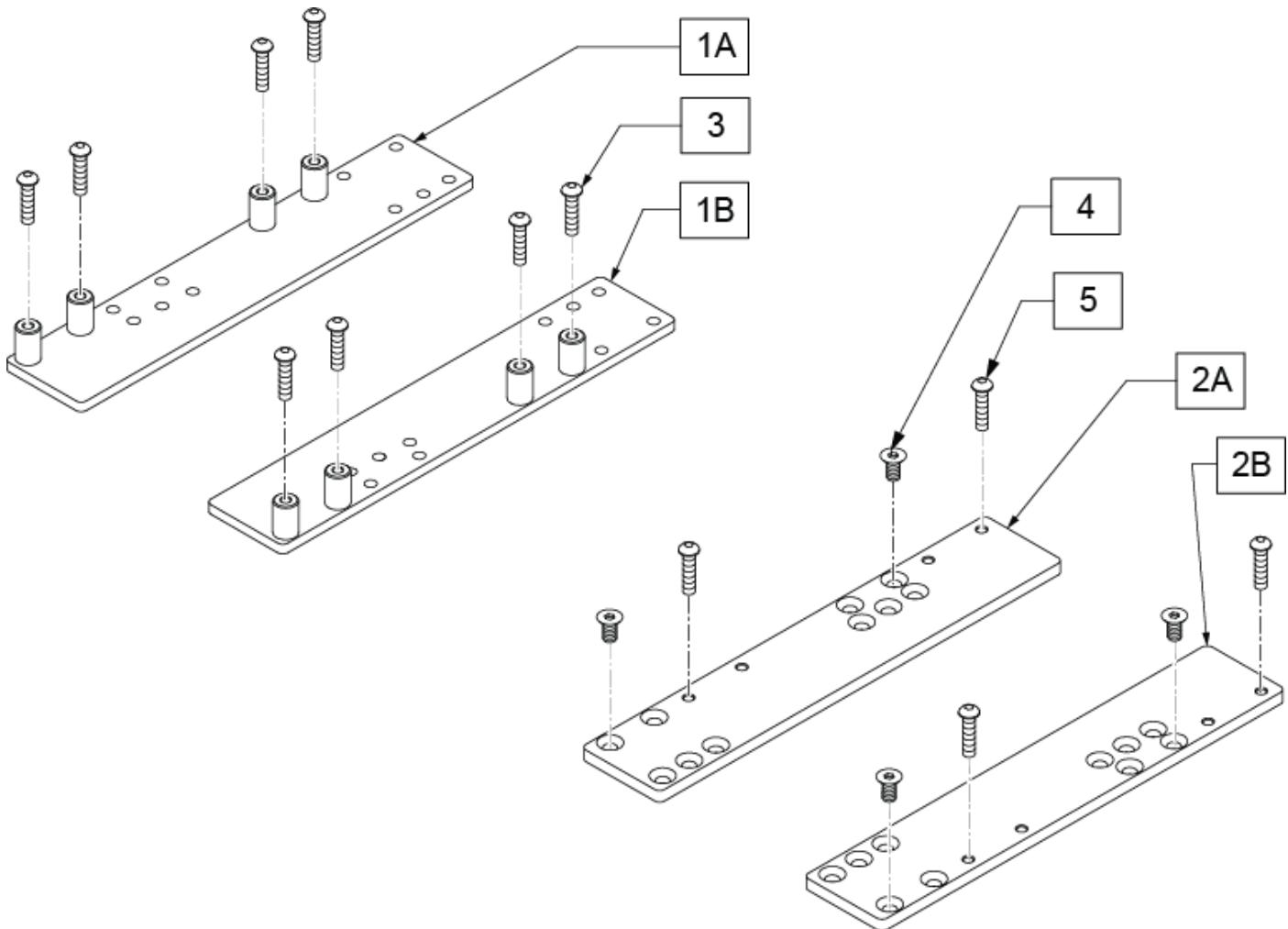
Pos.	Item Number	Description	Remarks
1C	242198	JAY ION WI/ WOOD SUPPORT 21X21	with 3DX outer cover w/Lycra outer layer
1C	242199	JAY ION WI/ WOOD SUPPORT 21X22	with 3DX outer cover w/Lycra outer layer
1C	242200	JAY ION WI/ WOOD SUPPORT 22X17	with 3DX outer cover w/Lycra outer layer
1C	242201	JAY ION WI/ WOOD SUPPORT 22X18	with 3DX outer cover w/Lycra outer layer
1C	242202	JAY ION WI/ WOOD SUPPORT 22X19	with 3DX outer cover w/Lycra outer layer
1C	242203	JAY ION WI/ WOOD SUPPORT 22X20	with 3DX outer cover w/Lycra outer layer
1C	242204	JAY ION WI/ WOOD SUPPORT 22X21	with 3DX outer cover w/Lycra outer layer
1C	242164	JAY ION WI/ WOOD SUPPORT 22X22	with 3DX outer cover w/Lycra outer layer
2A	241324	SIDE CSHN R 16" W/ PREM UPH	Right; Seat Bolster/Ergo Thigh Support (Leatherette); used for 16/17" depths
2A	241320	SIDE CSHN L 16" W/ PREM UPH	Left; Seat Bolster/Ergo Thigh Support (Leatherette); used for 16/17" depths

Pos.	Item Number	Description	Remarks
2A	241325	SIDE CSHN R 18" W/ PREM UPH	Right; Seat Bolster/Ergo Thigh Support (Leatherette); used for 18/19" depths
2A	241321	SIDE CSHN L 18" W/ PREM UPH	Left; Seat Bolster/Ergo Thigh Support (Leatherette); used for 18/19" depths
2A	241326	SIDE CSHN R 20" W/ PREM UPH	Right; Seat Bolster/Ergo Thigh Support (Leatherette); used for 20/21" depths
2A	241322	SIDE CSHN L 20" W/ PREM UPH	Left; Seat Bolster/Ergo Thigh Support (Leatherette); used for 20/21" depths
2A	241327	SIDE CSHN R 22" W/ PREM UPH	Right; Seat Bolster/Ergo Thigh Support (Leatherette); used for 22" depths
2A	241323	SIDE CSHN L 22" W/ PREM UPH	Left; Seat Bolster/Ergo Thigh Support (Leatherette); used for 22" depths
2B	241332	SIDE CSHN R 16" W/ 3DX UPH	Right; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241328	SIDE CSHN L 16" W/ 3DX UPH	Left; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions

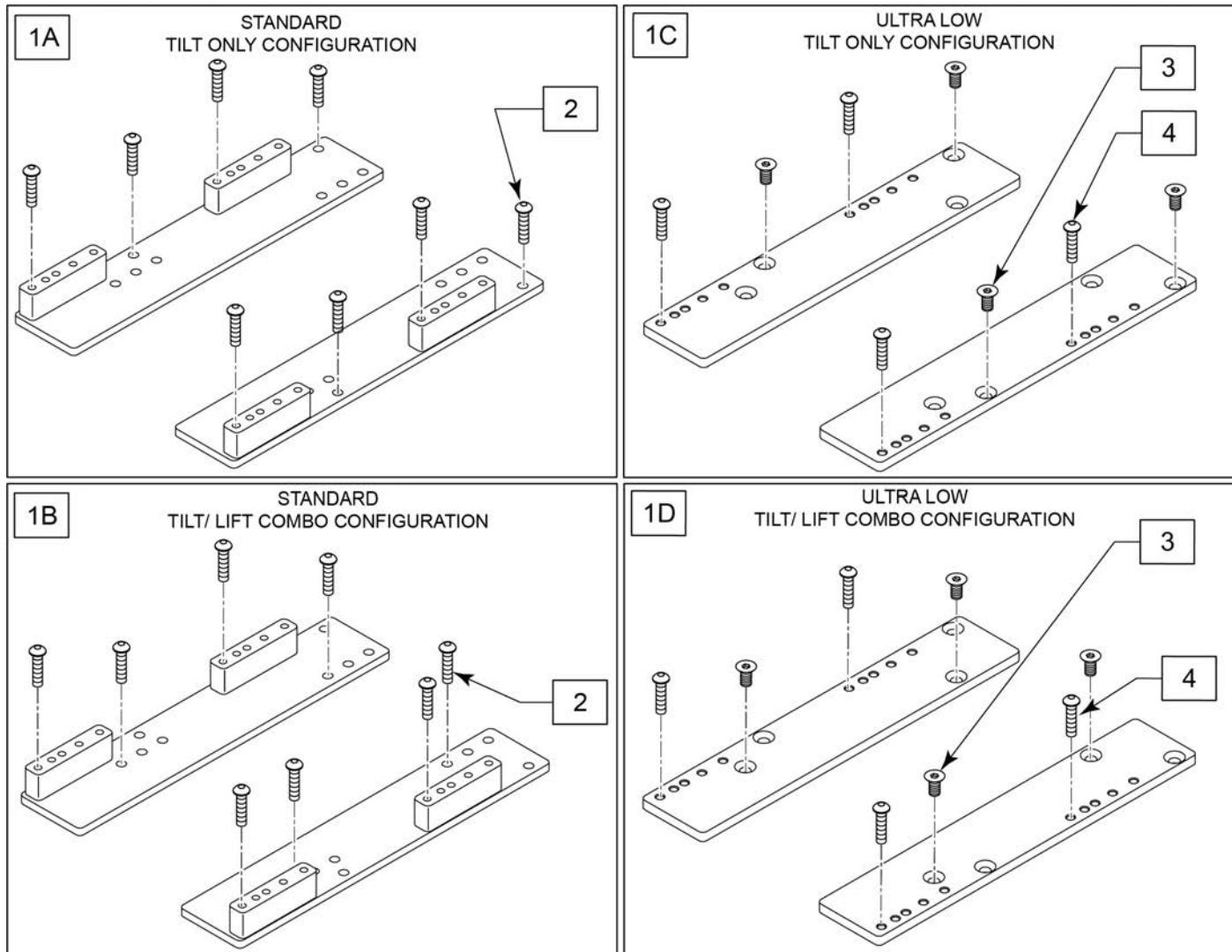
Pos.	Item Number	Description	Remarks
2B	241333	SIDE CSHN R 18" W/ 3DX UPH	Right; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241329	SIDE CSHN L 18" W/ 3DX UPH	Left; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241334	SIDE CSHN R 20" W/ 3DX UPH	Right; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241330	SIDE CSHN L 20" W/ 3DX UPH	Left; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241335	SIDE CSHN R 22" W/ 3DX UPH	Right; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
2B	241331	SIDE CSHN L 22" W/ 3DX UPH	Left; Seat Bolster/Ergo Thigh Support (w/o Lycra stretch outer layer); used on 3DX & 3DX w/Lycra outer layer seat cushions
3,4	160931	SIDE SUPPORT FASTENERS	
3-5	21814016-002	SIDE SUPPORT ASSY RH	Right
3-5	21814016-001	SIDE SUPPORT ASSY LH	Left

Pos.	Item Number	Description	Remarks
6A	241986S	1/4" X 14 X 18 BIRCH PLY	used for cushion size 15x19
6B	241987S	1/4" X 14 X 19 BIRCH PLY	used for cushion size 15x20
6C	241988S	1/4" X 14 X 20 BIRCH PLY	used for cushion size 15x21
6D	241192S	1/4" X 15 X 18 BIRCH PLY	used for cushion sizes 16x19 & 19x16
6E	241196S	1/4" X 15 X 19 BIRCH PLY	used for cushion sizes 16x20 & 20x16
6F	241197S	1/4" X 15 X 20 BIRCH PLY	used for cushion sizes 16x21 & 21x16
6G	241198S	1/4" X 15 X 21 BIRCH PLY	used for cushion sizes 16x22 & 22x16
6H	241199S	1/4" X 16 X 18 BIRCH PLY	used for cushion sizes 17x19 & 19x17
6J	241200S	1/4" X 16 X 19 BIRCH PLY	used for cushion sizes 17x20 & 20x17
6K	241201S	1/4" X 16 X 20 BIRCH PLY	used for cushion sizes 17x21 & 21x17
6L	241202S	1/4" X 16 X 21 BIRCH PLY	used for cushion sizes 17x22 & 22x17
6M	241203S	1/4" X 17 X 18 BIRCH PLY	used for cushion sizes 18x19 & 19x18
6N	241204S	1/4" X 17 X 19 BIRCH PLY	used for cushion sizes 18x20 & 20x18

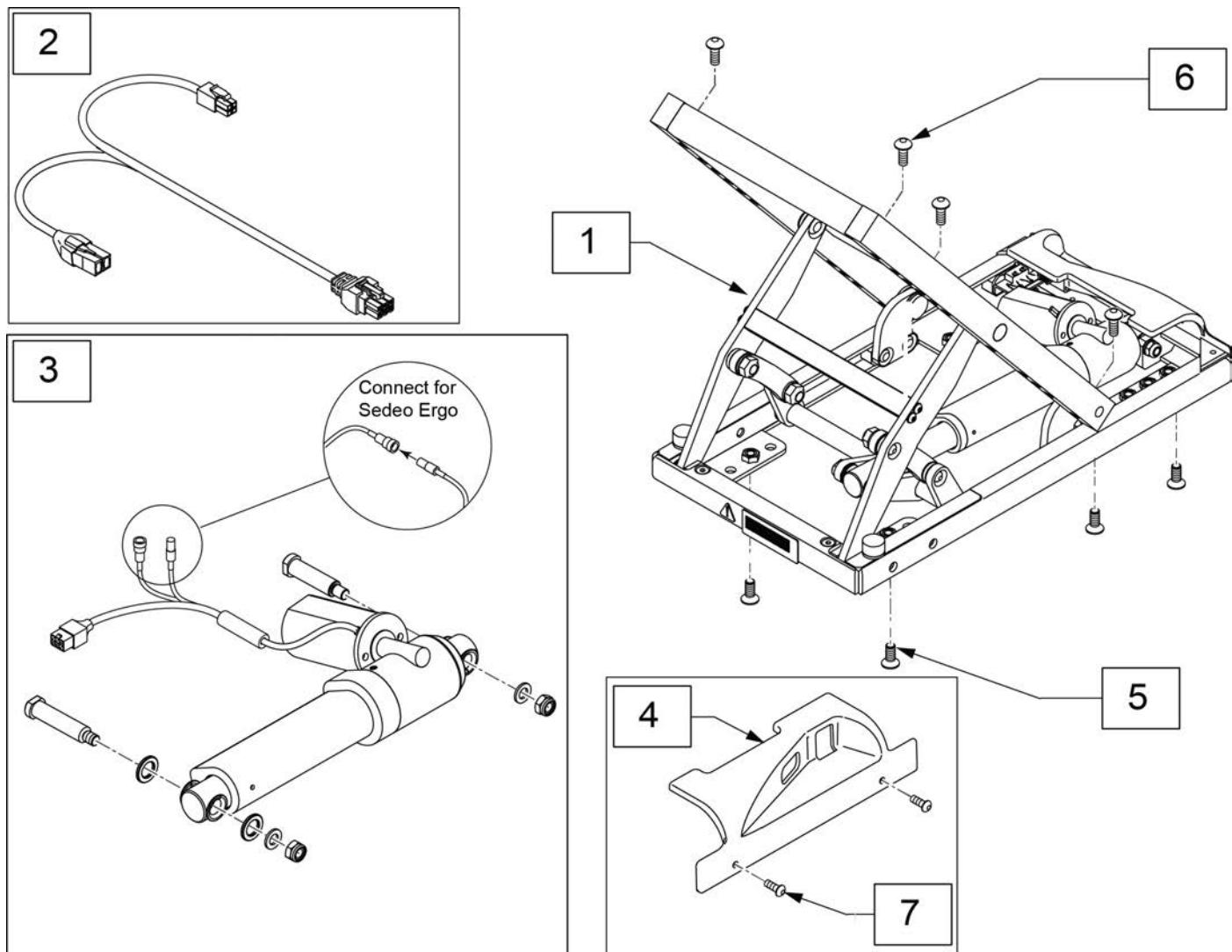
Pos.	Item Number	Description	Remarks
6O	241205S	1/4" X 17 X 20 BIRCH PLY	used for cushion sizes 18x21 & 21x18
6P	241206S	1/4" X 17 X 21 BIRCH PLY	used for cushion sizes 18x22 & 22x18
6Q	241207S	1/4" X 18 X 18 BIRCH PLY	used for cushion size 19x19
6R	241208S	1/4" X 18 X 19 BIRCH PLY	used for cushion sizes 19x20 & 20x19
6S	241209S	1/4" X 18 X 20 BIRCH PLY	used for cushion sizes 19x21 & 21x19
6T	241210S	1/4" X 18 X 21 BIRCH PLY	used for cushion sizes 19x22 & 22x19
6U	241211S	1/4" X 19 X 19 BIRCH PLY	used for cushion size 20x20
6V	241212S	1/4" X 19 X 20 BIRCH PLY	used for cushion sizes 20x21 & 21x20
6W	241213S	1/4" X 19 X 21 BIRCH PLY	used for cushion sizes 20x22 & 22x20
6X	241214S	1/4" X 20 X 20 BIRCH PLY	used for cushion size 21x21
6Y	241215S	1/4" X 20 X 21 BIRCH PLY	used for cushion sizes 21x22 & 22x21
6Z	241216S	1/4" X 21 X 21 BIRCH PLY	used for cushion size 22x22



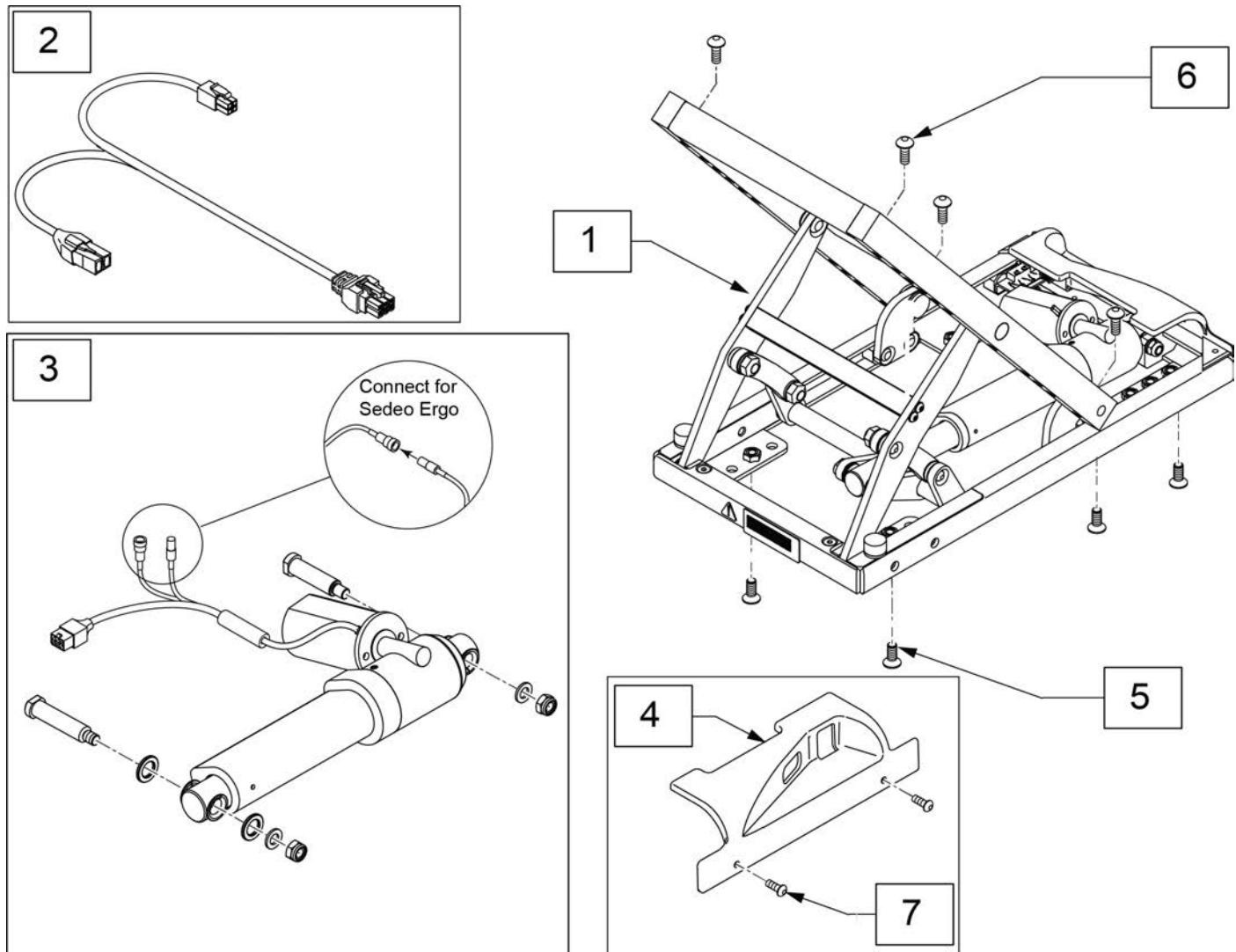
Pos.	Item Number	Description	Remarks
1A	134389	MDLE ADPTR PLATE WLDMNT RH	RIGHT-Standard Seat Frame
1B	134381	MDLE ADPTR PLATE WLDMNT LH	LEFT-Standard Seat Frame
2A	242519	MDLE ADPTR PLATE HIGH BACK RH	RIGHT- Ultra Low Seat Frame
2B	242518	MDLE ADPTR PLATE HIGH BACK LH	LEFT- Ultra Low Seat Frame
3	103186-006	BHCS, M8 X 1.25 X 20, FULL, PL	
4	230129	FHCS M8 X 1.25 X 20 W/PL	
5	159706	SEAT PAN FATEENERS SDO	



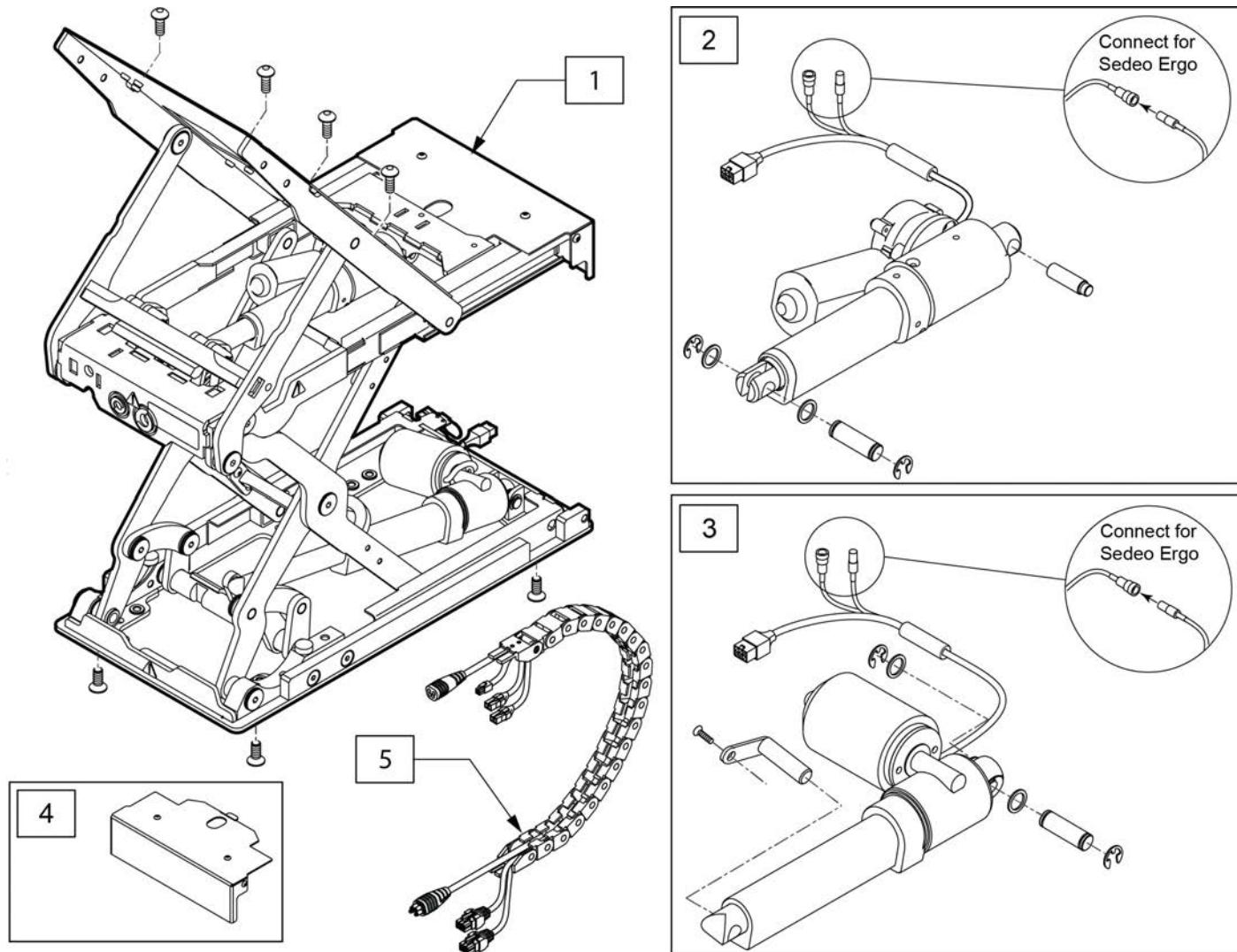
Pos.	Item Number	Description	Remarks
1A,2	162139	MDLE ADAPTER PLATES B TILT	Pair of plates w/ fasteners
1B,2	162140	MDLE ADAPTER PLATES B COMBO	Pair of plates w/ fasteners
1C,3	162141	MDLE ADAPTER PLATES A TILT	Pair of plates w/ fasteners
1D,3	162142	MDLE ADAPTER PLATES A COMBO	Pair of plates w/ fasteners
2	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
3	230129	FHCS M8 X 1.25 X 20 W/PL	
4	159706	SEAT PAN FATEENERS SDO	order separately if needed



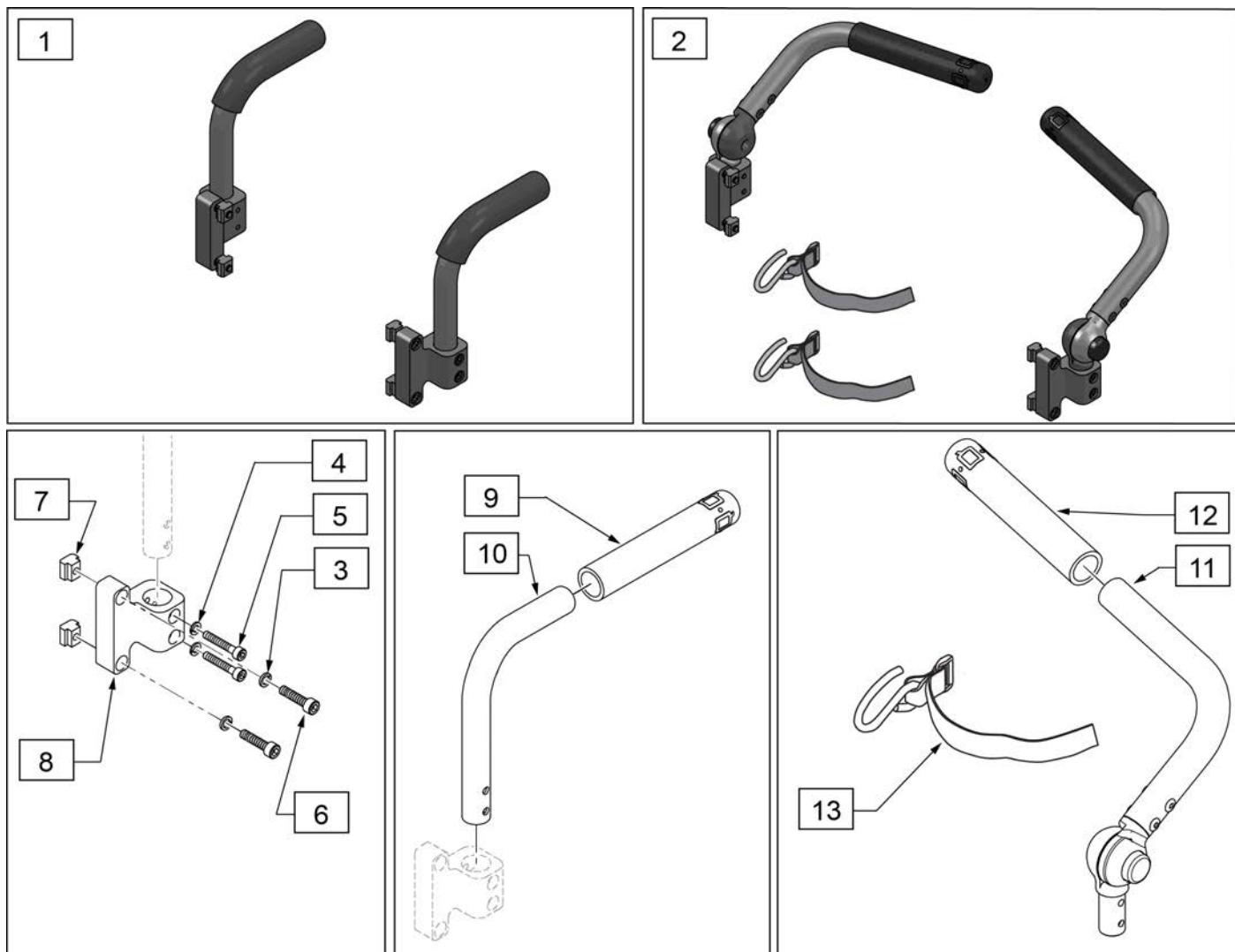
Pos.	Item Number	Description	Remarks
1	245537	TILT SEDEO ERGO	
2	21811006	TILT LOOM	
3	133907	STD TILT ACT ASSM W/FB	includes Bullet Connectors
4	118026	TILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
7	103184-003	BHCS M5X0.8X10 FULLPL	



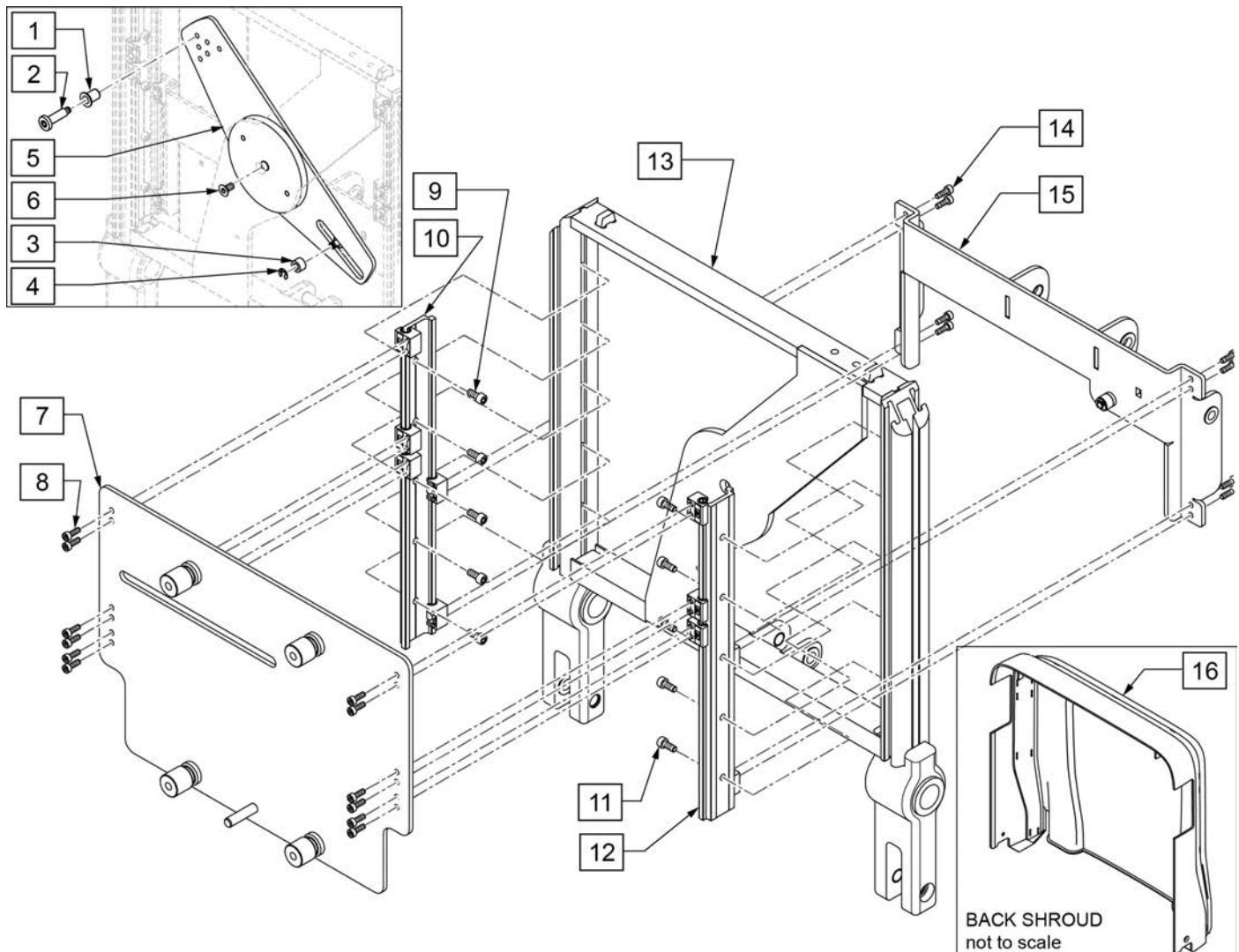
Pos.	Item Number	Description	Remarks
1	245538	HEAVY DUTY TILT SEDEO ERGO	
2	21811006	TIILT LOOM	
3	241776	HD TIILT WITH FB ACTUATOR	For chairs ordered after 9/30/16
4	118026	TIILT MODULE SHROUD, REAR	
5	230129	FHCS M8 X 1.25 X 20 W/PL	
6	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
7	103184-003	BHCS M5X0.8X10 FULLPL	



Pos.	Item Number	Description
1	245539	TLC SEDEO ERGO
2	241721	TILT ACT ASSM COMBO W/FB
3	241722	LIFT ACT ASSM COMBO WFB
4	126056	COVER PLATE LIFT TILT COMBO
5	124043-006	HARN/TRAK COMBO CxSM DRIVE THRU

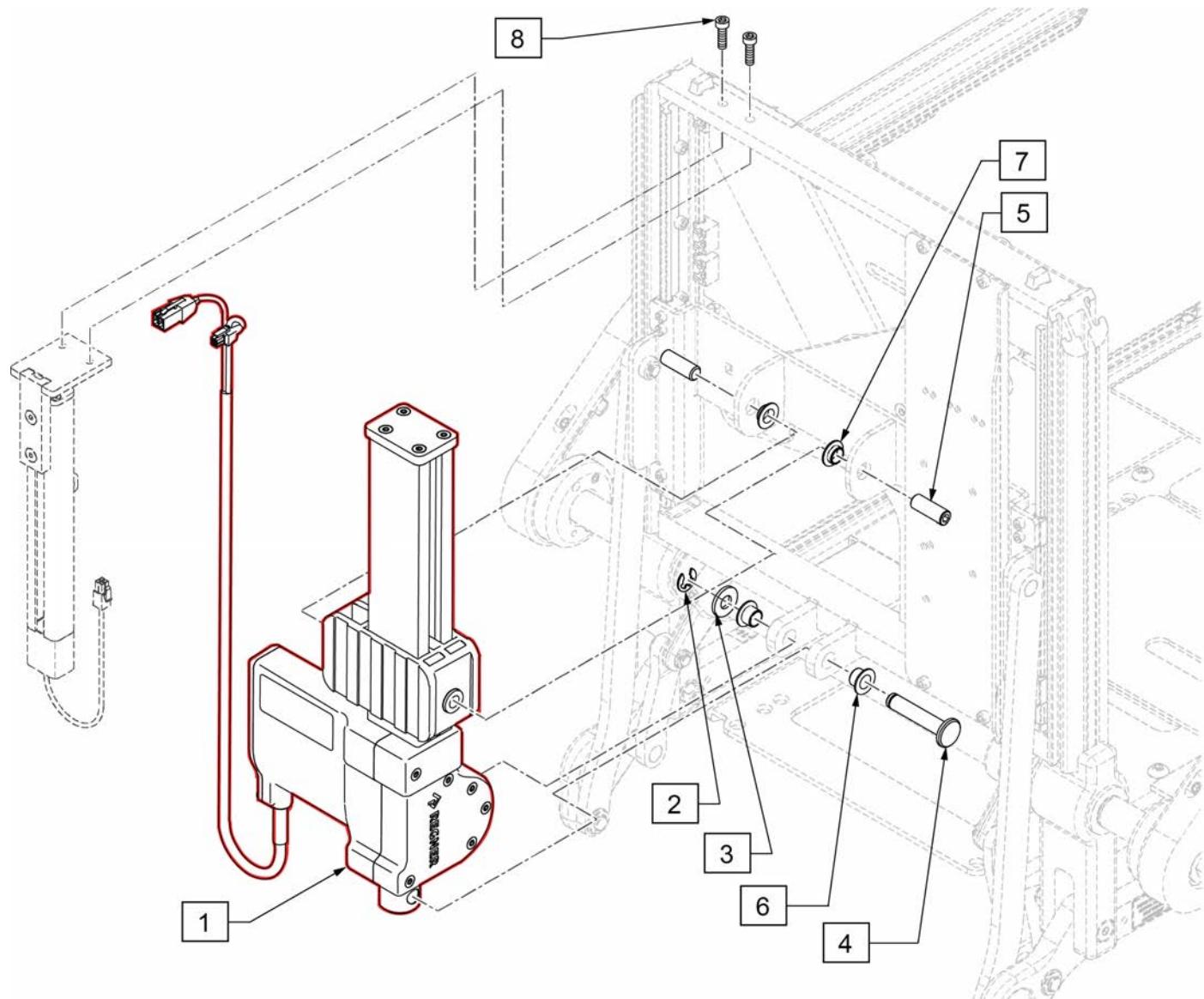


Pos.	Item Number	Description	Remarks
1	132673	BACK CANE	Pair
2	132672	PUSH BAR ADJ	Pair w/utility hook
3	050129-001	LOCKWASHER HIGH COLLAR M6	
4	262132	M5 SPLIT LOCK WASHER	
5	103189-008	SHCS,M5X0.8X30,PART,NP	
6	101699	SHCS M6 X 1 X 25 WAX CT BLK	
7	132688	M6 T-NUT ISO299	
3-8	159768	PUSH HANDLE MNT SDO	
9	920026	QUICKIE GRIP 3/4" W/INSTR SH.	
9,10	123554	PUSH HANDLE ASSY	
12	920024	QUICKIE GRIP 7/8" W/INSTR SH.	
11,12	126092	PUSH BAR ASSEMBLY ADJ LH	
11,12	126093	PUSH BAR ASSEMBLY ADJ RH	
13	120865	UTILITY HOOK	



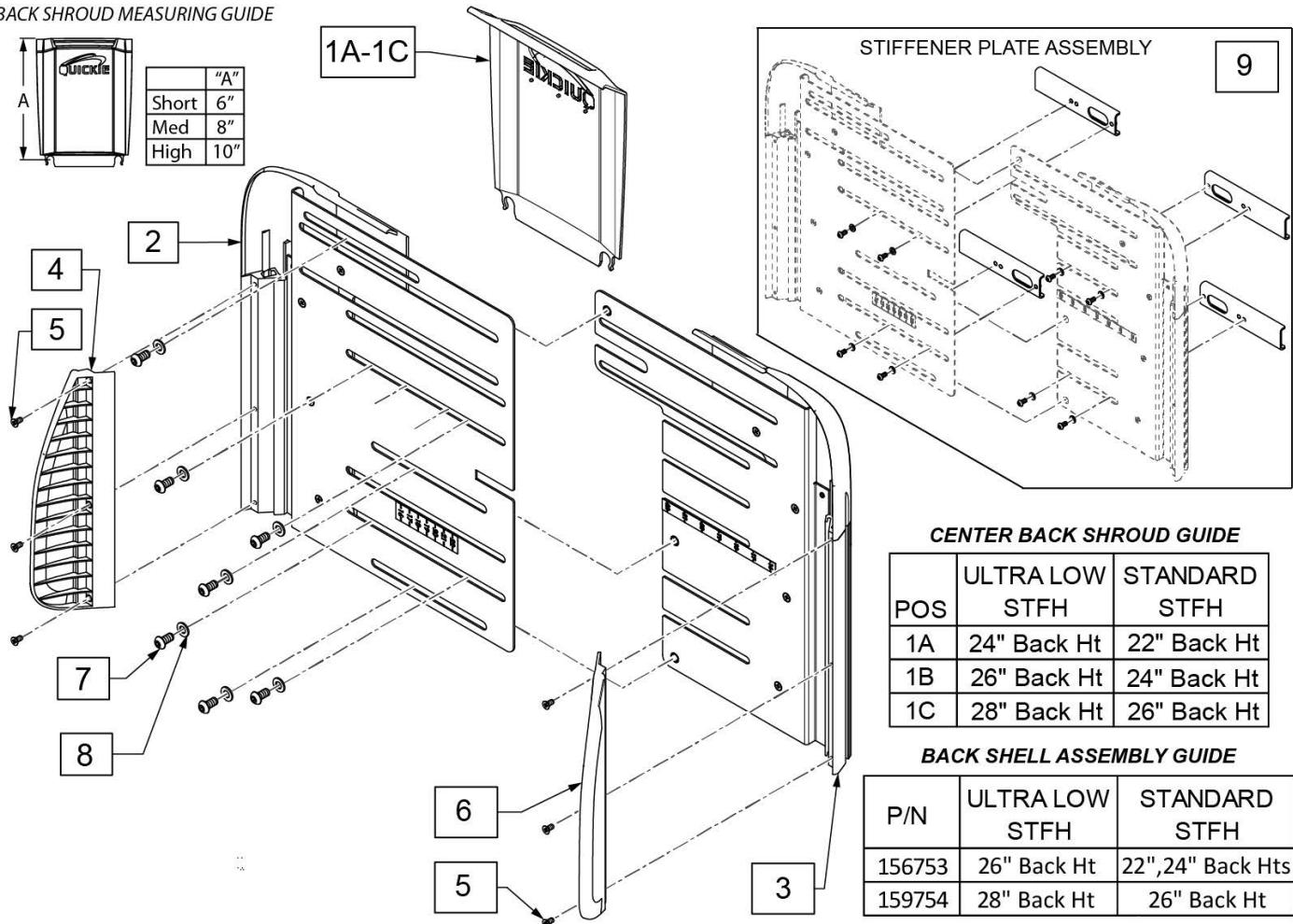
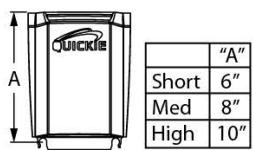
Pos.	Item Number	Description	Remarks
1-4	159970	SHEER CNTRL LEVER SML PARTS	
5,6	21803030	CONTROL LEVER ASSY	
7,8	21803020	SLIDING PLATE ASSY	
9,10	21803035-002	LINEAR GUIDING ASSY RH	
11,12	21803035-001	LINEAR GUIDING ASSY LH	
13	21803009	BACK FRAME ASSY	
14,15	21803025	BRIDGE ASSY	
16	161157	BACK COVER SED ERGO ASSM	
1-15	159751	ANTI-SHEAR BACKREST	Includes linkage

Note: when replacing p/n 21811001 for Sedeo Ergo chairs prior to s/n M710C-127249, M715C-113639 & M720C-126218, program file will be required; please contact Customer Service Tech Support for details.



Pos.	Item Number	Description	Remarks
8	159969	SHEAR POTENTIOMETER HDWR	
2-7	159759	RECLINE ACTUATOR HDWR	
1-5	21803040	ACTUATOR ASSY	Includes hardware

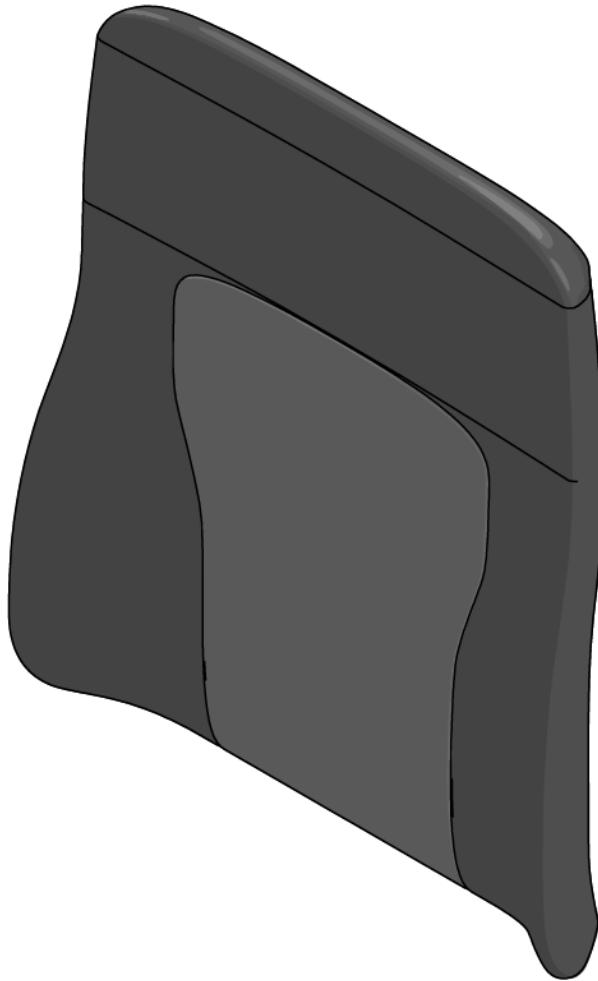
BACK SHROUD MEASURING GUIDE



Pos.	Item Number	Description	Remarks
1A	21814013-003	CENTRAL BACK SHROUD SHORT	
1B	21814013-002	CENTRAL BACK SHROUD MEDIUM	
1C	21814013-001	CENTRAL BACK SHROUD HIGH	
7,8	159755	BACKREST SHELL FASTENERS	Set of 7
2-8	159753	BACKREST SHELL ASSM STD	Use Short or Med center shroud
2-8	159754	BACKREST SHELL ASSM TLL	Use High center shroud
9	161926	STIFFENER PLATE ASSY	For 20" and 22" widths only

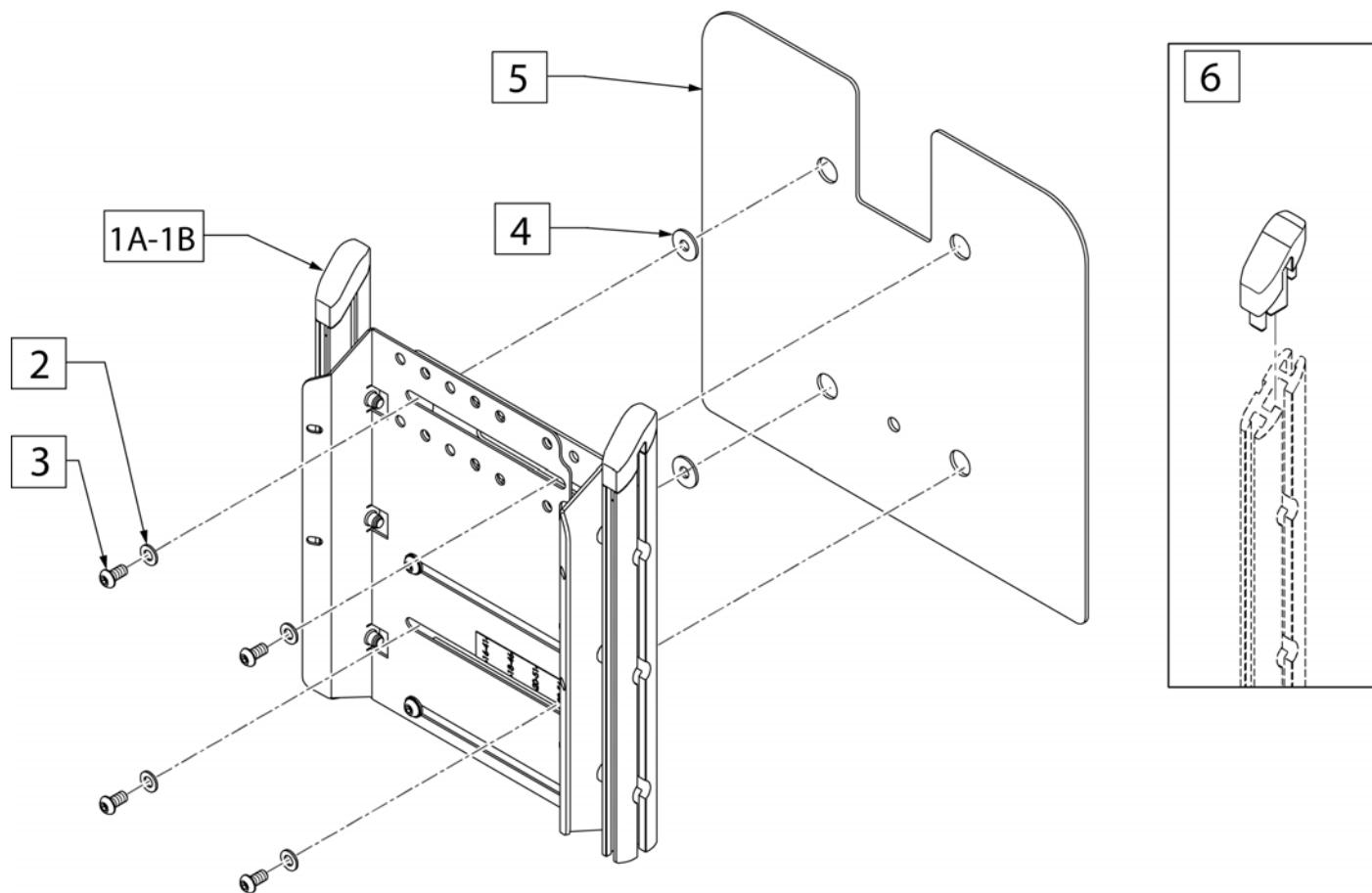
Back Cushion Ordering Guide

Cushion Height	Back Height
20"	24" or 26" Frame A (Std Frame)
	22" or 24" Frame B (Ultra Low STFH)
22"	28" Frame A (Std Frame)
	26" Frame B (Ultra Low STFH)



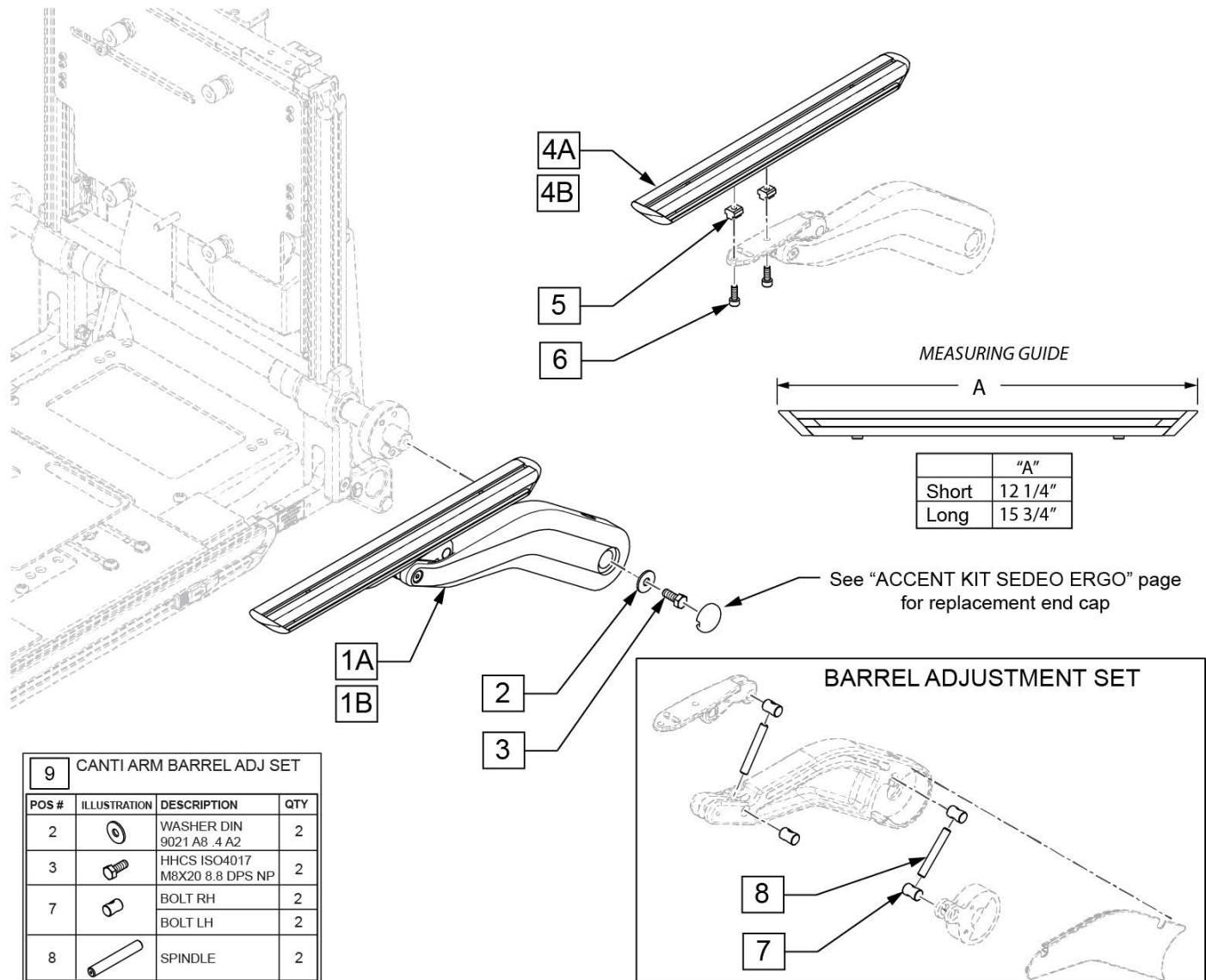
- 1A
1B
1C

Pos.	Item Number	Description	Pos.	Item Number	Description
1A	241297	16X20 PREM BCK UPH ASSY	1B	241445	16X22 3DX BCK UPH ASSY
1A	241299	18X20 PREM BCK UPH ASSY	1B	241447	18X22 3DX BCK UPH ASSY
1A	241301	20X20 PREM BCK UPH ASSY	1B	241449	20X22 3DX BCK UPH ASSY
1A	241303	22X20 PREM BCK UPH ASSY	1B	241451	22X22 3DX BCK UPH ASSY
1A	241304	16X22 PREM BCK UPH ASSY	1C	241452	16X20 LYCRA BCK UPH ASSY
1A	241306	18x22 PREM BCK UPH ASSY	1C	241454	18X20 LYCRA BCK UPH ASSY
1A	241308	20X22 PREM BCK UPH ASSY	1C	241456	20X20 LYCRA BCK UPH ASSY
1A	241296	22X22 PREM BCK UPH ASSY	1C	241458	22X20 LYCRA BCK UPH ASSY
1B	241438	16X20 3DX BCK UPH ASSY	1C	241459	16X22 LYCRA BCK UPH ASSY
1B	241440	18X20 3DX BCK UPH ASSY	1C	241461	18X22 LYCRA BCK UPH ASSY
1B	241442	20X20 3DX BCK UPH ASSY	1C	241463	20X22 LYCRA BCK UPH ASSY
1B	241444	22X20 3DX BCK UPH ASSY	1C	241465	22X22 LYCRA BCK UPH ASSY



Pos.	Item Number	Description	Remarks
2,3	159755	BACKREST SHELL FASTENERS	
1A,2-4	134633	JAY3 BACKREST MNT ASSY	standard on 14"-20" widths; fits 14"-20" widths
1B,2-4	247118	MNT BCKRST 16-22" J3 ERGO	standard on 22" width; fits 16"-22" widths
1A,2-5	163178	JAY3 BACKREST MNT ASSY 14-20W	
1B,2-5	163179	JAY3 BACKREST MNT ASSY 22W	
6	159758	CHANNEL ENDCAPS SET	Pair

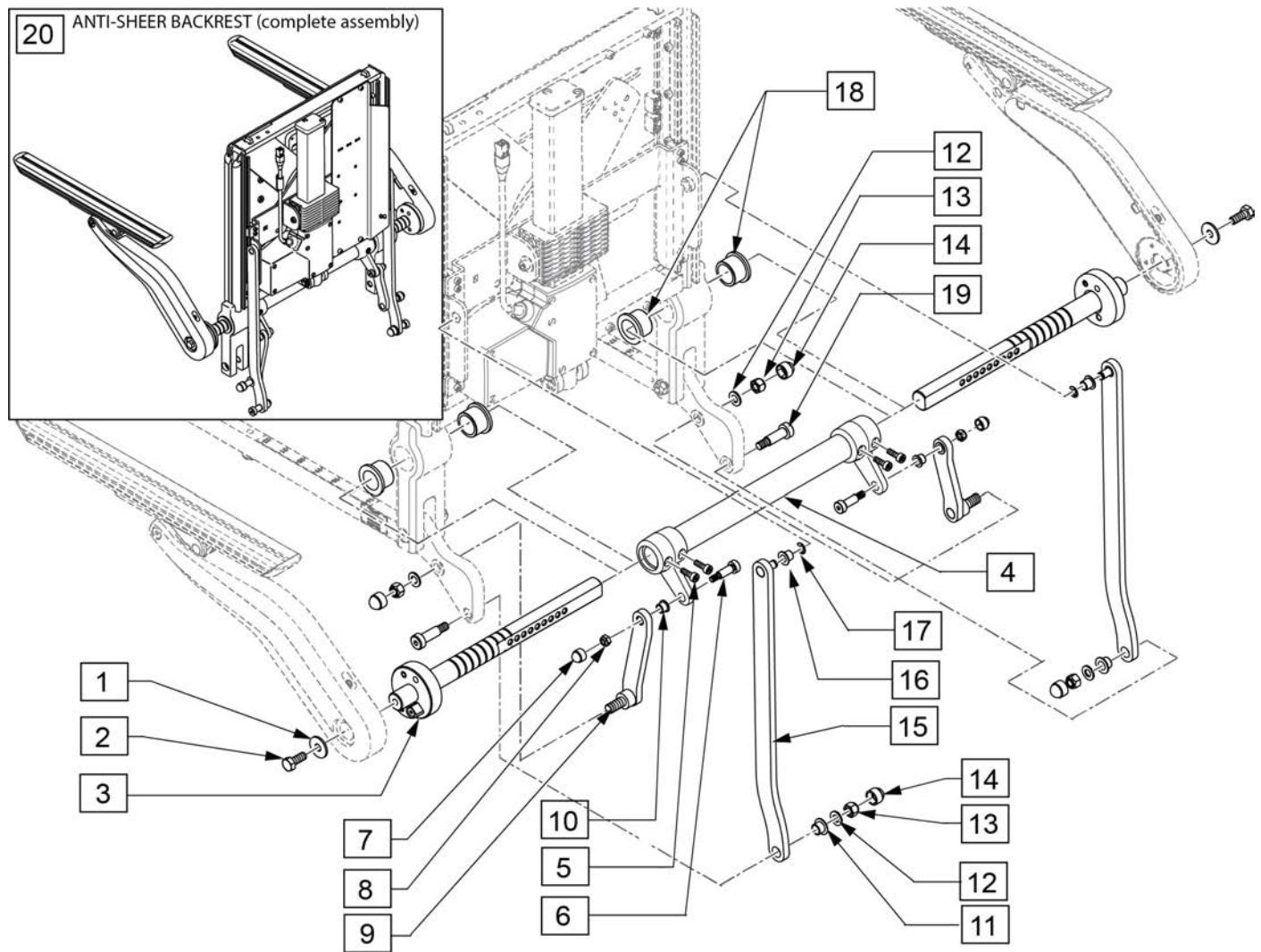
Note: item 4 used on item 1A for 16" and larger widths and on item 1B for 18" and larger widths.



Pos.	Item Number	Description	Remarks
1A-3	159771	CANTILEVER ARM RT SDO	Right; for Reclining Std, 2" Comfort & Gel Trough Long
1A-3	159770	CANTILEVER ARM LFT SDO	Left; for Reclining Std, 2" Comfort & Gel Trough Long
4A-6	159769	STD ARMREST SDO	Right or Left; for Reclining Std, 2" Comfort & Gel Trough Long
4B-6	21804062	FIXING RAIL SPARES	Comfort Armrest P-Shaped; for 4" Comfort, 2" Gel & 4" Gel Short
1B-3	250821	CANTILEVER ARM RH SDO SHRT	Right; for 4" Comfort, 2" Gel & 4" Gel Short
1B-3	250820	CANTILEVER ARM LH SDO SHRT	Left; for 4" Comfort, 2" Gel & 4" Gel Short
9	159973	CANTI ARM BARREL ADJ SET	

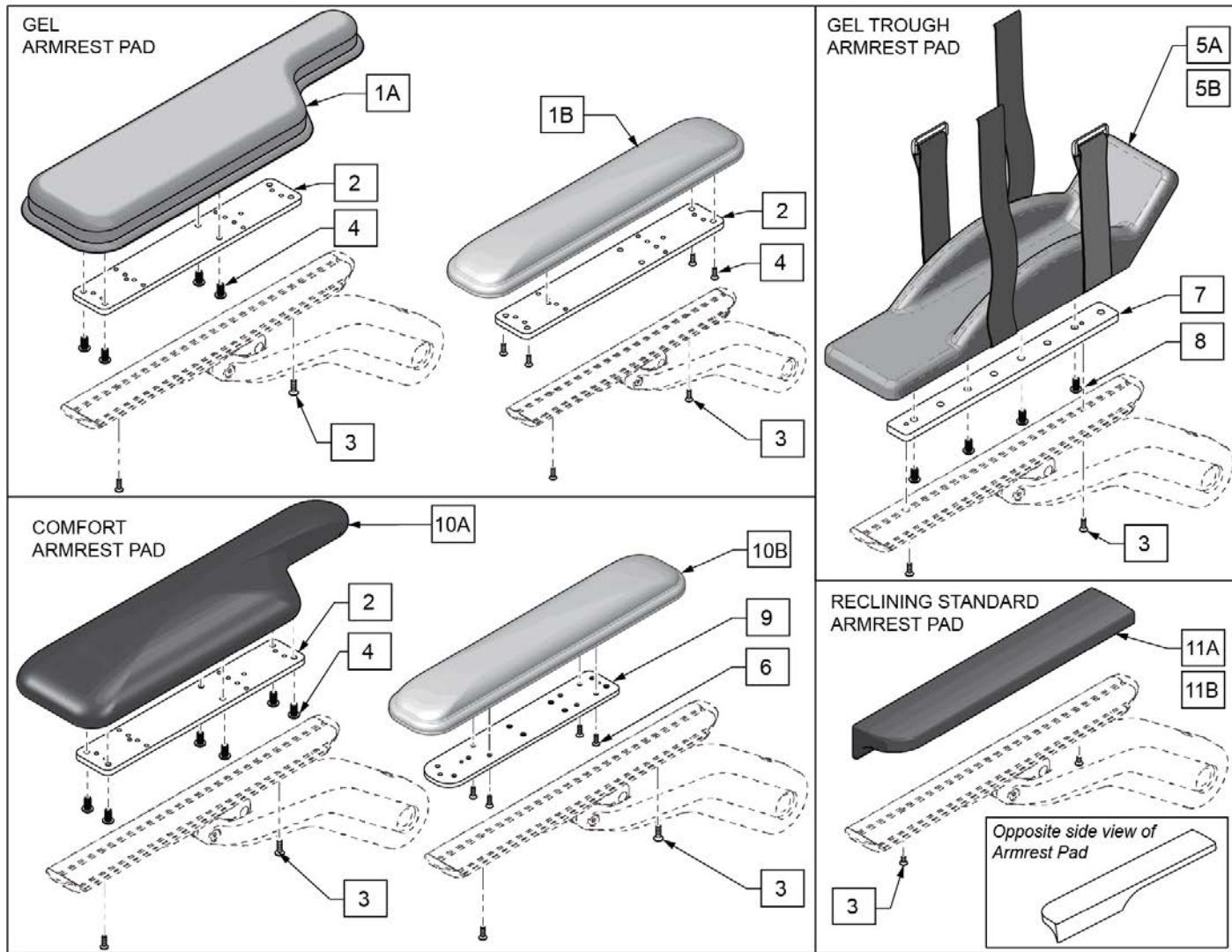
Note: used on Q700 chairs and QM710 chairs after SN after M710C-135543.

Note: when replacing Linkage on chairs prior to S/N M710C-135543, replace both sides.



Pos.	Item Number	Description	Remarks
5	102263-002	SHCS, M6 x 1 x 20, FULL, NP	
1-5	21804110	ARMREST AXLE COMPL	
6-8,10-14,16-19	163189	ERGO BACK BUSHINGS W/HDWR	
11-15,17,19	247013	UPPER LINKAGE LH ASSY	Left
11-15,17,19	247014	LINKAGE ASSEMBLY RH	Right
6-10,12-14	247015	ARMREST LINKAGE ASSY	Left or Right
20	163276	BCKRST ANTI-SHEAR SDO ERGO	Complete Assembly

Note: refer to Armrest Section to check compatibility of armrests and armrest pads.

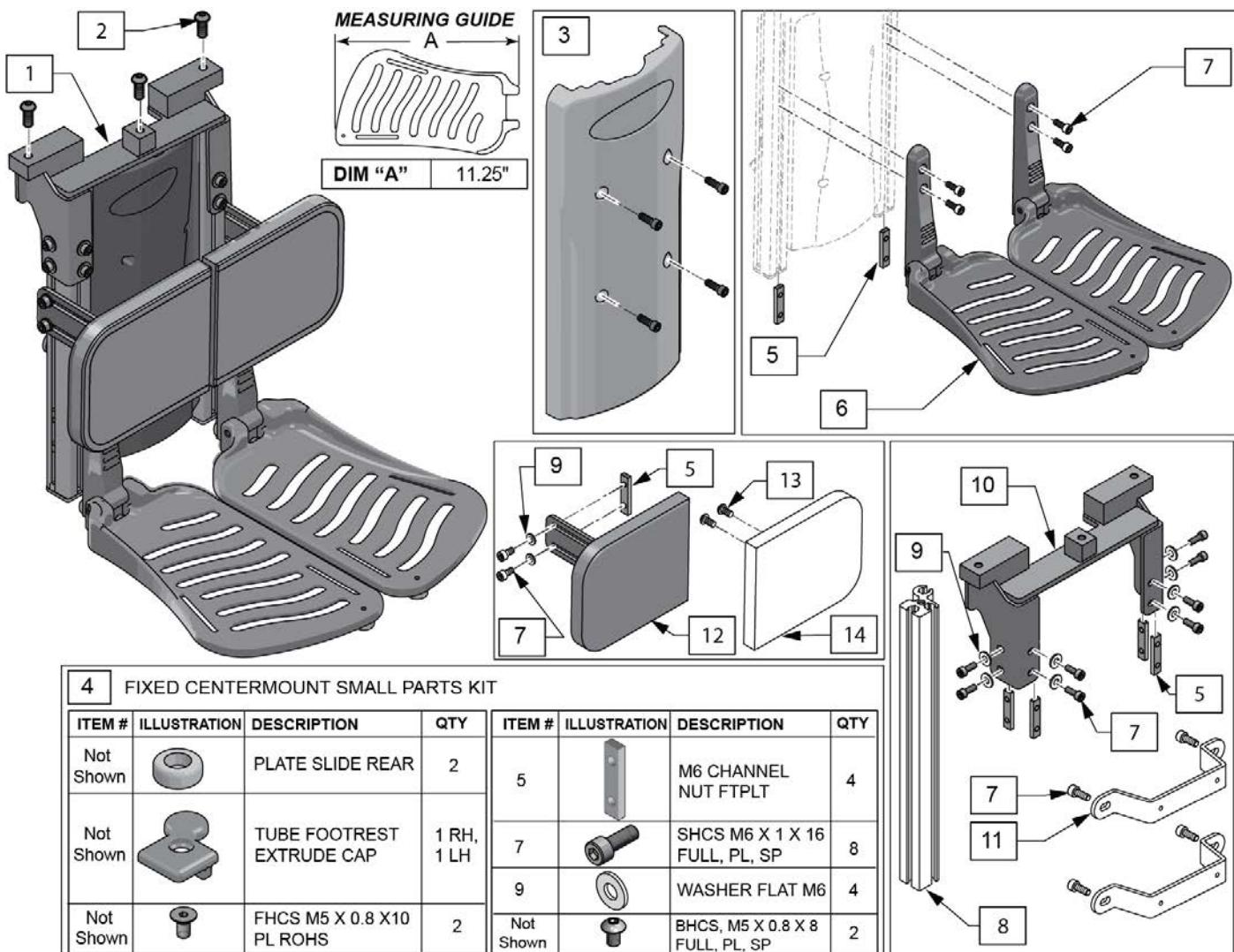


Pos.	Item Number	Description	Remarks
2	131422	PLATE COMFORT ARMREST PAD	
3	103499-006	M5X16 8.8 DPS NP	
4	103184-004	BHCS, M5 X 0.8 X 12, FULL, NP	
6	103499-007	FHCS,M5X0.8X20,FULL,NP	
7	134490	ADPTR ARM TROUGH	
8	PRT9268	1/4-20 X 7/16 BHSCS	
1A,2,4	161138	4 IN GEL ARMPAD RETRO PR	Pair
1B,2,4	161139	2 IN GEL ARMPAD RETRO PR	Pair
5A,7,8	134530	GEL TROUGH PAD ASSM MED SE	Medium
5B,7,8	134531	GEL TROUGH PAD ASSM LRG SE	Large
2-4,10A	159976	COMFORT PAD 4" RT	Right
2-4,10A	159977	COMFORT PAD 4" LFT	Left
2-4,10A	159774	COMFORT PAD 4" RETRO	Pair
3,6,9,10B	159974	COMFORT PAD 2" RT	Right

Pos.	Item Number	Description	Remarks
3,6,9,10B	159975	COMFORT PAD 2" LFT	Left
3,6,9,10B	159773	COMFORT PAD 2" RETRO	Pair
3,11A	161132	STD ARMPAD RH W/PREM UPH	Right; also known as STD Waterfall RCN Pad
3,11A	161133	STD ARMPAD LH W/PREM UPH	Left; also known as STD Waterfall RCN Pad
3,11A	161134	STD ARMPAD PR W/PREM UPH	Pair; also known as STD Waterfall RCN Pad
3,11B	161135	STD ARMPAD RH W/3DX UPH	Right; also known as STD Waterfall RCN Pad
3,11B	161136	STD ARMAPD LH W/3DX UPH	Left; also known as STD Waterfall RCN Pad
3,11B	161137	STD ARMPAD PR W/3DX UPH	Pair; also known as STD Waterfall RCN Pad

[09/03/2019]

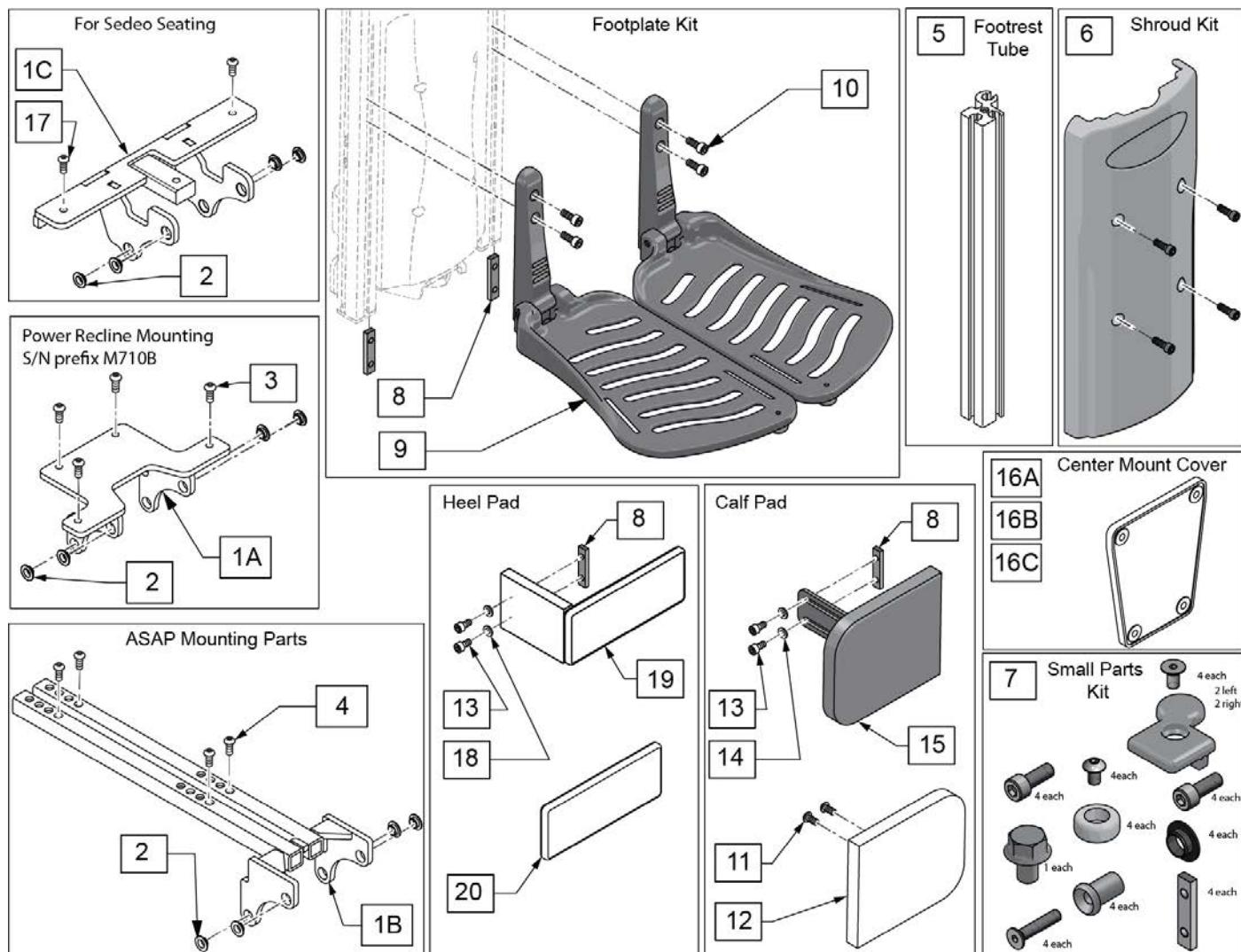
FIXED CENTER MOUNT DUAL FOOT SEDEO ERGO



Pos.	Item Number	Description	Remarks
1,2	159781	FIXED CENTER MOUNT ASSM	
2	013149	BHCS M8 x 16	
3	136475	PCM SHROUD KIT	W/ Fasteners
4	136489	FXD CNTRMNT SMALL PRTS KIT	
7	104522	SHCS, M6X1X16, FULL, PL	
5-7	136476	FOOTPLATE KIT PCM PAIR	Pair
8	130320	TUBE FOOTREST	single tube fits left or right
9	250104	WASHER FLAT M6	
10	132633	WLDMNT UPR FIXED CM	
11	130420	BRKT SHRD CNTRMNT	
13,14	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
5,7,9,12-14	130383	CALF PAD ASSY RH	Right, complete 1 side
5,7,9,12-14	130350	CALF PAD ASSY LH	Left, complete 1 side

POWER CENTER MOUNT ELR DUAL FOOT PARTS & KITS

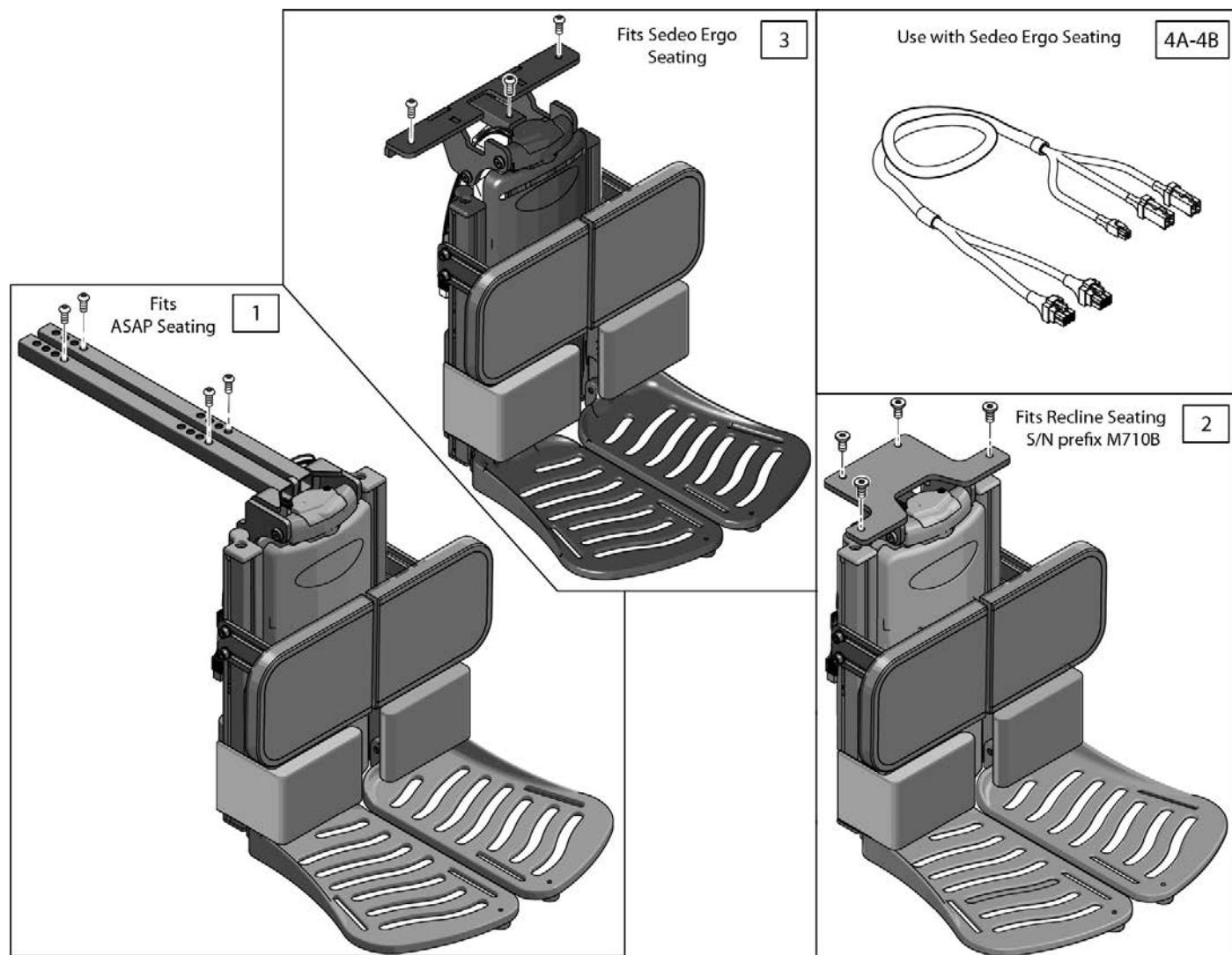
[07/29/2019]



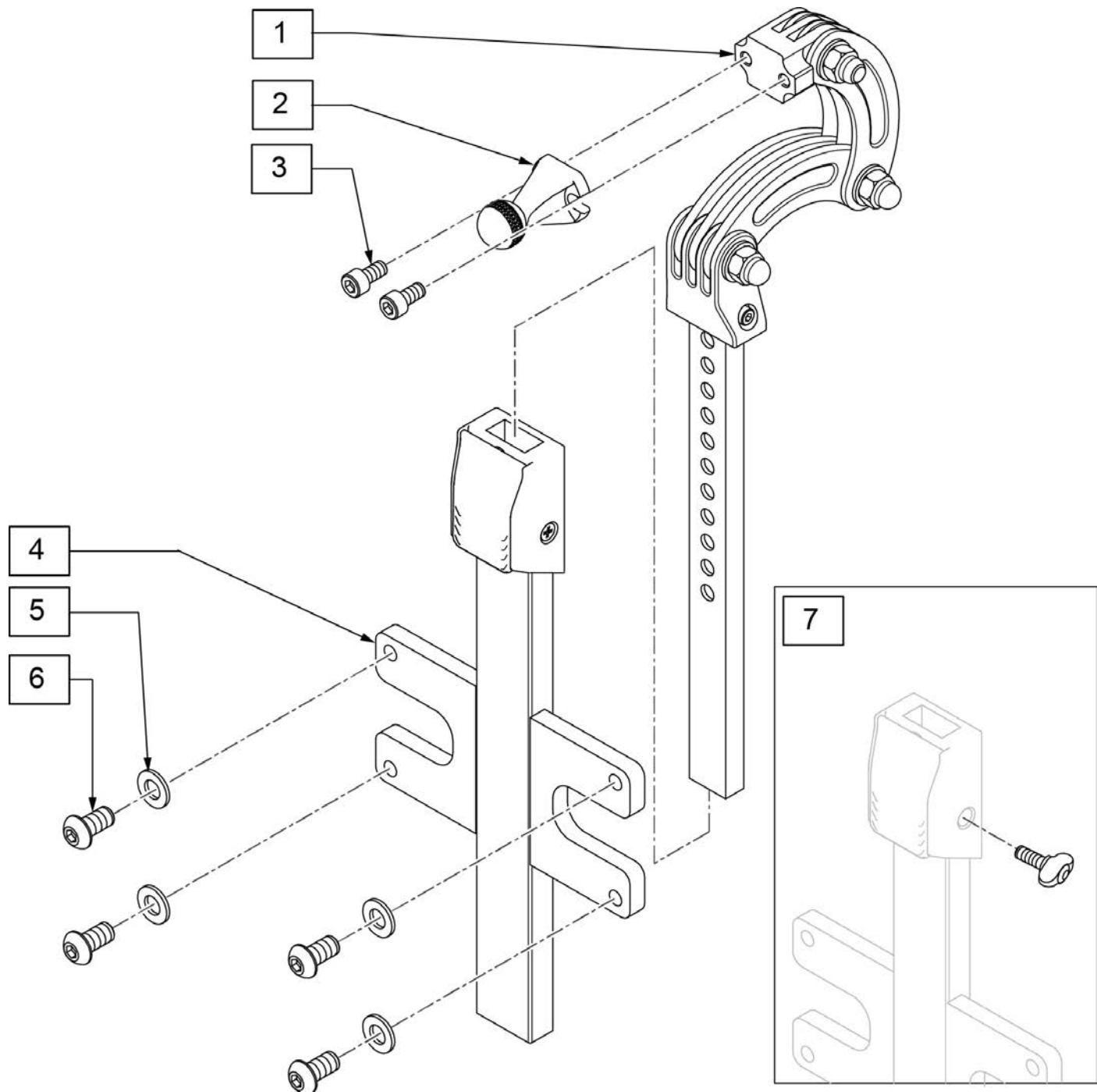
Pos.	Item Number	Description	Remarks
1A,2	130373	ASM CENTERMOUNT BRKT	Power Recline
1B,2	130369	ASSM ADAPTER REHAB	ASAP
1C,2,17	159762	PCM BRACKET ASSM SDO	Sedeo Ergo
3	013149	BHCS M8 x 1.25 x 16 BLK W/PL	for Recline
4	013150	BHCS M8 X 1.25 X 20 BLK	
5	130320	TUBE FOOTREST	single tube fits left or right
6	136475	PCM SHROUD KIT	with Fasteners
7	136473	PWR CNTRMNT SMALL PRTS KIT	
8	131064	M6 CHANNEL NUT FTPLT	
8-10	136476	FOOTPLATE KIT PCM PAIR	Pair
11,12	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
13	104522	SHCS M6X1X16 FULL PL	
14	250104	WASHER FLAT M6	
11,12,15	130383	CALF PAD ASSY RH	Right, pad & bracket
11,12,15	130350	CALF PAD ASSY LH	Left, pad & bracket
16A	131897	CENTER MOUNT COVER TRANSDUCER	ASAP seating
16B	132628	POWER CENTERMOUNT COVER PR	Power Recline seating
16C	132611	POWER CENTER MOUNT COVER SE	Sedeo Ergo

Pos.	Item Number	Description	Remarks
18	250104	WASHER FLAT M6	
19,20	242012	HEEL FOAM PAD ASSEMBLY	with cover
20	242010	HEEL PAD COVER	

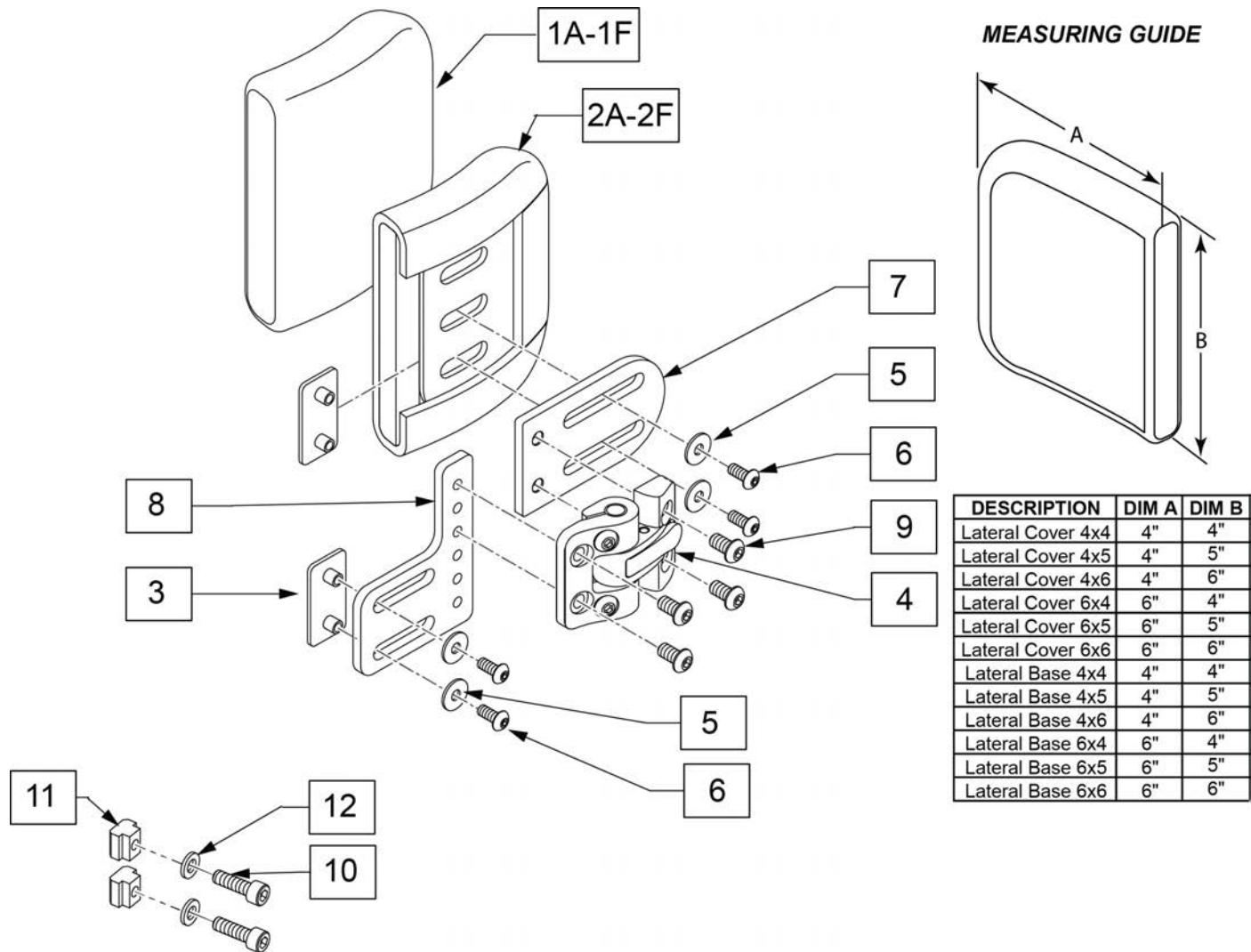
Note: when retrofitting to an existing chair, please contact Sunrise Tech Support to ensure all necessary components are identified.



Pos.	Item Number	Description	Remarks
1	136471	POWER CNTRMNT KIT ASAP	Complete Kit
2	136470	POWER CNTRMNT KIT W/BRKT	Complete Kit
3,4B	159761	POWER CENTER MOUNT SDO	Complete Kit, includes loom 4B
4A	21811002	PCMF LOOM	use prior to S/N M710C-128337, M715C-113705 & M720C-126232
4B	244848	PCMF LOOM	use after S/N M710C-128337, M715C-113705 & M720C-126232



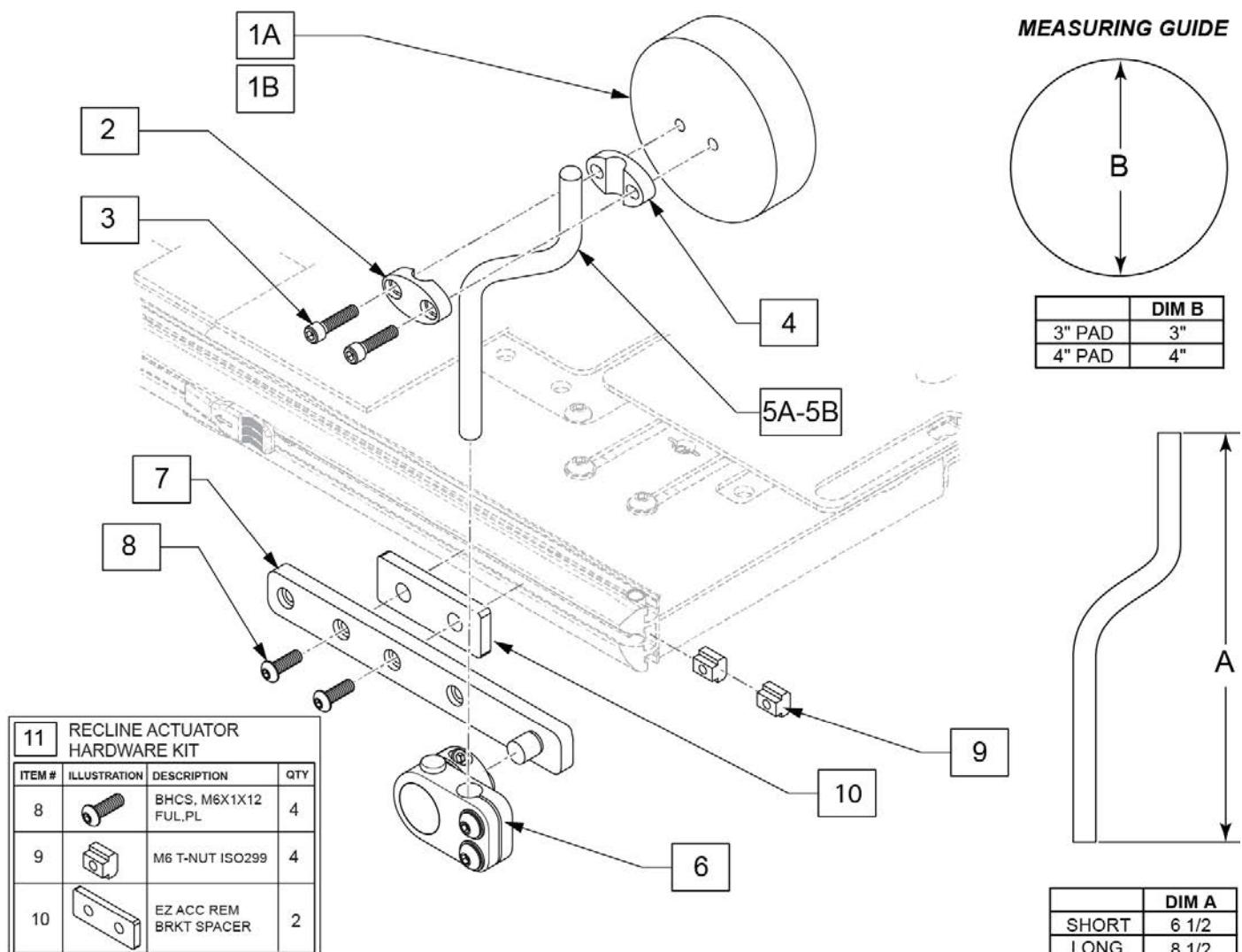
Pos.	Item Number	Description	Remarks
1	241502	HEADREST RECEIVER	
2	M9975	1 3/4" LONG SCREWBALL	
3	103045	SHCS, M6X1X12, FULL, PL	
4	21809012	HEADREST RECEIVER COMPL	
7	120383	M8 KNOB 2 LOBE	
5,6	159755	BACKREST SHELL FASTENERS	Includes 4 each: BHCS M8 x 16 & M8 washers
1,4	159780	HEADREST ASSEMBLY SDO	



Pos.	Item Number	Description	Remarks
1A	CJ3LAT4x4P	Lateral Cover 4x4	
1B	CJ3LAT4x5P	Lateral Cover 4x5	
1C	CJ3LAT4x6P	Lateral Cover 4x6	
1D	CJ3LAT6x4P	Lateral Cover 6x4	
1E	CJ3LAT6x5P	Lateral Cover 6x5	
1F	CJ3LAT6x6P	Lateral Cover 6x6	
1A,2A	BJ3LAT4x4P	Lateral Base 4x4	Includes cover
1B,2B	BJ3LAT4x5P	Lateral Base 4x5	Includes cover
1C,2C	BJ3LAT4x6P	Lateral Base 4x6	Includes cover
1D,2D	BJ3LAT6x4P	Lateral Base 6x4	Includes cover
1E,2E	BJ3LAT6x5P	Lateral Base 6x5	Includes cover
1F,2F	BJ3LAT6x6P	Lateral Base 6x6	Includes cover
3-6,7A,8,9	118045	J3 LATERAL S-A BRACKET RH	Right
3-6,7A,8,9	118046	J3 LATERAL S-A BRACKET LH	Left
3,5,6,9	118047	J3 S/A-LAT HDW KIT	
1A,2A,3-12	103981-001	ASSM THOR LAT S-A 4X4 PR	Pair
1B,2B,3-12	103981-002	ASSM THOR LAT S-A 4X5 PR	Pair
1C,2C,3-12	103981-003	ASSM THOR LAT S-A 4X6 PR	Pair

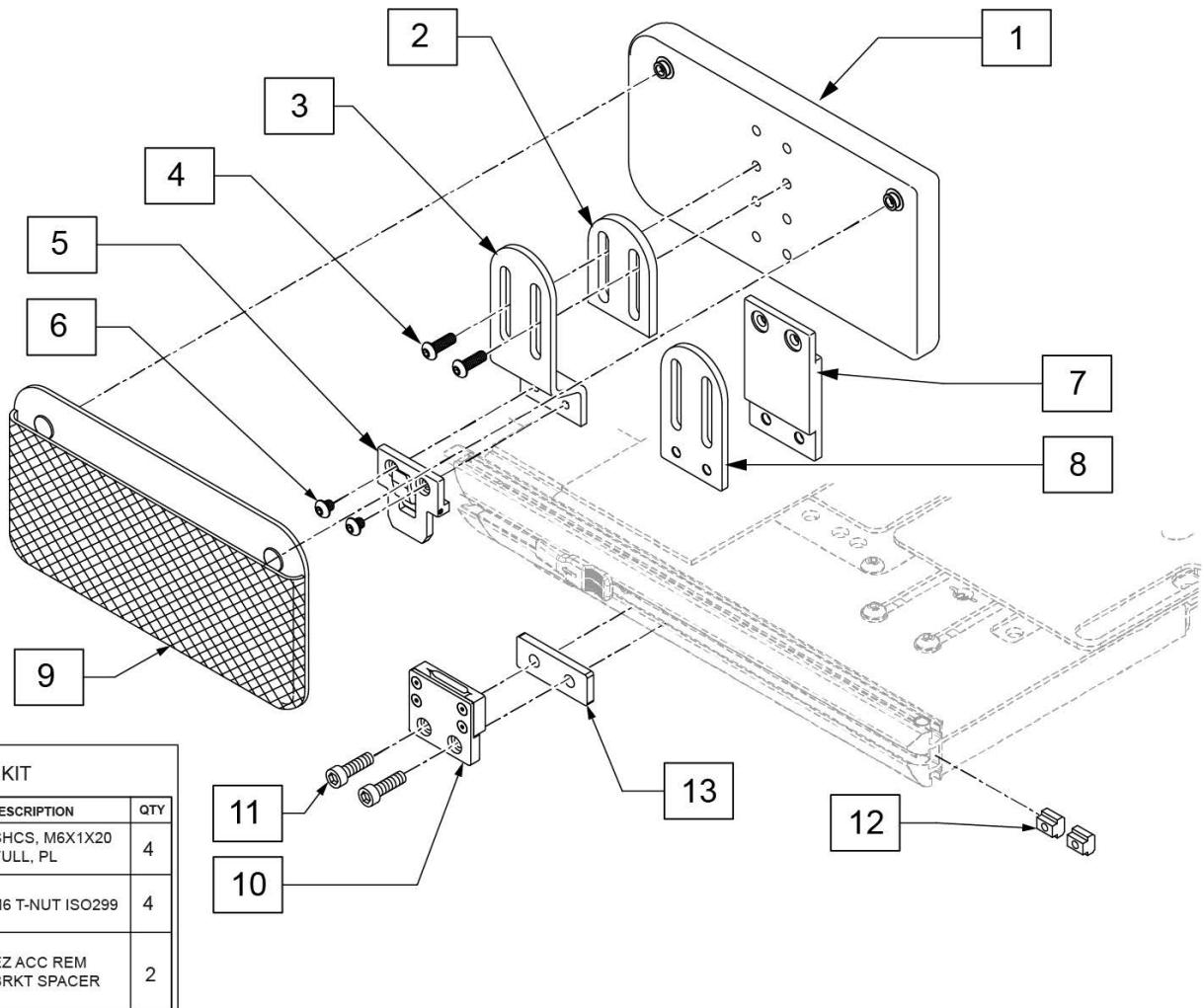
Pos.	Item Number	Description	Remarks
1D,2D,3-12	103981-004	ASSM THOR LAT S-A 6X4 PR	Pair
1E,2E,3-12	103981-005	ASSM THOR LAT S-A 6X5 PR	Pair
1F,2F,3-12	103981-006	ASSM THOR LAT S-A 6X6 PR	Pair
10-12	161131	LATERAL MOUNT FASTENERS SDO	Includes 2 of each to mount Sedeo Ergo

Note: Multiple fasteners included; see drawing for correct fasteners.

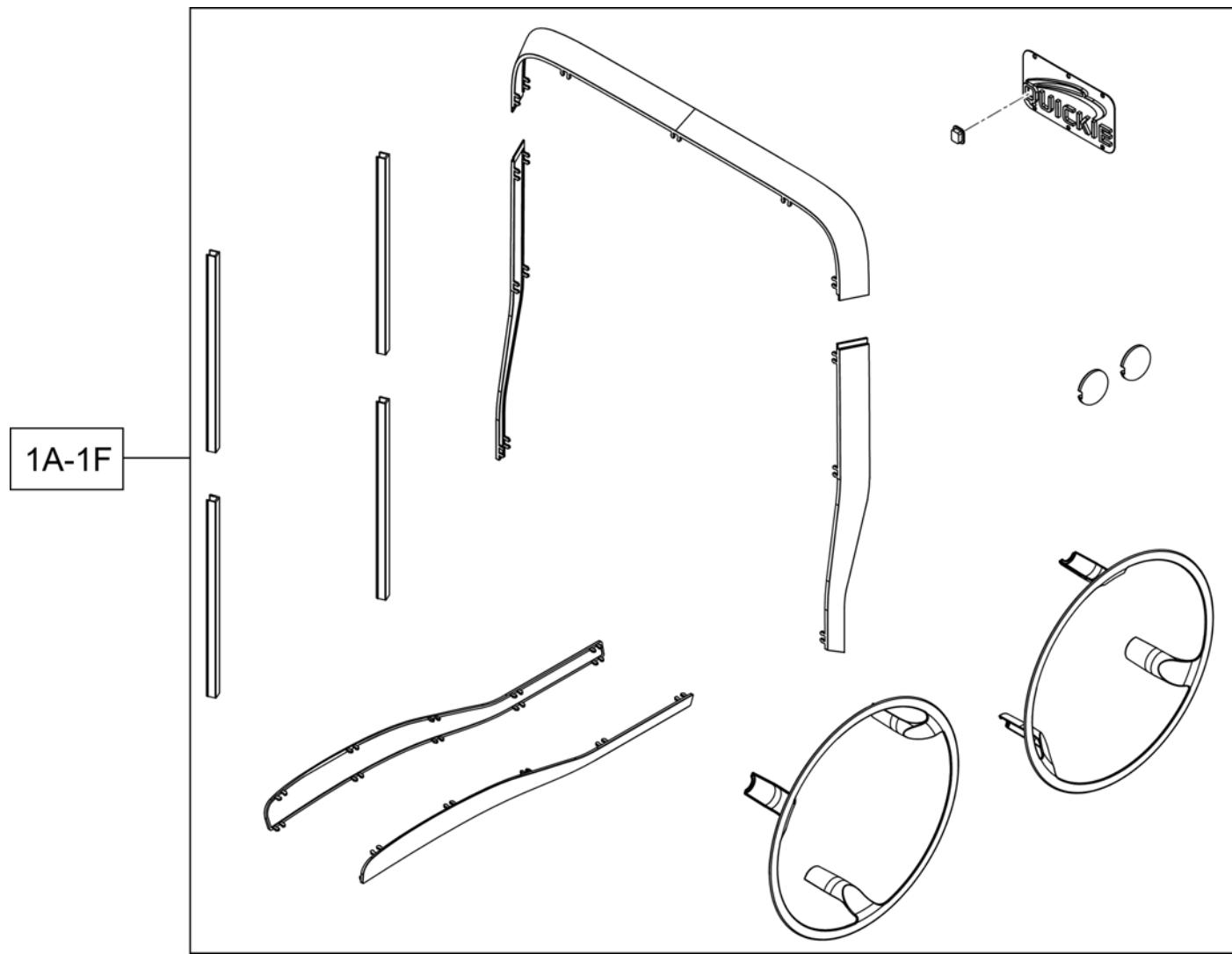


Pos.	Item Number	Description	Remarks
1A	KAD10XX	KNEE ADDUCTOR PAD, 3IN ROUND	
1B	KAD11XX	KNEE ADD PAD PAD, 4IN ROUND	
2-4	112830	PAD MOUNT KIT KNEE SPPRT ASSM	
5A	PRT4858	SHORT ARM SA KNEE	Short: 7"
5B	PRT4857	LONG ARM SA KNEE	Long: 8"
6	112831	SWING AWAY KNEE SUPPORT R	Right
6	112832	SWING AWAY KNEE SUPPORT L	Left
8	103185-005	BHCS M6 x 1 x 12 FUL PL	Use for track mount
9	132688	M6 T-NUT ISO299	
10	132961	EZ ACC REM BRKT SPACER	
1A-5A,6-10	161140	KNEE SUP ASSM R SHRT 3" PAD	Right
1A-5A,6-10	161141	KNEE SUP ASSM L SHRT 3" PAD	Left
1A-5B,6-10	161142	KNEE SUP ASSM R LNG 3" PAD	Right
1A-5B,6-10	161143	KNEE SUP ASSM L LNG 3" PAD	Left

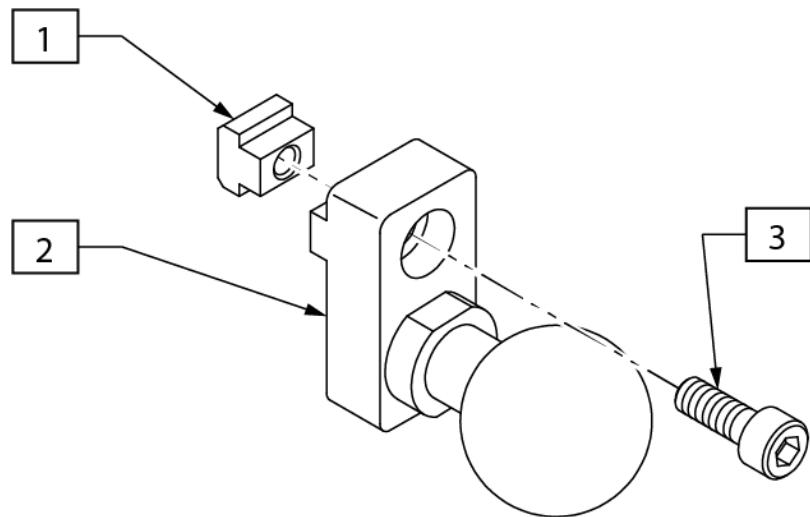
Pos.	Item Number	Description	Remarks
1B-5A,6-10	161144	KNEE SUP ASSM R SHRT 4" PAD	Right
1B-5A,6-10	161145	KNEE SUP ASSM L SHRT 4" PAD	Left
1B-5B,6-10	161146	KNEE SUP ASSM R LNG 4" PAD	Right
1B-5B,6-10	161147	KNEE SUP ASSM L LNG 4" PAD	Left
11	161148	KNEE SUP FASTENER KIT ERGO PR	2 Sides



Pos.	Item Number	Description	Remarks
9	PMB1099	PELVIC MESH BAG	
1,4,10	107313	HIP GUIDE PAD 5X10 REPL KIT R	Right
1,4,10	164180	HIP GUIDE PAD 5X10 REPL KIT L	Left
12	132688	M6 T-NUT ISO299	
1-13	161150	HIP GUIDE ASSY RH 5X10 ERGO	Right
1-13	161149	HIP GUIDE ASSY LH 5X10 ERGO	Left
14	161151	HIP GUIDE FASTENERS ERGO	2 sides; kit includes items 11-13



Pos.	Item Number	Description
1A	21814000-001	SHROUDS SET BLACK
1B	21814000-002	SHROUDS SET WHITE
1C	21814000-003	SHROUDS SET ORANGE
1D	21814000-004	SHROUDS SET RED
1E	21814000-005	SHROUDS SET GREEN
1F	21814000-006	SHROUDS SET BLUE



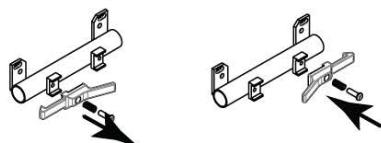
Pos.	Item Number	Description
1	133118	M5 T-NUT ISO299
3	103181	SHCS M5 X .8 X 14 W/PL
1-3	133200	RAM BALL MNT ASSY

Note: not available on 22" wide chairs.

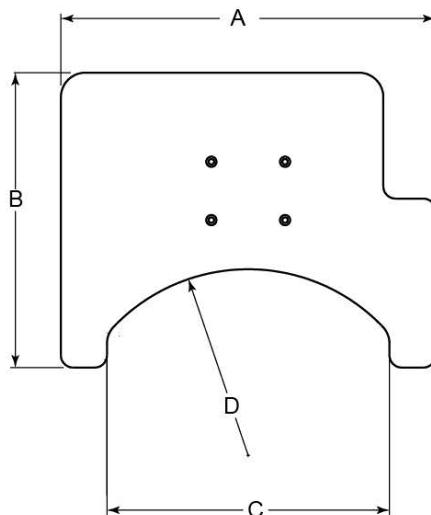
Note: requires Joystick and CTRL+ 5 on same side of chair.

Note: for Q700 UP chairs, Tray Table not available with Chest Bar.

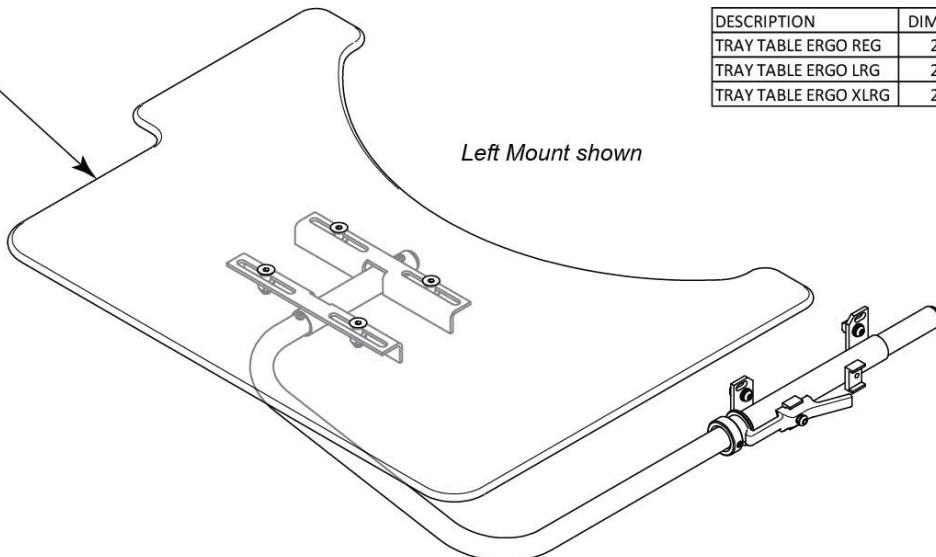
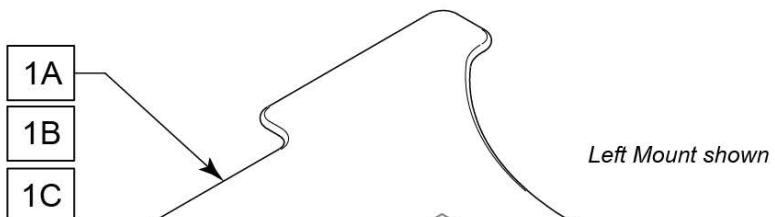
Switch to Right Mount



MEASURING GUIDE



DESCRIPTION	DIM "A"	DIM "B"	DIM "C"	DIM "D" (radius)
TRAY TABLE ERGO REG	22	19	16	11
TRAY TABLE ERGO LRG	24	19	18	12
TRAY TABLE ERGO XLRG	26	19	20	13

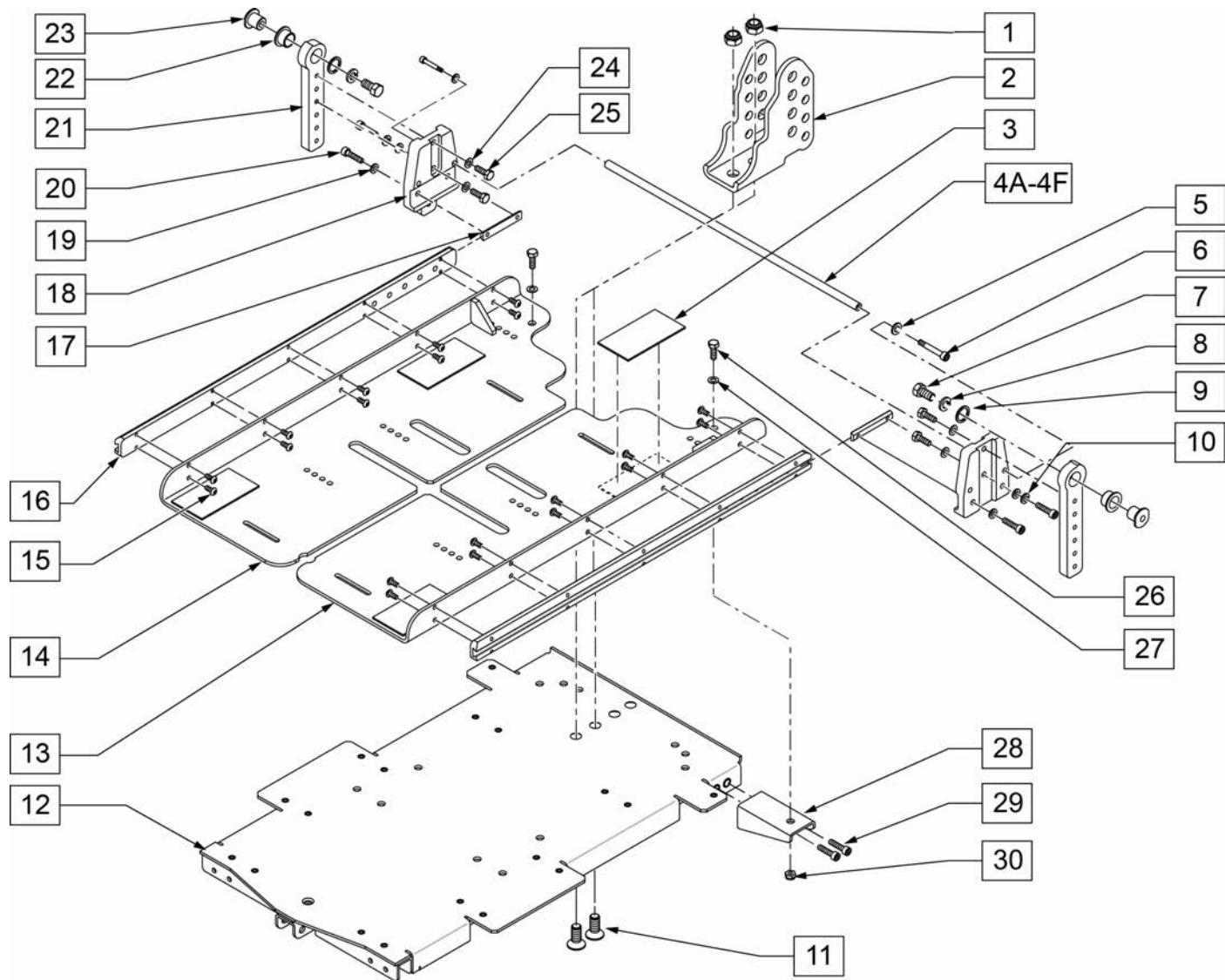


Pos.	Item Number	Description	Remarks
1A	162273	TRAY TABLE ERGO REG	Up to 16" wide
1B	162274	TRAY TABLE ERGO LRG	18" wide; 16" wide w/ 2 Point Arm
1C	162275	TRAY TABLE ERGO XLRG	20" wide; 18" wide w/ 2 Point Arm

RECLINE WITH POWER SHEER SEAT FRAME

(04/27/2018)

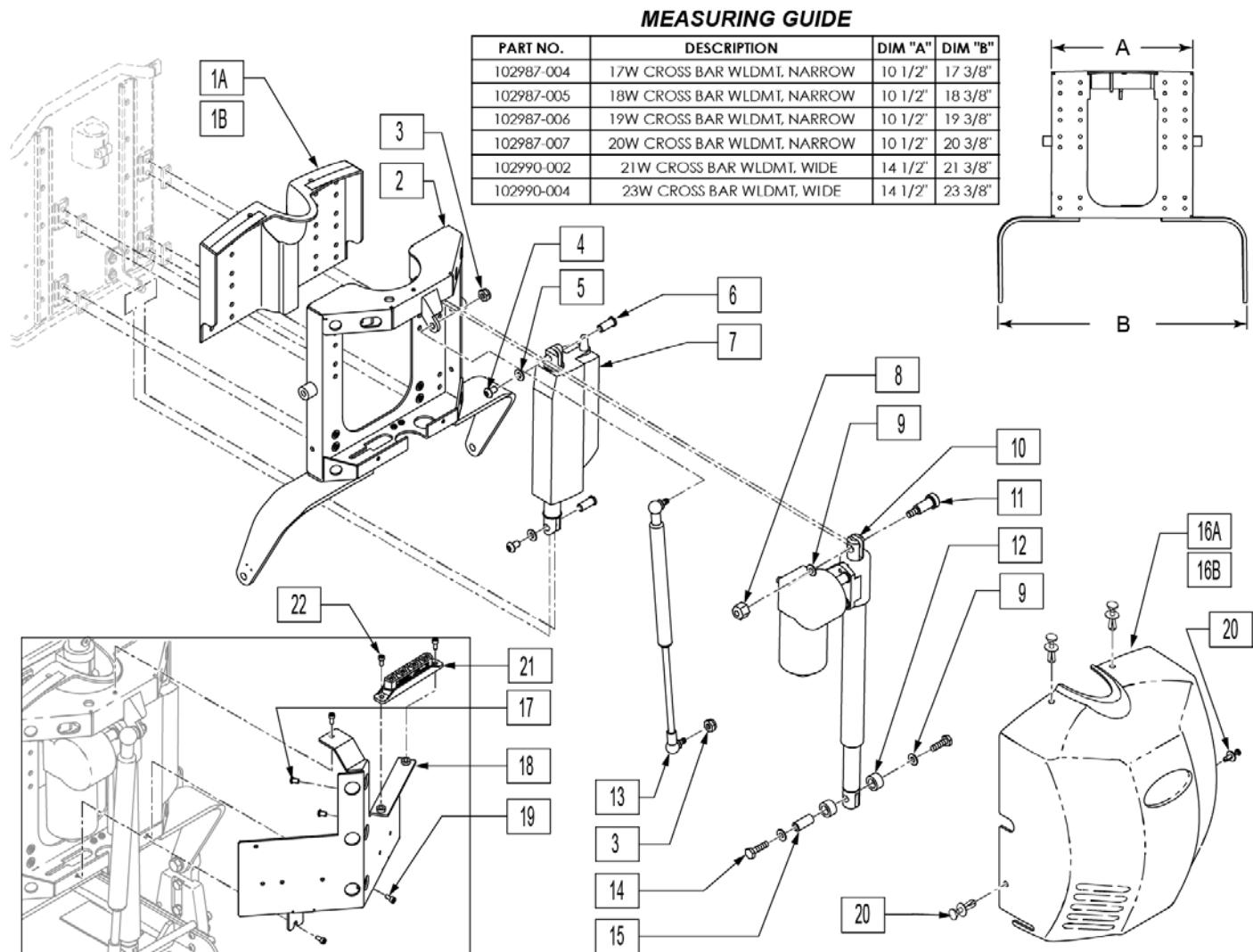
Note: On QM7 Series fits chairs S/N prefix M710, M715 & M720.



Pos.	Item Number	Description	Remarks	Pos.	Item Number	Description	Remarks
1	210074	M8 NUT NYLOCK BLK		9	103462	WASHER 21/32"ID X 27/32"OD	
2	102912	BRACKET REAR ADJ PIVOT		10	262133	WASHER LOCK M6	
3	011806-001	VELCRO 2 x 3		11	230129	FHCS M8 x 1.25 x 20 W/ PL	
4A	103194-001	CROSSBAR 16W	16" WIDE	12	102937	BASE SEAT PAN	
4B	103194-002	CROSSBAR 17W	17" WIDE	13	102922	WING SEAT PAN-LEFT	
4C	103194-003	CROSSBAR 18W	18" WIDE	14	102923	WING SEAT PAN-RIGHT	
4D	103194-004	CROSSBAR 19W	19" WIDE	15	102259-001	BHCS M5 x .8 x 12 W/PL INORG	
4E	103194-005	CROSSBAR 20W	20" WIDE	16	102915	DOVE TAIL CHANNEL	
4F	103194-006	CROSSBAR 22W	22" WIDE	17	102955	NUT CHANNEL M6 x 50.8	
5	250104	WASHER FLAT M6		18	102913	MOUNT REAR ADJ PIVOT	
6	102262-001	SHCS M6 x 1 x 8 W/ PL		19	250104	WASHER FLAT M6	
7	223120	3/8 16 X .625 HEX HD C/S W/ PATCH		20	221102	1/4-28 x 3/4 HEX C/S BLK W/ PAT	
8	262141	3/8 LOCK WASHER		21	117829	REAR PIVOT POST ADJ	

Pos.	Item Number	Description	Remarks	Pos.	Item Number	Description	Remarks
22	349595	BEARING INGUS 3/8 x 15/32 x1/2		27	011648	WASHER FLAT M8	
23	481466	REC PIVOT BOSS		28	102932	BRKT LEAF	
24	106943	WASHER FLAT AN 1/4 ROHS		29	102260-001	SHCS M5X0.8X18 FULL NP	
25	221102	1/4-28 x 3/4 HEX C/S BLK W/ PAT		30	210085	M8-20 HEX C/S	
26	234950	M8-20 HEX C/S					

Note: On QM7 series fits chairs S/N prefix M710, M715 & M720.



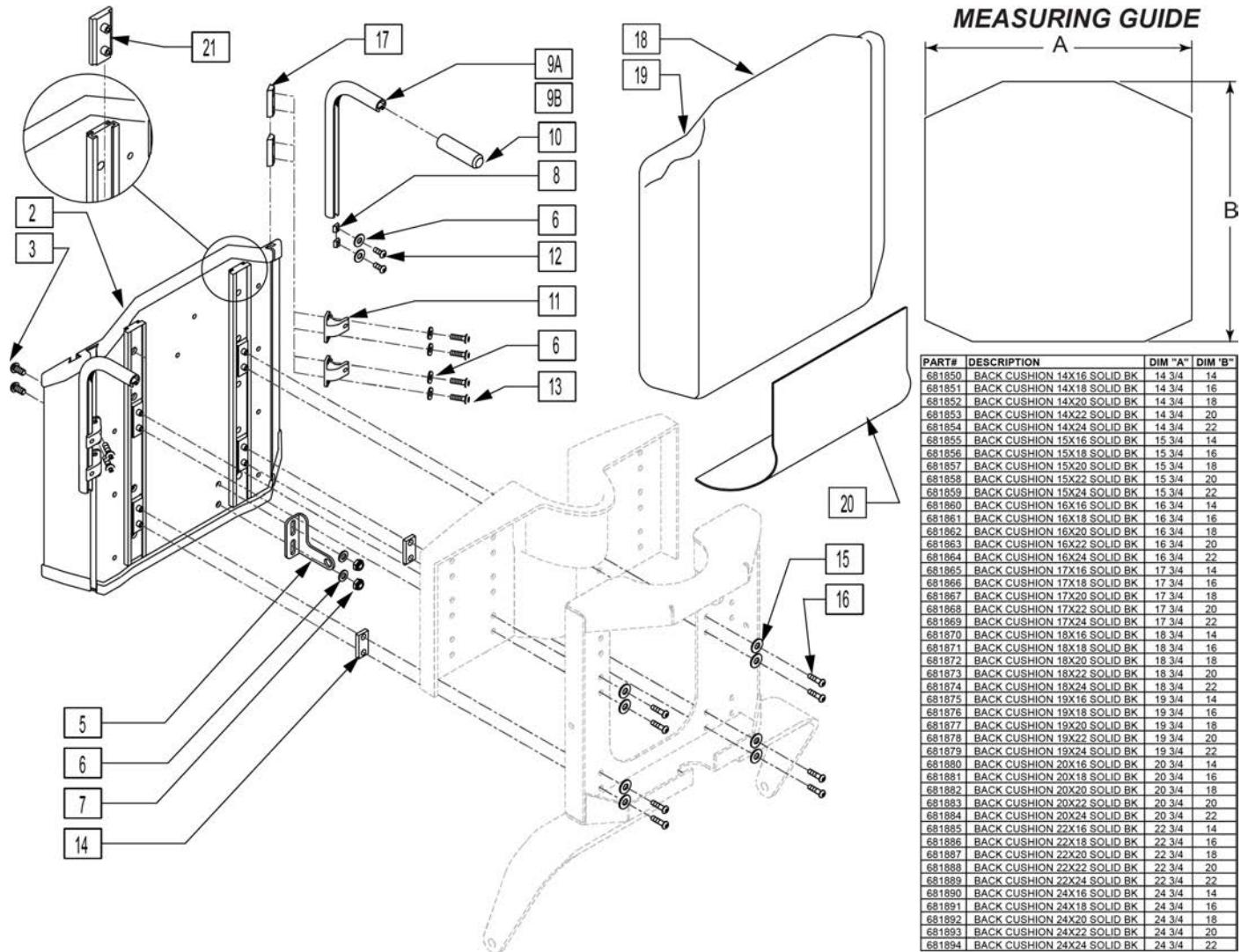
Pos.	Item Number	Description	Remarks
1A	104371	BACKREST INNER SHROUD SMALL	USED ON 16-19" WIDE SEATS
1B	104372	BACKREST INNER SHROUD LARGE	USED ON 20 & 22" WIDE SEATS
2	102987-004	WLDMT 17W CROSS BAR	USED ON 16" WIDE SEATS
2	102987-005	WLDMT 18W CROSS BAR	USED ON 17" WIDE SEATS
2	102987-006	WLDMT 19W CROSS BAR	USED ON 18" WIDE SEATS
2	102987-007	WLDMT 20W CROSS BAR	USED ON 19" WIDE SEATS
2	102990-002	WLDMT 21W CROSS BAR	USED ON 20" WIDE SEATS
2	102990-004	WLDMT 23W CROSS BAR	USED ON 22" WIDE SEATS
3	202116	5/16-18 NYLOCK NUT THIN BLK	
4	226236	5/16-18 x 1/2 B/H C/S BLK	
5	263100	5/16 AN WASHER FLAT	
6	505615	ACT LINK PIN	
7	012038	ACT LINAK LA-12 9OD CLVS DLPHI	SHEER ACTUATOR
8	201263	3/8-16 NYLOCK NUT BLK ZINC	

Pos.	Item Number	Description	Remarks
9	263140	3/8 WASHER FLAT	
10	108843	ACT LINAK LA-30-150	RECLINE ACTUATOR
11	341571	1/2" SHOULDER BOLT	
12	560030	REAR ACT THRUST WASHER	
13	342088	GAS SPRING S626 T/R	
14	223120	3/8-16 x .625 HEX HD C/S W/PATCH	
15	506033	LOWER RECLINE ACT PIVOT	
16A	103950	SHROUD POWER RECLINE ASSM	INCLUDES VELCRO & FASTENERS
16B	103951	SHROUD WIDE PWR RECLINE WIDE	INCLUDES VELCRO & FASTENERS
17	102257	BHCS M4 X .7 X 8 INORGANIC	
18	108295	BRKT CONTROLLER RNET	
19	227000	8-32 X 3/8 SOC C/S BLK	
20	011402	FASTENER SHROUD	
21	108312	DISTRIBUTION BLOCK	
22	103185-006	BHCSM6X1X16FULLNP	

RECLINE WITH POWER SHEER BACKREST

(11/2011)

NOTE: IF RETROFITTING A TILT OR RECLINE ONTO AN EXISTING CHAIR PLEASE CONTACT SUNRISE MEDICAL TECHNICAL SUPPORT TO ENSURE ALL REQUIRED PARTS ARE PURCHASED.

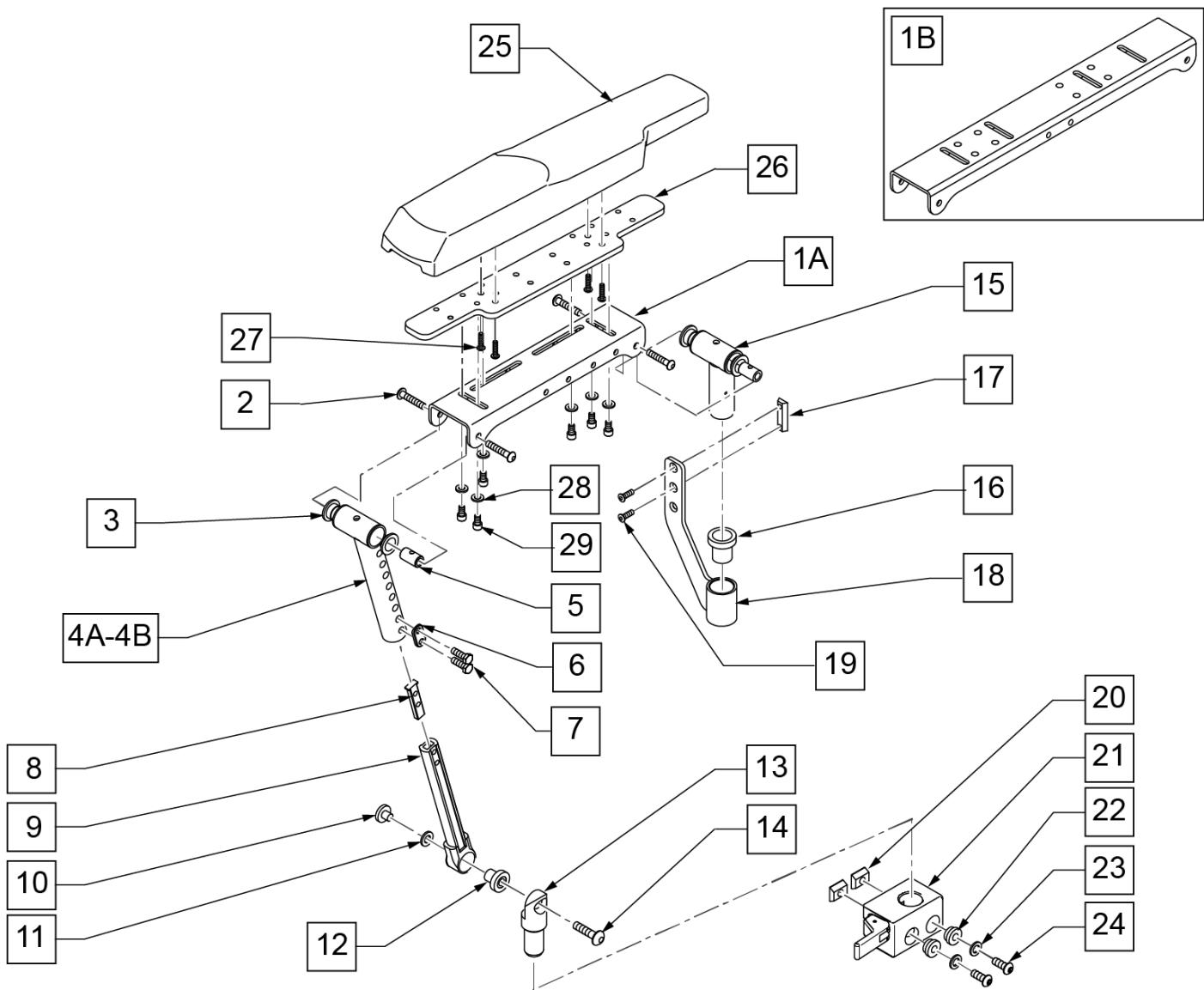


Pos.	Item Number	Description	Remarks
3	221091	1/4-28 x 1/2 BH C/S BLK W/PTCH	
5	102981	UPPER ACT CLEVIS MID SW	
6	106943	WASHER FLAT AN 1/4 ROHS	
7	202300	1/4-28 NYLOCK NUT THIN BLK ZN	
8	481106-QU	1/4-28 CHANNEL NUT	
9A,10	113364	PUSH HANDLES TUBE W/RCLN BCK	Each - HANDLE 5" Long
9B,10	113365	PUSH HANDLES TB LNG W/RCLN BK	Each - HANDLE 12.5" LONG
10	920027	QUICKIE GRIP 1	
11	505553	CURVED BACK BRACKET S626	
12	221091	1/4-28 x 1/2 BH C/S BLK W/PTCH	
13	221092	1/4-28 x 7/16 BH CS BLK W/PTCH	
14	481471	GLIDE SPACER	
15	267021	WASHER FLAT # 8 ZINC	

Pos.	Item Number	Description	Remarks
16	102257	BHCS M4 X .7 X 8 INORGANIC	
17	481419	1/4-28 CHANNEL NUT 1.75" SP	
20	680155	COVER SEAT/BACK GAP T&R	
21	505621	IGUS GLIDE - N	
18,19	681860	BACK CUSHION 16 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681861	BACK CUSHION 16 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681862	BACK CUSHION 16 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681863	BACK CUSHION 16 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681864	BACK CUSHION 16 X24" SOLID BK	USE WITH 30" BACK HEIGHT
18,19	681865	BACK CUSHION 17 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681866	BACK CUSHION 17 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681867	BACK CUSHION 17 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681868	BACK CUSHION 17 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681869	BACK CUSHION 17 X24" SOLID BK	USE WITH 30" BACK HEIGHT
18,19	681870	BACK CUSHION 18 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681871	BACK CUSHION 18 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681872	BACK CUSHION 18 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681873	BACK CUSHION 18 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681874	BACK CUSHION 18 X24" SOLID BK	USE WITH 30" BACK HEIGHT
18,19	681875	BACK CUSHION 19 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681876	BACK CUSHION 19 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681877	BACK CUSHION 19 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681878	BACK CUSHION 19 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681879	BACK CUSHION 19 X24" SOLID BK	USE WITH 30" BACK HEIGHT
18,19	681880	BACK CUSHION 20 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681881	BACK CUSHION 20 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681882	BACK CUSHION 20 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681883	BACK CUSHION 20 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681884	BACK CUSHION 20 X24" SOLID BK	USE WITH 30" BACK HEIGHT
18,19	681885	BACK CUSHION 22 X16" SOLID BK	USE WITH 22-23" BACK HEIGHT
18,19	681886	BACK CUSHION 22 X18" SOLID BK	USE WITH 24-25" BACK HEIGHT
18,19	681887	BACK CUSHION 22 X20" SOLID BK	USE WITH 26-27" BACK HEIGHT
18,19	681888	BACK CUSHION 22 X22" SOLID BK	USE WITH 28-29" BACK HEIGHT
18,19	681889	BACK CUSHION 22 X24" SOLID BK	USE WITH 30" BACK HEIGHT
1,2,4	887002	SLD BCK SHELL ASSM 16WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887003	SLD BCK SHELL ASSM 17WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887004	SLD BCK SHELL ASSM 18WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887005	SLD BCK SHELL ASSM 19WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887006	SLD BCK SHELL ASSM 20WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887007	SLD BCK SHELL ASSM 22WX14T T/R	USE WITH 22-23" BACK HEIGHT
1,2,4	887011	SLD BCK SHELL ASSM 16WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887012	SLD BCK SHELL ASSM 17WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887013	SLD BCK SHELL ASSM 18WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887014	SLD BCK SHELL ASSM 19WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887015	SLD BCK SHELL ASSM 20WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887016	SLD BCK SHELL ASSM 22WX16T T/R	USE WITH 24-25" BACK HEIGHT
1,2,4	887020	SLD BCK SHELL ASSM 16WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887021	SLD BCK SHELL ASSM 17WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887022	SLD BCK SHELL ASSM 18WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887023	SLD BCK SHELL ASSM 19WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887024	SLD BCK SHELL ASSM 20WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887025	SLD BCK SHELL ASSM 22WX18T T/R	USE WITH 26-27" BACK HEIGHT
1,2,4	887029	SLD BCK SHELL ASSM 16WX20T T/R	USE WITH 28-29" BACK HEIGHT
1,2,4	887030	SLD BCK SHELL ASSM 17WX20T T/R	USE WITH 28-29" BACK HEIGHT
1,2,4	887031	SLD BCK SHELL ASSM 18WX20T T/R	USE WITH 28-29" BACK HEIGHT
1,2,4	887032	SLD BCK SHELL ASSM 19WX20T T/R	USE WITH 28-29" BACK HEIGHT

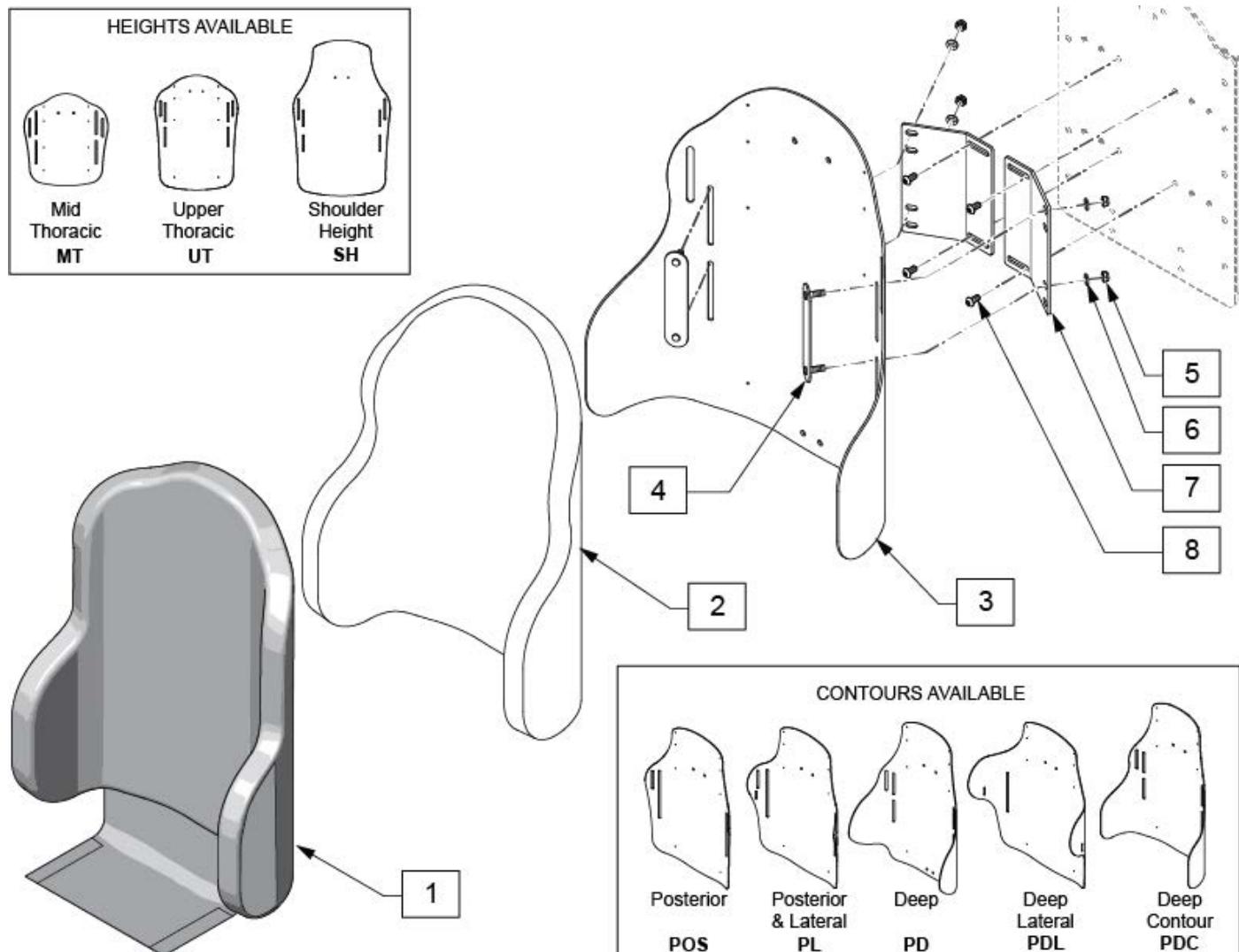
Pos.	Item Number	Description	Remarks
1,2,4	887033	SLD BCK SHELL ASSM 20WX20T T/R	USE WITH 28-29" BACK HEIGHT
1,2,4	887034	SLD BCK SHELL ASSM 22WX20T T/R	USE WITH 28-29" BACK HEIGHT
1,2,4	887038	SLD BCK SHELL ASSM 16WX22T T/R	USE WITH 30" BACK HEIGHT
1,2,4	887039	SLD BCK SHELL ASSM 17WX22T T/R	USE WITH 30" BACK HEIGHT
1,2,4	887040	SLD BCK SHELL ASSM 18WX22T T/R	USE WITH 30" BACK HEIGHT
1,2,4	887041	SLD BCK SHELL ASSM 19WX22T T/R	USE WITH 30" BACK HEIGHT
1,2,4	887042	SLD BCK SHELL ASSM 20WX22T T/R	USE WITH 30" BACK HEIGHT
1,2,4	887043	SLD BCK SHELL ASSM 22WX22T T/R	USE WITH 30" BACK HEIGHT

Note: On QM7 series fits chairs prior to S/N prefix QM710A, QM715A & QM720A.



Pos.	Item Number	Description	Remarks
1A	483249	ARMREST CHANNEL SHORT	
1B	505624	ARMREST CHANNEL LONG	use w/ large Otto Boc Pads (discontinued)
2	226245	1/4-20 x 3/8 BH CS BLK ZN	
3	349598	BEARING IGUS 5/8 x 3/4 x 1/2	
4A	542096	FRNT MNT UPPER STRUT WLDMNT SHT	Armrest Ht: 11-14"
4B	542130	FRNT MNT UPPER STRT WLDMNT LNG	Armrest Ht: 13-16"
5	481457	UPPER PIVOT PIN	
6	483717	HANGER SADDLE	
7	221102	1/4-28 x 3/4 HEX C/S BLK W/PAT	
8	500078	INSERT D2 EXT TUBE	
9	542097	FRNT MNT LOWER STRUT WLDMNT	
10	481467	LOWER ARMEST BOSS	

Pos.	Item Number	Description	Remarks
11	341558	.5 x 1.0 x .043 BLLVILL WASHER	
12	349597	BEARING IGUS 1/2 x 5/8 x 5/8	
13	502248	FRONT ARMREST PIVOT POST	
14	226274	3/8-16 x 3/4 BH C/S BLK W/PTCH	
15	885070	REAR PIVOT POST SUB-ASSM R	Right
15	885071	REAR PIVOT POST SUB-ASSM L	Left
16	349599	BEARING IGUS 7/8x1.0x1-1/2	
17	481108-QU	1/4-28 CHANNEL NUT-2 HOLE	
18	542029	REAR ARMREST MOUNT WLDmnt	
19	226109	1/4-28 X 3/8 F/H SOCKET C/S	
20	010065	M6 CHANNEL NUT	
21	506366	UNIVRSL ARMRST RCVR ASSM RH	
21	506367	UNIVRSL ARMRST RCVR ASSM LH	
22	340143	BUSHING .257IDx.25LG SST	
23	263100	5/16 AN WASHER FLAT	
24	230113	BHCS M6 X 1 X 12	
25	561186	ARM PAD PWR RCLN R	16.5" long
25	561187	ARM PAD PWR RCLN L	16.5" long
26	013422	ARMPAD WIDTH ADJ PLATE	
27	226020-QU	10-32 X 5/8 BH C/S BLK	
28	250104	WASHER M6	
29	103132	SHCS M6X1X10 FULL PL	
2,3,5-8,10-12,14	101553	RCLN ARMREST HDWR KIT	
1A-4A,5,9-15	887750	TLT/RCLN ARMRST SHT STD R	Right
1A-4A,5,9-15	887751	TLT/RCLN ARMRST SHT STD L	Left
1B-4A,5,9-15	887752	TLT/RCLN ARMRST LNG STD R	Right; use w/ Large Otto Boc Pads (discontinued)
1B-4A,5,9-15	887753	TLT/RCLN ARMRST LNG STD L	Left; use w/ Large Otto Boc Pads (discontinued)
1A-4B,5,9-15	887770	TLT/RCLN ARMRST SHT TALL R	Right
1A-4B,5,9-15	887771	TLT/RCLN ARMRST SHT TALL L	Left
1B-4A,5,9-15	887772	TLT/RCLN ARMRST LNG TALL R	Right; use w/ Large Otto Boc Pads (discontinued)
1B-4A,5,9-15	887773	TLT/RCLN ARMRST LNG TALL L	Left; use w/ Large Otto Boc Pads (discontinued)



Pos.	Item Number	Description	Remarks
1	CJ3PAMTT14PR	CVR J3 POS MT TALL 14W PR	posterior-mid thoracic
1	CJ3PAMTT16PR	CVR J3 POS MT TALL 16W PR	posterior-mid thoracic
1	CJ3PAMTT18PR	CVR J3 POS MT TALL 18W PR	posterior-mid thoracic
1	CJ3PAMTT20PR	CVR J3 POS MT TALL 20W PR	posterior-mid thoracic
1	CJ3PAMTT22PR	CVR J3 POS MT TALL 22W PR	posterior-mid thoracic
1	CJ3PLMTT14PR	CVR J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT16PR	CVR J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT18PR	CVR J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT20PR	CVR J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
1	CJ3PDCMTT14PR	CVR J3 PDC MT TALL 14W PR	deep contour-mid thoracic
1	CJ3PDCMTT16PR	CVR J3 PDC MT TALL 16W PR	deep contour-mid thoracic
1	CJ3PDCMTT18PR	CVR J3 PDC MT TALL 18W PR	deep contour-mid thoracic
1	CJ3PDCMTT20PR	CVR J3 PDC MT TALL 20W PR	deep contour-mid thoracic
1	CJ3PAUTS14PR	CVR J3 BK POS UT STD 14W PR	posterior-upper thoracic
1	CJ3PAUTS16PR	CVR J3 BK POS UT STD 16W PR	posterior-upper thoracic
1	CJ3PAUTS18PR	CVR J3 BK POS UT STD 18W PR	posterior-upper thoracic
1	CJ3PAUTS20PR	CVR J3 BK POS UT STD 20W PR	posterior-upper thoracic
1	CJ3PAUTM14PR	CVR J3 BK POS UT MED 14W PR	posterior-upper thoracic

Pos.	Item Number	Description	Remarks
1	CJ3PAUTM16PR	CVR J3 BK POS UT MED 16W PR	posterior-upper thoracic
1	CJ3PAUTM18PR	CVR J3 BK POS UT MED 18W PR	posterior-upper thoracic
1	CJ3PAUTM20PR	CVR J3 BK POS UT MED 20W PR	posterior-upper thoracic
1	CJ3PAUTM22PR	CVR J3 BK POS UT MED 22W PR	posterior-upper thoracic
1	CJ3PAUTT14PR	CVR J3 BK POS UT TALL 14W PR	posterior-upper thoracic
1	CJ3PAUTT16PR	CVR J3 BK POS UT TALL 16W PR	posterior-upper thoracic
1	CJ3PAUTT18PR	CVR J3 BK POS UT TALL 18W PR	posterior-upper thoracic
1	CJ3PAUTT20PR	CVR J3 BK POS UT TALL 20W PR	posterior-upper thoracic
1	CJ3PASHS14PR	CVR J3 BK POS SH STD 14W PR	posterior-shoulder ht
1	CJ3PASHS16PR	CVR J3 BK POS SH STD 16W PR	posterior-shoulder ht
1	CJ3PASHS18PR	CVR J3 BK POS SH STD 18W PR	posterior-shoulder ht
1	CJ3PASHS20PR	CVR J3 BK POS SH STD 20W PR	posterior-shoulder ht
1	CJ3PASHS22PR	CVR J3 BK POS SH STD 22W PR	posterior-shoulder ht
1	CJ3PLUTS14PR	CVR J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS16PR	CVR J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS18PR	CVR J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS20PR	CVR J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM14PR	CVR J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM16PR	CVR J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM18PR	CVR J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM20PR	CVR J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT14PR	CVR J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT16PR	CVR J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT18PR	CVR J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT20PR	CVR J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
1	CJ3PLSHS14PR	CVR J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS16PR	CVR J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS18PR	CVR J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS20PR	CVR J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
1	CJ3PDLUTS14PR	CVR J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTS16PR	CVR J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTS18PR	CVR J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTS20PR	CVR J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTM14PR	CVR J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTM16PR	CVR J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTM18PR	CVR J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTM20PR	CVR J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTT14PR	CVR J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTT16PR	CVR J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTT18PR	CVR J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTT20PR	CVR J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
1	CJ3PDLSHS14PR	CVR J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
1	CJ3PDLSHS16PR	CVR J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
1	CJ3PDLSHS18PR	CVR J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
1	CJ3PDLSHS20PR	CVR J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
1	CJ3PDCUTM14PR	CVR J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
1	CJ3PDCUTM16PR	CVR J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
1	CJ3PDCUTM18PR	CVR J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
1	CJ3PDCUTM20PR	CVR J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
1	CJ3PDCSHS16PR	CVR J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
1	CJ3PDCSHS18PR	CVR J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
1	CJ3PDCSHS20PR	CVR J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
1	CJ3PDMMT14PR	CVR J3 BK PD MT TALL 14W PR	posterior-deep
1	CJ3PDMMT16PR	CVR J3 BK PD MT TALL 16W PR	posterior-deep
1	CJ3PDMMT18PR	CVR J3 BK PD MT TALL 18W PR	posterior-deep
1	CJ3PDMMT20PR	CVR J3 BK PD MT TALL 20W PR	posterior-deep

Pos.	Item Number	Description	Remarks
1	CJ3PDUTM14PR	CVR J3 BK PD UT MED 14W PR	posterior-deep
1	CJ3PDUTM16PR	CVR J3 BK PD UT MED 16W PR	posterior-deep
1	CJ3PDUTM18PR	CVR J3 BK PD UT MED 18W PR	posterior-deep
1	CJ3PDUTM20PR	CVR J3 BK PD UT MED 20W PR	posterior-deep
1	CJ3PDSHS14PR	CVR J3 BK PD SH MED 14W PR	posterior-deep
1	CJ3PDSHS16PR	CVR J3 BK PD SH MED 16W PR	posterior-deep
1	CJ3PDSHS18PR	CVR J3 BK PD SH MED 18W PR	posterior-deep
1	CJ3PDSHS20PR	CVR J3 BK PD SH MED 20W PR	posterior-deep
2	BJ3PAMTT14PR	FOAM J3 POS MT TALL 14W PR	posterior-mid thoracic
2	BJ3PAMTT16PR	FOAM J3 POS MT TALL 16W PR	posterior-mid thoracic
2	BJ3PAMTT18PR	FOAM J3 POS MT TALL 18W PR	posterior-mid thoracic
2	BJ3PAMTT20PR	FOAM J3 POS MT TALL 20W PR	posterior-mid thoracic
2	BJ3PAMTT22PR	FOAM J3 POS MT TALL 22W PR	posterior-mid thoracic
2	BJ3PLMTT14PR	FOAM J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT16PR	FOAM J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT18PR	FOAM J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT20PR	FOAM J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
2	BJ3PDCMTT14PR	FOAM J3 PDC MT TALL 14W PR	deep contour-mid thoracic
2	BJ3PDCMTT16PR	FOAM J3 PDC MT TALL 16W PR	deep contour-mid thoracic
2	BJ3PDCMTT18PR	FOAM J3 PDC MT TALL 18W PR	deep contour-mid thoracic
2	BJ3PDCMTT20PR	FOAM J3 PDC MT TALL 20W PR	deep contour-mid thoracic
2	BJ3PAUTS14PR	FOAM J3 BK POS UT STD 14W PR	posterior-upper thoracic
2	BJ3PAUTS16PR	FOAM J3 BK POS UT STD 16W PR	posterior-upper thoracic
2	BJ3PAUTS18PR	FOAM J3 BK POS UT STD 18W PR	posterior-upper thoracic
2	BJ3PAUTS20PR	FOAM J3 BK POS UT STD 20W PR	posterior-upper thoracic
2	BJ3PAUTM14PR	FOAM J3 BK POS UT MED 14W PR	posterior-upper thoracic
2	BJ3PAUTM16PR	FOAM J3 BK POS UT MED 16W PR	posterior-upper thoracic
2	BJ3PAUTM18PR	FOAM J3 BK POS UT MED 18W PR	posterior-upper thoracic
2	BJ3PAUTM20PR	FOAM J3 BK POS UT MED 20W PR	posterior-upper thoracic
2	BJ3PAUTM22PR	FOAM J3 BK POS UT MED 22W PR	posterior-upper thoracic
2	BJ3PAUTT14PR	FOAM J3 BK POS UT TALL 14W PR	posterior-upper thoracic
2	BJ3PAUTT16PR	FOAM J3 BK POS UT TALL 16W PR	posterior-upper thoracic
2	BJ3PAUTT18PR	FOAM J3 BK POS UT TALL 18W PR	posterior-upper thoracic
2	BJ3PAUTT20PR	FOAM J3 BK POS UT TALL 20W PR	posterior-upper thoracic
2	BJ3PASHS14PR	FOAM J3 BK POS SH STD 14W PR	posterior-shoulder ht
2	BJ3PASHS16PR	FOAM J3 BK POS SH STD 16W PR	posterior-shoulder ht
2	BJ3PASHS18PR	FOAM J3 BK POS SH STD 18W PR	posterior-shoulder ht
2	BJ3PASHS20PR	FOAM J3 BK POS SH STD 20W PR	posterior-shoulder ht
2	BJ3PASHS22PR	FOAM J3 BK POS SH STD 22W PR	posterior-shoulder ht
2	BJ3PLUTS14PR	FOAM J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS16PR	FOAM J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS18PR	FOAM J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS20PR	FOAM J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM14PR	FOAM J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM16PR	FOAM J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM18PR	FOAM J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM20PR	FOAM J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT14PR	FOAM J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT16PR	FOAM J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT18PR	FOAM J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT20PR	FOAM J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
2	BJ3PLSHS14PR	FOAM J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS16PR	FOAM J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS18PR	FOAM J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS20PR	FOAM J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
2	BJ3PDLUTS14PR	FOAM J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic

Pos.	Item Number	Description	Remarks
2	BJ3PDLUTS16PR	FOAM J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTS18PR	FOAM J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTS20PR	FOAM J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTM14PR	FOAM J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTM16PR	FOAM J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTM18PR	FOAM J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTM20PR	FOAM J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTT14PR	FOAM J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTT16PR	FOAM J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTT18PR	FOAM J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTT20PR	FOAM J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
2	BJ3PDLSHS14PR	FOAM J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
2	BJ3PDLSHS16PR	FOAM J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
2	BJ3PDLSHS18PR	FOAM J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
2	BJ3PDLSHS20PR	FOAM J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
2	BJ3PDCUTM14PR	FOAM J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
2	BJ3PDCUTM16PR	FOAM J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
2	BJ3PDCUTM18PR	FOAM J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
2	BJ3PDCUTM20PR	FOAM J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
2	BJ3PDCHS16PR	FOAM J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
2	BJ3PDCHS18PR	FOAM J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
2	BJ3PDCHS20PR	FOAM J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
2	131918S	J3 BK FOAM PD MT 16W TALL PR	posterior-deep
2	131919S	J3 BK FOAM PD MT 18W TALL PR	posterior-deep
2	131920S	J3 BK FOAM PD MT 20W TALL PR	posterior-deep
2	131921S	J3 BK FOAM PD UT 14W MED PR	posterior-deep
2	131922S	J3 BK FOAM PD UT 16W MED PR	posterior-deep
2	131923S	J3 BK FOAM PD UT 18W MED PR	posterior-deep
2	131924S	J3 BK FOAM PD UT 20W MED PR	posterior-deep
2	131925S	J3 BK FOAM PD SH 14W SHORT PR	posterior-deep
2	131926S	J3 BK FOAM PD SH 16W SHORT PR	posterior-deep
2	131927S	J3 BK FOAM PD SH 18W SHORT PR	posterior-deep
2	131928S	J3 BK FOAM PD SH 20W SHORT PR	posterior-deep
3	SJ3PAMTT14PR	SHELL J3 POS MT TALL 14W PR	posterior-mid thoracic
3	SJ3PAMTT16PR	SHELL J3 POS MT TALL 16W PR	posterior-mid thoracic
3	SJ3PAMTT18PR	SHELL J3 POS MT TALL 18W PR	posterior-mid thoracic
3	SJ3PAMTT20PR	SHELL J3 POS MT TALL 20W PR	posterior-mid thoracic
3	SJ3PAMTT22PR	SHELL J3 POS MT TALL 22W PR	posterior-mid thoracic
3	SJ3PLMTT14PR	SHELL J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT16PR	SHELL J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT18PR	SHELL J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT20PR	SHELL J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
3	SJ3PDCMTT14PR	SHELL J3 PDC MT TALL 14W PR	deep contour-mid thoracic
3	SJ3PDCMTT16PR	SHELL J3 PDC MT TALL 16W PR	deep contour-mid thoracic
3	SJ3PDCMTT18PR	SHELL J3 PDC MT TALL 18W PR	deep contour-mid thoracic
3	SJ3PDCMTT20PR	SHELL J3 PDC MT TALL 20W PR	deep contour-mid thoracic
3	SJ3PAUTS14PR	SHELL J3 BK POS UT STD 14W PR	posterior-upper thoracic
3	SJ3PAUTS16PR	SHELL J3 BK POS UT STD 16W PR	posterior-upper thoracic
3	SJ3PAUTS18PR	SHELL J3 BK POS UT STD 18W PR	posterior-upper thoracic
3	SJ3PAUTS20PR	SHELL J3 BK POS UT STD 20W PR	posterior-upper thoracic
3	SJ3PAUTM14PR	SHELL J3 BK POS UT MED 14W PR	posterior-upper thoracic
3	SJ3PAUTM16PR	SHELL J3 BK POS UT MED 16W PR	posterior-upper thoracic
3	SJ3PAUTM18PR	SHELL J3 BK POS UT MED 18W PR	posterior-upper thoracic
3	SJ3PAUTM20PR	SHELL J3 BK POS UT MED 20W PR	posterior-upper thoracic
3	SJ3PAUTM22PR	SHELL J3 BK POS UT MED 22W PR	posterior-upper thoracic
3	SJ3PAUTT14PR	SHELL J3 BK POS UT TALL 14W PR	posterior-upper thoracic

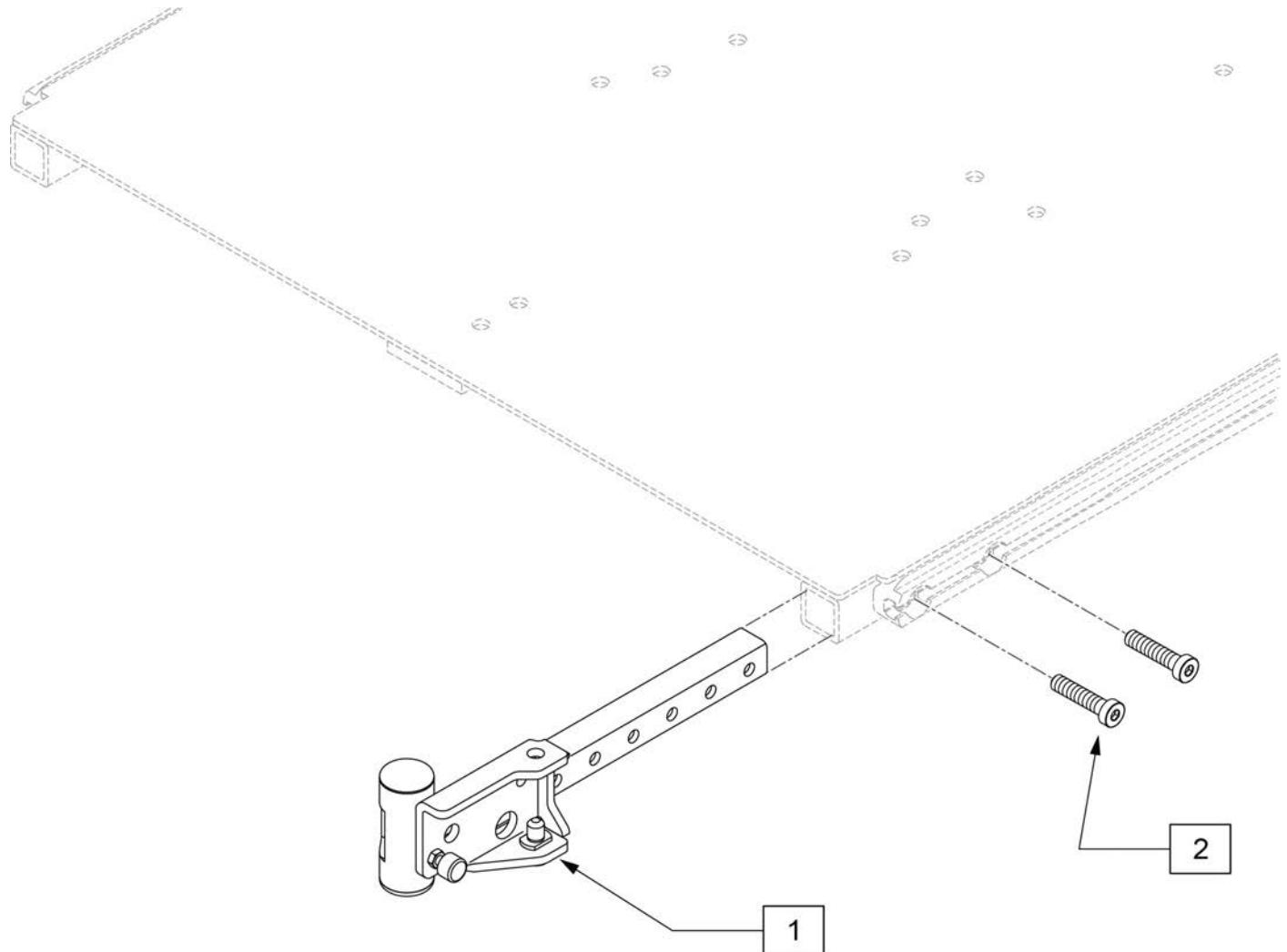
Pos.	Item Number	Description	Remarks
3	SJ3PAUTT16PR	SHELL J3 BK POS UT TALL 16W PR	posterior-upper thoracic
3	SJ3PAUTT18PR	SHELL J3 BK POS UT TALL 18W PR	posterior-upper thoracic
3	SJ3PAUTT20PR	SHELL J3 BK POS UT TALL 20W PR	posterior-upper thoracic
3	SJ3PASHS14PR	SHELL J3 BK POS SH STD 14W PR	posterior-shoulder ht
3	SJ3PASHS16PR	SHELL J3 BK POS SH STD 16W PR	posterior-shoulder ht
3	SJ3PASHS18PR	SHELL J3 BK POS SH STD 18W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PLUTS14PR	SHELL J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS16PR	SHELL J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS18PR	SHELL J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS20PR	SHELL J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM14PR	SHELL J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM16PR	SHELL J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM18PR	SHELL J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM20PR	SHELL J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT14PR	SHELL J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT16PR	SHELL J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT18PR	SHELL J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT20PR	SHELL J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
3	SJ3PLSHS14PR	SHELL J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS16PR	SHELL J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS18PR	SHELL J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS20PR	SHELL J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
3	SJ3PDLUTS14PR	SHELL J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTS16PR	SHELL J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTS18PR	SHELL J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTS20PR	SHELL J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTM14PR	SHELL J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTM16PR	SHELL J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTM18PR	SHELL J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTM20PR	SHELL J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTT14PR	SHELL J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTT16PR	SHELL J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTT18PR	SHELL J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTT20PR	SHELL J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
3	SJ3PDLSHS14PR	SHELL J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
3	SJ3PDLSHS16PR	SHELL J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
3	SJ3PDLSHS18PR	SHELL J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
3	SJ3PDLSHS20PR	SHELL J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
3	SJ3PDCUTM14PR	SHELL J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
3	SJ3PDCUTM16PR	SHELL J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
3	SJ3PDCUTM18PR	SHELL J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
3	SJ3PDCUTM20PR	SHELL J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
3	SJ3PDCSHS16PR	SHELL J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
3	SJ3PDCSHS18PR	SHELL J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
3	SJ3PDCSHS20PR	SHELL J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
1	241935S	J3 BACK PD MT TALL 14W PR	posterior-deep
3	241936S	J3 BACK PD MT TALL 16W PR	posterior-deep
3	241937S	J3 BACK PD MT TALL 18W PR	posterior-deep
3	241938S	J3 BACK PD MT TALL 20W PR	posterior-deep
3	241939S	J3 BACK PD UT MED 14W PR	posterior-deep
3	241940S	J3 BACK PD UT MED 16W PR	posterior-deep
3	241941S	J3 BACK PD UT MED 18W PR	posterior-deep
3	241942S	J3 BACK PD UT MED 20W PR	posterior-deep
3	241943S	J3 BACK PD SH SHORT 14W PR	posterior-deep

Pos.	Item Number	Description	Remarks
3	241944S	J3 BACK PD SH SHORT 16W PR	posterior-deep
3	241945S	J3 BACK PD SH SHORT 18W PR	posterior-deep
3	241946S	J3 BACK PD SH SHORT 20W PR	posterior-deep
1-6	J3PLMTT14PR	J3 BK J3 PL MT TALL 14W PR	
1-6	J3PLMTT16PR	J3 BK J3 PL MT TALL 16W PR	
1-6	J3PLMTT18PR	J3 BK J3 PL MT TALL 18W PR	
1-6	J3PLMTT20PR	J3 BK J3 PL MT TALL 20W PR	
1-6	J3PDCMTT14PR	J3 BK J3 PDC MT TALL 14W PR	
1-6	J3PDCMTT16PR	J3 BK J3 PDC MT TALL 16W PR	
1-6	J3PDCMTT18PR	J3 BK J3 PDC MT TALL 18W PR	
1-6	J3PDCMTT20PR	J3 BK J3 PDC MT TALL 20W PR	
1-6	J3PDCMTT22PR	J3 BK J3 POS MT TALL 22W PR	
1-6	J3PAMTT14PR	J3 BK POS MT TALL 14W PR	
1-6	J3PAMTT16PR	J3 BK POS MT TALL 16W PR	
1-6	J3PAMTT18PR	J3 BK J3 POS MT TALL 18W PR	
1-6	J3PAMTT20PR	J3 BK J3 POS MT TALL 20W PR	
1-6	J3PAUTS14PR	J3 BK POS UT STD 14W PR	
1-6	J3PAUTS16PR	J3 BK POS UT STD 16W PR	
1-6	J3PAUTS18PR	J3 BK POS UT STD 18W PR	
1-6	J3PAUTS20PR	J3 BK POS UT STD 20W PR	
1-6	J3PAUTM14PR	J3 BK POS UT MED 14W PR	
1-6	J3PAUTM16PR	J3 BK POS UT MED 16W PR	
1-6	J3PAUTM18PR	J3 BK POS UT MED 18W PR	
1-6	J3PAUTM20PR	J3 BK POS UT MED 20W PR	
1-6	J3PAUTM22PR	J3 BK POS UT MED 22W PR	
1-6	J3PAUTT14PR	J3 BK POS UT TALL 14W PR	
1-6	J3PAUTT16PR	J3 BK POS UT TALL 16W PR	
1-6	J3PAUTT18PR	J3 BK POS UT TALL 18W PR	
1-6	J3PAUTT20PR	J3 BK POS UT TALL 20W PR	
1-6	J3PASHS14PR	J3 BK POS SH STD 14W PR	
1-6	J3PASHS16PR	J3 BK POS SH STD 16W PR	
1-6	J3PASHS18PR	J3 BK POS SH STD 18W PR	
1-6	J3PASHS20PR	J3 BK POS SH STD 20W PR	
1-6	J3PASHS22PR	J3 BK POS SH STD 22W PR	
1-6	J3PLUTS14PR	J3 BK PL UT STD 14W PR	
1-6	J3PLUTS16PR	J3 BK PL UT STD 16W PR	
1-6	J3PLUTS18PR	J3 BK PL UT STD 18W PR	
1-6	J3PLUTS20PR	J3 BK PL UT STD 20W PR	
1-6	J3PLUTM14PR	J3 BK PL UT MED 14W PR	
1-6	J3PLUTM16PR	J3 BK PL UT MED 16W PR	
1-6	J3PLUTM18PR	J3 BK PL UT MED 18W PR	
1-6	J3PLUTM20PR	J3 BK PL UT MED 20W PR	
1-6	J3PLUTT14PR	J3 BK PL UT TALL 14W PR	
1-6	J3PLUTT16PR	J3 BK PL UT TALL 16W PR	
1-6	J3PLUTT18PR	J3 BK PL UT TALL 18W PR	
1-6	J3PLUTT20PR	J3 BK PL UT TALL 20W PR	
1-6	J3PLSHS14PR	J3 BK PL SH STD 14W PR	
1-6	J3PLSHS16PR	J3 BK PL SH STD 16W PR	
1-6	J3PLSHS18PR	J3 BK PL SH STD 18W PR	
1-6	J3PLSHS20PR	J3 BK PL SH STD 20W PR	
1-6	J3PDLUTS14PR	J3 BK PDL UT STD 14W PR	
1-6	J3PDLUTS16PR	J3 BK PDL UT STD 16W PR	
1-6	J3PDLUTS18PR	J3 BK PDL UT STD 18W PR	
1-6	J3PDLUTS20PR	J3 BK PDL UT STD 20W PR	
1-6	J3PDLUTM14PR	J3 BK PDL UT MED 14W PR	
1-6	J3PDLUTM16PR	J3 BK PDL UT MED 16W PR	

Pos.	Item Number	Description	Remarks
1-6	J3PDLUTM18PR	J3 BK PDL UT MED 18W PR	
1-6	J3PDLUTM20PR	J3 BK PDL UT MED 20W PR	
1-6	J3PDLUTT14PR	J3 BK PDL UT TALL 14W PR	
1-6	J3PDLUTT16PR	J3 BK PDL UT TALL 16W PR	
1-6	J3PDLUTT18PR	J3 BK PDL UT TALL 18W PR	
1-6	J3PDLUTT20PR	J3 BK PDL UT TALL 20W PR	
1-6	J3PDLSHS14PR	J3 BK PDL SH STD 14W PR	
1-6	J3PDLSHS16PR	J3 BK PDL SH STD 16W PR	
1-6	J3PDLSHS18PR	J3 BK PDL SH STD 18W PR	
1-6	J3PDLSHS20PR	J3 BK PDL SH STD 20W PR	
1-6	J3PDCUTM14PR	J3 BK PDC UT MED 14W PR	
1-6	J3PDCUTM16PR	J3 BK PDC UT MED 16W PR	
1-6	J3PDCUTM18PR	J3 BK PDC UT MED 18W PR	
1-6	J3PDCUTM20PR	J3 BK PDC UT MED 20W PR	
1-6	J3PDCSHS16PR	J3 BK PDC SH STD 16W PR	
1-6	J3PDCSHS18PR	J3 BK PDC SH STD 18W PR	
1-6	J3PDCSHS20PR	J3 BK PDC SH STD 20W PR	
1-6	241089	J3 PD MT TALL 14" PR	
1-6	241090	J3 PD MT TALL 16" PR	
1-6	241091	J3 PD MT TALL 18" PR	
1-6	241092	J3 PD MT TALL 20" PR	
1-6	241097	J3 PD SH SHORT 14" PR	
1-6	241098	J3 PD SH SHORT 16" PR	
1-6	241099	J3 PD SH SHORT 18" PR	
1-6	241100	J3 PD SH SHORT 20" PR	
1-6	241093	J3 PD UT MED 14" PR	
1-6	241094	J3 PD UT MED 16" PR	
1-6	241095	J3 PD UT MED 18" PR	
1-6	241096	J3 PD UT MED 20" PR	
7	122839	MOUNTING BRACKET J3 BACKREST	
8	103185-005	BHCS,M6X1X12,FULL,PL	
4-6	126895	J3 BK NUT PLATE KIT	Pair-2 Plates, 4 washers, 4 nuts
7,8	126894	J3 BK MOUNTING BRACKET KIT	Pair-2 Plates, 4 screws

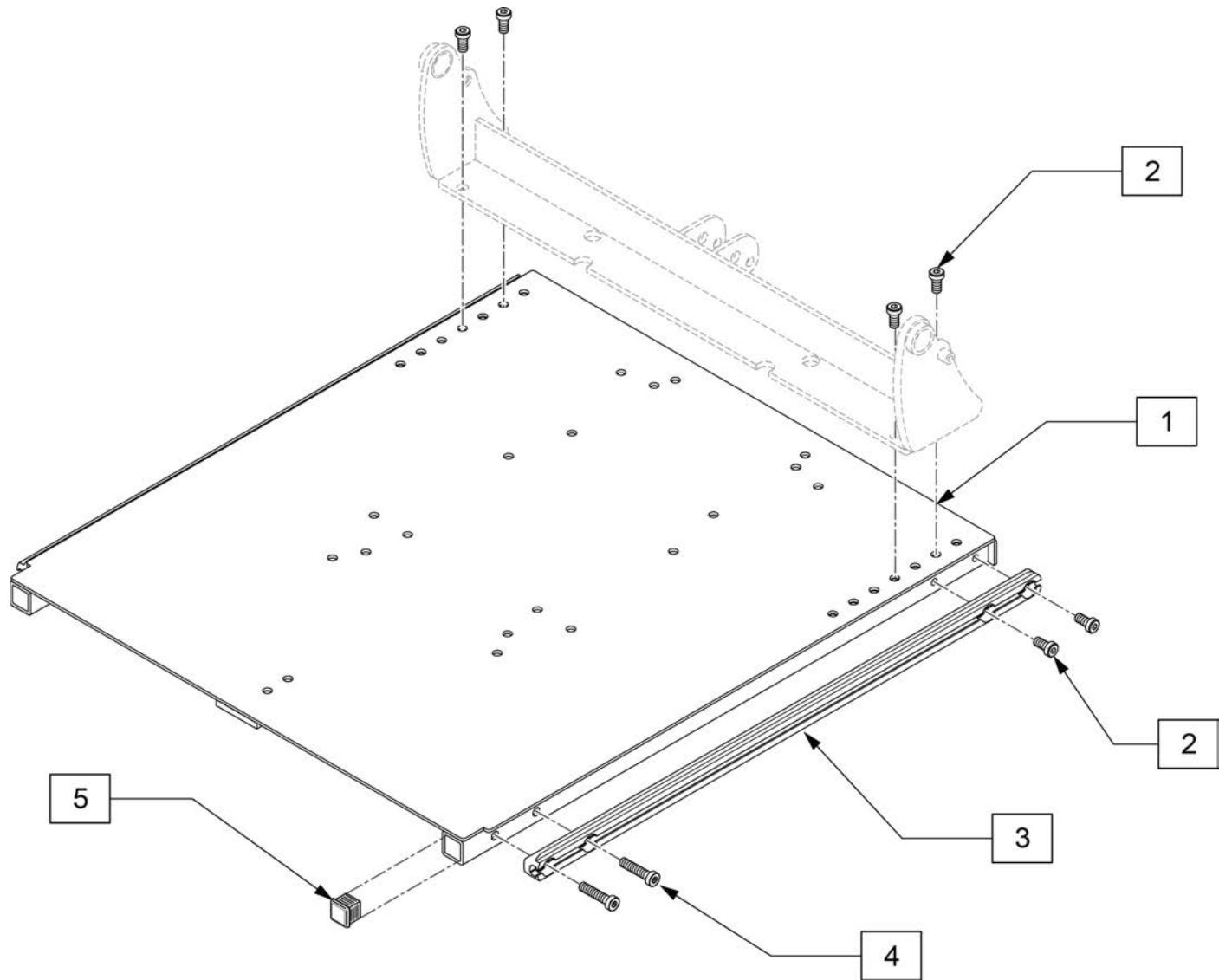
HANGER RECEIVER FOR POWER RECLINE

[06/2013]

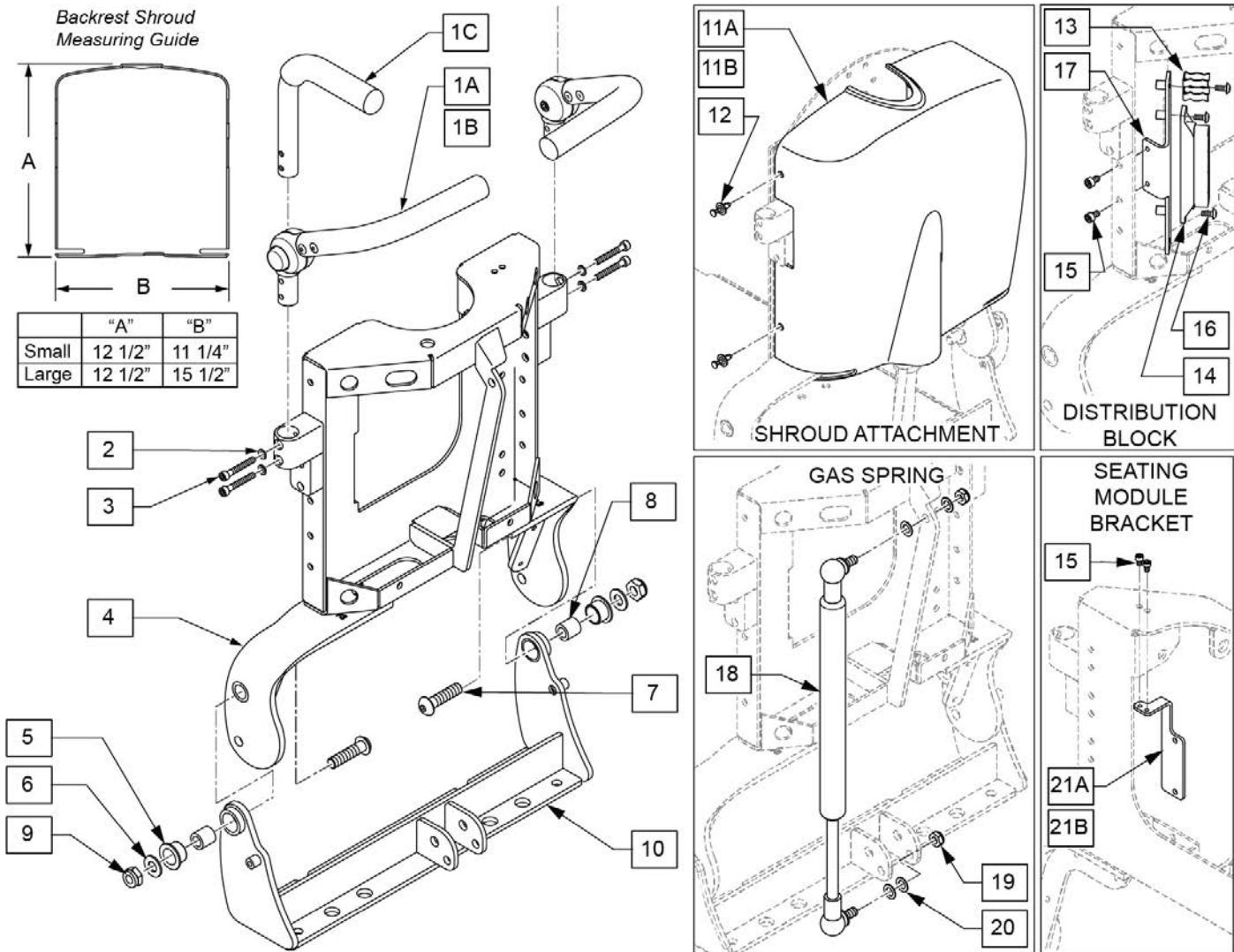


Pos.	Item Number	Description	Remarks
1	112532	LEGREST SWING-AWAY RETAINER ASSM	Pair
2	119271	SHCS,M8X1.25X35 PF,NP	
1,2	111449	LEGREST S/A RETAINER ASSM R	Right
1,2	111450	LEGREST S/A RETAINER ASSM L	Left

Note: If assembly is discontinued please use part numbers, 136480-136487. New part numbers are not compatible with Power centermounts prior to S/N QM710B, QM715B, & QM720B.

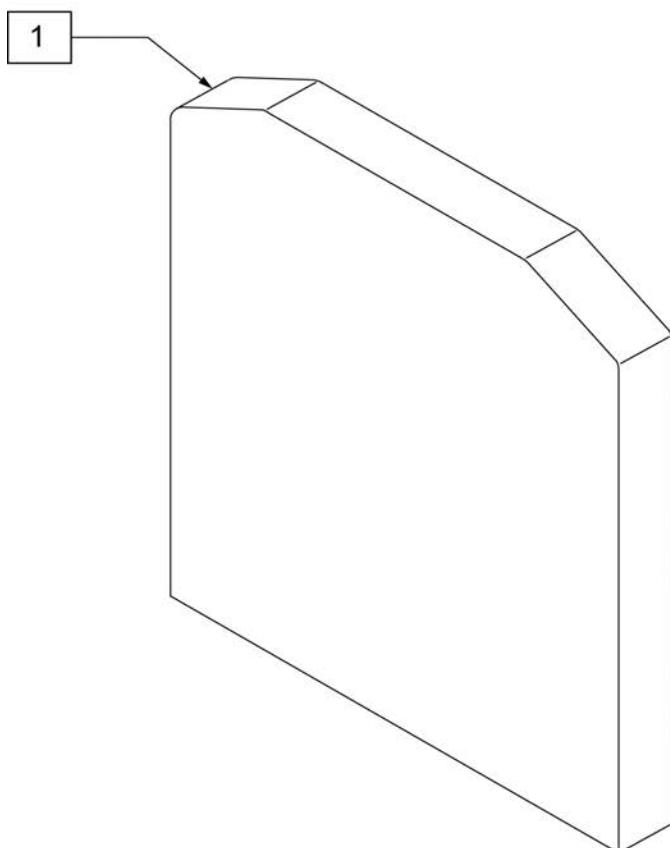


Pos.	Item Number	Description	Remarks
1-4	126731	ASSY SEATPAN 14X20	
1-4	126732	ASSY SEATPAN 16X20	
1-4	126733	ASSY SEATPAN 18X20	
1-4	126734	ASSY SEATPAN 20X20	
1-4	126735	ASSY SEATPAN 22X20	Replaced by 136484
1-4	127191	ASSY SEATPAN 18X22	
1-4	127192	ASSYSEATPAN 20X22	
1-4	127193	ASSY SEATPAN 22X22	
2	117855	SHCS LOW HD M8X1.25X16, FULL,	
4	119271	SHCS,M8X1.25X35 PF,NP	
5	010615	SQUARE END CAP CNTR LEG SPPRT	
2-4	126118	SIDE TRACK W/ HDWR 20 DEEP	
2-4	126119	SIDE TRACK W/ HDWR 22 DEEP	

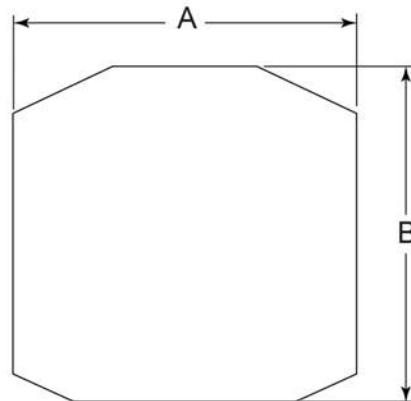


Pos.	Item Number	Description	Remarks
1A	126092	PUSH BAR ASSEMBLY ADJ LH	Left
1B	126093	PUSH BAR ASSEMBLY ADJ RH	Right
1C	123554	PUSH HANDLE ASSY	1 side
2	262132	WASHER, LOCK, M5	
3	102260-003	SHCS M5X0.8X35 PART NP	
4	122828	WLDMNT 14W CROSS BAR	
4	122829	WLDMNT 16W CROSS BAR	
4	122830	WLDMNT 18W CROSS BAR	
4	122831	WLDMNT 20W CROSS BAR	
4	122832	WLDMNT 22W CROSS BAR	
10	126121	CROSS BAR REC PIVOT W/ HDWR 14	
10	126122	CROSS BAR REC PIVOT W/ HDWR 16	
10	126123	CROSS BAR REC PIVOT W/ HDWR 18	
10	126124	CROSS BAR REC PIVOT W/ HDWR 20	
10	126206	CROSS BAR REC PIVOT W/ HDWR 22	
11A	122838	BACKREST SHROUD SMALL	used for 14-18" wide chairs
11B	123796	BACKREST SHROUD LARGE	used for 20-22" wide chairs
12	106091	PUSH PIN FASTNER PLSTC	

Pos.	Item Number	Description	Remarks
15	103042	SHCS M5X0.8X8 FULL PL	
16	102259-001	BHCS, M5X0.8X12, FULL,PL	
17	122856	DISTRIBUTION BLOCK BRACKET	
18	342088	GAS SPRING S626 T/R	
19	106937	NUT NYLOCK THIN 5/16-18 ROHS	
20	263100	5/16 AN WASHER FLAT	
21A	122837	ADAPTER BRACKET ISM	14-18 wide, mounts on right
21B	125426	ADAPTOR BRACKET ISM WIDE	20-22 wide, mounts on left
2,3,5,6,8,9	128498	PWR RECLINE BACK HDWR KIT	
15,21	126126	SEATING MODULE BRKT W/ HDWR	
13-16	126125	DISTRIBUTION BLOCK BRKT W HDWR	14-18 wide, mounts on right/ 20-22 wide, mounts on left
18-20	126127	GAS SPRING W/ HDWR	

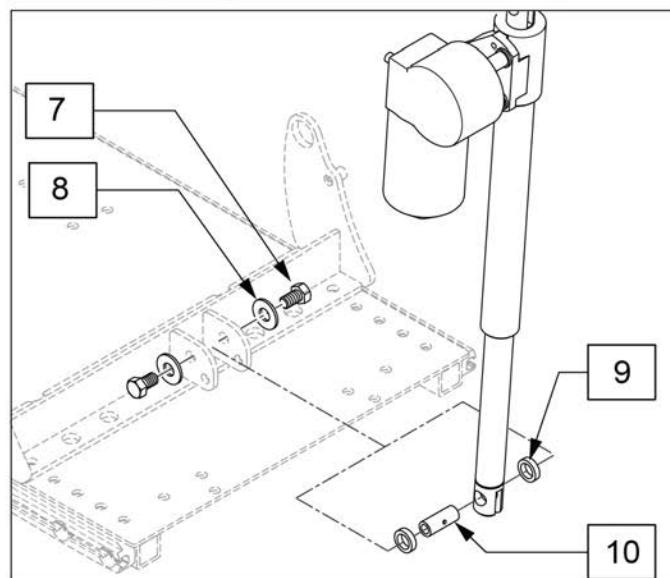
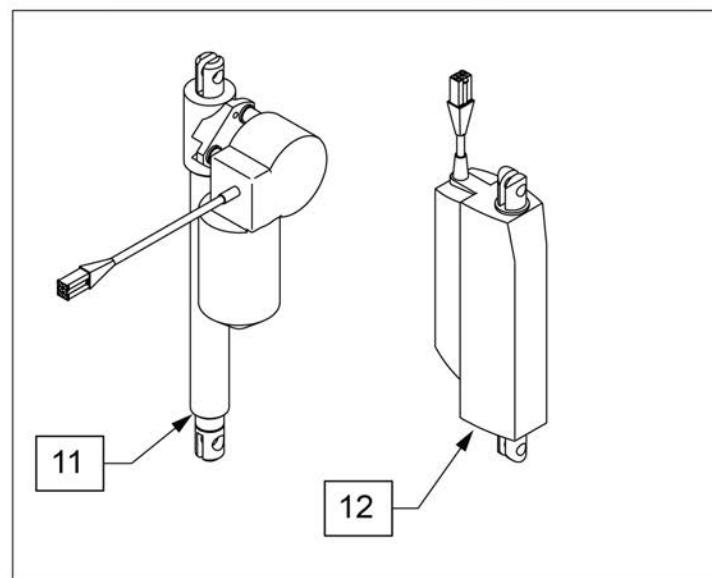
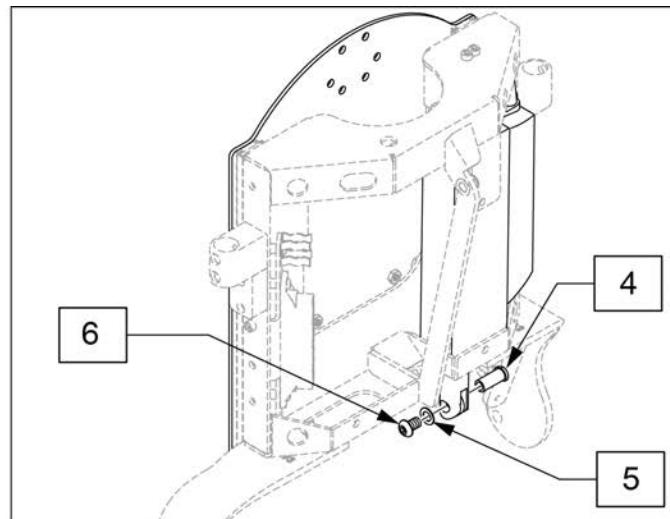
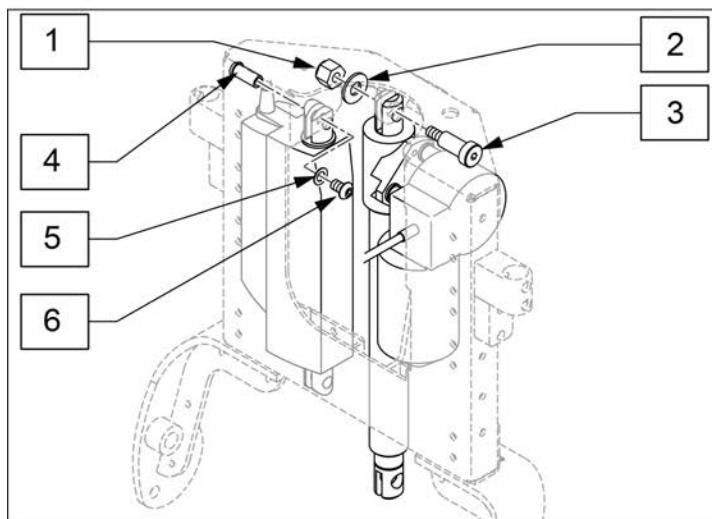


MEASURING GUIDE



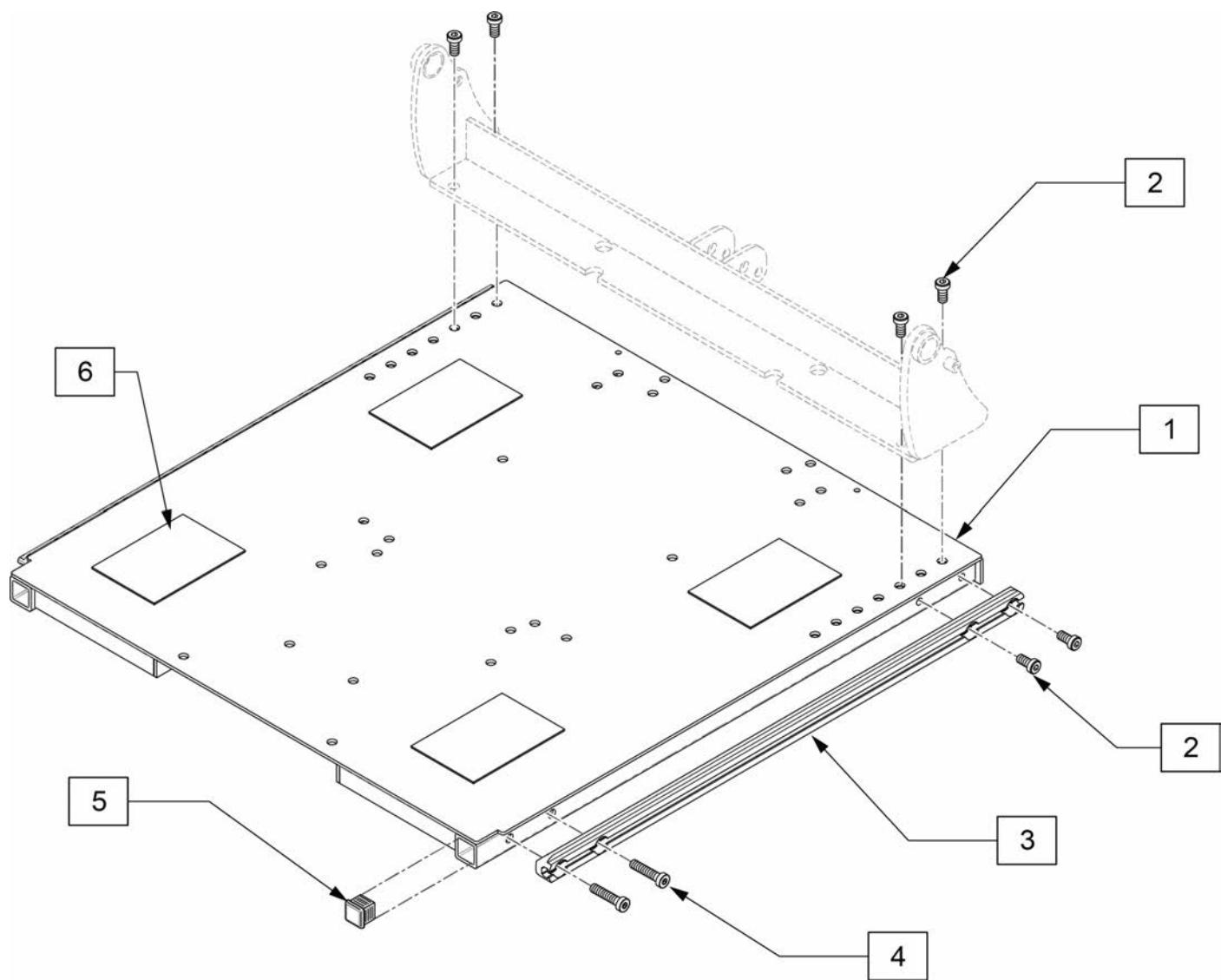
PART#	DESCRIPTION	DIM "A"	DIM "B"	THICKNESS
124586	CUSHION, BACK 16W X 18T X 2"	16"	18"	2"
124587	CUSHION, BACK 16W X 20T X 2"	16"	20"	2"
124588	CUSHION, BACK 16W X 22T X 2"	16"	22"	2"
124589	CUSHION, BACK 16W X 24T X 2"	16"	24"	2"
124590	CUSHION, BACK 16W X 18T X 3"	16"	18"	3"
124591	CUSHION, BACK 16W X 20T X 3"	16"	20"	3"
124592	CUSHION, BACK 16W X 22T X 3"	16"	22"	3"
124593	CUSHION, BACK 16W X 24T X 3"	16"	24"	3"
124594	CUSHION, BACK 18W X 18T X 2"	18"	18"	2"
124595	CUSHION, BACK 18W X 20T X 2"	18"	20"	2"
124596	CUSHION, BACK 18W X 22T X 2"	18"	22"	2"
124597	CUSHION, BACK 18W X 24T X 2"	18"	24"	2"
124598	CUSHION, BACK 18W X 18T X 3"	18"	18"	3"
124599	CUSHION, BACK 18W X 20T X 3"	18"	20"	3"
124600	CUSHION, BACK 18W X 22T X 3"	18"	22"	3"
124601	CUSHION, BACK 18W X 24T X 3"	18"	24"	3"
124602	CUSHION, BACK 20W X 18T X 2"	20"	18"	2"
124603	CUSHION, BACK 20W X 20T X 2"	20"	20"	2"
124604	CUSHION, BACK 20W X 22T X 2"	20"	22"	2"
124605	CUSHION, BACK 20W X 24T X 2"	20"	24"	2"
124606	CUSHION, BACK 20W X 18T X 3"	20"	18"	3"
124607	CUSHION, BACK 20W X 20T X 3"	20"	20"	3"
124608	CUSHION, BACK 20W X 22T X 3"	20"	22"	3"
124609	CUSHION, BACK 20W X 24T X 3"	20"	24"	3"

Pos.	Item Number	Description	Pos.	Item Number	Description
1	124586	CUSHION, BACK 16W X 18T X 2"	1	124598	CUSHION, BACK 18W X 18T X 3"
1	124587	CUSHION, BACK 16W X 20T X 2"	1	124599	CUSHION, BACK 18W X 20T X 3"
1	124588	CUSHION, BACK 16W X 22T X 2"	1	124600	CUSHION, BACK 18W X 22T X 3"
1	124589	CUSHION, BACK 16W X 24T X 2"	1	124601	CUSHION, BACK 18W X 24T X 3"
1	124590	CUSHION, BACK 16W X 18T X 3"	1	124602	CUSHION, BACK 20W X 18T X 2"
1	124591	CUSHION, BACK 16W X 20T X 3"	1	124603	CUSHION, BACK 20W X 20T X 2"
1	124592	CUSHION, BACK 16W X 22T X 3"	1	124604	CUSHION, BACK 20W X 22T X 2"
1	124593	CUSHION, BACK 16W X 24T X 3"	1	124605	CUSHION, BACK 20W X 24T X 2"
1	124594	CUSHION, BACK 18W X 18T X 2"	1	124606	CUSHION, BACK 20W X 18T X 3"
1	124595	CUSHION, BACK 18W X 20T X 2"	1	124607	CUSHION, BACK 20W X 20T X 3"
1	124596	CUSHION, BACK 18W X 22T X 2"	1	124608	CUSHION, BACK 20W X 22T X 3"
1	124597	CUSHION, BACK 18W X 24T X 2"	1	124609	CUSHION, BACK 20W X 24T X 3"

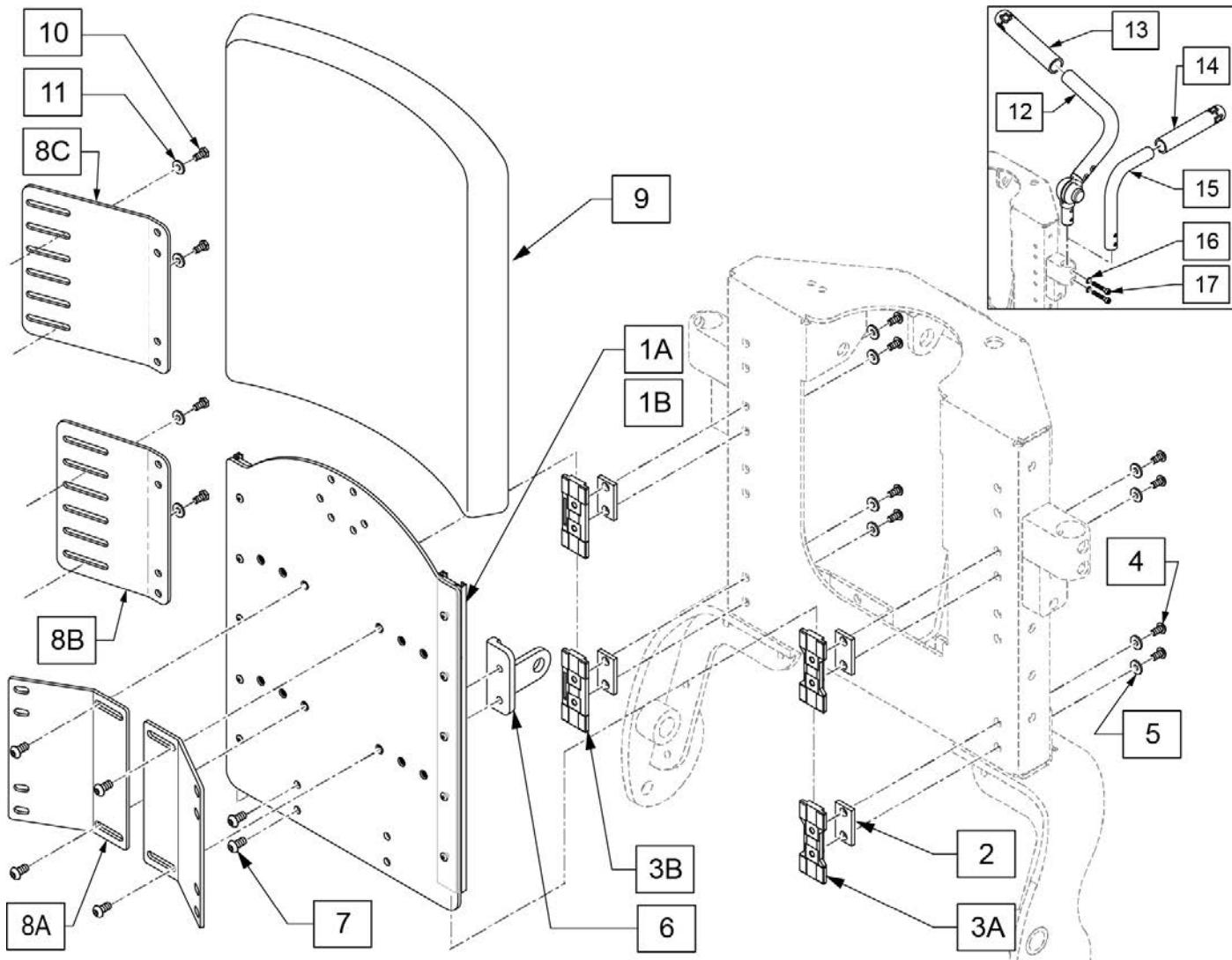


Pos.	Item Number	Description	Remarks
1	201263	3/8-16 NYLOCK NUT BLK ZINC	
2	263140	3/8 WASHER FLAT	
3	341571	1/2" SHOULDER BOLT	
4	505615	ACT LINK PIN	
5	263100	5/16 AN WASHER FLAT	
6	226236	5/16-18 X 1/2 B/H C/S BLK	
7	223120	3/8-16X.625 HEX HD C/S W/PATCH	
8	263140	3/8 WASHER FLAT	
9	560030	REAR ACT THRUST WASHER	
10	506033	LOWER RECLINE ACT PIVOT	
11	108843	ACT LINAK LA-30-150 REED SWC	Recline Actuator
12	122836	ACT LINAK LA-12 OD CLVS 3.5"	Sheer Actuator

Note: New center mount legrest is required if retro fitting from previous versions with serial numbers: QM7XXA, PLS6A and PLS6B.



Pos.	Item Number	Description	Remarks
1-4	136480	ASSY SEAT PAN 14-20 KIT	Depth 16-20", 14" wide
1-4	136481	ASSY SEAT PAN 16-20 KIT	Depth 16-20", 16" wide
1-4	136482	ASSY SEAT PAN 18-20 KIT	Depth 16-20", 18" wide
1-4	136483	ASSY SEAT PAN 20-20 KIT	Depth 16-20", 20" wide
1-4	136484	ASSY SEAT PAN 22-20 KIT	Depth 16-20", 22"wide
1-4	136485	ASSY SEAT PAN 18X22 KIT	Depth 18-22", 18" wide
1-4	136486	ASSY SEAT PAN 20-22 KIT	Depth 18-22", 20" wide
1-4	136487	ASSY SEAT PAN 22-22 KIT	Depth 18-22", 22"wide
2	117855	SHCS LOW HD M8X1.25X16, FULL,	
4	119271	SHCS,M8X1.25X35 PF,NP	
5	010615	SQUARE END CAP CNTR LEG SPPRT	
6	011806-001	VELCRO 2 X 3	
2-4	126118	SIDE TRACK W/ HDWR 20 DEEP	
2-4	126119	SIDE TRACK W/ HDWR 22 DEEP	

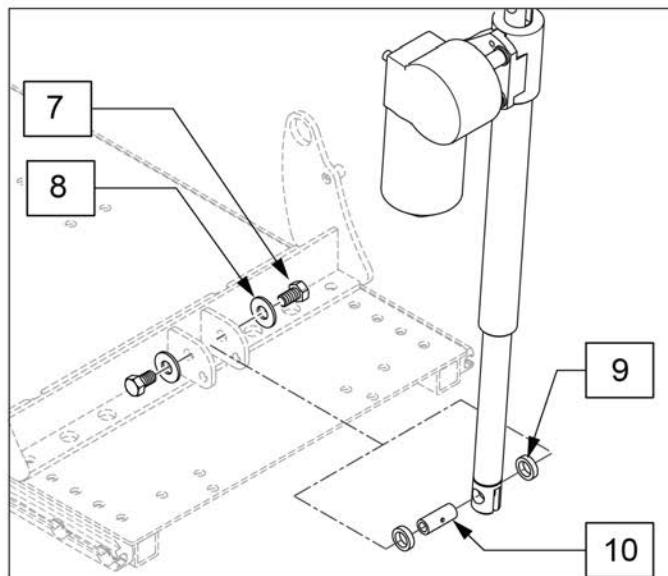
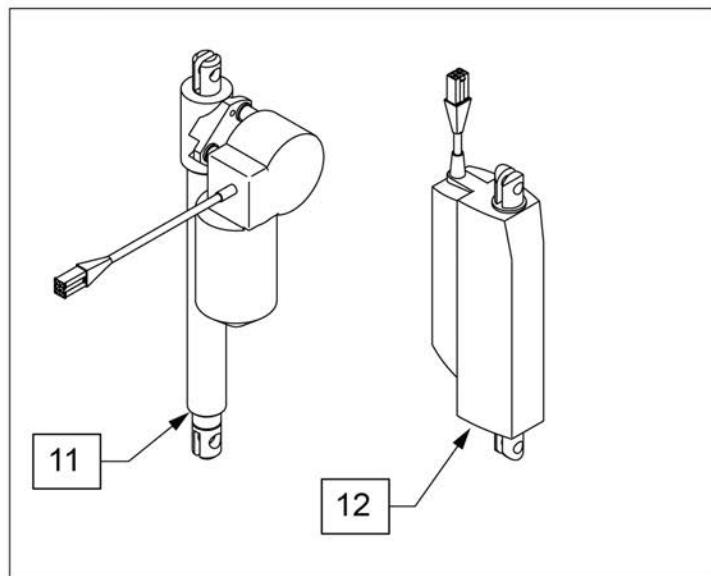
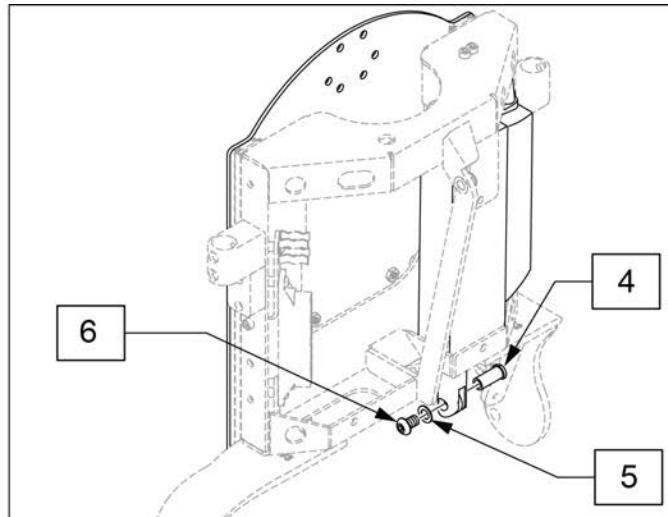
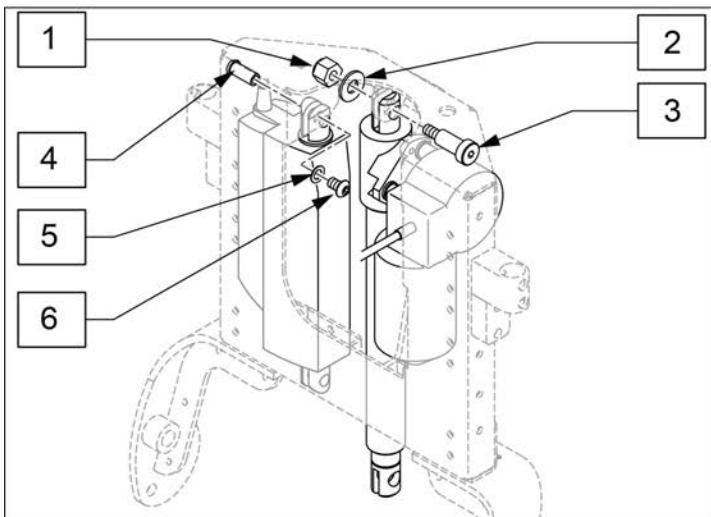


Pos.	Item Number	Description	Remarks
1A	126843	SLD BCKRST LEGACY RAIL ASSY NARROW	14-18" width
1B	126844	SLD BCKRST LEGACY RAIL WIDE ASSY	20-22" width
3A	125428	LINEAR SLIDER CARRIAGE W/NUT FLOATING	
3B	124611	LINEAR SLIDER CARRIAGE	
2	481471	GLIDE SPACER	
4	102257	BHCS,M4X0.7X8,FULL,NP	
5	267021	#6 WASHER FLAT	
6	122848	UPPER ACT CLEVIS MID SW	
7	103185-005	BHCS,M6X1X12,FULL,PL	
8A	122839	MOUNTING BRACKET STD BACKREST	Use with J3 Backs
8B	125332	MOUNTING BRACKET NARROW STD BACK	Use with Std Backs 14-18"
8C	125333	MOUNTING BRACKET WIDE STD BACK	Use with 20" -22" Backs
9	106361-043	BACK SUB ASSY STD 14X16	
9	106361-044	BACK SUB ASSY STD 14X18	
9	106361-045	BACK SUB ASSY STD 14X20	
9	106361-054	BACK SUB ASSY STD 16X16	
9	106361-001	BACK SUB ASSY STD 16X18	
9	106361-002	BACK SUB ASSY STD 16X20	

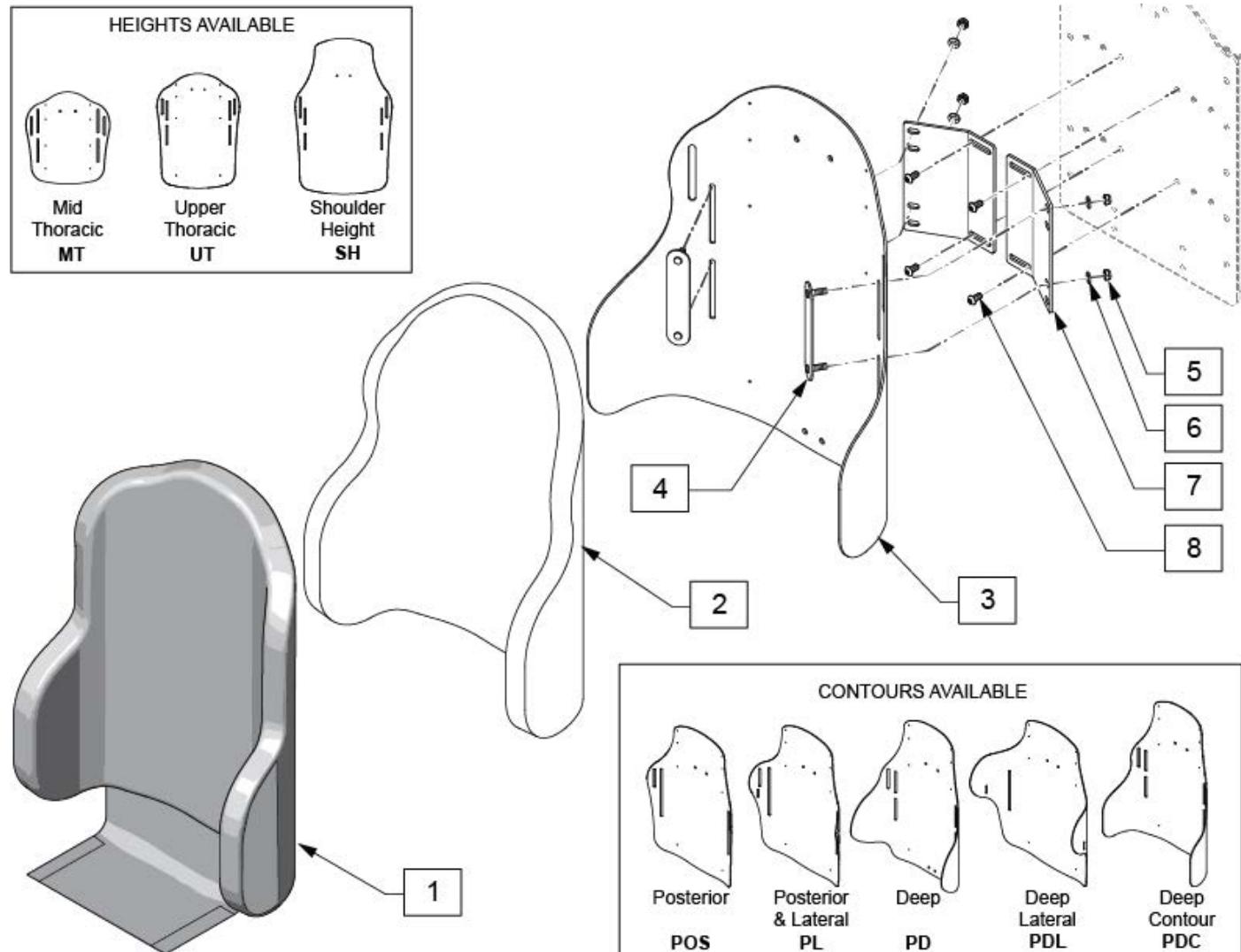
Pos.	Item Number	Description	Remarks
9	106361-074	BACK SUB-ASSY STD 18X14	
9	106361-057	BACK SUB ASSY STD 18X16	
9	106361-009	BACK SUB ASSY STD 18X18	
9	106361-010	BACK SUB ASSY STD 18X20	
9	106361-065	BACK SUB ASSY STD 20X16	
9	106361-066	BACK SUB ASSY STD 20X18	
9	106361-016	BACK SUB ASSY STD 20X20	
9	106361-076	BACK SUB ASSY STD 22X14	
9	106361-060	BACK SUB ASSY STD 22X16	
9	106361-061	BACK SUB ASSY STD 22X18	
9	106361-062	BACK SUB ASSY STD 22X20	
10	220125	1/4-20 X .75 HHCS BLK W/PL	SPO Back only
11	106944	1/4 FLAT WASHER STEEL	SPO Back only
13	920024	QUICKIE GRIP 7/8" W/INSTR SH.	
12,13	126093	PUSH BAR ASSEMBLY ADJ RH	Right
12,13	126092	PUSH BAR ASSEMBLY ADJ LH	Left
14	920026	QUICKIE GRIP 3/4" W/INSTR SH.	
14,15	123554	PUSH HANDLE ASSY	
16	262132	M5 SPLIT LOCK WASHER	
17	102260-003	SHCS, M5 X .8 X 35, PART, NP	

Note: if retrofitting a Tilt or Recline onto an existing chair, please contact Sunrise Medical Technical Support to ensure all required parts are purchased.

RECLINE WITH POWER SHEER ACTUATORS



Pos.	Item Number	Description	Remarks
1	201263	3/8-16 NYLOCK NUT BLK ZINC	
2	263140	3/8 WASHER FLAT	
3	341571	1/2" SHOULDER BOLT	
4	505615	ACT LINK PIN	
5	263100	5/16 AN WASHER FLAT	
6	226236	5/16-18 X 1/2 B/H C/S BLK	
7	223120	3/8-16X.625 HEX HD C/S W/PATCH	
8	263140	3/8 WASHER FLAT	
9	560030	REAR ACT THRUST WASHER	
10	506033	LOWER RECLINE ACT PIVOT	
11	108843	ACT LINAK LA-30-150 REED SWC	Recline Actuator
12	122836	ACT LINAK LA-12 OD CLVS 3.5"	Sheer Actuator



Pos.	Item Number	Description	Remarks
1	CJ3PAMTT14PR	CVR J3 POS MT TALL 14W PR	posterior-mid thoracic
1	CJ3PAMTT16PR	CVR J3 POS MT TALL 16W PR	posterior-mid thoracic
1	CJ3PAMTT18PR	CVR J3 POS MT TALL 18W PR	posterior-mid thoracic
1	CJ3PAMTT20PR	CVR J3 POS MT TALL 20W PR	posterior-mid thoracic
1	CJ3PAMTT22PR	CVR J3 POS MT TALL 22W PR	posterior-mid thoracic
1	CJ3PLMTT14PR	CVR J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT16PR	CVR J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT18PR	CVR J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT20PR	CVR J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
1	CJ3PDCMTT14PR	CVR J3 PDC MT TALL 14W PR	deep contour-mid thoracic
1	CJ3PDCMTT16PR	CVR J3 PDC MT TALL 16W PR	deep contour-mid thoracic
1	CJ3PDCMTT18PR	CVR J3 PDC MT TALL 18W PR	deep contour-mid thoracic
1	CJ3PDCMTT20PR	CVR J3 PDC MT TALL 20W PR	deep contour-mid thoracic
1	CJ3PAUTS14PR	CVR J3 BK POS UT STD 14W PR	posterior-upper thoracic
1	CJ3PAUTS16PR	CVR J3 BK POS UT STD 16W PR	posterior-upper thoracic
1	CJ3PAUTS18PR	CVR J3 BK POS UT STD 18W PR	posterior-upper thoracic
1	CJ3PAUTS20PR	CVR J3 BK POS UT STD 20W PR	posterior-upper thoracic
1	CJ3PAUTM14PR	CVR J3 BK POS UT MED 14W PR	posterior-upper thoracic

Pos.	Item Number	Description	Remarks
1	CJ3PAUTM16PR	CVR J3 BK POS UT MED 16W PR	posterior-upper thoracic
1	CJ3PAUTM18PR	CVR J3 BK POS UT MED 18W PR	posterior-upper thoracic
1	CJ3PAUTM20PR	CVR J3 BK POS UT MED 20W PR	posterior-upper thoracic
1	CJ3PAUTM22PR	CVR J3 BK POS UT MED 22W PR	posterior-upper thoracic
1	CJ3PAUTT14PR	CVR J3 BK POS UT TALL 14W PR	posterior-upper thoracic
1	CJ3PAUTT16PR	CVR J3 BK POS UT TALL 16W PR	posterior-upper thoracic
1	CJ3PAUTT18PR	CVR J3 BK POS UT TALL 18W PR	posterior-upper thoracic
1	CJ3PAUTT20PR	CVR J3 BK POS UT TALL 20W PR	posterior-upper thoracic
1	CJ3PASHS14PR	CVR J3 BK POS SH STD 14W PR	posterior-shoulder ht
1	CJ3PASHS16PR	CVR J3 BK POS SH STD 16W PR	posterior-shoulder ht
1	CJ3PASHS18PR	CVR J3 BK POS SH STD 18W PR	posterior-shoulder ht
1	CJ3PASHS20PR	CVR J3 BK POS SH STD 20W PR	posterior-shoulder ht
1	CJ3PASHS22PR	CVR J3 BK POS SH STD 22W PR	posterior-shoulder ht
1	CJ3PLUTS14PR	CVR J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS16PR	CVR J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS18PR	CVR J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS20PR	CVR J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM14PR	CVR J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM16PR	CVR J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM18PR	CVR J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM20PR	CVR J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT14PR	CVR J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT16PR	CVR J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT18PR	CVR J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT20PR	CVR J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
1	CJ3PLSHS14PR	CVR J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS16PR	CVR J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS18PR	CVR J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS20PR	CVR J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
1	CJ3PDLUTS14PR	CVR J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTS16PR	CVR J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTS18PR	CVR J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTS20PR	CVR J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTM14PR	CVR J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTM16PR	CVR J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTM18PR	CVR J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTM20PR	CVR J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTT14PR	CVR J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTT16PR	CVR J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTT18PR	CVR J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTT20PR	CVR J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
1	CJ3PDLSHS14PR	CVR J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
1	CJ3PDLSHS16PR	CVR J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
1	CJ3PDLSHS18PR	CVR J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
1	CJ3PDLSHS20PR	CVR J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
1	CJ3PDCUTM14PR	CVR J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
1	CJ3PDCUTM16PR	CVR J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
1	CJ3PDCUTM18PR	CVR J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
1	CJ3PDCUTM20PR	CVR J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
1	CJ3PDCSHS16PR	CVR J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
1	CJ3PDCSHS18PR	CVR J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
1	CJ3PDCSHS20PR	CVR J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
1	CJ3PDMTT14PR	CVR J3 BK PD MT TALL 14W PR	posterior-deep
1	CJ3PDMTT16PR	CVR J3 BK PD MT TALL 16W PR	posterior-deep
1	CJ3PDMTT18PR	CVR J3 BK PD MT TALL 18W PR	posterior-deep
1	CJ3PDMTT20PR	CVR J3 BK PD MT TALL 20W PR	posterior-deep

Pos.	Item Number	Description	Remarks
1	CJ3PDU TM14PR	CVR J3 BK PD UT MED 14W PR	posterior-deep
1	CJ3PDU TM16PR	CVR J3 BK PD UT MED 16W PR	posterior-deep
1	CJ3PDU TM18PR	CVR J3 BK PD UT MED 18W PR	posterior-deep
1	CJ3PDU TM20PR	CVR J3 BK PD UT MED 20W PR	posterior-deep
1	CJ3PD SHS14PR	CVR J3 BK PD SH MED 14W PR	posterior-deep
1	CJ3PD SHS16PR	CVR J3 BK PD SH MED 16W PR	posterior-deep
1	CJ3PD SHS18PR	CVR J3 BK PD SH MED 18W PR	posterior-deep
1	CJ3PD SHS20PR	CVR J3 BK PD SH MED 20W PR	posterior-deep
2	BJ3PAM TT14PR	FOAM J3 POS MT TALL 14W PR	posterior-mid thoracic
2	BJ3PAM TT16PR	FOAM J3 POS MT TALL 16W PR	posterior-mid thoracic
2	BJ3PAM TT18PR	FOAM J3 POS MT TALL 18W PR	posterior-mid thoracic
2	BJ3PAM TT20PR	FOAM J3 POS MT TALL 20W PR	posterior-mid thoracic
2	BJ3PAM TT22PR	FOAM J3 POS MT TALL 22W PR	posterior-mid thoracic
2	BJ3PLM TT14PR	FOAM J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
2	BJ3PLM TT16PR	FOAM J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
2	BJ3PLM TT18PR	FOAM J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
2	BJ3PLM TT20PR	FOAM J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
2	BJ3PDC MTT14PR	FOAM J3 PDC MT TALL 14W PR	deep contour-mid thoracic
2	BJ3PDC MTT16PR	FOAM J3 PDC MT TALL 16W PR	deep contour-mid thoracic
2	BJ3PDC MTT18PR	FOAM J3 PDC MT TALL 18W PR	deep contour-mid thoracic
2	BJ3PDC MTT20PR	FOAM J3 PDC MT TALL 20W PR	deep contour-mid thoracic
2	BJ3PAUT S14PR	FOAM J3 BK POS UT STD 14W PR	posterior-upper thoracic
2	BJ3PAUT S16PR	FOAM J3 BK POS UT STD 16W PR	posterior-upper thoracic
2	BJ3PAUT S18PR	FOAM J3 BK POS UT STD 18W PR	posterior-upper thoracic
2	BJ3PAUT S20PR	FOAM J3 BK POS UT STD 20W PR	posterior-upper thoracic
2	BJ3PAUT M14PR	FOAM J3 BK POS UT MED 14W PR	posterior-upper thoracic
2	BJ3PAUT M16PR	FOAM J3 BK POS UT MED 16W PR	posterior-upper thoracic
2	BJ3PAUT M18PR	FOAM J3 BK POS UT MED 18W PR	posterior-upper thoracic
2	BJ3PAUT M20PR	FOAM J3 BK POS UT MED 20W PR	posterior-upper thoracic
2	BJ3PAUT M22PR	FOAM J3 BK POS UT MED 22W PR	posterior-upper thoracic
2	BJ3PAUTT 14PR	FOAM J3 BK POS UT TALL 14W PR	posterior-upper thoracic
2	BJ3PAUTT 16PR	FOAM J3 BK POS UT TALL 16W PR	posterior-upper thoracic
2	BJ3PAUTT 18PR	FOAM J3 BK POS UT TALL 18W PR	posterior-upper thoracic
2	BJ3PAUTT 20PR	FOAM J3 BK POS UT TALL 20W PR	posterior-upper thoracic
2	BJ3PASH S14PR	FOAM J3 BK POS SH STD 14W PR	posterior-shoulder ht
2	BJ3PASH S16PR	FOAM J3 BK POS SH STD 16W PR	posterior-shoulder ht
2	BJ3PASH S18PR	FOAM J3 BK POS SH STD 18W PR	posterior-shoulder ht
2	BJ3PASH S20PR	FOAM J3 BK POS SH STD 20W PR	posterior-shoulder ht
2	BJ3PASH S22PR	FOAM J3 BK POS SH STD 22W PR	posterior-shoulder ht
2	BJ3PLUT S14PR	FOAM J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUT S16PR	FOAM J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUT S18PR	FOAM J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUT S20PR	FOAM J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUT M14PR	FOAM J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUT M16PR	FOAM J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUT M18PR	FOAM J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUT M20PR	FOAM J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT 14PR	FOAM J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT 16PR	FOAM J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT 18PR	FOAM J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT 20PR	FOAM J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
2	BJ3PLSH S14PR	FOAM J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
2	BJ3PLSH S16PR	FOAM J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
2	BJ3PLSH S18PR	FOAM J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
2	BJ3PLSH S20PR	FOAM J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
2	BJ3PDLUT S14PR	FOAM J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic

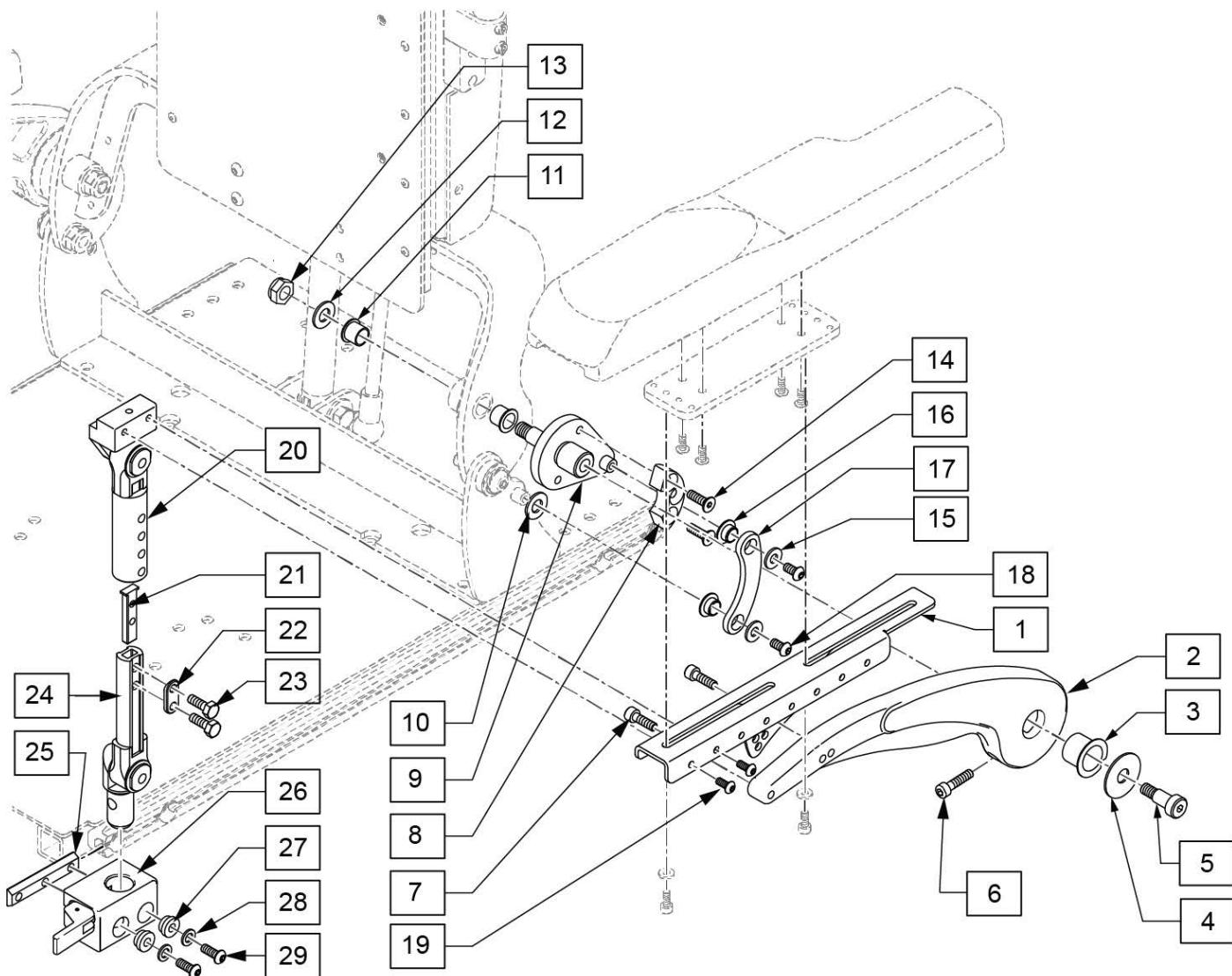
Pos.	Item Number	Description	Remarks
2	BJ3PDLUTS16PR	FOAM J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTS18PR	FOAM J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTS20PR	FOAM J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTM14PR	FOAM J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTM16PR	FOAM J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTM18PR	FOAM J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTM20PR	FOAM J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTT14PR	FOAM J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTT16PR	FOAM J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTT18PR	FOAM J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTT20PR	FOAM J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
2	BJ3PDLSHS14PR	FOAM J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
2	BJ3PDLSHS16PR	FOAM J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
2	BJ3PDLSHS18PR	FOAM J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
2	BJ3PDLSHS20PR	FOAM J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
2	BJ3PDCUTM14PR	FOAM J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
2	BJ3PDCUTM16PR	FOAM J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
2	BJ3PDCUTM18PR	FOAM J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
2	BJ3PDCUTM20PR	FOAM J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
2	BJ3PDCHS16PR	FOAM J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
2	BJ3PDCHS18PR	FOAM J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
2	BJ3PDCHS20PR	FOAM J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
2	131918S	J3 BK FOAM PD MT 16W TALL PR	posterior-deep
2	131919S	J3 BK FOAM PD MT 18W TALL PR	posterior-deep
2	131920S	J3 BK FOAM PD MT 20W TALL PR	posterior-deep
2	131921S	J3 BK FOAM PD UT 14W MED PR	posterior-deep
2	131922S	J3 BK FOAM PD UT 16W MED PR	posterior-deep
2	131923S	J3 BK FOAM PD UT 18W MED PR	posterior-deep
2	131924S	J3 BK FOAM PD UT 20W MED PR	posterior-deep
2	131925S	J3 BK FOAM PD SH 14W SHORT PR	posterior-deep
2	131926S	J3 BK FOAM PD SH 16W SHORT PR	posterior-deep
2	131927S	J3 BK FOAM PD SH 18W SHORT PR	posterior-deep
2	131928S	J3 BK FOAM PD SH 20W SHORT PR	posterior-deep
3	SJ3PAMTT14PR	SHELL J3 POS MT TALL 14W PR	posterior-mid thoracic
3	SJ3PAMTT16PR	SHELL J3 POS MT TALL 16W PR	posterior-mid thoracic
3	SJ3PAMTT18PR	SHELL J3 POS MT TALL 18W PR	posterior-mid thoracic
3	SJ3PAMTT20PR	SHELL J3 POS MT TALL 20W PR	posterior-mid thoracic
3	SJ3PAMTT22PR	SHELL J3 POS MT TALL 22W PR	posterior-mid thoracic
3	SJ3PLMTT14PR	SHELL J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT16PR	SHELL J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT18PR	SHELL J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT20PR	SHELL J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
3	SJ3PDCMTT14PR	SHELL J3 PDC MT TALL 14W PR	deep contour-mid thoracic
3	SJ3PDCMTT16PR	SHELL J3 PDC MT TALL 16W PR	deep contour-mid thoracic
3	SJ3PDCMTT18PR	SHELL J3 PDC MT TALL 18W PR	deep contour-mid thoracic
3	SJ3PDCMTT20PR	SHELL J3 PDC MT TALL 20W PR	deep contour-mid thoracic
3	SJ3PAUTS14PR	SHELL J3 BK POS UT STD 14W PR	posterior-upper thoracic
3	SJ3PAUTS16PR	SHELL J3 BK POS UT STD 16W PR	posterior-upper thoracic
3	SJ3PAUTS18PR	SHELL J3 BK POS UT STD 18W PR	posterior-upper thoracic
3	SJ3PAUTS20PR	SHELL J3 BK POS UT STD 20W PR	posterior-upper thoracic
3	SJ3PAUTM14PR	SHELL J3 BK POS UT MED 14W PR	posterior-upper thoracic
3	SJ3PAUTM16PR	SHELL J3 BK POS UT MED 16W PR	posterior-upper thoracic
3	SJ3PAUTM18PR	SHELL J3 BK POS UT MED 18W PR	posterior-upper thoracic
3	SJ3PAUTM20PR	SHELL J3 BK POS UT MED 20W PR	posterior-upper thoracic
3	SJ3PAUTM22PR	SHELL J3 BK POS UT MED 22W PR	posterior-upper thoracic
3	SJ3PAUTT14PR	SHELL J3 BK POS UT TALL 14W PR	posterior-upper thoracic

Pos.	Item Number	Description	Remarks
3	SJ3PAUTT16PR	SHELL J3 BK POS UT TALL 16W PR	posterior-upper thoracic
3	SJ3PAUTT18PR	SHELL J3 BK POS UT TALL 18W PR	posterior-upper thoracic
3	SJ3PAUTT20PR	SHELL J3 BK POS UT TALL 20W PR	posterior-upper thoracic
3	SJ3PASHS14PR	SHELL J3 BK POS SH STD 14W PR	posterior-shoulder ht
3	SJ3PASHS16PR	SHELL J3 BK POS SH STD 16W PR	posterior-shoulder ht
3	SJ3PASHS18PR	SHELL J3 BK POS SH STD 18W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PLUTS14PR	SHELL J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS16PR	SHELL J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS18PR	SHELL J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS20PR	SHELL J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM14PR	SHELL J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM16PR	SHELL J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM18PR	SHELL J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM20PR	SHELL J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT14PR	SHELL J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT16PR	SHELL J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT18PR	SHELL J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT20PR	SHELL J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
3	SJ3PLSHS14PR	SHELL J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS16PR	SHELL J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS18PR	SHELL J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS20PR	SHELL J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
3	SJ3PDLUTS14PR	SHELL J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTS16PR	SHELL J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTS18PR	SHELL J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTS20PR	SHELL J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTM14PR	SHELL J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTM16PR	SHELL J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTM18PR	SHELL J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTM20PR	SHELL J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTT14PR	SHELL J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTT16PR	SHELL J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTT18PR	SHELL J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTT20PR	SHELL J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
3	SJ3PDLSHS14PR	SHELL J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
3	SJ3PDLSHS16PR	SHELL J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
3	SJ3PDLSHS18PR	SHELL J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
3	SJ3PDLSHS20PR	SHELL J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
3	SJ3PDCUTM14PR	SHELL J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
3	SJ3PDCUTM16PR	SHELL J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
3	SJ3PDCUTM18PR	SHELL J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
3	SJ3PDCUTM20PR	SHELL J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
3	SJ3PDCSHS16PR	SHELL J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
3	SJ3PDCSHS18PR	SHELL J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
3	SJ3PDCSHS20PR	SHELL J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
1	241935S	J3 BACK PD MT TALL 14W PR	posterior-deep
3	241936S	J3 BACK PD MT TALL 16W PR	posterior-deep
3	241937S	J3 BACK PD MT TALL 18W PR	posterior-deep
3	241938S	J3 BACK PD MT TALL 20W PR	posterior-deep
3	241939S	J3 BACK PD UT MED 14W PR	posterior-deep
3	241940S	J3 BACK PD UT MED 16W PR	posterior-deep
3	241941S	J3 BACK PD UT MED 18W PR	posterior-deep
3	241942S	J3 BACK PD UT MED 20W PR	posterior-deep
3	241943S	J3 BACK PD SH SHORT 14W PR	posterior-deep

Pos.	Item Number	Description	Remarks
3	241944S	J3 BACK PD SH SHORT 16W PR	posterior-deep
3	241945S	J3 BACK PD SH SHORT 18W PR	posterior-deep
3	241946S	J3 BACK PD SH SHORT 20W PR	posterior-deep
1-6	J3PLMTT14PR	J3 BK J3 PL MT TALL 14W PR	
1-6	J3PLMTT16PR	J3 BK J3 PL MT TALL 16W PR	
1-6	J3PLMTT18PR	J3 BK J3 PL MT TALL 18W PR	
1-6	J3PLMTT20PR	J3 BK J3 PL MT TALL 20W PR	
1-6	J3PDCMTT14PR	J3 BK J3 PDC MT TALL 14W PR	
1-6	J3PDCMTT16PR	J3 BK J3 PDC MT TALL 16W PR	
1-6	J3PDCMTT18PR	J3 BK J3 PDC MT TALL 18W PR	
1-6	J3PDCMTT20PR	J3 BK J3 PDC MT TALL 20W PR	
1-6	J3PDCMTT22PR	J3 BK J3 POS MT TALL 22W PR	
1-6	J3PAMTT14PR	J3 BK POS MT TALL 14W PR	
1-6	J3PAMTT16PR	J3 BK POS MT TALL 16W PR	
1-6	J3PAMTT18PR	J3 BK J3 POS MT TALL 18W PR	
1-6	J3PAMTT20PR	J3 BK J3 POS MT TALL 20W PR	
1-6	J3PAUTS14PR	J3 BK POS UT STD 14W PR	
1-6	J3PAUTS16PR	J3 BK POS UT STD 16W PR	
1-6	J3PAUTS18PR	J3 BK POS UT STD 18W PR	
1-6	J3PAUTS20PR	J3 BK POS UT STD 20W PR	
1-6	J3PAUTM14PR	J3 BK POS UT MED 14W PR	
1-6	J3PAUTM16PR	J3 BK POS UT MED 16W PR	
1-6	J3PAUTM18PR	J3 BK POS UT MED 18W PR	
1-6	J3PAUTM20PR	J3 BK POS UT MED 20W PR	
1-6	J3PAUTM22PR	J3 BK POS UT MED 22W PR	
1-6	J3PAUTT14PR	J3 BK POS UT TALL 14W PR	
1-6	J3PAUTT16PR	J3 BK POS UT TALL 16W PR	
1-6	J3PAUTT18PR	J3 BK POS UT TALL 18W PR	
1-6	J3PAUTT20PR	J3 BK POS UT TALL 20W PR	
1-6	J3PASHS14PR	J3 BK POS SH STD 14W PR	
1-6	J3PASHS16PR	J3 BK POS SH STD 16W PR	
1-6	J3PASHS18PR	J3 BK POS SH STD 18W PR	
1-6	J3PASHS20PR	J3 BK POS SH STD 20W PR	
1-6	J3PASHS22PR	J3 BK POS SH STD 22W PR	
1-6	J3PLUTS14PR	J3 BK PL UT STD 14W PR	
1-6	J3PLUTS16PR	J3 BK PL UT STD 16W PR	
1-6	J3PLUTS18PR	J3 BK PL UT STD 18W PR	
1-6	J3PLUTS20PR	J3 BK PL UT STD 20W PR	
1-6	J3PLUTM14PR	J3 BK PL UT MED 14W PR	
1-6	J3PLUTM16PR	J3 BK PL UT MED 16W PR	
1-6	J3PLUTM18PR	J3 BK PL UT MED 18W PR	
1-6	J3PLUTM20PR	J3 BK PL UT MED 20W PR	
1-6	J3PLUTT14PR	J3 BK PL UT TALL 14W PR	
1-6	J3PLUTT16PR	J3 BK PL UT TALL 16W PR	
1-6	J3PLUTT18PR	J3 BK PL UT TALL 18W PR	
1-6	J3PLUTT20PR	J3 BK PL UT TALL 20W PR	
1-6	J3PLSHS14PR	J3 BK PL SH STD 14W PR	
1-6	J3PLSHS16PR	J3 BK PL SH STD 16W PR	
1-6	J3PLSHS18PR	J3 BK PL SH STD 18W PR	
1-6	J3PLSHS20PR	J3 BK PL SH STD 20W PR	
1-6	J3PDLUTS14PR	J3 BK PDL UT STD 14W PR	
1-6	J3PDLUTS16PR	J3 BK PDL UT STD 16W PR	
1-6	J3PDLUTS18PR	J3 BK PDL UT STD 18W PR	
1-6	J3PDLUTS20PR	J3 BK PDL UT STD 20W PR	
1-6	J3PDLUTM14PR	J3 BK PDL UT MED 14W PR	
1-6	J3PDLUTM16PR	J3 BK PDL UT MED 16W PR	

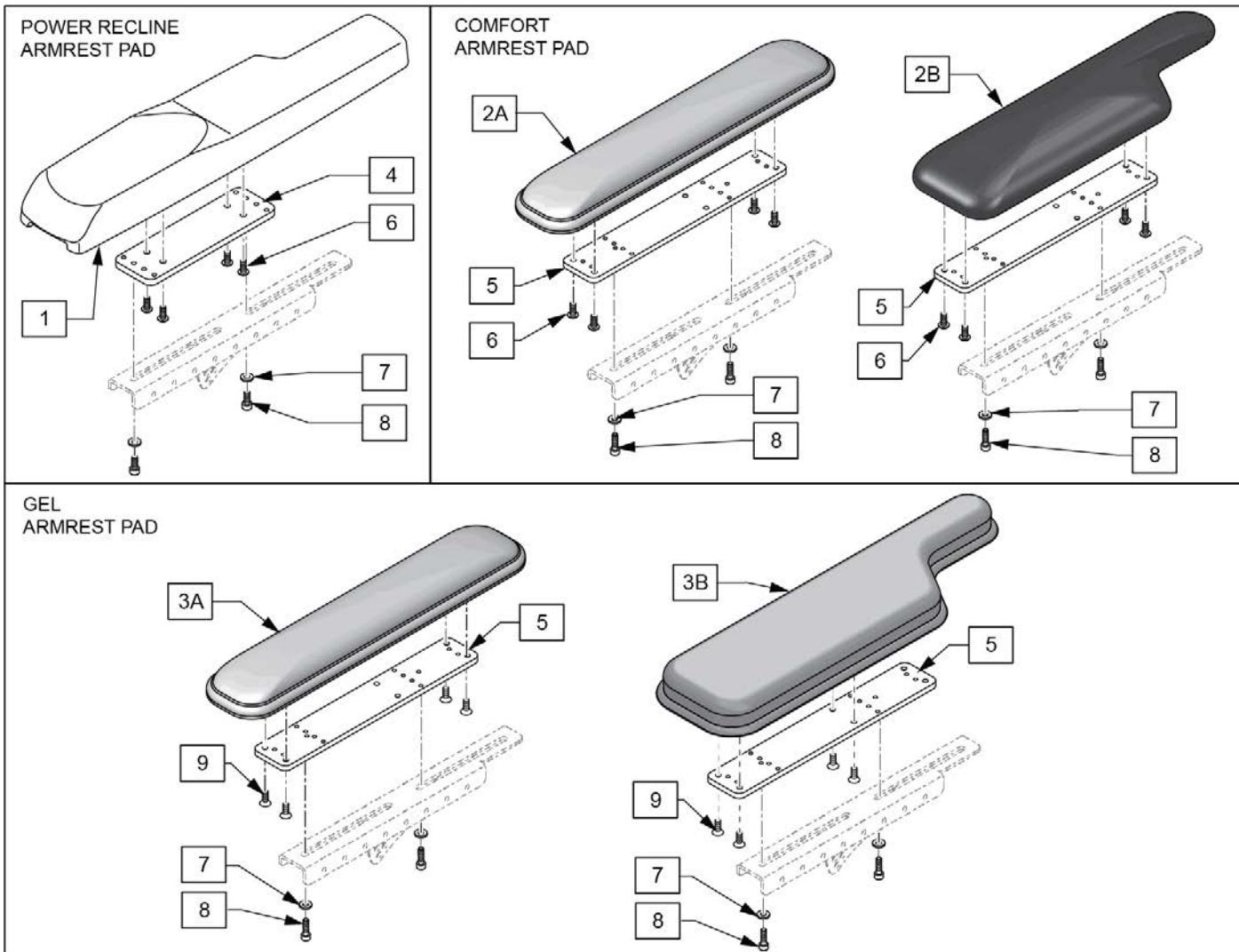
Pos.	Item Number	Description	Remarks
1-6	J3PDLUTM18PR	J3 BK PDL UT MED 18W PR	
1-6	J3PDLUTM20PR	J3 BK PDL UT MED 20W PR	
1-6	J3PDLUTT14PR	J3 BK PDL UT TALL 14W PR	
1-6	J3PDLUTT16PR	J3 BK PDL UT TALL 16W PR	
1-6	J3PDLUTT18PR	J3 BK PDL UT TALL 18W PR	
1-6	J3PDLUTT20PR	J3 BK PDL UT TALL 20W PR	
1-6	J3PDLSHS14PR	J3 BK PDL SH STD 14W PR	
1-6	J3PDLSHS16PR	J3 BK PDL SH STD 16W PR	
1-6	J3PDLSHS18PR	J3 BK PDL SH STD 18W PR	
1-6	J3PDLSHS20PR	J3 BK PDL SH STD 20W PR	
1-6	J3PDCUTM14PR	J3 BK PDC UT MED 14W PR	
1-6	J3PDCUTM16PR	J3 BK PDC UT MED 16W PR	
1-6	J3PDCUTM18PR	J3 BK PDC UT MED 18W PR	
1-6	J3PDCUTM20PR	J3 BK PDC UT MED 20W PR	
1-6	J3PDCSHS16PR	J3 BK PDC SH STD 16W PR	
1-6	J3PDCSHS18PR	J3 BK PDC SH STD 18W PR	
1-6	J3PDCSHS20PR	J3 BK PDC SH STD 20W PR	
1-6	241089	J3 PD MT TALL 14" PR	
1-6	241090	J3 PD MT TALL 16" PR	
1-6	241091	J3 PD MT TALL 18" PR	
1-6	241092	J3 PD MT TALL 20" PR	
1-6	241097	J3 PD SH SHORT 14" PR	
1-6	241098	J3 PD SH SHORT 16" PR	
1-6	241099	J3 PD SH SHORT 18" PR	
1-6	241100	J3 PD SH SHORT 20" PR	
1-6	241093	J3 PD UT MED 14" PR	
1-6	241094	J3 PD UT MED 16" PR	
1-6	241095	J3 PD UT MED 18" PR	
1-6	241096	J3 PD UT MED 20" PR	
7	122839	MOUNTING BRACKET J3 BACKREST	
8	103185-005	BHCS,M6X1X12,FULL,PL	
4-6	126895	J3 BK NUT PLATE KIT	Pair-2 Plates, 4 washers, 4 nuts
7,8	126894	J3 BK MOUNTING BRACKET KIT	Pair-2 Plates, 4 screws

Note: for Armrest Pads and mounting plate and hardware, see ARMREST PADS FOR CANTILVER ARMREST POWER RECLINE parts page.



Pos.	Item Number	Description	Remarks
3	104469	MARCNAL LUB BRNG SF-1 2020	
4	015056	WASHER M10 X 35 X 1.5 BLK	
5	011514-001	SHOULDER BOLT, 10X16 WITH PATCH	
7	102263-002	SHCS M6X1X20 FULL NP	
10	106948	WASHER FLAT SAE 3/8	
11	122758	BEARING BRONZE 12MM	
12	106948	WASHER FLAT SAE 3/8	
13	125522	NUT HEX NYLOCK M10 BLK	
14	102265-002	FHCS, M6X1X20, FULL, NP	
15	106945	WASHER FLAT SAE 1/4	
18	103185-005	BHCS,M6X1X12,FULL,PL	
19	102259-001	BHCS M5 X .8 X 12 W/PL INORG	
21	500078	INSERT D2 EXT TUBE	

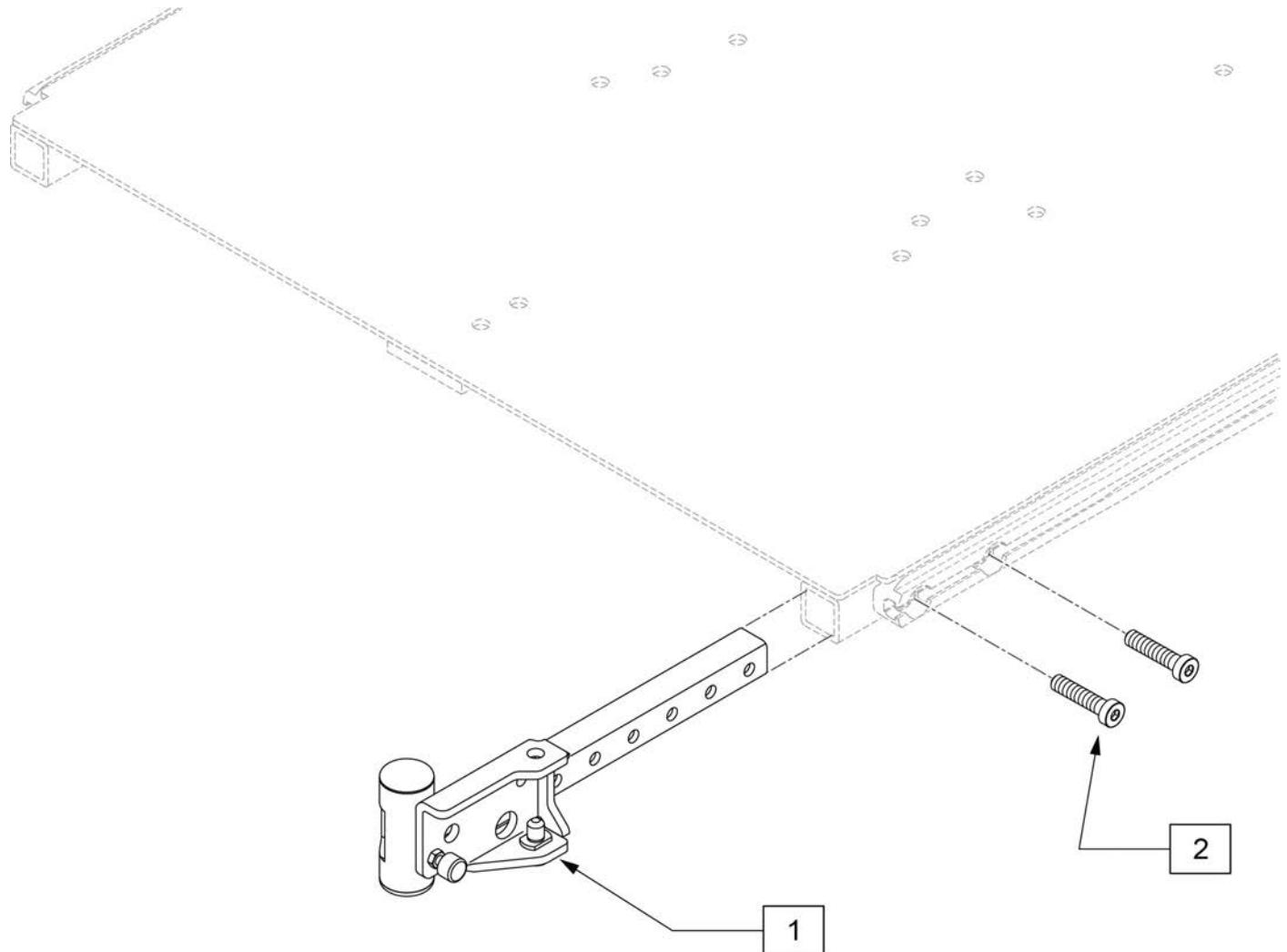
Pos.	Item Number	Description	Remarks
23	221102	1/4-28 X 3/4 HEX C/S BLK W/PAT	
25	124427	CHANNEL NUT M6	
26	506366	UNIVRSL ARMRST RCVR ASSM R	Right
26	506367	UNIVRSL ARMRST RCVR ASSM LH	Left
27	340143	BUSHING .257IDx.25LG SST	
28	263100	5/16 AN WASHER FLAT	
29	230113	BHCS M6 X 1 X 12	
1-9	122953	CANTILEVER ARMREST R	Right
1-9	122952	CANTILEVER ARMREST L	Left
16-18	126648	ARMREST LINK KIT EACH	
20-24	126185	2 PT POST ASSM 9-10 RIGHT	9-10, Right
20-24	126184	2 PT POST ASSM 9-10 LEFT	9-10, Left
20-24	126187	2 PT POST ASSM 11-12 RIGHT	11-12, Right
20-24	126186	2 PT POST ASSM 11-12 LEFT	11-12, Left



Pos.	Item Number	Description	Remarks
1	561186	ARM PAD PWR RCLN R	Right
1	561187	AMR PAD PWR RCLN L	Left
4	123371	BRACKET SIDE ADJ ARMREST	
6	103184-004	BHCS, M5 X 0.8 X 12, FULL, NP	
7	455066-QU	#10 AN WASHER .063 SS	
8	103189-004	SHCS M5 X 0.8 X 12, FULL, NP	
2A,5-8	135271	COMFORT PAD ASSM 2" PAIR	Foam Pads
2B,5-8	135272	COMFORT PAD ASSM 4" PAIR	Foam Pads
3A,5,9	161139	2 IN GEL ARMPAD RETRO PR	Pair
3B,5,9	161138	4 IN GEL ARMPAD RETRO PR	Pair

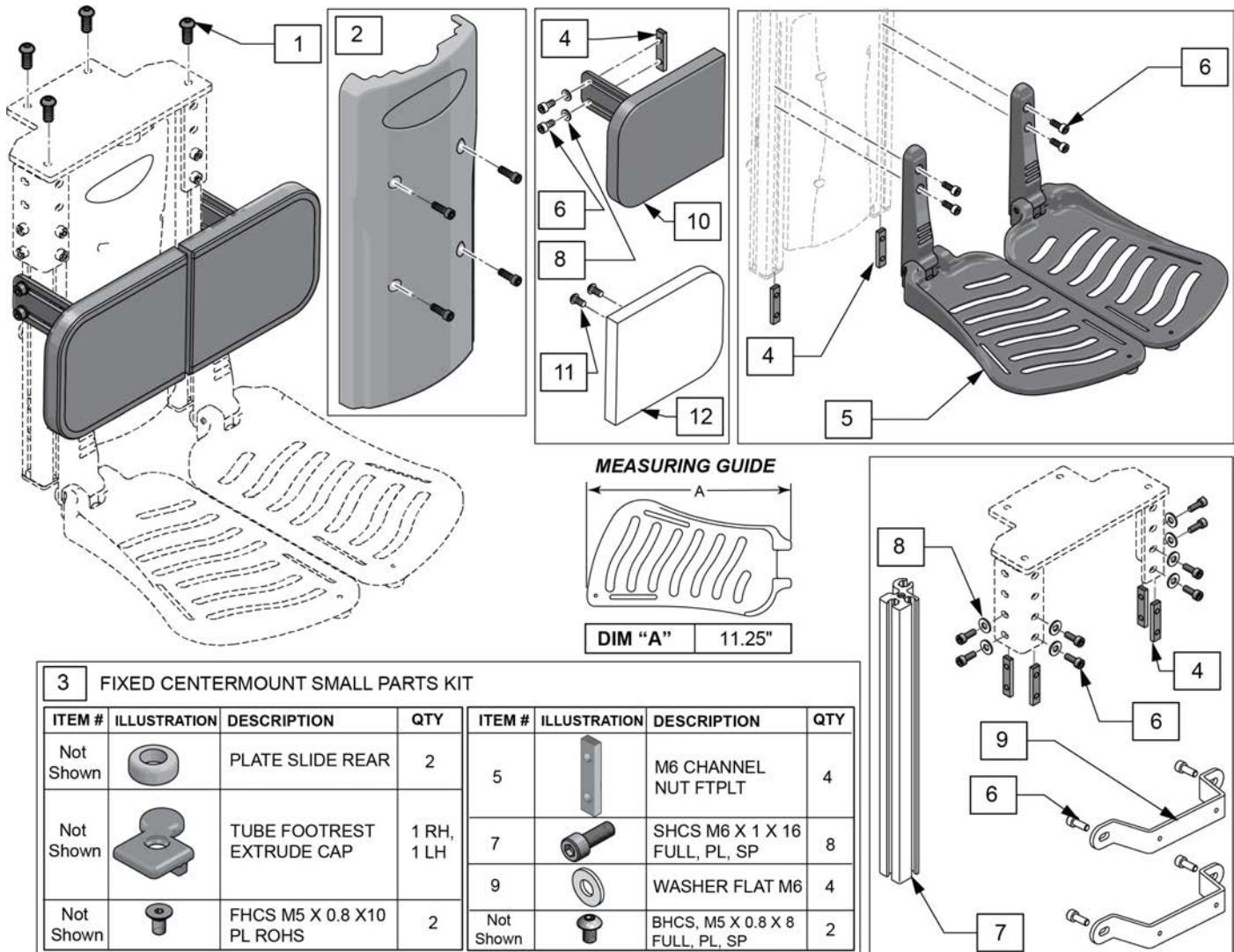
HANGER RECEIVER FOR POWER RECLINE

[06/2013]



Pos.	Item Number	Description	Remarks
1	112532	LEGREST SWING-AWAY RETAINER ASSM	Pair
2	119271	SHCS,M8X1.25X35 PF,NP	
1,2	111449	LEGREST S/A RETAINER ASSM R	Right
1,2	111450	LEGREST S/A RETAINER ASSM L	Left

Note: Fits Recline w/ Power Sheer seating systems on QM7 Series chairs or Pulse chairs after S/N prefix QM710B, QM715B & QM720B or PLS6C only.

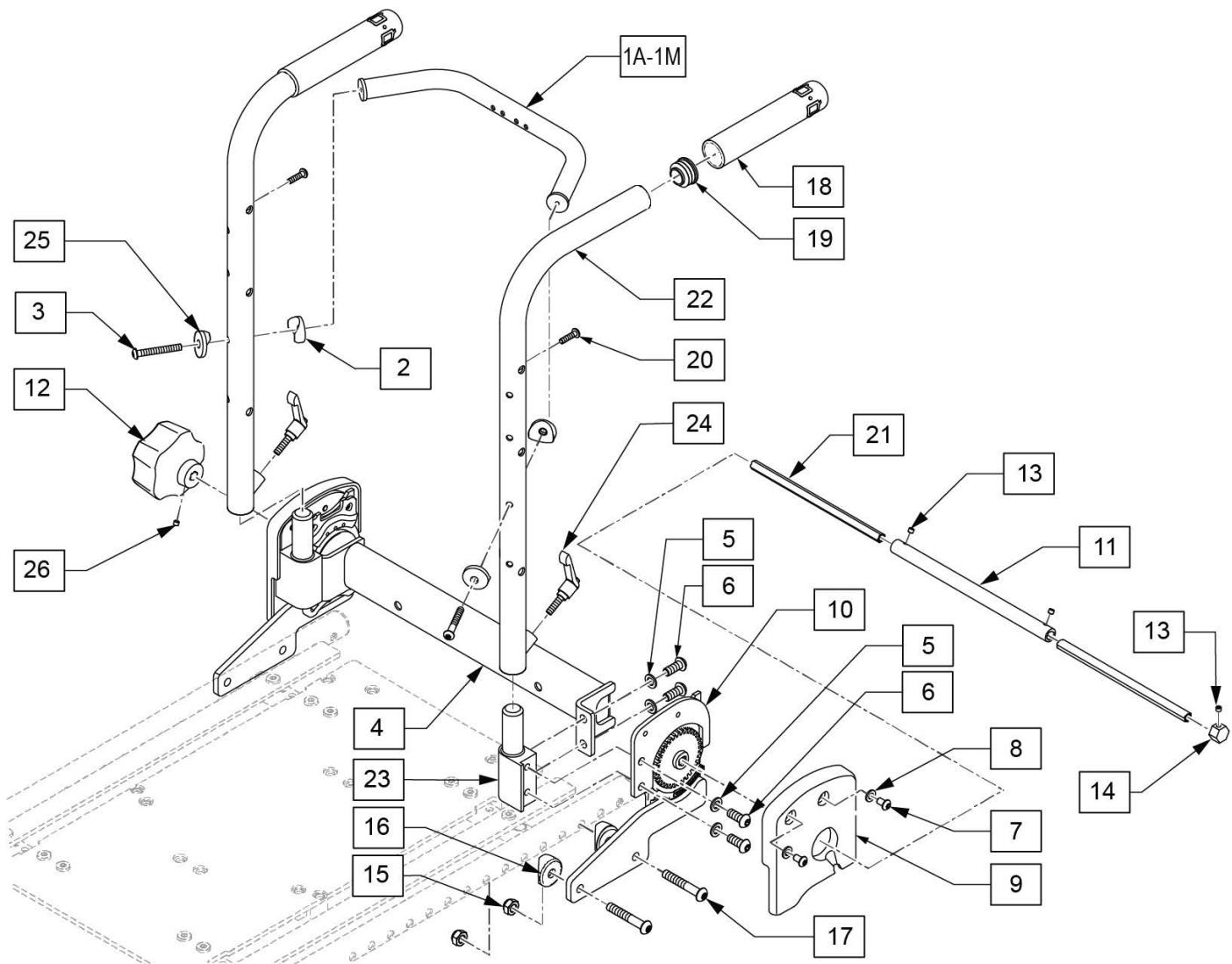


3 FIXED CENTERMOUNT SMALL PARTS KIT

ITEM #	ILLUSTRATION	DESCRIPTION	QTY	ITEM #	ILLUSTRATION	DESCRIPTION	QTY
Not Shown		PLATE SLIDE REAR	2	5		M6 CHANNEL NUT FTPLT	4
Not Shown		TUBE FOOTREST EXTRUDE CAP	1 RH, 1 LH	7		SHCS M6 X 1 X 16 FULL, PL, SP	8
Not Shown		FHCS M5 X 0.8 X 10 PL ROHS	2	9		WASHER FLAT M6	4
				Not Shown		BHCS, M5 X 0.8 X 8 FULL, PL, SP	2

Pos.	Item Number	Description	Remarks
1	013149	BHCS M8 x 16	
2	136475	PCM SHROUD KIT	W/ Fasteners
3	136489	FXD CNTRMNT SMALL PRTS KIT	
6	104522	SHCS, M6X1X16, FULL, PL	
4-6	136476	FOOTPLATE KIT PCM PAIR	Pair
7	130320	Tube Footrest	single tube fits left or right
8	106945	WASHER FLAT SAE 1/4 ROHS	
9	130420	BRKT SHRD CNTRMNT	
11,12	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
4,6,8,10-12	130383	CALF PAD ASSEMBLY RH	Right, complete 1 side
4,6,8,10-12	130350	CALF PAD ASSEMBLY LH	Left, complete 1 side

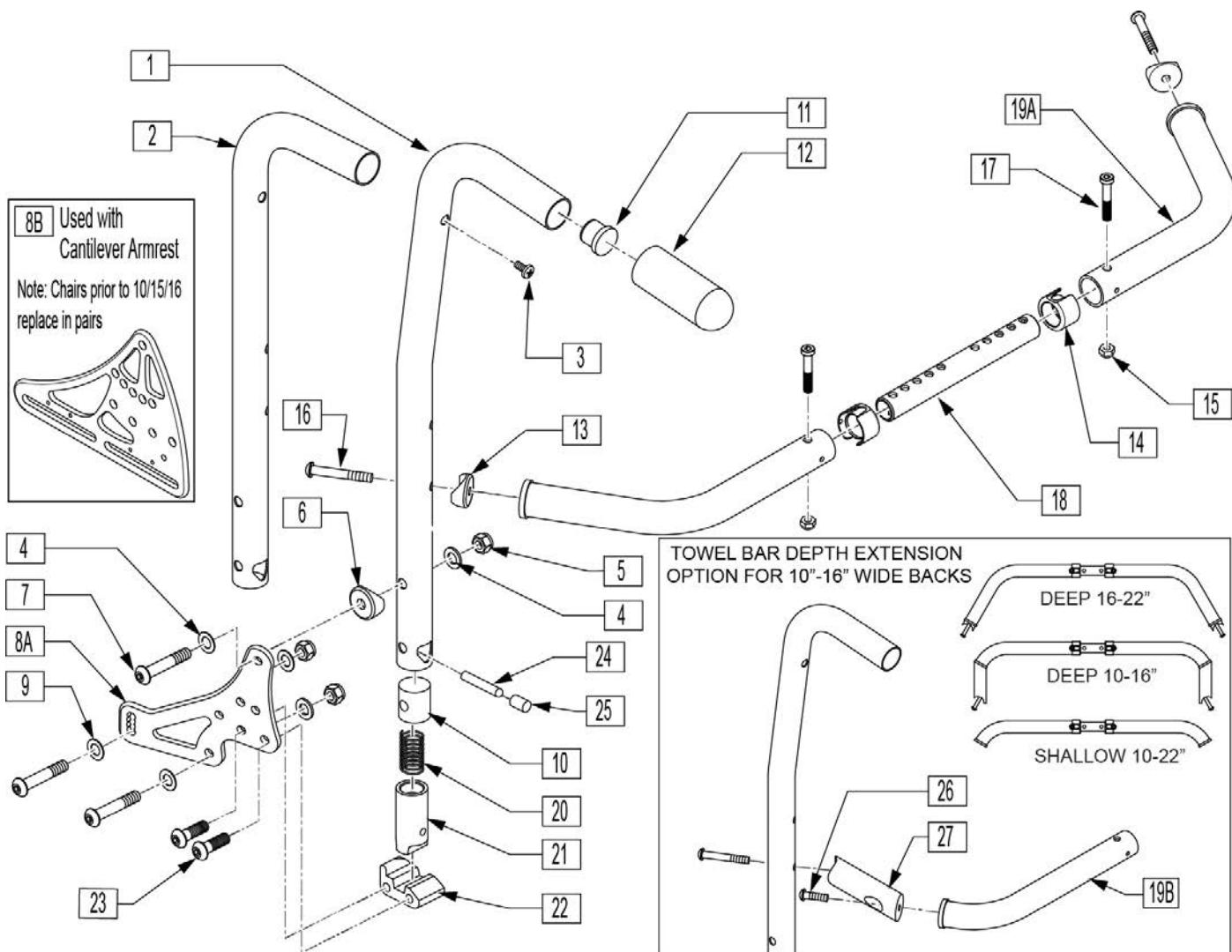
Note: if adding retro Manual Recline, requires either a Dual Post or a Height Adjustable Armrest; Cantilever Armrest is not available with Manual Recline.



Pos.	Item Number	Description	Remarks
1A	010679-001	FIXED BACK BRACE 1" OD TUBE 12"	12" Back Widths
1B	010679-002	FIXED BACK BRACE 1" OD TUBE 13"	13" Back Widths
1C	010679-003	FIXED BACK BRACE 1" OD TUBE 14"	14" Back Widths
1D	010679-004	FIXED BACK BRACE 1" OD TUBE 15"	15" Back Widths
1E	010679-005	FIXED BACK BRACE 1" OD TUBE 16"	16" Back Widths
1F	010679-006	FIXED BACK BRACE 1" OD TUBE 17"	17" Back Widths
1G	010679-007	FIXED BACK BRACE 1" OD TUBE 18"	18" Back Widths
1H	010679-008	FIXED BACK BRACE 1" OD TUBE 19"	19" Back Widths
1I	010679-009	FIXED BACK BRACE 1" OD TUBE 20"	20" Back Widths
1J	010679-010	FIXED BACK BRACE 1" OD TUBE 21"	21" Back Widths
1K	010679-011	FIXED BACK BRACE 1" OD TUBE 22"	22" Back Widths
1L	010679-012	FIXED BACK BRACE 1" OD TUBE 23"	23" Back Widths
1M	010679-013	FIXED BACK BRACE 1" OD TUBE 24"	24" Back Widths

Pos.	Item Number	Description	Remarks
2	561004	1" SADDLE 1/4" HOLE	
3	230118	BHCS M6 X 1 X 45 BLK	
4	541268	TUBE BACKREST 12"	12" Back Widths
4	541269	TUBE BACKREST 13"	13" Back Widths
4	541270	TUBE BACKREST 14"	14" Back Widths
4	541271	TUBE BACKREST 15"	15" Back Widths
4	541272	TUBE BACKREST 16"	16" Back Widths
4	541273	TUBE BACKREST 17"	17" Back Widths
4	541274	TUBE BACKREST 18"	18" Back Widths
4	541275	TUBE BACKREST 19"	19" Back Widths
4	541276	TUBE BACKREST 20"	20" Back Widths
4	541277	TUBE BACKREST 21"	21" Back Widths
4	541278	TUBE BACKREST 22"	22" Back Widths
4	541279	TUBE BACKREST 23"	23" Back Widths
4	541280	TUBE BACKREST 24"	24" Back Widths
5	263100	5/16" AN WASHER FLAT	
6	230121	BHCS M8 X 1.25 X 20MM PATCH	
7	013145	BHCS M6 X 1 X 10 BLK	
8	250104	WASHER FLAT M6	
9	561192	PANEL RECLINE MECH MANUAL	Right
9	561193	PANEL RECLINE MECH MANUAL	Left
10	540570	KIPEL LOWER BRACKET	Right
10	540571	KIPEL LOWER BRACKET	Left
11	010699	SHAFT KIPEL CONNECT FEMALE	
12	000384.32100	MANUAL KNOB	
13	013154	SCREW SET M5 X .8 X 3	
14	541149	CONNECTING ROD STOP NUT	
15	210085	NUT HEX NYLOCK M8 BLACK	
16	561006	1" SADDLE 5/16" HOLE	
17	230123	BHCS M8 X 1.25 X 45	
18	920027	QUICKIE GRIP 1" W/INSTR SHEET	
19	561062	1" INSERT PLUG .065 RIBS	
20	230497	M5-.8 X 20 MM BH C/S	
21	525438-001	CON ROD MNL TILT & REC 12"	Used on 12"-16" Back Widths
21	525438-002	CON ROD MNL TILT & REC 13"	Used on 17"-20" Back Widths
21	525438-003	CON ROD MNL TILT & REC 14"	Used on 21"-24" Back Widths
23	501554	BACKPOST RECEIVER RIGHT	
23	501555	BACKPOST RECEIVER LEFT	
24	011685	HANDLE ADJ MODERN M6 X 20 STUD	
25	561086	1" HALF SADDLE 1/4" HOLE	
26	011825	SET SCREW M6x8MM CAP TIP	
18,19,22,24	104855	BACK POST 60D ASSM L	Left
18,19,22,24	104854	BACK POST 60D ASSM R	Right
2-3,5-8,15,17,20	101542	KIPEL MNL RCLN BACK HDWR KIT	
1-26	120096	MANUAL RECLINE BACK ASSM 12	12" Back Widths
1-26	120159	MANUAL RECLINE BACK ASSM 13	13" Back Widths
1-26	120160	MANUAL RECLINE BACK ASSM 144	14" Back Widths
1-26	120161	MANUAL RECLINE BACK ASSM 15	15" Back Widths
1-26	120162	MANUAL RECLINE BACK ASSM 16	16" Back Widths
1-26	120163	MANUAL RECLINE BACK ASSM 17	17" Back Widths
1-26	120164	MANUAL RECLINE BACK ASSM 18	18" Back Widths
1-26	120165	MANUAL RECLINE BACK ASSM 19	19" Back Widths
1-26	120166	MANUAL RECLINE BACK ASSM 20	20" Back Widths
1-26	120167	MANUAL RECLINE BACK ASSM 21	21" Back Widths
1-26	120168	MANUAL RECLINE BACK ASSM 22	22" Back Widths
1-26	120169	MANUAL RECLINE BACK ASSM 23	23" Back Widths

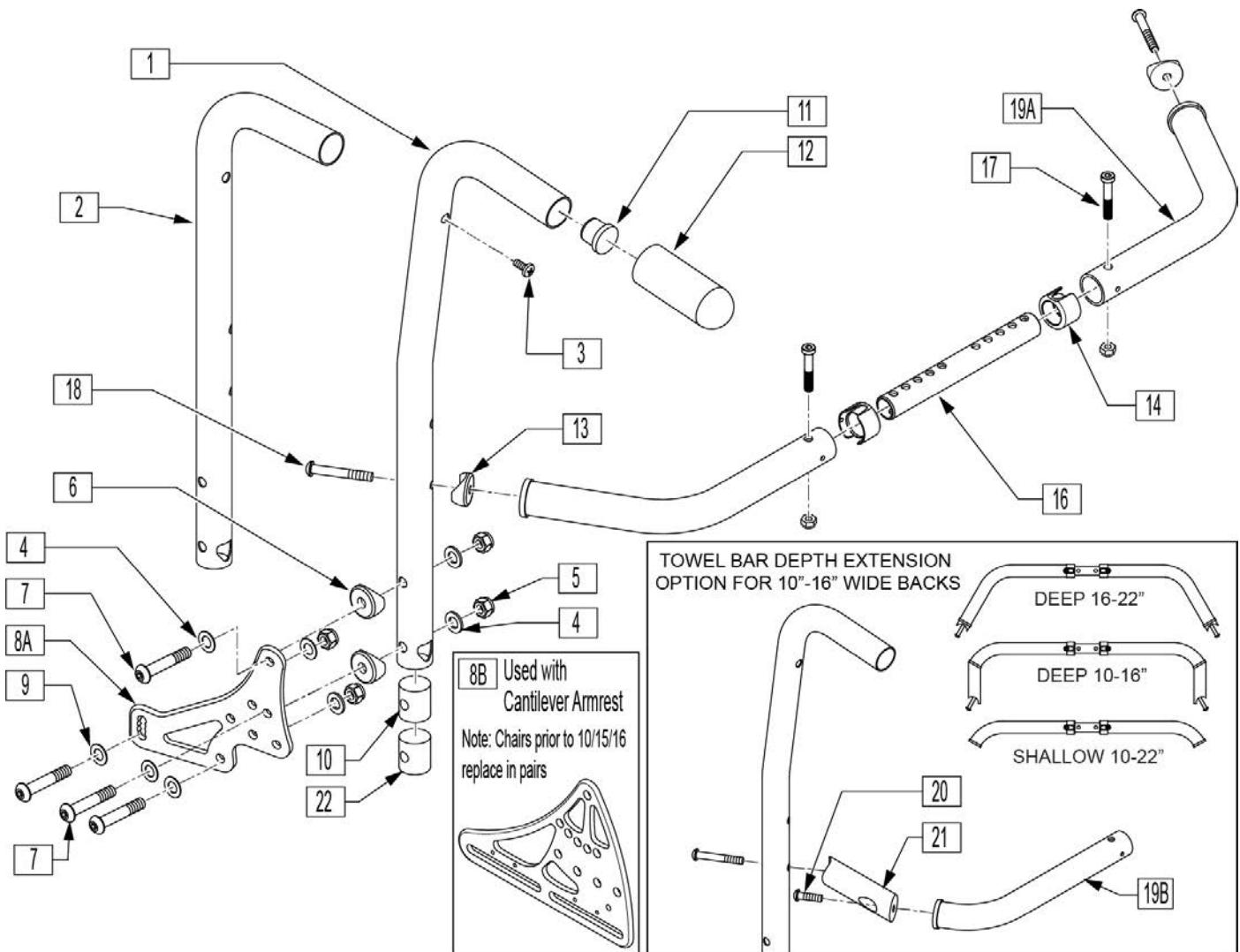
Pos.	Item Number	Description	Remarks
1-26	120170	MANUAL RECLINE BACK ASSM 24	24" Back Widths



Pos.	Item Number	Description	Remarks
3	100223-002	BHCS M5X.8X16MM	
4	106947	5/16 AN WASHER FLAT THIN	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	561006	1" SADDLE 5/16" HOLE	
7	230123	BHCS M8 X 1.25 X 45	
8A	501723	BACKREST PLATE 86-114 DEGREE	
8B	241040	BACKREST BRACKET ASAP SLOTTED	Used with Cantilever Armrest
9	263100	5/16 AN WASHER FLAT	
10	483801	BACKREST LATCH PLUG P2	
11	561019	1" INSERT PLUG .049	
12	920027	QUICKIE GRIP 1" W/INSTR SHEET	
13	561004	1" SADDLE 1/4" HOLE	
14	118672	1" TUBE END BUSHING SHORT	
15	200113	NUT HEX NYLOCK M6 X 1 NUT	
16	102262-007	BHCS M6 X 1 X 45	

Pos.	Item Number	Description	Remarks
17	119125	SHCS LOW HD M6X1X35 PART NP	
20	321110	S/A LATCH SPRING	
21	483800	BACKREST LATCH SLIDER P2	
22	118925	BCKRST LATCH BLOCK R	Right
22	118926	BCKRST LATCH BLOCK L	Left
23	230006	BHCS M8 X 1.25 X 25 BLK	
24	481084	BACK REL PIN Z2 QT/EX	
25	126238	PUSH ON ROUND CAP	
26	119127	SHCS LOW HD, M6X1X45	Required to attach towel bar depth extension the Shallow Towel Bar to convert to the Deep Towel Bar
27	118769	TOWEL BAR DEPTH EXTENSION	Required on the Deep Towel Bar assembly; mounts to both sides of the Shallow Towel Bar.
1,11,12	842221	BACK TUBE PH 8D LOW R S525	8 Deg - Low - Right
1,11,12	842222	BACK TUBE PH 8D LOW L S525	8 Deg - Low - Left
1,11,12	842223	BACK TUBE PH 8D MED R S525	8 Deg - Med - Right
1,11,12	842224	BACK TUBE PH 8D MED L S525	8 Deg - Med - Left
1,11,12	842225	BACK TUBE PH 8D TALL R S525	8 Deg - Tall - Right
1,11,12	842226	BACK TUBE PH 8D TALL L S525	8 Deg - Tall - Left
2,11,12	842227	BACK TUBE PH LOW R S525	Straight - Low - Right
2,11,12	842228	BACK TUBE PH LOW L S525	Straight - Low - Left

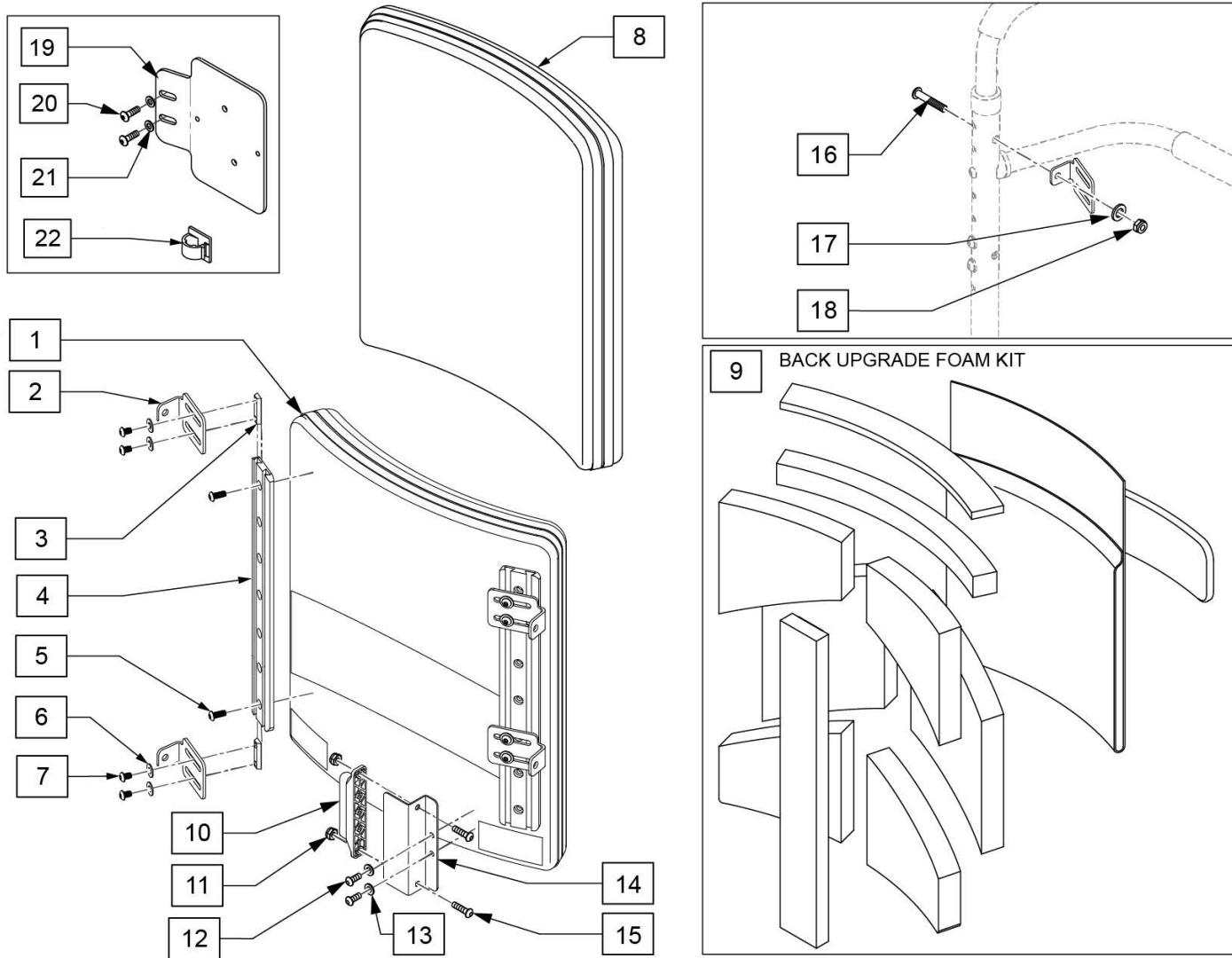
Pos.	Item Number	Description	Remarks
2,11,12	842229	BACK TUBE PH MED R S525	Straight - Med - Right
2,11,12	842230	BACK TUBE PH MED L S525	Straight - Med - Left
2,11,12	842231	BACK TUBE PH TALL R S525	Straight - Tall - Right
2,11,12	842232	BACK TUBE PH TALL L S525	Straight - Tall - Left
1,3-7,8A,9-12,20-25	120171	PH 8D LOW R ASSM FLDG 86-114	Right
1,3-7,8A,9-12,20-25	120172	PH 8D LOW L ASSM FLDG 86-114	Left
1,3-7,8A,9-12,20-25	120173	PH 8D MED R ASSM FLDG 86-114	Right
1,3-7,8A,9-12,20-25	120174	PH 8D MED L ASSM FLDG 86-114	Left
1,3-7,8A,9-12,20-25	120175	PH 8D TAL R ASSM FLDG 86-114	Right
1,3-7,8A,9-12,20-25	120176	PH 8D TAL L ASSM FLDG 86-114	Left
2-7,8A,9-12,20-25	120177	PH LOW R ASSM FLDG 86-114	Right
2-7,8A,9-12,20-25	120178	PH LOW L ASSM FLDG 86-114	Left
2-7,8A,9-12,20-25	120179	PH MED R ASSM FLDG 86-114	Right
2-7,8A,9-12,20-25	120181	PH MED L ASSM FLDG 86-114	Left
2-7,8A,9-12,20-25	120182	PH TALL R ASSM FLD 86-114	Right
2-7,8A,9-12,20-25	120183	PH TALL L ASSM FLD 86-114	Left
13-18,19A	118614	TOWEL BAR ASSY 18-22D	DEEP
13-18,19A	118637	TOWEL BAR ASSY 16-20D	DEEP
13-18,19B	118600	TOWEL BAR ASSY 18-22S	SHALLOW
13-18,19B	118633	TOWEL BAR ASSY 16-20S	SHALLOW
13-18,19B	118645	TOWEL BAR ASSY 12-16S	SHALLOW
13-18,19B	118646	TOWEL BAR ASSY 10-13S	SHALLOW



Pos.	Item Number	Description	Remarks
3	100223-002	BHCS M5X.8X16MM	
4	106947	5/16 AN WASHER FLAT THIN	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	561006	1" SADDLE 5/16" HOLE	
7	230123	BHCS M8 X 1.25 X 45	
8A	501723	BACKREST PLATE 86-114 DEGREE	
8B	241040	BACKREST BRACKET ASAP SLOTTED	Used with Cantilever Armrest
9	263100	5/16 AN WASHER FLAT	
10	483801	BCKREST LATCH PLUG P2 (Both Used)	
11	561019	1" INSERT PLUG .049	
12	920027	QUICKIE GRIP 1" W/INSTR SHEET	
13	561004	1" SADDLE 1/4" HOLE	
14	118672	1" TUBE END BUSHING SHORT	
15	200113	NUT HEX NYLOCK M6 X 1 NUT	
17	119125	SHCS LOW HD M6X1X35 PART NP	

Pos.	Item Number	Description	Remarks
18	102262-007	BHCS M6 X 1 X 45	
20	119127	SHCS LOW HD, M6X1X45	Required to attach towel bar depth extension the Shallow Towel Bar to convert to the Deep Towel Bar
21	118769	TOWEL BAR DEPTH EXTENSION	Required on the Deep Towel Bar assembly; mounts to both sides of the Shallow Towel Bar.
22	550080	PUSH HNDLE INSERT S525 (Both Used)	
13-18,19A	118614	TOWEL BAR ASSY 18-22D	Deep-PLS6 only
13-18,19A	118637	TOWEL BAR ASSY 16-20D	Deep
13-18,19B	118600	TOWEL BAR ASSY 18-22S	Shallow-PLS6 only
13-18,19B	118633	TOWEL BAR ASSY 16-20S	Shallow
13-18,19B	118645	TOWEL BAR ASSY 12-16S	Shallow
13-18,19B	118646	TOWEL BAR ASSY 10-13S	Shallow
1,3-7,8A,9-12,22	120184	PH 8D LOW R ASSM NF 86-114	Right
1,3-7,8A,9-12,22	120185	PH 8D LOW L ASSM NF 86-114	Left
1,3-7,8A,9-12,22	120186	PH 8D MED R ASSM NF 86-114	Right
1,3-7,8A,9-12,22	120187	PH 8D MED L ASSM NF 86-114	Left
1,3-7,8A,9-12,22	120188	PH 8D TALL R ASSM NF 86-114	Right
1,3-7,8A,9-12,22	120189	PH 8D TALL L ASSM NF 86-114	Left
2-7,8A,9-12,22	120190	PH LOW R ASSM NF 86-114	Right
2-7,8A,9-12,22	120191	PH LOW L ASSM NF 86-114	Left
2-7,8A,9-12,22	120192	PH MED R ASSM NF 86-114	Right
2-7,8A,9-12,22	120193	PH MED L ASSM NF 86-114	Left
2-7,8A,9-12,22	120194	PH TALL R ASSM NF 86-114	Right
2-7,8A,9-12,22	120195	PH TALL L ASSM NF 86-114	Left
1,11,12	842221	BACK TUBE PH 8D LOW R S525	Right
1,11,12	842222	BACK TUBE PH 8D LOW L S525	Left
1,11,12	842223	BACK TUBE PH 8D MED R S525	Right
1,11,12	842224	BACK TUBE PH 8D MED L S525	Left
1,11,12	842225	BACK TUBE PH 8D TALL R S525	Right
1,11,12	842226	BACK TUBE PH 8D TALL L S525	Left
2,11,12	842227	BACK TUBE PH LOW R S525	Right
2,11,12	842228	BACK TUBE PH LOW L S525	Left
2,11,12	842229	BACK TUBE PH MED R S525	Right
2,11,12	842230	BACK TUBE PH MED L S525	Left
2,11,12	842231	BACK TUBE PH TALL R S525	Right
2,11,12	842232	BACK TUBE PH TALL L S525	Left

Note: actual back width measurement is 2" less than stated width.

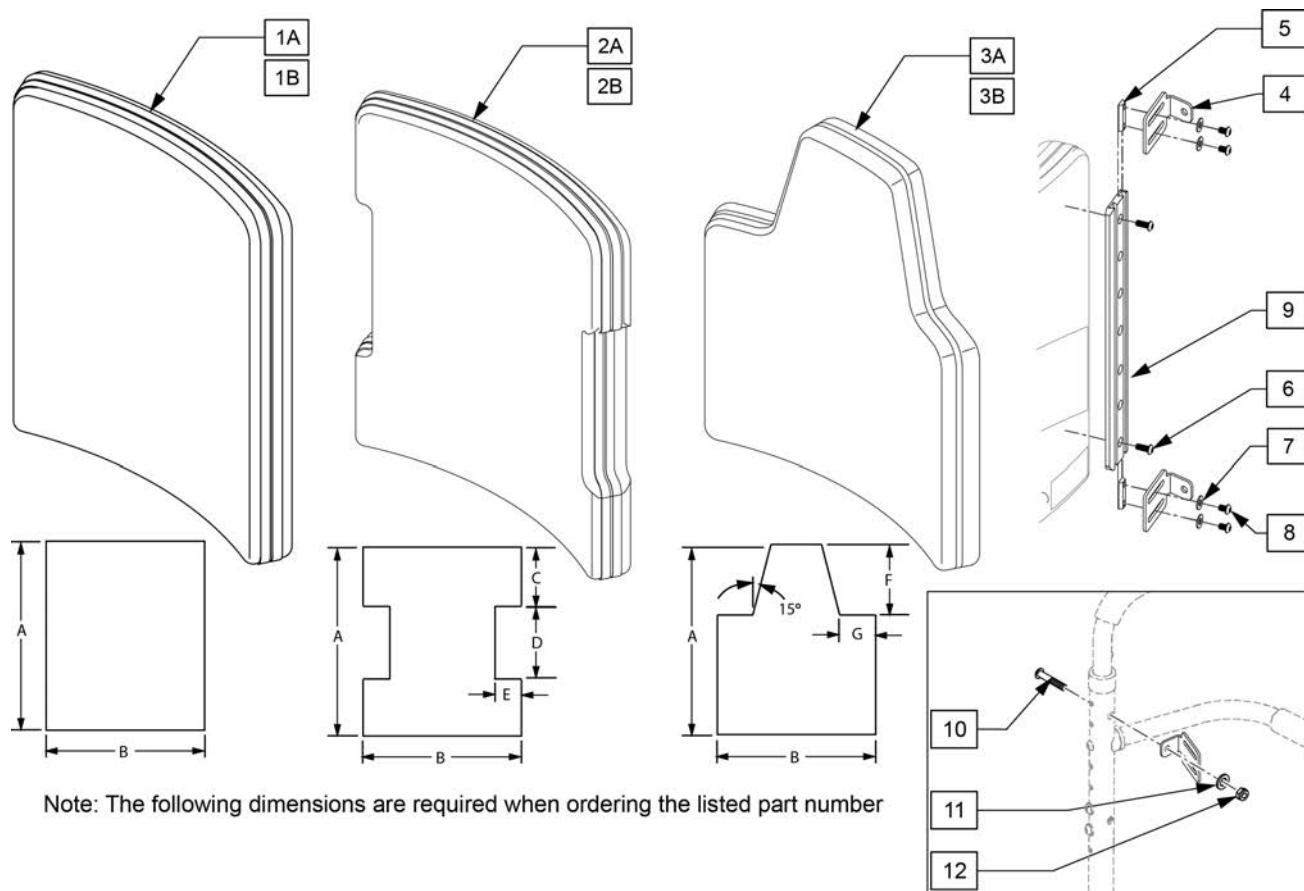


Pos.	Item Number	Description	Remarks
2	107183	CANE BRACKET - STANDARD	
2-7	107310-001	BACK UPGRADE MNTG KIT 14 IN	FITS 18T BACK HEIGHTS
2-7	107310-002	BACK UPGRADE MNTG KIT 16 IN	FITS 20T BACK HEIGHTS
2-7	107310-003	BACK UPGRADE MNTG KIT 18 IN	FITS 22T BACK HEIGHTS
2-7	107310-004	BACK UPGRADE MNTG KIT 20 IN	FITS 24T BACK HEIGHTS
1-8	106324-001	BACK UPGRADE COMPLETE 16X18	FITS 16W x 18T
1-8	106324-002	BACK UPGRADE COMPLETE 16x20	FITS 16W x 20T
1-8	106324-003	BACK UPGRADE COMPLETE 16x22	FITS 16W x 22T
1-8	106324-004	BACK UPGRADE COMPLETE 16x24	FITS 16W x 24T
1-8	106324-005	BACK UPGRADE COMPLETE 17x18	FITS 17W x 18T
1-8	106324-006	BACK UPGRADE COMPLETE 17x20	FITS 17W x 20T
1-8	106324-007	BACK UPGRADE COMPLETE 17x22	FITS 17W x 22T
1-8	106324-008	BACK UPGRADE COMPLETE 17x24	FITS 17W x 24T
1-8	106324-009	BACK UPGRADE COMPLETE 18x18	FITS 18W x 18T

Pos.	Item Number	Description	Remarks
1-8	106324-010	BACK UPGRADE COMPLETE 18x20	FITS 18W x 20T
1-8	106324-011	BACK UPGRADE COMPLETE 18x22	FITS 18W x 22T
1-8	106324-012	BACK UPGRADE COMPLETE 18x24	FITS 18W x 24T
1-8	106324-013	BACK UPGRADE COMPLETE 19x20	FITS 19W x 20T
1-8	106324-014	BACK UPGRADE COMPLETE 19x22	FITS 19W x 22T
1-8	106324-015	BACK UPGRADE COMPLETE 19x24	FITS 19W x 24T
1-8	106324-016	BACK UPGRADE COMPLETE 20x20	FITS 20W x 20T
1-8	106324-017	BACK UPGRADE COMPLETE 20x22	FITS 20W x 22T
1-8	106324-018	BACK UPGRADE COMPLETE 20x24	FITS 20W x 24T
8	106372-001	BACK COVER 16X18	FITS 16W x 18T
8	106372-002	BACK COVER 16X20	FITS 16W x 20T
8	106372-003	BACK COVER 16X22	FITS 16W x 22T
8	106372-004	BACK COVER 16X24	FITS 16W x 24T
8	106372-005	BACK COVER 17X18	FITS 17W x 18T
8	106372-006	BACK COVER 17X20	FITS 17W x 20T
8	106372-007	BACK COVER 17X22	FITS 17W x 22T
8	106372-008	BACK COVER 17X24	FITS 17W x 24T
8	106372-009	BACK COVER 18X18	FITS 18W x 18T
8	106372-010	BACK COVER 18X20	FITS 18W x 20T
8	106372-011	BACK COVER 18X22	FITS 18W x 22T
8	106372-012	BACK COVER 18X24	FITS 18W x 24T
8	106372-013	BACK COVER 19X20	FITS 19W x 20T
8	106372-014	BACK COVER 19X22	FITS 19W x 22T
8	106372-015	BACK COVER 19X24	FITS 19W x 24T
8	106372-016	BACK COVER 20X20	FITS 20W x 20T
8	106372-017	BACK COVER 20X22	FITS 20W x 22T
8	106372-018	BACK COVER 20X24	FITS 20W x 24T
9	107309-001	BACK UPGRADE FOAM KIT 16x18	FITS 16W x 18T
9	107309-002	BACK UPGRADE FOAM KIT 16x20	FITS 16W x 20T
9	107309-003	BACK UPGRADE FOAM KIT 16x22	FITS 16W x 22T
9	107309-004	BACK UPGRADE FOAM KIT 16x24	FITS 16W x 24T
9	107309-005	BACK UPGRADE FOAM KIT 17x18	FITS 17W x 18T
9	107309-006	BACK UPGRADE FOAM KIT 17x20	FITS 17W x 20T
9	107309-007	BACK UPGRADE FOAM KIT 17x22	FITS 17W x 22T
9	107309-008	BACK UPGRADE FOAM KIT 17x24	FITS 17W x 24T
9	107309-009	BACK UPGRADE FOAM KIT 18x18	FITS 18W x 18T
9	107309-010	BACK UPGRADE FOAM KIT 18x20	FITS 18W x 20T
9	107309-011	BACK UPGRADE FOAM KIT 18x22	FITS 18W x 22T
9	107309-012	BACK UPGRADE FOAM KIT 18x24	FITS 18W x 24T
9	107309-013	BACK UPGRADE FOAM KIT 19x20	FITS 19W x 20T
9	107309-014	BACK UPGRADE FOAM KIT 19x22	FITS 19W x 22T
9	107309-015	BACK UPGRADE FOAM KIT 19x24	FITS 19W x 24T
9	107309-016	BACK UPGRADE FOAM KIT 20x20	FITS 20W x 20T
9	107309-017	BACK UPGRADE FOAM KIT 20x22	FITS 20W x 22T
9	107309-018	BACK UPGRADE FOAM KIT 20x24	FITS 20W x 24T
10	108312	DISTRIBUTION BLOCK	R-net Distribution Block
11	210084	NUT HEX NYLOCK M6 BLACK	
12	108107	BHCS 1/4-20 X 3/4 ROHS	
13	106943	WASHER FLAT AN 1/4 ROHS	
14	109251	BRKT DSTRBTN BLCK	
15	103185-006	ROHS BHCS M6 X 1 X1 6 FULL NP	
10-15	110843	DIST BLOCK BACK KIT	R-net Distribution Block Kit
16	230122	BHCSM8X1.25X40FULLNP	
17	011691	WASHER HIGH STRENGTH	
18	210085	NUT HEX NYLOCK M8 BLACK	
20	108107	BHCS 1/4-20 X 3/4 ROHS	

Pos.	Item Number	Description	Remarks
21	106943	WASHER FLAT AN 1/4 ROHS	
22	341220	BATTERY CABLE CLIP	
19-22	120196	BRACKET ART BACK 3 AXIS CNTR w/HDWR	

Note: to achieve 19" & 20" back depth on ASAP seating order Qty 2 117840.



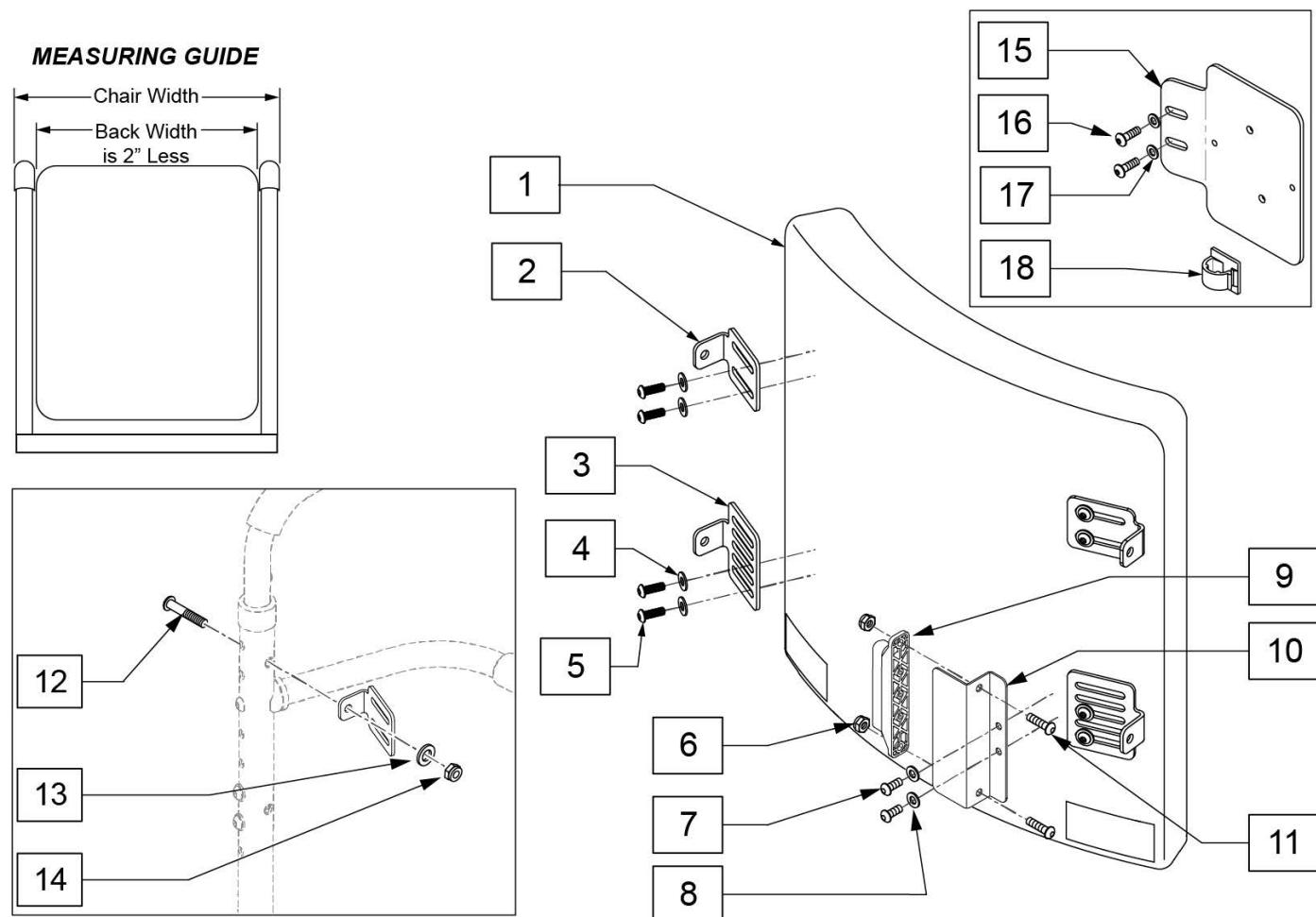
Note: The following dimensions are required when ordering the listed part number

Pos.	Item Number	Description	Remarks
1B	112539S	GNRIC REC ART SPO COVER	Replacement Rectangular back cover only
2B	112540S	GNRIC I ART SPO BCK COVER	Replacement I back cover only
3B	112541S	GNRIC SCAP ART SPO BCK COVER	Replacement Scapular back cover only
1A-9	112536S	GNRIC REC ART SPO ASSM	Replacement Rectangular back assembly
2A-9	112537S	GNRIC I ART SPO BCK ASM	Replacement I back assembly
3A-9	112538S	GNRIC SCAP ART SPO BCK ASM	Replacement Scapular back assembly
10	230122	BHCSM8X1.25X40FULLNP	
11	011691	WASHER HIGH STRENGTH	
12	210085	NUT HEX NYLOCK M8 BLACK	

Note: Replacement Backs are listed based on actual chair width. Please note that backs are actually 2" narrower than the chair. For example, 16 x 16 back is 14 wide and used on 16" wide chair.

Note: Back Assemblies do not include mounting bolts. Reference no.'s 12,13,&14 on parts page.

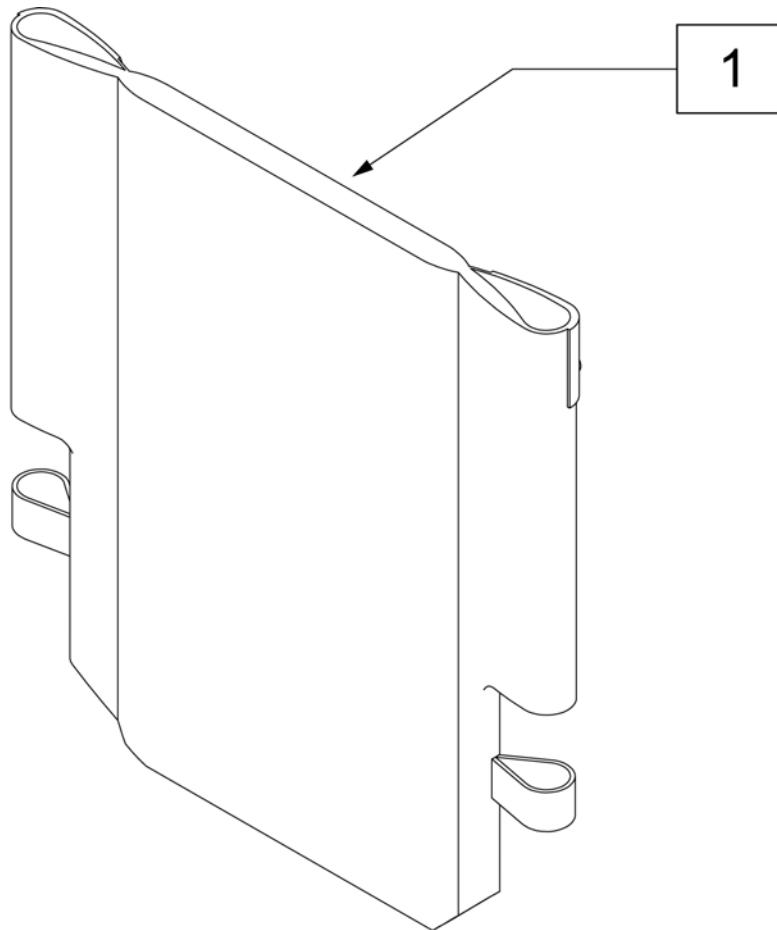
Note: To achieve 19" & 20" back depth on ASAP seating order Qty 2 117840.



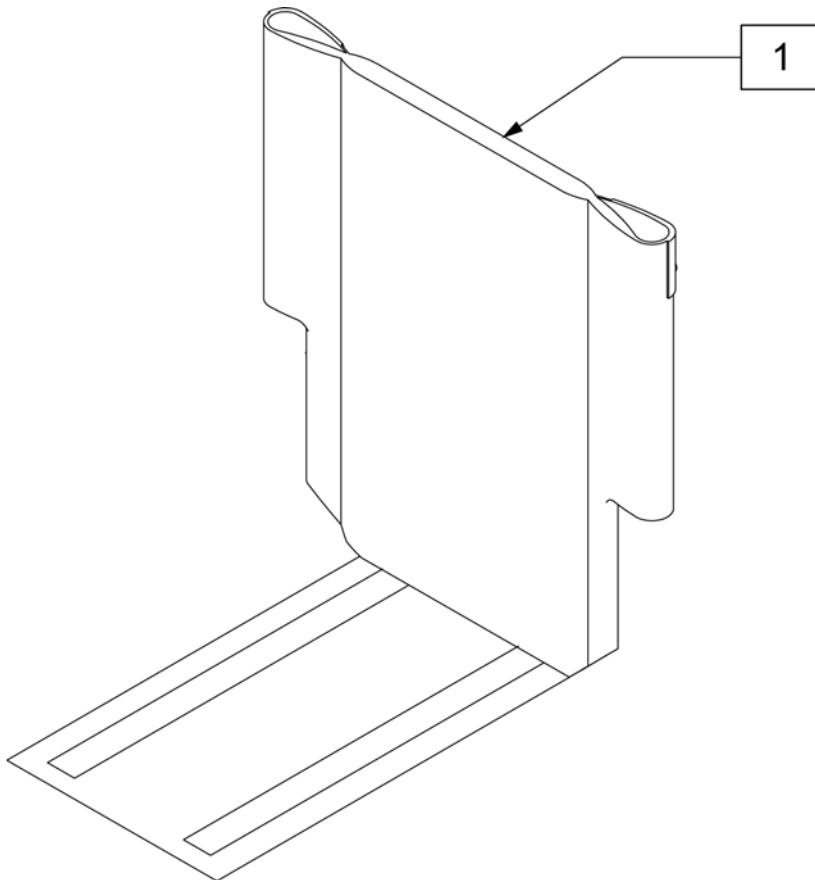
Pos.	Item Number	Description	Remarks
2-5	107064	MOUNTING KIT	4 brackets & hardware
1-5	106315-031	BACK STD COMP ASSY 12X12	
1-5	106315-032	BACK STD COMPLETE 12X14	
1-5	106315-033	BACK STD COMPLETE 12X16	
1-5	106315-035	BACK STD COMPLETE 13X12	
1-5	106315-036	BACK STD COMPLETE 13X14	
1-5	106315-037	BACK STD COMPLETE 13X16	
1-5	106315-038	BACK STD COMPLETE 13X18	

Pos.	Item Number	Description	Remarks
1-5	106315-039	BACK STD COMPLETE 13X20	
1-5	106315-041	BACK STD COMPLETE 14X12	
1-5	106315-042	BACK STD COMPLETE 14X14	
1-5	106315-043	BACK STD COMPLETE 14X16	
1-5	106315-044	BACK STD COMPLETE 14X18	
1-5	106315-045	BACK STD COMPLETE 14X20	
1-5	106315-047	BACK STD COMPLETE 15X12	
1-5	106315-048	BACK STD COMPLETE 15X14	
1-5	106315-049	BACK STD COMPLETE 15X16	
1-5	106315-050	BACK STD COMPLETE 15X18	
1-5	106315-051	BACK STD COMPLETE 15X20	
1-5	106315-052	BACK STD COMPLETE 16X12	
1-5	106315-053	BACK STD COMPLETE 16x14	
1-5	106315-054	BACK STD COMPLETE 16X16	
1-5	106315-001	BACK STD COMPLETE 16X18	
1-5	106315-002	BACK STD COMPLETE 16X20	
1-5	106315-003	BACK STD COMPLETE 16X22	
1-5	106315-004	BACK STD COMPLETE 16X24	
1-5	106315-055	BACK STD COMP ASSY 17X14	
1-5	106315-056	BACK STD COMP ASSY 17X16	
1-5	106315-005	BACK STD COMPLETE 17X18	
1-5	106315-006	BACK STD COMPLETE 17X20	
1-5	106315-007	BACK STD COMPLETE 17X22	
1-5	106315-008	BACK STD COMPLETE 17X24	
1-5	106315-057	BACK STD COMP ASSY 18X16	
1-5	106315-009	BACK STD COMPLETE 18X18	
1-5	106315-010	BACK STD COMPLETE 18X20	
1-5	106315-011	BACK STD COMPLETE 18X22	
1-5	106315-012	BACK STD COMPLETE 18X24	
1-5	106315-058	BACK STD COMPLETE ASSY 19X16	
1-5	106315-059	BACK STD COMPLETE ASSY 19X18	
1-5	106315-013	BACK STD COMPLETE 19X20	
1-5	106315-014	BACK STD COMPLETE 19X22	
1-5	106315-015	BACK STD COMPLETE 19X24	
1-5	106315-065	BACK STD COMPLETE ASSY 20X16	
1-5	106315-066	BACK STD COMPLETE ASSY 20X18	
1-5	106315-016	BACK STD COMPLETE 20X20	
1-5	106315-017	BACK STD COMPLETE 20X22	
1-5	106315-018	BACK STD COMPLETE 20X24	
1-5	106315-060	BACK STD COMP ASSY 22X16	
1-5	106315-061	BACK STD COMP ASSY 22X18	
1-5	106315-062	BACK STD COMP ASSY 22X20	
1-5	106315-063	BACK STD COMP ASSY 22X22	
1-5	106315-064	BACK STD COMP ASSY 22X24	
6	210084	NUT HEX NYLOCK M6 BLACK	
7	108107	BHCS 1/4-20 X 3/4 ROHS	
8	106943	WASHER FLAT AN 1/4 ROHS	
9	108312	DISTRIBUTION BLOCK	
10	109251	BRKT DSTRBTN BLCK	
11	103185-006	ROHSBHCSTM6X1X16FULLNP	
12	230122	BHCSM8X1.25X40FULLNP	
13	011691	WASHER HIGH STRENGTH	
14	210085	NUT HEX NYLOCK M8 BLACK	
15-18	120196	BRACKET ART BACK 3 AXIS CNTR w/HDWR	
16	108107	BHCS 1/4-20 X 3/4 ROHS	
17	106943	WASHER FLAT AN 1/4 ROHS	

Pos.	Item Number	Description	Remarks
18	341220	BATTERY CABLE CLIP	



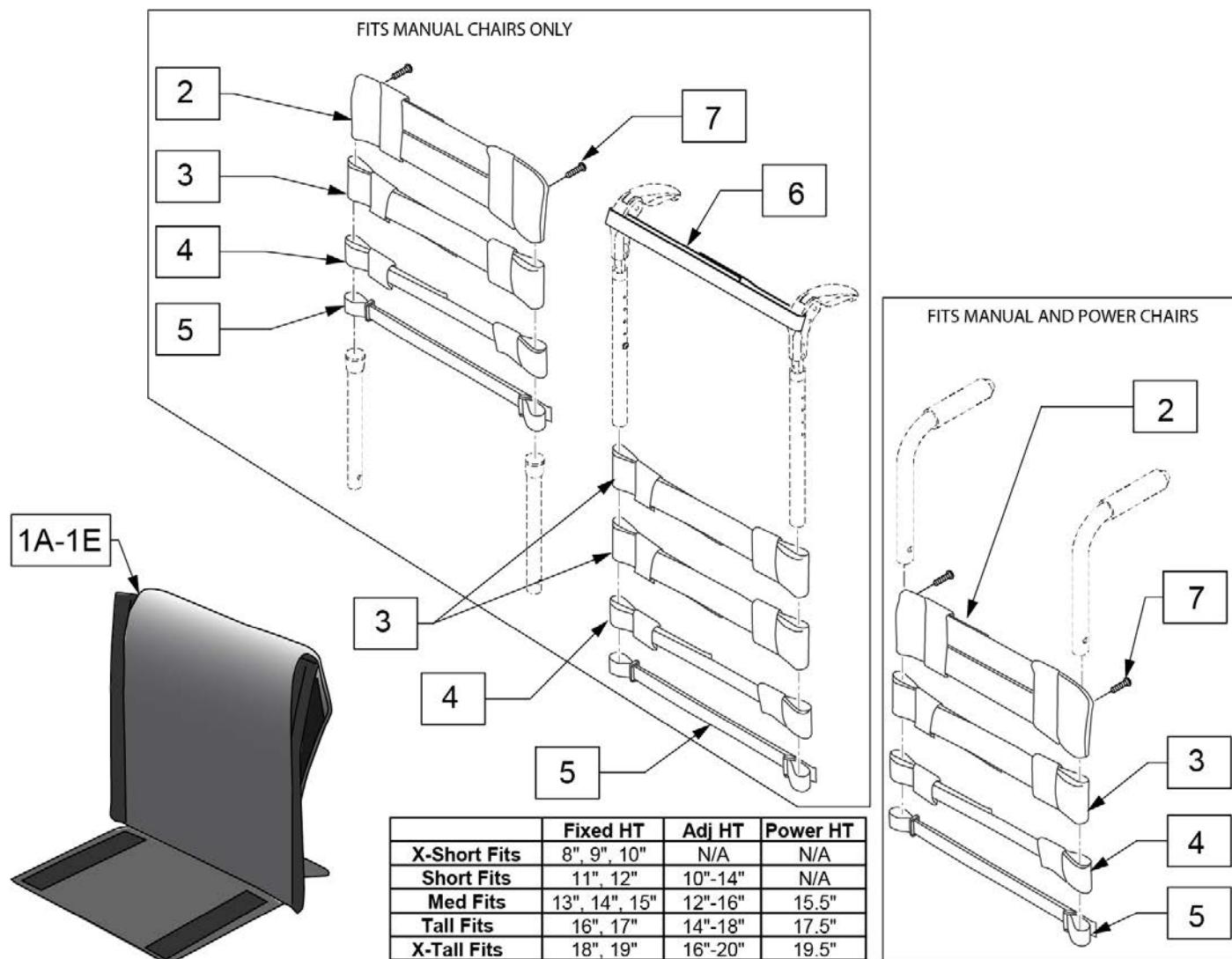
Pos.	Item Number	Description	Pos.	Item Number	Description	Pos.	Item Number	Description
1	687930	BACK UPH 12 LOW	1	686935	BACK UPH 15" TALL P2	1	686941	BACK UPH 19" MED P2
1	687931	BACK UPH 12 MED	1	686961	BACK UPH 16" LOW P2	1	686942	BACK UPH 19" TALL P2
1	687932	BACK UPH 12 TALL	1	686962	BACK UPH 16" MED P2	1	686943	BACK UPH 20" LOW P2
1	687935	BACK UPH 13 LOW	1	686963	BACK UPH 16" TALL P2	1	686944	BACK UPH 20" MED P2
1	687936	BACK UPH 13 MED	1	686936	BACK UPH 17" LOW P2	1	686945	BACK UPH 20" TALL P2
1	687937	BACK UPH 13 TALL	1	686937	BACK UPH 17" MED P2	1	687914	BACK UPH 22" LOW S626
1	686930	BACK UPH 14" LOW P2	1	686938	BACK UPH 17" TALL P2	1	687915	BACK UPH 22" MED S626
1	686931	BACK UPH 14" MED P2	1	686981	BACK UPH 18" LOW P2	1	687916	BACK UPH 22" TALL S626
1	686932	BACK UPH 14" TALL P2	1	686982	BACK UPH 18" MED P2	1	687919	BACK UPH 24" LOW S626
1	686933	BACK UPH 15" LOW P2	1	686983	BACK UPH 18" TALL P2	1	687920	BACK UPH 24" MED S626
1	686934	BACK UPH 15" MED P2	1	686940	BACK UPH 19" LOW P2	1	687921	BACK UPH 24" TALL S626



Pos.	Item Number	Description	Remarks
1	010661-001	UPH BCKRST ASSM 12W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-002	UPH BCKRST ASSM 13W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-003	UPH BCKRST ASSM 14W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-004	UPH BCKRST ASSM 15W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-005	UPH BCKRST ASSM 16W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-006	UPH BCKRST ASSM 17W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-007	UPH BCKRST ASSM 18W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-008	UPH BCKRST ASSM 19W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-009	UPH BCKRST ASSM 20W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-010	UPH BCKRST ASSM 21W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-011	UPH BCKRST ASSM 22W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010661-012	UPH BCKRST ASSM 23W 38-42/43CM	LOW & MED BACK HEIGHTS
1	010662-001	UPH BCKRST ASSM 12W 48CM	TALL BACK HEIGHTS
1	010662-002	UPH BCKRST ASSM 13W 48CM	TALL BACK HEIGHTS
1	010662-003	UPH BCKRST ASSM 14W 48CM	TALL BACK HEIGHTS
1	010662-004	UPH BCKRST ASSM 15W 48CM	TALL BACK HEIGHTS
1	010662-005	UPH BCKRST ASSM 16W 48CM	TALL BACK HEIGHTS
1	010662-006	UPH BCKRST ASSM 17W 48CM	TALL BACK HEIGHTS
1	010662-007	UPH BCKRST ASSM 18W 48CM	TALL BACK HEIGHTS
1	010662-008	UPH BCKRST ASSM 19W 48CM	TALL BACK HEIGHTS
1	010662-009	UPH BCKRST ASSM 20W 48CM	TALL BACK HEIGHTS
1	010662-010	UPH BCKRST ASSM 21W 48CM	TALL BACK HEIGHTS
1	010662-011	UPH BCKRST ASSM 22W 48CM	TALL BACK HEIGHTS
1	010662-012	UPH BCKRST ASSM 23W 48CM	TALL BACK HEIGHTS

Pos.	Item Number	Description	Remarks
1	010662-013	UPH BCKRST ASSM 24W 48CM	TALL BACK HEIGHTS

Note: Each back height uses a different variation of back straps; replacement strap kits contain more straps than needed to support all back heights.

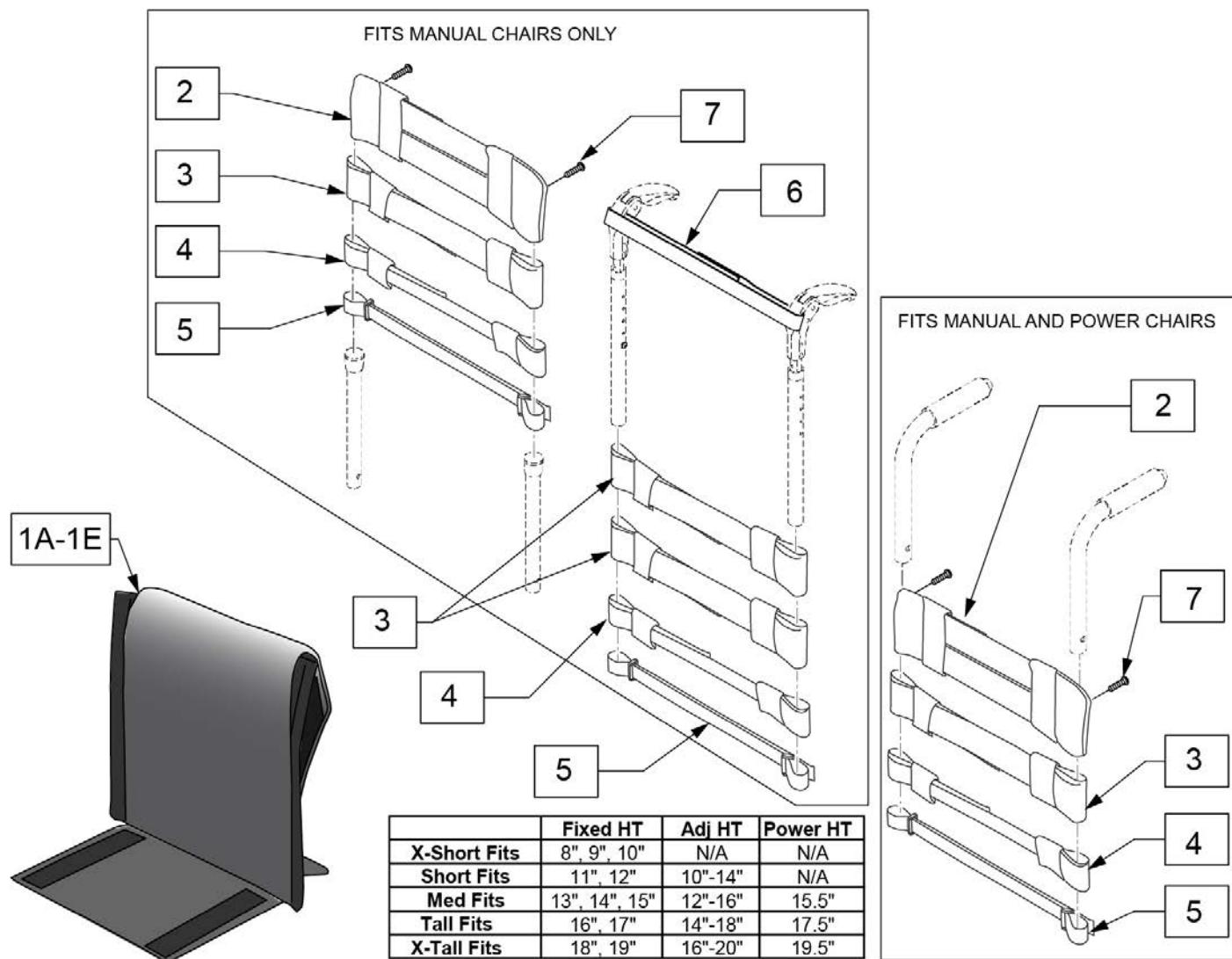


Pos.	Item Number	Description	Remarks
2	113712	TOP CAP, STD, 11 -12"	Used for Omit Push Handle & Integral Push Handle only
2	113713	TOP CAP, STD, 13 -14"	Used for Omit Push Handle & Integral Push Handle only
2	113714	TOP CAP, STD, 15 -16"	Used for Omit Push Handle & Integral Push Handle only
2	113715	TOP CAP, STD, 17 -18"	Used for Omit Push Handle & Integral Push Handle only
2	113716	TOP CAP, STD, 19 -20"	Used for Omit Push Handle & Integral Push Handle only
3	113727	STRAP PADDED 2", 11 -12"	
3	113728	STRAP PADDED 2", 13 -14"	
3	113729	STRAP PADDED 2", 15 -16"	
3	113730	STRAP PADDED 2", 17 -18"	
3	113731	STRAP PADDED 2", 19 -20"	
4	113732	STRAP PADDED 1", 11 -12"	
4	113733	STRAP PADDED 1", 13 -14"	
4	113734	STRAP PADDED 1", 15 -16"	
4	113735	STRAP PADDED 1", 16 -17"	

Pos.	Item Number	Description	Remarks
4	113736	STRAP PADDED 1", 18 -19"	
5	113717	POSITION STRAP 1", 11 -12	
5	113718	POSITION STRAP 1", 13 -14	
5	113719	POSITION STRAP 1", 15 -16	
5	113720	POSITION STRAP 1", 17 -18	
5	113721	POSITION STRAP 1", 19 -20	
6	052435-001	UPH,VNTD ADJ.,FPH STRP,12-13"W	Fold Down Push Handles only
6	052435-002	UPH,VNTD ADJ.,FPH STRP,14-15"W	Fold Down Push Handles only
6	052435-003	UPH,VNTD ADJ.,FPH STRP,16-17"W	Fold Down Push Handles only
6	052435-004	UPH,VNTD ADJ.,FPH STRP,18-20"W	Fold Down Push Handles only
7	107384	PAN HD PHIL 10/32 X 5/8 ROHS	
2-7	114879	ADJ UPH 11-12W STRAP KIT	
2-7	114880	ADJ UPH 13-14W STRAP KIT	
2-7	114881	ADJ UPH 15-16W STRAP KIT	
2-7	114882	ADJ UPH 17-18W STRAP KIT	
2-7	114883	ADJ UPH 19-20W STRAP KIT	
1A,2-7	113322-001	VNT ADJ UP 12W X-SHT ASM	
1B,2-7	113322-002	VNT ADJ UP 12W SHT ASM	
1C,2-7	113322-003	VNT ADJ UP 12W MED ASM	
1D,2-7	113322-004	VNT ADJ UP 12W TAL ASM	
1E,2-7	113322-005	VNT ADJ UP 12W X-TAL ASM	
1A,2-7	113322-006	VNT ADJ UP 13W X-SHT ASM	
1B,2-7	113322-007	VNT ADJ UP 13-W SHT ASM	
1C,2-7	113322-008	VNT ADJ UP 13W MED ASM	
1D,2-7	113322-009	VNT ADJ UP 13W TAL ASM	
1E,2-7	113322-010	VNT ADJ UP 13W X-TAL ASM	
1A,2-7	113322-011	VNT ADJ UP 14W X-SHT ASM	
1B,2-7	113322-012	VNT ADJ UP 14W SHT ASM	
1C,2-7	113322-013	VNT ADJ UP 14W MED ASM	
1D,2-7	113322-014	VNT ADJ UP 14W TAL ASM	
1E,2-7	113322-015	VNT ADJ UP 14W X-TAL ASM	
1A,2-7	113322-016	VNT ADJ UP 15W X-SHT ASM	
1B,2-7	113322-017	VNT ADJ UP 15W SHT ASM	
1C,2-7	113322-018	VNT ADJ UP 15W MED ASM	
1D,2-7	113322-019	VNT ADJ UP 15W TAL ASM	
1E,2-7	113322-020	VNT ADJ UP 15W X-TAL ASM	
1A,2-7	113322-021	VNT ADJ UP 16W X-SHT ASM	
1B,2-7	113322-022	VNT ADJ UP 16W SHT ASM	
1C,2-7	113322-023	VNT ADJ UP 16W MED ASM	
1D,2-7	113322-024	VNT ADJ UP 16W TAL ASM	
1E,2-7	113322-025	VNT ADJ UP 16W X-TAL ASM	
1A,2-7	113322-026	VNT ADJ UP 17W X-SHT ASM	
1B,2-7	113322-027	VNT ADJ UP 17W SHT ASM	
1C,2-7	113322-028	VNT ADJ UP 17W MED ASM	
1D,2-7	113322-029	VNT ADJ UP 17W TAL ASM	
1E,2-7	113322-030	VNT ADJ UP 17W X-TAL ASM	
1A,2-7	113322-031	VNT ADJ UP 18W X-SHT ASM	
1B,2-7	113322-032	VNT ADJ UP 18W SHT ASM	
1C,2-7	113322-033	VNT ADJ UP 18W MED ASM	
1D,2-7	113322-034	VNT ADJ UP 18W TAL ASM	
1E,2-7	113322-035	VNT ADJ UP 18W X-TAL ASM	
1A,2-7	113322-036	VNT ADJ UP 19W X-SHT ASM	
1B,2-7	113322-037	VNT ADJ UP 19W SHT ASM	
1C,2-7	113322-038	VNT ADJ UP 19W MED ASM	
1D,2-7	113322-039	VNT ADJ UP 19W TAL ASM	
1E,2-7	113322-040	VNT ADJ UP 19W X-TAL ASM	

Pos.	Item Number	Description	Remarks
1A,2-7	113322-041	VNT ADJ UP 20W X-SHT ASM	
1B,2-7	113322-042	VNT ADJ UP 20W SHT ASM	
1C,2-7	113322-043	VNT ADJ UP 20W MED ASM	
1D,2-7	113322-044	VNT ADJ UP 20W TAL ASM	
1E,2-7	113322-045	VNT ADJ UP 20W X-TAL ASM	

Note: Each back height uses a different variation of back straps; replacement strap kits contain more straps than needed to support all back heights.



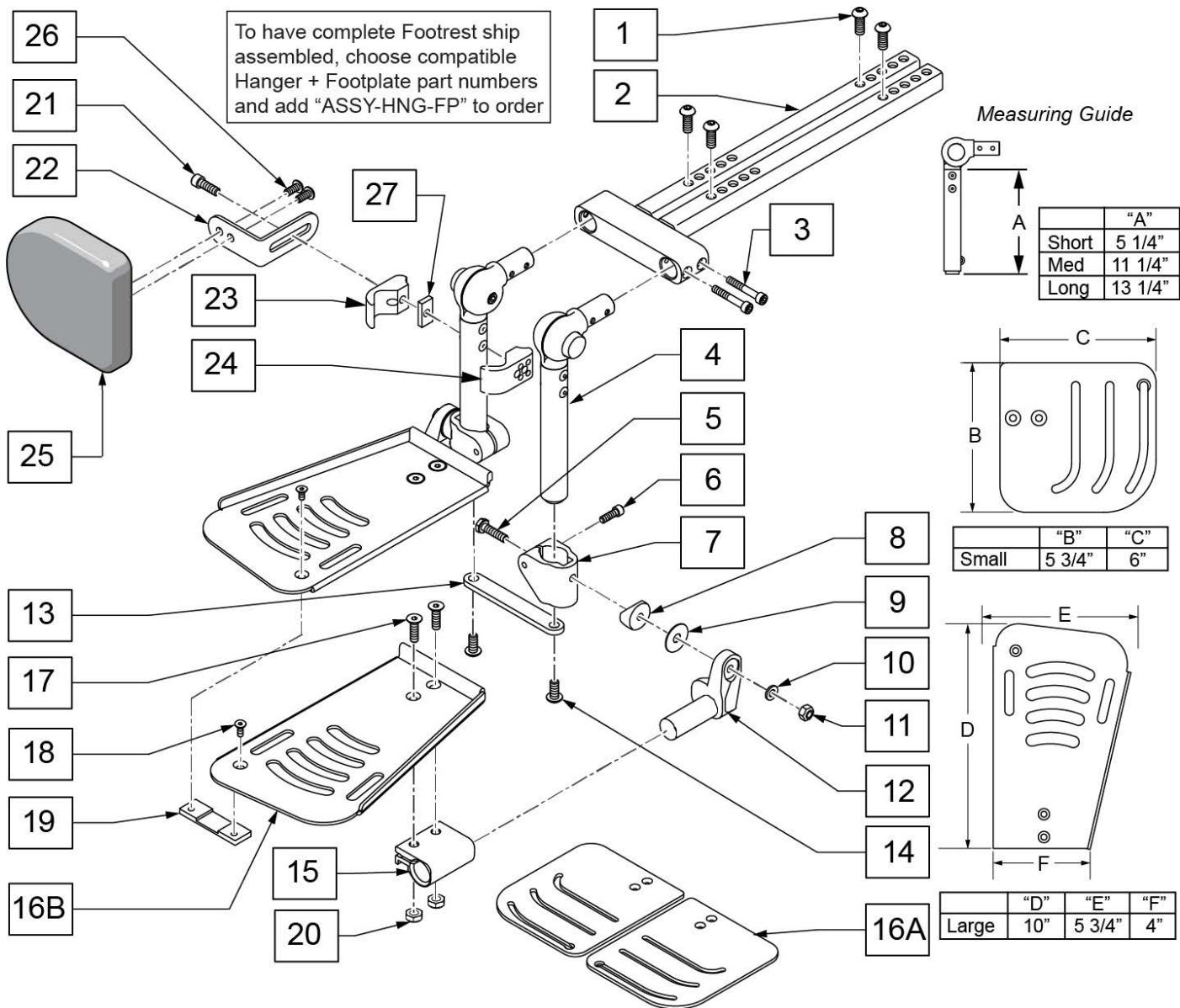
Pos.	Item Number	Description	Remarks
2	113712	TOP CAP, STD, 11 -12"	Used for Omit Push Handle & Integral Push Handle only
2	113713	TOP CAP, STD, 13 -14"	Used for Omit Push Handle & Integral Push Handle only
2	113714	TOP CAP, STD, 15 -16"	Used for Omit Push Handle & Integral Push Handle only
2	113715	TOP CAP, STD, 17 -18"	Used for Omit Push Handle & Integral Push Handle only
2	113716	TOP CAP, STD, 19 -20"	Used for Omit Push Handle & Integral Push Handle only
3	113727	STRAP PADDED 2", 11 -12"	
3	113728	STRAP PADDED 2", 13 -14"	
3	113729	STRAP PADDED 2", 15 -16"	
3	113730	STRAP PADDED 2", 17 -18"	
3	113731	STRAP PADDED 2", 19 -20"	
4	113732	STRAP PADDED 1", 11 -12"	
4	113733	STRAP PADDED 1", 13 -14"	
4	113734	STRAP PADDED 1", 15 -16"	
4	113735	STRAP PADDED 1", 16 -17"	

Pos.	Item Number	Description	Remarks
4	113736	STRAP PADDED 1", 18 -19"	
5	113717	POSITION STRAP 1", 11 -12"	
5	113718	POSITION STRAP 1", 13 -14"	
5	113719	POSITION STRAP 1", 15 -16"	
5	113720	POSITION STRAP 1", 17 -18"	
5	113721	POSITION STRAP 1", 19 -20"	
6	052435-001	UPH,VNTD ADJ.,FPH STRP,12-13"W	Fold Down Push Handles only
6	052435-002	UPH,VNTD ADJ.,FPH STRP,14-15"W	Fold Down Push Handles only
6	052435-003	UPH,VNTD ADJ.,FPH STRP,16-17"W	Fold Down Push Handles only
6	052435-004	UPH,VNTD ADJ.,FPH STRP,18-20"W	Fold Down Push Handles only
7	107384	PAN HD PHIL 10/32 X 5/8 ROHS	
2-7	114879	ADJ UPH 11-12W STRAP KIT	
2-7	114880	ADJ UPH 13-14W STRAP KIT	
2-7	114881	ADJ UPH 15-16W STRAP KIT	
2-7	114882	ADJ UPH 17-18W STRAP KIT	
2-7	114883	ADJ UPH 19-20W STRAP KIT	
1A,2-7	113321-001	ADJ UP 12W X-SHT ASM	
1B,2-7	113321-002	ADJ UP 12W SHT ASM	
1C,2-7	113321-003	ADJ UP 12W MED ASM	
1D,2-7	113321-004	ADJ UP 12W TAL ASM	
1E,2-7	113321-005	ADJ UP 12W X-TAL ASM	
1A,2-7	113321-006	ADJ UP 13W X-SHT ASM	
1B,2-7	113321-007	ADJ UP 13W SHT ASM	
1C,2-7	113321-008	ADJ UP 13W MED ASM	
1D,2-7	113321-009	ADJ UP 13W TAL ASM	
1E,2-7	113321-010	ADJ UP 13W X-TAL ASM	
1A,2-7	113321-011	ADJ UP 14W X-SHT ASM	
1B,2-7	113321-012	ADJ UP 14W SHT ASM	
1C,2-7	113321-013	ADJ UP 14W MED ASM	
1D,2-7	113321-014	ADJ UP 14W TAL ASM	
1E,2-7	113321-015	ADJ UP 14W X-TAL ASM	
1A,2-7	113321-016	ADJ UP 15W X-SHT ASM	
1B,2-7	113321-017	ADJ UP 15W SHT ASM	
1C,2-7	113321-018	ADJ UP 15W MED ASM	
1D,2-7	113321-019	ADJ UP 15W TAL ASM	
1E,2-7	113321-020	ADJ UP 15W X-TAL ASM	
1A,2-7	113321-021	ADJ UP 16W X-SHT ASM	
1B,2-7	113321-022	ADJ UP 16W SHT ASM	
1C,2-7	113321-023	ADJ UP 16W MED ASM	
1D,2-7	113321-024	ADJ UP 16W TAL ASM	
1E,2-7	113321-025	ADJ UP 16W X-TAL ASM	
1A,2-7	113321-026	ADJ UP 17W X-SHT ASM	
1B,2-7	113321-027	ADJ UP 17W SHT ASM	
1C,2-7	113321-028	ADJ UP 17W MED ASM	
1D,2-7	113321-029	ADJ UP 17W TAL ASM	
1E,2-7	113321-030	ADJ UP 17W X-TAL ASM	
1A,2-7	113321-031	ADJ UP 18W X-SHT ASM	
1B,2-7	113321-032	ADJ UP 18W SHT ASM	
1C,2-7	113321-033	ADJ UP 18W MED ASM	
1D,2-7	113321-034	ADJ UP 18W TAL ASM	
1E,2-7	113321-035	ADJ UP 18W X-TAL ASM	
1A,2-7	113321-036	ADJ UP 19W X-SHT ASM	
1B,2-7	113321-037	ADJ UP 19W SHT ASM	
1C,2-7	113321-038	ADJ UP 19W MED ASM	
1D,2-7	113321-039	ADJ UP 19W TAL ASM	
1E,2-7	113321-040	ADJ UP 19W X-TAL ASM	

Pos.	Item Number	Description	Remarks
1A,2-7	113321-041	ADJ UP 20W X-SHT ASM	
1B,2-7	113321-042	ADJ UP 20W SHT ASM	
1C,2-7	113321-043	ADJ UP 20W MED ASM	
1D,2-7	113321-044	ADJ UP 20W TAL ASM	
1E,2-7	113321-045	ADJ UP 20W X-TAL ASM	

ANGLE ADJUSTABLE CENTER MOUNT FOOTREST

(09/03/2019)

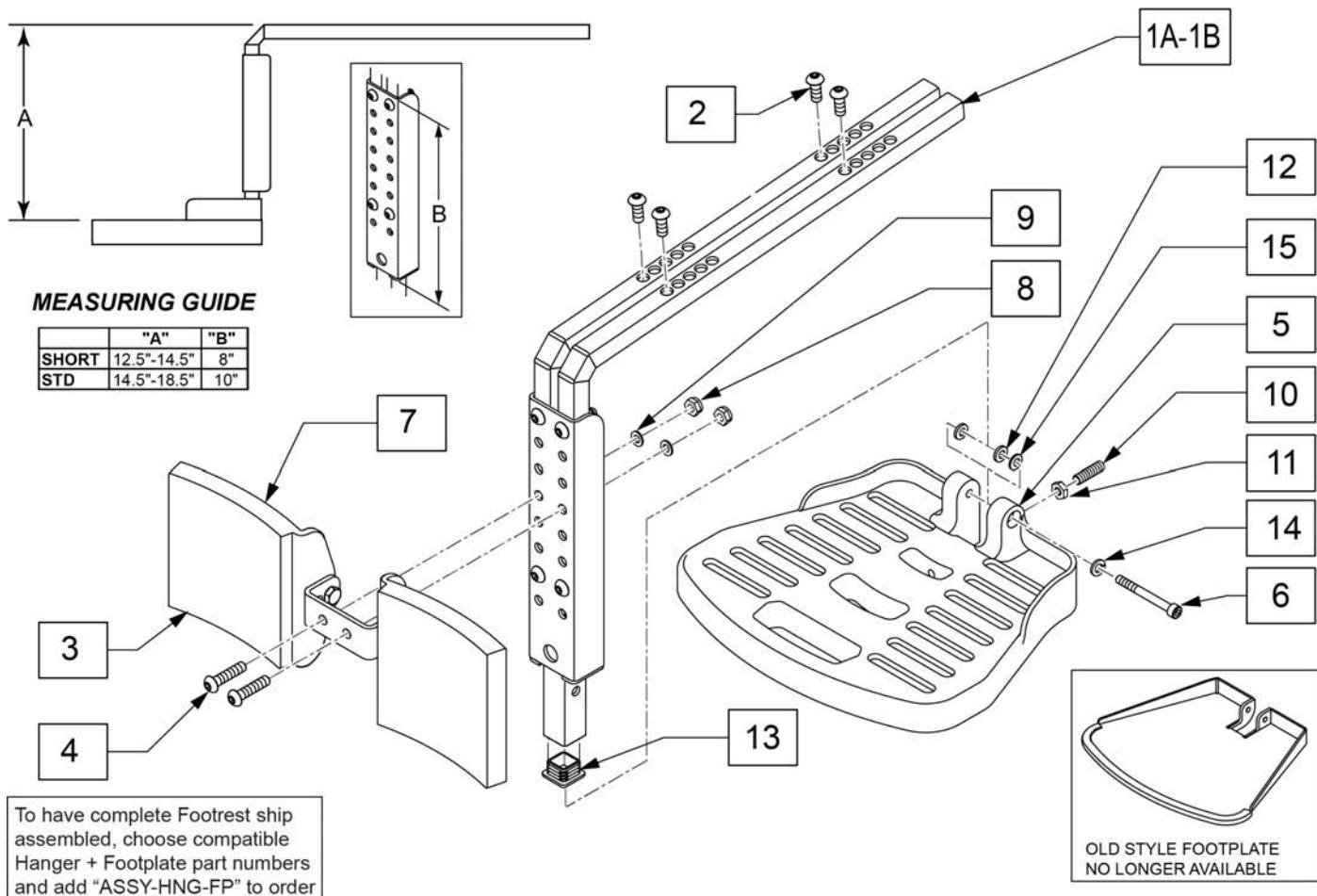


Pos.	Item Number	Description	Remarks
1	013150	BHCS M8 X 1.25 X 20 BLK	
3	113317	SHCS M5X0.8X25 FULL PL	
5	221112	HHCS 1/4-28 X 1"	
6	102263-003	SHCS M6X1X25 FULL PL	
8	561004	1" SADDLE 1/4" HOLE	
9	113268	WASHER NYLON 1IN OD X .312 ID	
10	561028	1/4" NYLON WASHER	
11	106941	NUT AUTOMATION 1/4-28 ROHS	
13	126549	BRACKET	
14	230121	BHCS M8X1.25X20	
4,13,14	129028	VERTICAL ADJ ASSM SHORT	
4,13,14	129029	VERTICAL ADJ ASSM MED	
4,13,14	162446	VERTICAL ADJ ASSM LRG	
5-12	129030	FOOTPLATE CLAMP ASSM RIGHT	

Pos.	Item Number	Description	Remarks
5-12	129031	FOOTPLATE CLAMP ASSM LEFT	
15,16A,17-20	129032	FOOTPLATE CM ADJ SM LFT KIT	
15,16A,17-20	129033	FOOTPLATE CM ADJ SM RT KIT	
15,16B,17-20	129034	FOOTPLATE CM ADJ LRG LFT KIT	
15,16B,17-20	129035	FOOTPLATE CM ADJ LRG RT KIT	
1-14	126691	ANGLE ADJ CM WO FP SHORT	
1-14	126692	ANGLE ADJ CM WO FP MED	
1-14	131392	ANGLE ADJ CM WO FP LONG KIT	
15	550350	3/4" CLMP ADJ FT PLT	
16A	126550	FOOTPLATE ANGLE ADJ CM SM RH	
16A	126551	FOOTPLATE ANGLE ADJ CM SM LH	
16B	245695	ANG ADJ LRG FOOTPLATE - RH	
16B	245696	ANG ADJ LRG FOOTPLATE - LH	
17	106978	FHCS 1/4-28 X 7/8	
18	013450	FHCS M6 X 1 X 10MM W/PCH	
19	125330	NUT PLATE PCM	
20	106935	NUT NYLOCK THIN 1/4-28	
21-27	129041	CALF PAD KIT	One side
		Complete Retro Kits	
1-15,16A,17-27	133073	AACM SHORT SM FP	Complete w/short vertical tube & small footplate
1-15,16A,17-27	135267	AACM MED SM FP	Complete w/med vertical tube & small footplate
1-15,16A,17-27	136496	AACM LONG SM FP	Complete w/long vertical tube & small footplate
1-15,16B,17-27	135266	AACM MED LRG FP	Complete w/med vertical tube & large footplate
1-15,16B,17-27	136495	AACM LONG LRG FP	Complete w/long vertical tube & large footplate
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

FIXED CENTER MOUNT FOOTREST (ASAP SEATING)

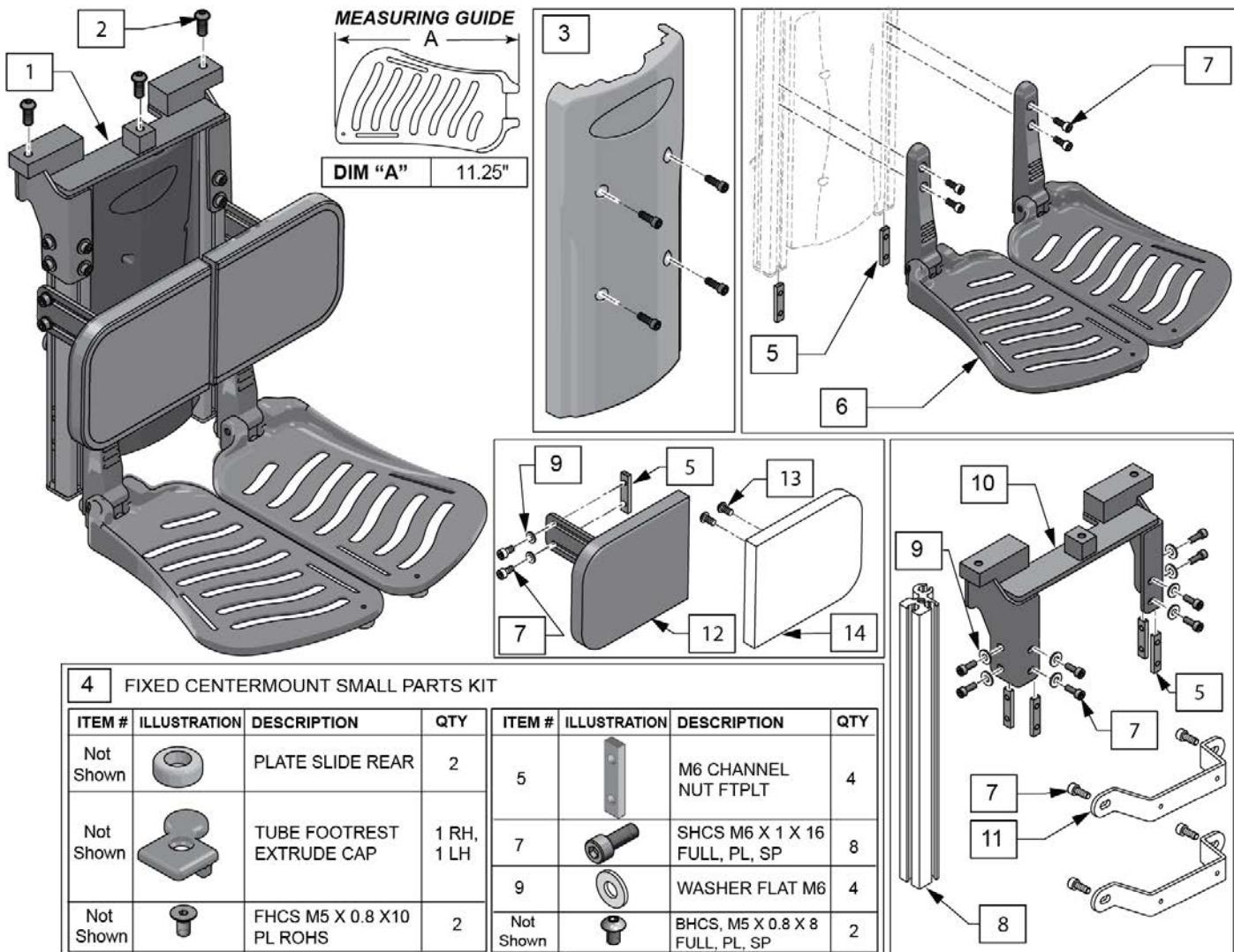
(06/05/2019)



Pos.	Item Number	Description	Remarks
2	n/a	BHCS M8 X 1.25 X 20	AVAILABLE IN ASSM ONLY
4	n/a	BHCS M8 X 1.25 X 35	AVAILABLE IN ASSM ONLY
7	n/a	HHCS M8 X 1.25 X 25	AVAILABLE IN ASSM ONLY
6	n/a	SHCS M8 X 60	AVAILABLE IN ASSM ONLY
8	n/a	M8 NYLOCK NUT	AVAILABLE IN ASSM ONLY
9	n/a	M8 WASHER FLAT	AVAILABLE IN ASSM ONLY
10	n/a	SET SCREW M8 X 1.25 X 60	AVAILABLE IN ASSM ONLY
12	107196	SPACER M8 X 3.18	
13	010615	SQUARE END CAP CNTR LEG SPPRT	
14	250106	M8 LOCK WASHER	
3,4,7,8,9	103118	CALF PAD AND HARDWARE	
5,6,10-12,14	101685	QUICKIE FOOTPLATE	
1A,2-14	103135	CENTER MOUNT HANGER ASSY	Long; used with ASAP and Captains Seat
1B,2-14	130309	FIXED CENTERMOUNT SHORT	Short; used with ASAP and Captains Seat

[09/03/2019]

FIXED CENTER MOUNT DUAL FOOT SEDEO ERGO



Pos.	Item Number	Description	Remarks
1,2	159781	FIXED CENTER MOUNT ASSM	
2	013149	BHCS M8 x 16	
3	136475	PCM SHROUD KIT	W/ Fasteners
4	136489	FXD CNTRMNT SMALL PRTS KIT	
7	104522	SHCS, M6X1X16, FULL, PL	
5-7	136476	FOOTPLATE KIT PCM PAIR	Pair
8	130320	TUBE FOOTREST	single tube fits left or right
9	250104	WASHER FLAT M6	
10	132633	WLDMNT UPR FIXED CM	
11	130420	BRKT SHRD CNTRMNT	
13,14	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
5,7,9,12-14	130383	CALF PAD ASSY RH	Right, complete 1 side
5,7,9,12-14	130350	CALF PAD ASSY LH	Left, complete 1 side

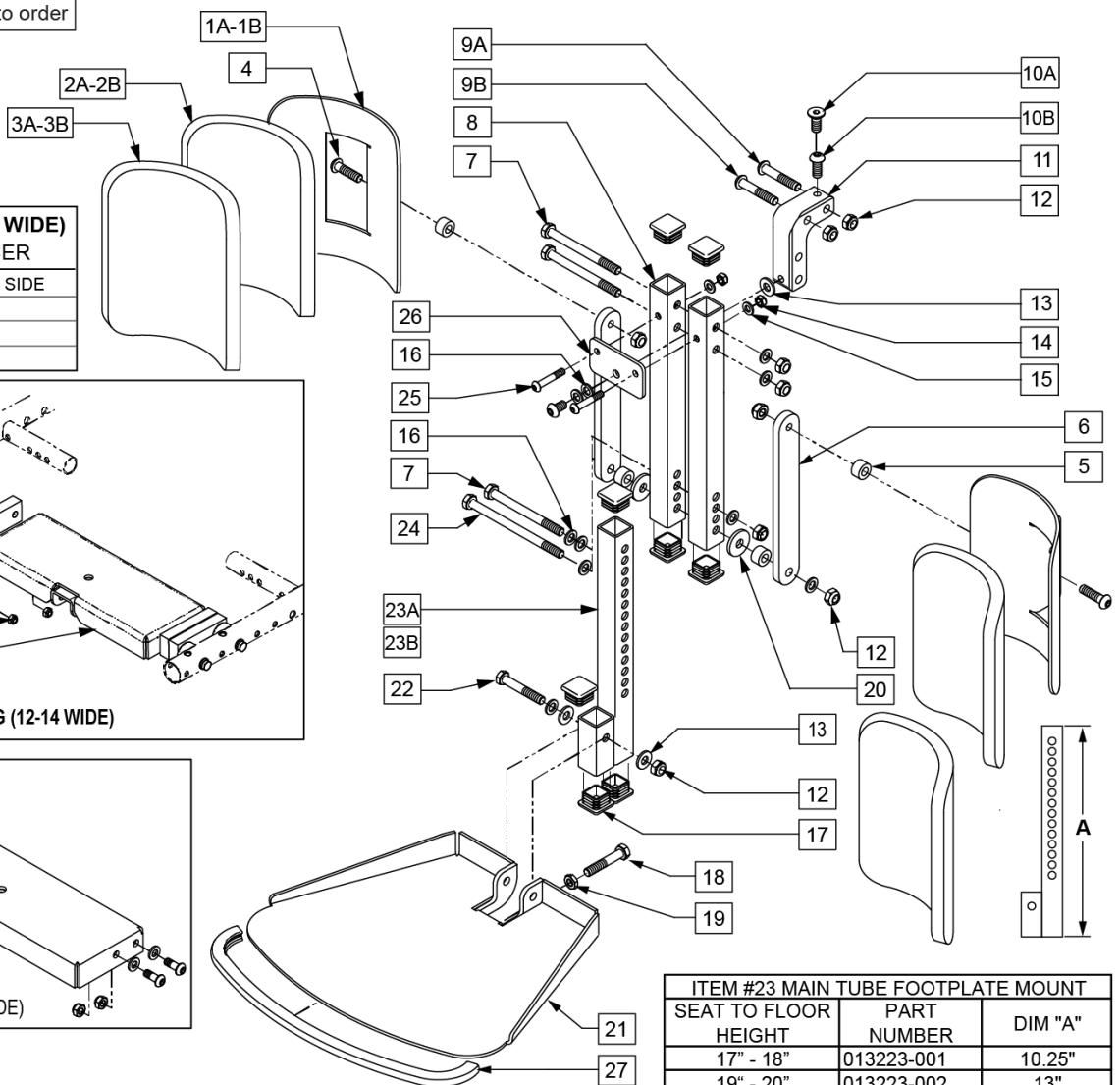
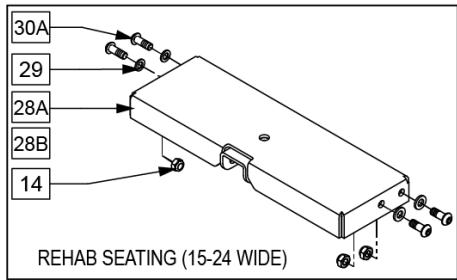
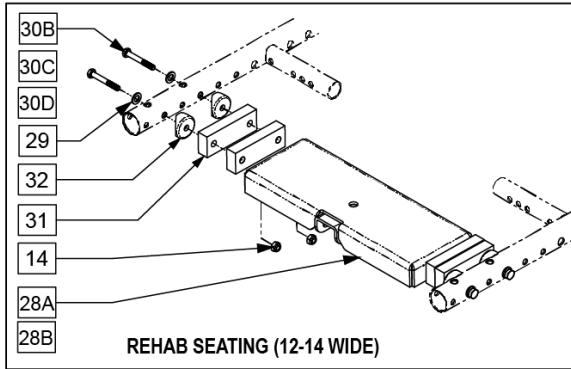
CENTER MOUNT FOOTREST (REHAB & POWER RECLINE)

[05/04/221]

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

REHAB SEATING (12-14 WIDE) ITEM #31 1/2" SPACER

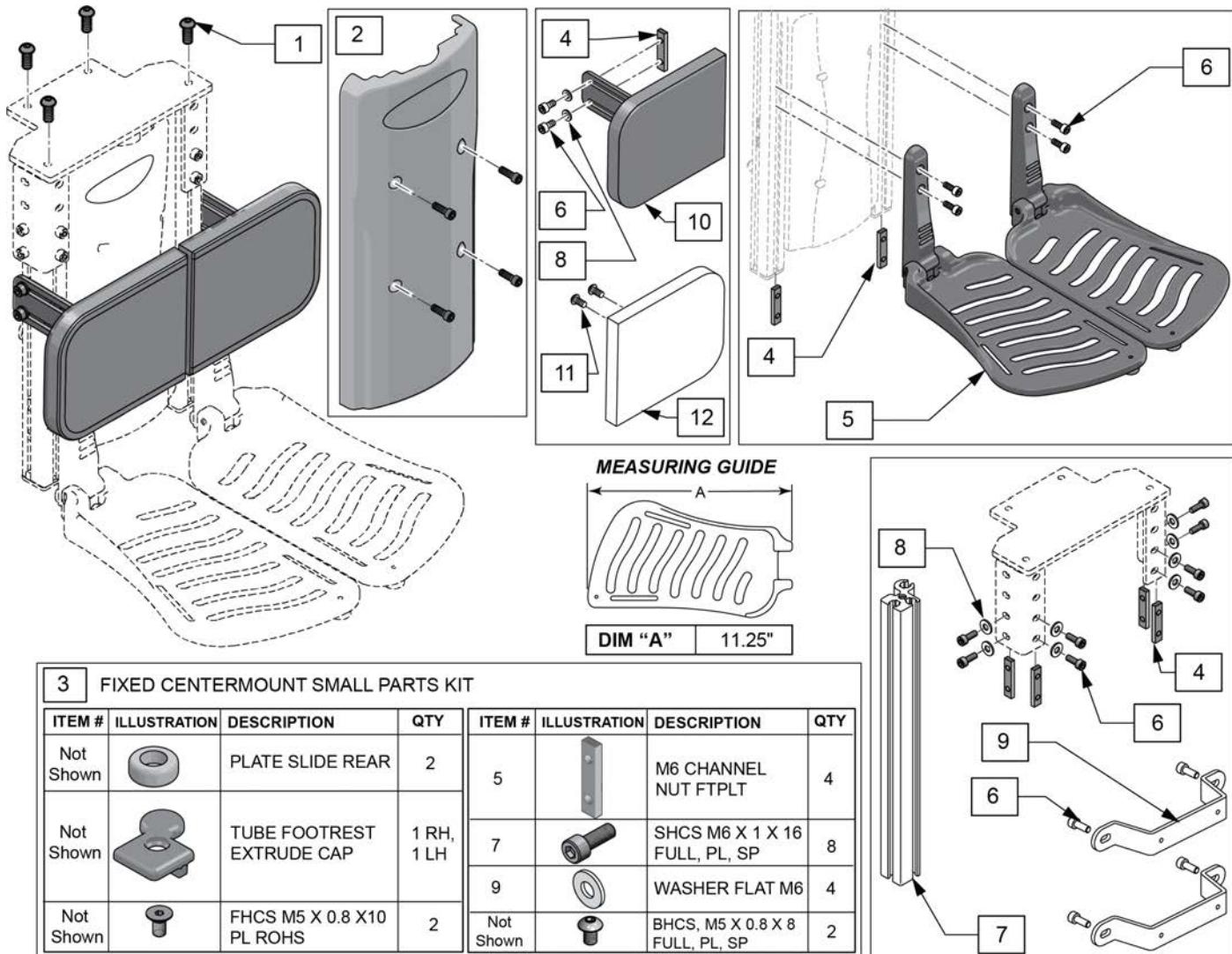
SEAT WIDTH	QTY PER SIDE
12"	0
13"	1
14"	2



Pos.	Item Number	Description	Remarks
4	013151	BHCS M8 x 1.25 x 30 BLK W/PL	
5	505934	SPACER 8 x 2 CASTER	
6	013887-001	BAR SA CALF PAD 160	
7	010517	M8 x 1.25 x 90 HHCS GD 10.9	
8	013194	HANGER FIX CENTER MOUNT	
9	230123	BHCS M8 x 1.25 x 45	REHAB SEAT
10A	230129	FHCS M8 x 1.25 x 20 BLK W/PL	PERFECT FIT SEAT
10B	013149	BHCS M8 x 16	REHAB SEAT
11	013186	KNUCKLE FIX CENTER MOUNT	
12	210085	NUT HEX NYLOCK M8 BLACK (REHAB SEAT)	
13	011650	WASHER NYLON M8	
14	210084	NUT HEX NYLOCK M6 BLACK	
15	106944	WASHER FLAT THIN AN 1/4 ROHS	
16	263100	5/16 AN WASHER FLAT	

Pos.	Item Number	Description	Remarks
17	010615	SQUARE END CAP CNTR LEG SPPRT	
18	234960	M8-35 HEX C/S	
19	013036	M8 X 1.25 JAM NUT HEX	
20	561016	1" WASHER 5/16" HOLE	
22	013803	HHCS M8 x 1.25 x 50 BLK	
23A	013223-001	MAIN TUBE FTPLT MNT SHORT	
23B	013223-002	MAIN TUBE FTPLT MNT LNG	
24	013888	HHCS M8 x 1.25 x 130	
25	013252	BHCS M6 X 1 X 35 BLK	
26	013190	PLATE SQUARE TUBE SUPPORT	
27	014081	FOOTPLATE TRIM FIX CNTR MOUNT	
28A	013237	FRAME CENTER MT WELDMNT	
28B	013583	FRAME CENTER MT WLDMNT 12-14	
29	250104	WASHER FLAT M6	
30A	230032	M6 X 16 B/H CAP SCREW (15-24 WIDE ONLY)	FITS 15" - 24" WIDE
30B	118665	HHCS M6X1X45 PART NP	FITS 14" WIDE ONLY
30C	013035	HHCS M6 x 1.0 x 55 10.9	FITS 13" WIDE ONLY
30D	230063	HHCS M6 x 1.0 x 70	FITS 12" WIDE ONLY
31	013584	SPACER 1/2	FITS 13" - 14" WIDE
32	561004	1" SADDLE 1/4" HOLE	
1A,2A,3A	013211	ASSM CALF PAD SINGLE ROW	
1B,2B,3B	755013	CALF PAD TROUGH STYLE KIDS	
4,7,9,12-16,18-20,22,24,25,29,30	101549	CENTER MOUNT LEGREST HDWR KIT	FITS 15" - 24" WIDE
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: Fits Recline w/ Power Sheer seating systems on QM7 Series chairs or Pulse chairs after S/N prefix QM710B, QM715B & QM720B or PLS6C only.

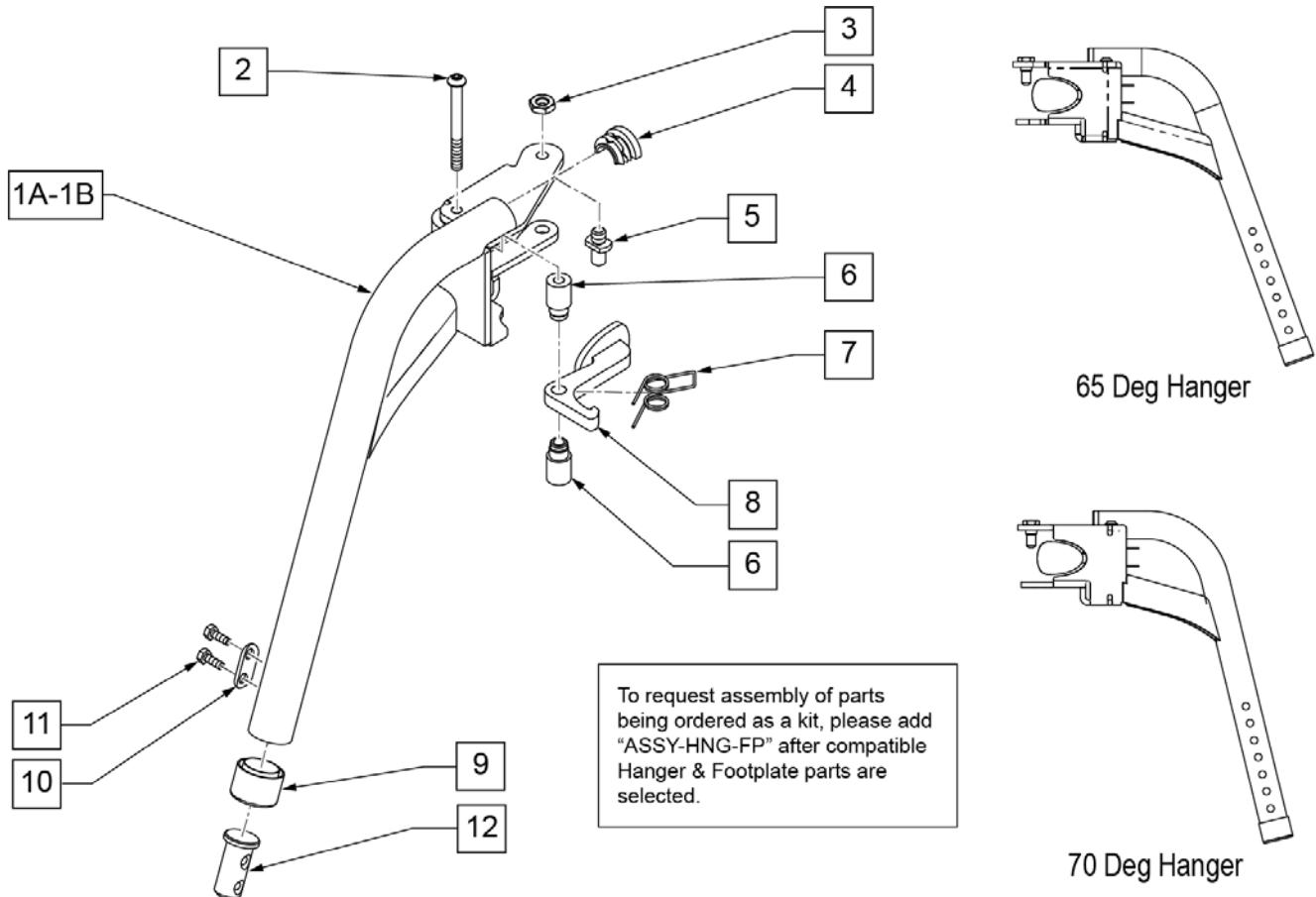


3 FIXED CENTERMOUNT SMALL PARTS KIT

ITEM #	ILLUSTRATION	DESCRIPTION	QTY	ITEM #	ILLUSTRATION	DESCRIPTION	QTY
Not Shown		PLATE SLIDE REAR	2	5		M6 CHANNEL NUT FTPLT	4
Not Shown		TUBE FOOTREST EXTRUDE CAP	1 RH, 1 LH	7		SHCS M6 X 1 X 16 FULL, PL, SP	8
Not Shown		FHCS M5 X 0.8 X 10 PL ROHS	2	9		WASHER FLAT M6	4
				Not Shown		BHCS, M5 X 0.8 X 8 FULL, PL, SP	2

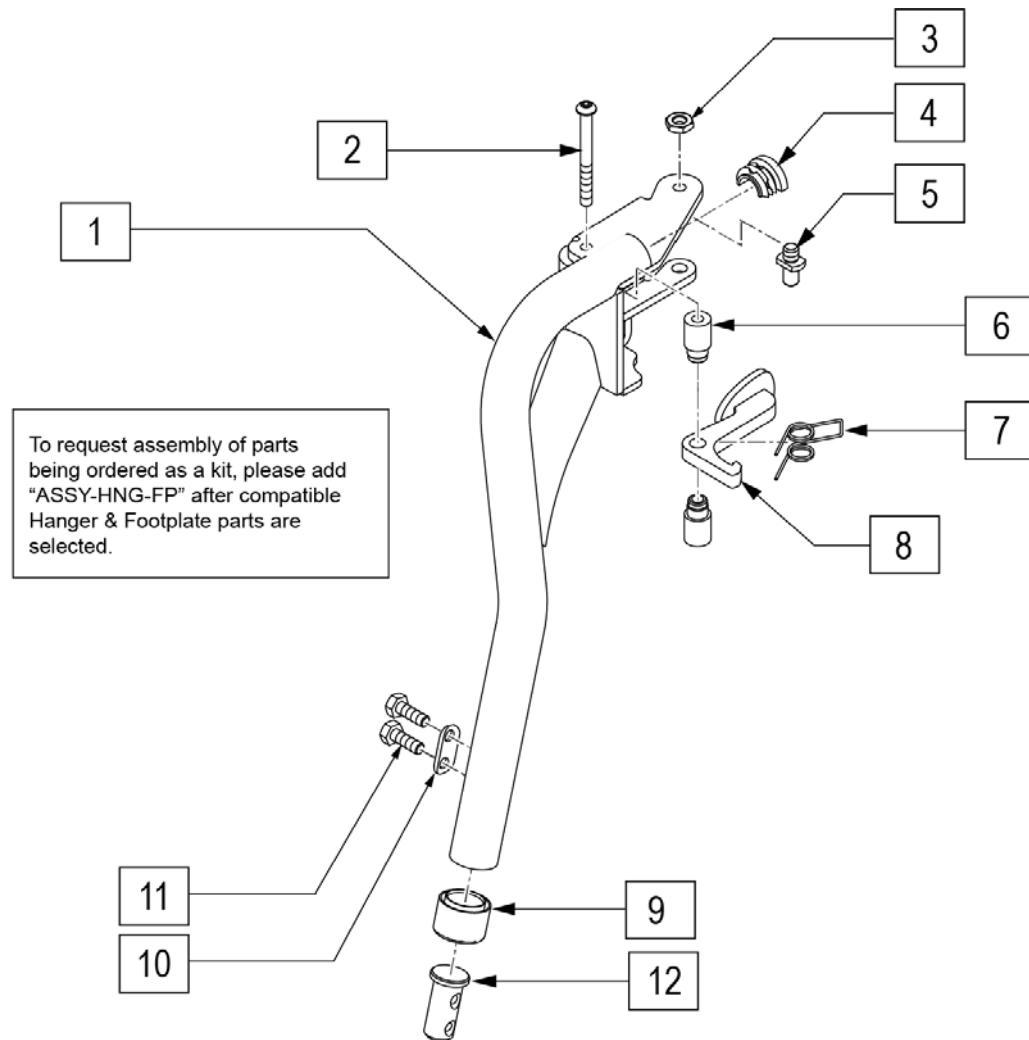
Pos.	Item Number	Description	Remarks
1	013149	BHCS M8 x 16	
2	136475	PCM SHROUD KIT	W/ Fasteners
3	136489	FXD CNTRMNT SMALL PRTS KIT	
6	104522	SHCS, M6X1X16, FULL, PL	
4-6	136476	FOOTPLATE KIT PCM PAIR	Pair
7	130320	Tube Footrest	single tube fits left or right
8	106945	WASHER FLAT SAE 1/4 ROHS	
9	130420	BRKT SHRD CNTRMNT	
11,12	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
4,6,8,10-12	130383	CALF PAD ASSEMBLY RH	Right, complete 1 side
4,6,8,10-12	130350	CALF PAD ASSEMBLY LH	Left, complete 1 side

Note: if switching from a Fixed Center Mount Footrest to Swing Away Hangers on a Pulse with a Captains Seat, order 2 each of 122712 (LAT HANGER WELDMENT W/HARDWARE) to mount the Hanger Receivers to the chair. Please see SWING AWAY HANGER RECEIVER page.



Pos.	Item Number	Description	Remarks
2	013216	SCREW M6 X 60 SKT BTN BLK	
3	013036	M8 X 1.25 JAM NUT HEX	
4	013312	HALF CAP INSERT	
5	108778	PIVOT PIN, POWER	
6	013217	SPACER S/A HANGER LATCH	
7	013163	SPRING LATCH S/A HANGER	
8	013160	LATCH ARM S/A HANGER	
9	561082	1" TUBE END BUSHING THIN	
10	483717	HANGER SADDLE	
11	234891	M6 X 20 HEX C/S	
12	013369	TUBE IN EXT TB S/A HNGR EXT	
1B-9	115167	S/A HANGER ASSM 70D R	70 degree - Right
1B-9	115168	S/A HANGER ASSM 70D L	70 degree - Left
1A-9	014450	S/A HANGER ASSM 65D R	65 degree - Right
1A-9	014451	S/A HANGER ASSM 65D L	65 degree - Left
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

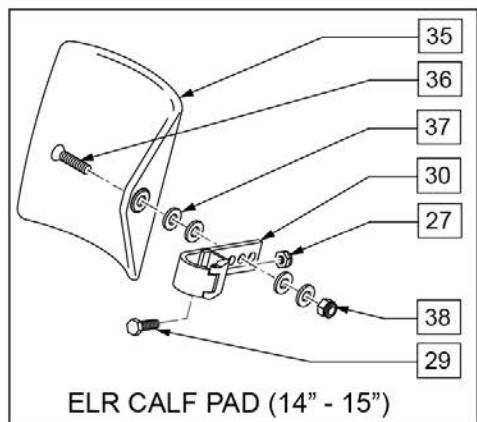
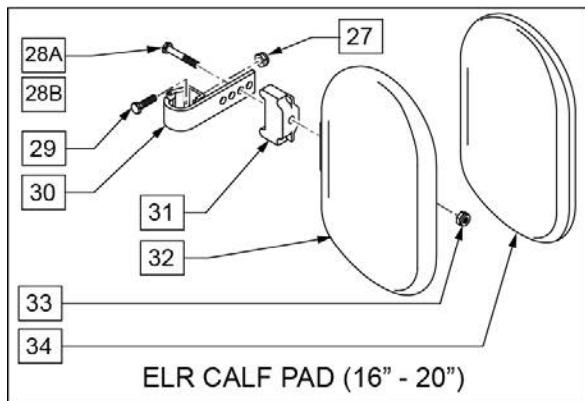
Note: if switching from a Fixed Center Mount Footrest to Swing Away Hangers on a Pulse with a Captains Seat, order 2 each of 122712 (LAT HANGER WELDMENT W/HARDWARE) to mount the Hanger Receivers to the chair. Please see SWING AWAY HANGER RECEIVER page.



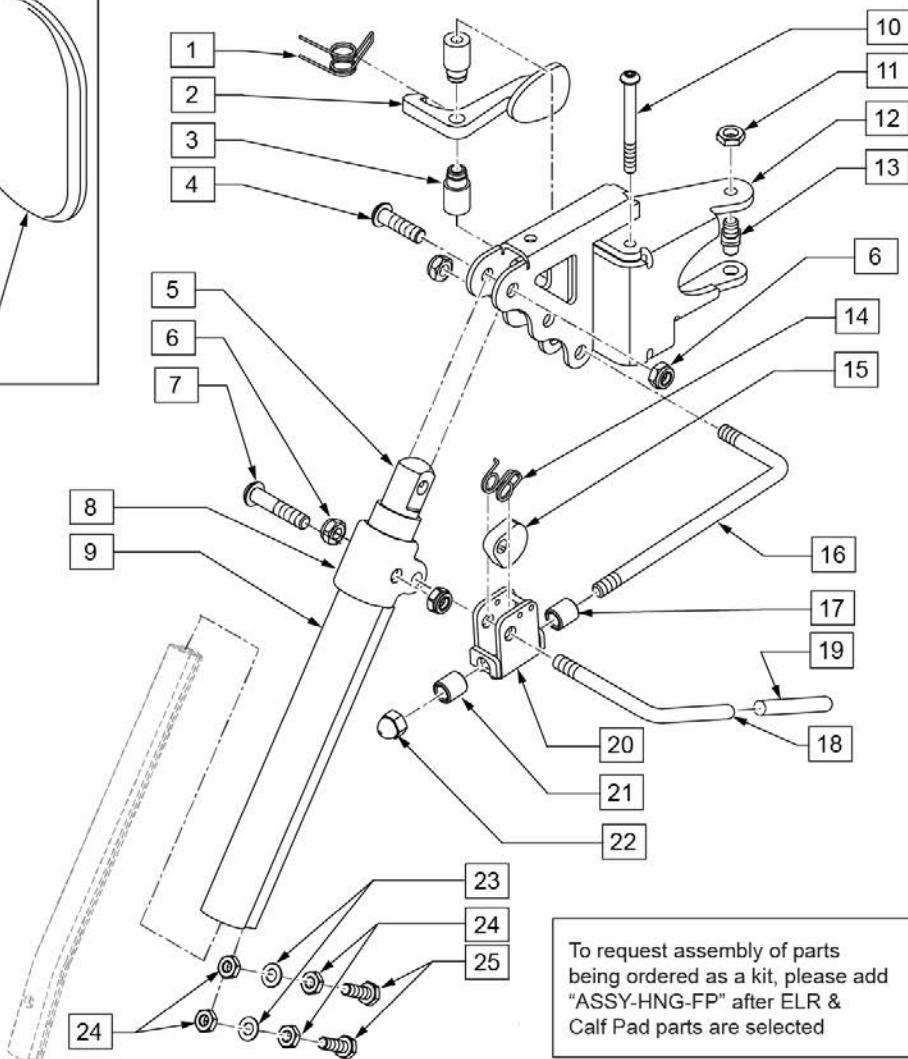
Pos.	Item Number	Description	Remarks
2	013216	SCREW M6 X 60 SKT BTN BLK	
3	013036	M8 X 1.25 JAM NUT HEX	
4	013312	HALF CAP INSERT	
5	108778	PIVOT PIN, POWER	
6	013217	SPACER S/A HANGER LATCH	
7	013163	SPRING LATCH S/A HANGER	
8	013160	LATCH ARM S/A HANGER	
9	561082	1" TUBE END BUSHING THIN	
10	483717	HANGER SADDLE	
11	234891	M6 X 20 HEX C/S	
12	013369	TUBE IN EXT TB S/A HNGR EXT	
1-9	100189	S/A HNGR ASSY TAPER 75D LH	Left
1-9	100190	S/A HNGR ASSY TAPER 75D RT	Right
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

ELEVATING LEGREST

[03/11/2020]



39 ELEVATING LEGREST HARDWARE KIT			
POS #	ILLUSTRATION	DESCRIPTION	QTY
4	5/16-24 X 1 1/8 BHCS BLK	5/16-24 X 1 1/8 BHCS BLK	1
6	5/16-24 NYLOCK NUT THIN	5/16-24 NYLOCK NUT THIN	4
7	5/16-24 X 1 1/2 BH C/S	5/16-24 X 1 1/2 BH C/S	1
10	SCREW M6 X 60 SKT BTN BLK	SCREW M6 X 60 SKT BTN BLK	1
23	1/4 AN WASHER FLAT	1/4 AN WASHER FLAT	2
24	1/4-28 NUT THIN	1/4-28 NUT THIN	4
25	1/4-28 X 5/8 HEX C/S	1/4-28 X 5/8 HEX C/S	2



To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR & Calf Pad parts are selected

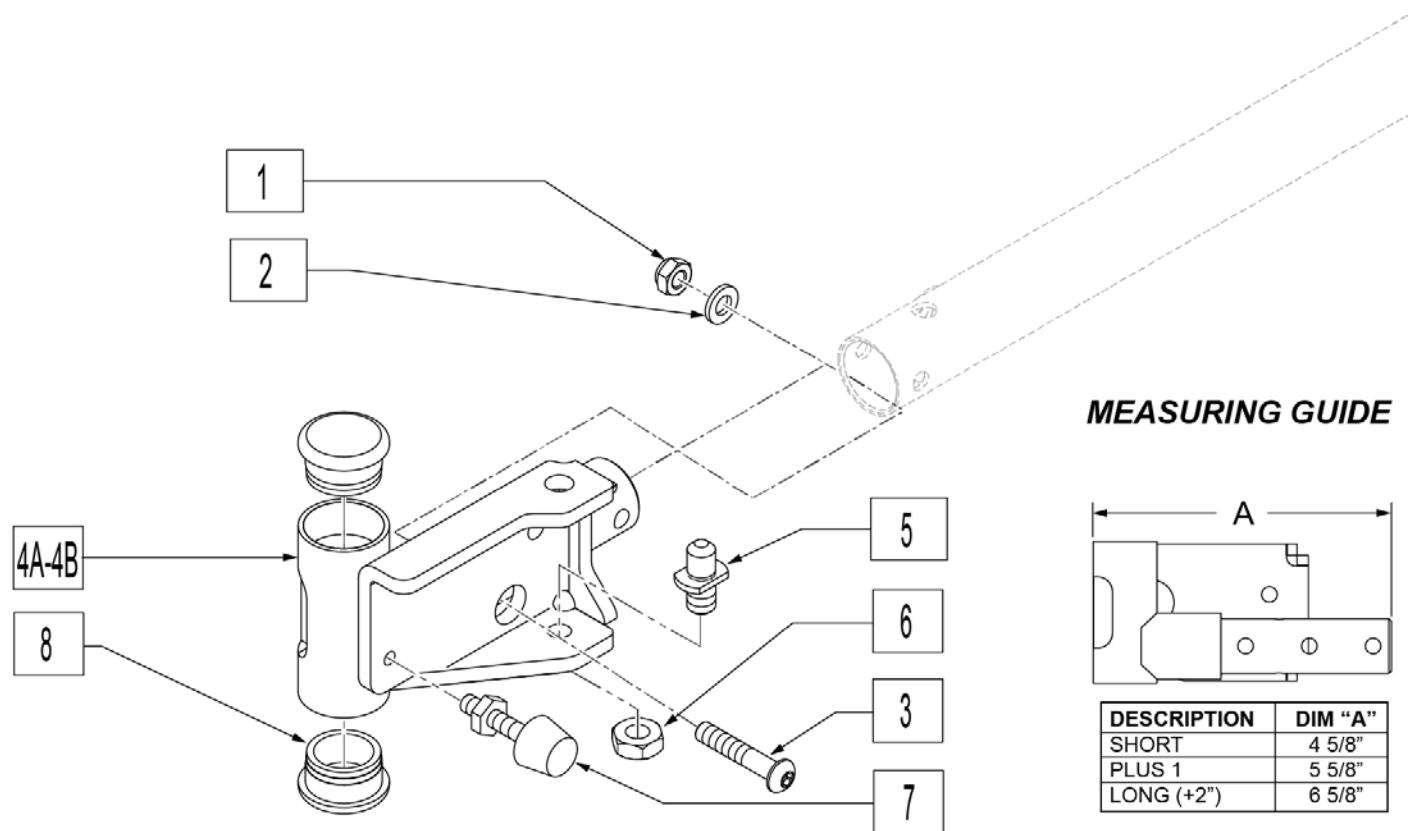
Pos.	Item Number	Description	Remarks
1	013163	SPRING LATCH S/A HANGER	
2	013160	LATCH ARM S/A HANGER	
3	013217	SPACER S/A HANGER LATCH	
4	226343	5/16-24 X 1 1/8 BHCS BLK	
5	540252	ELR PIVOT PRS	
6	106939	5/16-24 NYLOCK NUT THIN	
7	226138	5/16-24 X 1 1/2 BH C/S	
8	560420	ELR UPPER PIVOT PLST	
9	550722S	ELR ADJUSTMENT TUBE	
10	013216	SCREW M6 X 60 SKT BTN BLK	
11	013036	M8 X 1.25 JAM NUT HEX	
13	108778	PIVOT PIN TOP S/A HANGER	
14	321106	ELR TORSION SPRING	
15	481119	ELR CAM LOCKING POWDERED METAL	
16	481242	ELR LOCK ROD S525	
17	014085	ELR ADJ STOP 20D	
18	481122	ELR ACTUATION ARM	
19	561049	ELR RELEASE ROD COVER	

Pos.	Item Number	Description	Remarks
20	880990	ELR LOCK HOUSING W/PIN	
21	560815	HEMI ELR ADJ STOP BACK LG	
22	202109	5/16-24 ACORN NUT HEX	
23	106943	1/4 AN WASHER FLAT	
24	201112	1/4-28 NUT THIN	
25	221096	1/4-28 X 5/8 HEX C/S	
27	106934	1/4-28 NYLOCK NUT	
28A	222242	5/16-18 X 2 1/2 HEX C/S	
28B	107019	HHCS 5/16-18 X 3-1/2 ROHS	(USE W/ ITEM #31)
29	221096	1/4-28 X 5/8 HEX C/S	
30	881413	CALF PAD BRACKET ASSM	
31	560199	ELR CALF HINGE SPACER	used w/ 16-17 wide calf pad
32	560108	CALF PAD MOLDED 16-20"	
33	106936	5/16-18 NYLOCK NUT THICK	
34	751045	CALF PAD COVER NEOPRENE	
35	755014	CALF PAD TROUGH STYLE 14/16	
36	222108	5/16-18 X 1 1/4 BH C/S	
37	561016	1" WASHER 5/16"" HOLE"	
38	106937	5/16-18 NYLOCK NUT THIN	
39	101548	ELEVATING LEGREST HDWR KIT	
27,29,30,35-38	881414	CALF PAD J-HOOK 14-15" ASSM	
27,28B,29-34	881416	CALF PAD MOLDED 16-17" ASSM	
27,28A,29,30,32-34	881412	CALF PAD MOLDED 18-20" ASSM	
1-25	101285	RHYTHM/GROOVE ELR HNGR ASSM R	Also fits Pulse & QM-7 Series chairs
1-25	101286	RHYTHM/GROOVE ELR HNGR ASSM L	Also fits Pulse & QM-7 Series chairs
1-8,10-22	101844	ELR HNGR R RHY/GRV W/O TUBE	Also fits Pulse & QM-7 Series chairs
1-8,10-22	101845	ELR HNGR L RHY/GRV W/O TUBE	Also fits Pulse & QM-7 Series chairs
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

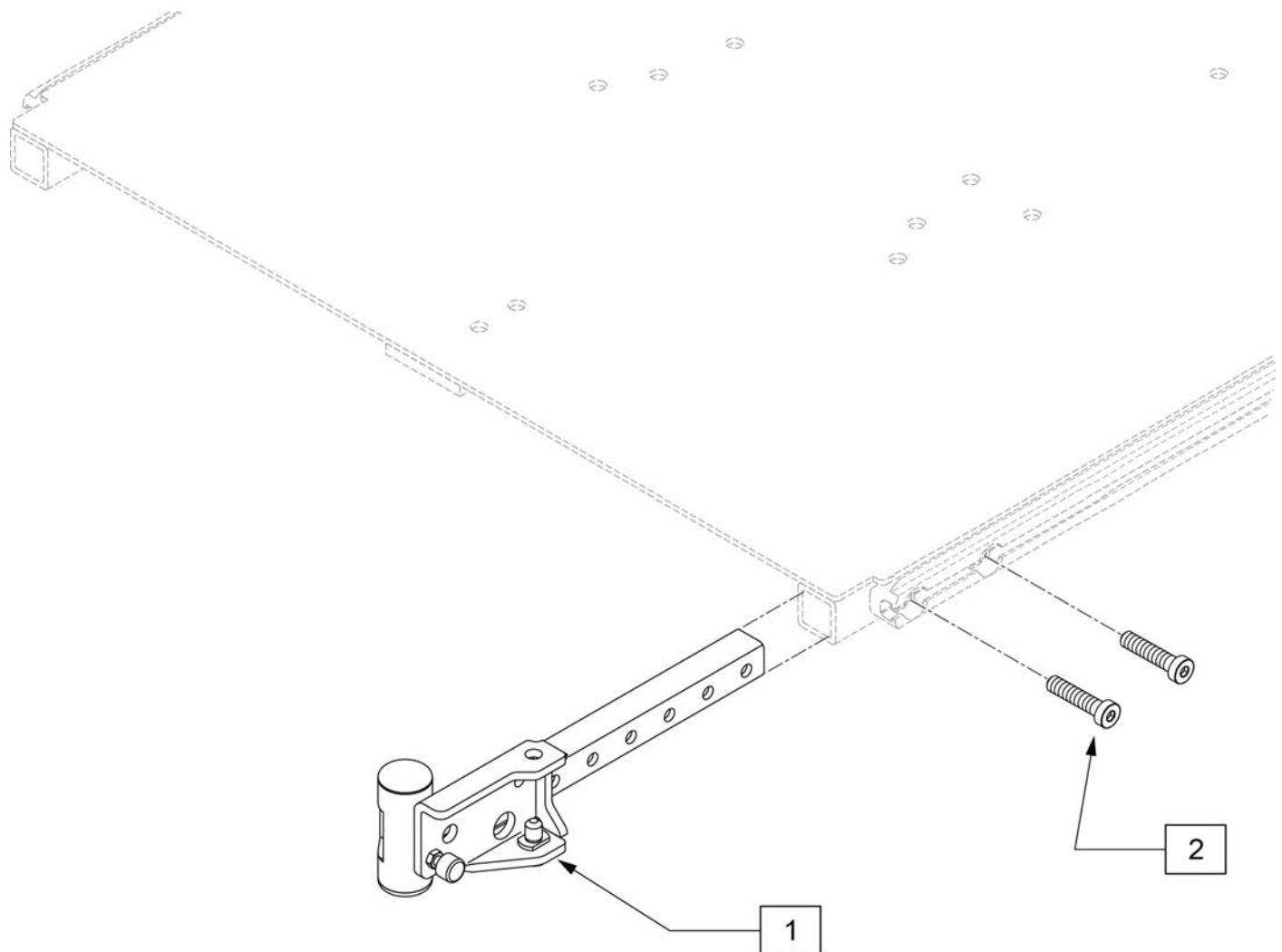
SWING AWAY HANGER RECEIVER

[09/04/2019]

Note: Use +1 Receiver when changes to Seat Depth or Seat Width cause interference between Front Caster and Swing Away Hangers.



Pos.	Item Number	Description	Remarks
1	210084	NUT HEX NYLOCK M6 BLACK	
2	250104	WASHER FLAT M6	
3	013252	BHCS M6 X 1 X 35 BLK	
5	108778	PIVOT PIN, POWER	
6	013036	M8 NUT JAM THIN	
7	013763	STOP BUMPER	
8	561002	1" INSERT PLUG .083	
1-4A,5-8	104780	HANGER RECVR ASSM SH R	Right
1-4A,5-8	104781	HANGER RECVR ASSM SH L	Left
1-4B,5-8	104784	HANGER RECVR ASSM +1 R	Right
1-4B,5-8	104785	HANGER RECVR ASSM +1 L	Left
1-4C,5-8	104782	HANGER RECVR ASSM LNG R	Right
1-4C,5-8	104783	HANGER RECVR ASSM LNG L	Left



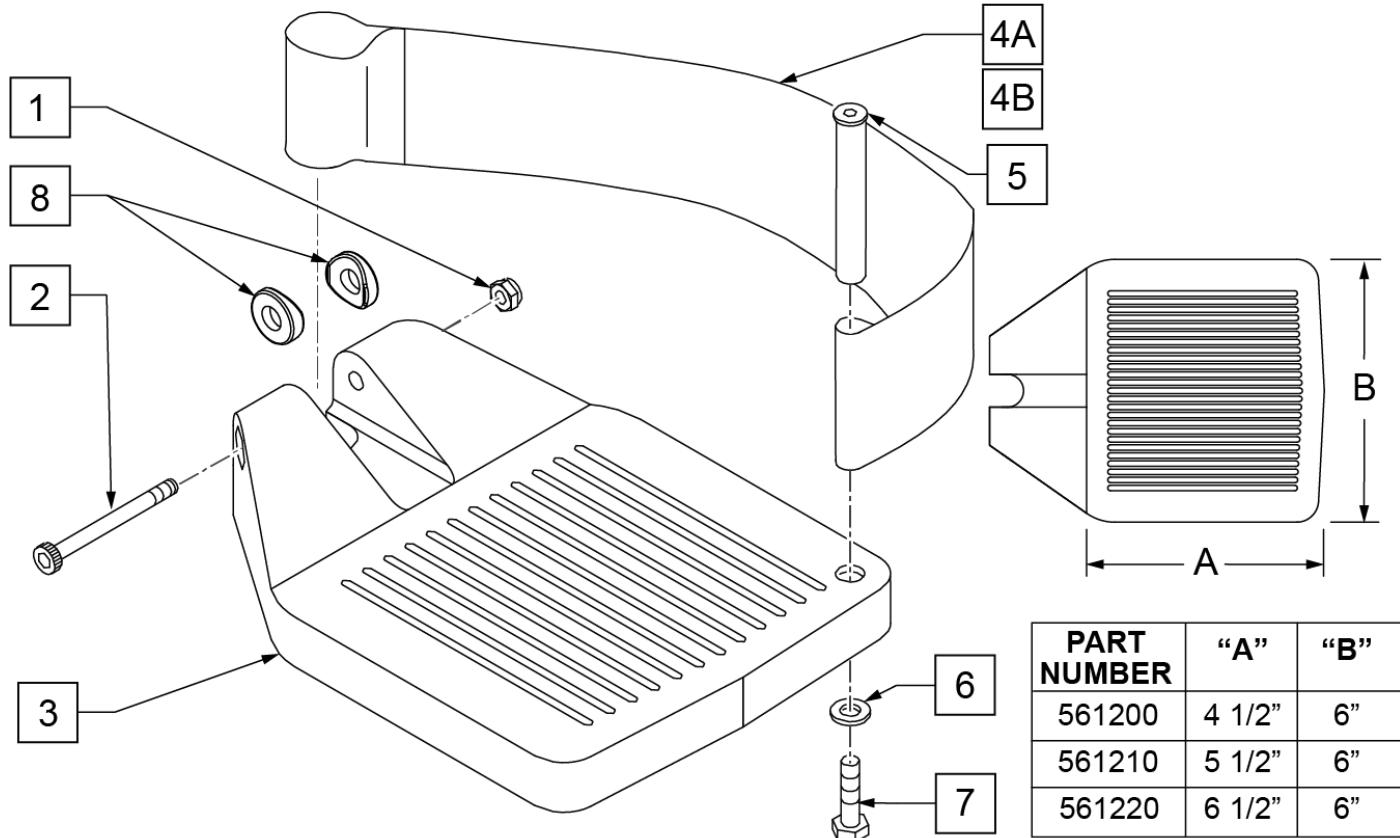
Pos.	Item Number	Description	Remarks
1	112532	LEGREST SWING-AWAY RETAINER ASSM	Pair
2	119271	SHCS,M8X1.25X35 PF,NP	
1,2	111449	LEGREST S/A RETAINER ASSM R	Right
1,2	111450	LEGREST S/A RETAINER ASSM L	Left

COMPOSITE FOOTPLATE

[12/2017]

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width



PART NUMBER	"A"	"B"
561200	4 1/2"	6"
561210	5 1/2"	6"
561220	6 1/2"	6"

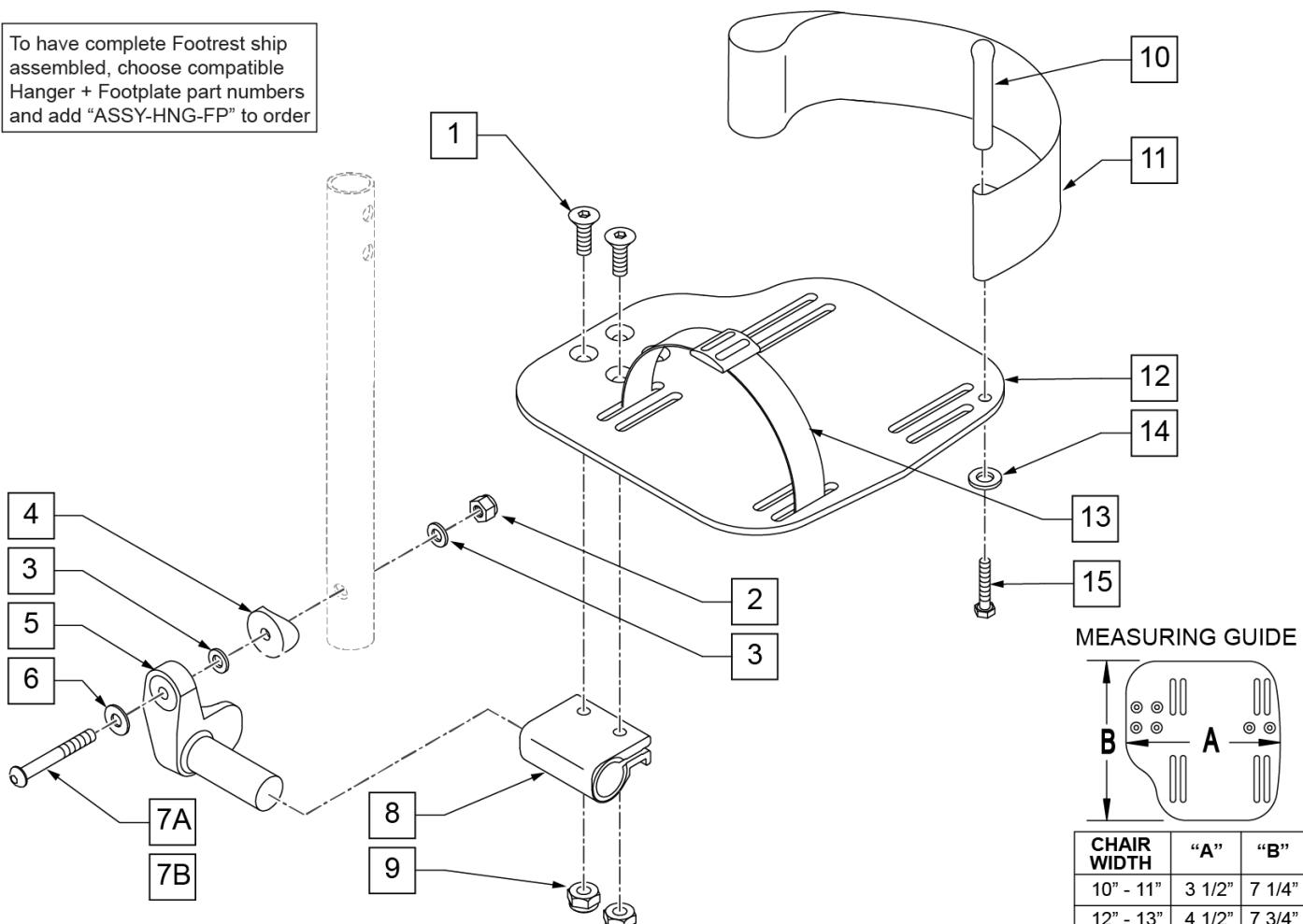
Pos.	Item Number	Description	Remarks
1	106935	1/4 - 28 NYLOCK NUT	
2	226165	1/4 - 28 x 2 1/2 SOC C/S	
3	561200	COMPOSITE FOOTPLATE 14 -15 (16 -18 V)	14 -15 OR 16 -18V
3	561210	COMPOSITE FOOTPLATE 16 -17 (19 -20 V)	16 -17 OR 19 -20V
3	561220	COMPOSITE FOOTPLATE 18 -20	18 -20
4A	741151	HEEL LOOP 14-15 COMPOSITE (14 -15 or 16 -18V)	14 -15 OR 16 -18V
4A	741156	HEEL LOOP 16 -17 or 19 -20V	16 -17 OR 19 -20V
4A	741153	HEEL LOOP 18 -20 COMPOSITE/14-15 ANG ADJ	18 -20
4A	902270	HEEL LOOP COMPOSITE FT 14-15	PAIR 14 -15 OR 16 -18V
4A	902271	HEEL LOOP COMPOSITE FT 16-17	PAIR 16 -17 OR 19 -20V
4A	902272	HEEL LOOP COMPOSITE FT 18-20	PAIR 18 -20
4B	741154	HEEL LOOP 14-15 COMPOSITE HEMI	14 -15 HEMI
4B	741155	HEEL LOOP 16-17 COMPOSITE HEMI	16 -17 HEMI
4B	741153	HEEL LOOP 18-20 COMPOSITE HEMI	18 -10 HEMI
4B	902260	HEEL LOOPS HEMI COMPOSITE 14-15	PAIR 14 -15 HEMI
4B	902261	HEEL LOOPS HEMI COMPOSITE 16-17	PAIR 16 -17 HEMI
4B	902262	HEEL LOOPS HEMI COMPOSITE 18-20	PAIR 18 -20 HEMI
5	561040	HEEL LOOP PEG	
6	106944	1/4 AN WASHER FLAT THIN	

Pos.	Item Number	Description	Remarks
7	106958	HHCS 1/4-20 X 1 ROHS	
8	561003	3/4" SADDLE THIN	USED W/ ROUND EXT TUBES ONLY
1-3	921180	COMPOSITE FOOTPLATE ASSM 14-15	RIGHT (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921181	COMPOSITE FOOTPLATE ASSM 14-15	LEFT (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921182	COMPOSITE FOOTPLATE ASSM 16-17	RIGHT (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921183	COMPOSITE FOOTPLATE ASSM 16-17	LEFT (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921184	COMPOSITE FOOTPLATE ASSM 18-20	RIGHT (18 -20) W/O HEEL LOOP
1-3	921185	COMPOSITE FOOTPLATE ASSM 18-20	LEFT (18 -20) W/O HEEL LOOP
1-3	921151	COMPOSITE FOOTPLATE ASSM 14-15/16-18V	PAIR (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921152	COMPOSITE FOOTPLATE ASSM 16-17/19-20V	PAIR (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921153	COMPOSITE FOOTPLATE ASSM 18-20	PAIR (18 -20) W/O HEEL LOOP
1,2,3A,4-7	921190	COMPOSITE FOOTPLATE ASSM HL LP 14-15	RIGHT (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921191	COMPOSITE FOOTPLATE ASSM HL LP 14-15	LEFT (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921192	COMPOSITE FOOTPLATE ASSM HL LP 16-17	RIGHT (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921193	COMPOSITE FOOTPLATE ASSM HL LP 16-17	LEFT (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921194	COMPOSITE FOOTPLATE ASSM HL LP 18-20	RIGHT (18 -20) W/ HEEL LOOP
1,2,3A,4-7	921195	COMPOSITE FOOTPLATE ASSM HL LP 18-20	LEFT (18 -20) W/ HEEL LOOP
1,2,3A,4-7	921161	COMPOSITE FOOTPLATE ASSM HL 14-15/16-18V	PAIR (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921162	COMPOSITE FOOTPLATE ASSM HL 16-17/19-20V	PAIR (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921163	COMPOSITE FOOTPLATE ASSM HL 18-20	PAIR (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921140	COMPOSITE FOOTPLATE ASSM HEMI HL LP 14-15	RIGHT (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921141	COMPOSITE FOOTPLATE ASSM HEMI HL LP 14-15	LEFT (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921142	COMPOSITE FOOTPLATE ASSM HEMI HL LP 16-17	RIGHT (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921143	COMPOSITE FOOTPLATE ASSM HEMI HL LP 16-17	LEFT (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921144	COMPOSITE FOOTPLATE ASSM HEMI HL LP 18-20	RIGHT (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921145	COMPOSITE FOOTPLATE ASSM HEMI HL LP 18-20	LEFT (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921167	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 14-15	PAIR (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921168	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 16-17	PAIR (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921169	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 18-20	PAIR (18 -20) W/ HEEL LOOP
		Ship assembled part #	Use with multiple assemblies
ASSY-HNG-FP		HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

ADULT ANGLE ADJUSTABLE FOOTPLATE

[09/04/2019]

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order



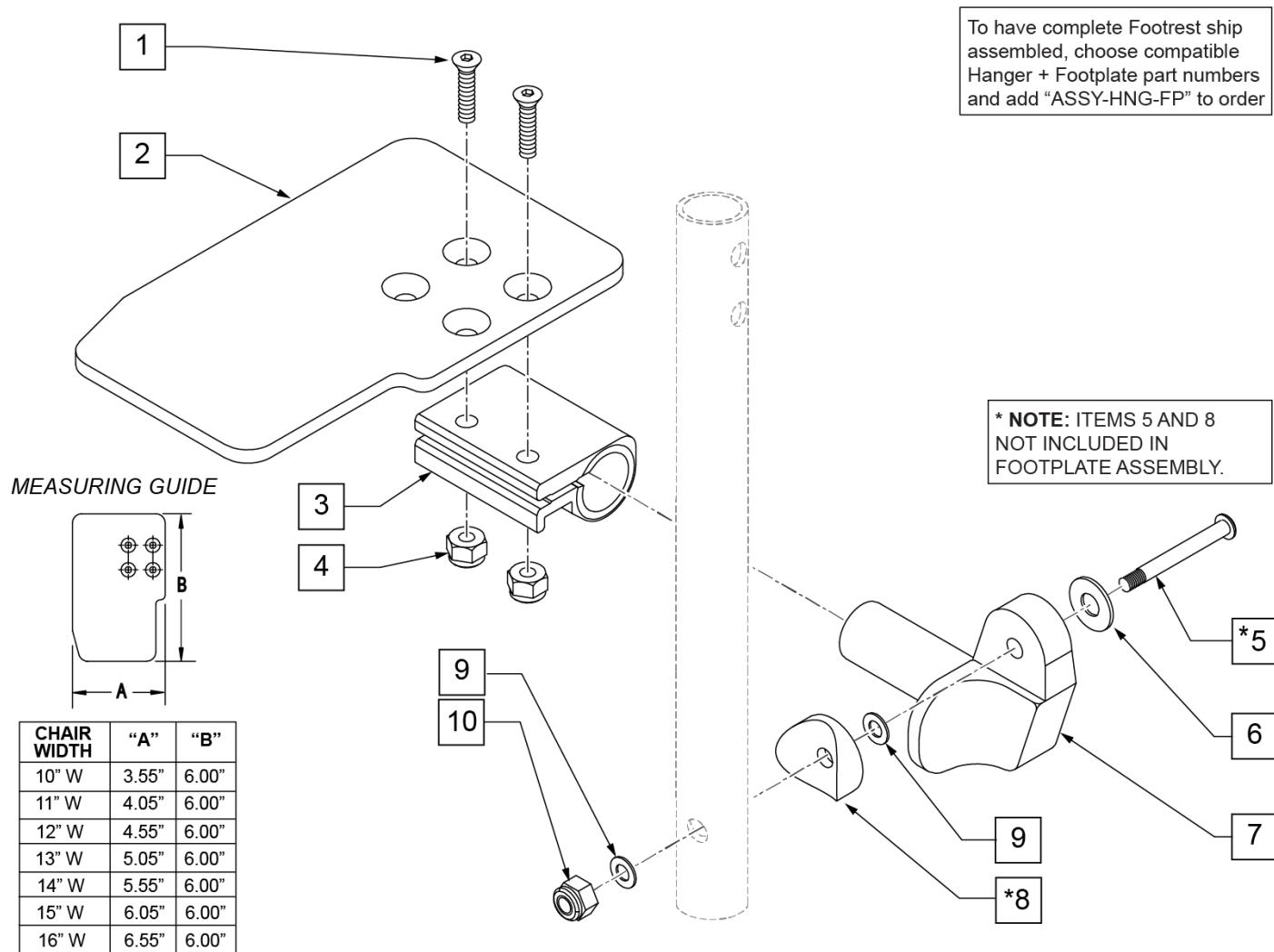
* NOTE: ITEMS 4, 7A & 7B
NOT INCLUDED IN FOOTPLATE
ASSEMBLY.

Pos.	Item Number	Description	Remarks
1	106978	FHCS 1/4 -28 x 7/8	
2	106941	1/4-28 AUTOMATION NUT	
3	106944	1/4 AN WASHER FLAT THIN	
4	561055	3/4" SADDLE 1" OD	
5	541002	FTRST MOUNTING BRKT-3/8 RAD R	
5	541003	FTRST MOUNTING BRKT-3/8 RAD L	
6	106945	1/4 SAE WASHER	
7A	106962	BHCS 1/4 -28 x 1 3/4 ROHS	For Manual ELRs only
7B	226167	1/4-28 x 1.625 BH C/S BLK (ROUND EXTENSION TUBES)	
8	550350	3/4" CLMP ADJ FT PLT	
9	106935	NUT NYLOCK THIN 1/4-28 ROHS	
10	561040	HEEL LOOP PEG	
11	741153	H/L 18-20 CMPST/14-15 ANG ADJ	
11	741253	HEEL LOOP ADLT ADJ F/PLT 18-20	
12	500660	ADLT ANGL ADJ F/PLT 14/15" R	
12	500661	ADLT ANGL ADJ F/PLT 14/15" L	
12	500662	ADLT ANGL ADJ F/PLT 16/17" R	
12	500663	ADLT ANGL ADJ F/PLT 16/17" L	

Pos.	Item Number	Description	Remarks
12	500664	ADLT ANGL ADJ F/PLT 18-20" R	
12	500665	ADLT ANGL ADJ F/PLT 18-20" L	
13	740260	TOE/ANKLE STRAP ADJ ADLT F/PLT	
14	106944	1/4 AN WASHER FLAT THIN	
15	106958	1/4-20 x 1 HEX C/S	
1-3,5,6,8,9,12	820460	FP ADLT ADJ 14/15 R	
1-3,5,6,8,9,12	820462	FP ADLT ADJ 14/15 L	
1-3,5,6,8,9,12	820464	FP ADLT ADJ 16/17 R	
1-3,5,6,8,9,12	820466	FP ADLT ADJ 16/17 L	
1-3,5,6,8,9,12	820468	FP ADLT ADJ 18-20 R	
1-3,5,6,8,9,12	820470	FP ADLT ADJ 18-20 L	
1-3,5,6,8,9,12	921320	FP ADLT ADJ 14/15	Pair
1-3,5,6,8,9,12	921322	FP ADLT ADJ 16/17	Pair
1-3,5,6,8,9,12	921324	FP ADLT ADJ 18-20	Pair
1-3,5,6,8-12,14,15	820461	FP ADLT ADJ 14/15 R HL	
1-3,5,6,8-12,14,15	820463	FP ADLT ADJ 14/15 L HL	
1-3,5,6,8-12,14,15	820465	FP ADLT ADJ 16/17 R HL	
1-3,5,6,8-12,14,15	820467	FP ADLT ADJ 16/17 L HL	
1-3,5,6,8-12,14,15	820469	FP ADLT ADJ 18-20 R HL	
1-3,5,6,8-12,14,15	820471	FP ADLT ADJ 18-20 L HL	
1-3,5,6,8-12,14,15	921321	FP ADLT ADJ 14/15 HL	Pair
1-3,5,6,8-12,14,15	921323	FP ADLT ADJ 16/17 HL	Pair
1-3,5,6,8-12,14,15	921325	FP ADLT ADJ 18-20 HL	Pair
1-3,7,9-10,14-15	101533	ADLT ANG ADJ FP D2 HDWR KIT	Kit for one side
1-4,7B,9,10,14-15	101534	ADLT ANG ADJ FP RND HDWR KIT	Kit for one side
		Ship assembled part #	Use with multiple assemblies add with Hanger & Footplate kit
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	

KIDS ANGLE ADJUSTABLE FOOTPLATE

[09/04/2019]



Pos.	Item Number	Description	Remarks
1	106978	1/4-28 X 7/8 FH C/S	
2	500635	KIDS ANGL ADJ F/PLT 10" R	
2	500636	KIDS ANGL ADJ F/PLT 10" L	
2	500637	KIDS ANGL ADJ F/PLT 11" R	
2	500638	KIDS ANGL ADJ F/PLT 11" L	
2	500639	KIDS ANGL ADJ F/PLT 12" R	
2	500640	KIDS ANGL ADJ F/PLT 12" L	
2	500641	KIDS ANGL ADJ F/PLT 13" R	
2	500642	KIDS ANGL ADJ F/PLT 13" L	
2	500643	KIDS ANGL ADJ F/PLT 14" R	
2	500644	KIDS ANGL ADJ F/PLT 14" L	
2	500645	KIDS ANGL ADJ F/PLT 15" R	
2	500646	KIDS ANGL ADJ F/PLT 15" L	
2	500647	KIDS ANGL ADJ F/PLT 16" R	
2	500648	KIDS ANGL ADJ F/PLT 16" L	
3	550350	3/4" CLAMP ADJ FOOTPLATE	
4	106935	NUT NYLOCK THIN 1/4-28 ROHS	
5	106962	1/4-28 x 1 3/4 BH C/S BLK ZN (D2 EXTENSION TUBES)	For manual ELRs only
5	226167	1/4-28 x 1.625 BH C/S BLK (ROUND EXTENSION TUBES)	

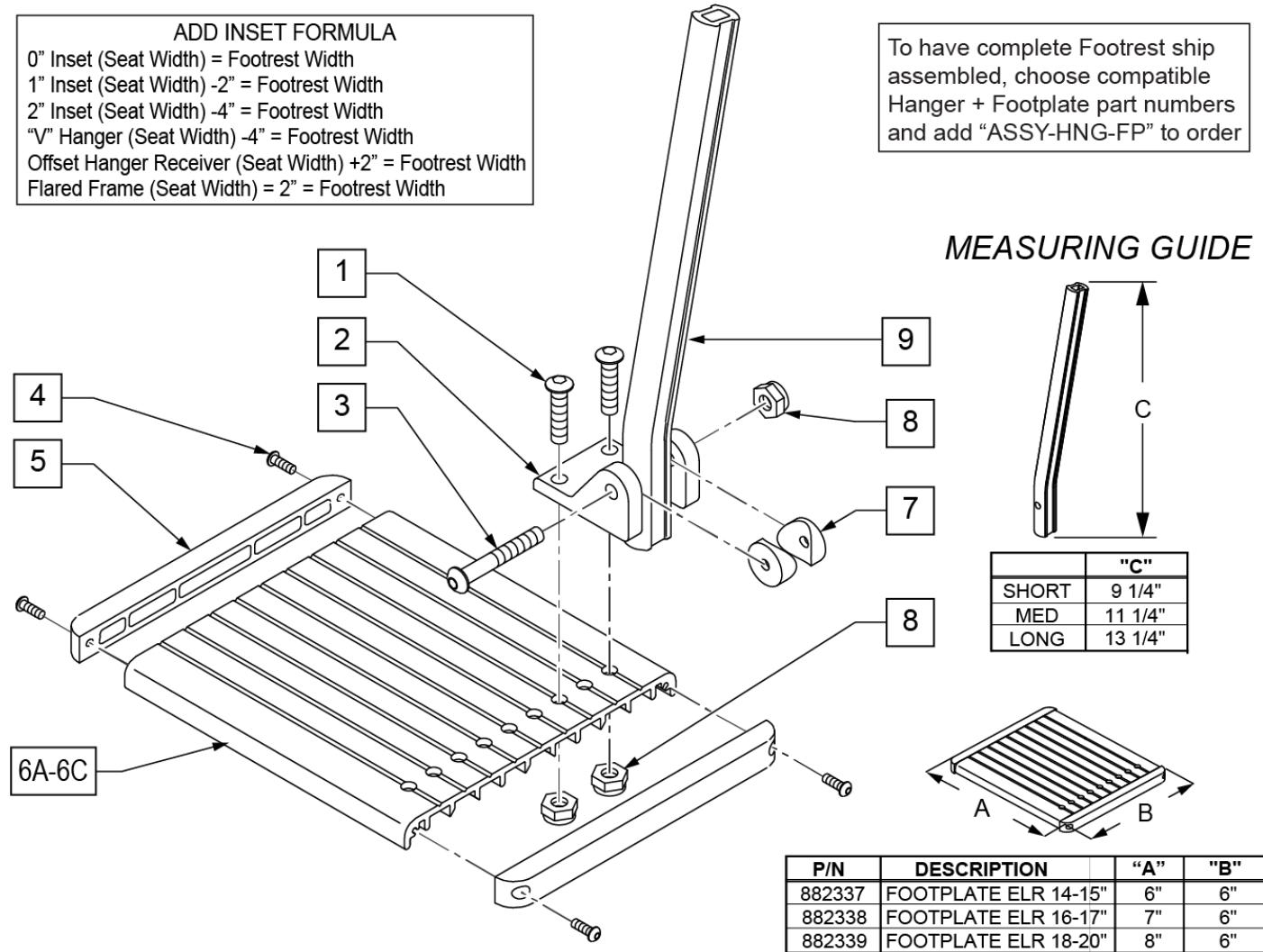
Pos.	Item Number	Description	Remarks
6	106945	1/4 SAE WASHER	
7A	541002	FTRST MOUNTING BRKT-3/8 RAD R	
7B	541003	FTRST MOUNTING BRKT-3/8 RAD L	
8	561055	3/4" SADDLE 1" OD	
9	106944	1/4 AN WASHER FLAT THIN	
10	106941	1/4-28 AUTOMATION NUT	
1-4,6,7,9,10	828850	KIDS ANG ADJ F/PLT EXT-MNT 10"R	
1-4,6,7,9,10	828851	KIDS ANG ADJ F/PLT EXT-MNT 10"L	
1-4,6,7,9,10	828852	KIDS ANG ADJ F/PLT EXT-MNT 11"R	
1-4,6,7,9,10	828853	KIDS ANG ADJ F/PLT EXT-MNT 11"L	
1-4,6,7,9,10	828854	KIDS ANG ADJ F/PLT EXT-MNT 12"R	
1-4,6,7,9,10	828855	KIDS ANG ADJ F/PLT EXT-MNT 12"L	
1-4,6,7,9,10	828856	KIDS ANG ADJ F/PLT EXT-MNT 13"R	
1-4,6,7,9,10	828857	KIDS ANG ADJ F/PLT EXT-MNT 13"L	
1-4,6,7,9,10	828858	KIDS ANG ADJ F/PLT EXT-MNT 14"R	
1-4,6,7,9,10	828859	KIDS ANG ADJ F/PLT EXT-MNT 14"L	
1-4,6,7,9,10	828860	KIDS ANG ADJ F/PLT EXT-MNT 15"R	
1-4,6,7,9,10	828861	KIDS ANG ADJ F/PLT EXT-MNT 15"L	
1-4,6,7,9,10	828862	KIDS ANG ADJ F/PLT EXT-MNT 16"R	
1-4,6,7,9,10	828863	KIDS ANG ADJ F/PLT EXT-MNT 16"L	
1-4,6,7,9,10	921280	KIDS ANG ADJ F/PLT EXT-MNT 10"	
1-4,6,7,9,10	921281	KIDS ANG ADJ F/PLT EXT-MNT 11"	
1-4,6,7,9,10	921282	KIDS ANG ADJ F/PLT EXT-MNT 12"	
1-4,6,7,9,10	921283	KIDS ANG ADJ F/PLT EXT-MNT 13"	
1-4,6,7,9,10	921284	KIDS ANG ADJ F/PLT EXT-MNT 14"	
1-4,6,7,9,10	921285	KIDS ANG ADJ F/PLT EXT-MNT 15"	
1-4,6,7,9,10	921286	KIDS ANG ADJ F/PLT EXT-MNT 16"	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

NOTE: Left Side Shown

ADD INSET FORMULA

0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width

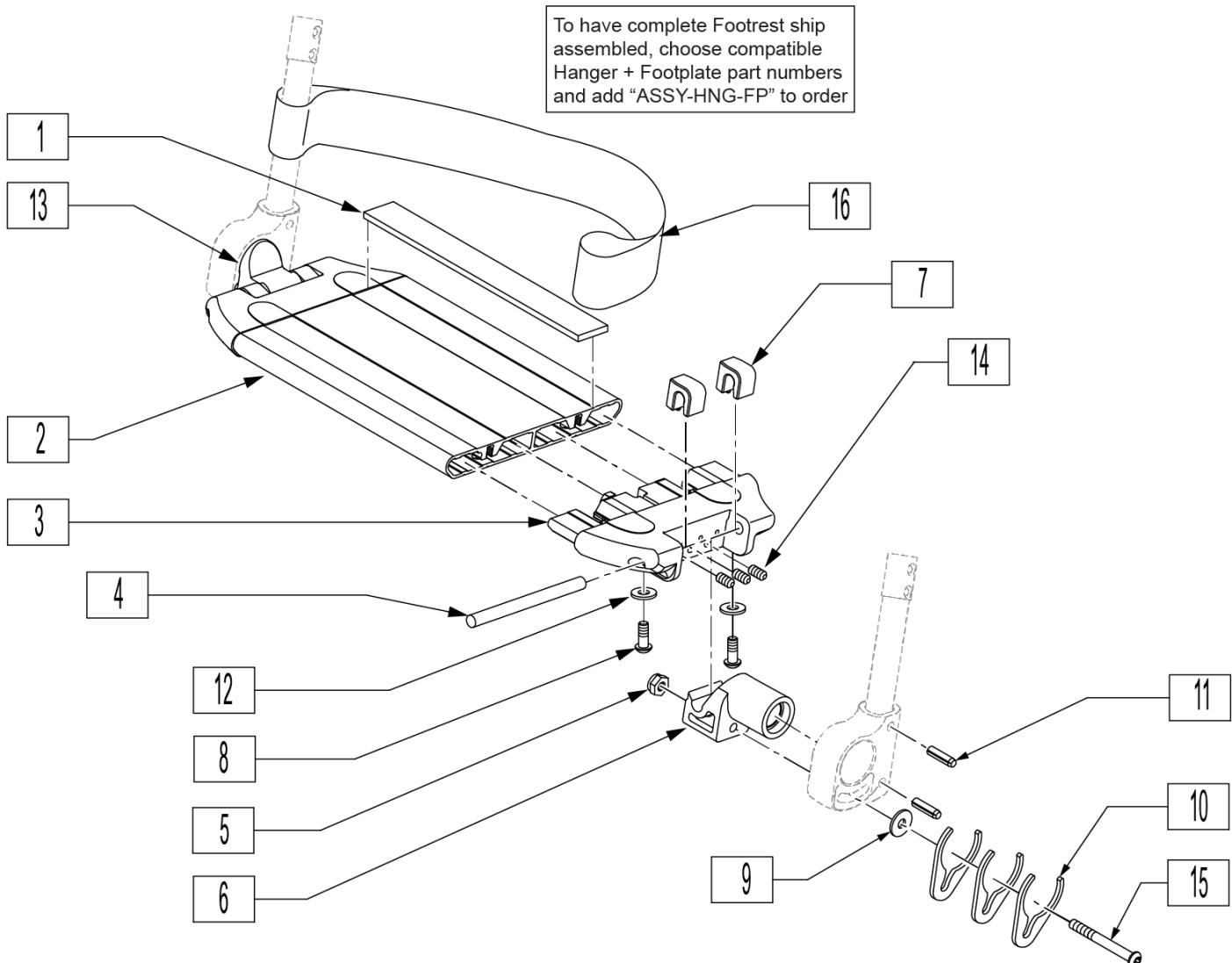
To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order



Pos.	Item Number	Description	Remarks
1	106959	1/4-28 x 5/8 BH C/S	
2	550739	FOOTPLATE MOUNTING BRACKET	
3	226147	1/4-28 x 1.85 BH C/S	
4	281043	#4 x 5/8 PAN PHIL S/TAP	
5	560101	END CAPS FOOTREST	
7	561003	3/4" SADDLE THIN	
8	106935	1/4-28 NYLOCK NUT THIN	
9	550764	S/A HANGER EXT D2 SHORT BLACK	
9	550765	S/A HANGER EXT D2 MED BLK	
9	550766	S/A HANGER EXT D2 LONG BLACK	
4,5,6A	882337	ELR FOOTPLATE ASSEMBLY 14 -15"	
4,5,6B	882338	ELR FOOTPLATE ASSEMBLY 16 -17"	
4,5,6C	882339	ELR FOOTPLATE ASSEMBLY 18 -20"	
1-5,6A-8	921400S	ELR FOOTPLATE KIT 14 -15"	Does not include Extension
1-5,6B-8	921401S	ELR FOOTPLATE KIT 16 -17"	Does not include Extension
1-5,6C-8	921402S	ELR FOOTPLATE KIT 18 -20"	Does not include Extension
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

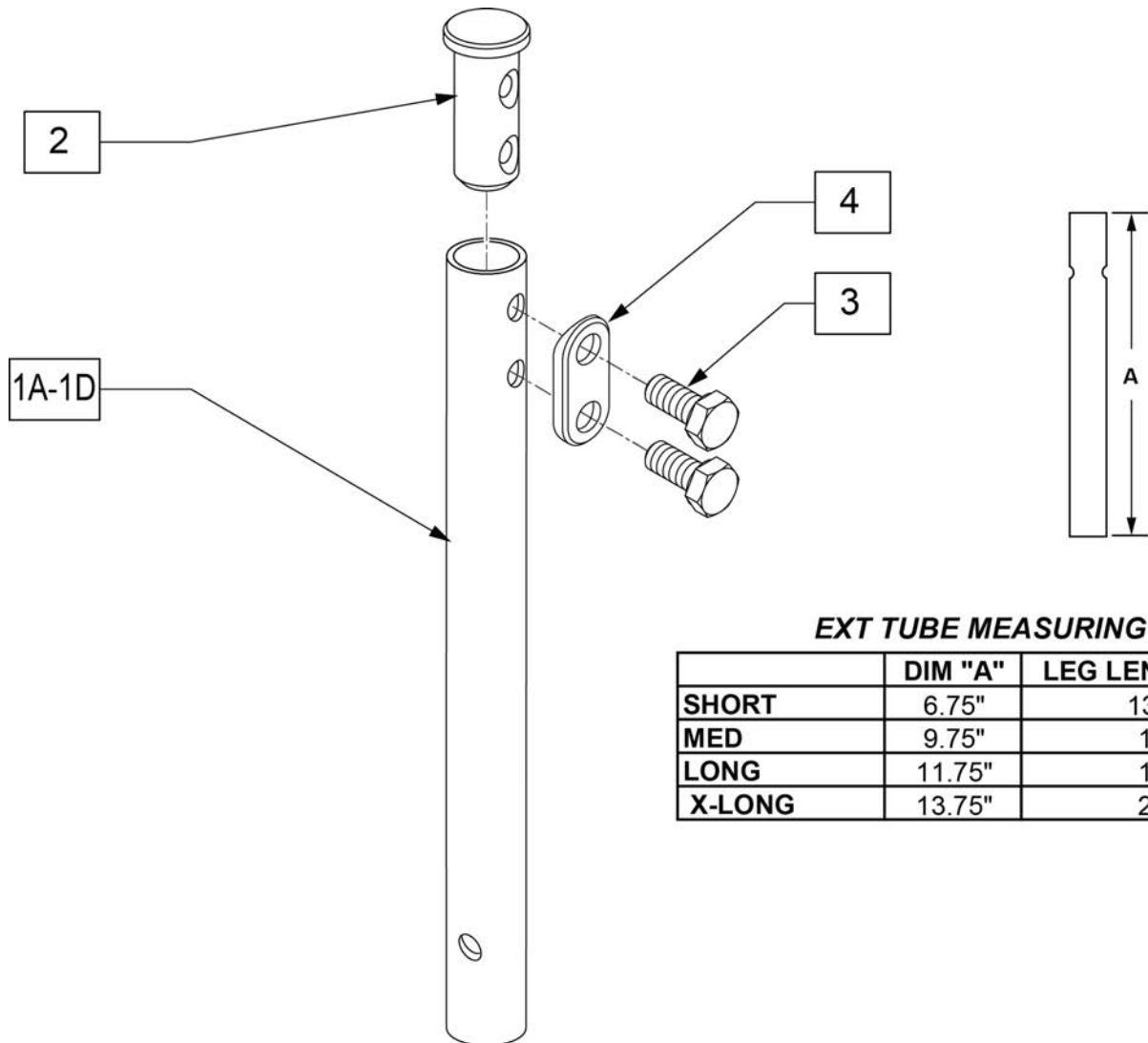
ONE PIECE ANGLE ADJ FOOTPLATE

[01/29/2020]



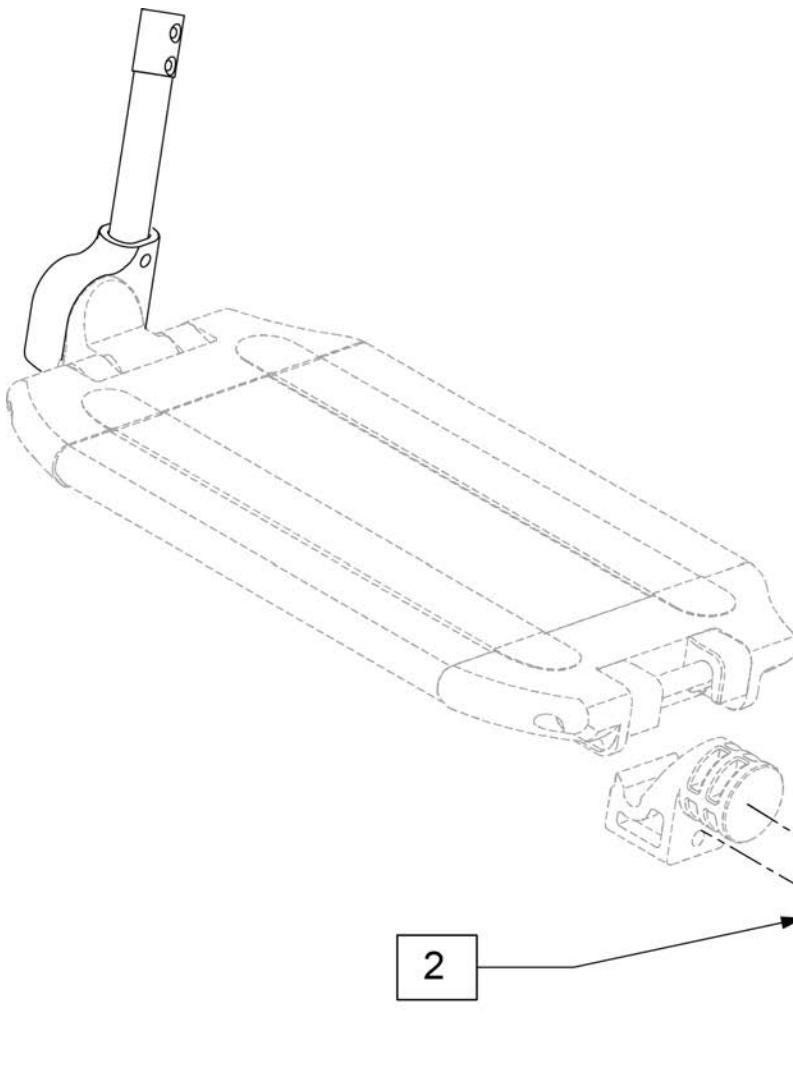
Pos.	Item Number	Description	Remarks
1	360010	FOOT BOARD SKID TAPE	
3	560019	FOOT BOARD HOLDER R	
3	560020	FOOT BOARD HOLDER L	
4	481283	PIN 8mm x 100mm	
5	200113	NUT HEX NYLOCK M6 X 1 NUT	
6	560022	FOOT BOARD SUPPORT	
7	560021	FOOT BOARD SHIM ALIGNMENT	
8	106943	WASHER FLAT AN 1/4 ROHS	
9	250070	METRIC WASHER	
10	210000	M6 x 55 8.8 BUTTON HD CAP SCRW	
11	349583	6 x 25mm GROOVED PIN	
12	230032	M6 x 16 B/H CAP SCREW	
14	230030	M6 x 12 SET SCREW CUP POINT	
16	740130	LEG STRAP 10"-14" BLK	
16	740131	LEG STRAP 15"-17" BLK	
16	740132	LEG STRAP 18"-20" BLK	
1-15	900190	SLD 1-PC FOOTREST 14 WIDE	Tapered Hanger

Pos.	Item Number	Description	Remarks
1-15	900191	SLD 1-PC FOOTREST 15 WIDE	Tapered Hanger
1-15	900192	SLD 1-PC FOOTREST 16 WIDE	Tapered Hanger
1-15	900193	SLD 1-PC FOOTREST 17 WIDE	Tapered Hanger
1-15	900194	SLD 1-PC FTRST 18W TAP/14W ST	Tapered Hanger
1-15	900195	SLD 1-PC FTRST 19W TAP/15W ST	Tapered Hanger
1-15	900196	SLD 1-PC FTRST 20W TAP/16W ST	Tapered Hanger
1-15	900197	SLD 1-PC FTRST 22W TAP/18W ST	Tapered Hanger
1-15	900198	SLD 1-PC FTRST 24W TAP/20W ST	Tapered Hanger
1-15	900211	SLD 1-PC FTRST 17W STRT	
1-15	900209	SLD 1-PC FTRST 19W STRT	
1-15	900212	SLD 1-PC FTRST 22INW STRT	
1-15	900210	SLD 1-PC FTRST 24INW STRT	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

**EXT TUBE MEASURING GUIDE**

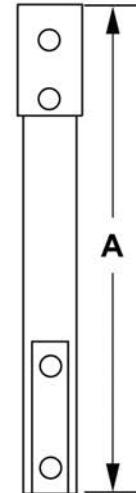
	DIM "A"	LEG LENGTH RANGE
SHORT	6.75"	13"-15.5"
MED	9.75"	15"-18"
LONG	11.75"	18"-20"
X-LONG	13.75"	20"-22"

Pos.	Item Number	Description
1A	013305-001	EXT TUBE SHORT S/A
1B	013305-002	EXT TUBE MED S/A
1C	013305-003	EXT TUBE LONG S/A
1D	013305-004	EXT TUBE X LONG S/A
2	013369	TUBE IN EXT TB S/A HNGR EXT
3	234891	M6 X 20 HEX C/S
4	483717	HANGER SADDLE
1A,2-4	100191	EXT TBE SHT S/A ASSM RHY/G
1B,2-4	100208	EXT TBE MED S/A ASSM RHY/G
1C,2-4	100211	EXT TBE LNG S/A ASSM RHY/G
1D,2-4	100213	EXT TBE X-LNG S/A ASSM RHY



EXT TUBE MEASURING GUIDE

	"A"	LEG LENGTH RANGE
SHORT	6.5	13" - 15.5"
MED	8.5	15" - 18"
LONG	9.25	18" - 20"



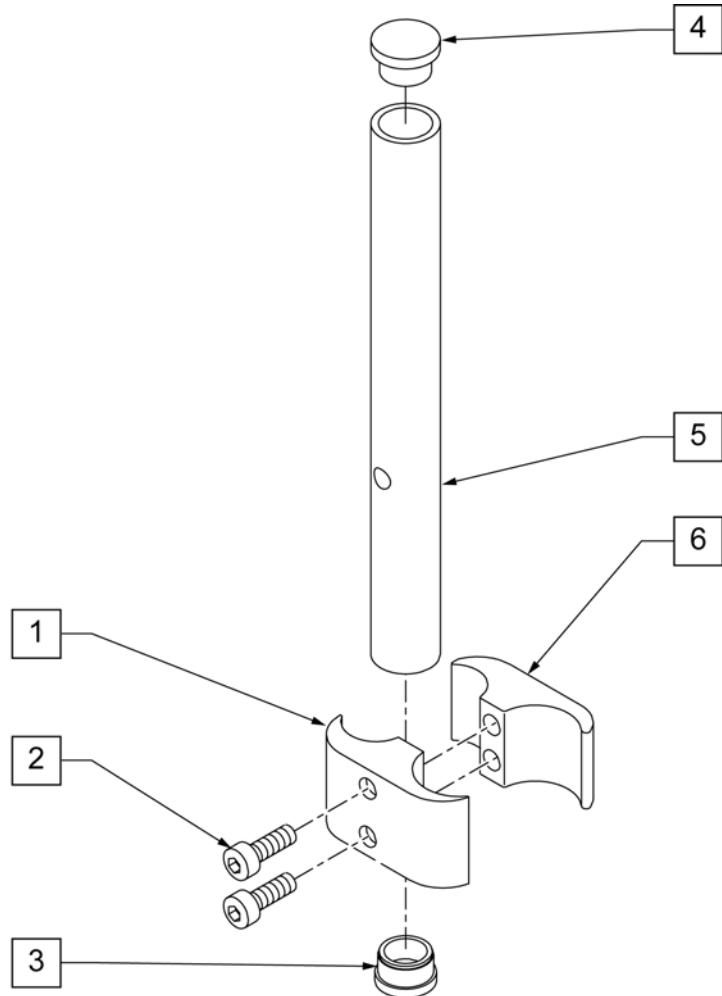
Pos.	Item Number	Description	Remarks
2	560024	FOOT YOKE	
3	349583	6 x 25mm GROOVED PIN	
1-3	014054	EXT TBE 1PC LCKNG FT SHT ASSM	PAIR
1-3	014055	EXT TBE 1PC LCKNG FT MED ASSM	PAIR
1-3	014056	EXT TBE 1PC LCKNG FT LNG ASSM	PAIR

NOTE: only available with Adult Angle Adjustable (AAA) or Kids Angle Adjustable (KAA) Footplates.

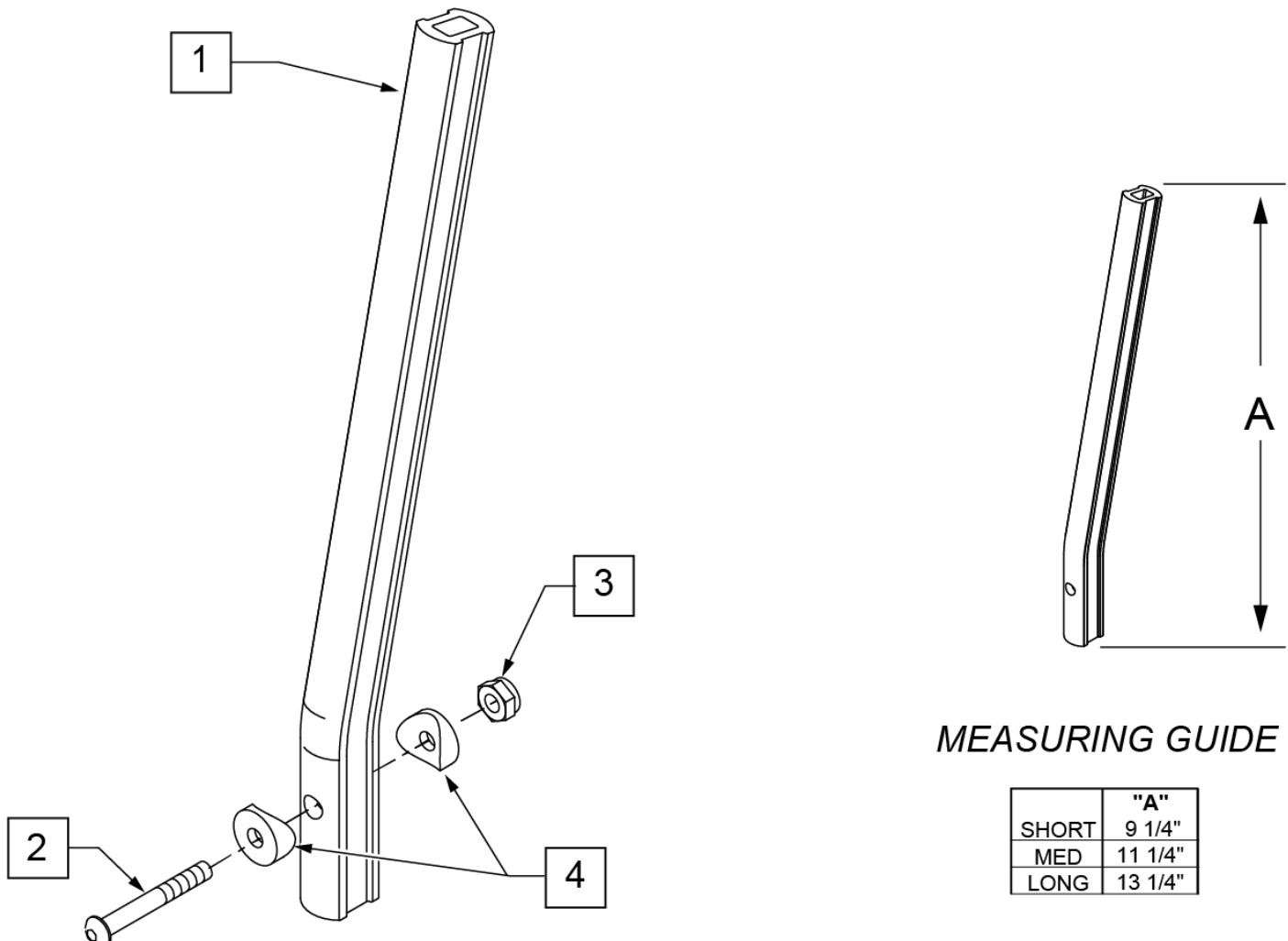
NOTE: if retrofitting to an existing chair with Front Mount Hangers, new Adult Angle Adjustable (AAA) or Kids Angle Adjustable (KAA) Footplates with High Mount Extension Tubes are required. See Footplate Ordering Guide.

NOTE: if retrofitting to an existing chair with extension tube mounted hangers (D2 extension tubes) with Adult Angle Adjustable (AAA) or Kids Angle Adjustable (KAA) Footplates, order 2 each of 226167 and 561055 to mount the footplates onto the round high-mount extension tubes.

NOTE: if retrofitting on a chair with extension tube mounted hangers with Composite, Composite Angle Adjustable, Foam, Locking Angle Adjustable, Platform Flip-Up, or Platform Flip-Up Locking Footplates, then new Adult Angle Adjustable (AAA) or Kids Angle Adjustable (KAA) Footplates with High Mount Extension Tubes are required. See Footplate Ordering Guide.



Pos.	Item Number	Description	Remarks
1	550657	CLAMP 1 1/4" RECESS FULL BLK	
2	107032	SHCS 1/4-28 X 1 ROHS	
3	561000-QU	3/4" INSERT PLUG .083	
4	482016	HIGH-MOUNT FL FT TUBE PLUG	
5	524100	H/M FL FT EXT TUBE BLK	
6	550658	CLAMP 1 1/4" THREADED BLK	
1,2,6	880538	HI-MOUNT FR CLAMP ASSEMBLY BLK	
1-6	921550S	H/M FL FT CLAMPS AND TUBES (PR)	Pair

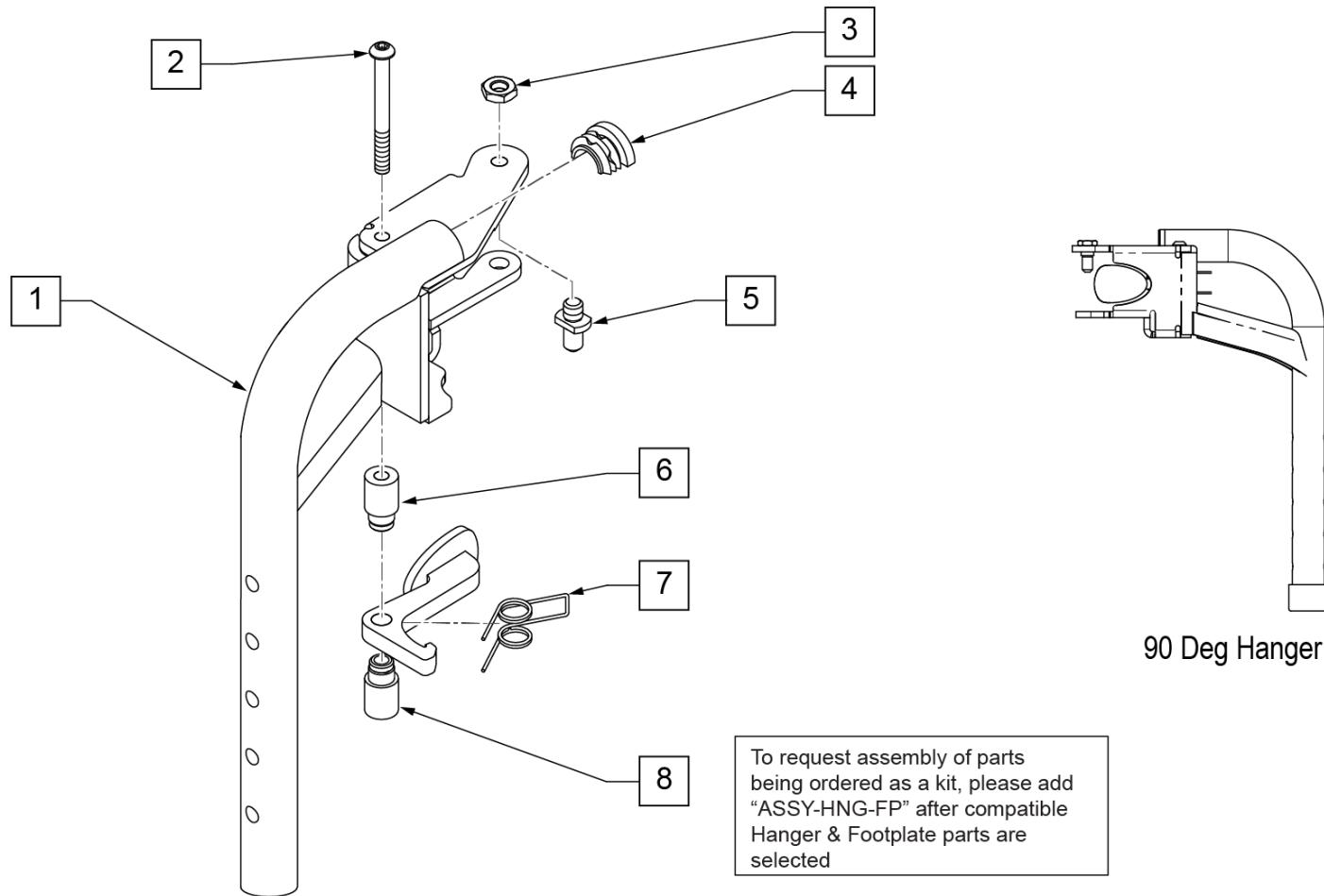
**MEASURING GUIDE**

	"A"
SHORT	9 1/4"
MED	11 1/4"
LONG	13 1/4"

Pos.	Item Number	Description	Remarks
1	550764	S/A HANGER EXT D2 SHORT BLACK	Short Ext ELR Hangers
1	550765	S/A HANGER EXT D2 MED BLACK	Medium Ext ELR Hangers
1	550766	S/A HANGER EXT D2 LONG BLACK	Long Ext ELR Hangers
2	226147	1/4 -28 X 1.85 BH C/S	
3	106935	1/4 -28 NYLOCK NUT THIN	
4	561055	3/4 SADDLE 1" OD	

90 DEG FRONT MOUNT SWING AWAY HANGERS

Note: if switching from a Fixed Center Mount Footrest to Swing Away Hangers on a Pulse with a Captains Seat, order 2 each of 122712 (LAT HANGER WELDMENT W/HARDWARE) to mount the Hanger Receivers to the chair. Please see SWING AWAY HANGER RECEIVER page.



90 Deg Hanger

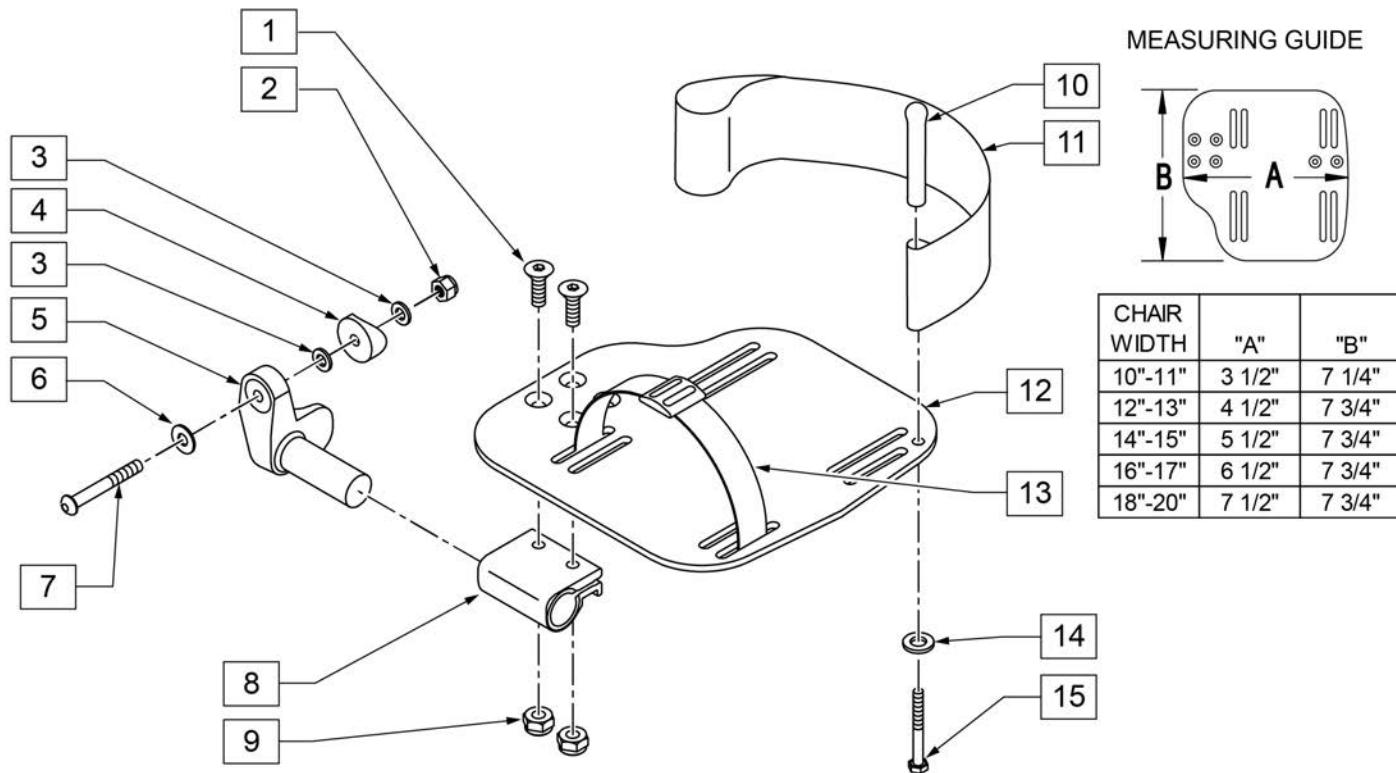
Pos.	Item Number	Description	Remarks
2	013216	SCREW M6 X 60 SKT BTN BLK	
3	013036	M8 X 1.25 JAM NUT HEX	
4	013312	HALF CAP INSERT	
5	108778	PIVOT PIN, POWER	
6	013217	SPACER S/A HANGER LATCH	
7	013163	SPRING LATCH S/A HANGER	
8	013160	LATCH ARM S/A HANGER	
1 -8	013330	S/A HANGER ASSM 90D L	Left
1 -8	013337	S/A HANGER ASSM 90D R	Right
		Ship assembled part #	Use with multiple assemblies
ASSY-HNG-FP			add with Hanger & Footplate kit
HANGER/FOOTPLATE ASSY REQUIRED			

ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT

[03/2017]

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width



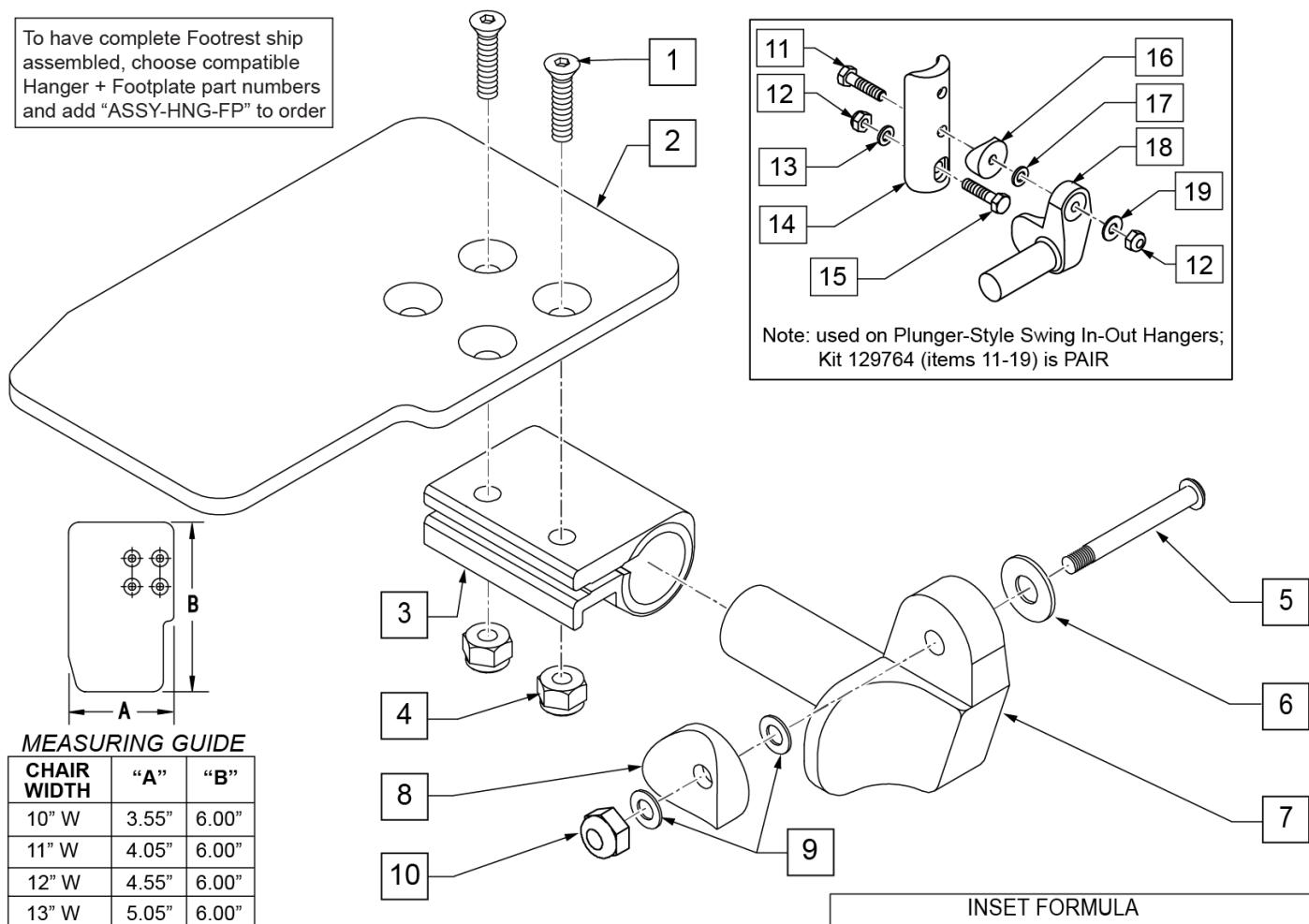
Pos.	Item Number	Description	Remarks
1	106978	FHCS 1/4-28 X 7/8 ROHS	
2	106941	NUT AUTOMATION 1/4-28 ROHS	
3	106943	WASHER FLAT AN 1/4 ROHS	
4	561004	1" SADDLE 1/4" HOLE	
5	541000	FOOTREST MOUNTING BRKT 1/2" RAD R	RIGHT
5	541001	FOOTREST MOUNTING BRKT 1/2" RAD L	LEFT
6	106945	WASHER FLAT SAE 1/4 ROHS	
7	106964	BHCS 1/4-28 X 2	
8	550350	3/4" CLAMP ADJ FOOTPLATE	
9	106935	NUT NYLOCK THIN 1/4-28 ROHS	
10	561040	HEEL LOOP PEG	
11	741153	HEEL LOOP 18-20 CMPST/14-15 ANG ADJ	USED W/ 14-15"/16-17" ADULT ANG ADJ FTPLTS
11	741253	HEEL LOOP ADLT ADJ F/PLT 18-20	USED W/ 18-20" ADULT ANG ADJ FTPLTS
12	500656	ADULT ANGL ADJ F/PLT 10/11	RIGHT
12	500657	ADULT ANGL ADJ F/PLT 10/11	LEFT
12	500658	ADULT ANGL ADJ F/PLT 12/13	RIGHT
12	500659	ADULT ANGL ADJ F/PLT 12/13	LEFT
12	500660	ADULT ANGL ADJ F/PLT 14/15	RIGHT
12	500661	ADULT ANGL ADJ F/PLT 14/15	LEFT
12	500662	ADULT ANGL ADJ F/PLT 16/17	RIGHT
12	500663	ADULT ANGL ADJ F/PLT 16/17	LEFT
12	500664	ADULT ANGL ADJ F/PLT 18-20	RIGHT

Pos.	Item Number	Description	Remarks
12	500665	ADULT ANGL ADJ F/PLT 18-20	LEFT
13	740260	TOE-ANKLE STRAP ADJ ADULT FOOTPLATE	
14	106943	WASHER FLAT AN 1/4 ROHS	
15	106958	HHCS 1/4-20 X 1 ROHS	
1-9,12	820544	FP ADULT ADJ 90D 10/11 R	RIGHT
1-9,12	820554	FP ADULT ADJ 90D 10/11 L	LEFT
1-9,12	820546	FP ADULT ADJ 90D 12/13 R	RIGHT
1-9,12	820556	FP ADULT ADJ 90D 12/13 L	LEFT
1-9,12	820472	FP ADULT ADJ 90D 14/15 R	RIGHT
1-9,12	820473	FP ADULT ADJ 90D 14/15 L	LEFT
1-9,12	820474	FP ADULT ADJ 90D 16/17 R	RIGHT
1-9,12	820475	FP ADULT ADJ 90D 16/17 L	LEFT
1-9,12	820476	FP ADULT ADJ 90D 18-20 R	RIGHT
1-9,12	820477	FP ADULT ADJ 90D 18-20 L	LEFT
1-9,12	921474	ADULT ANGL ADJ 90D 10/11 OMIT H/L	PAIR
1-9,12	921476	ADULT ANGL ADJ 90D 12/13 OMIT H/L	PAIR
1-9,12	921330	ADULT ANGL ADJ 90D 14/15 OMIT H/L	PAIR
1-9,12	921331	ADULT ANGL ADJ 90D 16/17 OMIT H/L	PAIR
1-9,12	921332	ADULT ANGL ADJ 90D 18-20 OMIT H/L	PAIR
1-12,14,15	820540	F/PLT ADULT ADJ 90D 10/11 R W/ HL	RIGHT
1-12,14,15	820550	F/PLT ADULT ADJ 90D 10/11 L W/ HL	LEFT
1-12,14,15	820542	F/PLT ADULT ADJ 90D 12/13 R W/ HL	RIGHT
1-12,14,15	820552	F/PLT ADULT ADJ 90D 12/13 L W/ HL	LEFT
1-12,14,15	820478	F/PLT ADULT ADJ 90D 14/15 R W/ HL	RIGHT
1-12,14,15	820479	F/PLT ADULT ADJ 90D 14/15 L W/ HL	LEFT
1-12,14,15	820480	F/PLT ADULT ADJ 90D 16/17 R W/ HL	RIGHT
1-12,14,15	820481	F/PLT ADULT ADJ 90D 16/17 L W/ HL	LEFT
1-12,14,15	820482	F/PLT ADULT ADJ 90D 18-20 R W/ HL	RIGHT
1-12,14,15	820483	F/PLT ADULT ADJ 90D 18-20 L W/ HL	LEFT
1-12,14,15	921470	F/PLT ADULT ADJ 90D 10/11 W/ HL	PAIR
1-12,14,15	921472	F/PLT ADULT ADJ 90D 12/13 W/ HL	PAIR
1-12,14,15	921333	F/PLT ADULT ADJ 90D 14/15 W/ HL	PAIR
1-12,14,15	921334	F/PLT ADULT ADJ 90D 16/17 W/ HL	PAIR
1-12,14,15	921335	F/PLT ADULT ADJ 90D 18-20 W/ HL	PAIR
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

KIDS ANGLE ADJ FOOTPLATE FRONT MOUNT

[02/20/2019]

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order



MEASURING GUIDE

CHAIR WIDTH	"A"	"B"
10" W	3.55"	6.00"
11" W	4.05"	6.00"
12" W	4.55"	6.00"
13" W	5.05"	6.00"
14" W	5.55"	6.00"
15" W	6.05"	6.00"
16" W	6.55"	6.00"

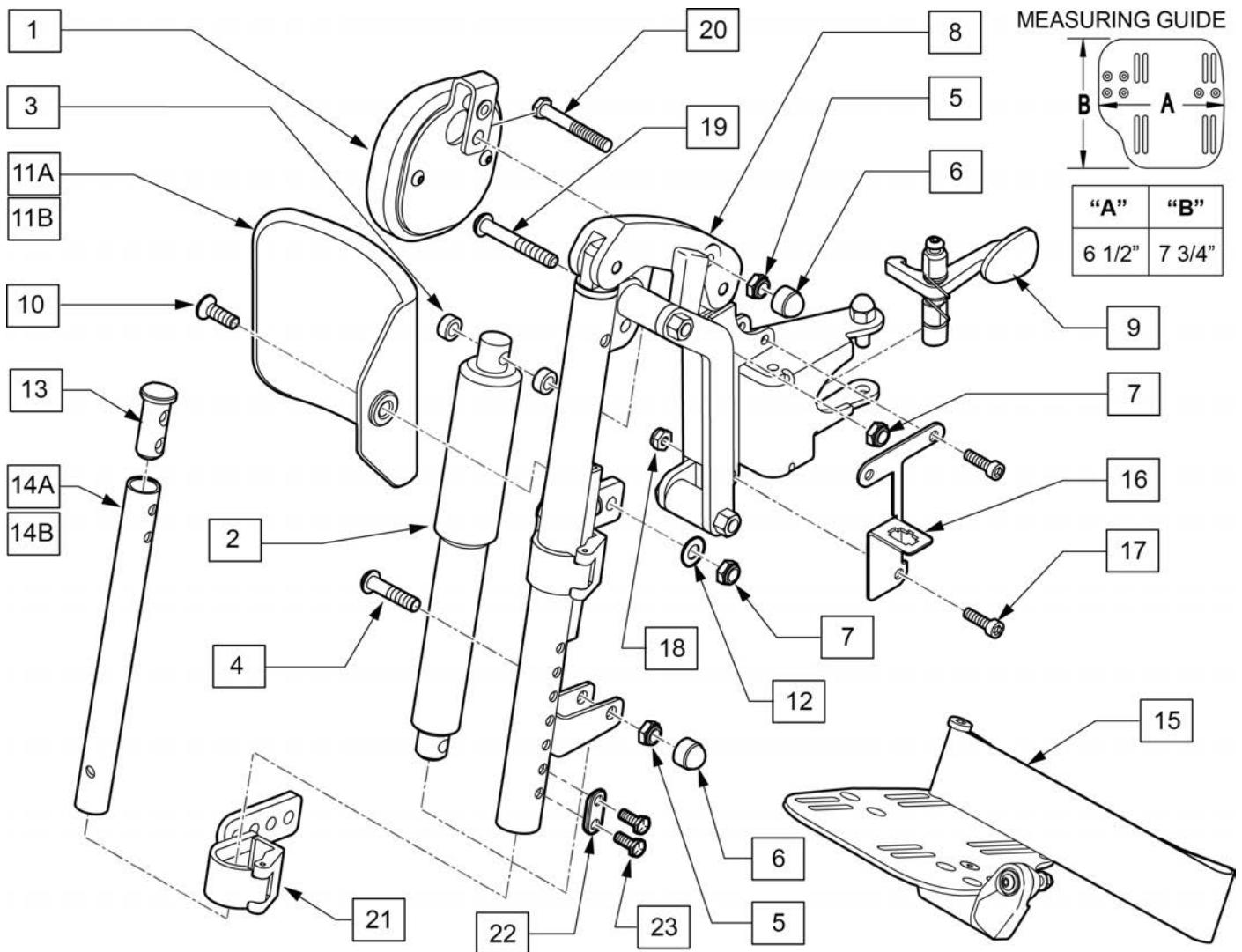
INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

Pos.	Item Number	Description	Remarks
1	106978	FHCS 1/4-28 X 7/8 ROHS	
2	500635	KIDS ANGL ADJ F/PLT 10	RIGHT
2	500636	KIDS ANGL ADJ F/PLT 10	LEFT
2	500637	KIDS ANGL ADJ F/PLT 11	RIGHT
2	500638	KIDS ANGL ADJ F/PLT 11	LEFT
2	500639	KIDS ANGL ADJ F/PLT 12	RIGHT
2	500640	KIDS ANGL ADJ F/PLT 12	LEFT
2	500641	KIDS ANGL ADJ F/PLT 13	RIGHT
2	500642	KIDS ANGL ADJ F/PLT 13	LEFT
2	500643	KIDS ANGL ADJ F/PLT 14	RIGHT
2	500644	KIDS ANGL ADJ F/PLT 14	LEFT
2	500645	KIDS ANGL ADJ F/PLT 15	RIGHT
2	500646	KIDS ANGL ADJ F/PLT 15	LEFT
2	500647	KIDS ANGL ADJ F/PLT 16	RIGHT
2	500648	KIDS ANGL ADJ F/PLT 16	LEFT
3	550350	3/4 CLAMP ADJ FOOTPLATE	
4	106935	NUT NYLOCK THIN 1/4-28 ROHS	
5	226147	1/4-28 X 1.85 BH C/S BLK ZN	

Pos.	Item Number	Description	Remarks
6	106945	WASHER FLAT SAE 1/4 ROHS	
7	541000	FTRST MOUNTING BRKT 1/2" RAD R	RIGHT
7	541001	FTRST MOUNTING BRKT 1/2" RAD L	LEFT
8	561004	1" SADDLE 1/4" HOLE	
9	106943	WASHER FLAT THIN AN 1/4	
10	106941	NUT AUTOMATION 1/4-28 ROHS	
11	102268-001	HHCS M6 X 1 X 25	
12	132626	NUT AUTOMATION M6 X 1.0 ROHS	
13	107383	WASHER FLAT M6 ROHS	
15	118198	HHCS M6 X 1 X 40 PART NP	
16	561004	1" SADDLE 1/4" HOLE	
17	106943	WASHER FLAT AN 1/4 ROHS	
19	106945	WASHER FLAT SAE 1/4 ROHS	
1-4	158632	KAA F/PLT KIT 10 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158633	KAA F/PLT KIT 10 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158634	KAA F/PLT KIT 11 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158635	KAA F/PLT KIT 11 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158636	KAA F/PLT KIT 12 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158637	KAA F/PLT KIT 12 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158638	KAA F/PLT KIT 13 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158639	KAA F/PLT KIT 13 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158640	KAA F/PLT KIT 14 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158641	KAA F/PLT KIT 14 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158642	KAA F/PLT KIT 15 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158643	KAA F/PLT KIT 15 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158644	KAA F/PLT KIT 16 RT	RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-4	158645	KAA F/PLT KIT 16 LT	LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers
1-10	828821	KIDS ANG ADJ F/PLT ASSM 10	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828822	KIDS ANG ADJ F/PLT ASSM 10	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828823	KIDS ANG ADJ F/PLT ASSM 11	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828824	KIDS ANG ADJ F/PLT ASSM 11	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828825	KIDS ANG ADJ F/PLT ASSM 12	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828826	KIDS ANG ADJ F/PLT ASSM 12	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828827	KIDS ANG ADJ F/PLT ASSM 13	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828828	KIDS ANG ADJ F/PLT ASSM 13	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828829	KIDS ANG ADJ F/PLT ASSM 14	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828830	KIDS ANG ADJ F/PLT ASSM 14	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828831	KIDS ANG ADJ F/PLT ASSM 15	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828832	KIDS ANG ADJ F/PLT ASSM 15	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers

Pos.	Item Number	Description	Remarks
1-10	828833	KIDS ANG ADJ F/PLT ASSM 16	RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	828834	KIDS ANG ADJ F/PLT ASSM 16	LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921226	KIDS ANG ADJ F/PLT ASSM 10	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921227	KIDS ANG ADJ F/PLT ASSM 11	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921228	KIDS ANG ADJ F/PLT ASSM 12	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921229	KIDS ANG ADJ F/PLT ASSM 13	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921230	KIDS ANG ADJ F/PLT ASSM 14	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921231	KIDS ANG ADJ F/PLT ASSM 15	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
1-10	921232	KIDS ANG ADJ F/PLT ASSM 16	PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers
11-19	129764	AAA FRNT MNT ADAPTER KIT PR Ship assembled part #	AAA FRNT MNT fits both Kids and Adult Angle Adjustable Footplates Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: Actuator available in assemblies only.

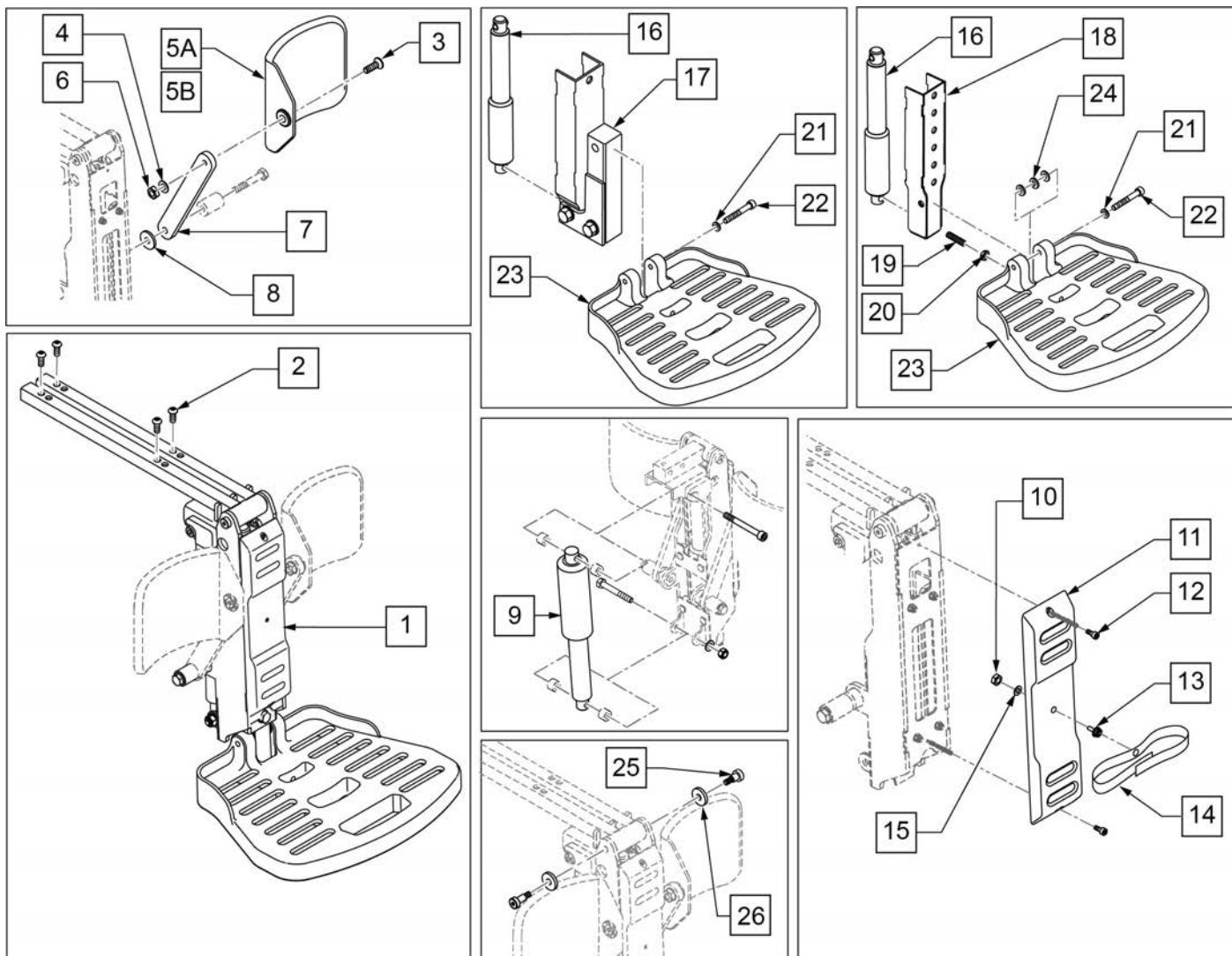


Pos.	Item Number	Description	Remarks
1	524001.32100	KNEE PAD ASSEMBLY	
4	102266	BHCS M8 X 1.25 X 35 INORGANIC	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	000934.0108	NUT CAP M8 BLACK	
7	210085	NUT HEX NYLOCK M8 BLACK	
9	013765	HANGER RELEASE MECH & FIX KIT	
10	012934	FHCS M8 X 1.25 X 30 BLK	
11A	755014	CALF PAD TROUGH STYLE 14/16	Used for 14-17" widths
11B	755012	CALF PAD TROUGH STYLE 17-20	Used for 18-20" widths
12	561016	1" WASHER 5/16" HOLE	
13	013369	TUBE INSERT S/A	
14A	013305-001	EXT TUBE SHORT S/A	
14B	013305-003	EXT TUBE LONG S/A	
15	820461	FP ADLT ADJ 14/15 R HL	Right

Pos.	Item Number	Description	Remarks
15	820463	FP ADLT ADJ 14/15 L HL	Left
15	820465	FP ADLT ADJ 16/17 R HL	Right
15	820467	FP ADLT ADJ 16/17 L HL	Left
15	820469	FP ADLT ADJ 18-20 R HL	Right
15	820471	FP ADLT ADJ 18-20 L HL	Left
16	109779	BRACKET CONNECTOR MOUNT RH	Right
16	109837	BRACKET CONNECTOR MOUNT LH	Left
17	230494	M5-30 BTTN HD SOC C/S BLK	
18	220121	NUT HEX NYLOCK M5 BLACK	
19	013152	BHCS M8 X 1.25 X 55 BLK.	
21	015259	IN-LINE ELR CALF PAD BRKT ASSM	Bracket only; mounting hardware not included
22	483717	HANGER SADDLE	
23	234891	M6 X 20 HEX C/S	
1-10,21	129889	IN LINE ALR ASSY LH W/ FERRITE	Left
1-10,21	129897	IN LINE ALR ASSY RH W/ FERRITE	Right
1-11A,12,13,14A,15-23	111957	ALR 14/15W SHT EXT PAIR	PAIR
1-11A,12,13,14B,15-23	111960	ALR 14/15W LNG EXT PAIR	PAIR
1-11A,12,13,14A,15-23	111958	ALR 16/17W SHT EXT PAIR	PAIR
1-11A,12,13,14B,15-23	111961	ALR 16/17W LNG EXT PAIR	PAIR
1-11B,12,13,14A,15-23	111959	ALR 18/20W SHT EXT PAIR	PAIR
1-11B,12,13,14B,15-23	111962	ALR 18/20W LNG EXT PAIR	PAIR

[06/05/2019]

POWER CENTER MOUNT ELR(ASAP SEAT-CENTER MNT FOOTPLATE)

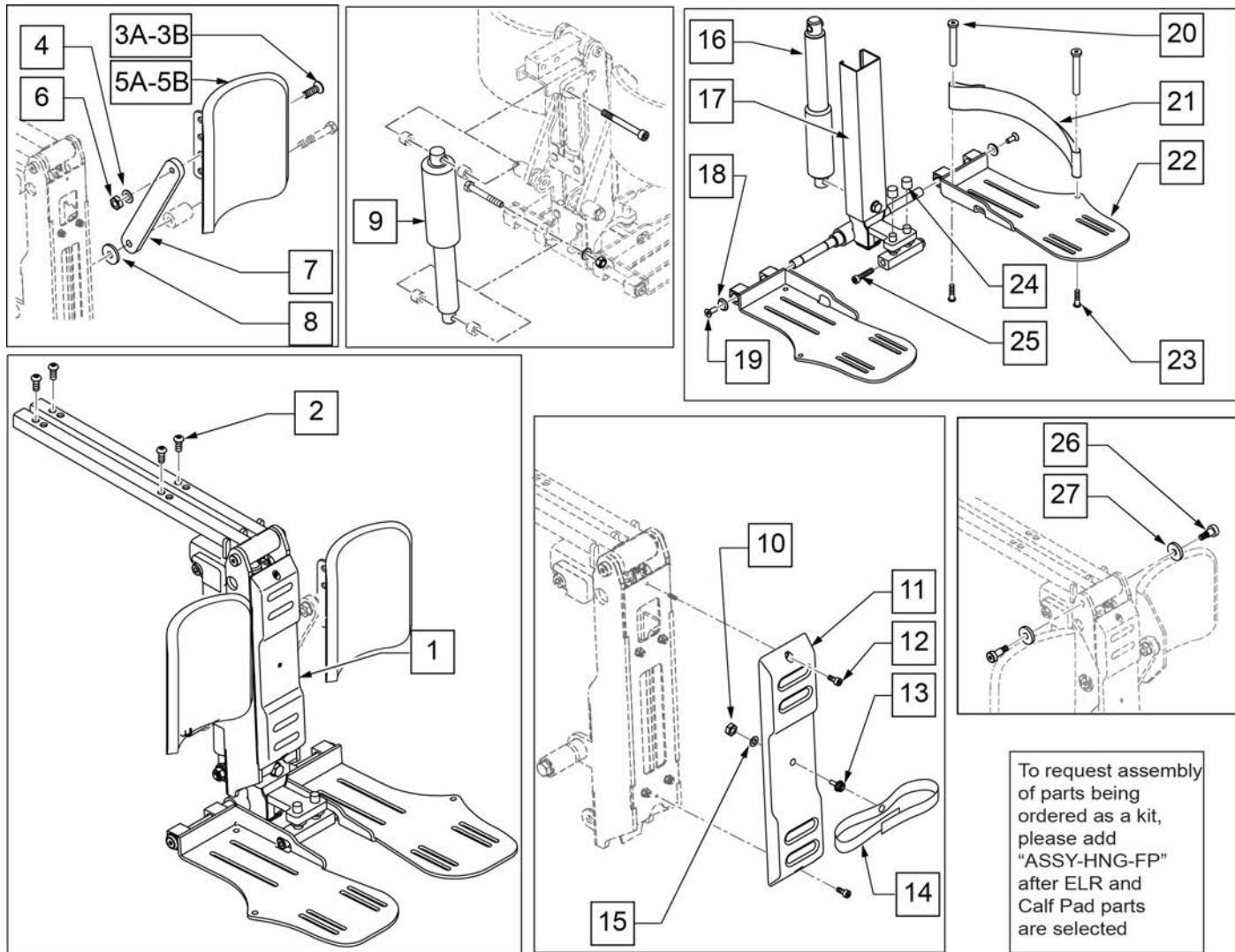


Pos.	Item Number	Description	Remarks
1	114491	POWER CM LEGREST NA ASAP SINGL	See note regarding 114491
2	013150	BHCS M8 X 1.25 X 20 BLK	
3	103502-006	FHCS M8 x 1.25 x 25 FULL NP	
4	011691	WASHER HIGH STRENGTH 8mm	
5A	755012	CALF PAD TROUGH STYLE 17-20"	Used w/ 17-20" wide
5B	755014	CALF PAD TROUGH STYLE 14/16	Used w/ 14-16" wide
6	013036	M8 X 1.25 JAM NUT HEX	
7	013887-001	BAR SA CALF PAD 160	
8	561016	1" WASHER 5/16" HOLE	
3,4,5A,6-8	163873	PCM ELR CALF PAD 14-16 WIDE	Used w/ 17-20" wide
3,4,5B,6-8	163874	PCM ELR CALF PAD 17-20 WIDE	Used w/ 14-16" wide
9	112665	ACT MBL LL1001 NA POLARITY	Elevating Actuator
10	200099	8 -32 NYLOCK NUT THIN	
11	015156	PCM FRONT COVER	
12	230132	SHCS M4 x .7 x 10	
13	106687	MACHINE SCREW STUD #8 -32 x 1/2	
14	106484	CALF PAD STRAP	
15	111203	WASHER LARGE OD #8	

Pos.	Item Number	Description	Remarks
16	112666	ACT MBL LL1000 NA POLARITY	Articulating Actuator
17	015339	LOWER SECTION KIDS	
18	113591	LOWER SECTION	
19	106381	SET SCREW M8X35	
20	234960	M8 -35 HEX C/S	
21	250106	M8 LOCK WASHER	
22	103143	SHCS M8 X 1.25 X 60 INORG	
23	105245	FOOTPLATE	
24	107196	SPACER M8 X 3.18	
19-24	101685	QUICKIE FOOTPLATE	
25	015203	SHOULDER SCREW M8	
26	015205	NYLON FENDER WASHER M8	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: item 1 (p/n 114491) does not include calf pads or screws to mount legrest to seat; must order separately for complete assembly.

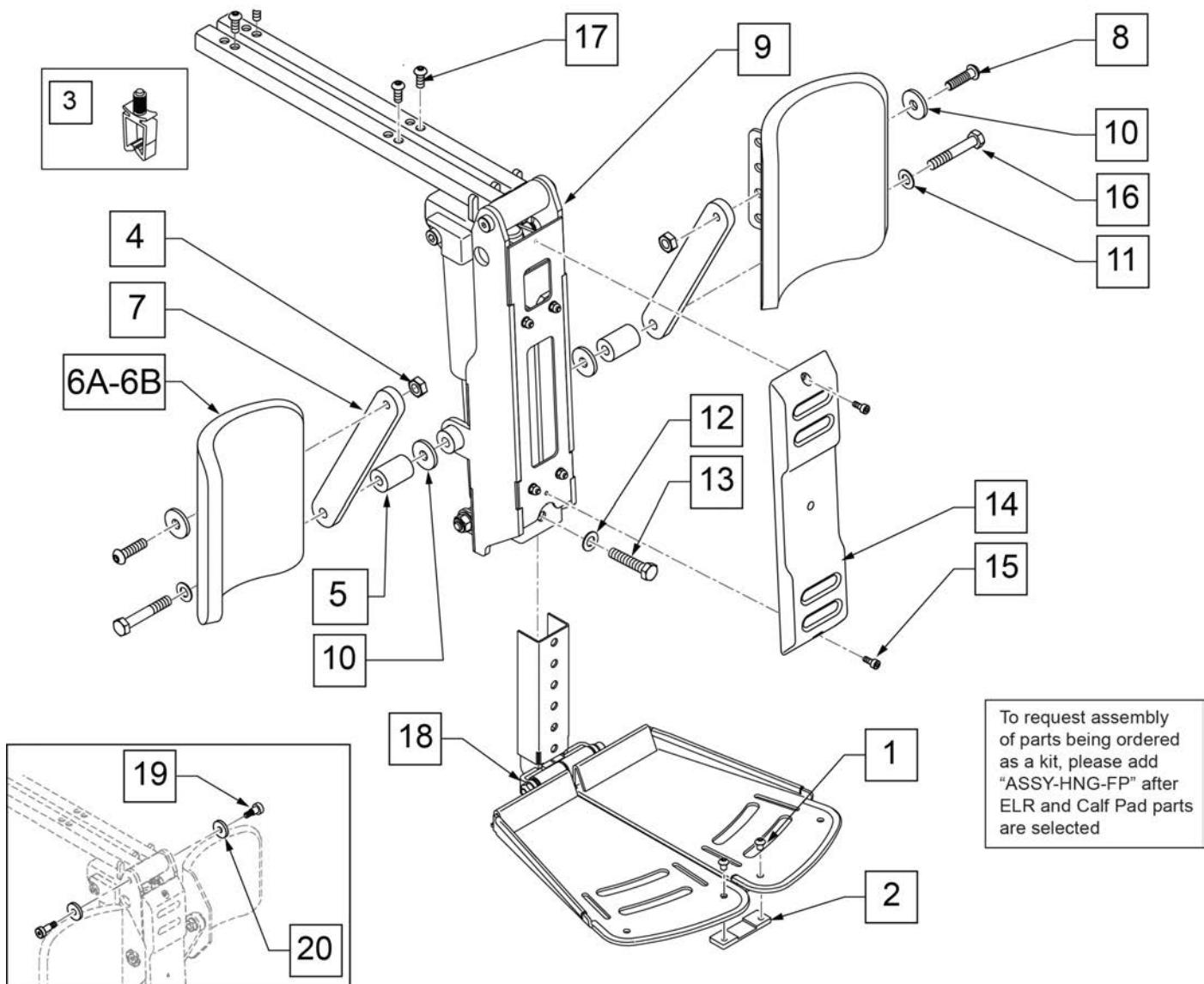
POWER CENTER MOUNT ELR(ASAP SEAT-ANGLE ADJ FOOTPLATES)



Pos.	Item Number	Description	Remarks
1	113277	POWER CM LEGREST NA ASAP	See note regarding 113277
2	013150	BHCS M8 X 1.25 X 20 BLK	
3A	103502-006	FHCS M8 x 1.25 x 25 FULL NP	Used w/ Captains Seat
3B	230121	BHCS M8 X 1.25 X 20MM PATCH	Used w/ ASAP Seat
4	011691	WASHER HIGH STRENGTH 8mm	
5A	013211	ASSM CALF PAD SINGLE ROW	for 16"-20" wide
5B	755013	CALF PAD TROUGH STYLE KIDS	for 12"-15" wide
6	013036	M8 X 1.25 JAM NUT HEX	
7	013887-001	BAR SA CALF PAD 160	
8	561016	1" WASHER 5/16" HOLE	
9	112665	ACT MBL LL1001 NA POLARITY	Elevating Actuator
10	200099	8 -32 NYLOCK NUT THIN	
11	015156	PCM FRONT COVER	
12	230132	SHCS M4 x .7 x 10	
13	106687	MACHINE SCREW STUD #8 -32 x 1/2	
14	106484	CALF PAD STRAP	
15	111203	WASHER LARGE OD #8	
16	112666	ACT MBL LL1000 NA POLARITY	Articulating Actuator

Pos.	Item Number	Description	Remarks
20	561040	HEEL LOOP PEG	
21	741170	HEEL LOOP P300	
22	015193	PCM SINGLE FOOTPLATE LH	Left
22	015194	PCM SINGLE FOOTPLATE RH	Right
23	226123	1/4-20 X 1 BH C/S BLK ZN	
24	122106	THREAD CAP	
25	116389	SHCS, M8 x 1.25 x 10, FULL, PL	
17-19,22,25	015340	PCM LOWER SECTION ADULT	
10-15	113297	PCM COVER ASSY	
26	015203	SHOULDER SCREW M8	
27	015205	NYLON FENDER WASHER M8	
3A,3B,4,5A,6-8	163876	PCM ELR CALF PAD 16-20 WIDE	
3A,3B,4,5B6-8	163875	PCM ELR CALF PAD 12-15 WIDE	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

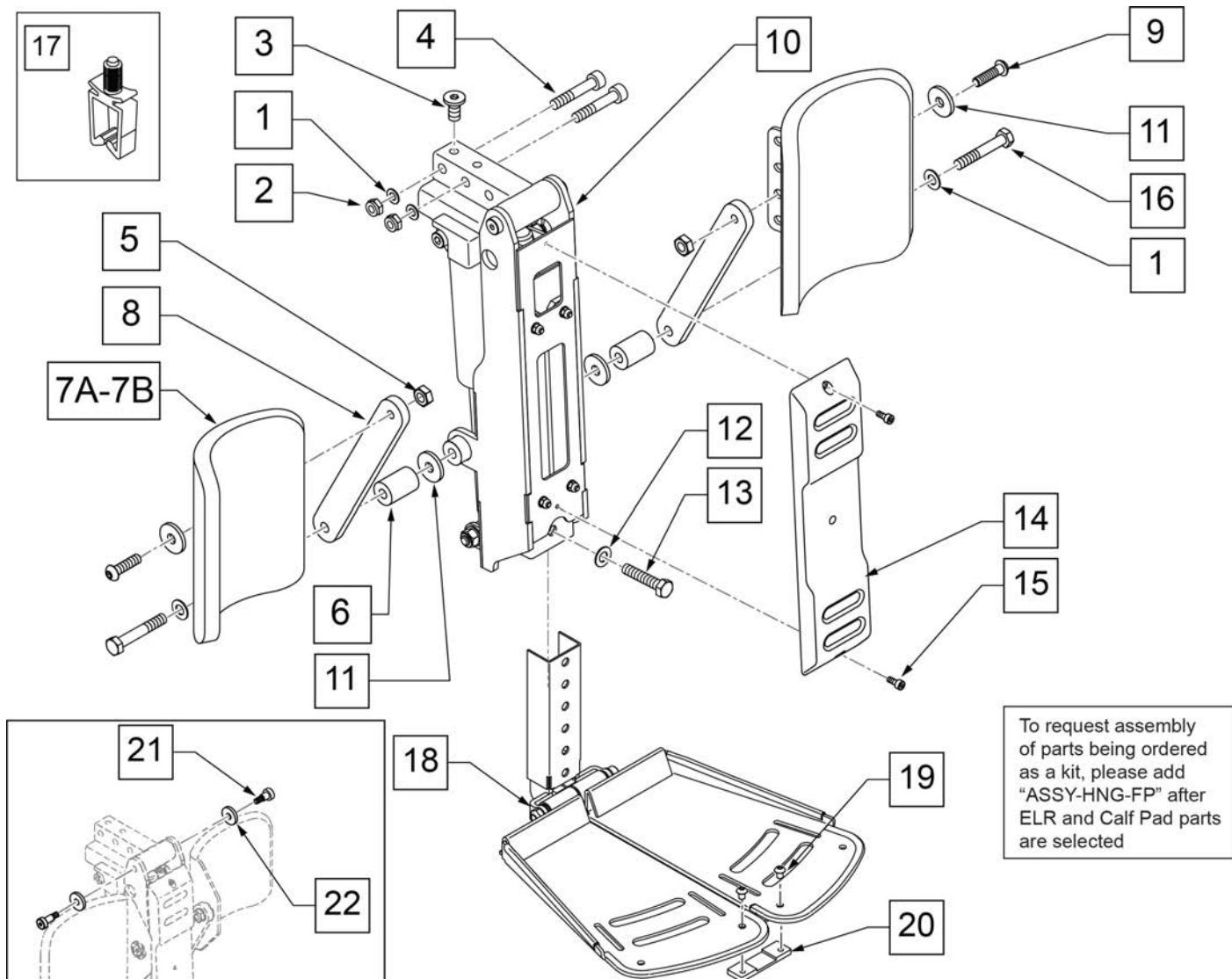
Note: item 1 (p/n 113277) does not include calf pads or screws to mount the footplate to the seat; must order separately for complete assembly.



Pos.	Item Number	Description	Remarks
1,2	126190	DUAL FTPLT CONNECTOR PLATE	
3	124936	CLIP, WIRE SADDLE	
4	210085	NUT HEX NYLOCK M8 BLACK	
5	015174	IN LINE ALR	
6A	013211	ASSM CALF PAD SINGLE ROW	for 16"-20" wide
6B	755013	CALF PAD TROUGH STYLE KIDS	for 12"-15" wide
7	013887-001	BAR SA CALF PAD 160	
8	055028	SHCSM8X1.25X25FULLPL	
10	561016	1" WASHER 5/16" HOLE	
11	011691	WASHER HIGH STRENGTH 8mm	
14	015156	PCM FRONT COVER	
15	230132	SHCS M4 x .7 x 10	
16	013803	HHCS M8 X 1.25 X 50 BLK	
5,9-16	129885	PCM ASSY ASAP W/ FERRITE	
1,2,18	126002	PCM ASSY DUAL FP	

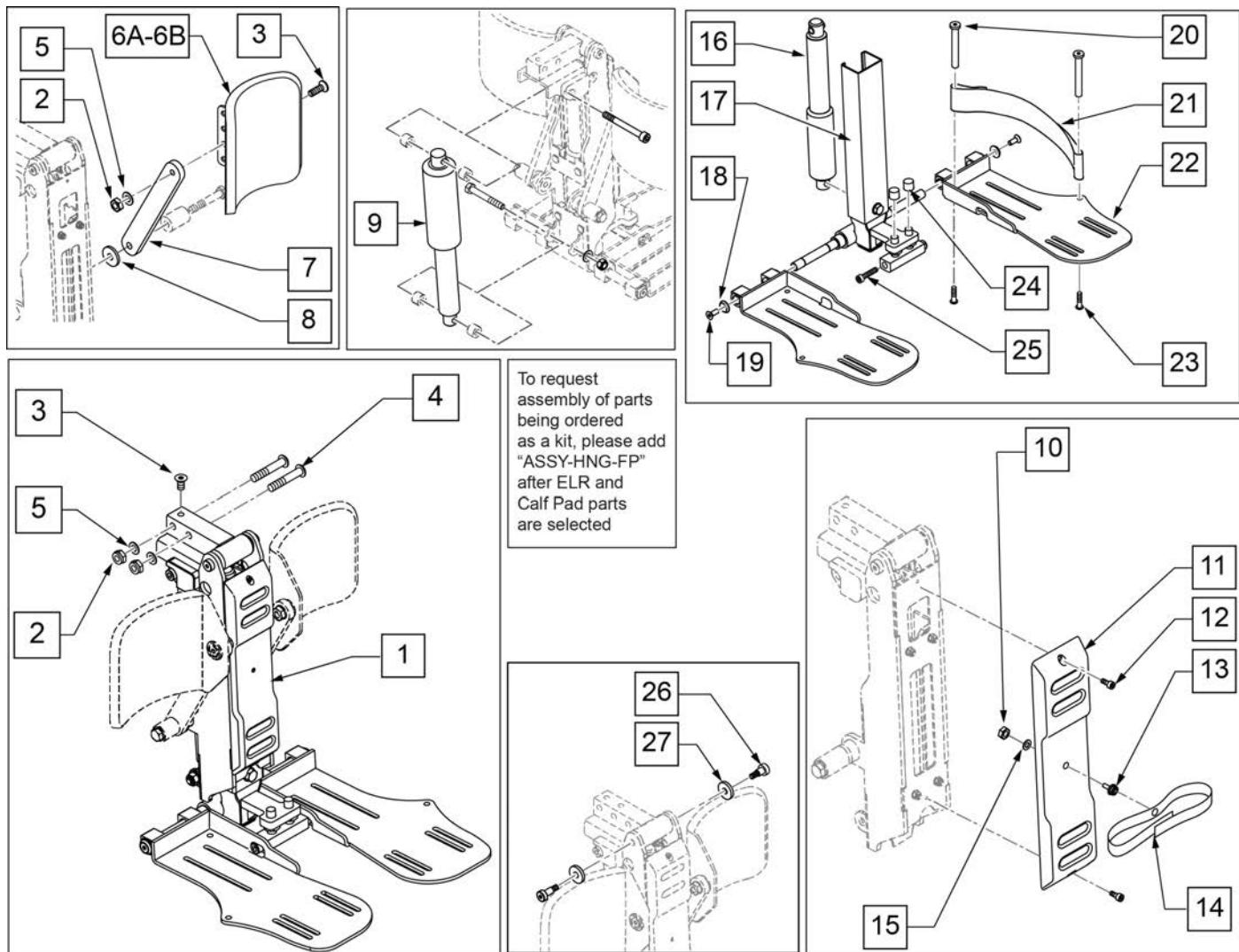
Pos.	Item Number	Description	Remarks
5,6A,7,8,10,11	126188	CALF PAD ASSM W/ HDWR 1 SIDE	
17	013150	BHCS M8 X 1.25 X 20 BLK	
19	015203	SHOULDER SCREW M8	
20	015205	NYLON FENDER WASHER M8	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: Retro-fit to chairs built after July 1 2013 only.



Pos.	Item Number	Description	Remarks
1	011691	WASHER HIGH STRENGTH 8mm	
2	210085	NUT HEX NYLOCK M8 BLACK	
3	013149	BHCS M8 x 16	
4	119272	SHCS,M8X1.25X40,PF,NP	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	015174	IN LINE ALR	
7A	013211	ASSM CALF PAD SINGLE ROW	
7B	755013	CALF PAD TROUGH STYLE KIDS	
8	013887-001	BAR SA CALF PAD 160	
9	055028	SHCSM8X1.25X25FULLPL	
11	561016	1" WASHER 5/16" HOLE	
14	015156	PCM FRONT COVER	
15	230132	SHCS M4 x .7 x 10	
16	013803	HHCS M8 X 1.25 X 50 BLK	
17	124936	CLIP, WIRE SADDLE	
10,12-15	129887	PCM ASSY PR W/ FERRITE	
18-20	126002	PCM ASSY DUAL FP	

Pos.	Item Number	Description	Remarks
19,20	126190	DUAL FTPLT CONNECTOR PLATE	
21	015203	SHOULDER SCREW M8	
22	015205	NYLON FENDER WASHER M8	
1,6,7A,8,9,11,16	126188	CALF PAD ASSM W/ HDWR 1 SIDE	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

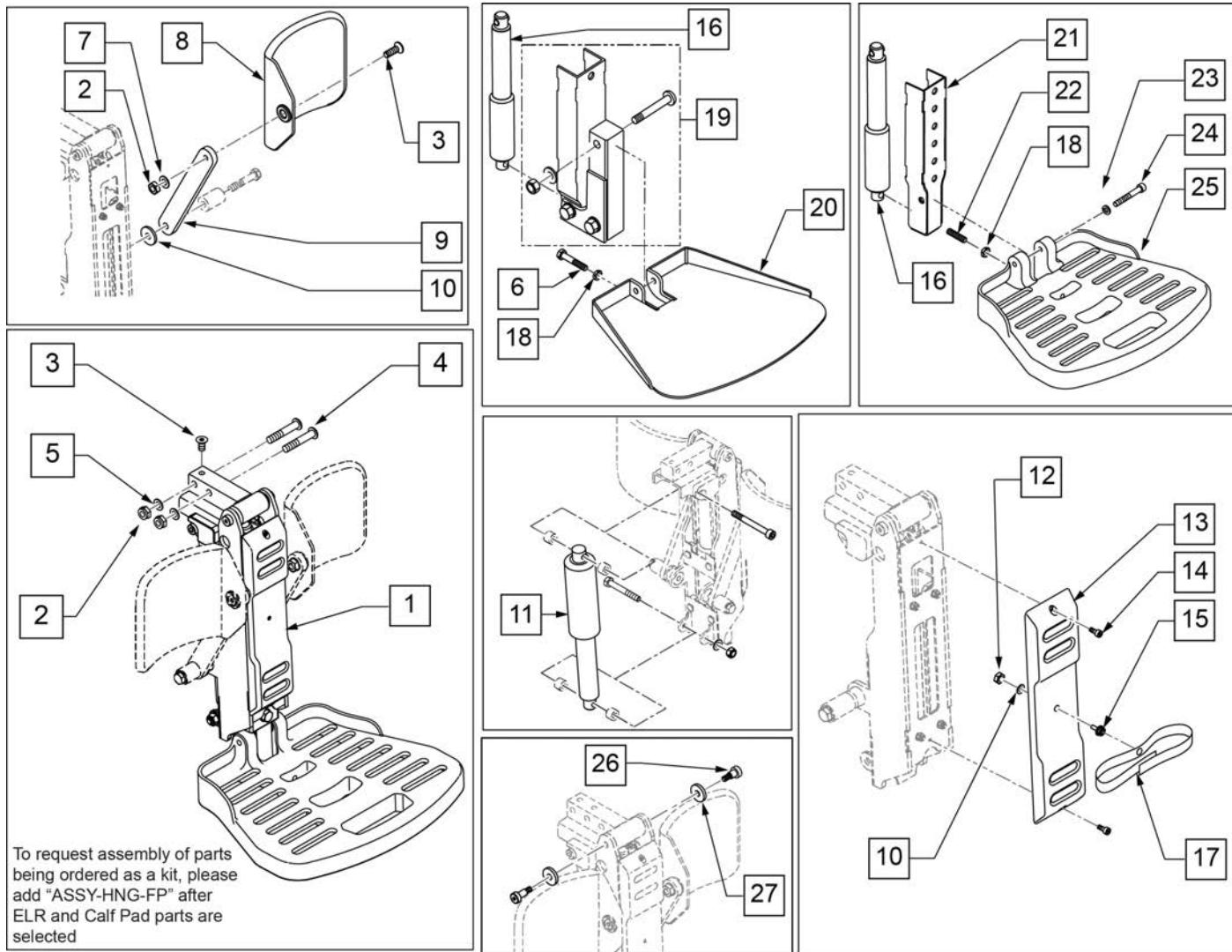


Pos.	Item Number	Description	Remarks
1	112667	POWER CM LEGREST NA	see note regarding 112667
2	210085	NUT HEX NYLOCK M8 BLACK	
3	103502-006	FHCS M8 x 1.25 x 25 FULL NP	PR
4	230123	BHCS M8 x 1.25 x 45	
5	011691	WASHER HIGH STRENGTH 8mm	
6A	013211	ASSM CALF PAD SINGLE ROW	for 16"-20" wide
6B	755013	CALF PAD TROUGH STYLE KIDS	for 12"-15" wide
2,3,5,6A	163876	PCM ELR CALF PAD 16-20 WIDE	for 12"-15" wide
2,3,5,6B	163875	PCM ELR CALF PAD 12-15 WIDE	for 16"-20" wide
7	013887-001	BAR SA CALF PAD 160	
8	561016	1" WASHER 5/16" HOLE	
9	112665	ACT MBL LL1001 NA POLARITY	Elevating Actuator
10	200099	8 -32 NYLOCK NUT THIN	
11	015156	PCM FRONT COVER	
12	230132	SHCS M4 x .7 x 10	
13	106687	MACHINE SCREW STUD #8 -32 x 1/2	
14	106484	CALF PAD STRAP	
15	111203	WASHER LARGE OD #8	

Pos.	Item Number	Description	Remarks
16	112666	ACT MBL LL1000 NA POLARITY	Articulating Actuator
20	561040	HEEL LOOP PEG	
21	741170	HEEL LOOP P300	
22	015193	PCM SINGLE FOOTPLATE LH	Left
22	015194	PCM SINGLE FOOTPLATE RH	Right
23	226123	1/4-20 X 1 BH C/S BLK ZN	
24	122106	THREAD CAP	
25	116389	SHCS, M8 x 1.25 x 10, FULL, PL	
17-19,22,25	015340	PCM LOWER SECTION ADULT	
10-15	113297	PCM COVER ASSY	
26	015203	SHOULDER SCREW M8	
27	015205	NYLON FENDER WASHER M8	
		Ship assembled part#	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: item 1 (p/n 112667) does not include calf pads or mounting hardware to attach the footplate to the seat; must order separately for complete assembly.

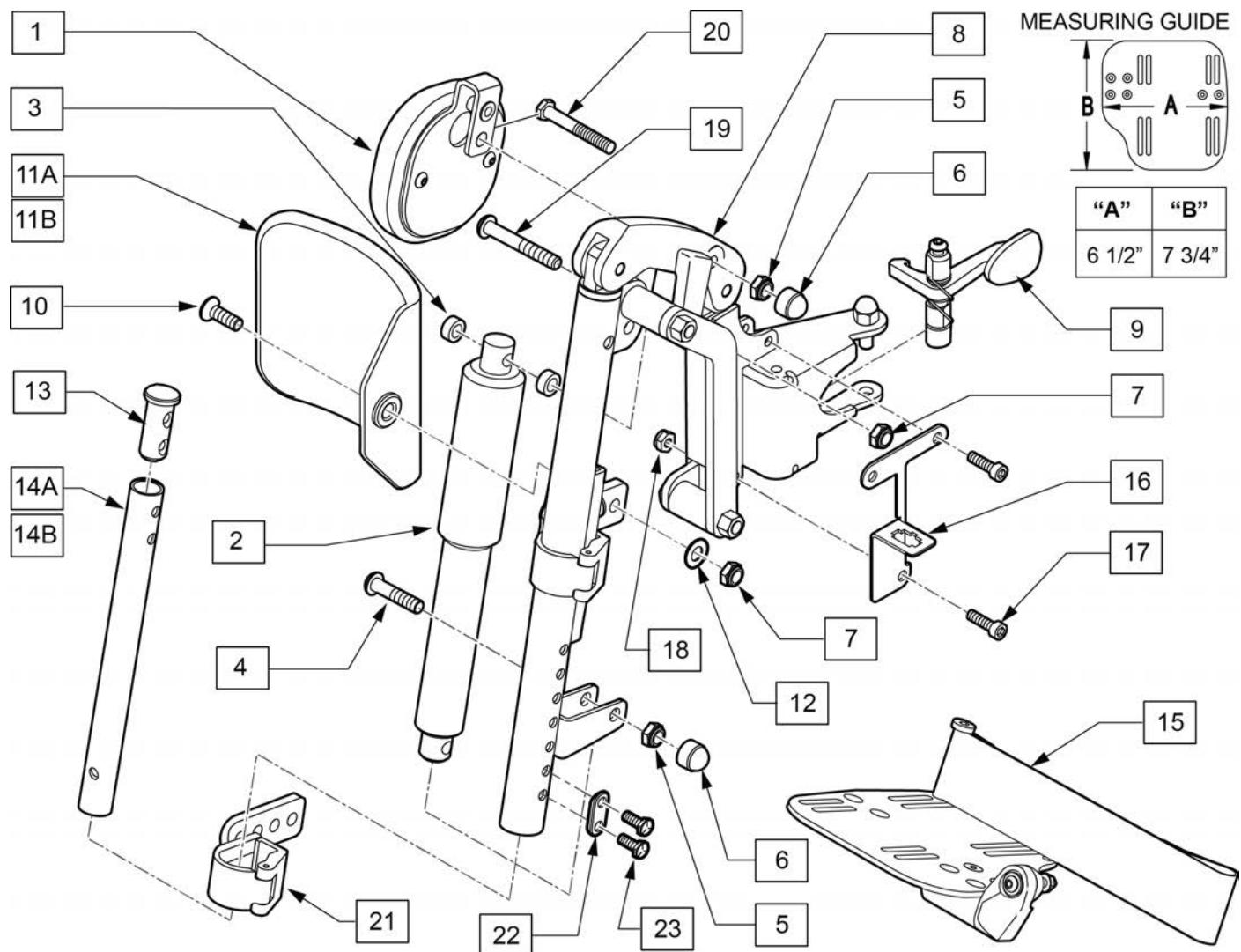
Note: item 1 (p/n 114492) does not include calf pads or mounting hardware to attach the footplate to the seat; must order separately for complete assembly.



Pos.	Item Number	Description	Remarks
1	114492	POWER CM LEGREST NA REHAB SNGL	See note regarding 114492
2	210085	NUT HEX NYLOCK M8 BLACK	
3	103502-006	FHCS M8 x 1.25 x 25 FULL NP	PR
4	230123	BHCS M8 x 1.25 x 45	
5	011691	WASHER HIGH STRENGTH 8mm	
6	234960	M8 -35 HEX C/S	
7	561016	1" WASHER 5/16" HOLE	
8	755012	CALF PAD TROUGH STYLE 17-20"	Used w/ 17-20" wide
8	755014	CALF PAD TROUGH STYLE 14/16	Used w/ 14-16" wide
9	013887-001	BAR SA CALF PAD 160	
10	111203	WASHER LARGE OD #8	
11	112665	ACT MBL LL1001 NA POLARITY	Elevating Actuator
12	200099	8 -32 NYLOCK NUT THIN	

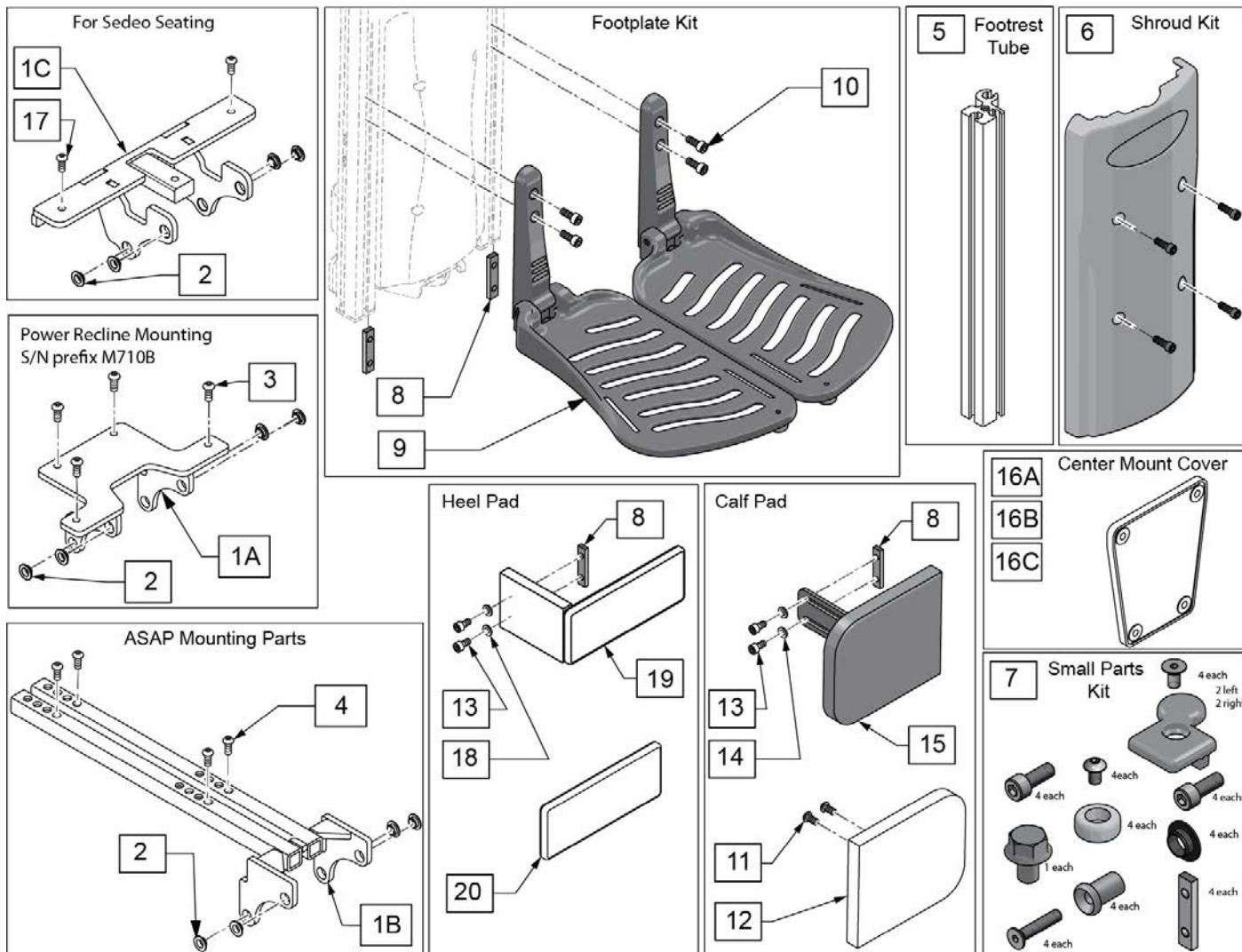
Pos.	Item Number	Description	Remarks
13	015156	PCM FRONT COVER	
14	230132	SHCS M4 x .7 x 10	
15	106687	MACHINE SCREW STUD #8 -32 x 1/2	
16	112666	ACT MBL LL1000 NA POLARITY	Articulating Actuator
17	106484	CALF PAD STRAP	
18	013036	M8 x 1.25 JAM NUT HEX	
19	015339	LOWER SECTION KIDS	
20	118097	PLATE SUPPORT W/ TRIM	
21	113591	LOWER SECTION	
22	106381	SET SCREW M8X35	
23	250106	M8 LOCK WASHER	
24	103143	SHCS M8 X 1.25 X 60 INORG	
25	105245	FOOTPLATE	
26	015203	SHOULDER SCREW M8	
27	015205	NYLON FENDER WASHER M8	
		Ship assembled part #	Use with multiple assemblies add with Hanger & Footplate kit
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	

Note: Actuator available in assemblies only.



Pos.	Item Number	Description	Remarks
1	524001.32100	KNEE PAD ASSEMBLY	
4	102266	BHCS M8 X 1.25 X 35 INORGANIC	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	000934.0108	NUT CAP M8 BLACK	
7	210085	NUT HEX NYLOCK M8 BLACK	
9	013765	HANGER RELEASE MECH & FIX KIT	
10	012934	FHCS M8 X 1.25 X 30 BLK	
11A	755014	CALF PAD TROUGH STYLE 14/16	Used for 14-17" widths
11B	755012	CALF PAD TROUGH STYLE 17-20	Used for 18-20" widths
12	561016	1" WASHER 5/16" HOLE	
13	013369	TUBE INSERT S/A	
14A	013305-001	EXT TUBE SHORT S/A	
14B	013305-003	EXT TUBE LONG S/A	
15	820461	FP ADLT ADJ 14/15 R HL	Right

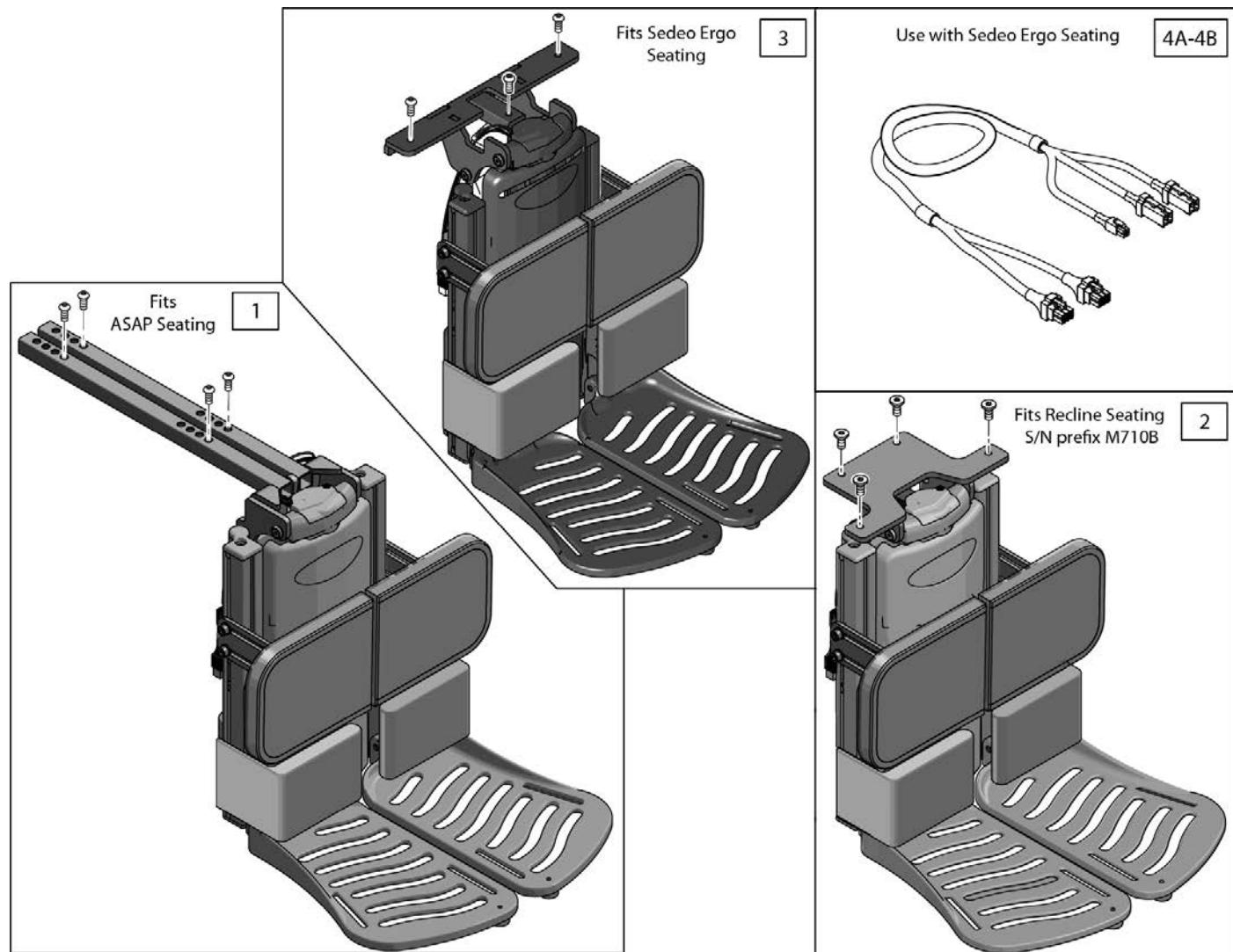
Pos.	Item Number	Description	Remarks
15	820463	FP ADLT ADJ 14/15 L HL	Left
15	820465	FP ADLT ADJ 16/17 R HL	Right
15	820467	FP ADLT ADJ 16/17 L HL	Left
15	820469	FP ADLT ADJ 18-20 R HL	Right
15	820471	FP ADLT ADJ 18-20 L HL	Left
16	109779	BRACKET CONNECTOR MOUNT RH	Right
16	109837	BRACKET CONNECTOR MOUNT LH	Left
17	230494	M5-30 BTTN HD SOC C/S BLK	
18	220121	NUT HEX NYLOCK M5 BLACK	
19	013152	BHCS M8 X 1.25 X 55 BLK.	
21	015259	IN-LINE ELR CALF PAD BRKT ASSM	Bracket only; mounting hardware not included
22	483717	HANGER SADDLE	
23	234891	M6 X 20 HEX C/S	
1-10,21	129889	IN LINE ALR ASSY LH W/ FERRITE	Left
1-10,21	129897	IN LINE ALR ASSY RH W/ FERRITE	Right
1-11A,12,13,14A,15-23	111957	ALR 14/15W SHT EXT PAIR	PAIR
1-11A,12,13,14B,15-23	111960	ALR 14/15W LNG EXT PAIR	PAIR
1-11A,12,13,14A,15-23	111958	ALR 16/17W SHT EXT PAIR	PAIR
1-11A,12,13,14B,15-23	111961	ALR 16/17W LNG EXT PAIR	PAIR
1-11B,12,13,14A,15-23	111959	ALR 18/20W SHT EXT PAIR	PAIR
1-11B,12,13,14B,15-23	111962	ALR 18/20W LNG EXT PAIR	PAIR



Pos.	Item Number	Description	Remarks
1A,2	130373	ASM CENTERMOUNT BRKT	Power Recline
1B,2	130369	ASSM ADAPTER REHAB	ASAP
1C,2,17	159762	PCM BRACKET ASSM SDO	Sedeo Ergo
3	013149	BHCS M8 x 1.25 x 16 BLK W/PL	for Recline
4	013150	BHCS M8 X 1.25 X 20 BLK	
5	130320	TUBE FOOTREST	single tube fits left or right
6	136475	PCM SHROUD KIT	with Fasteners
7	136473	PWR CNTRMNT SMALL PRTS KIT	
8	131064	M6 CHANNEL NUT FTPLT	
8-10	136476	FOOTPLATE KIT PCM PAIR	Pair
11,12	136474	REPLACEMENT CALF PAD 5X6	1 replacement pad
13	104522	SHCS M6X1X16 FULL PL	
14	250104	WASHER FLAT M6	
11,12,15	130383	CALF PAD ASSY RH	Right, pad & bracket
11,12,15	130350	CALF PAD ASSY LH	Left, pad & bracket
16A	131897	CENTER MOUNT COVER TRANSDUCER	ASAP seating
16B	132628	POWER CENTERMOUNT COVER PR	Power Recline seating
16C	132611	POWER CENTER MOUNT COVER SE	Sedeo Ergo

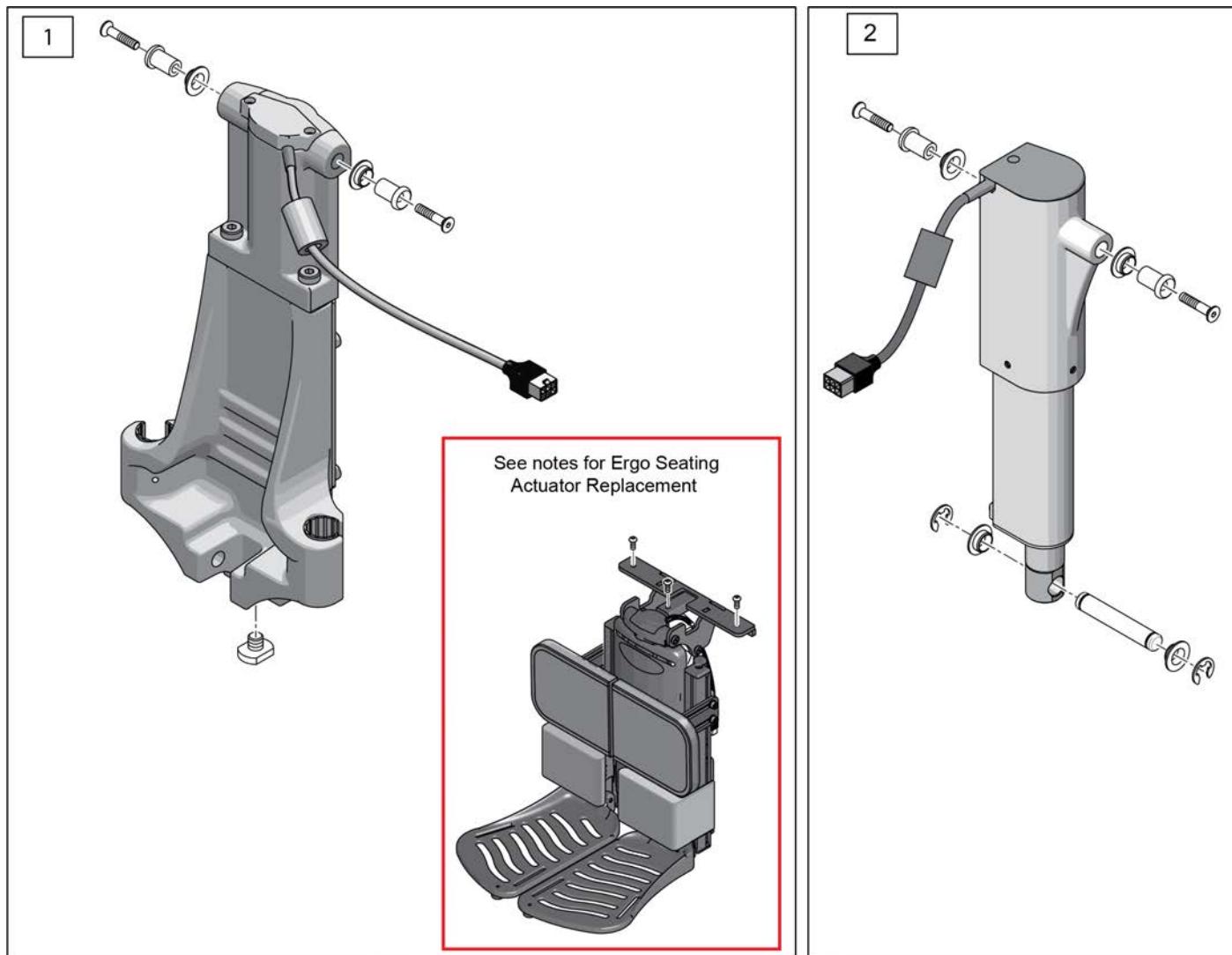
Pos.	Item Number	Description	Remarks
18	250104	WASHER FLAT M6	
19,20	242012	HEEL FOAM PAD ASSEMBLY	with cover
20	242010	HEEL PAD COVER	

Note: when retrofitting to an existing chair, please contact Sunrise Tech Support to ensure all necessary components are identified.



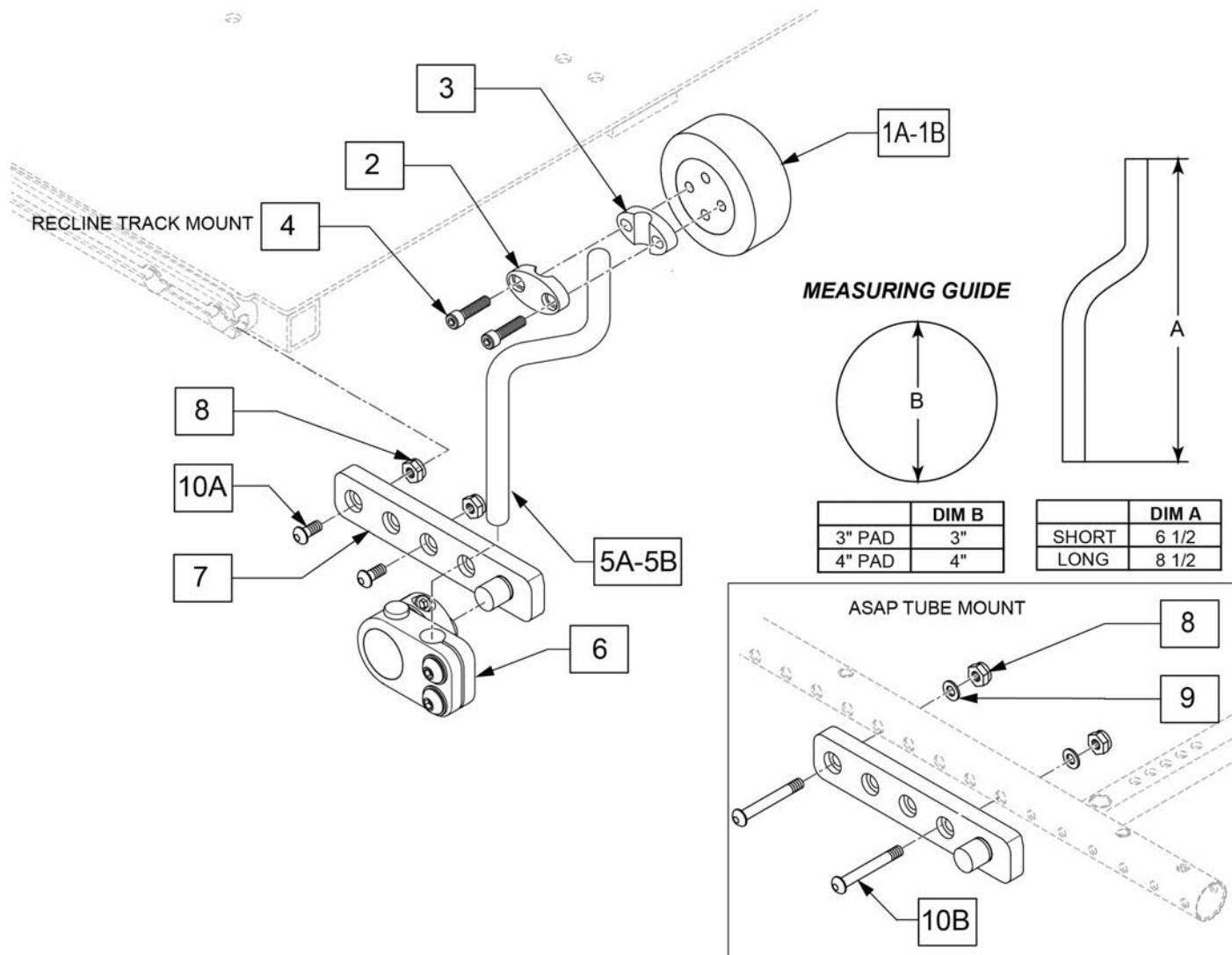
Pos.	Item Number	Description	Remarks
1	136471	POWER CNTRMNT KIT ASAP	Complete Kit
2	136470	POWER CNTRMNT KIT W/BRKT	Complete Kit
3,4B	159761	POWER CENTER MOUNT SDO	Complete Kit, includes loom 4B
4A	21811002	PCMF LOOM	use prior to S/N M710C-128337, M715C-113705 & M720C-126232
4B	244848	PCMF LOOM	use after S/N M710C-128337, M715C-113705 & M720C-126232

Note: for Actuator Replacement on chairs with Ergo Seating System prior to S/N M710C-128337, M715C-113705 & M720C-126232, the complete Power Center Mount & Harness must be replaced; please contact Sunrise Technical Support to ensure all necessary components are identified.



Pos.	Item Number	Description
1	247200	ARTIC ACT ERGO W/OUT PCB KIT
2	247201	ELEV ACT ERGO W/OUT PCB KIT

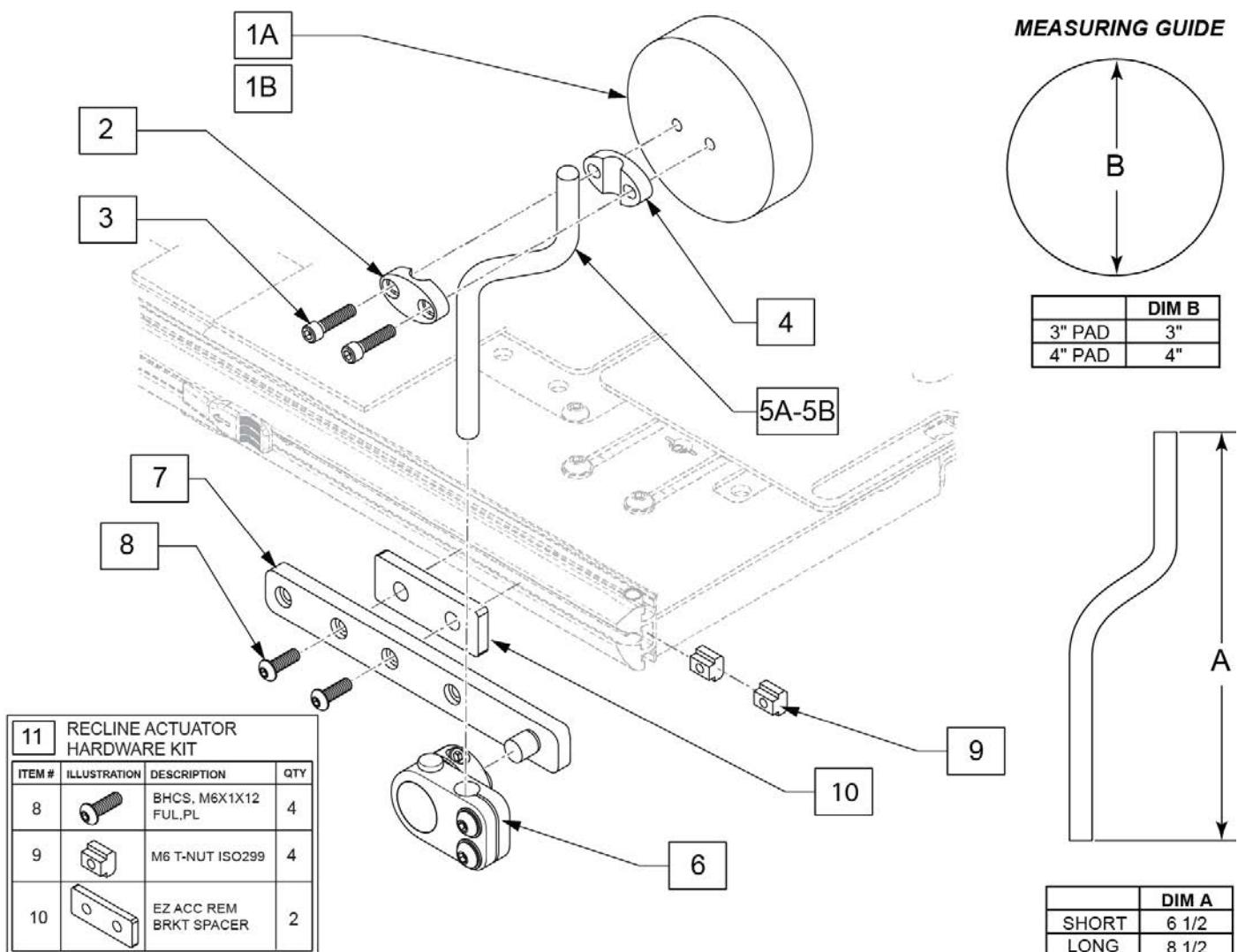
Note: Retro Kits include extra fasteners for multiple seating styles.



Pos.	Item Number	Description	Remarks
1A	KAD10XX	KNEE ADDUCTOR PAD, 3IN ROUND	
1B	KAD11XX	KNEE ADD PAD, 4IN ROUND	
2-4	112830	PAD MOUNT KIT KNEE SPPRT ASSM	
5A	PRT4858	SHORT ARM SA KNEE	Short: 7"
5B	PRT4857	LONG ARM SA KNEE	Long: 8"
6	112831	SWING AWAY KNEE SUPPORT R	Right
6	112832	SWING AWAY KNEE SUPPORT L	Left
7	122476	MOUNT BRKT KNEE SUPPORT SHORT	
8	104381	NUT HEX NYLOCK M6 X 1.0	
9	107383	WASHER FLAT M6 ROHS	
10A	103185-005	BHCS M6 x 1 x 12 FUL PL	Use for track mount
10B	102262-007	BHCS M6 X 1 X 45 INORG	Use for tube mount
1A-4,5A,6-10A,10B	125576	KNEE SUPP ASSM R SHORT 3" PAD SHORT	
1A-4,5A,6-10A,10B	125577	KNEE SUPP ASSM L SHORT 3" PAD SHORT	

Pos.	Item Number	Description	Remarks
1A-4,5B,6-10A,10B	125578	KNEE SUPP ASSM R LONG 3" PAD SHORT	
1A-4,5B,6-10A,10B	125579	KNEE SUPP ASSM L LONG 3" PAD SHORT	
1B-4,5A,6-10A,10B	125580	KNEE SUPP ASSM R SHORT 4" PAD SHORT	
1B-4,5A,6-10A,10B	125581	KNEE SUPP ASSM L SHORT 4" PAD SHORT	
1B-4,5B,6-10A,10B	125582	KNEE SUPP ASSM R LONG 4" PAD SHORT	
1B-4,5B,6-10A,10B	125583	KNEE SUPP ASSM L LONG 4" PAD SHORT	

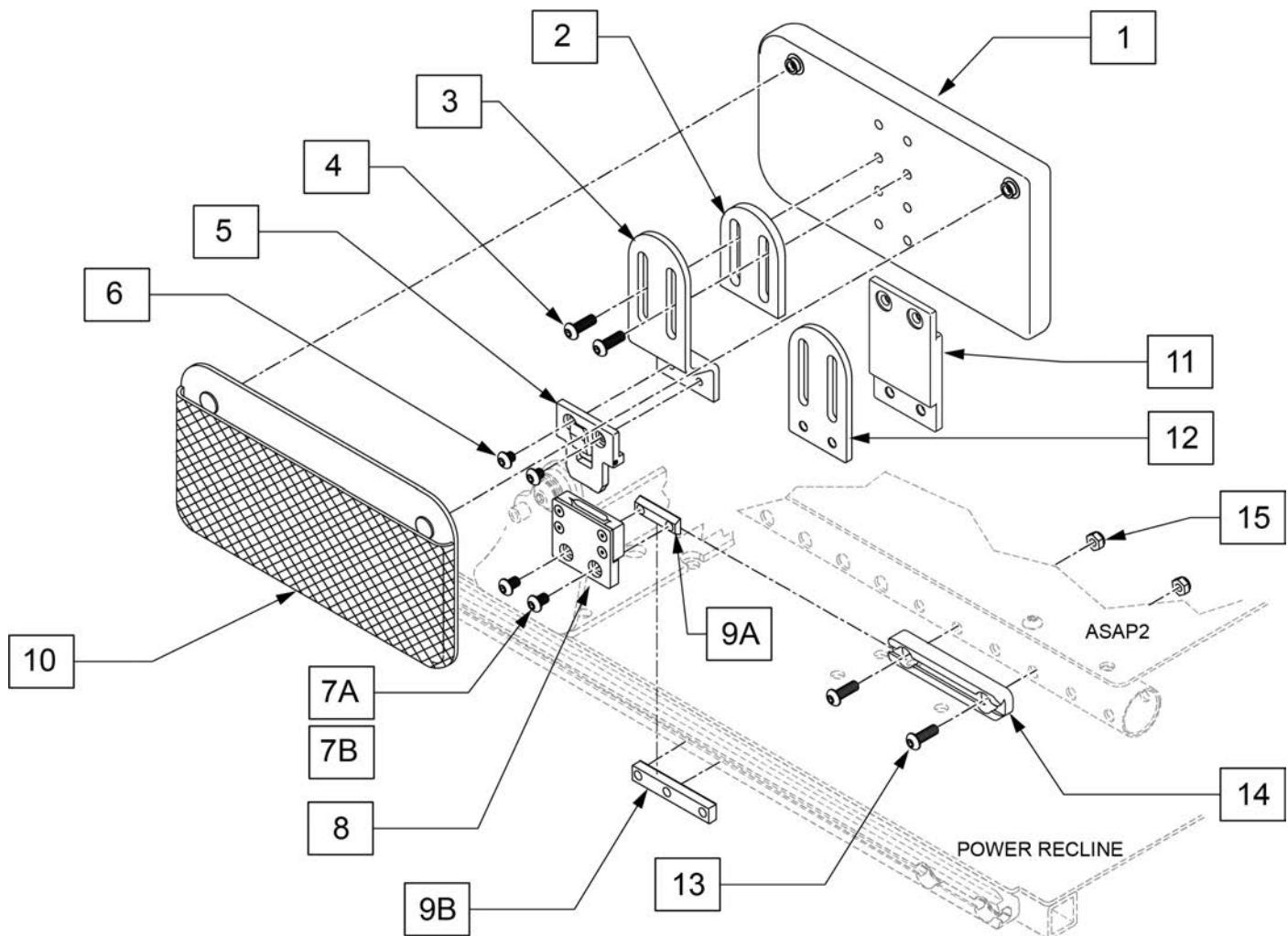
Note: Multiple fasteners included; see drawing for correct fasteners.



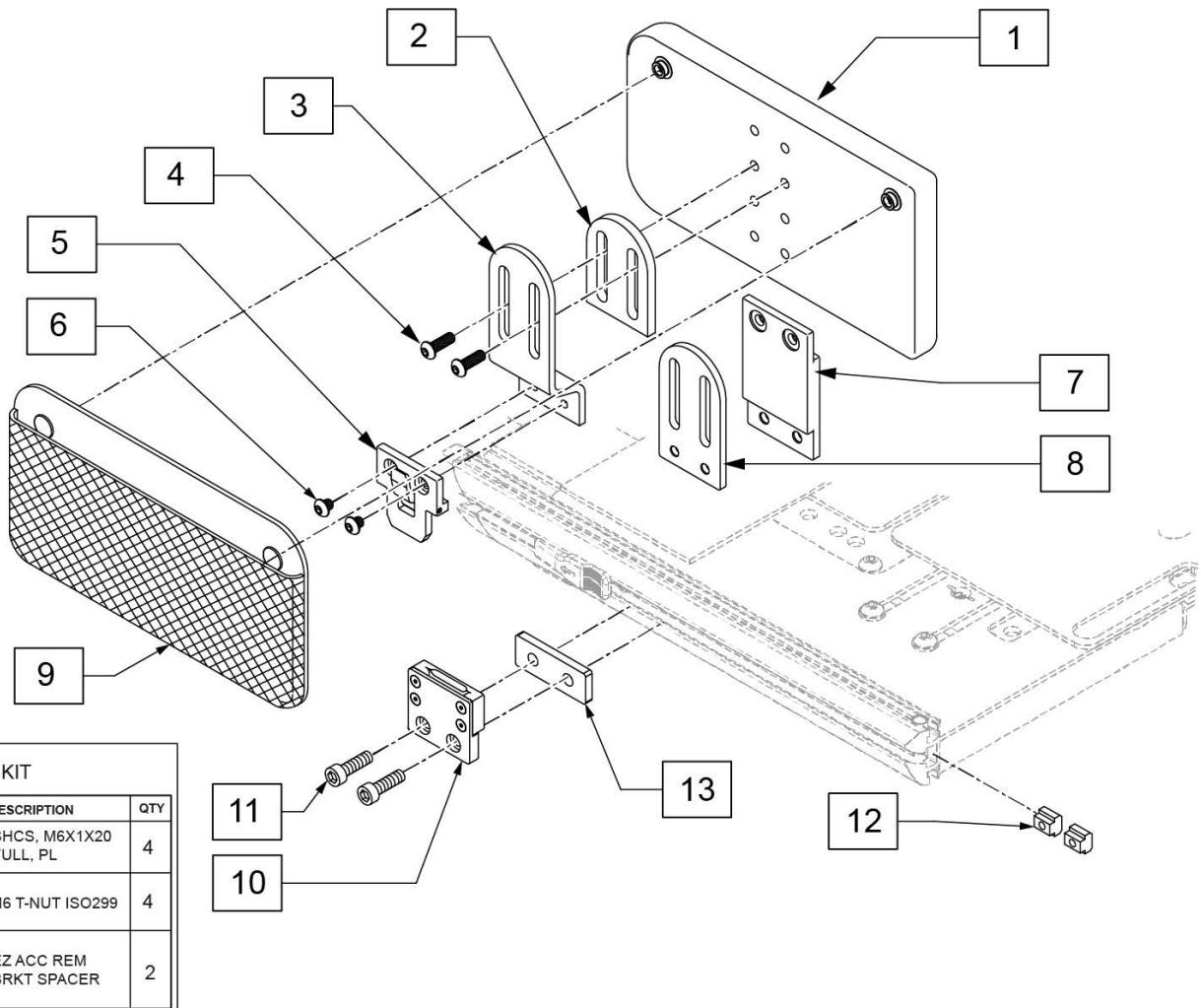
Pos.	Item Number	Description	Remarks
1A	KAD10XX	KNEE ADDUCTOR PAD, 3IN ROUND	
1B	KAD11XX	KNEE ADD PAD PAD, 4IN ROUND	
2-4	112830	PAD MOUNT KIT KNEE SPPRT ASSM	
5A	PRT4858	SHORT ARM SA KNEE	Short: 7"
5B	PRT4857	LONG ARM SA KNEE	Long: 8"
6	112831	SWING AWAY KNEE SUPPORT R	Right
6	112832	SWING AWAY KNEE SUPPORT L	Left
8	103185-005	BHCS M6 x 1 x 12 FUL PL	Use for track mount
9	132688	M6 T-NUT ISO299	
10	132961	EZ ACC REM BRKT SPACER	
1A-5A,6-10	161140	KNEE SUP ASSM R SHRT 3" PAD	Right
1A-5A,6-10	161141	KNEE SUP ASSM L SHRT 3" PAD	Left
1A-5B,6-10	161142	KNEE SUP ASSM R LNG 3" PAD	Right
1A-5B,6-10	161143	KNEE SUP ASSM L LNG 3" PAD	Left

Pos.	Item Number	Description	Remarks
1B-5A,6-10	161144	KNEE SUP ASSM R SHRT 4" PAD	Right
1B-5A,6-10	161145	KNEE SUP ASSM L SHRT 4" PAD	Left
1B-5B,6-10	161146	KNEE SUP ASSM R LNG 4" PAD	Right
1B-5B,6-10	161147	KNEE SUP ASSM L LNG 4" PAD	Left
11	161148	KNEE SUP FASTENER KIT ERGO PR	2 Sides

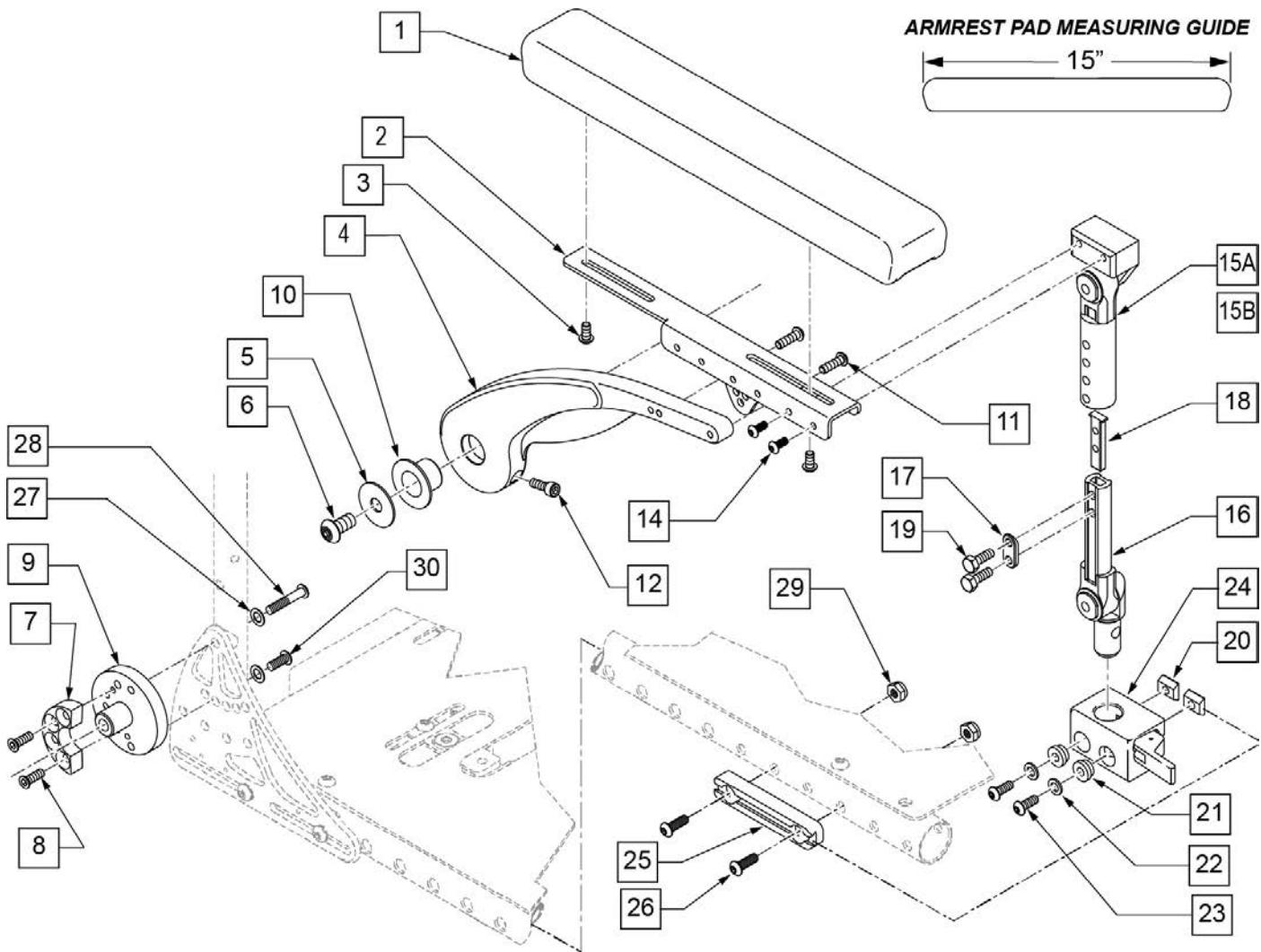
THIGH SUPPORTS



Pos.	Item Number	Description	Remarks
4	n/a	BHCS 1/4 - 20 X .75	
6	n/a	BHCS 1/4 - 20 X .25	
7A	n/a	BHCS 1/4 - 20 X .375	
10	PMB1099	PELVIC MESH BAG	
1,4,10,11	107313	HIP GUIDE PAD 5X10 REPL KIT R	Right
1,4,10,11	164180	HIP GUIDE PAD 5X10 REPL KIT L	Left
1-6,7A, 8,9A,10-12	111907	HIP GUIDE ASSY REMOVBL R 5x10	Right, flush and offset mounting
1-6,7A, 8,9A,10-12	111906	HIP GUIDE ASSY REMOVBL L 5X10	Left, flush and offset mounting
		To retro fit to ASAP order additional parts	
13	119272	SHCS,M8X1.25X40,PF,NP	2 per side Rqd for ASAP
14	118624	DOVE TAIL SEAT RAIL 5	1 per side Required for ASAP
15	210085	NUT HEX NYLOCK M8 BLACK	2 per side Rqd for ASAP
		To retro fit to Power Recline order additional parts	
7B	103185-005	BHCS,M6X1X12,FULL,PL	2 per side Rqd for Power Recline
9B	124427	CHANNEL NUT M6	1 per side Rqd for Power Recline



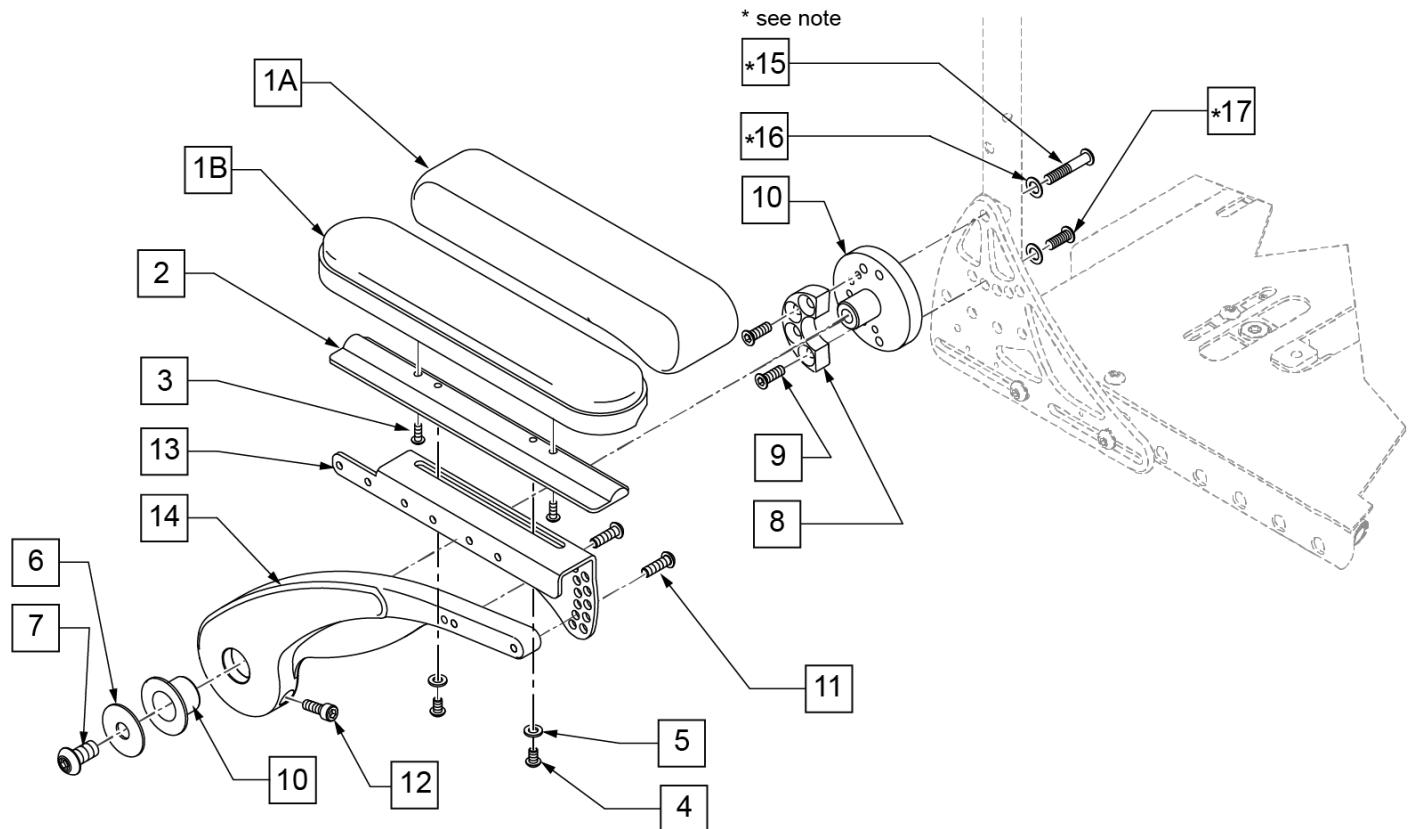
Pos.	Item Number	Description	Remarks
9	PMB1099	PELVIC MESH BAG	
1,4,10	107313	HIP GUIDE PAD 5X10 REPL KIT R	Right
1,4,10	164180	HIP GUIDE PAD 5X10 REPL KIT L	Left
12	132688	M6 T-NUT ISO299	
1-13	161150	HIP GUIDE ASSY RH 5X10 ERGO	Right
1-13	161149	HIP GUIDE ASSY LH 5X10 ERGO	Left
14	161151	HIP GUIDE FASTENERS ERGO	2 sides; kit includes items 11-13



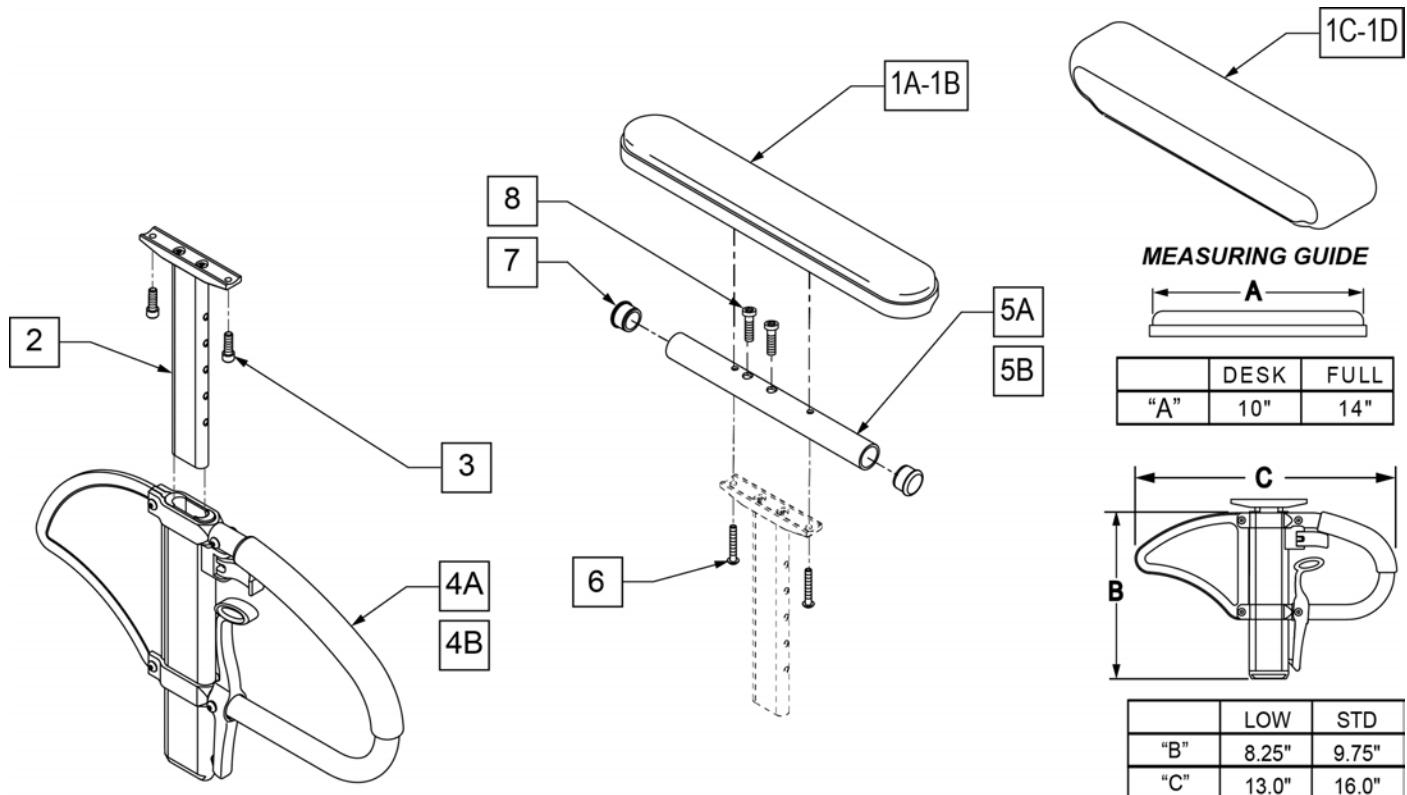
Pos.	Item Number	Description	Remarks
1,3	103114	ARMREST PAD SET	Pair
3	n/a	BHCS M6 X 16	REFERENCE ONLY
5	015056	WASHER M10 X 35 X 1.5 BLK	
6	119073	SHCS LWHD, M10X1.5X35 PL	
8	230455	M4X8 FH SOC/CS	
10	104469	MARCINAL LUB BRNG SF-1 2020	
11	102263-002	SHCS M6X1X20 FULL NP	
12	013156	SHCS M6 X 1 X 20 BLK W/PL	
14	102259-001	BHCS M5 X .8 X 12 W/PL INORG	
17	483717	HANGER SADDLE	
18	500078	INSERT D2 EXT TUBE	
19	221102	1/4-28 X 3/4 HEX C/S BLK W/PAT	
20	010065	M6 CHANNEL NUT	
21	340143	BUSHING .257IDx.25LG SST	
22	263100	5/16 AN WASHER FLAT	
23	230113	BHCS M6 X 1 X 12	
24	506366	UNIVRSL ARMREST RCVR ASSM R	Right
24	506367	UNIVRSL ARMREST RCVR ASSM LH	Left
25	118624	DOVETAIL SEAT RAIL SHORT	Use w/ Center Mount Footrest only

Pos.	Item Number	Description	Remarks
26	235008	M8 X 1.25 X 30 BH C/S	
27	263110-QU	5/16 AN WASHER FLAT THIN	
28	230123	BHCS M8 X 1.25 X 45	
29	210085	NUT HEX NYLOCK M8 BLACK	
30	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
20-24	110826	ARMREST REC KIT RIGHT	Right
20-24	110827	ARMREST REC KIT LEFT	Left
14,15A-19	126403	DUAL POST ASSY SHORT	9-10 ARMREST HEIGHT
14,15B-19	126404	DUAL POST ASSY TALL	11-12 ARMREST HEIGHT
14,15A-24	110828	ASAP 2 PNT ARM 9-10 KIT	Pair (9-10" Armrest Ht) Includes Receivers
14,15B-24	110829	ASAP 2 PNT ARM 11-12 KIT	Pair (11-12" Armrest Ht) Includes Receivers
1,2,4-12	118618	FLIP BACK ARMREST ASSY R	Std
1,2,4-12	118617	FLIP BACK ARMREST ASSY L	Std

Note: Backrest Mounting Hardware is not included in Backrest Armrest kits; if retrofitting this armrest to chair order p/n 230123 qty 1, p/n 263110-QU qty 2, and p/n 013149 qty 1.



Pos.	Item Number	Description	Remarks
1A	561280	ARMREST PAD 10" LEFT W/F	Left, Desk, Waterfall
1A	561281	ARMREST PAD 10" RIGHT W/F	Right, Desk, Waterfall
1B	561024	ARMREST PAD 10" DESK	Single
2	010124-001	ARMPAD RIGIDIZER DESK LENGTH	Desk
3	226043	10-32 X 1/2 BH C/S BLK	
4	230113	BHCS M6 X 1 X 12	
5	250104	WASHER FLAT M6	
6	015056	WASHER M10 X 35 X 1.5 BLK	
7	119073	SHCS LWHD, M10X1.5X35 PL	
9	230455	M4X8 FH SOC/CS	
10	104469	MARCINAL LUB BRNG SF-1 2020	
11	102263-002	SHCS M6X1X20 FULL NP	
12	013156	SHCS M6 X 1 X 20 BLK W/PL	
15	230123	BHCS M8 X 1.25 X 45	
16	263110-QU	5/16 AN WASHER FLAT THIN	
17	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
1A,2-5	012370	DESK W/F ARMPAD ASSM L	Left - 10" Desk
1A,2-5	012371	DESK W/F ARMPAD ASSM R	Right - 10" Desk
1B,2-5	012374	DESK ARMPAD ASSM	Single, Desk
6-14	118791	BACKREST ARMREST	Right, Low; Backrest mounting hdwr NOT included
6-14	118790	BACKREST ARMREST	Left, Low; Backrest mounting hdwr NOT included

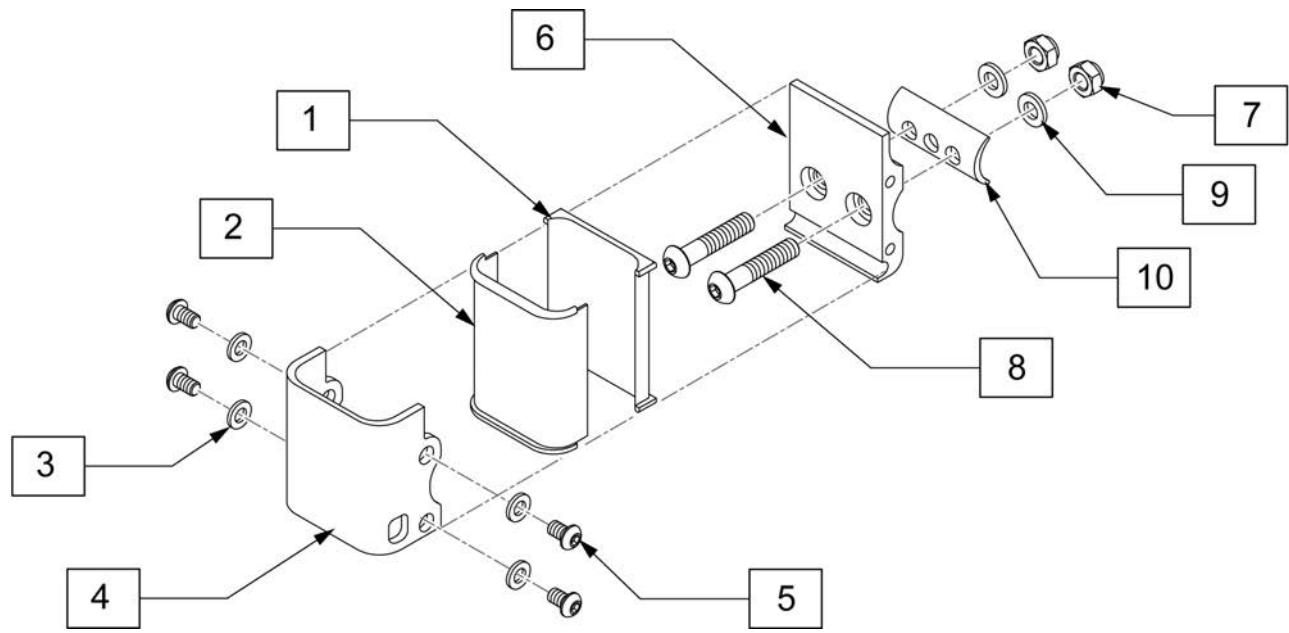
SINGLE POST HEIGHT ADJUSTABLE ARMREST (POWER)

Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	CLASSIC DESK
1B	561031	ARMREST PAD 14" FULL	CLASSIC FULL
1C	561280	ARMREST PAD 10" LEFT W/F	Left-Waterfall Desk
1C	561281	ARMREST PAD 10" RIGHT W/F	Rightt-Waterfall Desk
1D	561284	ARMREST PAD 14" LEFT W/F	Leftt-Waterfall Full
1D	561285	ARMREST PAD 14" RIGHT W/F	Rightt-Waterfall Full
2	116312	SNGL POST UPPR ASSM LOW	LOW/SMALL
2	116313	SNGL POST UPPR ASSM STD	STANDARD
3	106956	SHCS 10-32 X 3/4 ROHS	
2,4A	104509-001	SPHA ARMREST ASSY STD	STANDARD
2,4B	104509-002	SPHA ARMREST ASSY LOW	LOW/SMALL
5A	521812	HT ADJ PD TUBE 10IN DESK POWE	Desk
5B	521813	HT ADJ PD TUBE 14IN FULL POWE	Full
6	107024	BHCS 10-32 X 1 1/2 ROHS	
7	560735	7/8" ROUND TUBE PLUG	
8	108534	SHCS 10-32 X 1-1/4 PL	Used with Full Length & Waterfall
1A,2,3,4A,5A,6,7	108599	SPHA STD CLASIC DESK PAD R	Right
1A,2,3,4A,5A,6,7	108603	SPHA STD CLASIC DESK PAD L	Left
1B,2,3,4A,5B,6-8	108601	SPHA STD CLASIC FULL PAD R	Right
1B,2,3,4A,5B,6-8	108605	SPHA STD CLASIC FULL PAD L	Left
1A,2,3,4B,5A,6,7	108600	SPHA LOW CLASIC DESK PAD R	Right
1A,2,3,4B,5A,6,7	108604	SPHA LOW CLASIC DESK PAD L	Left
1B,2,3,4B,5B,6-8	108602	SPHA LOW CLASIC FULL PAD R	Right
1B,2,3,4B,5B,6-8	108606	SPHA LOW CLASIC FULL PAD L	Left
1A,2,5A,6,7	159600	SPHA STD CLAS DESK UPPR R	
1A,2,5A,6,7	159601	SPHA STD CLAS DESK UPPR L	

Pos.	Item Number	Description	Remarks
1B,2,5B,6-8	159602	SPHA STD CLAS FULL UPPR R	
1B,2,5B,6-8	159603	SPHA STD CLAS FULL UPPR L	
1A,2,5A,6,7	159604	SPHA LOW CLAS DESK UPPR R	
1A,2,5A,6,7	159605	SPHA LOW CLAS DESK UPPR L	
1B,2,5B,6-8	159606	SPHA LOW CLAS FULL UPPR R	
1B,2,5B,6-8	159607	SPHA LOW CLAS FULL UPPR L	
1C,2,4B,5A,6,7	164089	SPHA LOW W/F DESK PAD R	Right
1C,2,4B,5A,6,8	164090	SPHA LOW W/F DESK PAD L	Left
1D,2,4B,5B,6,8	164091	SPHA LOW W/F FULL PAD R	Right
1D,2,4B,5B,6,8	164092	SPHA LOW W/F FULL PAD L	Left
1C,2,4A,5A,6,7	164093	SPHA STD W/F DESK PAD R	Right
1C,2,4A,5A,6,8	164094	SPHA STD W/F DESK PAD L	Left
1D,2,4A,5B,6,8	164095	SPHA STD W/F FULL PAD R	Right
1D,2,4A,5B,6,8	164096	SPHA STD W/F FULL PAD L	Left

Note: not all Armrest Pads are offered on all chairs; consult product order form for compatibility.

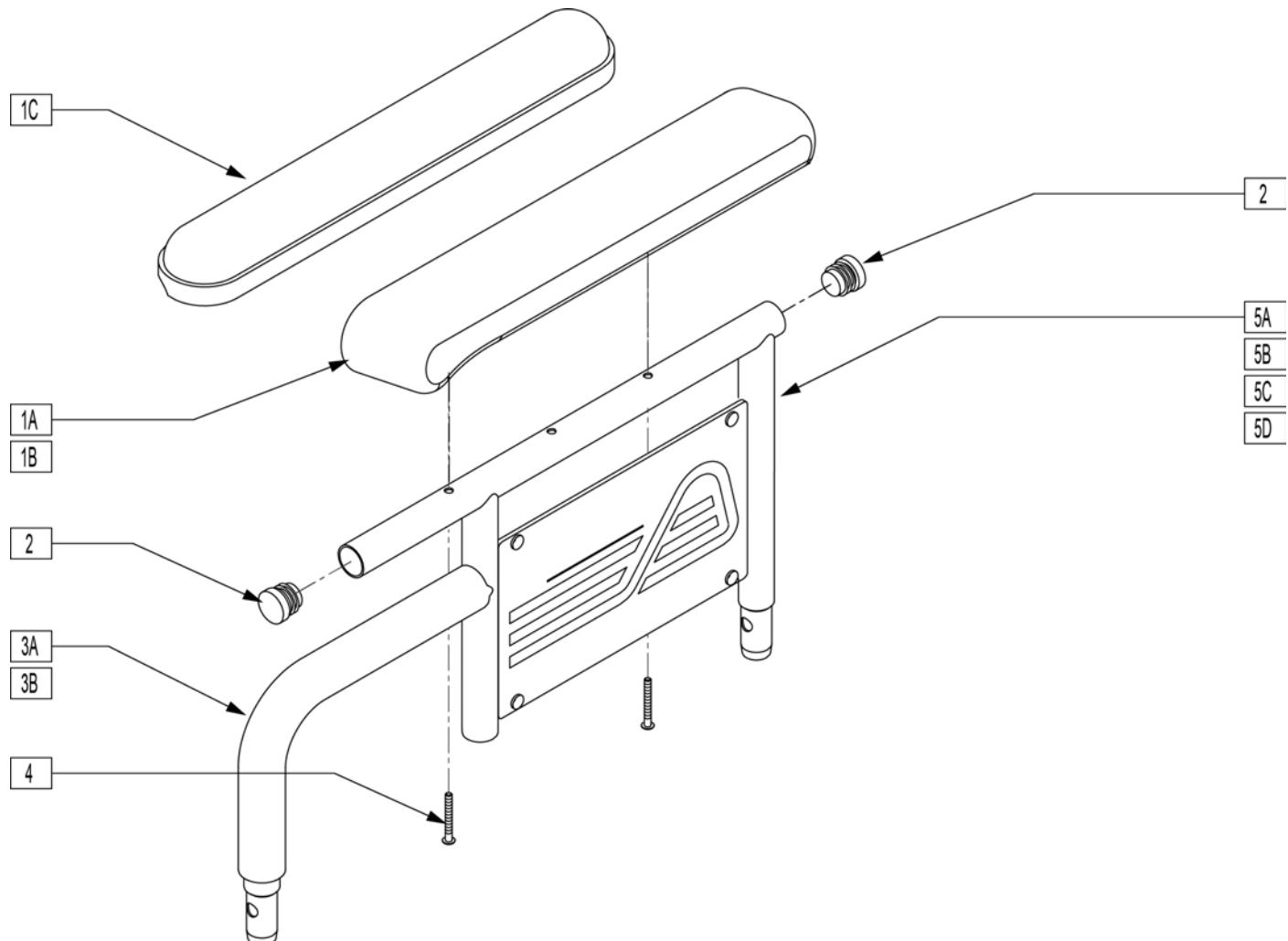
Note: if switching from Desk to Full Length Armrest Pad OR switching from Full Length to Desk Armrest Pad, the following items are required:
1A/1B, 5A/5B, and 6-8.

SINGLE POST ARMREST RECEIVER

Pos.	Item Number	Description
3	250104	WASHER FLAT M6
5	230032	M6 1X10 BHCS
7	210085	NUT HEX NYLOCK M8 BLACK
8	230122	BHCS M8 X 1.25 X 40 BLK
9	263100	5/16 AN WASHER FLAT
10	550486	HT ADJ RECEIVER SPACER
1-10	118872	SINGLE ARMREST RECEIVER M8

DUAL POST FIXED HEIGHT ARMREST

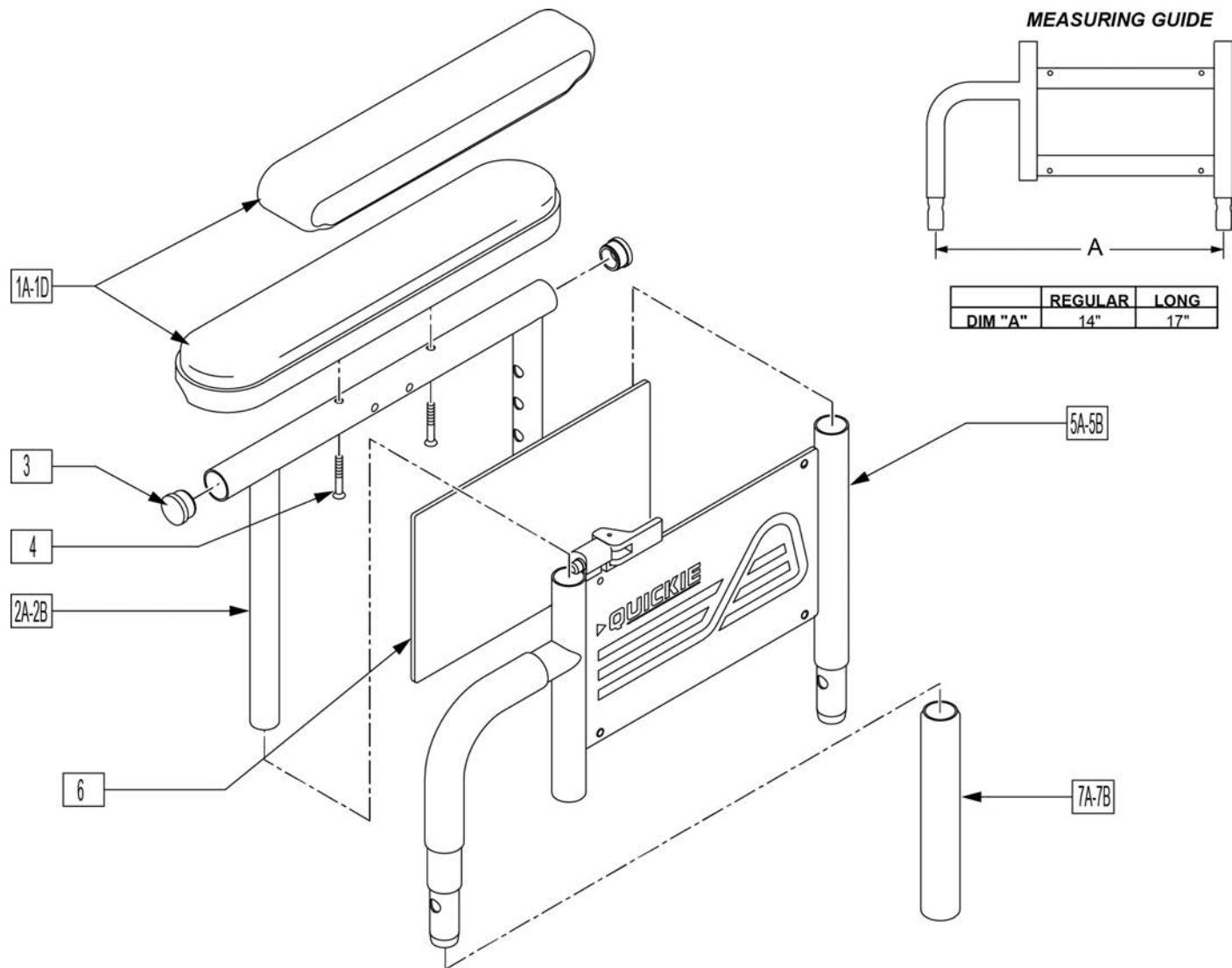
[08/01/2019]



Pos.	Item Number	Description	Remarks
1A	561280	ARMREST PAD 10" LEFT W/F	
1A	561281	ARMREST PAD 10" RIGHT W/F	
1B	561284	ARMREST PAD 14" LEFT W/F	
1B	561285	ARMREST PAD 14" RIGHT W/F	
1C	561024	ARMREST PAD 10" DESK	
1D	561031	ARMREST PAD 14" FULL	
2	560735	7/8" ROUND TUBE PLUG	
3A	560514	FOAM 8" x .840 TUBE	
3B	560614	11" x .840 FOAM TUBE	
4	226038	10-32 x 1 3/8 BH C/S BLK	
6	240155	RIVET 3/16 x 3/8 TUBULAR ALUM	Requires Rivet installation Tool
7	562744	ARMREST FRAME PANEL FIXED R	Right
7	562745	ARMREST FRAME PANEL FIXED L	Left
1A,2-4,5A,6,7	881730	D-POST ARM SHT R W/DSK W/F PAD	Right
1A,2-4,5A,6,7	881731	D-POST ARM SHT L W/DSK W/F PAD	Left
1B,2-4,5B,6,7	881732	D-POST ARM SHT R W/FL W/F PAD	Right
1B,2-4,5B,6,7	881733	D-POST ARM SHT L W/FL W/F PAD	Left
1A,2,3A,4,5C,6,7	881734	D-POST ARM LNG R W/DSK W/F PAD	Right
1A,2,3A,4,5C,6,7	881735	D-POST ARM LNG L W/DSK W/F PAD	Left

Pos.	Item Number	Description	Remarks
1B,2-4,5D,6,7	881736	D-POST ARM LNG R W/FL W/F PAD	Right
1B,2-4,5D,6,7	881737	D-POST ARM LNG L W/FL W/F PAD	Left
1C,2-4,5A,6,7	881580	DUAL POST ARM SHT W/DSK R PWR	Right
1C,2-4,5A,6,7	881581	DUAL POST ARM SHT W/DSK L PWR	Left
1D,2-4,5B,6,7	881582	DUAL POST ARM SHT W/FL R PWR	Right
1D,2-4,5B,6,7	881583	DUAL POST ARM SHT W/FL L PWR	Left
1C,2-4,5C,6,7	881584	DUAL POST ARM LNG W/DSK R PWR	Right
1C,2-4,5C,6,7	881585	DUAL POST ARM LNG W/DSK L PWR	Left
1D,2-4,5D,6,7	881586	DUAL POST ARM LNG W/FL R PWR	Right
1D,2-4,5D,6,7	881587	DUAL POST ARM LNG W/FL L PWR	Left

Note: for Quickie M6 if retrofitting armrests to a chair where they were originally omitted, order one each of 881256 & 881257 front receivers. The rear receivers are already on the chair.

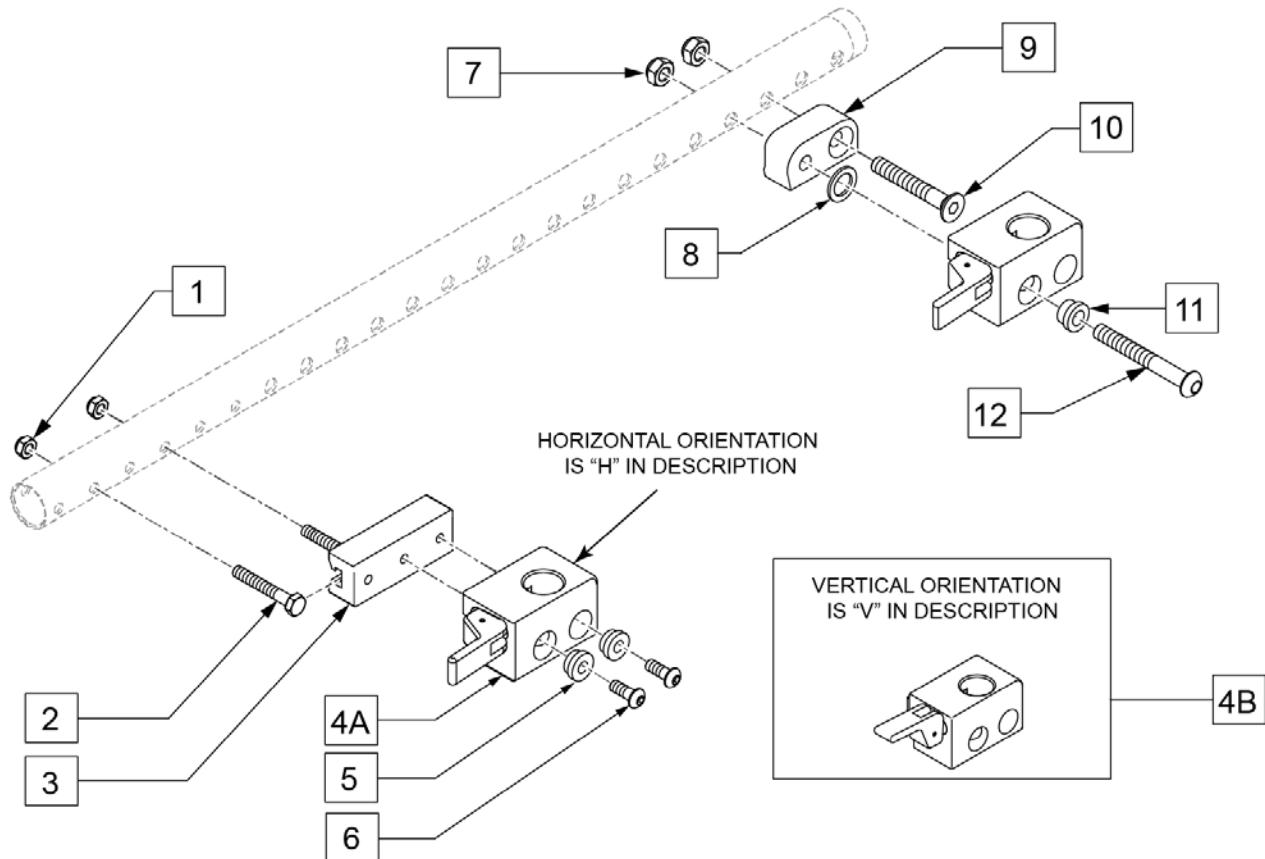


Pos.	Item Number	Description	Remarks
1A	561280	ARMREST PAD 10" LEFT W/F	Left,Desk,Waterfall
1A	561281	ARMREST PAD 10" RIGHT W/F	Right,Desk,Waterfall
1B	561284	ARMREST PAD 14" LEFT W/F	Left,Full,Waterfall
1B	561285	ARMREST PAD 14" RIGHT W/F	Right,Full,Waterfall
1C	561024	ARMREST PAD 10" DESK	Desk Pad
1D	561031	ARMREST PAD 14" FULL	Full Pad
2A	521841	DUAL PST ADJ UPPR ARM DESK PW	Desk
2B	521843	DUAL PST ADJ UPPR ARM FULL PW	Full
3	560735	7/8" ROUND TUBE PLUG	
4	226038	10-32 x 1 3/8 BH C/S BLK	
5A	881556	ARM ASSM LOWER HT ADJ REG R	Right, Regular
5A	881557	ARM ASSM LOWER HT ADJ REG L	Left, Regular

Pos.	Item Number	Description	Remarks
5B	881558	DUAL POST ADJ LOWER ARM LONG R	Right, Long
5B	881559	DUAL POST ADJ LOWER ARM LONG L	Left, Long
6	750009	INSIDE ARMREST PAD (P-222/S-626)	
7A	560514	FOAM 8" x .840 TUBE	Regular
7B	560614	11" x .840 FOAM TUBE	Long
1C,2A,3,4	881446	DUALPOST UHA AREST RH INC DESK	
1C,2A,3,4	881447	DUALPOST UHA AREST LH INC DESK	
1D,2A,3,4	881448	DUALPOST UHA AREST RH INC FULL	
1D,2A,3,4	881449	DUALPOST UHA AREST LH INC FULL	
1A,2A,3,4	881240	D-POST UPPR L ARM ASSM DSK W/F	
1A,2A,3,4	881241	D-POST UPPR R ARM ASSM DSK W/F	
1B,2B,3,4	881242	D-POST UPPR L ARM ASSM FL W/F	
1B,2B,3,4	881243	D-POST UPPR R ARM ASSM FL W/F	
1A,2A,3,4,5A,6	881308	D-POST SHT L W/DSK W/F PAD	
1A,2A,3,4,5A,6	881309	D-POST SHT R W/DSK W/F PAD	
1B,2B,3,4,5A,6	881310	D-POST SHT L W/FL W/F PAD	
1B,2B,3,4,5A,6	881311	D-POST SHT R W/FL W/F PAD	
1A,2A,3,4,5B,6	881312	D-PST LNG ADJ L W/DSK W/F PAD	
1A,2A,3,4,5B,6	881313	D-PST LNG ADJ R W/DSK W/F PAD	
1B,2B,3,4,5B,6	881314	D-POST LNG ADJ L W/FL W/F PAD	
1B,2B,3,4,5B,6	881315	D-POST LNG ADJ R W/FL W/F PAD	
1C,2A,3,4,5A,6	881572	DUAL POST ADJ SHT W/DSK R PWR	
1C,2A,3,4,5A,6	881573	DUAL POST ADJ SHT W/DSK L PWR	
1D,2B,3,4,5B,6	881574	DUAL POST ADJ LONG W/FL R PWR	
1D,2B,3,4,5B,6	881575	DUAL POST ADJ LONG W/FL L PWR	
1C,2A,3,4,5B,6	881576	DUAL POST ADJ LONG W/DSK R PWR	
1C,2A,3,4,5B,6	881577	DUAL POST ADJ LONG W/DSK L PWR	
1D,2B,3,4,5A,6	881578	DUAL POST ADJ SHT W/FL R PWR	
1D,2B,3,4,5A,6	881579	DUAL POST ADJ SHT W/FL L PWR	

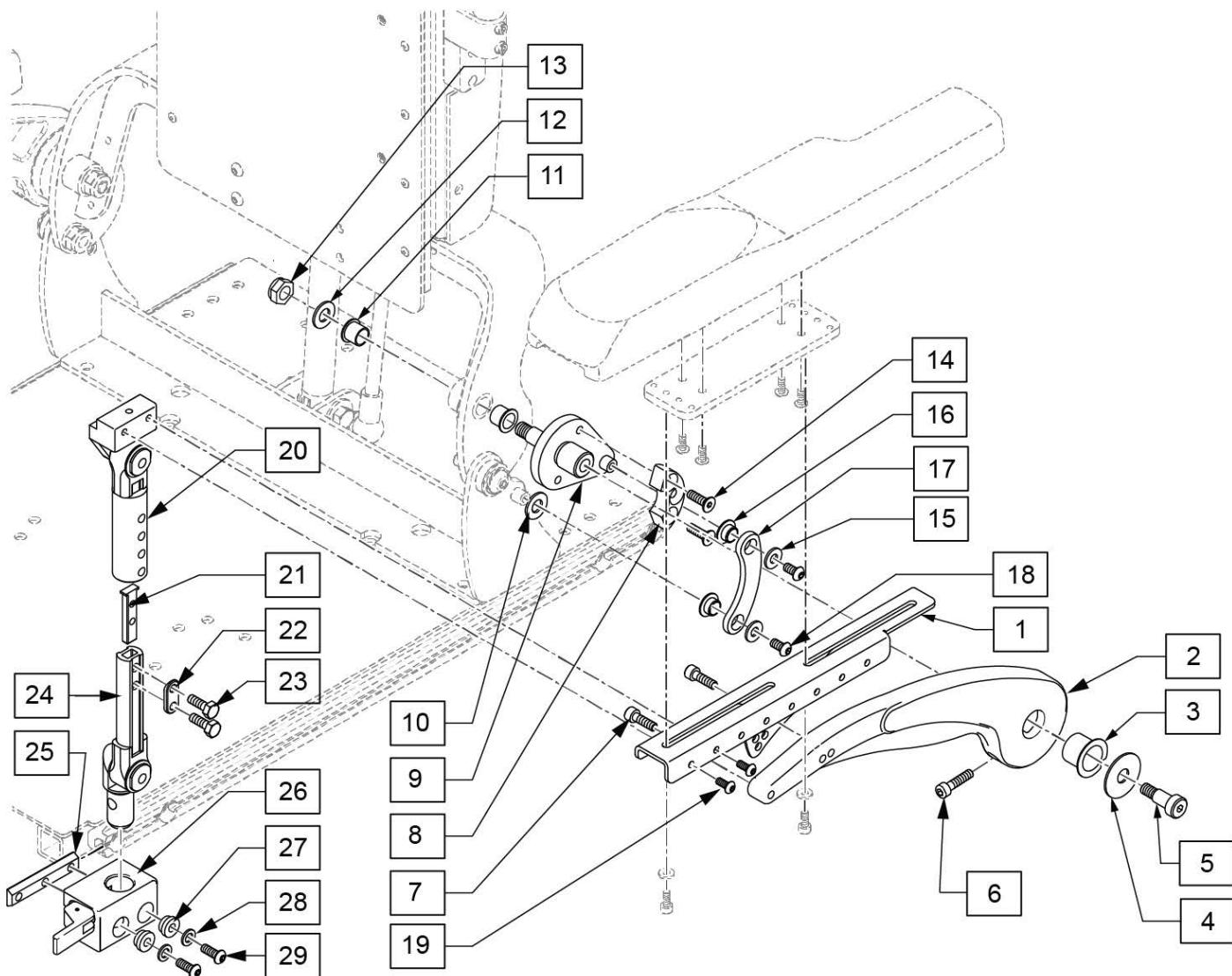
DUAL POST FLIP BACK ARMREST RECEIVER

[09/04/2019]



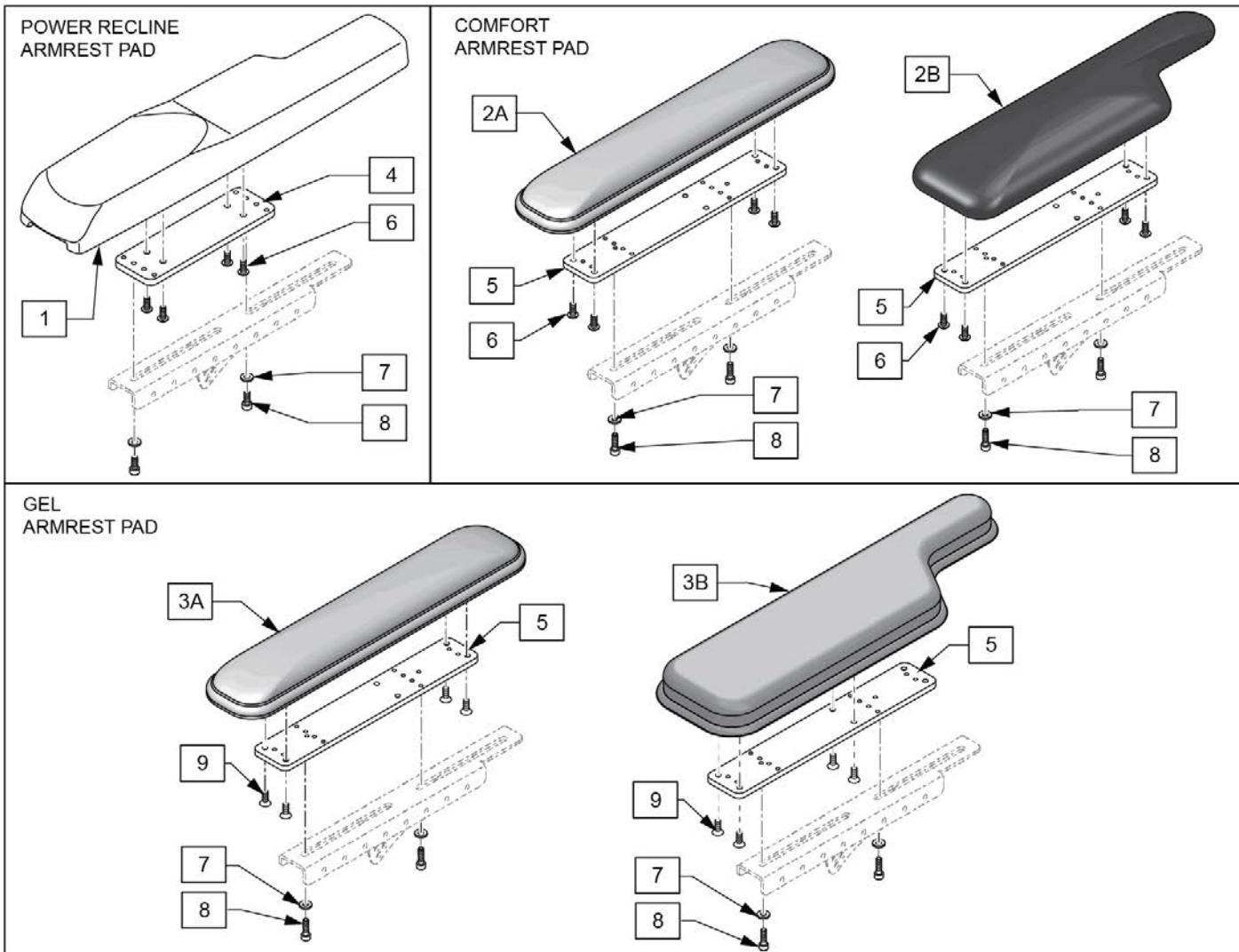
Pos.	Item Number	Description	Remarks
1	210084	NUT HEX NYLOCK M6 BLACK	
2	234813	M6 X 1.0 X 35 HHCS 10.9	
3	011501	ADPTR FRNT ARM REC 28.5MM OFST	
4A	506366	UNIVRSL ARMRST RCVR ASSM RH	
4A	506367	UNIVRSL ARMRST RCVR ASSM LH	
4B	506368	UNIV ARMREST RCVR ASSM RV	Optional release position, not offered on chair
4B	506369	UNIV ARMREST RCVR ASSM LV	Optional release position, not offered on chair
5	340143	BUSHING .257IDx.25LG SST	
6	103185-006	BHCSM6X1X16FULLNP	
7	210085	NUT HEX NYLOCK M8 BLACK	
8	561272	1/2 X 3/4 X .030 NYLON WASHER	
9	506128	ADPTR PVT R UNI ARST RCVR P222	
9	506129	ADPTR PVT L UNI ARST RCVR P222	
10	230130	FHCS M8 X 1.25 X 50 BLK	
11	340142	BUSHING .325IDx.346LG SST	
12	103186-014	BHCS M8 X 1.25 X 60 BLK W/PL	
1-6	120651	ARMREST RECEIVER ASSM FRNT R	
1-6	120652	ARMREST RECEIVER ASSM FRNT L	
4A,7-12	120653	ARMREST RECEIVER ASSM BCK R	
4A,7-12	120654	ARMREST RECEIVER ASSM BCK L	

Note: for Armrest Pads and mounting plate and hardware, see ARMREST PADS FOR CANTILVER ARMREST POWER RECLINE parts page.



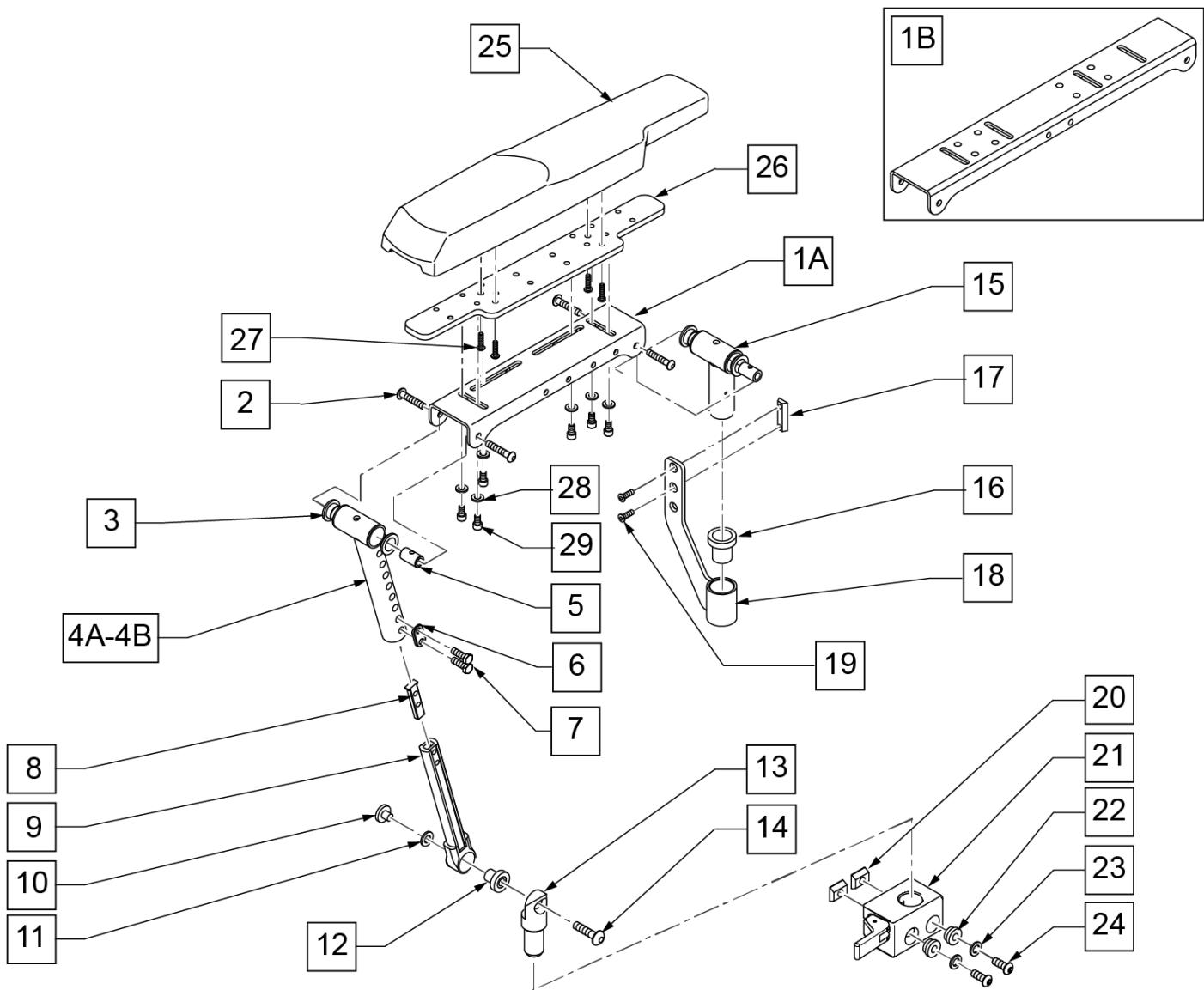
Pos.	Item Number	Description	Remarks
3	104469	MARCNAL LUB BRNG SF-1 2020	
4	015056	WASHER M10 X 35 X 1.5 BLK	
5	011514-001	SHOULDER BOLT, 10X16 WITH PATCH	
7	102263-002	SHCS M6X1X20 FULL NP	
10	106948	WASHER FLAT SAE 3/8	
11	122758	BEARING BRONZE 12MM	
12	106948	WASHER FLAT SAE 3/8	
13	125522	NUT HEX NYLOCK M10 BLK	
14	102265-002	FHCS, M6X1X20, FULL, NP	
15	106945	WASHER FLAT SAE 1/4	
18	103185-005	BHCS,M6X1X12,FULL,PL	
19	102259-001	BHCS M5 X .8 X 12 W/PL INORG	
21	500078	INSERT D2 EXT TUBE	

Pos.	Item Number	Description	Remarks
23	221102	1/4-28 X 3/4 HEX C/S BLK W/PAT	
25	124427	CHANNEL NUT M6	
26	506366	UNIVRSL ARMRST RCVR ASSM R	Right
26	506367	UNIVRSL ARMRST RCVR ASSM LH	Left
27	340143	BUSHING .257IDx.25LG SST	
28	263100	5/16 AN WASHER FLAT	
29	230113	BHCS M6 X 1 X 12	
1-9	122953	CANTILEVER ARMREST R	Right
1-9	122952	CANTILEVER ARMREST L	Left
16-18	126648	ARMREST LINK KIT EACH	
20-24	126185	2 PT POST ASSM 9-10 RIGHT	9-10, Right
20-24	126184	2 PT POST ASSM 9-10 LEFT	9-10, Left
20-24	126187	2 PT POST ASSM 11-12 RIGHT	11-12, Right
20-24	126186	2 PT POST ASSM 11-12 LEFT	11-12, Left



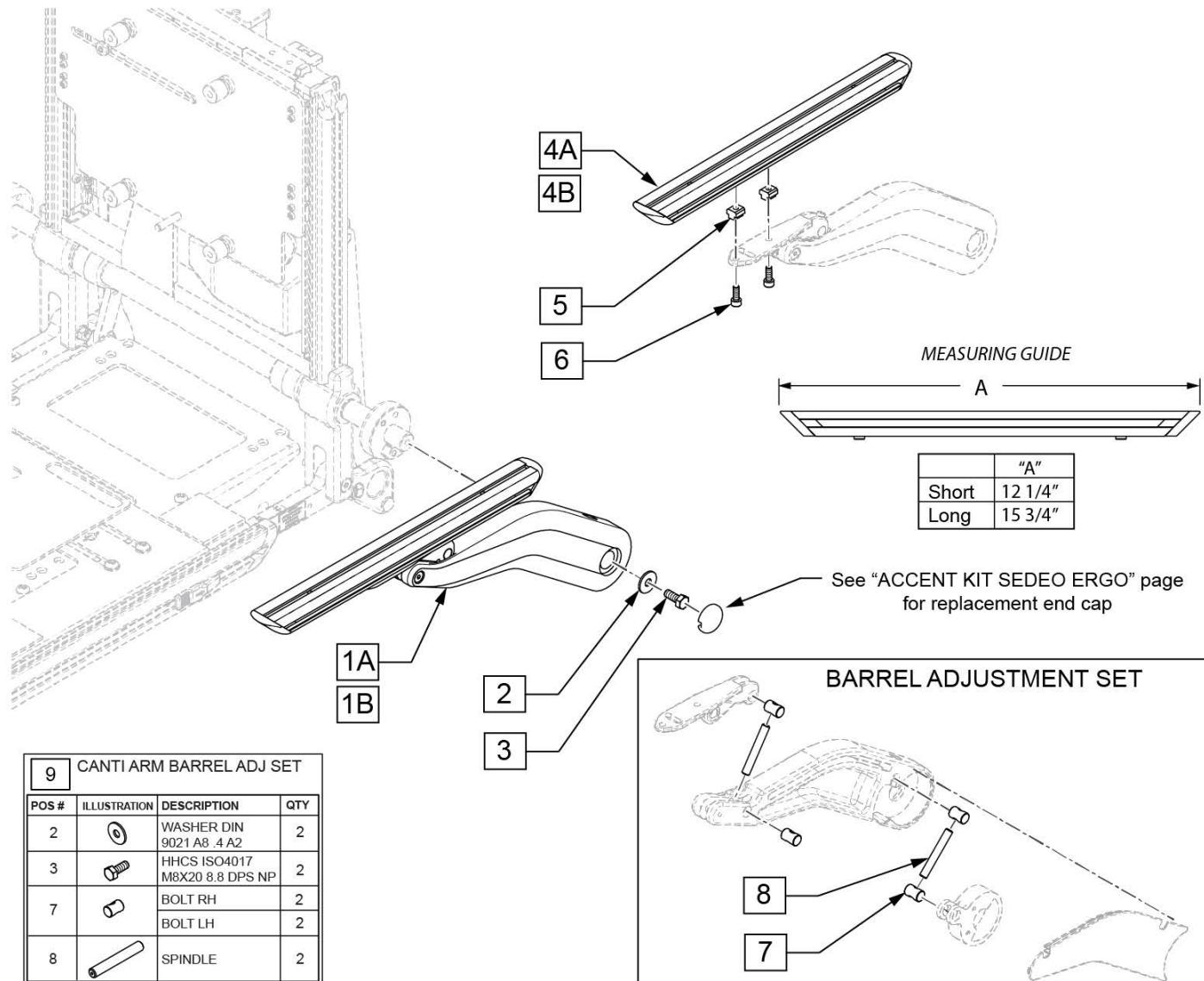
Pos.	Item Number	Description	Remarks
1	561186	ARM PAD PWR RCLN R	Right
1	561187	AMR PAD PWR RCLN L	Left
4	123371	BRACKET SIDE ADJ ARMREST	
6	103184-004	BHCS, M5 X 0.8 X 12, FULL, NP	
7	455066-QU	#10 AN WASHER .063 SS	
8	103189-004	SHCS M5 X 0.8 X 12, FULL, NP	
2A,5-8	135271	COMFORT PAD ASSM 2" PAIR	Foam Pads
2B,5-8	135272	COMFORT PAD ASSM 4" PAIR	Foam Pads
3A,5,9	161139	2 IN GEL ARMPAD RETRO PR	Pair
3B,5,9	161138	4 IN GEL ARMPAD RETRO PR	Pair

Note: On QM7 series fits chairs prior to S/N prefix QM710A, QM715A & QM720A.



Pos.	Item Number	Description	Remarks
1A	483249	ARMREST CHANNEL SHORT	
1B	505624	ARMREST CHANNEL LONG	use w/ large Otto Boc Pads (discontinued)
2	226245	1/4-20 x 3/8 BH CS BLK ZN	
3	349598	BEARING IGUS 5/8 x 3/4 x 1/2	
4A	542096	FRNT MNT UPPER STRUT WLDMNT SHT	Armrest Ht: 11-14"
4B	542130	FRNT MNT UPPER STRT WLDMNT LNG	Armrest Ht: 13-16"
5	481457	UPPER PIVOT PIN	
6	483717	HANGER SADDLE	
7	221102	1/4-28 x 3/4 HEX C/S BLK W/PAT	
8	500078	INSERT D2 EXT TUBE	
9	542097	FRNT MNT LOWER STRUT WLDMNT	
10	481467	LOWER ARMEST BOSS	

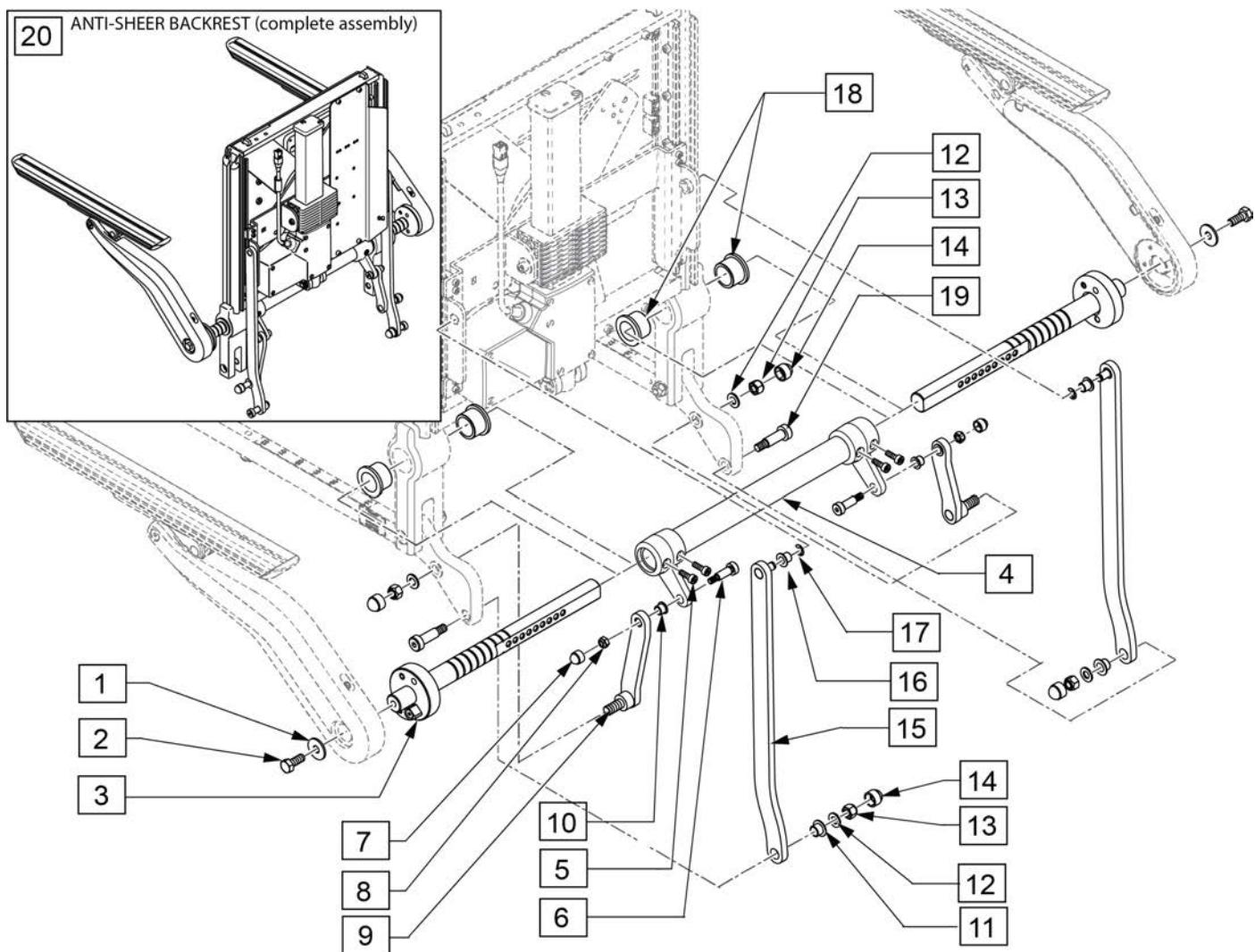
Pos.	Item Number	Description	Remarks
11	341558	.5 x 1.0 x .043 BLLVILL WASHER	
12	349597	BEARING IGUS 1/2 x 5/8 x 5/8	
13	502248	FRONT ARMREST PIVOT POST	
14	226274	3/8-16 x 3/4 BH C/S BLK W/PTCH	
15	885070	REAR PIVOT POST SUB-ASSM R	Right
15	885071	REAR PIVOT POST SUB-ASSM L	Left
16	349599	BEARING IGUS 7/8x1.0x1-1/2	
17	481108-QU	1/4-28 CHANNEL NUT-2 HOLE	
18	542029	REAR ARMREST MOUNT WLDmnt	
19	226109	1/4-28 X 3/8 F/H SOCKET C/S	
20	010065	M6 CHANNEL NUT	
21	506366	UNIVRSL ARMRST RCVR ASSM RH	
21	506367	UNIVRSL ARMRST RCVR ASSM LH	
22	340143	BUSHING .257IDx.25LG SST	
23	263100	5/16 AN WASHER FLAT	
24	230113	BHCS M6 X 1 X 12	
25	561186	ARM PAD PWR RCLN R	16.5" long
25	561187	ARM PAD PWR RCLN L	16.5" long
26	013422	ARMPAD WIDTH ADJ PLATE	
27	226020-QU	10-32 X 5/8 BH C/S BLK	
28	250104	WASHER M6	
29	103132	SHCS M6X1X10 FULL PL	
2,3,5-8,10-12,14	101553	RCLN ARMREST HDWR KIT	
1A-4A,5,9-15	887750	TLT/RCLN ARMRST SHT STD R	Right
1A-4A,5,9-15	887751	TLT/RCLN ARMRST SHT STD L	Left
1B-4A,5,9-15	887752	TLT/RCLN ARMRST LNG STD R	Right; use w/ Large Otto Boc Pads (discontinued)
1B-4A,5,9-15	887753	TLT/RCLN ARMRST LNG STD L	Left; use w/ Large Otto Boc Pads (discontinued)
1A-4B,5,9-15	887770	TLT/RCLN ARMRST SHT TALL R	Right
1A-4B,5,9-15	887771	TLT/RCLN ARMRST SHT TALL L	Left
1B-4A,5,9-15	887772	TLT/RCLN ARMRST LNG TALL R	Right; use w/ Large Otto Boc Pads (discontinued)
1B-4A,5,9-15	887773	TLT/RCLN ARMRST LNG TALL L	Left; use w/ Large Otto Boc Pads (discontinued)



Pos.	Item Number	Description	Remarks
1A-3	159771	CANTILEVER ARM RT SDO	Right; for Reclining Std, 2" Comfort & Gel Trough Long
1A-3	159770	CANTILEVER ARM LFT SDO	Left; for Reclining Std, 2" Comfort & Gel Trough Long
4A-6	159769	STD ARMREST SDO	Right or Left; for Reclining Std, 2" Comfort & Gel Trough Long
4B-6	21804062	FIXING RAIL SPARES	Comfort Armrest P-Shaped; for 4" Comfort, 2" Gel & 4" Gel Short
1B-3	250821	CANTILEVER ARM RH SDO SHRT	Right; for 4" Comfort, 2" Gel & 4" Gel Short
1B-3	250820	CANTILEVER ARM LH SDO SHRT	Left; for 4" Comfort, 2" Gel & 4" Gel Short
9	159973	CANTI ARM BARREL ADJ SET	

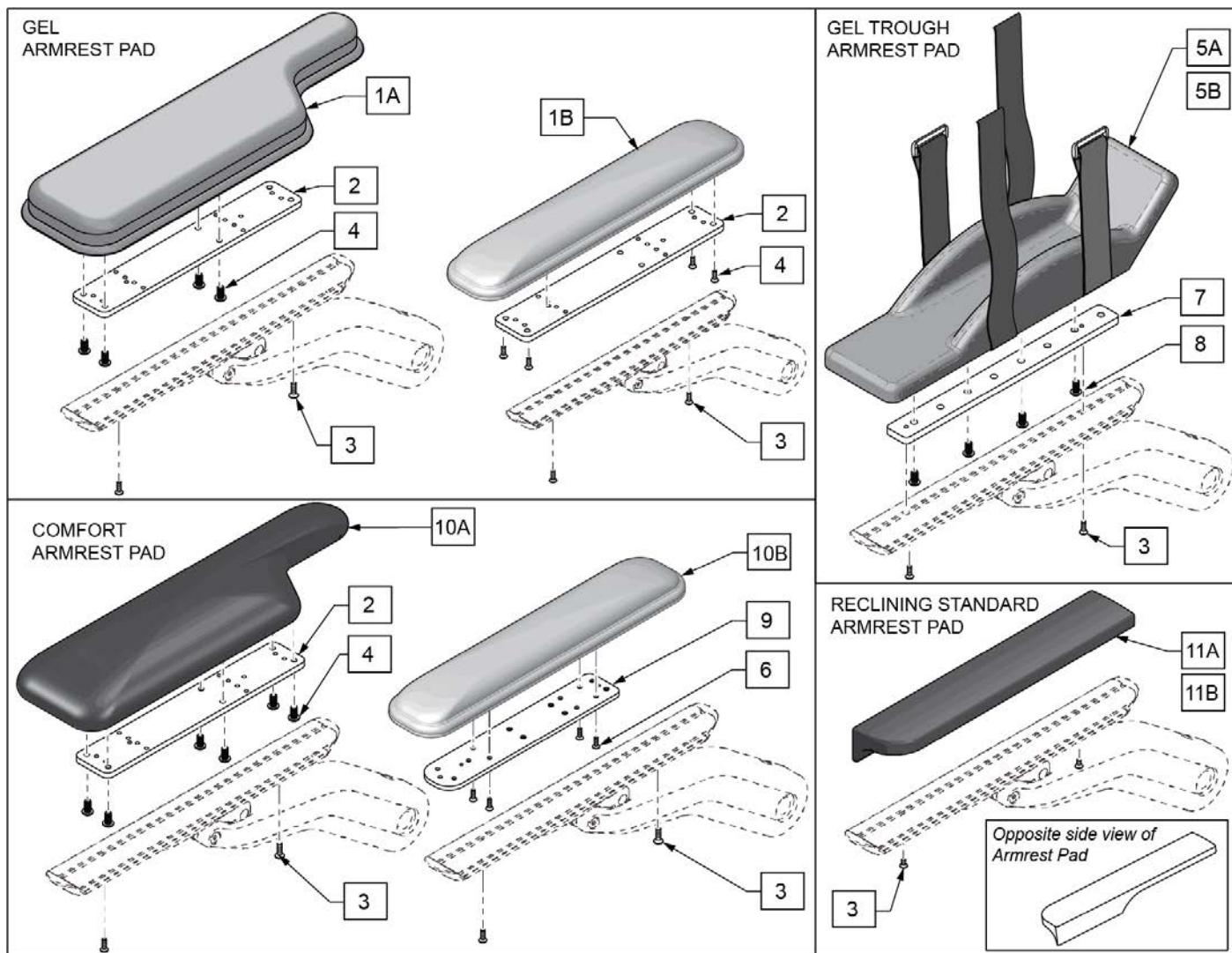
Note: used on Q700 chairs and QM710 chairs after SN after M710C-135543.

Note: when replacing Linkage on chairs prior to S/N M710C-135543, replace both sides.



Pos.	Item Number	Description	Remarks
5	102263-002	SHCS, M6 x 1 x 20, FULL, NP	
1-5	21804110	ARMREST AXLE COMPL	
6-8,10-14,16-19	163189	ERGO BACK BUSHINGS W/HDWR	
11-15,17,19	247013	UPPER LINKAGE LH ASSY	Left
11-15,17,19	247014	LINKAGE ASSEMBLY RH	Right
6-10,12-14	247015	ARMREST LINKAGE ASSY	Left or Right
20	163276	BCKRST ANTI-SHEAR SDO ERGO	Complete Assembly

Note: refer to Armrest Section to check compatibility of armrests and armrest pads.



Pos.	Item Number	Description	Remarks
2	131422	PLATE COMFORT ARMREST PAD	
3	103499-006	M5X16 8.8 DPS NP	
4	103184-004	BHCS, M5 X 0.8 X 12, FULL, NP	
6	103499-007	FHCS,M5X0.8X20,FULL,NP	
7	134490	ADPTR ARM TROUGH	
8	PRT9268	1/4-20 X 7/16 BHSCS	
1A,2,4	161138	4 IN GEL ARMPAD RETRO PR	Pair
1B,2,4	161139	2 IN GEL ARMPAD RETRO PR	Pair
5A,7,8	134530	GEL TROUGH PAD ASSM MED SE	Medium
5B,7,8	134531	GEL TROUGH PAD ASSM LRG SE	Large
2-4,10A	159976	COMFORT PAD 4" RT	Right
2-4,10A	159977	COMFORT PAD 4" LFT	Left
2-4,10A	159774	COMFORT PAD 4" RETRO	Pair
3,6,9,10B	159974	COMFORT PAD 2" RT	Right

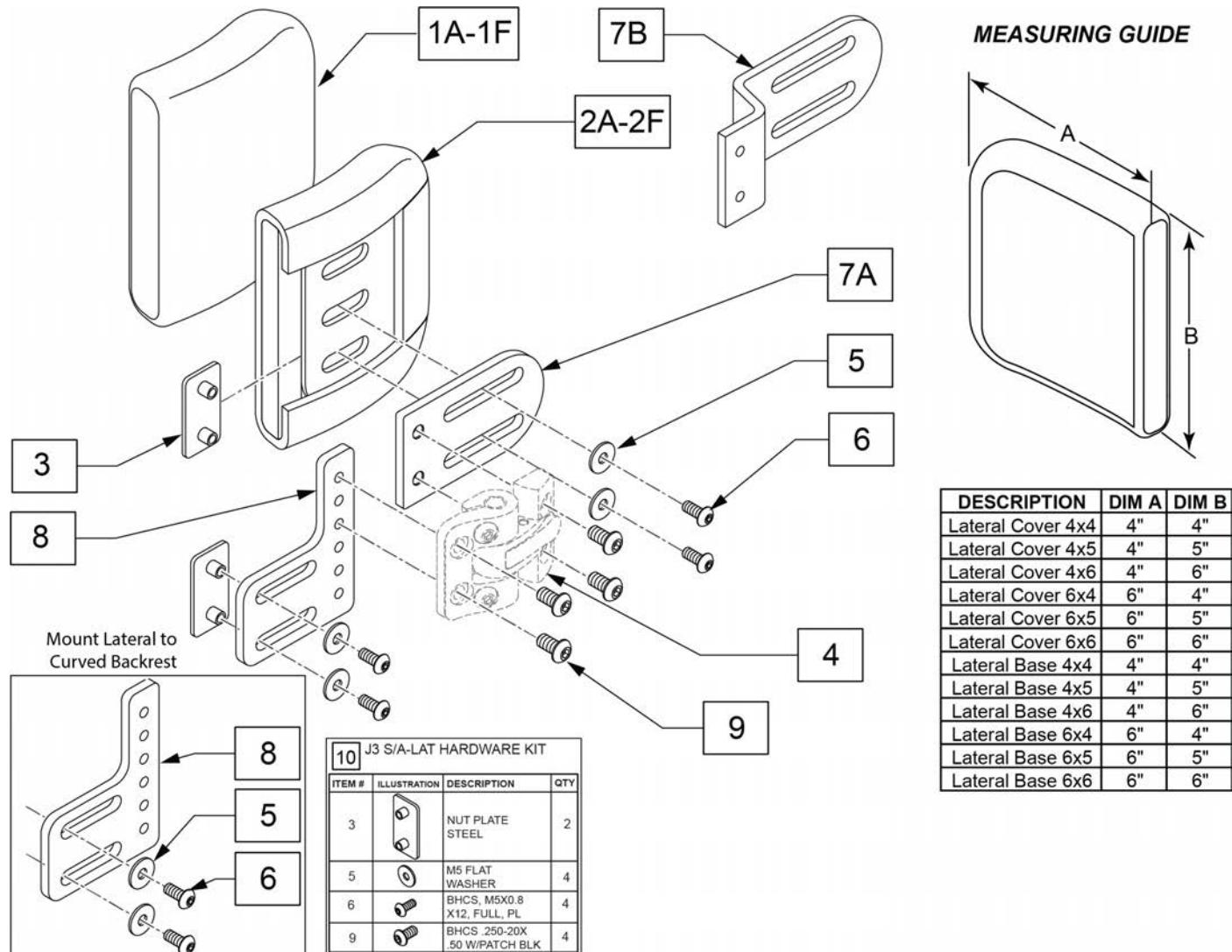
Pos.	Item Number	Description	Remarks
3,6,9,10B	159975	COMFORT PAD 2" LFT	Left
3,6,9,10B	159773	COMFORT PAD 2" RETRO	Pair
3,11A	161132	STD ARMPAD RH W/PREM UPH	Right; also known as STD Waterfall RCN Pad
3,11A	161133	STD ARMPAD LH W/PREM UPH	Left; also known as STD Waterfall RCN Pad
3,11A	161134	STD ARMPAD PR W/PREM UPH	Pair; also known as STD Waterfall RCN Pad
3,11B	161135	STD ARMPAD RH W/3DX UPH	Right; also known as STD Waterfall RCN Pad
3,11B	161136	STD ARMAPD LH W/3DX UPH	Left; also known as STD Waterfall RCN Pad
3,11B	161137	STD ARMPAD PR W/3DX UPH	Pair; also known as STD Waterfall RCN Pad

DISCONTINUED J3 NEW SA LATERAL

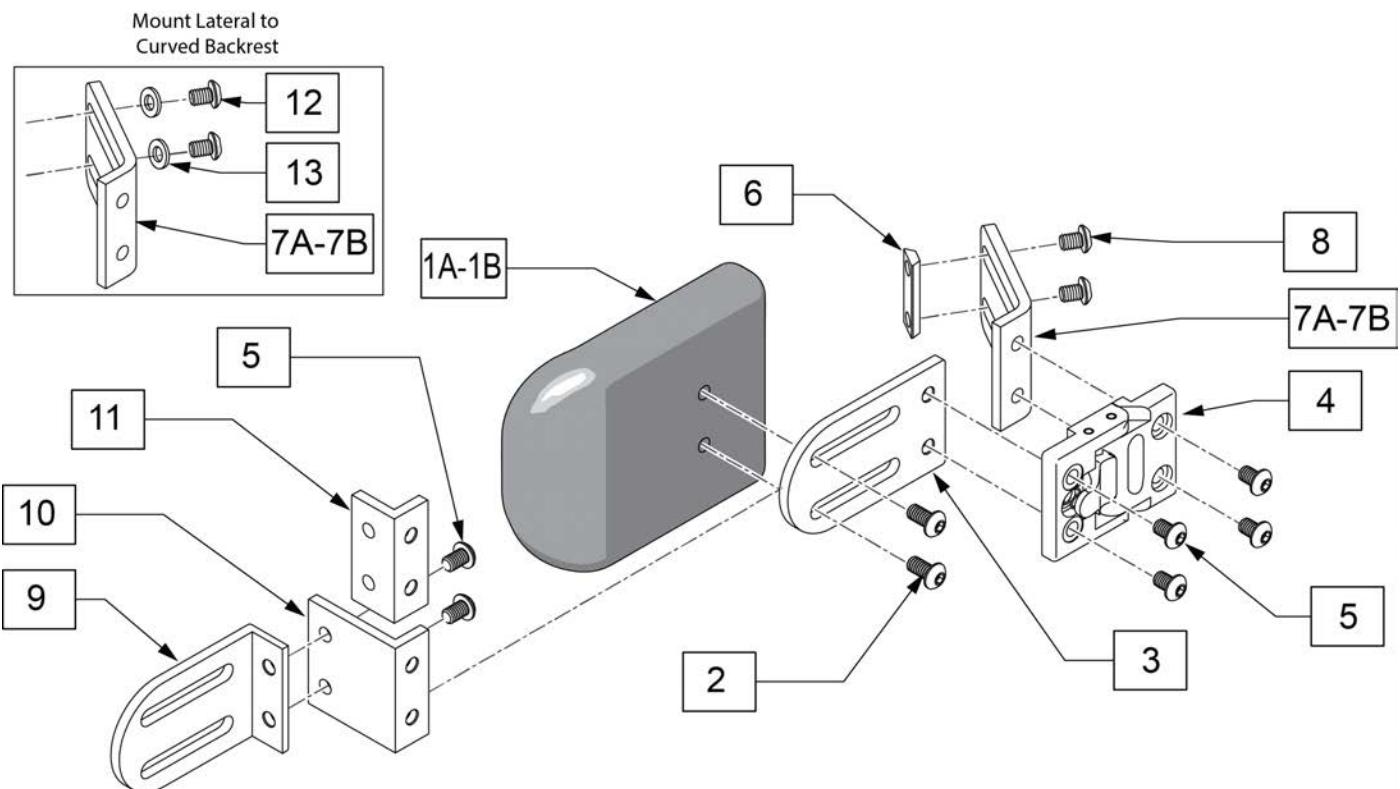
(04/21/2022)

Note: Effective after September 2010.

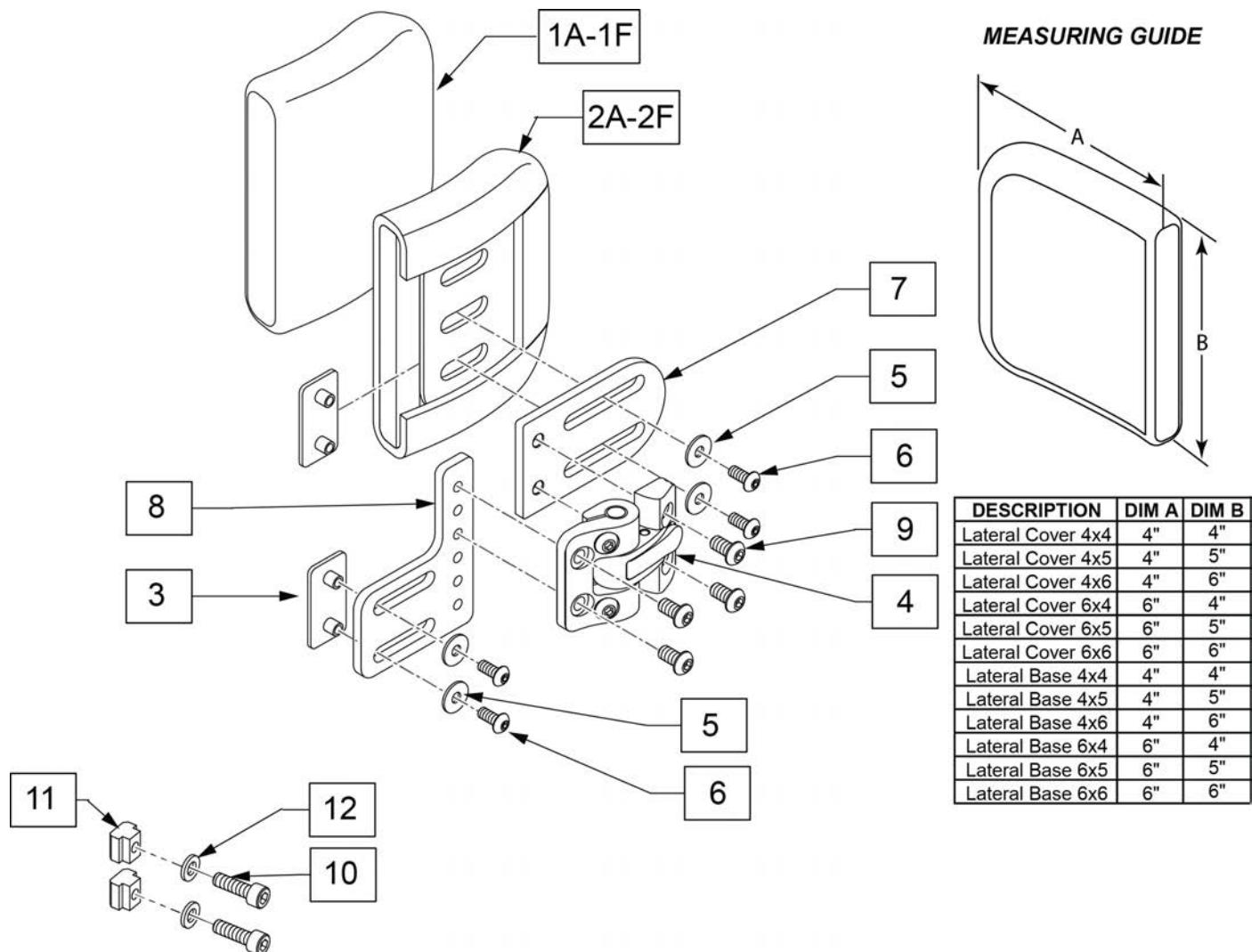
Note: QM-7 Series effective with S/N QM710A, QM715A & QM720A.



Pos.	Item Number	Description	Remarks
1A	CJ3LAT4x4P	LATERAL COVER 4x4	
1B	CJ3LAT4x5P	LATERAL COVER 4x5	
1C	CJ3LAT4x6P	LATERAL COVER 4x6	
1D	CJ3LAT6x4P	LATERAL COVER 6x4	
1E	CJ3LAT6x5P	LATERAL COVER 6x5	
1F	CJ3LAT6x6P	LATERAL COVER 6x6	
1A,2A	BJ3LAT4x4P	LATERAL BASE 4x4	Includes cover
1B,2B	BJ3LAT4x5P	LATERAL BASE 4x5	Includes cover
1C,2C	BJ3LAT4x6P	LATERAL BASE 4x6	Includes cover
1D,2D	BJ3LAT6x4P	LATERAL BASE 6x4	Includes cover
1E,2E	BJ3LAT6x5P	LATERAL BASE 6x5	Includes cover
1F,2F	BJ3LAT6x6P	LATERAL BASE 6x6	Includes cover
7B	PRT2630	1" OFF/ONE PC PAD MNT STD	
8	117876S	JAY CF LAT MNT BRKT	
10	118047	J3 S/A-LAT HDW KIT	



Pos.	Item Number	Description	Remarks
1A,2	107311	LATERAL PAD 4X5	
1B,2	107312	LATERAL PAD 4X6	
3-11	HDK2500	SA LATERAL HARDWARE KIT	
1A-7A.8-11	106925	4X5 LATERAL THORACIC KIT	
1B-7A.8-11	106926	4X6 LATERAL THORACIC KIT	
1A-7B.8-11	118840	4X5 LATERAL THORACIC KIT 120	Power Recline only
1B-7B.8-11	118841	4X6 LATERAL THORACIC KIT 120	Power Recline only
12	108107	BHCS 1/4-20 X 3/4	
13	106943	WASHER FLAT AN 1/4	

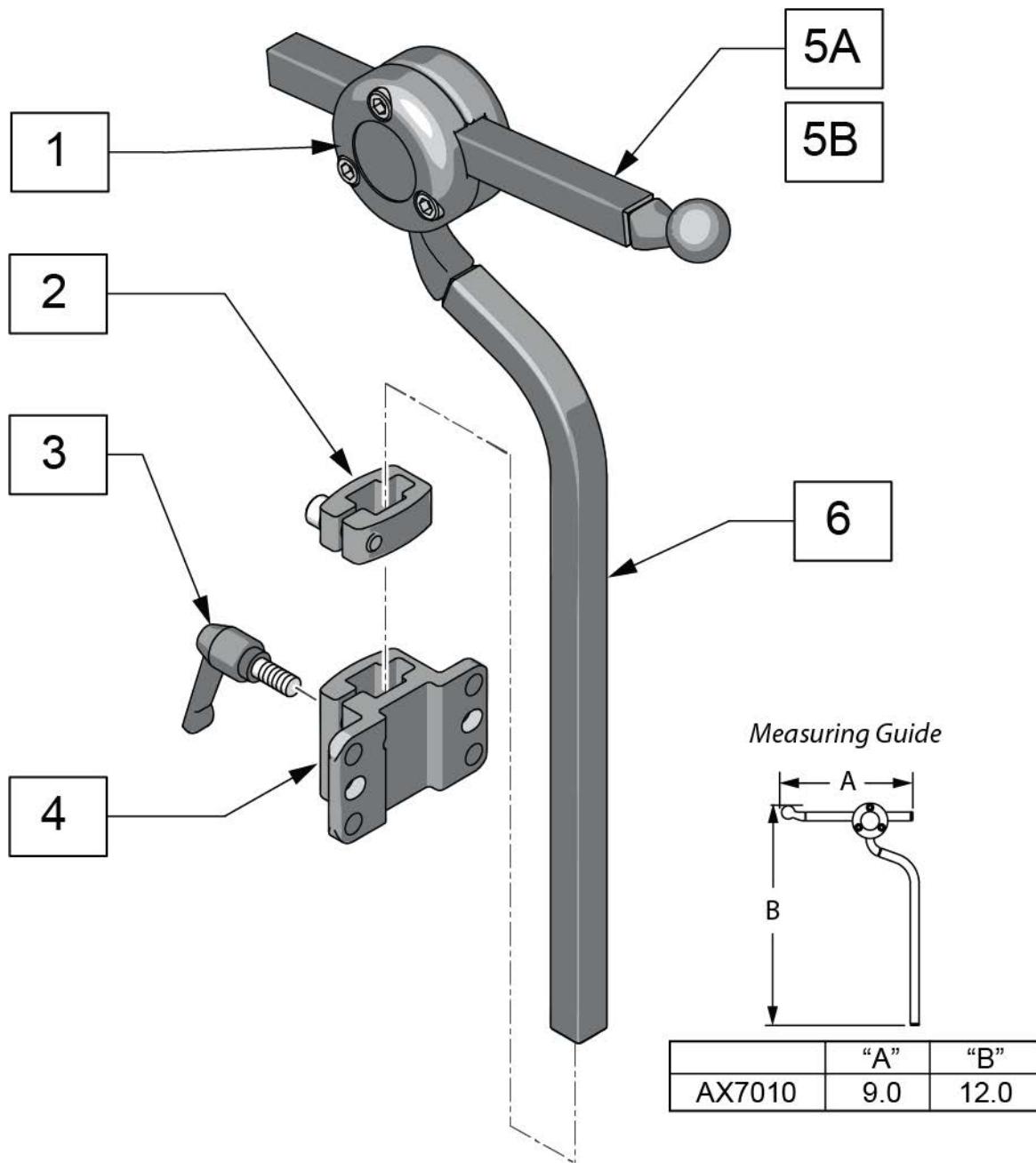


DESCRIPTION	DIM A	DIM B
Lateral Cover 4x4	4"	4"
Lateral Cover 4x5	4"	5"
Lateral Cover 4x6	4"	6"
Lateral Cover 6x4	6"	4"
Lateral Cover 6x5	6"	5"
Lateral Cover 6x6	6"	6"
Lateral Base 4x4	4"	4"
Lateral Base 4x5	4"	5"
Lateral Base 4x6	4"	6"
Lateral Base 6x4	6"	4"
Lateral Base 6x5	6"	5"
Lateral Base 6x6	6"	6"

Pos.	Item Number	Description	Remarks
1A	CJ3LAT4x4P	Lateral Cover 4x4	
1B	CJ3LAT4x5P	Lateral Cover 4x5	
1C	CJ3LAT4x6P	Lateral Cover 4x6	
1D	CJ3LAT6x4P	Lateral Cover 6x4	
1E	CJ3LAT6x5P	Lateral Cover 6x5	
1F	CJ3LAT6x6P	Lateral Cover 6x6	
1A,2A	BJ3LAT4x4P	Lateral Base 4x4	Includes cover
1B,2B	BJ3LAT4x5P	Lateral Base 4x5	Includes cover
1C,2C	BJ3LAT4x6P	Lateral Base 4x6	Includes cover
1D,2D	BJ3LAT6x4P	Lateral Base 6x4	Includes cover
1E,2E	BJ3LAT6x5P	Lateral Base 6x5	Includes cover
1F,2F	BJ3LAT6x6P	Lateral Base 6x6	Includes cover
3-6,7A,8,9	118045	J3 LATERAL S-A BRACKET RH	Right
3-6,7A,8,9	118046	J3 LATERAL S-A BRACKET LH	Left
3,5,6,9	118047	J3 S/A-LAT HDW KIT	
1A,2A,3-12	103981-001	ASSM THOR LAT S-A 4X4 PR	Pair
1B,2B,3-12	103981-002	ASSM THOR LAT S-A 4X5 PR	Pair
1C,2C,3-12	103981-003	ASSM THOR LAT S-A 4X6 PR	Pair

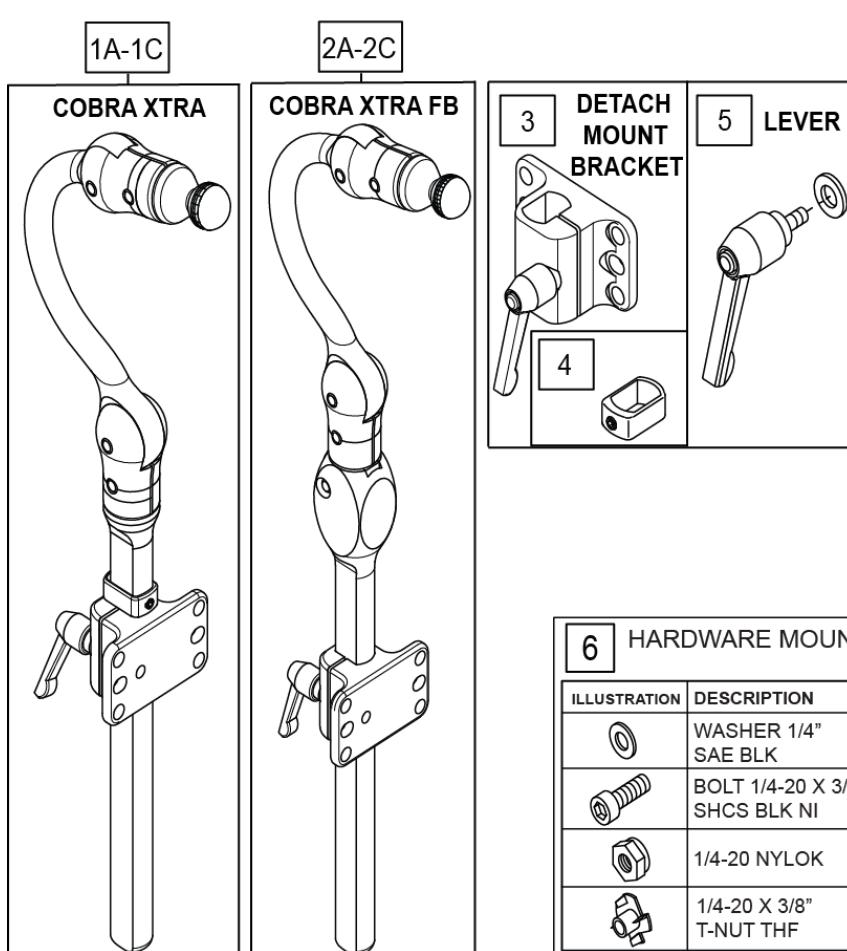
Pos.	Item Number	Description	Remarks
1D,2D,3-12	103981-004	ASSM THOR LAT S-A 6X4 PR	Pair
1E,2E,3-12	103981-005	ASSM THOR LAT S-A 6X5 PR	Pair
1F,2F,3-12	103981-006	ASSM THOR LAT S-A 6X6 PR	Pair
10-12	161131	LATERAL MOUNT FASTENERS SDO	Includes 2 of each to mount Sedeo Ergo

Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.



Pos.	Item Number	Description
5A	AX5080	BALLROD AXYS 6" SQUARE BLACK
5B	AX6055	AXYS 12" SQ HORIZ BAR BLK
6	MW070300	AXYS VERT ROD BLK
3,4	115215	J3 BK STD HD RST BRKT KIT
2-4	M2500	AXYS DETACH BRKT
1,5A,6	AX7010	AXYS CORE MOUNT HDWR

Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.



Measuring Guide



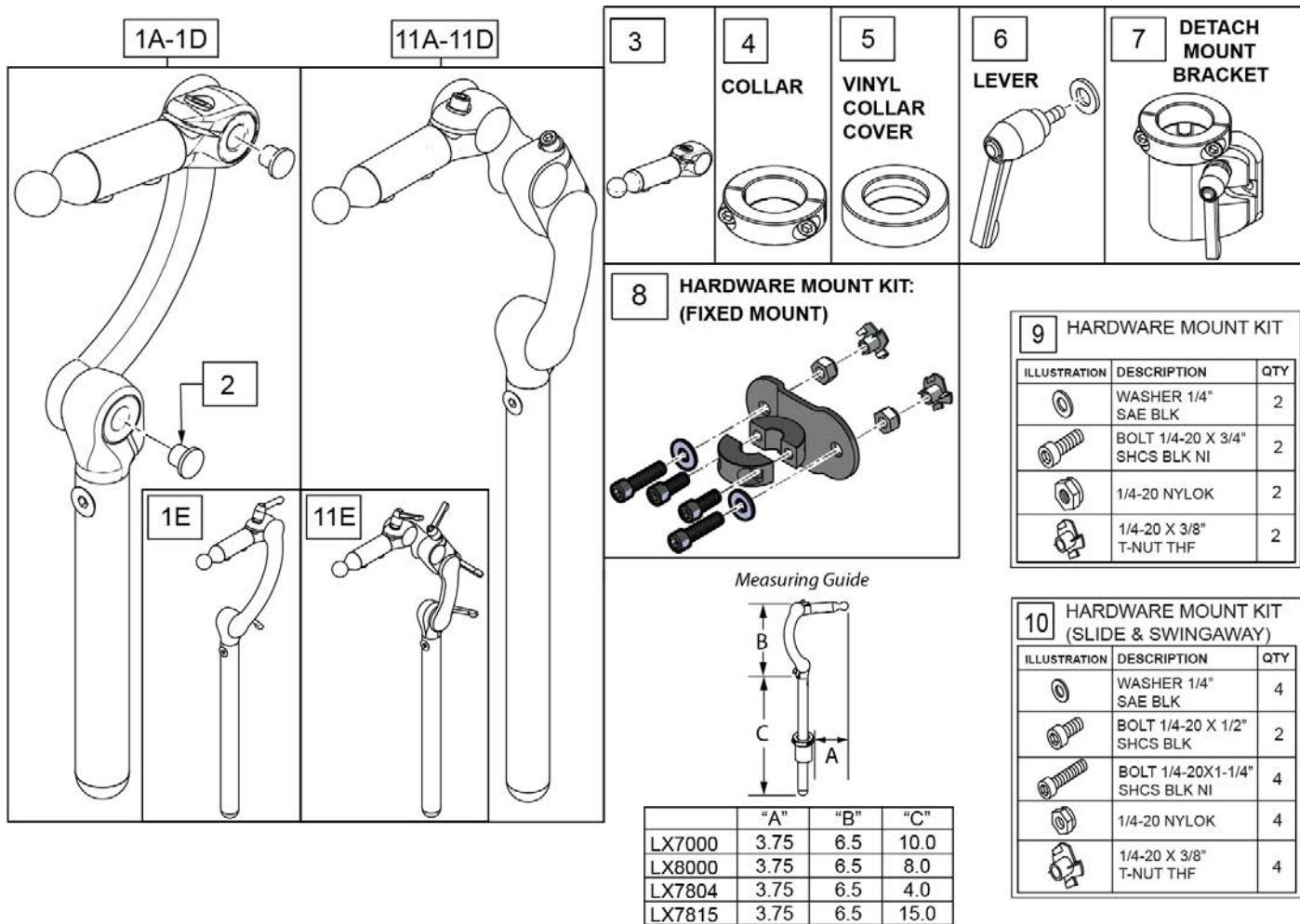
SIZE	P/N	"A"	"B"
ADULT	CBRA7010	5.0	15.0
	CBRA5010	5.0	15.0
PEDIATRIC	CBRA7030	4.5	11.0
	CBRA5030	4.5	11.0
EARLY INTERVENTION	CBRA7080	4.0	10.0
	CBRA5080	4.0	10.0

6	HARDWARE MOUNT KIT	
ILLUSTRATION	DESCRIPTION	QTY
	WASHER 1/4" SAE BLK	2
	BOLT 1/4-20 X 1/2" SHCS BLK NI	2
	1/4-20 NYLOK	2
	1/4-20 X 3/8" T-NUT THF	2

7	HARDWARE MOUNT KIT (SLIDE & SWINGAWAY)	
ILLUSTRATION	DESCRIPTION	QTY
	WASHER 1/4" SAE BLK	4
	BOLT 1/4-20 X 1/2" SHCS BLK	2
	BOLT 1/4-20X1-1/4" SHCS BLK NI	4
	1/4-20 NYLOK	4
	1/4-20 X 3/8" T-NUT THF	4

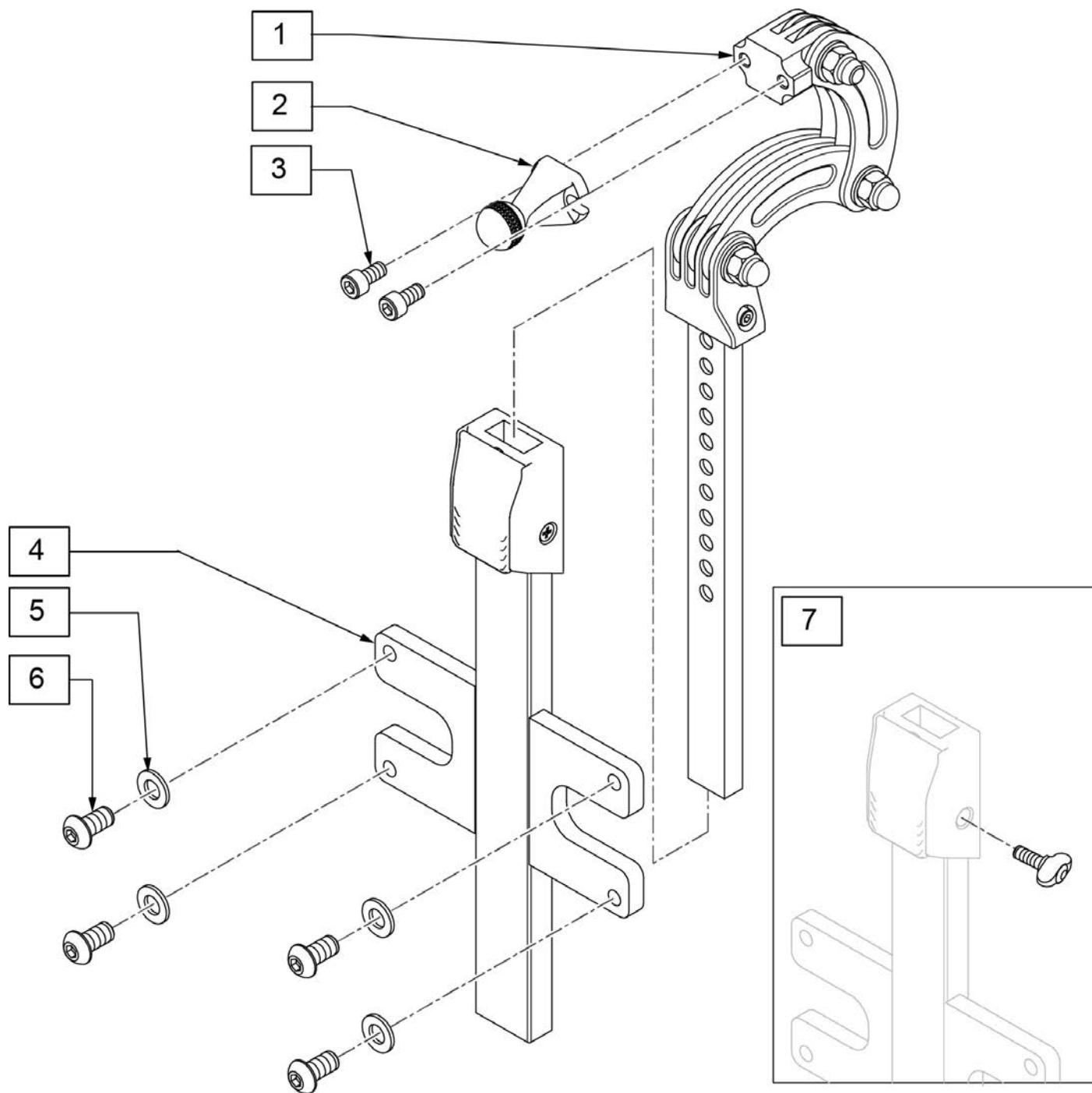
Pos.	Item Number	Description	Remarks
1A	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
1B	CBRA7030	COBRA XTRA MOUNT HDW, PED	
1C	CBRA7080	COBRA XTRA MOUNT HDW, EI	
2A	CBRA5030	COBRA XTRA FB MOUNT HDW, PED	
2B	CBRA5010	COBRA XTRA FB MOUNT HDW, ADUL	
2C	CBRA5080	COBRA XTRA FB MOUNT HDW, EI	
3	M2400-WB	COBRA XTRA DETACH BRKT	INCLUDES QTY 2 1/4-20 X 1/2" SHCS & WASHERS
4	MW070152	COBRA VERT STOP BLK	
5	M0030	KNOB PLAS ADJ LVR 1/4-20 X20mm	
6	M0055	FASTENER PACK DETACH	
7	M0075	FASTENER PACK SWINGAWAY MOUNT	

Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.



Pos.	Item Number	Description	Remarks
1A	LX7804	LINX CORE STDHRZ/4" VRT MOUNT	4" vertical post
1B	LX8000	LINX CORE MNTG HDW 8"	8" vertical post
1C	LX7000	LINX CORE MOUNT HDW	10" vertical post
1D	LX7815	LINX CORE STDHRZ/15" VRT MOUNT	15" vertical post
1E	LX7000Q	LINX CORE MOUNT HDW QUICK ADJ	
2	MW000680	CAP RATCHET FASTENER BLACK	
3	MW070400	LYNX SYS ASSM 2"	
4	MW006030	.875 SHAFT COLLAR W/ PIN	
5	MC100-WB	COVER 3/4" COLLAR/VINYL BLACK	
6	M0030	KNOB PLAS ADJ LVR 1/4-20 X20mm	
7	M2300	LINX DETACH MOUNT BRKT	
8	M2375	MOUNT FIXED LINX 7/8" SURFACE	
9	M0055	FASTENER PACK DETACH	
10	M0075	FASTENER PACK SWINGAWAY MOUNT	
11A	LX27804	LINX2 CORE MOUNT HDW 4IN	
11B	LX28000	LINX2 CORE MOUNT HDW 8IN	

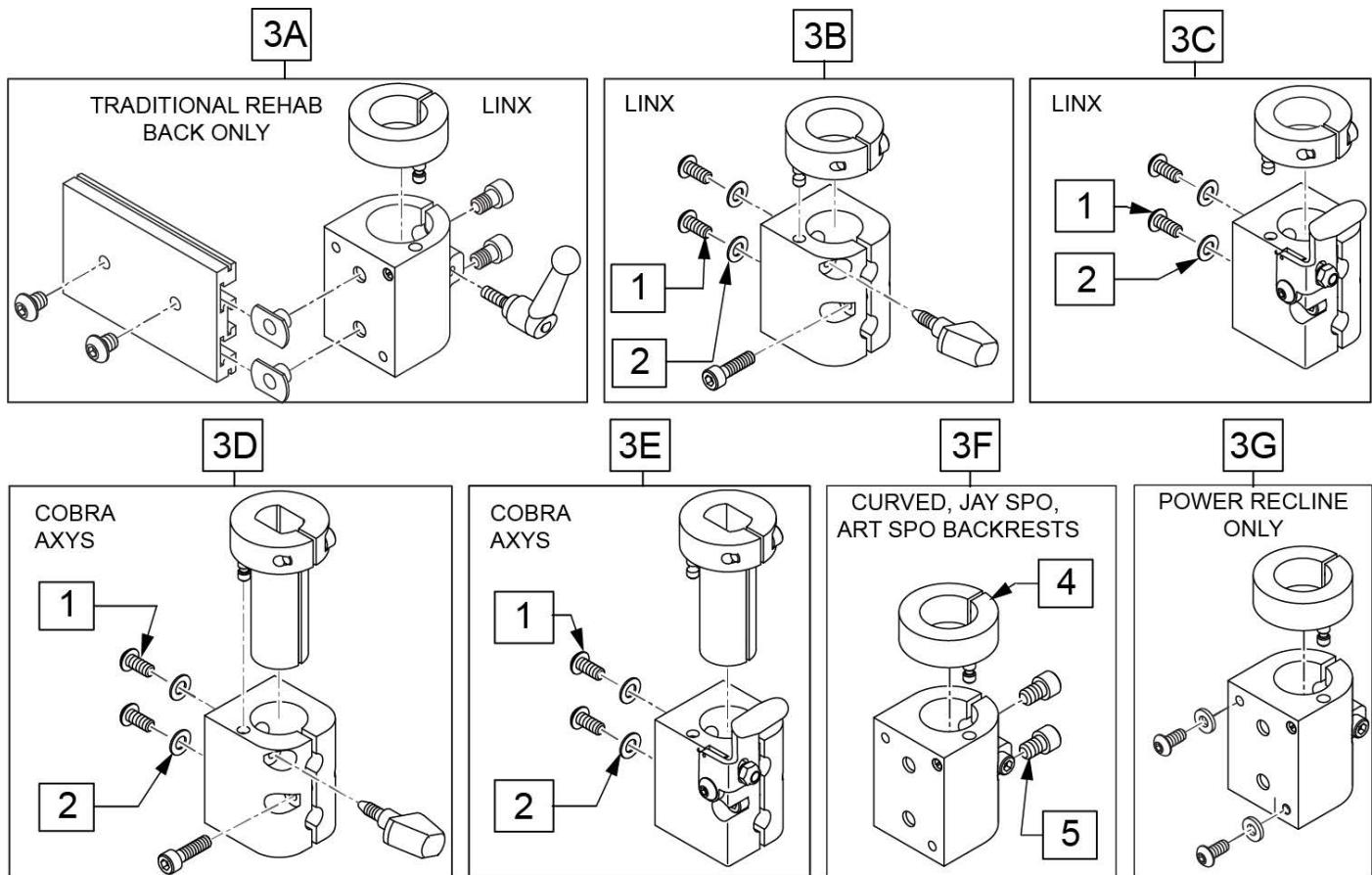
Pos.	Item Number	Description	Remarks
11C	LX27000	LINX2 CORE MOUNT HDW 10IN	
11D	LX27815	LINX2 CORE MOUNT HDW 15IN	
11E	LX27000Q	LINX2 CORE MNT HDW 10 QCK ADJ	



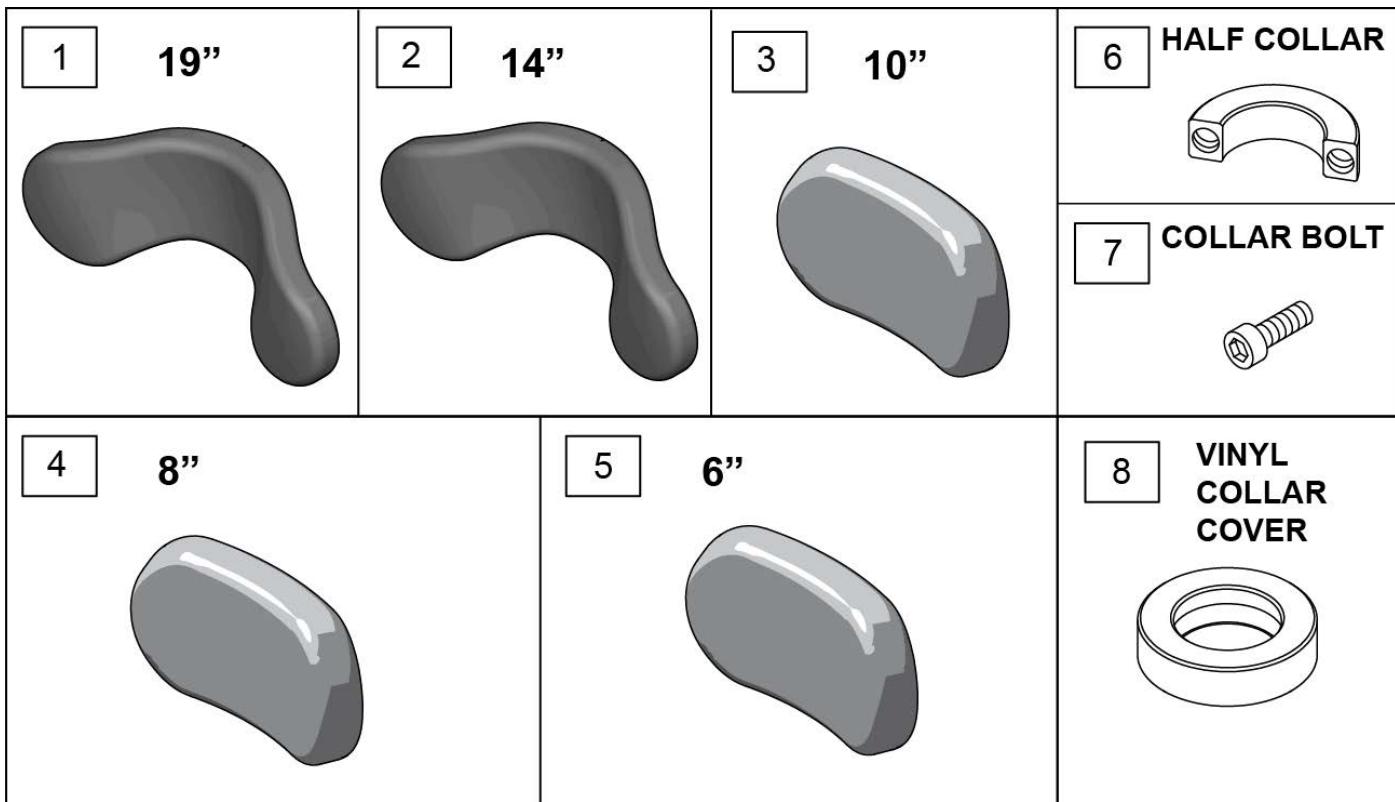
Pos.	Item Number	Description	Remarks
1	241502	HEADREST RECEIVER	
2	M9975	1 3/4" LONG SCREWBALL	
3	103045	SHCS, M6X1X12, FULL, PL	
4	21809012	HEADREST RECEIVER COMPL	
7	120383	M8 KNOB 2 LOBE	
5,6	159755	BACKREST SHELL FASTENERS	Includes 4 each: BHCS M8 x 16 & M8 washers
1,4	159780	HEADREST ASSEMBLY SDO	

POWER CHAIR HEADREST CLAMPS

[02/28/2019]



Pos.	Item Number	Description	Remarks
1	012931	BHCS M5 X 10 W/PL BLK CL 10.9	
2	455066-QU	#10 AN WASHER .063 SS	
3A	112716	HDRST CLAMP ASSY .875 ID W/HDW	used w/ Trad Rehab Back Only, includes hardware
3B	129525	HDRST CLAMP KNOB LINX W/HDWR	
3C	129527	HDRST CLAMP LEVR LINX W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3D	129526	HDRST CLAMP KNOB COBRA W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3E	129528	HDRST CLAMP LEVR COBRA W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3F	112257	HDRST HNDLE CLAMP ASSY .875 ID	used w/ Curved, JAY SPO, and ART SPO Backrest
3G	112717	HDRST CLAMP ASSY .875 ID W/HDW	used w/ Power Recline only, not compatible w/ M710,M715,M720
4	104533	HEADREST COLLAR .875 ID	
5	226074	1/4-20 X 1/2 SOC C/S	

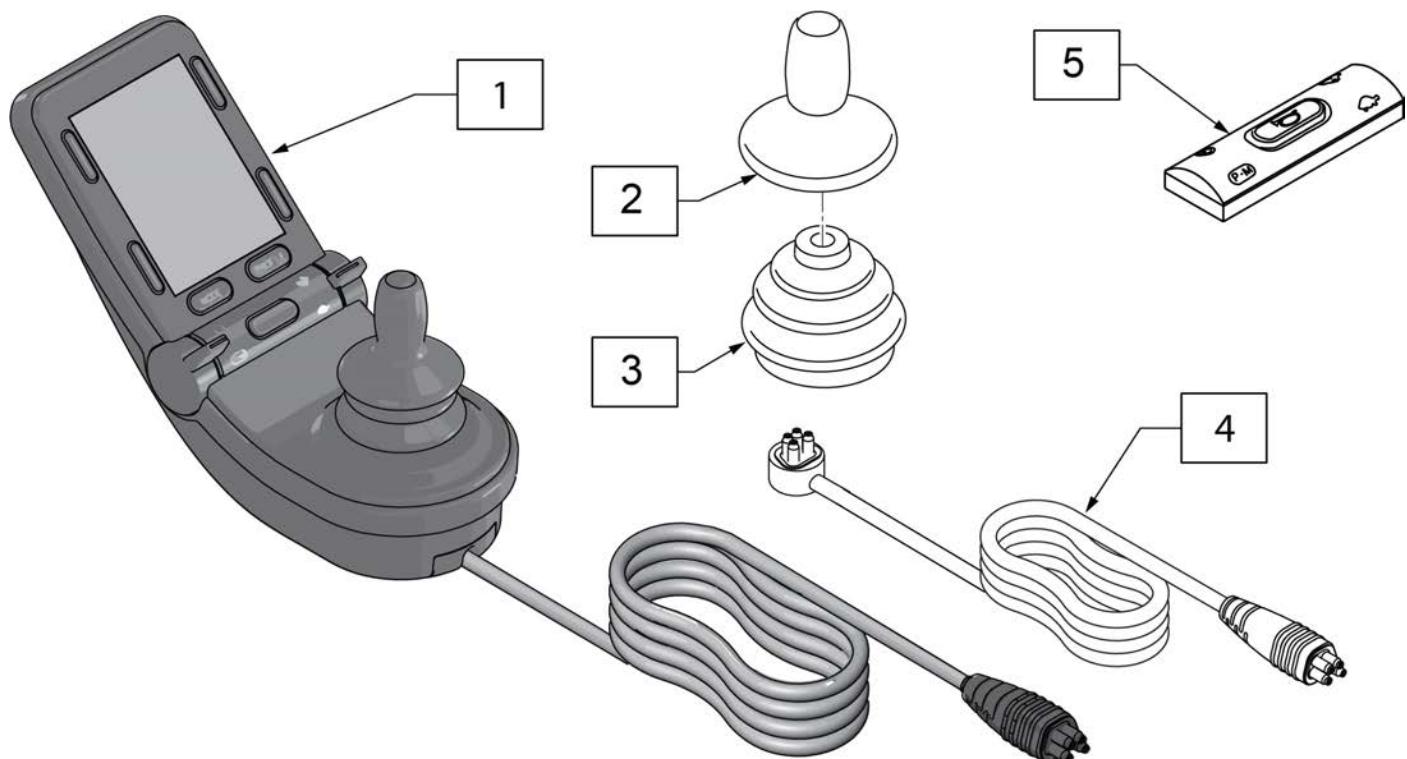


Pos.	Item Number	Description
1	PF1900	REFOAM KIT 19"PLUSH
1	PC1900L	COVER 19"PLUSH/LYCRA
1	PC1900V	COVER 19" PLUSH/R'VSD DARTEXX
1	PC1900F	COVER 19"PLUSH/FLEECE
2	PF1400	REFOAM KIT 14"PLUSH
2	PC1400L	COVER 14"PLUSH/LYCRA
2	PC1400V	COVER 14" PLUSH/R'VSD DARTEXX
2	PC1400F	COVER 14"PLUSH/FLEECE
3	PF1000	REFOAM KIT 10"PLUSH
3	PC1000L	COVER 10"PLUSH/LYCRA
3	PC1000V	COVER 10" PLUSH/R'VSD DARTEXX
3	PC1000F	COVER 10"PLUSH/FLEECE
4	PF800	REFOAM KIT 8"PLUSH
4	PC800L	COVER 8"PLUSH/LYCRA
4	PC800V	COVER 8" PLUSH/R'VSD DARTEXX
4	PC800F	COVER 8"PLUSH/FLEECE
4	PC800P	COVER 8"PLUSH/ALLURE NH
5	PF605	REFOAM KIT 6"PLUSH
5	PC605L	COVER 6"PLUSH/LYCRA
5	PC605V	COVER 6" PLUSH/R'VSD DARTEXX
5	PC605F	COVER 6"PLUSH/FLEECE
6	MW027100	COLLAR HALF RAD 3/4" THD. BLCK
7	MF014600	1/4-28x5/8" SHCS-COLLAR BOLT
8	MC100-WB	COVER 3/4" COLLAR /VINYL BLACK

Note: Joystick Post accepts Joystick Knobs that have a 1/4" diameter mating hole.

Note: available on QM7 Series chairs After S/N QM710B, QM715B & QM720B.

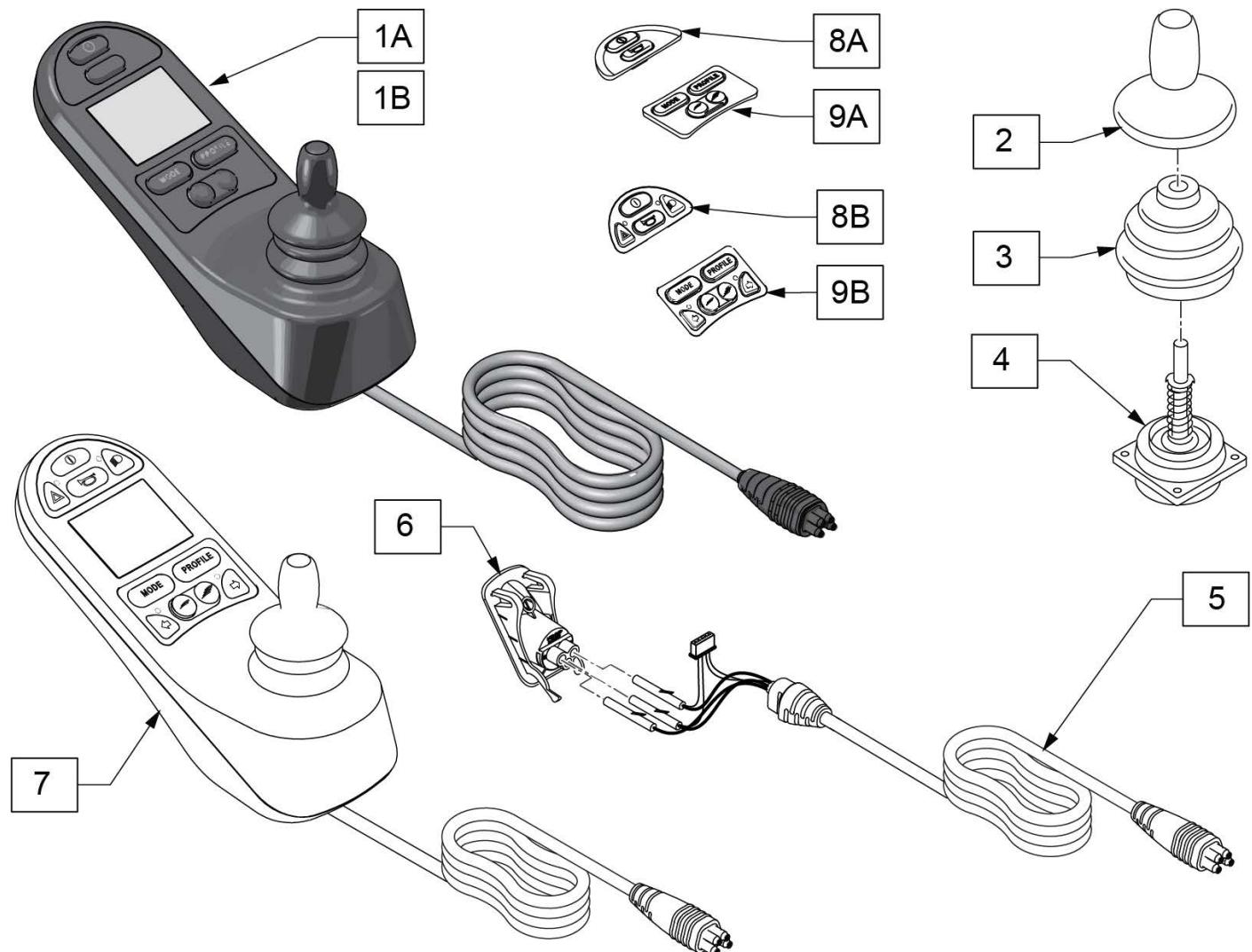
Note: please see attachment in informations panel for additional joystick component information and to determine appropriate replacement parts.



Pos.	Item Number	Description	Remarks
2	138169	JOYSTICK KNOB	
3	105930	JOYSTICK BOOT	
4	136491	CJSM2 REPLACEMENT CABLE 1200	48"
1,4	161664	JYSTCK CJSM2 W/BT W/CABLE 1200	w/ IR & BT
5	256366	CJSM2 HORN REPLACEMENT BUTTON	

NOTE: JOYSTICK POST ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.

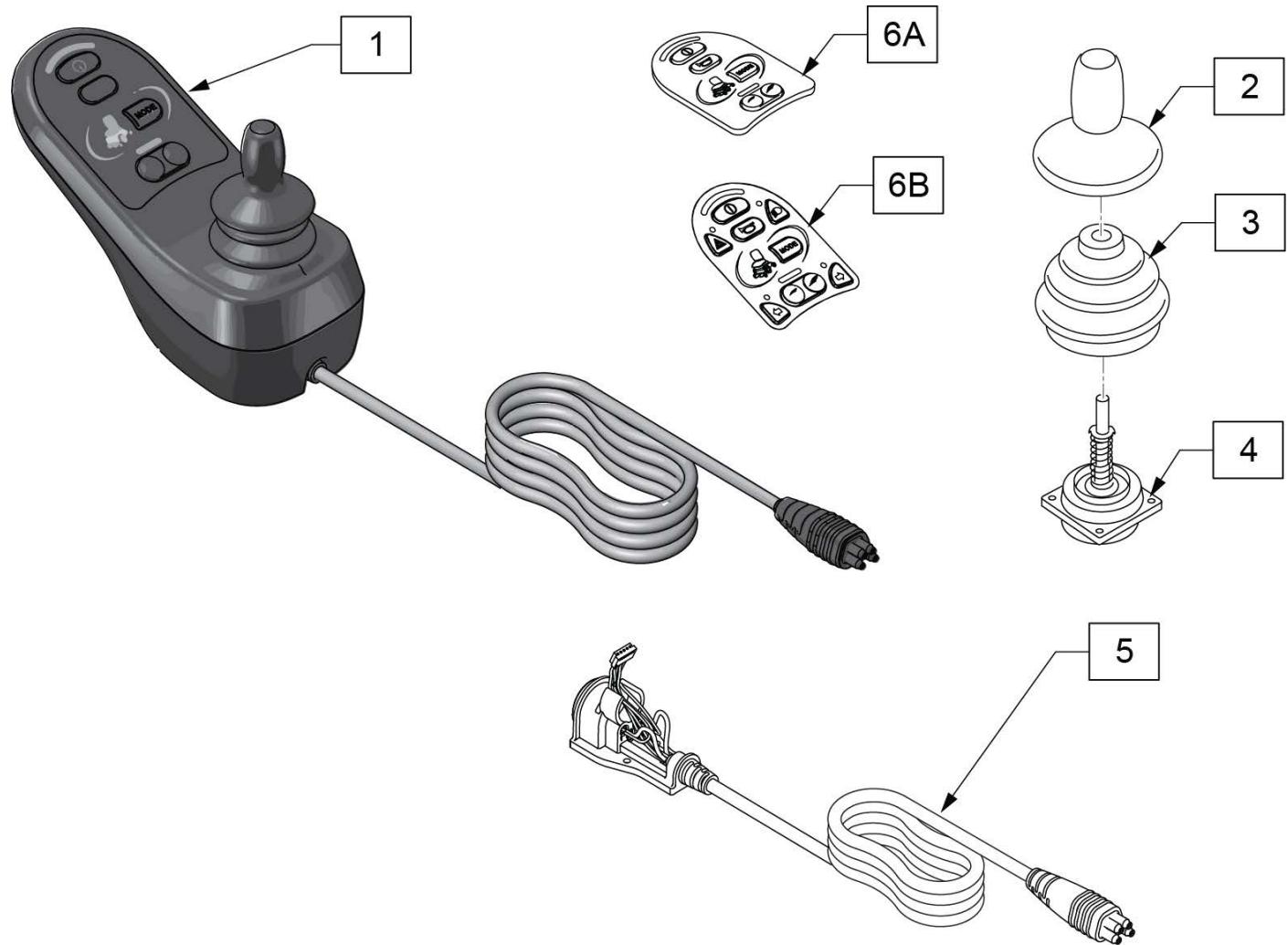
Note: please see attachment in informations panel for additional joystick component information and to determine appropriate replacement parts.



Pos.	Item Number	Description	Remarks
1A	131397	JYSTCK CJSM PT TGL 1200mm	48" Lead
1B	131263	JYSTCK CJSM LONG LEAD	48" w/o potentiometer or toggle
2	138169	JOYSTICK KNOB	
3	105930	JOYSTICK BOOT	
4	105936	VERSAGUIDE JOYSTICK	
5	136490	CJSM REPLACEMENT CABLE 1200	48" Lead; requires item 6 (109845) for Cable
6	109845	CHARGER SOCKET ASSY	
7	131406	JSTK CJSM WITH LIGHTS LONG LEAD	48" Lead; used only on QM710C/QM715C/QM720C w/out potentiometer knob & toggle switch
8A	109751	KEYPAD RNET JSM FRONT	use without lights
8B	122191	KEYPAD RNET JSM FRONT W/LIGHTS	use with lights
9A	109752	KEYPAD RNET JSM REAR	use without lights
9B	122189	KEYPAD RNET JSM RR W/LIGHTS	use with lights

NOTE: JOYSTICK POST ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.

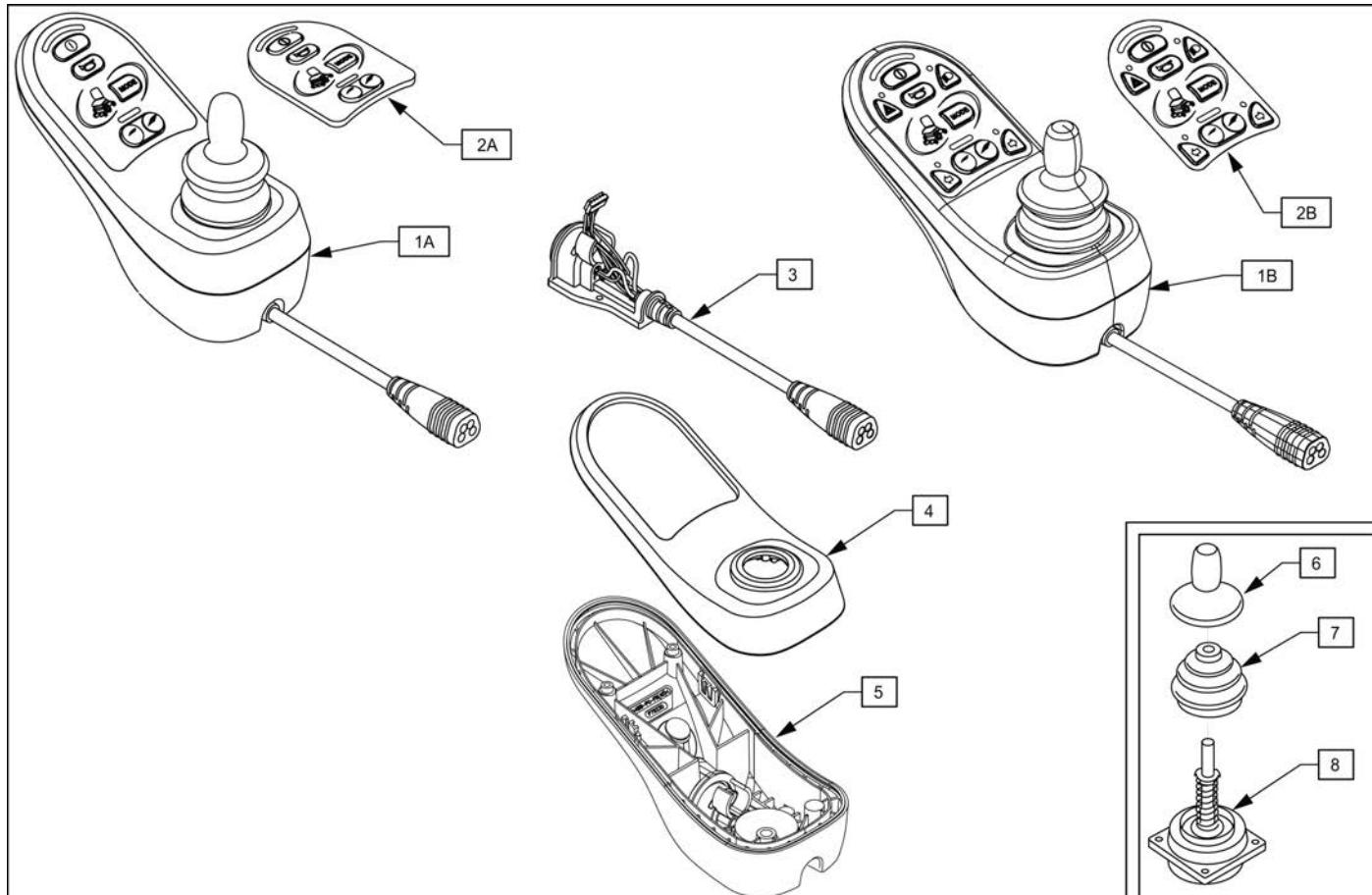
Note: please see attachment in informations panel for additional joystick component information and to determine appropriate replacement parts.



Pos.	Item Number	Description	Remarks
1	131396	JYSTCK LED JSM 1200MM	48" Lead
2	138169	JOYSTICK KNOB	
3	105930	JOYSTICK BOOT	
4	105936	VERSAGUIDE JOYSTICK	
5	187100	LED REPLACEMENT CABLE 1200	48"
6A	109749	KEYPAD RNET JSM LED	use without lights
6B	122190	KEYPAD RNET JSM LED W/LIGHTS	use with lights

NOTE: JOYSTICK POST (ITEM 8) ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.

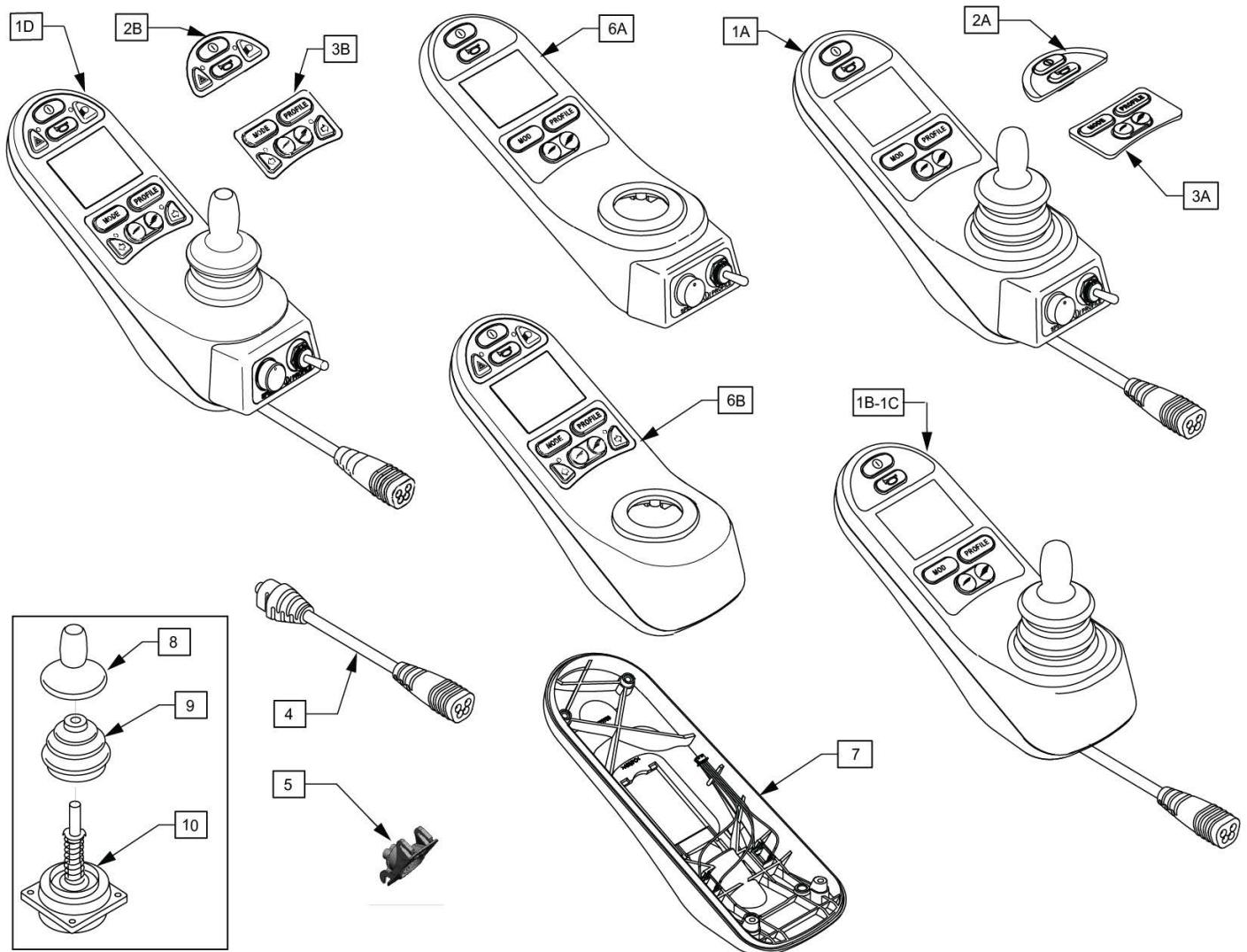
Note: please see attachment in information panel for additional joystick component information and to determine appropriate replacement parts.



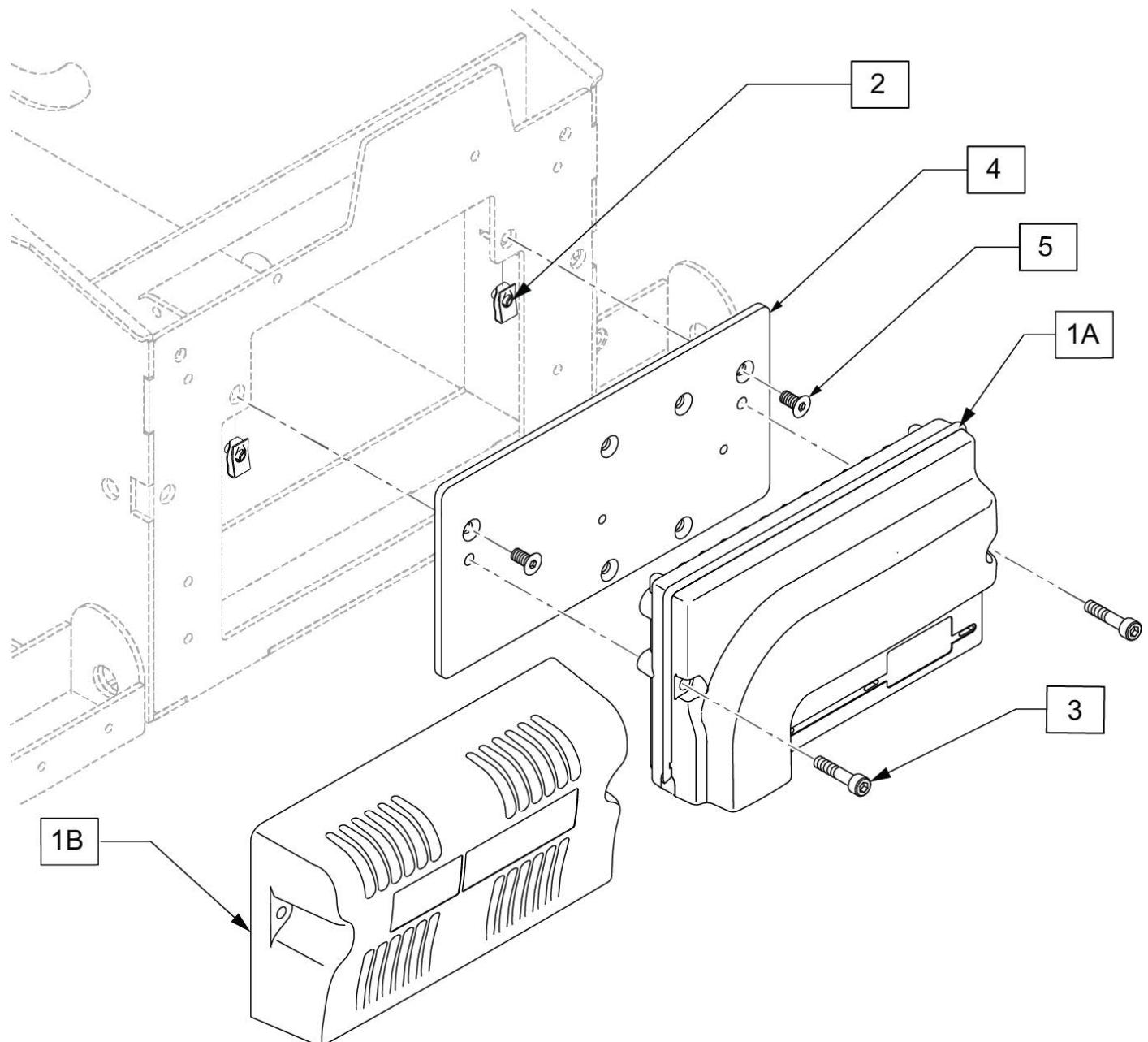
Pos.	Item Number	Description	Remarks
1A	108207	JOYSTICK LED JSM	LED
1B	108206	JOYSTICK LED JSM LGHT	LED- used w/ lights
2A	109749	KEYPAD RNET JSM LED	LED
2B	122190	KEYPAD RNET JSM LED W/LIGHTS	LED- used w/ lights
3	109750	CABLE ASSM RNET JSM LED	
4	112414	CASE TOP LED ASSY	
5	112413	CASE BASE LED ASSY	
6	138169	JOYSTICK KNOB	
7	105930	JOYSTICK BOOT	
8	105936	JOYSTICK	

NOTE: JOYSTICK POST (ITEM 10) ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.

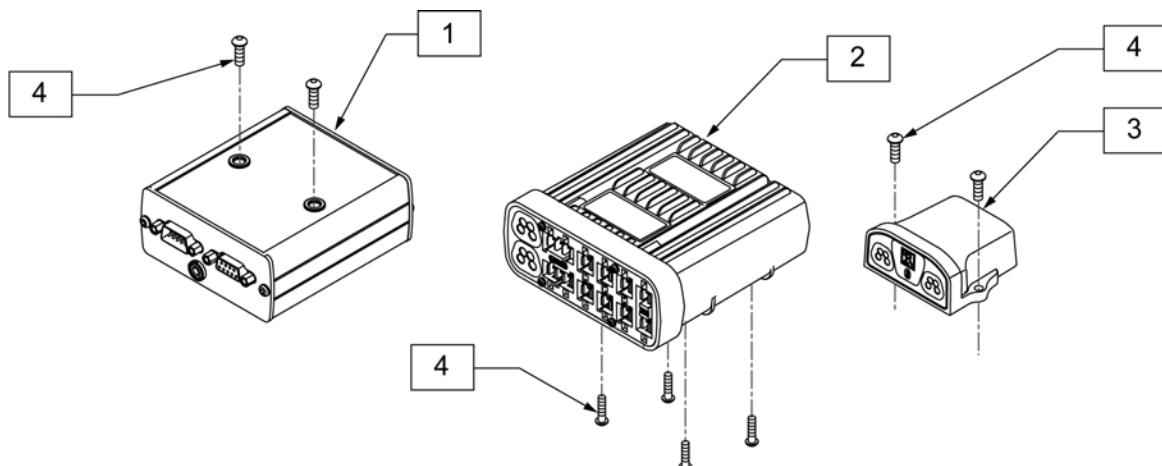
Note: please see attachment in information panel for additional joystick component information and to determine appropriate replacement parts.



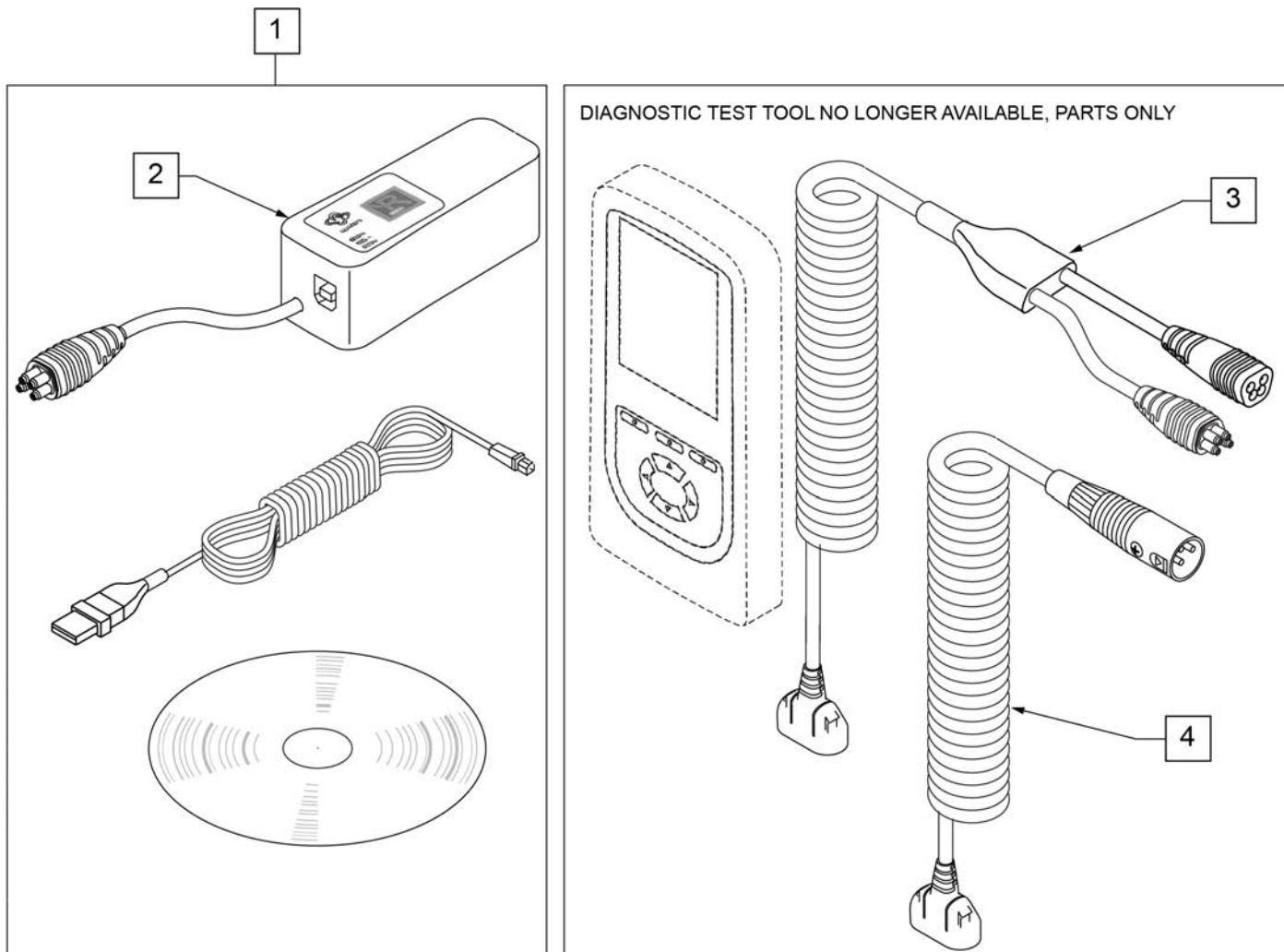
Pos.	Item Number	Description	Remarks
1A	108210	JYSTCK CJSM PT TGL	Color Display; w/ jacks, pot & toggle
1B	108208	JYSTCK CJSM	w/ jacks
1C	116525	JYSTCK MONOCHROME	No toggle or speed knob
1D	108213	JYSTCK CJSM PT TGL LGHT	Color display, used w/ lights
2A	109751	KEYPAD RNET JSM FRONT	use without lights
2B	122191	KEYPAD RNET JSM FRONT W/LIGHTS	use with lights
3A	109752	KEYPAD RNET JSM REAR	use without lights
3B	122189	KEYPAD RNET JSM RR W/LIGHTS	use with lights
4	109846	CABLE ASSY	Requires item 5 (109845) for Cable replacement
5	109845	CHARGER SOCKET ASSY	
6A	112357	CASE CJSM TOP ASSY	with Jacks, Pot & Toggle only
6B	117991	RNET JSM TOP ASSY MONO	without Pot & Toggle
7	112356	CASE CJSM BOTTOM ASSY	
8	138169	JOYSTICK KNOB	
9	105930	JOYSTICK BOOT	
10	105936	JOYSTICK	



Pos.	Item Number	Description	Remarks
1A	108219	CNTRLR EL PM90	
1B	123966	CNTRL PM120	For chairs with RNET electronics beginning 7/15/13
2	118091	EXTRUDED U NUT M5X0.8	
3	103189-010	SHCS M5X0.8X40 PARTNP	
4	116221	PLATE CONTROLLER	
5	103499-006	M5 X 16 8.8 DPS NP	
2-4	119881	CNTRLLR WITH MOUNTING PLATE	

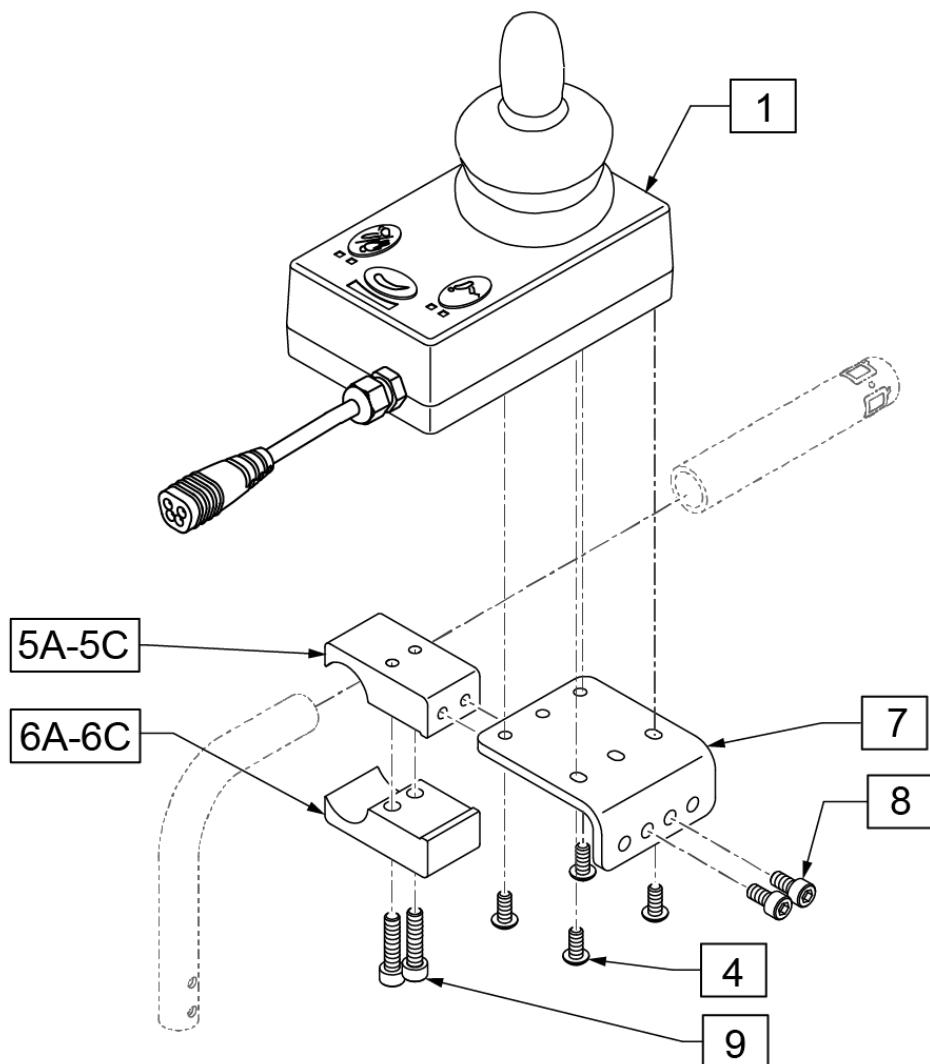
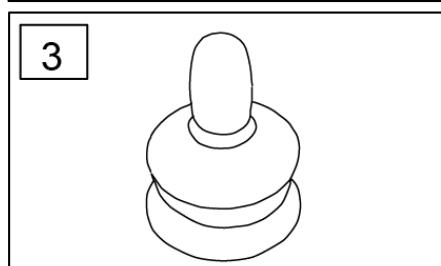
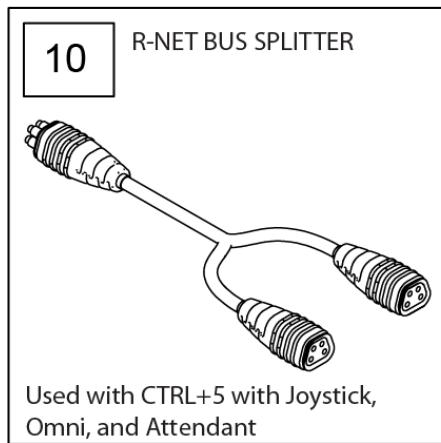
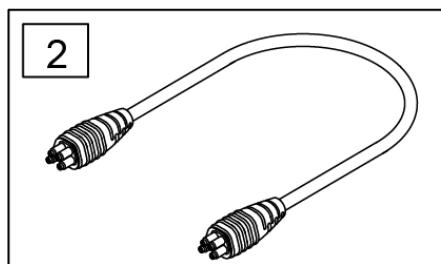


Pos.	Item Number	Description	Remarks
1	108217B	MDLE OUTPUT IND BOX	
2	122194	MODULE INTEL ST W/O LIGHTS	referred to as ISM and used on chairs without Lighting
2	122177	MODULE INTEL ST W/LIGHTS P222	referred to as ISM and used on chairs with Lighting
3	108218	MDLE BLUETOOTH IND BOX	for Android or Windows Module
3	131416	BLUETOOTH APPLE	
3	131417	BLUETOOTH WINDOWS 2	for 2nd Android or Windows Module
4	103184-003	BHCS M5X0.8X10 FULLPL	



Pos.	Item Number	Description	Remarks
1	108532	PC PROGRAMMER SOFTWARE	PC not included
2	108531	DONGLE R-NET PROGRAMING DEALER	
3	111423	CABLE DTT RNET	
4	115211	HARNESS DIAG TEST TOOL NEUTRIK	

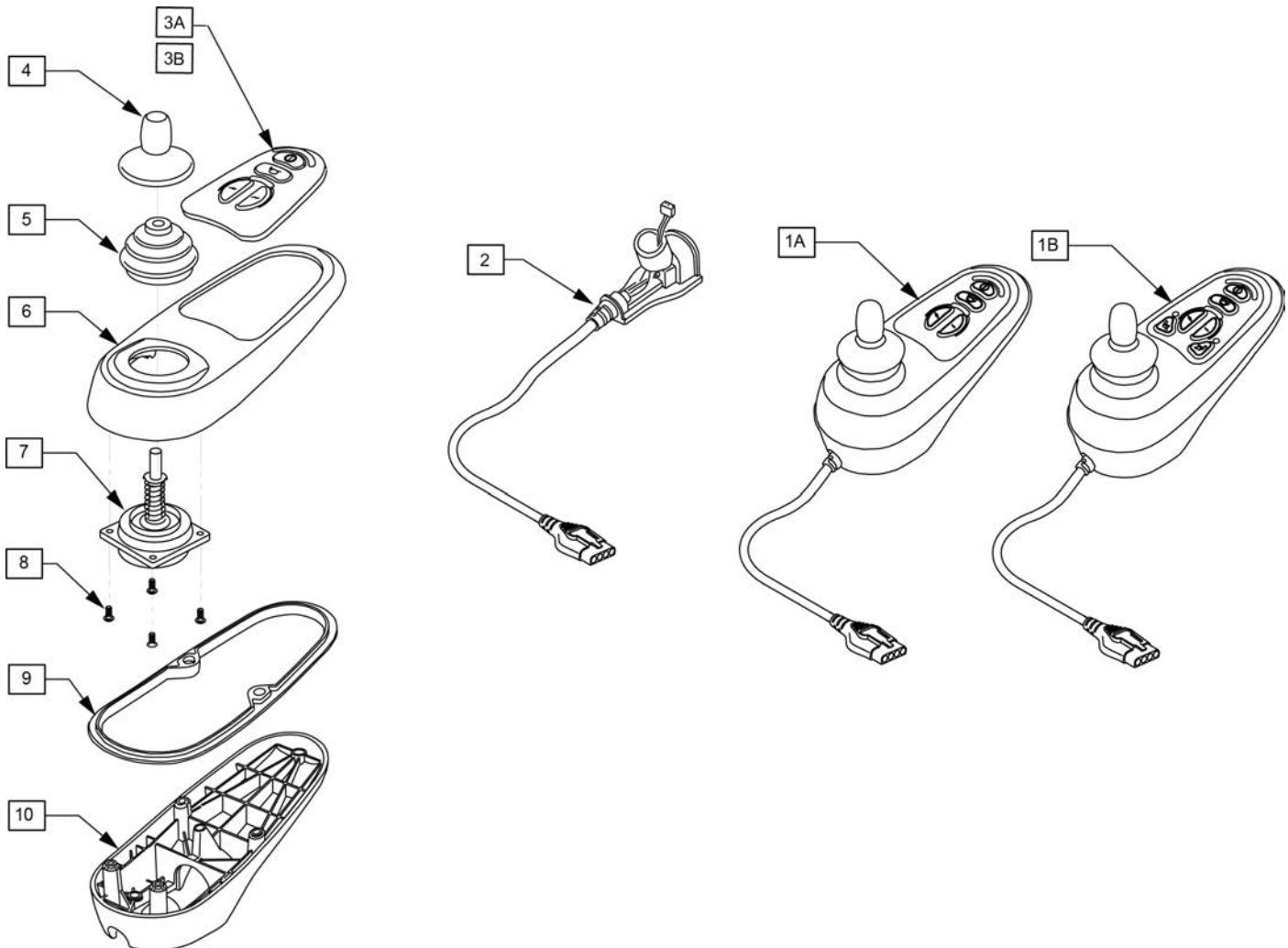
Note: Not compatible on chairs with Captains Seat.



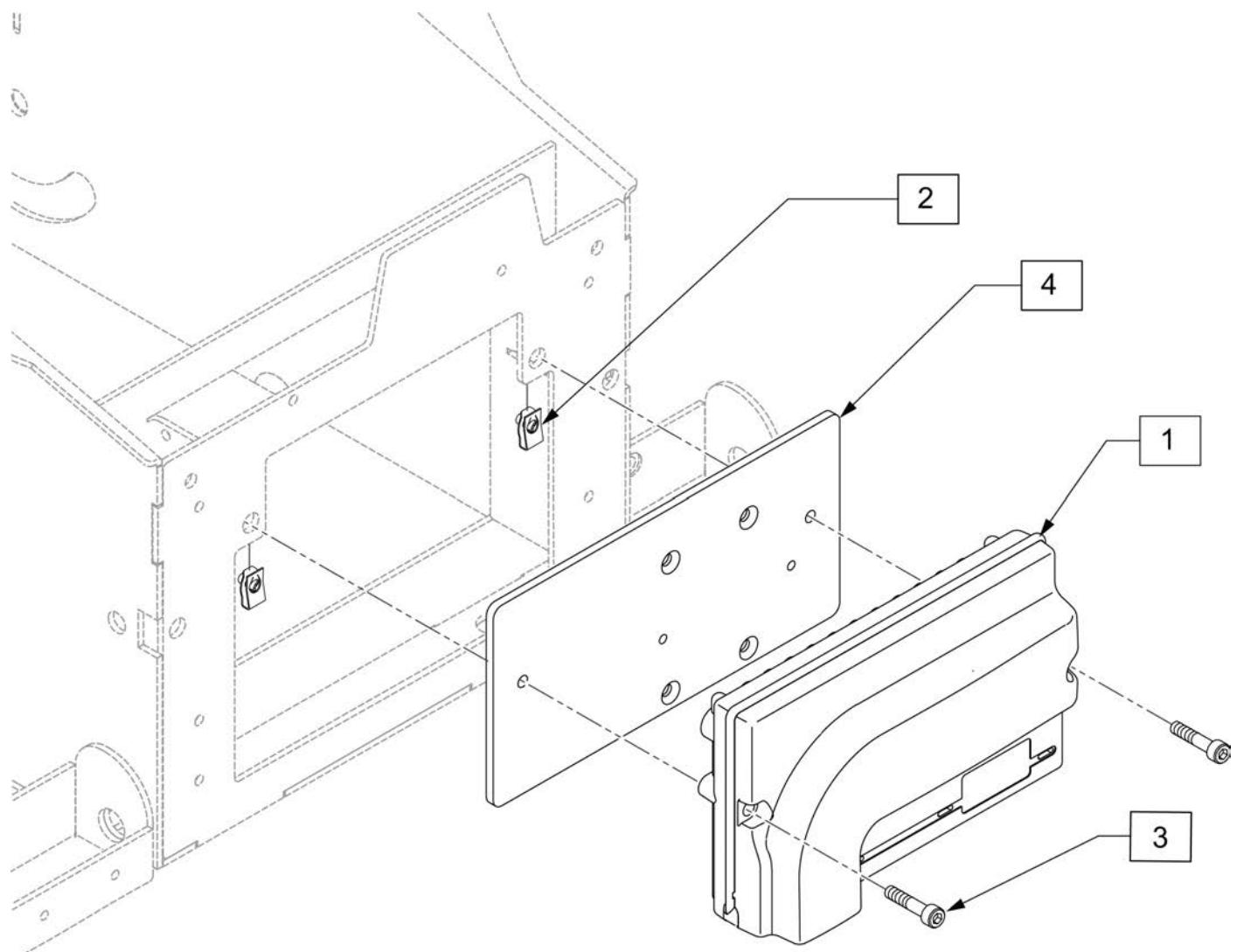
Pos.	Item Number	Description	Remarks
1-3	110845	RNET ATTENDANT JOYSTICK	Used w/ Rnet Electronics Only
2	108316-050	HARNESS R-NET BUS 500MM	Used w/ Rnet Electronics Only
3	138169	VSI JOYSTICK HANDLE	
10	130803	HARN, RNET BUS SPLITTER	
5A,6A,7-9	129815	UNIV ATTDNT CNTRL MNT	1"
5B,6B,7-9	131268	UNIV ATTDNT CNTRL MNT .875"	7/8"
5C,6C,7-9	131269	UNIV ATTDNT CNTRL MNT .75"	3/4"
4,8,9	158698	ATTENDANT CNTRL MNT FASTENERS	

NOTE: JOYSTICK POST (ITEM 7) ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.

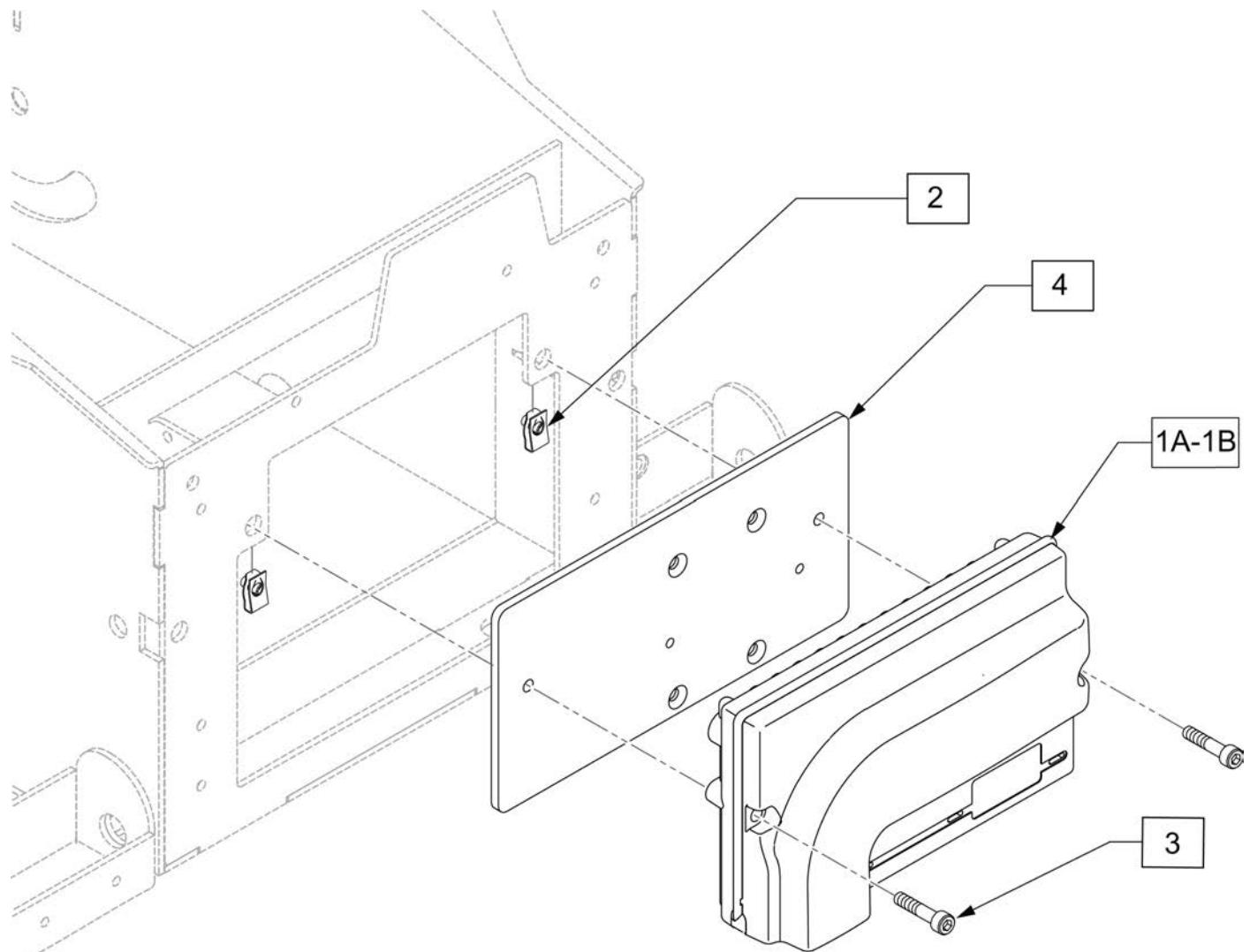
Note: please see attachment in information panel for additional joystick component information and to determine appropriate replacement parts.



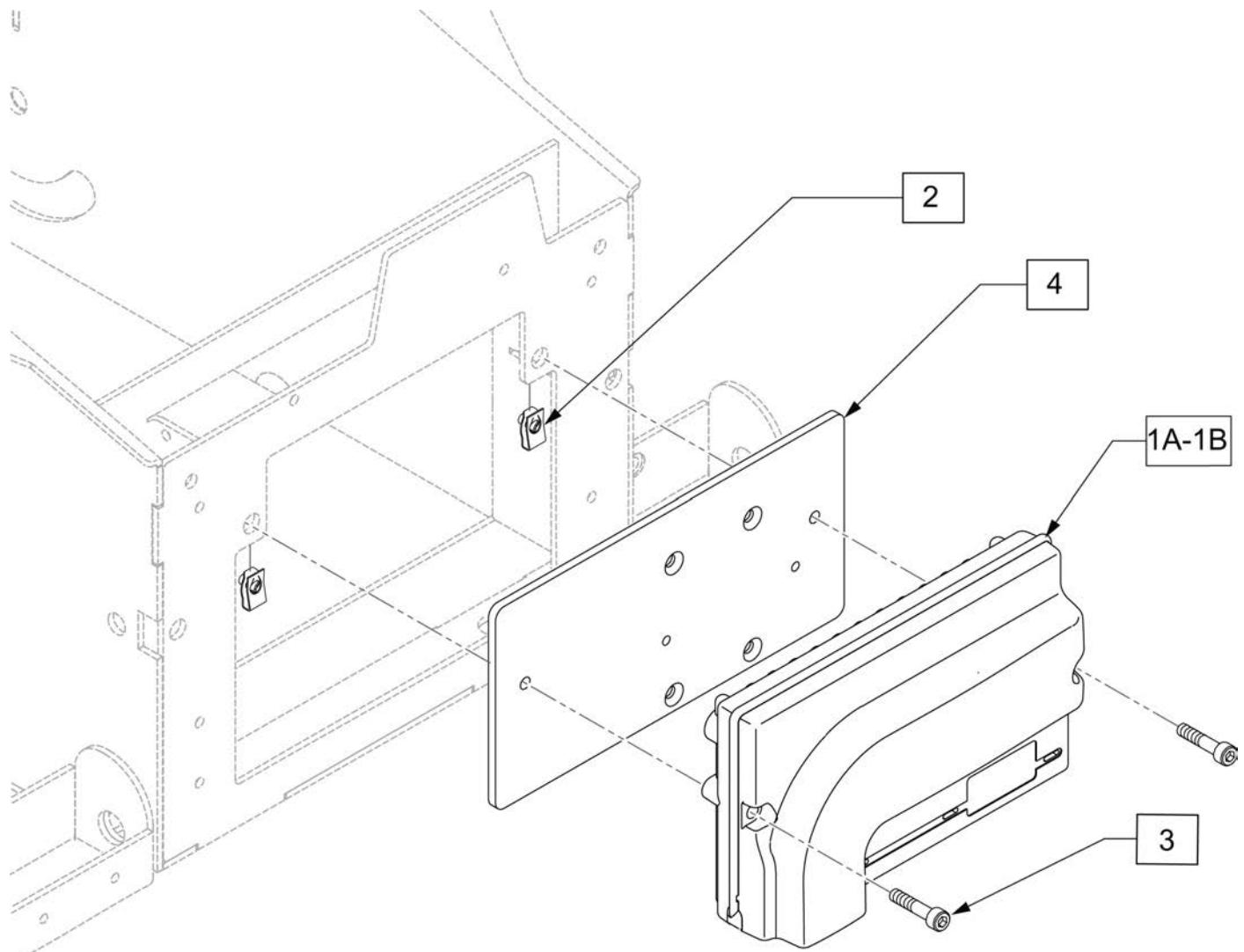
Pos.	Item Number	Description	Remarks
1A	105375	VR2 JOYSTICK 4 BUTTON	STD Joystick (Used when Dual Toggle is picked)
1B	105376	VR2 JOYSTICK 6 BUTTON	Thru Drive Joystick
2	105937	JOYSTICK CABLE	
3A	105938	KEYPAD 4 KEY	
3B	105939	KEYPAD 6 KEY	
4	138169	VSI JOYSTICK HANDLE	
5	105930	JOYSTICK GAITER	
6	105945	MOLDED TOP	
7	105936	JOYSTICK	
8	105947	SHCS M3X14 TORX	
9	105946	RUBBER SEAL JOYSTICK	
10	105940	MOLDED BOTTOM	



Pos.	Item Number	Description	Remarks
1A	114099	CNTRL VR2 R2 STANDARD	No power seating or toggle switch controlled power seating
1B	114100	CNTRL VR2 R2 DRIVE-THRU TILT	Tilt
1C	118205	CNTRL VR2 R2 DRIVE-THRU LIFT	Lift
2	118091	EXTRUDED U NUT M5X0.8	
3	103189-010	SHCS M5X0.8X40 PARTNP	
4	116221	CNTRLLR MOUNTING PLATE	
2-4	119881	CNTRLLR MNT PLATE W/HDWR	



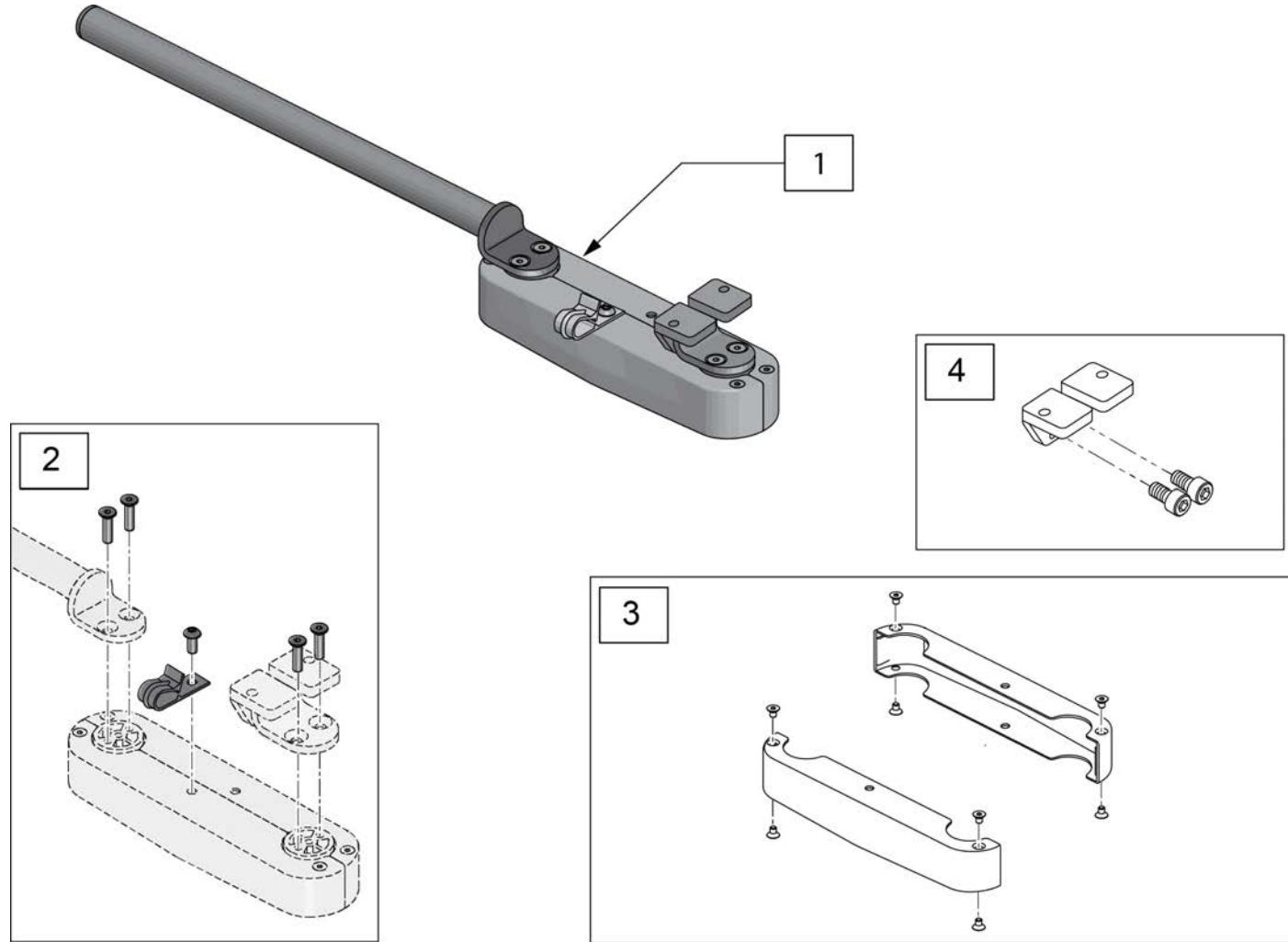
Pos.	Item Number	Description
1A	120684	QM715 STD VR2 CONT HD
1B	120685	QM715 DRV THRU VR2 W/HD TILT
2	118091	EXTRUDED U NUT M5X0.8
3	103189-010	SHCS M5X0.8X40 PARTNP
4	116221	PLATE CONTROLLER



Pos.	Item Number	Description
1A	120686	QM720 STD VR2 CNT HS
1B	120687	QM7XX DRV THRU VR2 W/TILT HS
2	118091	EXTRUDED U NUT M5X0.8
3	103189-010	SHCS M5X0.8X40 PARTNP
4	116221	PLATE CONTROLLER

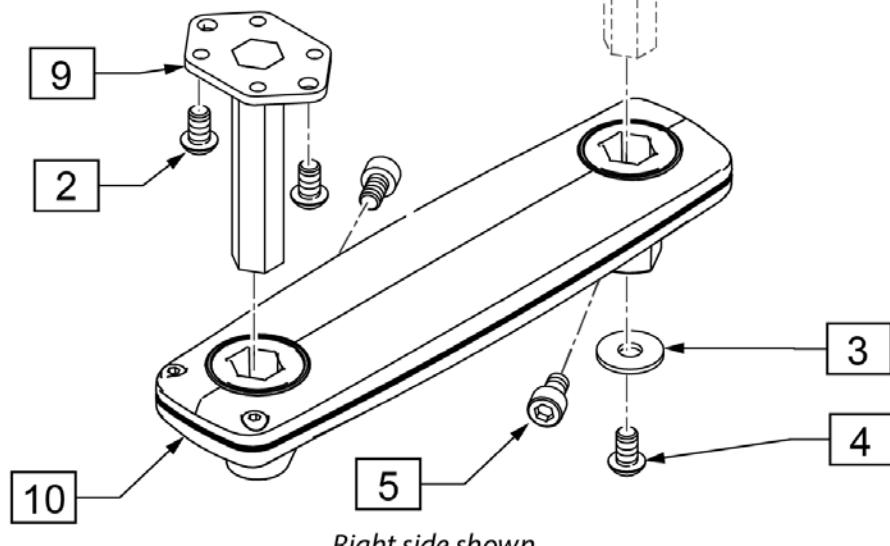
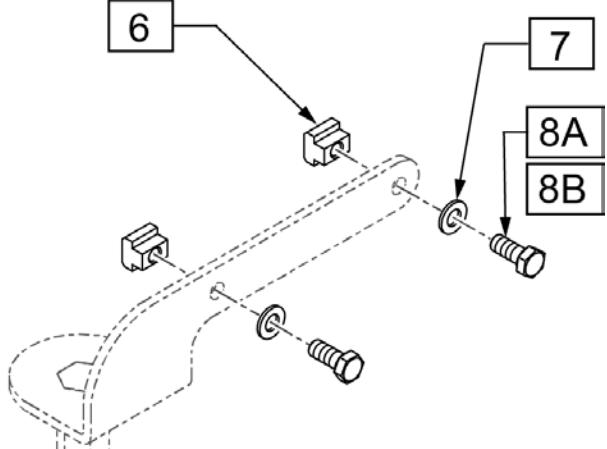
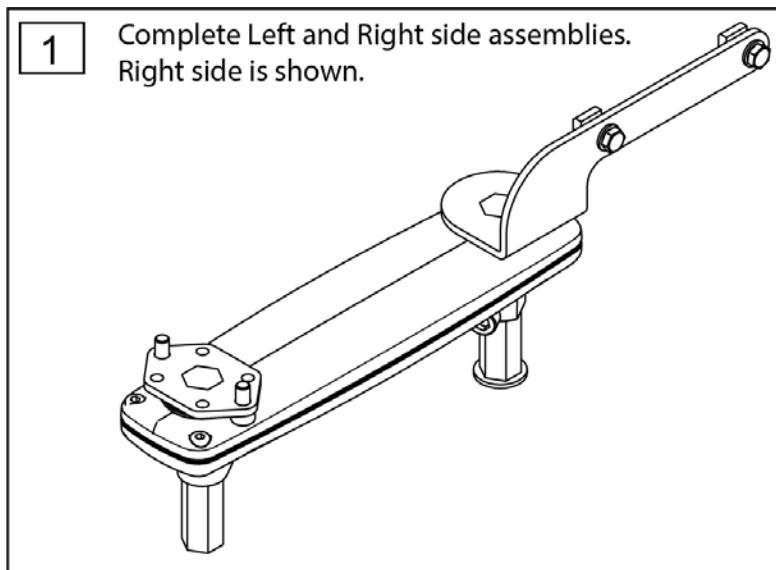
Note: Retractable Joystick Mount w/45° stops only available with Cantilever Armrests.

Note: IF RETROFITTING a Retractable Joystick Mount to an existing chair, please confirm that the Joystick on the chair has the 48" or 1200mm Lead. The Long Lead is REQUIRED to ensure that when the Joystick Mount is retracted the Joystick Cable does not become disconnected.

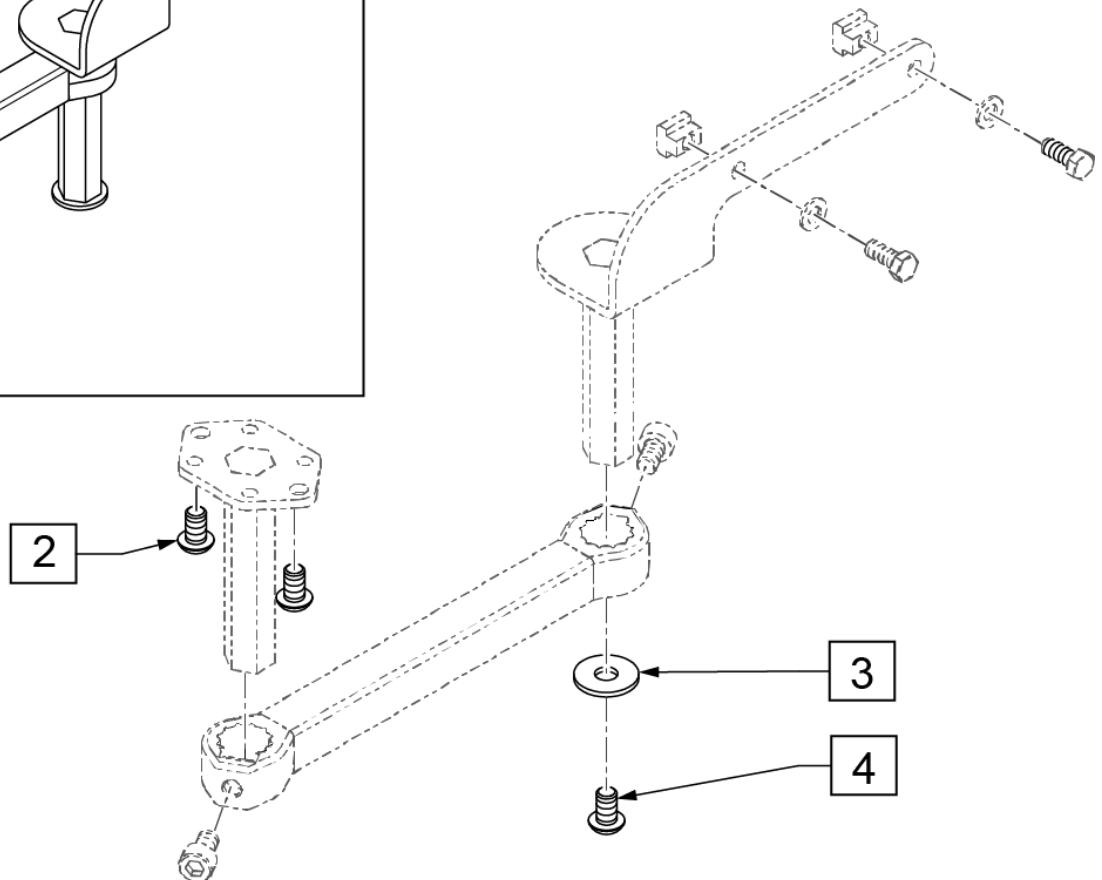
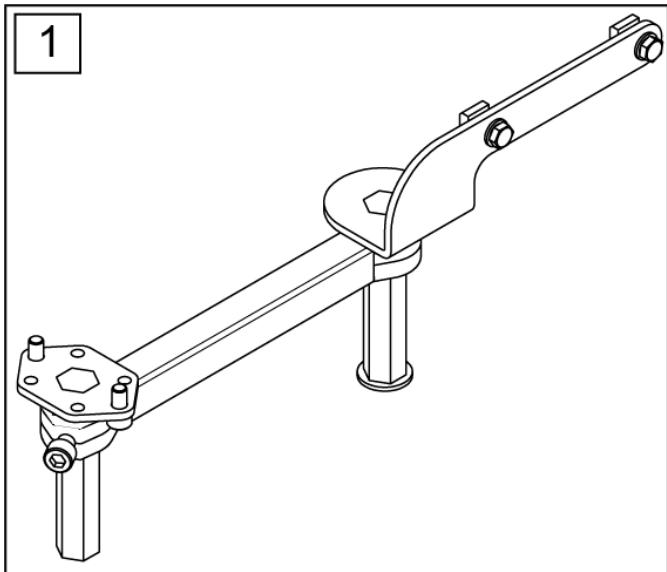


Pos.	Item Number	Description
1	158699	RETRACTABLE JSTK MNT CJSM
2	136479	RETRACT JOYSTICK HARDWARE KIT
3	135265	RETRACT JOYSTICK COVER KIT
4	158700	JS MOUNT ASSM

Note: item 8B (P/N 242523) required if chair originally shipped with a Ctrl +5 Box or retrofitting to the chair.



Pos.	Item Number	Description	Remarks
1	241475	HC JYSTCK MNT ASSY SA RH	Complete right side assembly
1	241476	HC JYSTCK MNT ASSY SA LH	Complete left side assembly
2	013143	BHCS M5 X .8 X 14 BLK W/PL	
3	011111	WASHER M6 X 18 REGULAR BLK	
4	102262-002	BHCS,M6X1X10,FULL,PL	
5	103132	SHCS, M6 X 1 X 10, FULL, PL	
6	133118	M5 T-NUT ISO299	
7	124956	WASHER M5	
8A	242522	M5X.8X12 HHCS FULL DIN 933	W/out Control 5
8B	242523	M5X.8X16 HHCS FULL DIN 933	With Control 5
9	21809066	JSM FIXING PLATE	
6,7,8A	163200	JS MOUNT TO ARMREST FASTENERS	
10	20009100	S/A MOUNT CAPSULATED	

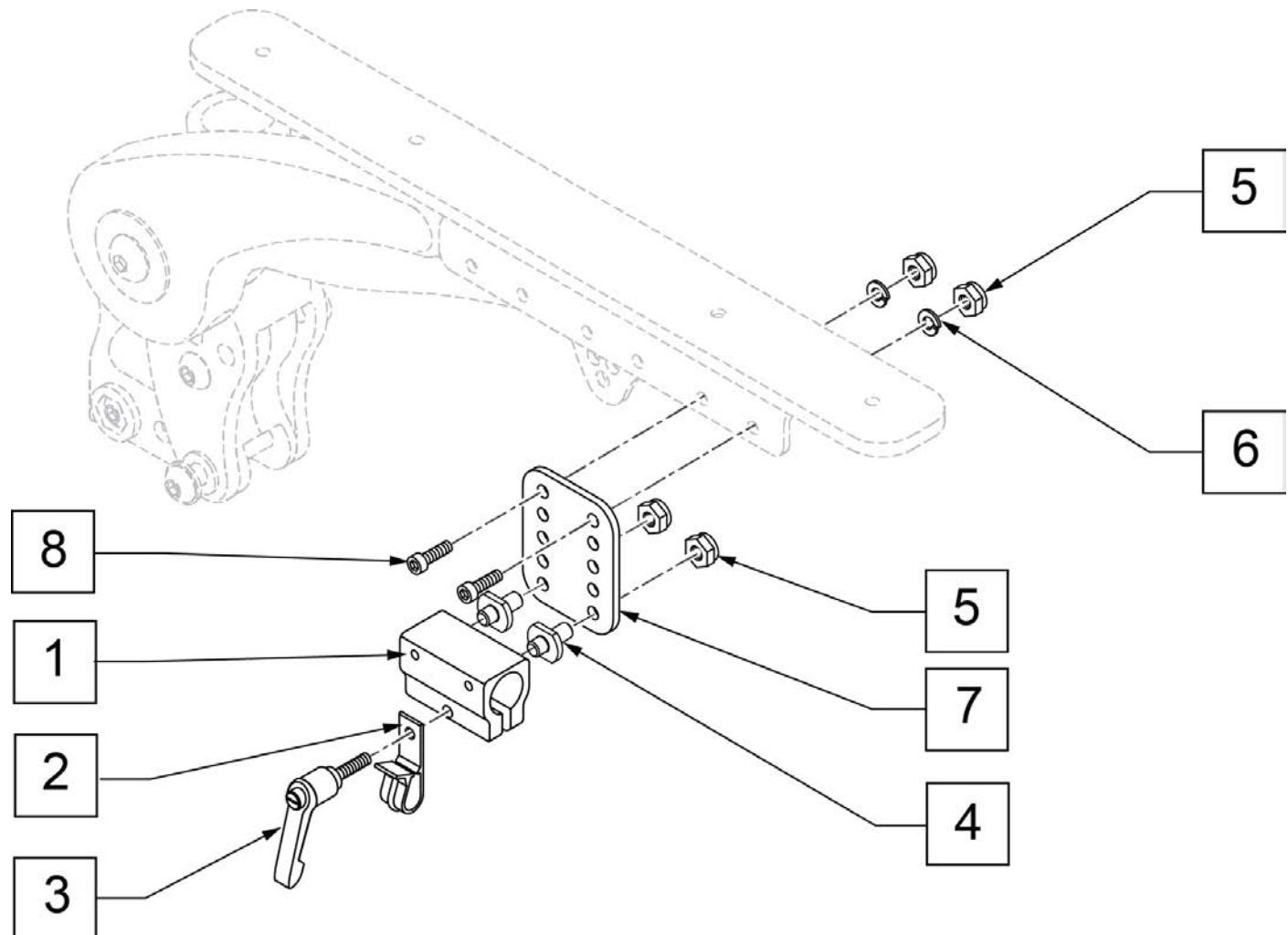


Pos.	Item Number	Description	Remarks
1	134641	HC FIXED JYSTCK MNT ASSY RH	Right
1	134968	HC FIXED JYSTCK MNT ASSY LH	Left
2	013143	BHCS M5 X .8 X 14 BLK W/PL	
3	011111	WASHER M6 X 18 REGULAR BLK	
4	102262-002	BHCS,M6X1X10,FULL,PL	

Note: Available on chairs after S/N PLS-101550 and all PLS6A and PLS6B.

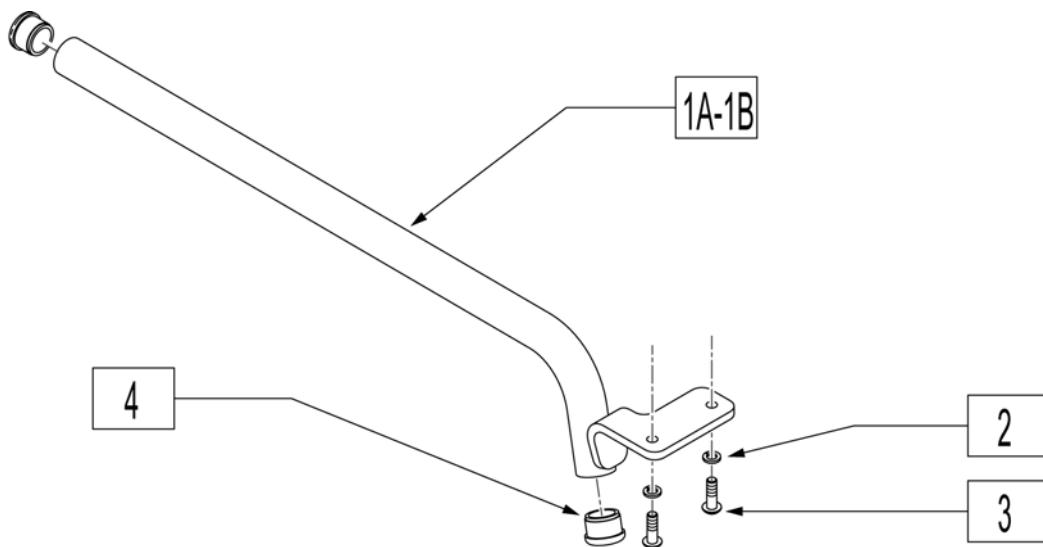
Note: Available on chairs after S/N PLS-101550 and all PLS6A and PLS6B.

Note: Available on chairs prior to S/N RTMA-106838



Pos.	Item Number	Description
1-5	159406	CNTRLR CLMP ARM ASSM RND
3	011049	HANDLE ADJ MODERN M5 X 20 STUD
5	220121	NUT HEX NYLOCK M5 BLACK
6	107357	WASHER SPLIT LOCK M5 ROHS
8	103189-004	SHCS M5X0.8X12 FULLNP
1-8	159405	VERTICAL ADJUSTMENT ASSM

Note: Joystick arms shown fit Vr2 & Rnet Joysticks.

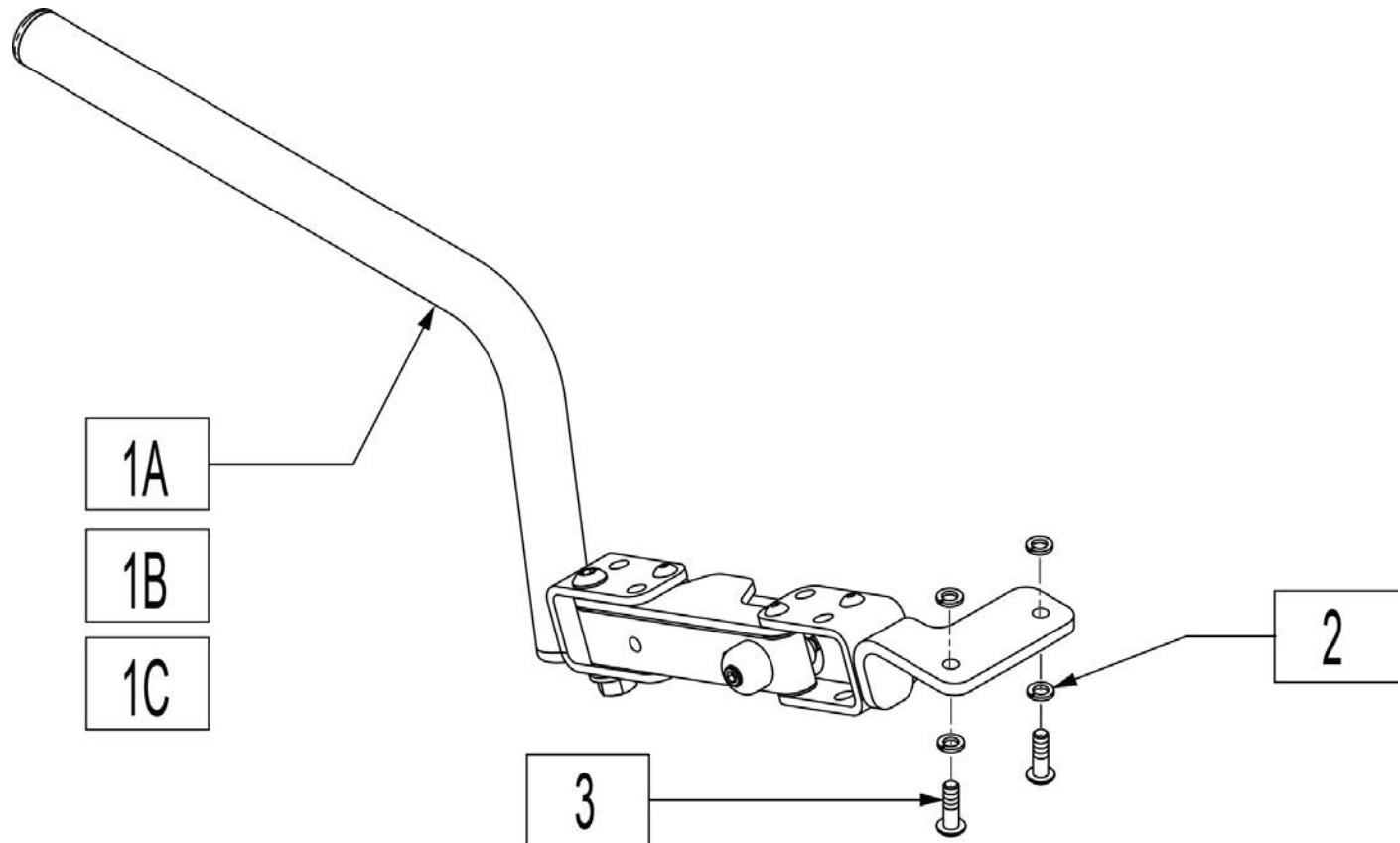


Pos.	Item Number	Description	Remarks
1A-4	120601	JOYSTK ARM FIX R STD	Right-used with non-Captains seat
1A-4	120602	JOYSTK ARM FIX L STD	Left-used with non-Captains seat
1B-4	120603	JOYSTK ARM FIX R SHT	Right-used with Captains seat only
1B-4	120604	JOYSTK ARM FIX L SHT	Left-used with Captains seat only
2	261524	#10 WASHER LOCK SS	
3	226024-QU	10-32 x 7/8 BH C/S BLK	
4	560761	3/4" INSERT PLUG .049 (18GA)	

JOYSTICK ARM SWING AWAY ROUND TUBE

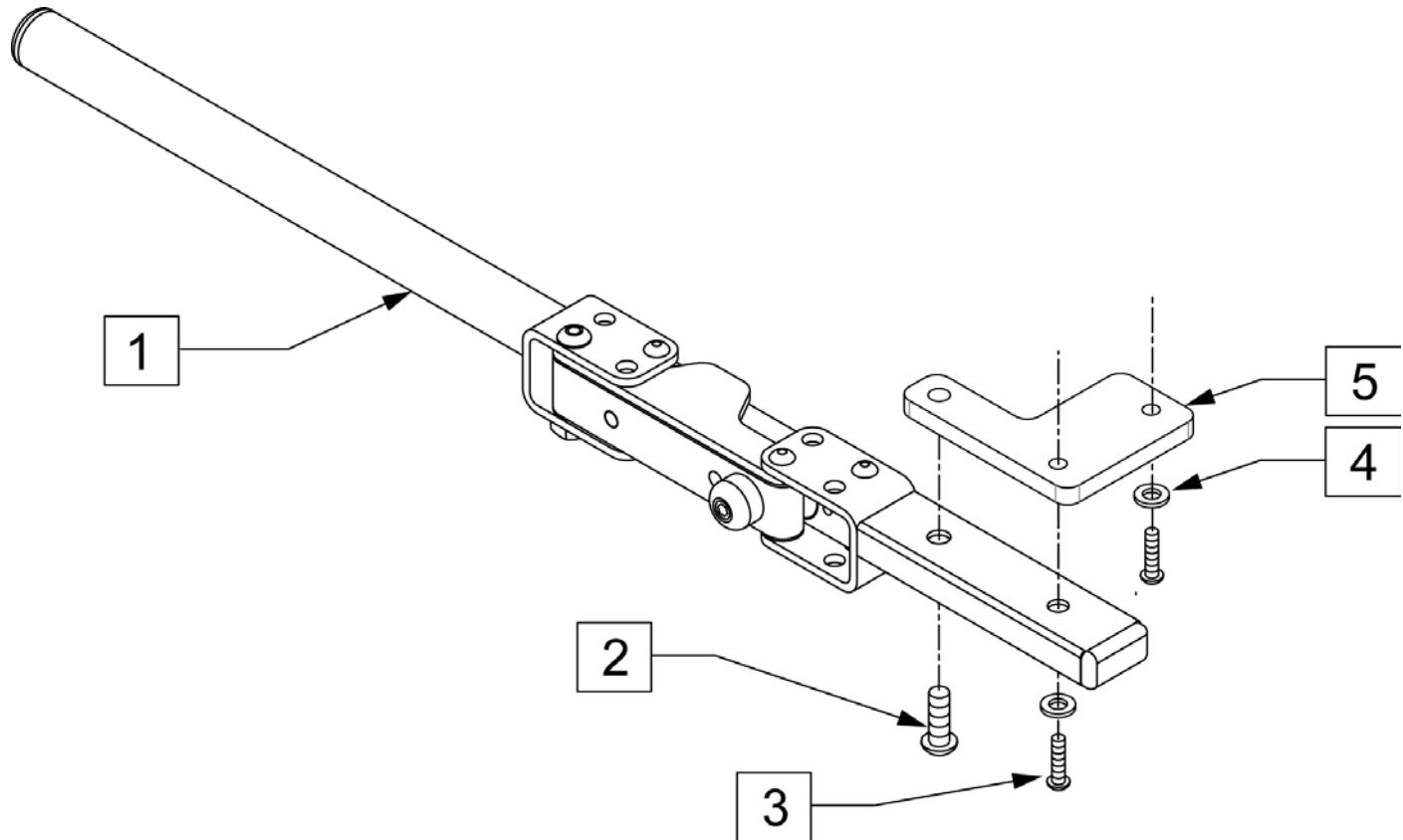
[12/2011]

Note: Joystick arms shown fit Vr2 & Rnet Joysticks.



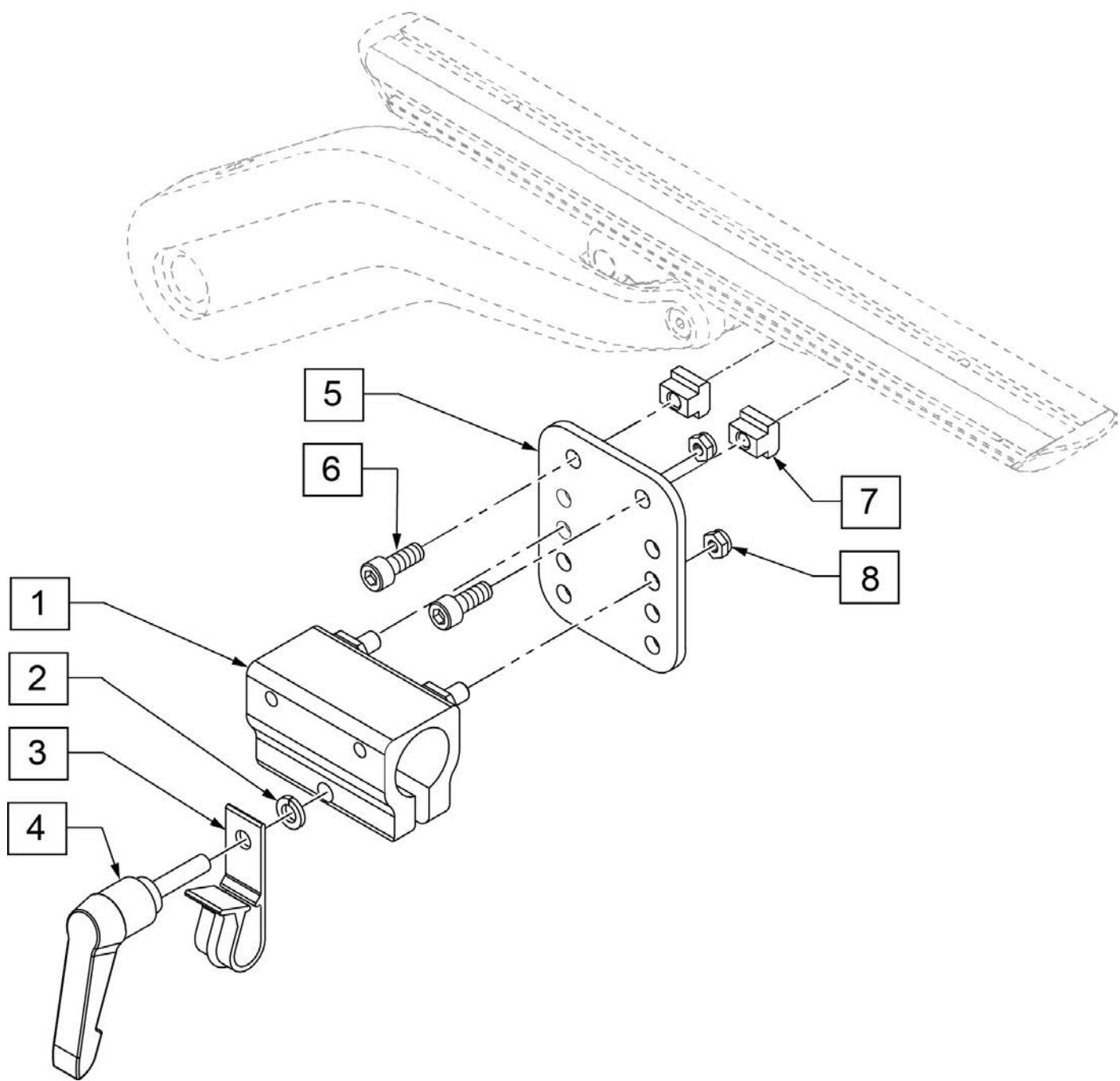
Pos.	Item Number	Description	Remarks
1A,2,3	120595	JOYSTK ARM S/A R STD	Right-Dual Post & Single Post Armrest
1A,2,3	120596	JOYSTK ARM S/A L STD	Left-Dual Post & Single Post Armrest
1B,2,3	120597	JOYSTK ARM S/A R INV	Right-used with Cantilever Armrest
1B,2,3	120598	JOYSTK ARM S/A L INV	Left-used with Cantilever Armrest
1C,2,3	120599	JOYSTK ARM S/A R SHT	Right-used with Captains Seat
1C,2,3	120600	JOYSTK ARM S/A L SHT	Left-used with Captains Seat
2	261524	#10 WASHER LOCK SS	
3	226024-QU	10-32 x 7/8 BH C/S BLK	

Note: Joystick arms shown fit Vr2 & Rnet Joysticks.



Pos.	Item Number	Description
1-5	120593	RMT S/A R W/ARM MAG
1-5	120594	RMT S/A L W/ARM MAG
2	221090	1/4-28 X 3/8 BH C/S BLK
3	102259-002	BHCS M5 X .8 X 20 W/PL INORG
4	455031-QU	10 AN WASHER .032 SS
5	115329	BRACKET RNET JOYSTICK

Note: Used for Omni and Midline Mount

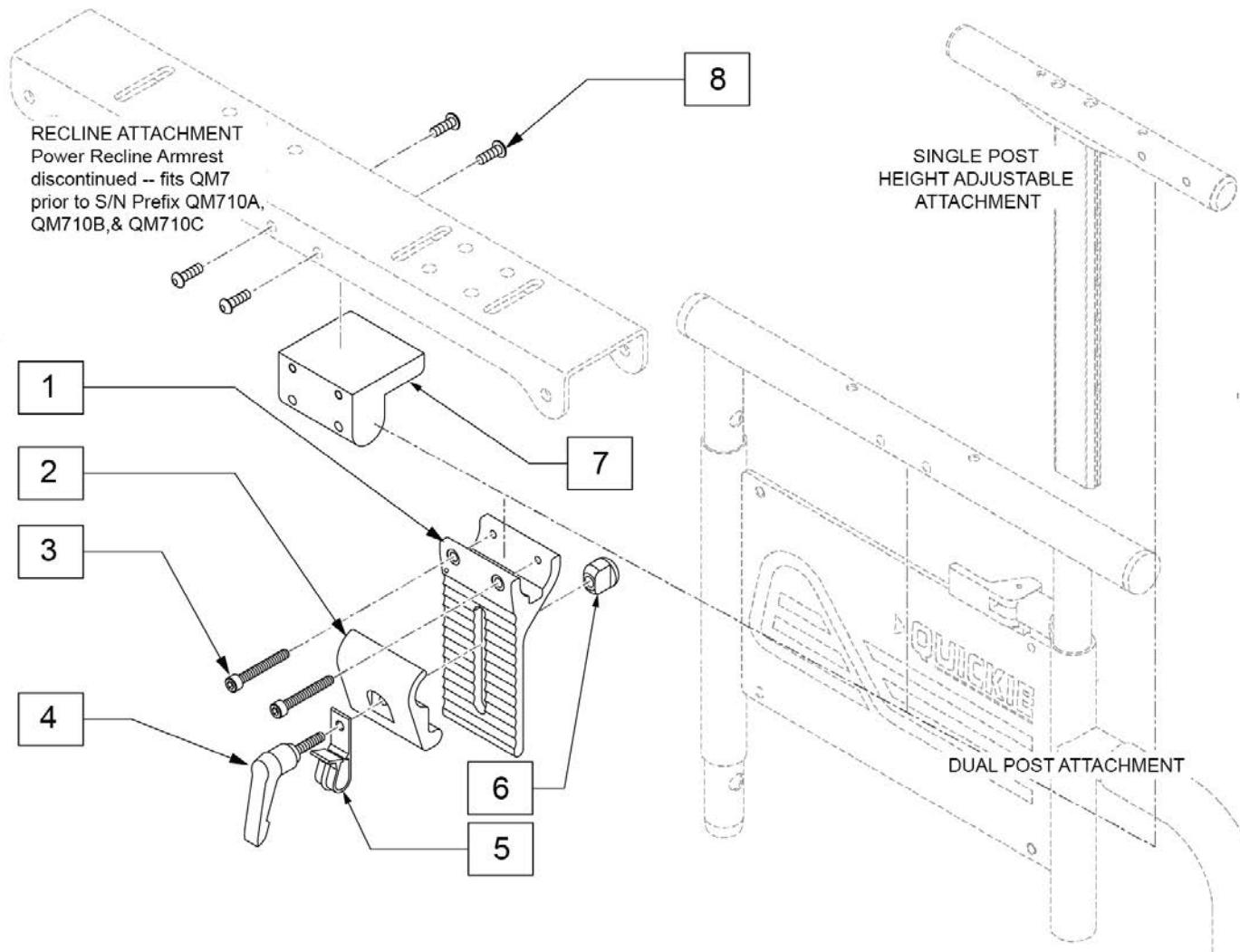


Pos.	Item Number	Description
1	132363	CNTRLR CLMP ARM KIT RND
2	261524	#10 WASHER LOCK SS
3	560268	QUICK RELEASE CLIP
4	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5
5	116571	ADJUSTMENT PLATE NA
6	103041	SHCS, M5X0.8X12, FULL, PL
7	133118	M5 T-NUT ISO299
8	220121	NUT HEX NYLOCK M5 BLACK
1,2,5-8	133546	VERT ADJ ASSM ERGO

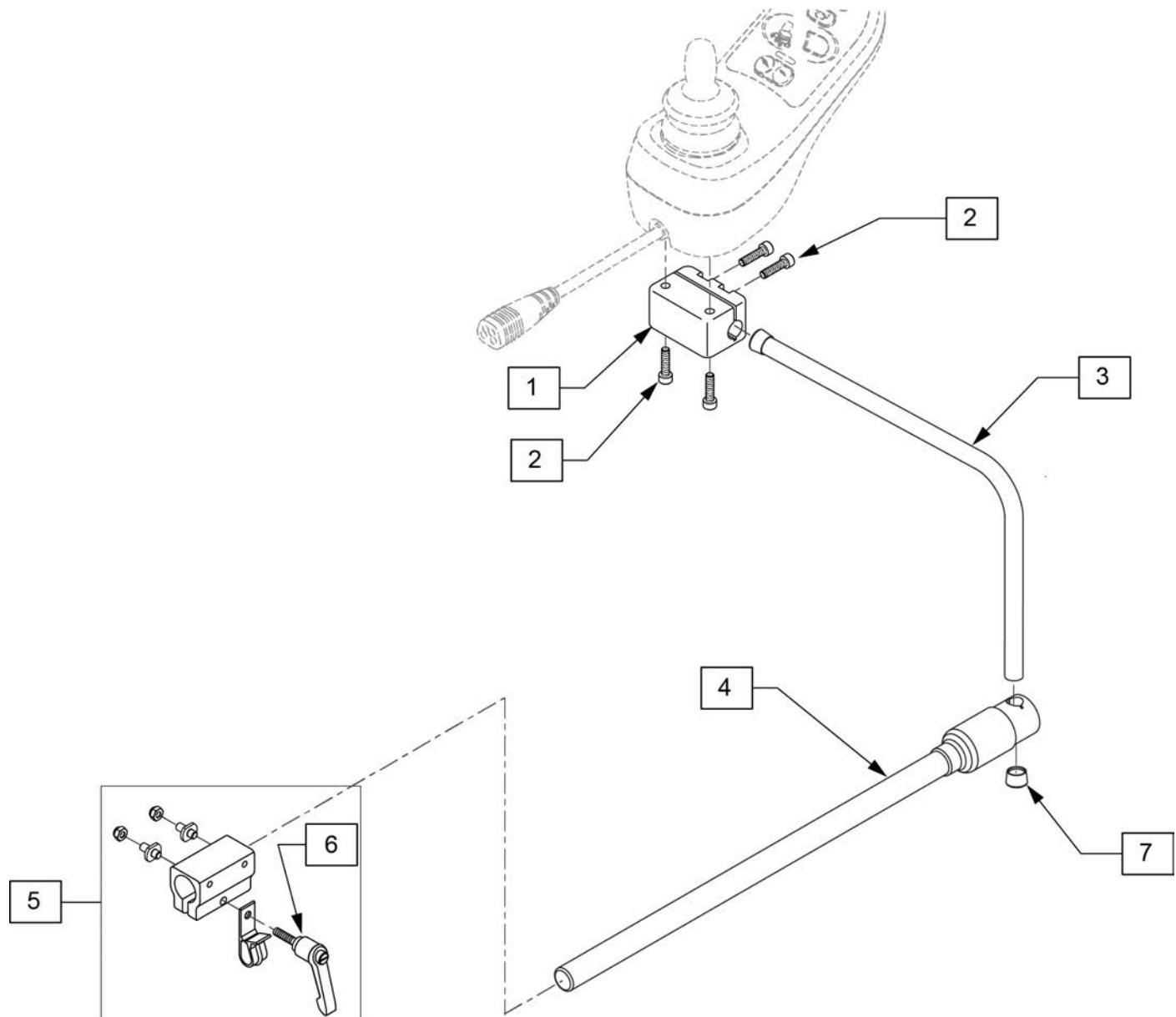
JOYSTICK HT ADJ MOUNT ROUND TUBE (DUAL POST, RECLINE ARMS & SINGLE POST HT ADJ) 06/2017

Note: available on Rhythm Chairs after S/N RTMA-106838.

Note: for OMNI Joystick Mount order 920713 Control Arm Clamp Assembly (Fixed, not Height Adjustable).



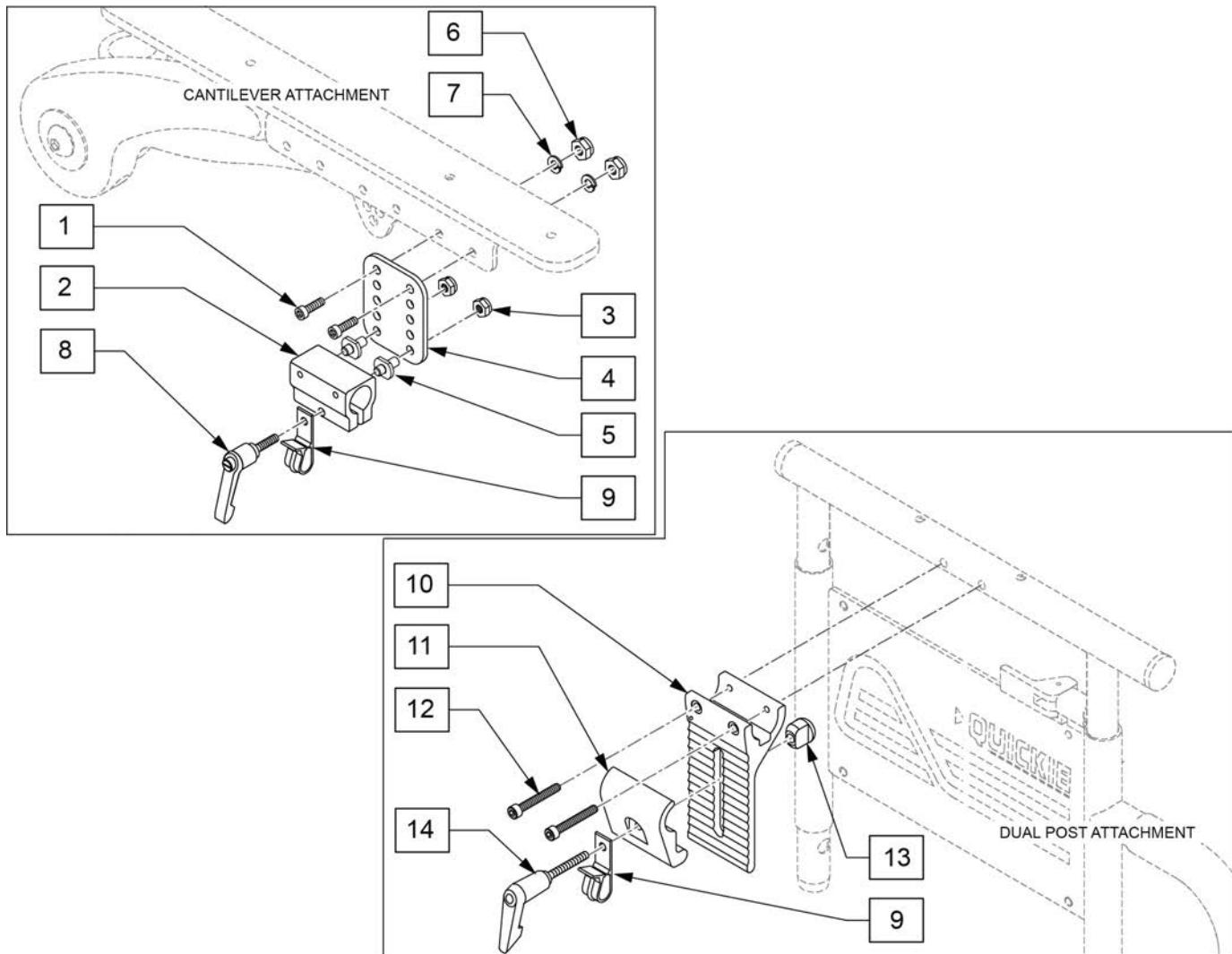
Pos.	Item Number	Description	Remarks
1	505766	ADJUSTABLE CLAMP OUTER	
2	505767	ADJUSTABLE REMOTE MOUNT	
4	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5	
5	560268	QUICK RELEASE CLIP	
1-6	920738	HT ADJ MOUNT ASSM STD	
7	551001	CONTROLLER MOUNT BLOCK	Used w/ reclining armrest only
8	222297	10-24 X 3/8 SOC BH C/S W/PTCH	Used w/ reclining armrest only



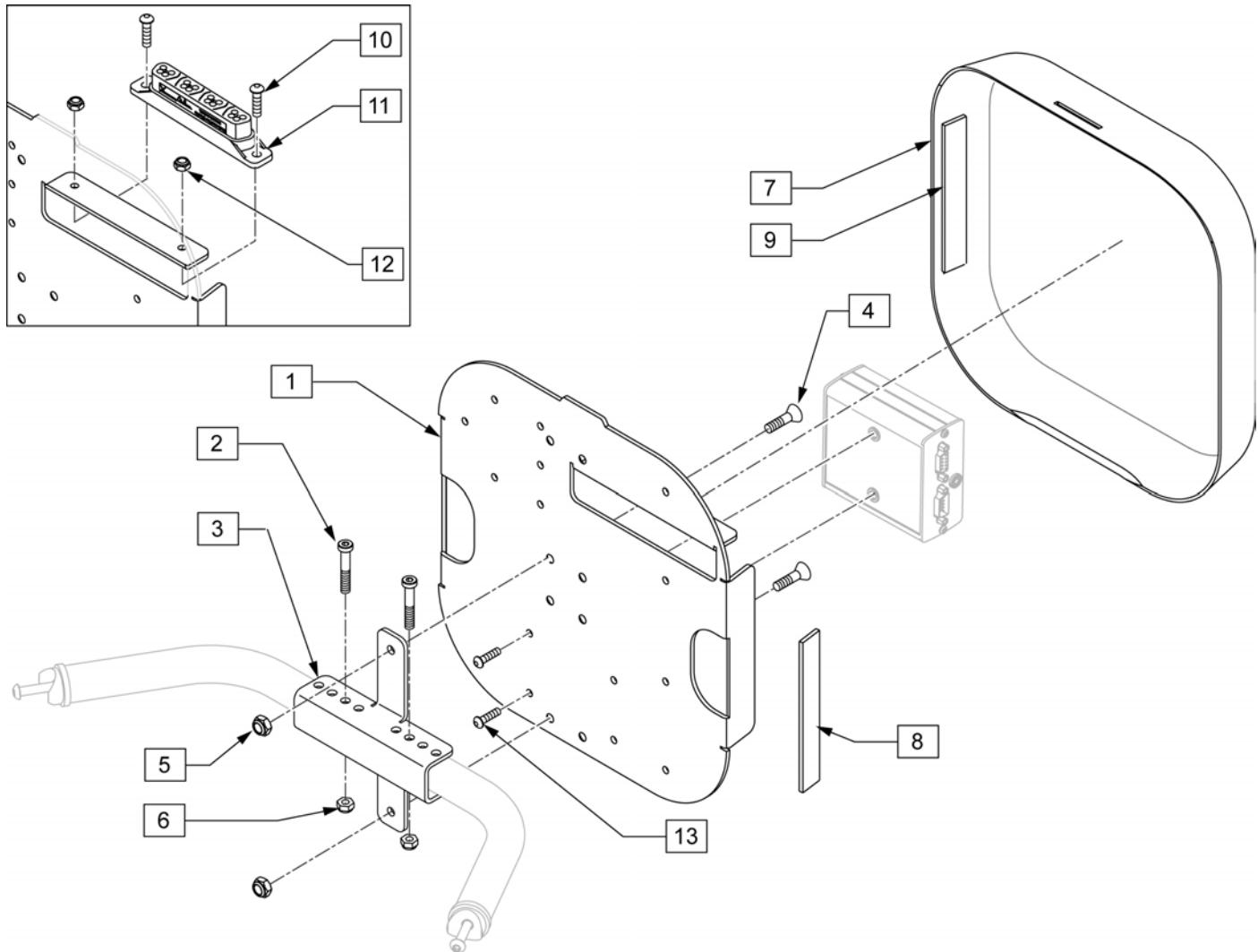
Pos.	Item Number	Description
1,2	127939	ASSM MOUNT JOYSTICK CLAMP
3	521098	ADJ DISPLAY ARM "L"SHORT(USCM)
4	111190	MOUNT ARM DISPLAY
5,6	159406	CNTRLR CLMP ARM ASSM RND
6	011049	HANDLE ADJ MODERN M5 X 20 STUD
7	560307	ADJ DISPLAY ARM CAP
1-7	130460	MIDLINe JOYSTICK MOUNT KIT

MOUNTING CLAMPS

(04/2016)



Pos.	Item Number	Description
1	103189-004	SHCS M5X0.8X12 FULLNP
3	220121	NUT HEX NYLOCK M5 BLACK
6	220121	NUT HEX NYLOCK M5 BLACK
7	107357	WASHER SPLIT LOCK M5 ROHS
8	011049	HANDLE ADJ MODERN M5 X 20 STUD
9	560268	QUICK RELEASE CLIP
10	505766	ADJUSTABLE CLAMP OUTER
11	505767	ADJUSTABLE REMOTE MOUNT
12	226037	10-32 x 1 3/8 SOC C/S BLK
13	200139	SLIDING NUT
14	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5
2,3,5,8,9	159406	CNTRLR CLMP ARM ASSM RND
1-9	159405	VERTICAL ADJUSTMENT ASSM
9-14	920738	HT ADJ MOUNT ASSM STD

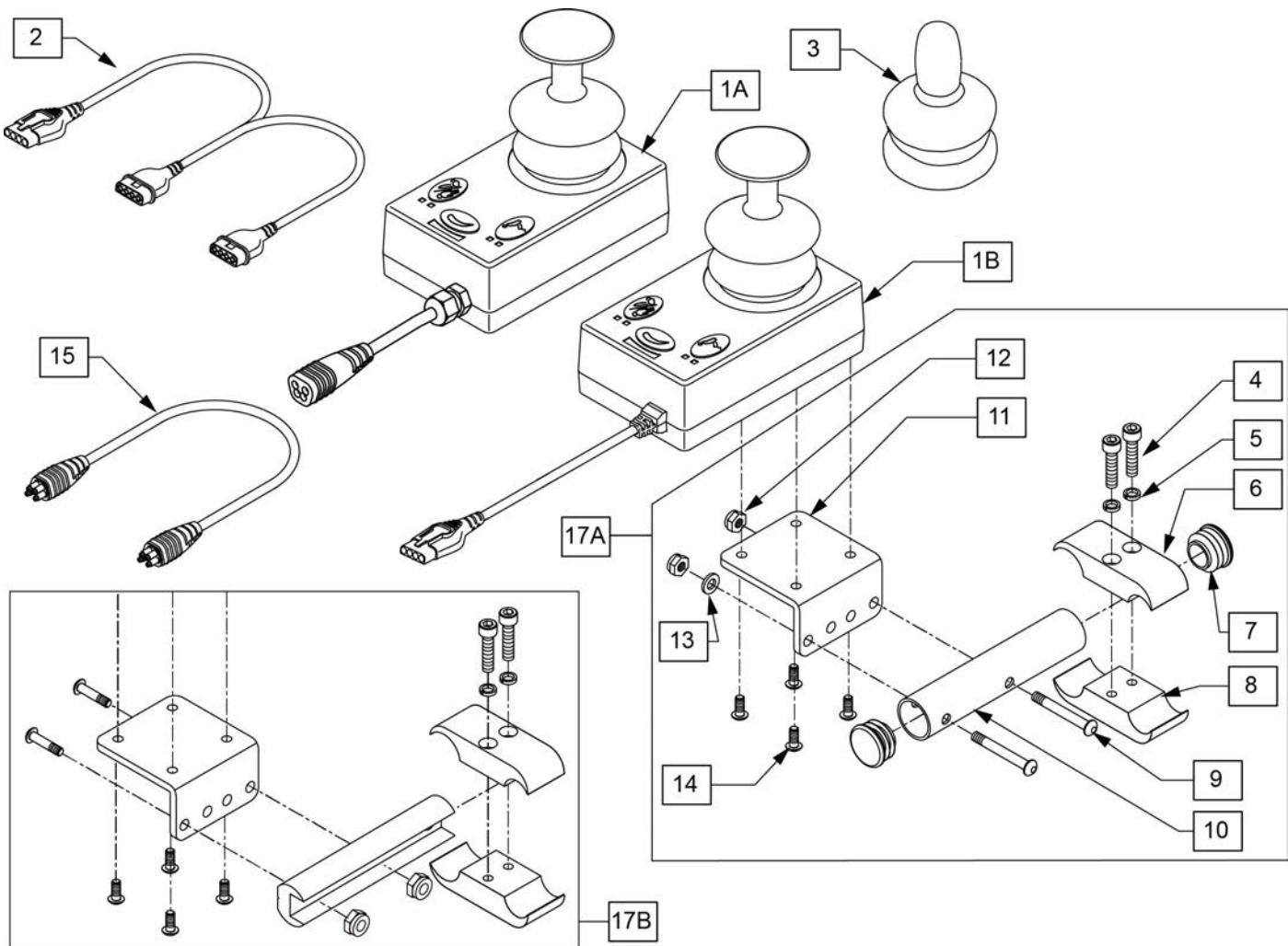


Pos.	Item Number	Description	Remarks
2	119127	SHCS LOW HD M6X1X45 PART NP	
3	118608	OUTPUT MODULE MOUNT	
4	102265-002	FHCS M6 X 1 X 20 INORGANIC	
5	200113	NUT HEX NYLOCK M6 X 1	
6	200113	NUT HEX NYLOCK M6 X 1 NUT	
8	012080-002	HOOK BLK VLCRO PS 1" x 5"	Qty 2 Required
9	011803-002	1 X 5 LOOP BLACK PSA117	Qty 2 Required
10	104522	SHCS M6X1X16 FULL PL	
11	108312	DISTRIBUTION BLOCK	Rnet only
12	210084	NUT HEX NYLOCK M6 BLACK	
13	103184-003	BHCS M5X0.8X10 FULLPL	Used to mount Output Module to Plate
1,8	110837	PLATE REHAB W/ VELCRO	
7,9	110836	SHROUD REHAB W/ VELCRO	
10-12	110835	DIST BLOCK MNT KIT	

ATTENDANT CONTROL ASSEMBLY

[09/2011]

Note: Not compatible on chairs with Captains Seat.

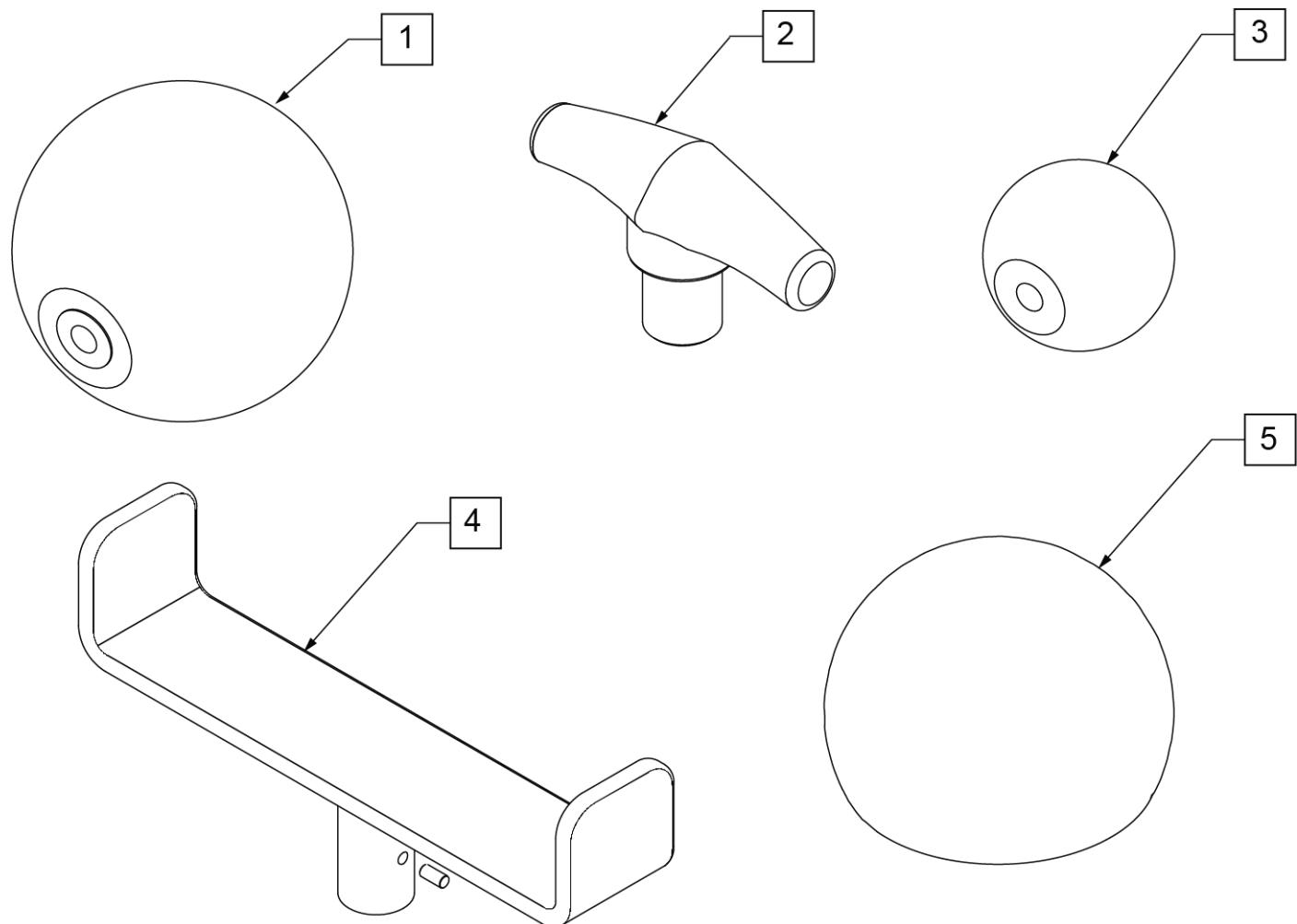


Pos.	Item Number	Description	Remarks
2	102359	HARNESS VR2 BUS SPLITTER	Used w/ VR2 Electronics Only
3	138169	VSI JOYSTICK HANDLE	
4	107032	1/4-28 X 1 SOC C/S BLK	
5	262114	1/4 WASHER HI COLLAR LOCK ZN	
6	550477	CLAMP 2 1/4" RECESS BLK	
7	561062	1" INSERT PLUG .065 RIBS	
8	550576	CLAMP 2 1/4" THREADED BLK	
9	102262-006	BHCS M6 X 1 X 40 INORGANIC	
10	102660	ATTND CNTRL MNT TB	
11	505533	ATTENDANT CTRL MOUNT BRACKET	
12	210084	NUT HEX NYLOCK M6 BLACK	
13	250104	WASHER FLAT M6	
14	013143	BHCS M5 X .8 X 14 BLK W/PL	
15	108316-050	HARNESS R-NET BUS 500MM	Used w/ Rnet Electronics Only
17A	102661	ATTND CNTRL MNT	Used w/ ASAP Seating only
17B	108281	ATTND CNTRL MNT	Used w/ ASAP2,Trad Rehab & Power Recline Seating Only
1A,3,15	110845	RNET ATTENDANT JOYSTICK	Used w/ Rnet Electronics Only
1B,2,3	102175	VR2 ATTENDANT JOYSTICK W/CABL	Used w/ VR2 Electronics Only

OPTIONAL JOYSTICK HANDLES

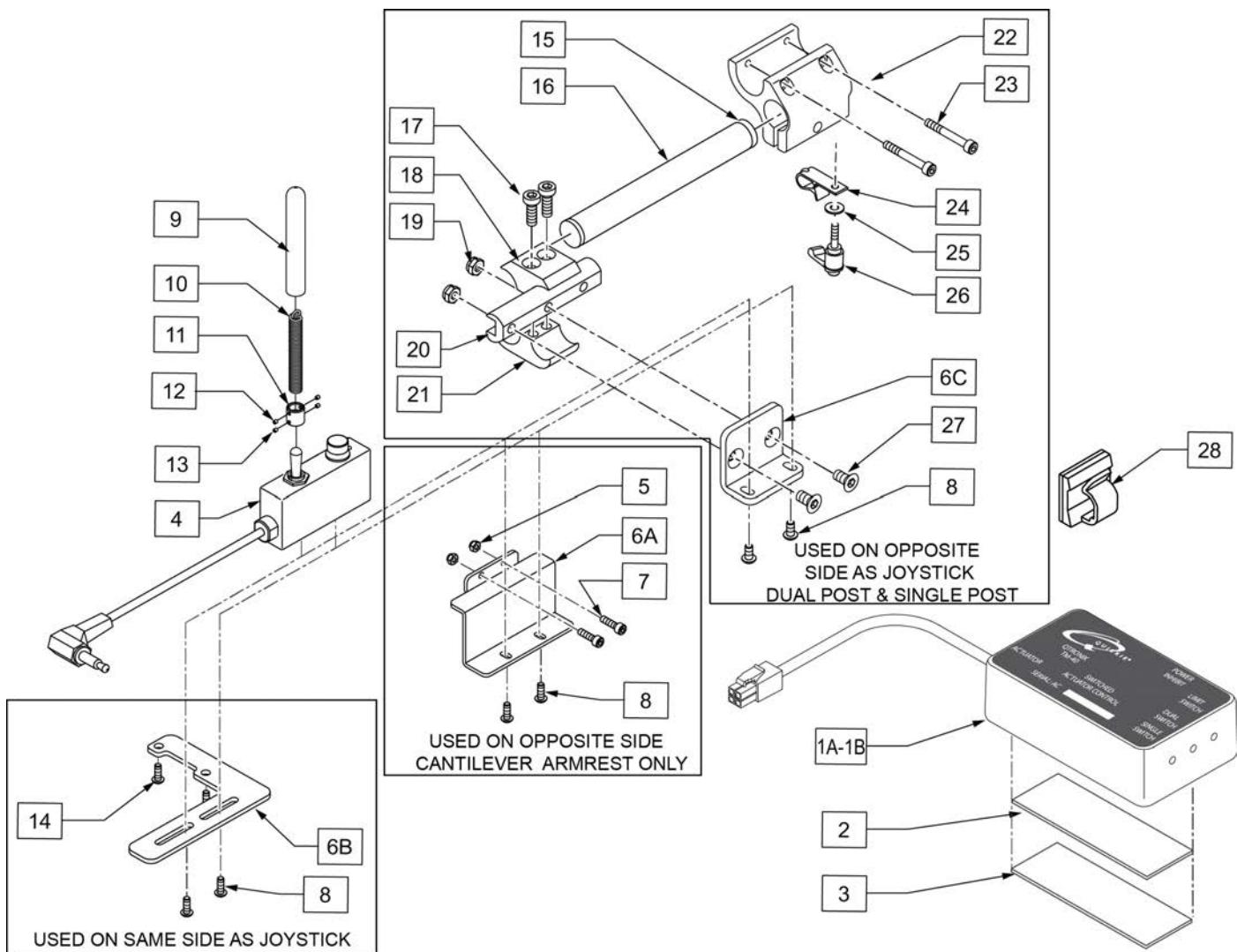
[08/09/2018]

Note: Optional Joystick Handles not available on Heavy Duty Joystick.



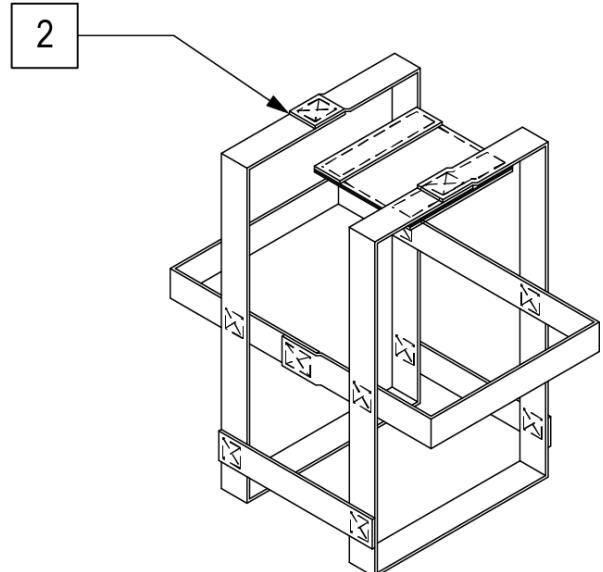
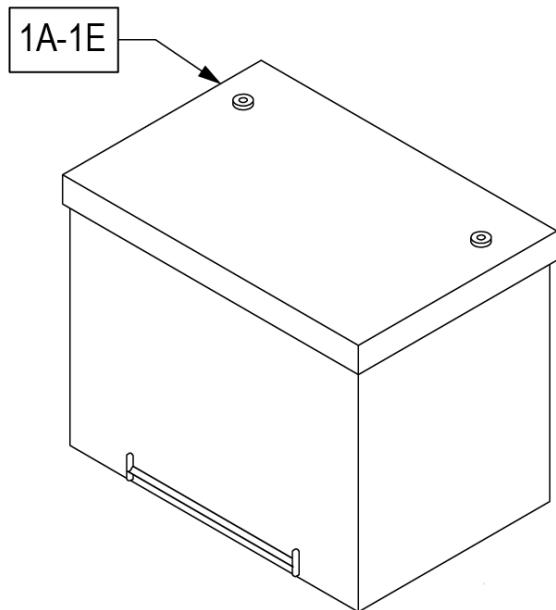
Pos.	Item Number	Description
1	138165	J/S KNOB BALL HANDLE (SOFT)
2	138167	J/S KNOB T-BAR
3	138166	J/S KNOB BALL HANDLE (SOLID)
4	013113	GOALPOST JOYSTICK EXT
5	6003447	ALL-ROUND JYSTK BALL (CHIN)

Note: please refer to 4 WAY SWITCH ACTIVATION W/3 AXIS CONTROL parts manual page for replacement 3 Axis Control.



Pos.	Item Number	Description	Remarks
1A-3	110838	TM40 7AMP W/ VELCRO	Use for tilt
1B-3	120591	TM40 4.5AMP W/ VELCRO	Use for lift
2	102340	POLYLOCK FEMALE 3" X 1"	
3	102341	POLYLOCK MALE 3" X 1"	
4	102181	SWITCH DUAL TOGGLE W DISABLE	
5	220121	NUT HEX NYLOCK M5 BLACK	
6A	102811	MOUNT TOGGLE SWITCH	Mounts Toggle to non-Joystick side
6B	108556	DRCT ACT SWTCH MNT RNET	Mounts Toggle to Joystick side
6C	101468	DAS MOUNT ADAPTER	
7	102260-001	SHCS M5X0.8X18 FULL NP	
8	013143	BHCS M5 X .8 X 14 BLK W/PL	
9	560305	4 X .375 ID X .125 FOAM GRIP	
10	321104	SPRING .38 ODX2.85-TILT SWITCH	
11	341125	COUPLER - TILT SWITCH	

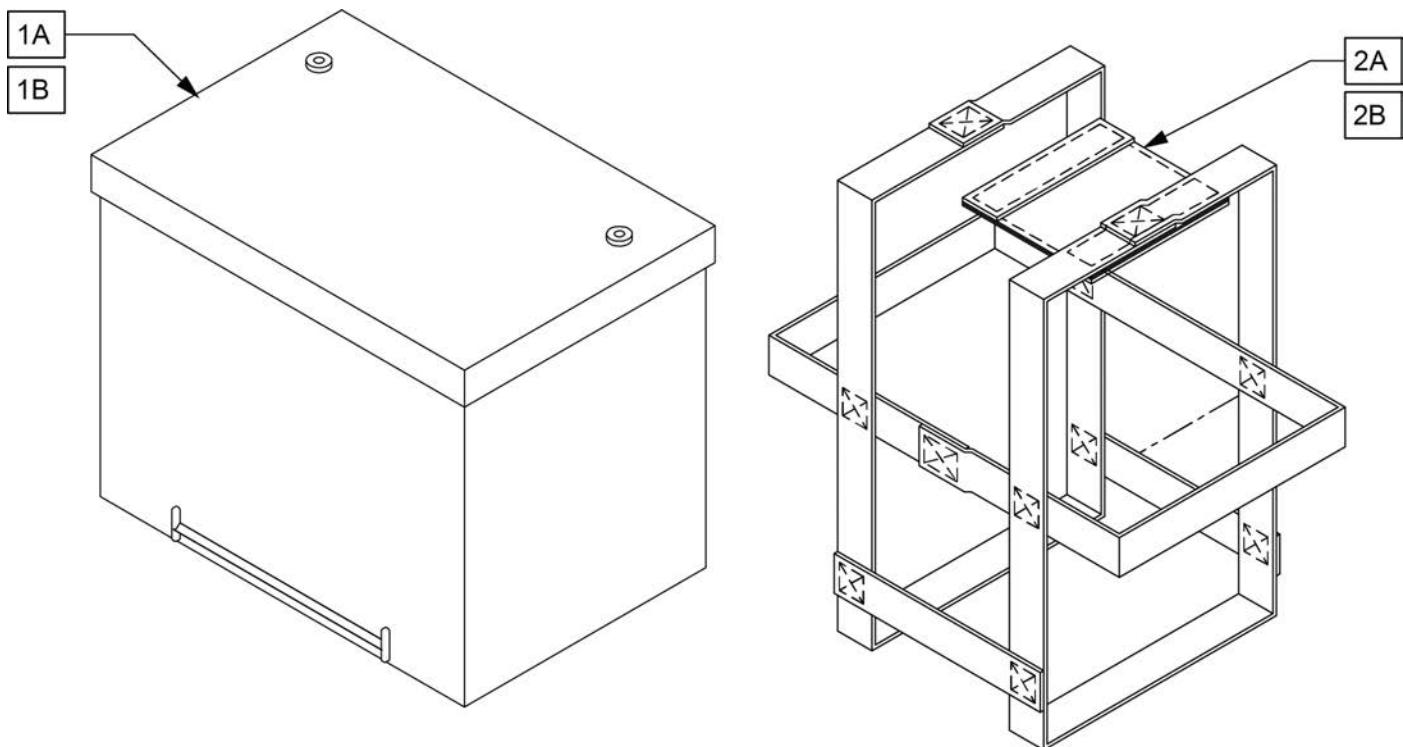
Pos.	Item Number	Description	Remarks
12	225106	4-40 X 1/8 SET SCREW BLK	
13	225105	4-40 X 1/16 SET SCREW BLK	
14	102259-002	BHCS M5 X .8 X 20 W/PL INORG	Used to mount to Joystick
15	560761	3/4" INSERT PLUG .049 (18GA)	
16	520231	REMOTE BOX MOUNT TUBE Q-TRONIX	
17	107032	1/4-28 X 1 SOC C/S BLK	
18	550724	CLAMP 3/4"-3/4"TOP HALF ST/DT	
19	106934	1/4-28 NYLOCK NUT	
20	550374	WHL LCK SLIDE BLOCK 3 1/2" BLK	3.5" long
21	550725	CLAMP 3/4"-3/4"THRD HALF ST/DT	
22	501750	CONTROL ARM CLAMP	
23	102260-003	SHCS M5X0.8X35 PART NP	
24	560268	QUICK RELEASE CLIP	
25	011024	M5 FLAT WASHER LARGE OD	
26	011049	HANDLE ADJ MODERN M5 X 20 STUD	
27	226105	1/4-28 X 3/4 FH C/S BLK	
28	560794	CABLE HOLDER BLACK W/ADHESIVE	
9-13	110839	TOGGLE HANDLE ASSM	
6B,8,14	110840	TOGGLE MOUNT JOYSTICK SIDE	Toggle Mounts to Joystick side
5,6A,7,8	110841	TOGGLE MOUNT NON JOYSTICK SIDE	Toggle Mounts to non-Joystick side for Cantilever Armrest
1A-14	110842	TOGGLE RETRO KIT	Used for Tilt. Includes parts to add a toggle. Includes both mounting kits.
1B-14	120592	TOGGLE RETRO KIT 4.5AMP	Used for Lift. Includes parts to add a toggle. Includes both mounting kits.
6C,8,15-27	120197	TOGGLE MOUNT ASSM FOR JOYSTICK	Toggle Mounts to non-Joystick side w/dual post and single post armrest



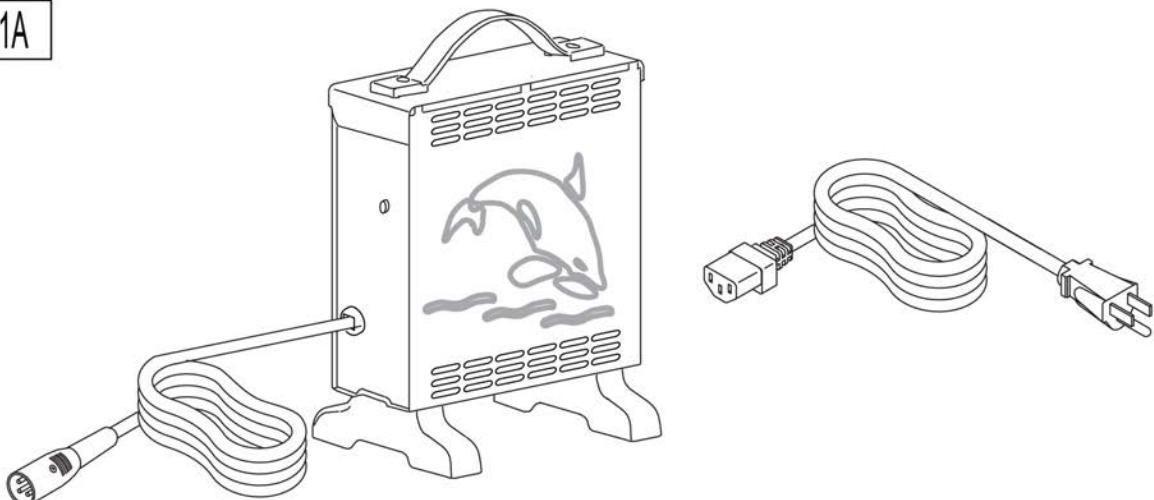
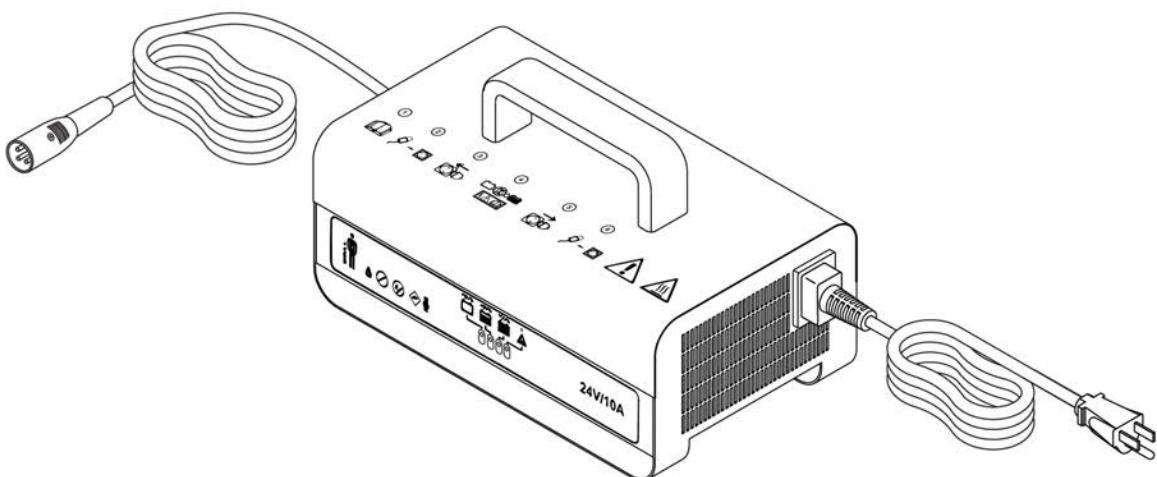
Pos.	Item Number	Description	Remarks
1A	108114	BATT 24 FEMALE TERMINAL	MK, GEL; replaces M-24 Gel/Group 24 w/ Std Post Batteries
1B	244624	BRIGHT WAY GROUP 22 BATTERY	AGM
1C	122462	GRP 34 FEMALE TERMINAL	MK, GEL
1D	244625	BRIGHT WAY GROUP 24 BATTERY	AGM
1E	244628	BRIGHT WAY GROUP 34 BATTERY	AGM
2	740141	BATTERY STRAP GROUP 24	USED W/ GROUP 24 AND 34

STANDARD BATTERY

[10/01/2018]



Pos.	Item Number	Description	Remarks
1A	244624	BRIGHTWAY GROUP 22 BATTERY	GROUP 22
1B	108114	BAT 24 FEMALE TERM	replaces M-24 Gel/Group 24 w/ Std Post Batteries
2A	740140	BATTERY STRAP GROUP 22	USED W/ GROUP 22 ONLY
2B	740141	BATTERY STRAP GROUP 24	USED W/ GROUP 24 ONLY

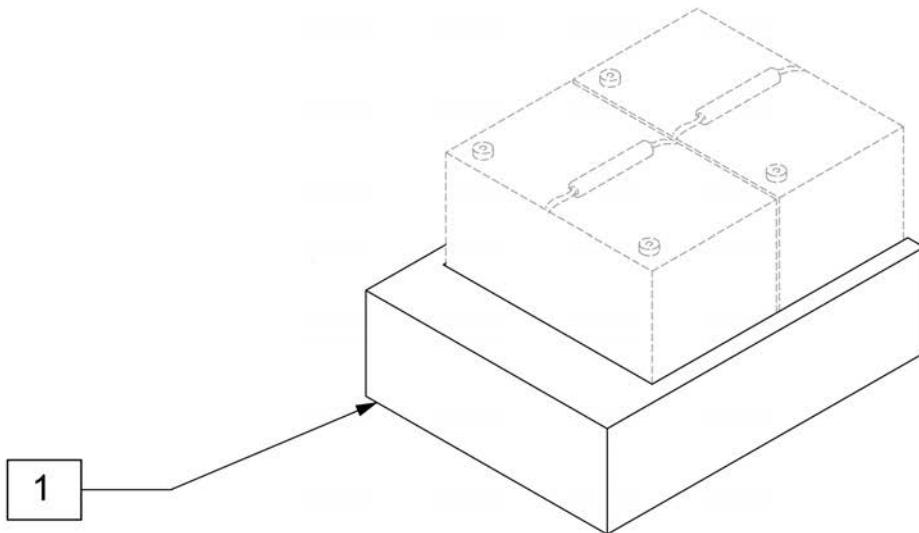
1A**1B**

WARNING: Battery chargers are only intended to charge 24V, Group 22, Group 24, and Group 34.

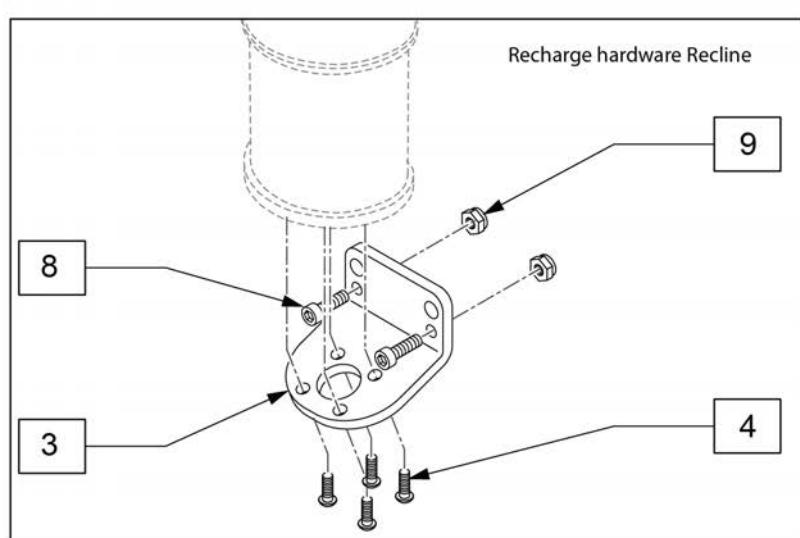
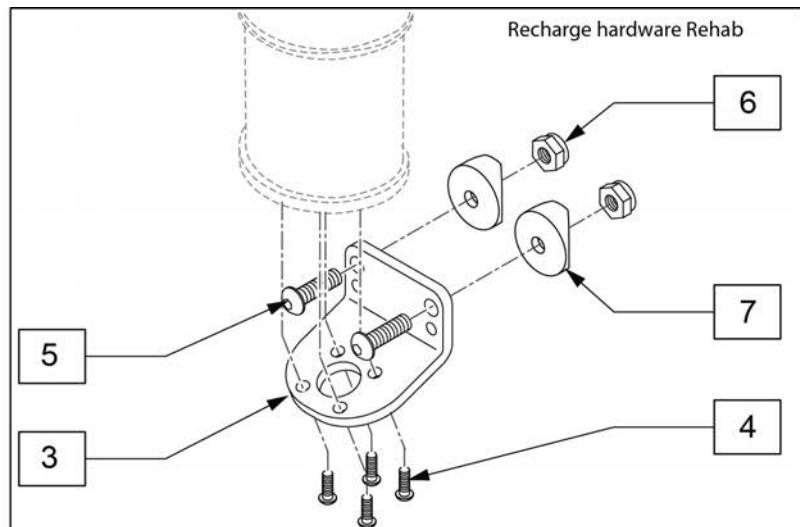
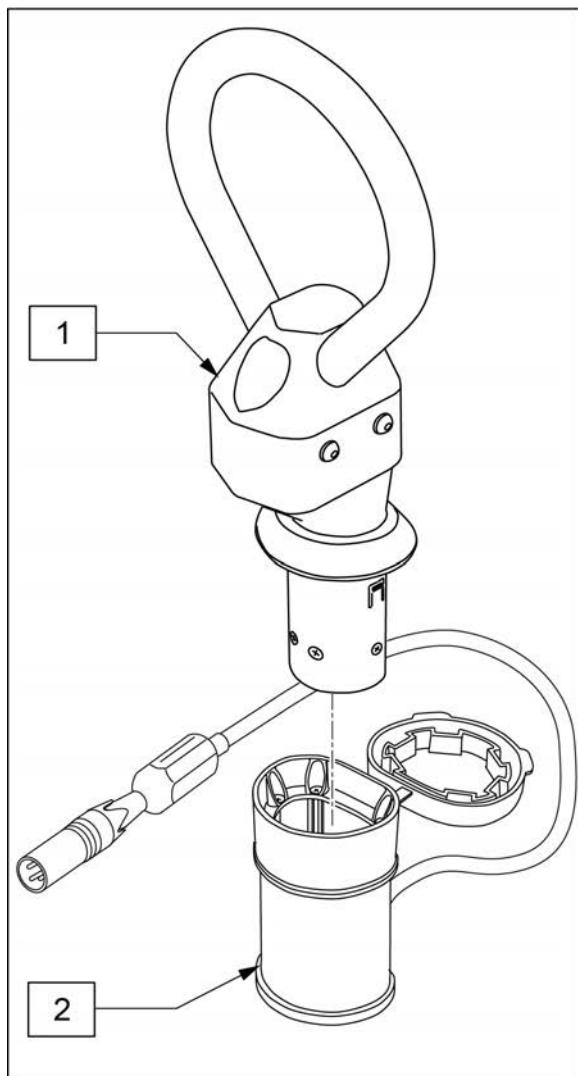
Pos.	Item Number	Description	Remarks
1A	131386	CHRGR OFF BRD 8A CTE W/CHKE	E2367- Standard with most Power Chairs
1B	250647	CHRGR OFF BRD 10A IEB NA	Cutover date 4/5/21

BATTERY SPACER QM710

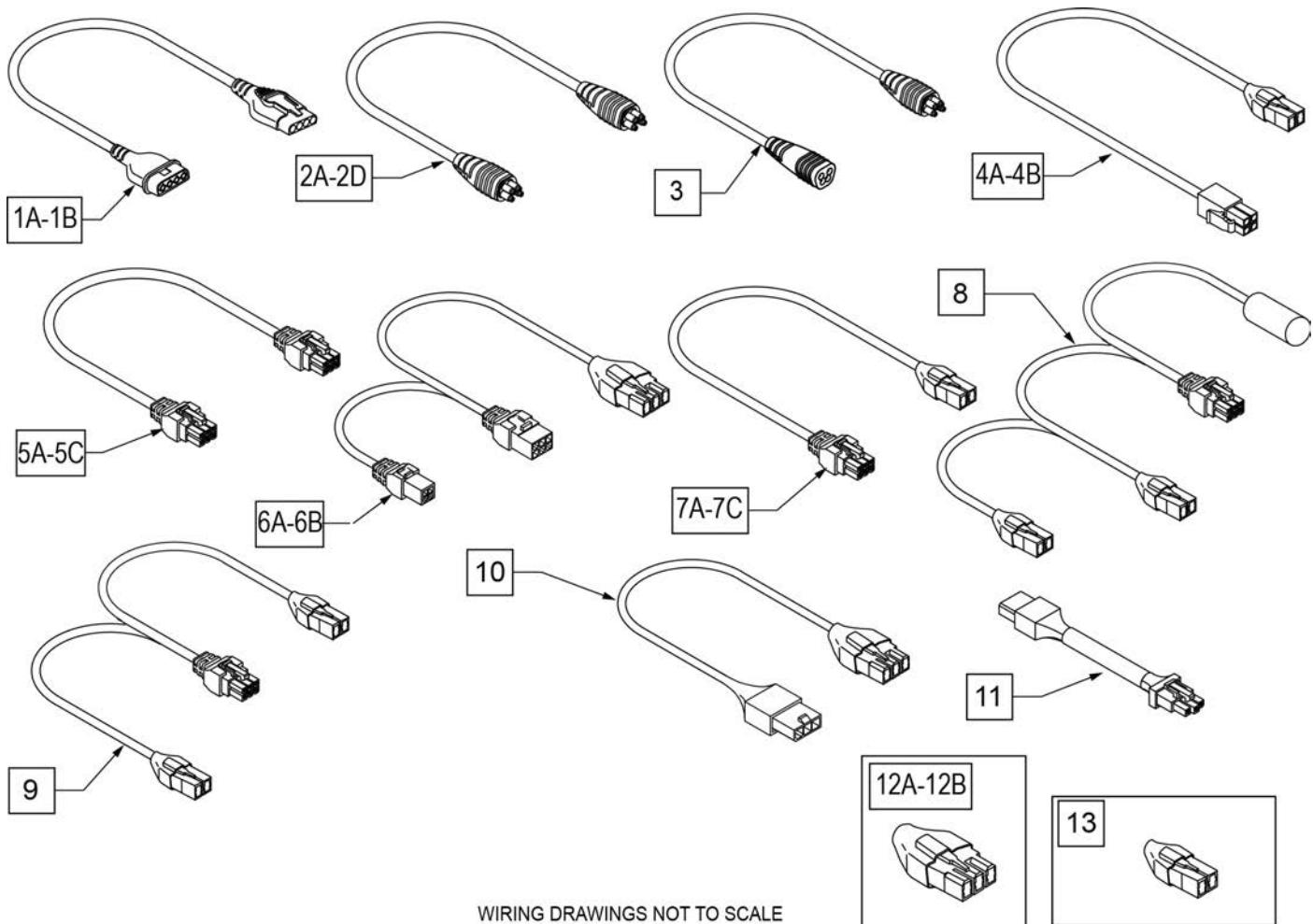
[11/2011]



Pos.	Item Number	Description	Remarks
1	108106	SPACER BATTERY 2 GRP22	USED W/ GROUP 22 ONLY



Pos.	Item Number	Description
1	126608	ReCharge
2	126609	ReCharge Socket
3	126400	MOUNT RECHARGE
4	226074	1/4-20 X 1/2 SOC C/S Recharge hardware Rehab
5	230123	BHCS M8 X 1.25 X 45
6	210085	NUT HEX NYLOCK M8 BLACK
7	561006	1" SADDLE 5/16" HOLE
1-7	129523	RECHARGER KIT REHAB Recharge hardware Recline
8	102263-001	M6-1.0 X 16MM SOCKET CAP SCREW
9	104381	M6-1.0 NYLON INSERT LOCK NUT
1-4,8,9	129524	RECHARGER KIT PWR RECLINE

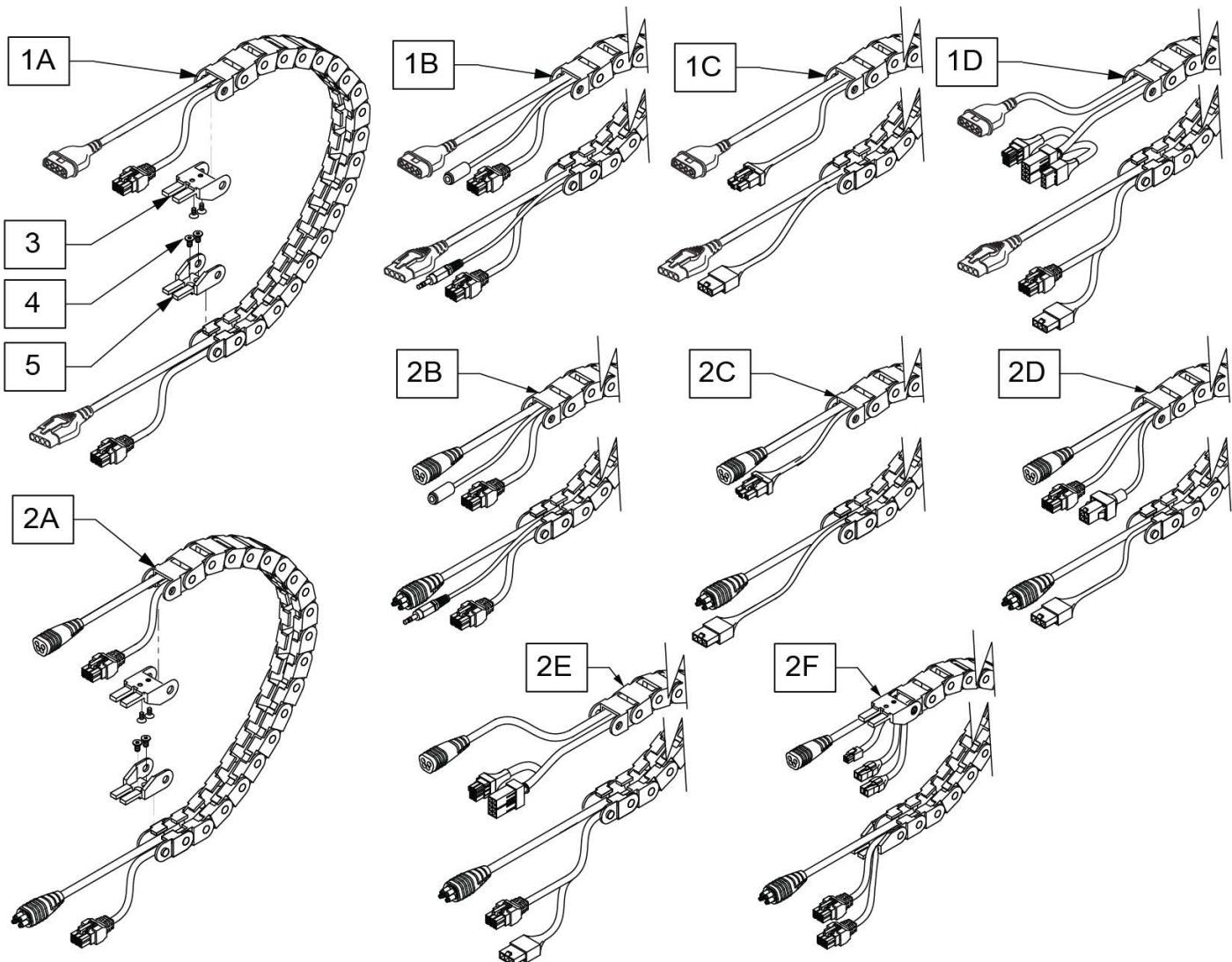


Pos.	Item Number	Description	Remarks
VR2 JOYSTICK HARNESS'S			
1A	101626	VR2 JOYSTICK HARNESS - 500mm - 19.5"	Controller to Joystick - Drive Only Or Controller to Bottom of Lift Or Top of Lift to Joystick
R-NET HARNESS'S			
2A	108316-050	R-NET BUS HARNESS - 500mm - 19.5"	Distribution Block to ISM Or Distribution Block to Output Module

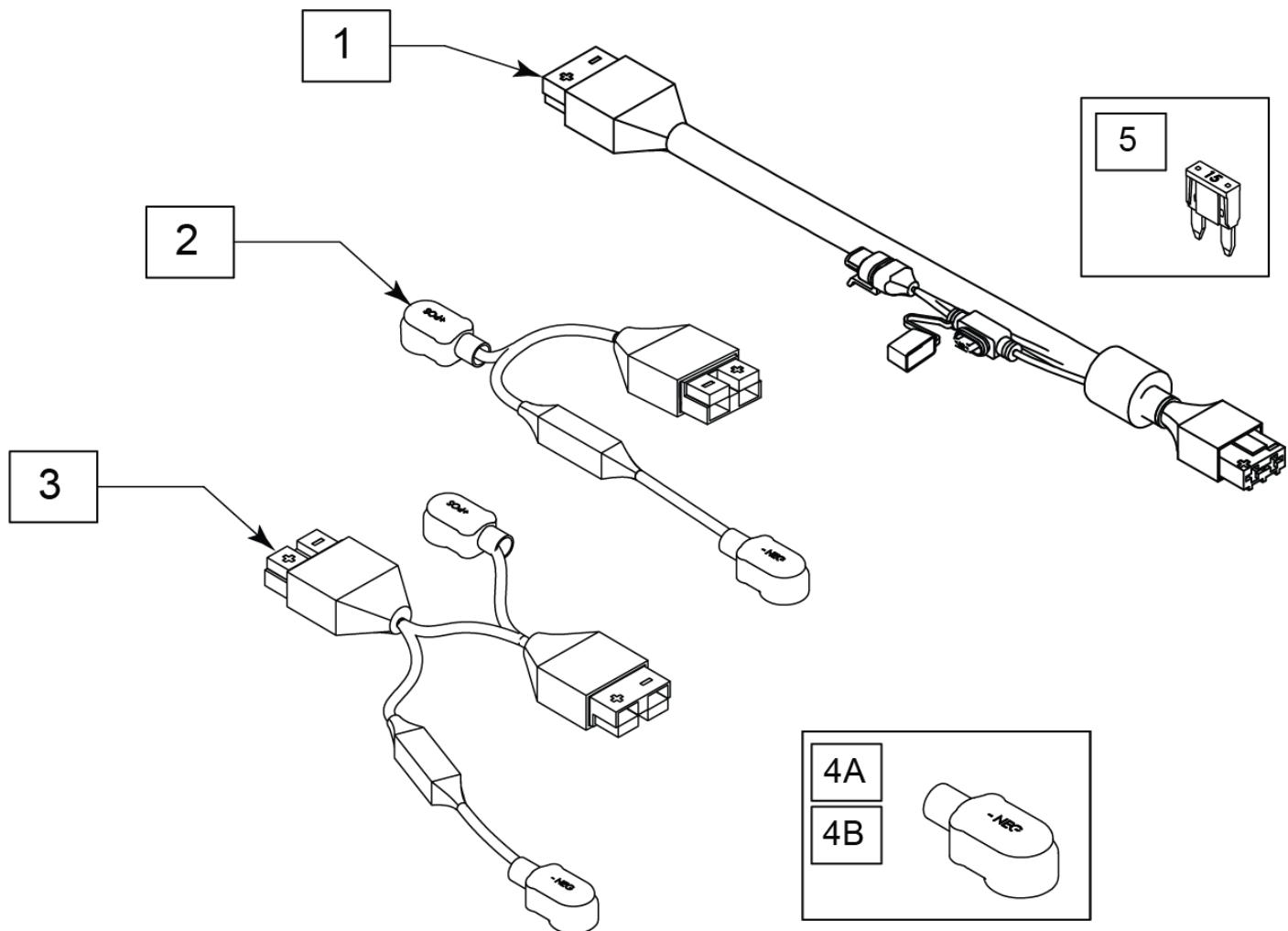
Pos.	Item Number	Description	Remarks
2B	108316-120	R-NET BUS HARNESS - 1200mm - 47"	Distribution Block to Joystick Or Distribution Block to Omni Or Distribution Block to Attendant Control Or Non-Recline RNET Bus Extension to Dist Block Or Top of Lift to Distribution Block Or R-Net Bus Extension to Joystick - Drive Only
2C	108316-030	R-NET BUS HARNESS - 300mm - 12"	ISM to Output Module Or Controller Joystick Port to Blue Tooth
2D	108316-200	R-NET BUS HARNESS - 2000mm - 79"	Top of Lift to Recline Distribution Block Or R-Net Bus Ext to Recline Distribution Block
3	108557-100	R-NET BUS EXTENSION - 1000mm - 40"	Controller Joystick Port to Bottom of Lift Or Controller Joystick Port to R- Net Bus Harness Or Blue Tooth to Bottom of Lift Or Blue Tooth to R-Net Bus Harness
POWER SEATING HARNESS'S			
4	111438-020	THRU DRIVE POWER HARNESS - 200mm - 4"	Controller Actuator Port to Base Tilt Harness
5A	020063-070	ACTUATOR HARNESS TILT- 700mm - 27.5"	Tilt to Base Tilt Harness

Pos.	Item Number	Description	Remarks
5B	020063-100	ACTUATOR HARNESS TILT OR LIFT - 1000mm - 40"	2/3 Axis Actuator Driver to Tilt 2/3 Axis Actuator Driver to Top of Lift Lift to Base Lift Harness
5C	020063-160	ACTUATOR HARNESS POWER LEG - 1600mm - 63"	3 Axis Actuator Driver to Power Legs
6A	104977-020	BASE TILT HARNESS - 200mm - 8"	Controller Charger Port to Thru Drive Power Harness to Tilt Controller Charger Port to TM40 to Tilt
6B	119301-060	BASE LIFT HARNESS - 600mm - 23.5"	Controller Charger Port to Thru Drive Power Harness to Lift Controller Charger Port to TM40 to Lift
9	108309-120	ISM ACTUATOR HARNESS - 1200mm - 47"	ISM to Tilt
7A	108278-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-2 LABEL)	ISM to Power Leg Right
7B	111564-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-3 LABEL)	ISM to Power Leg Right
8	116328	RECLINE HARNESS WITH LEVEL SWITCH	ISM to Recline Actuator
7C	108278-050	THRU DRIVE ACTUATOR HARNESS - 500mm - 19.5"	ISM to Recline Shear Actuator
4B	117071-120	ISM DRIVE ACTUATOR HARNESS - 1200mm - 47"	ISM to Top of Lift

Pos.	Item Number	Description	Remarks
10	116507-070	2/3 AXIS & ISM ACTUATOR POWER HARNESS - 700mm - 27.5"	Controller Charger Port to 2/3 Axis Actuator Ext Harness Controller Charger Port to bottom of Lift
11	119286-080	2/3 AXIS ACTUATOR EXT HARNESS	2/3 Axis Actuator Driver to 2/3 Axis Actuator Power Harness 2/3 Axis Actuator Driver to Top of Lift Top of Lift to ISM
INHIBIT PLUG'S			
12A	116467	HARN INHBT 3 TLT/LFT	Plugs into Controller Charger Port Drive only or Non Single Actuator Drive Thru Tilt
12B	119131	INHIBIT PLUG - POWER LEGS ONLY	Plugs into 3 Axis Actuator Tilt Port
13	116368	INHIBIT PLUG - NON TILT CHAIR	Plugs into ISM Inhibit Port

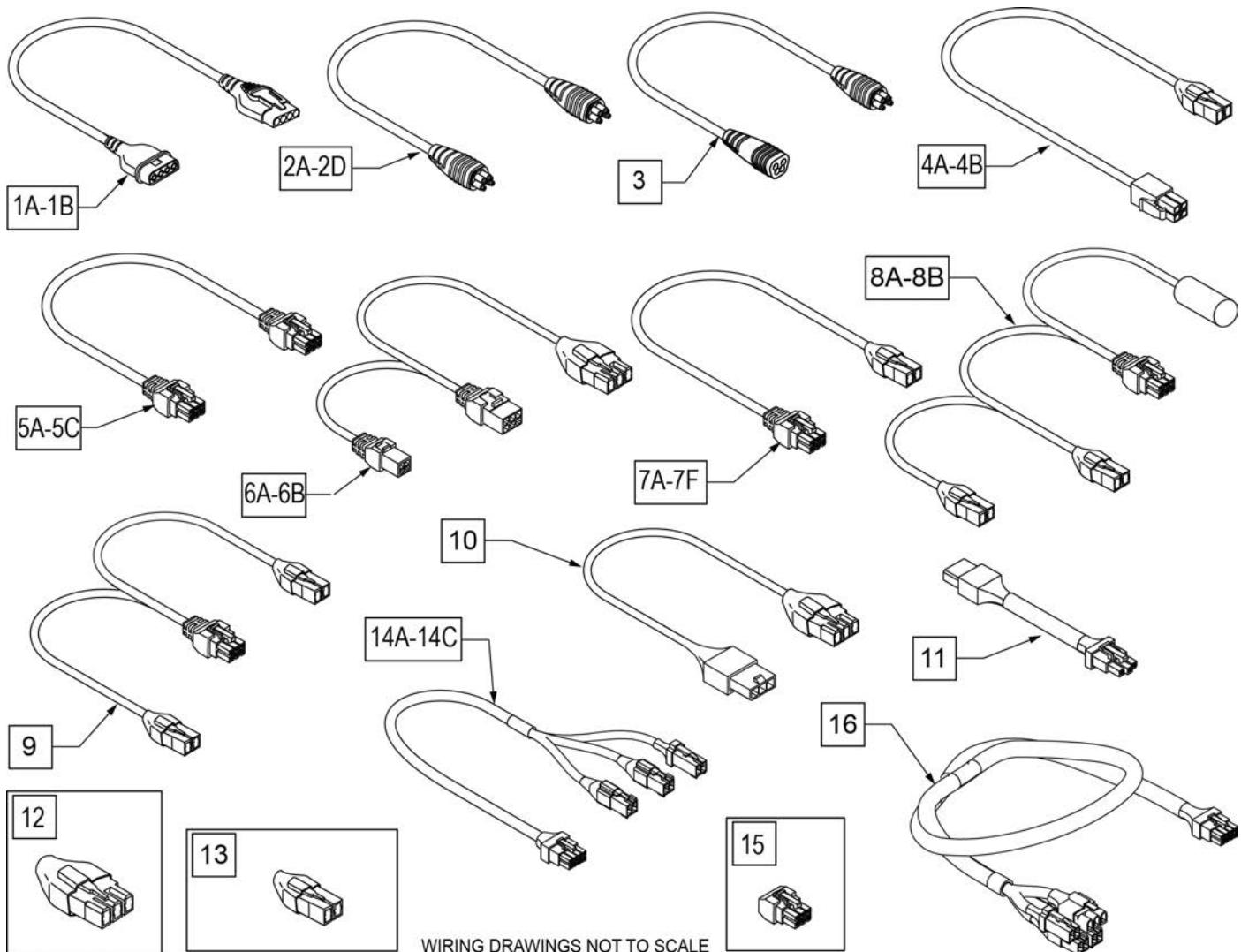


Pos.	Item Number	Description	Remarks
1A	118930-001	HARN/TRAK ASSY VR2 DRIVE-THRU	VR2 with Drive Thru
1B	118930-002	HARN/TRAK ASSY VR2 DUAL-TOGG	VR2 with Dual Toggle
1C	118930-003	HARN/TRAK ASSY VR2 SW CNTL	VR2 with switch control
1D	124043-001	HARN/TRAK COMBO VR2 SW CNTL	VR2 with switch control
2A	118930-004	HARN/TRAK ASSY RNET DRIVE-THRU	RNET with Drive Thru
2B	118930-006	HARN/TRAK ASSY RNET DUAL-TOGG	RNET with Dual Toggle
2C	118930-008	HARN/TRAK ASSY RNET SW CNTL	RNET with switch control
2D	118930-010	HARN/TRAK RNET WITH ISM	RNET with ISM
2E	124043-003	HARN/TRAK COMBO RNET	RNET with Drive Thru
2F	124043-006	HARN/TRAK COMBO CxSM DRIVE THRU	Lift & Tilt Combo Sedeo Ergo
3-5	120476	CABLE TRACK ENDS KIT	



WIRING DRAWINGS NOT TO SCALE

Pos.	Item Number	Description	Remarks
1-3	164136	BATTERY HARNN 100A KIT	
4A	247543	HARNESS BOOT POS	Red
4B	247544	HARNESS BOOT NEG	Black
5	249005	15A MINI FUSE	



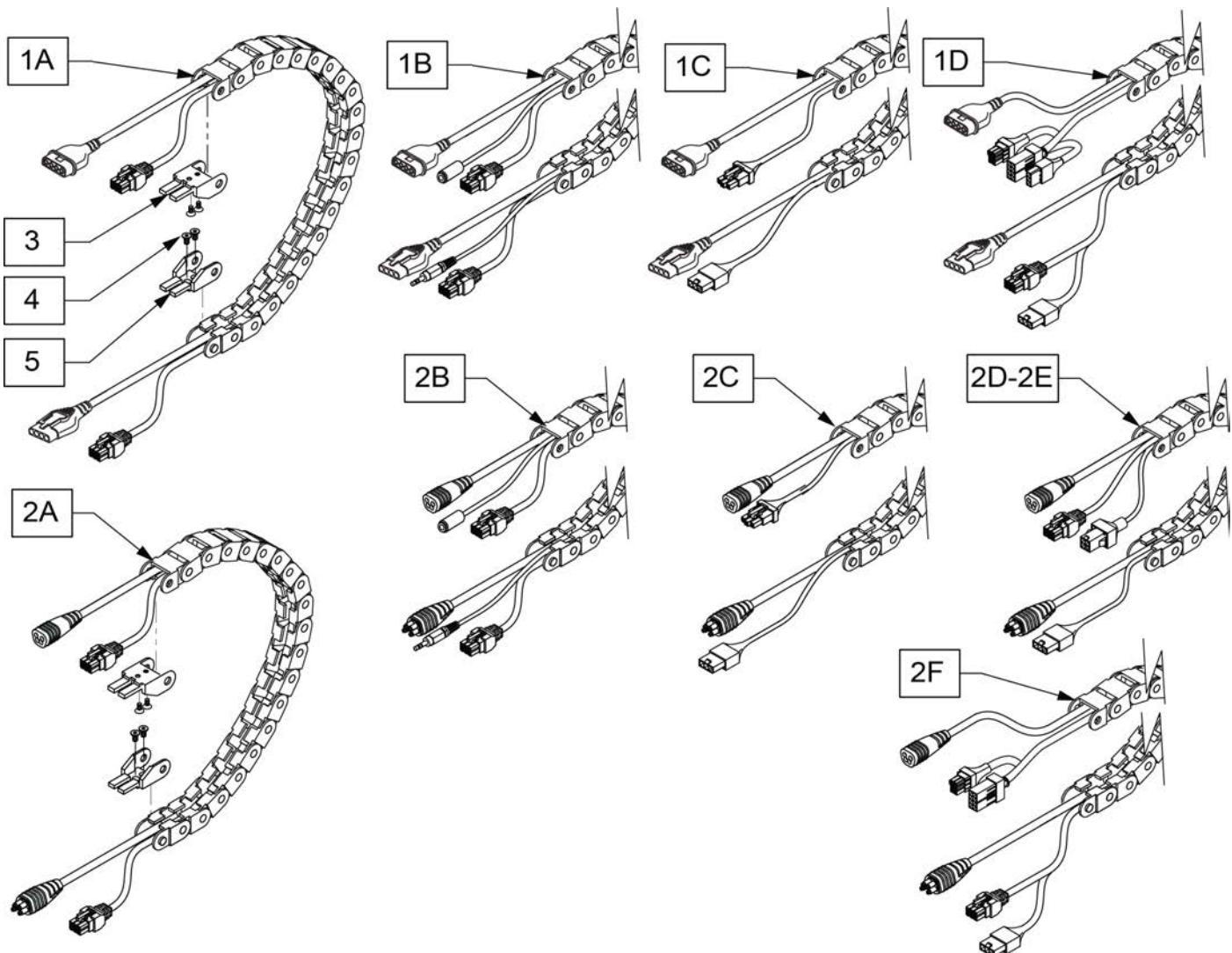
Pos.	Item Number	Description	Remarks
VR2 JOYSTICK HARNESS'S			
1A	101626	VR2 JOYSTICK HARNESS - 500mm - 19.5"	Controller to Joystick - Drive Only Or Controller to Bottom of Lift
R-NET HARNESS'S			
2A	108316-050	R-NET BUS HARNESS - 500mm - 19.5"	Distribution Block to ISM

Pos.	Item Number	Description	Remarks
2B	108316-120	R-NET BUS HARNESS - 1200mm - 47"	Rnet bus extension to joystick or rnet bus extension to Omni or non expandable ISM to joystick or non exp Rnet bus extension to distribution block
2C	108316-030	R-NET BUS HARNESS - 300mm - 12"	ISM to Output Module Or Controller Joystick Port to Blue Tooth
2D	108316-100	R-NET BUS HARNESS - 1000mm - 40"	Distribution Block to Attendant Control
3	108557-100	R-NET BUS EXTENSION - 1000mm - 40"	Controller Joystick Port to Bottom of Lift Or Blue Tooth to Bottom of Lift Or Blue Tooth to R-Net Bus Harness
POWER SEATING HARNESS'S			
4A	111438-020	THRU DRIVE POWER HARNESS - 200mm - 4"	Controller Actuator Port to Base Tilt Harness
4B	117071-120	ISM DRIVE ACTUATOR HARNESS - 1200mm - 47"	ISM to Top of Lift
5A	020063-070	ACTUATOR HARNESS TILT- 700mm - 27.5"	Tilt to Base Tilt Harness
5B	020063-100	ACTUATOR HARNESS TILT OR LIFT - 1000mm - 39"	2/3 Axis Actuator Driver to Tilt 2/3 Axis Actuator Driver to Top of Lift
5C	020063-160	ACTUATOR HARNESS POWER LEG - 1600mm - 63"	3 Axis Actuator Driver to Power Legs

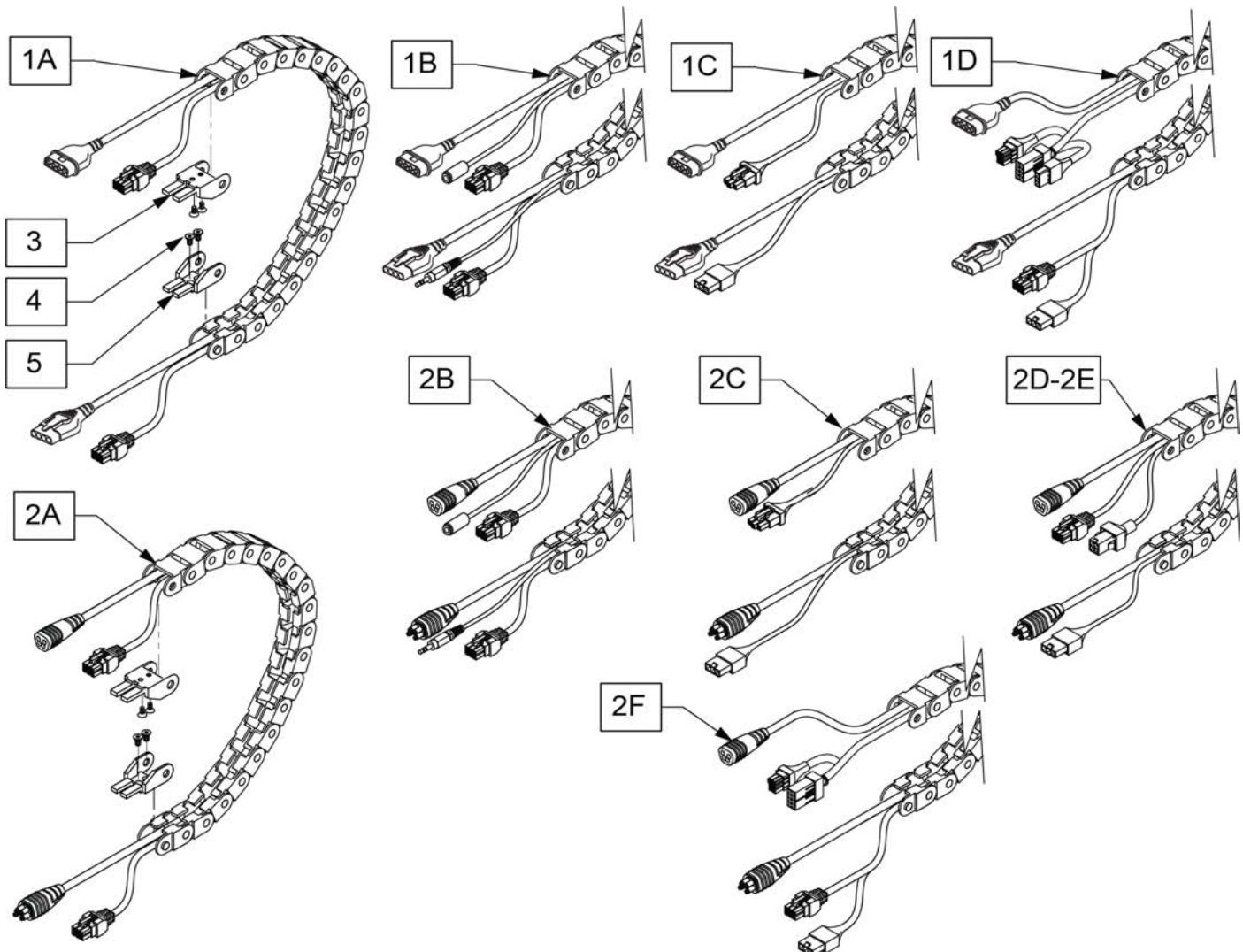
Pos.	Item Number	Description	Remarks
6A	104977-020	BASE TILT HARNESS - 200mm - 8"	Controller Charger Port to Thru Drive Power Harness to Tilt Controller Charger Port to TM40 to Tilt
6B	119301-060	BASE LIFT HARNESS - 600mm - 23.5"	Controller Charger Port to Thru Drive Power Harness to Lift Controller Charger Port to TM40 to Lift
7A	108278-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-2 LABEL)	ISM to Power Leg Right,without power recline and narrow power recline
7B	111564-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-3 LABEL)	ISM to Power Leg Left, without power recline and wide power recline
7C	111564-160	ISM ACTUATOR HARNESS - 1600mm - 63" (A-2 LABEL)	ISM to Power Leg Left Narrow Power Recline
7D	108278-170	ISM ACTUATOR HARNESS - 1700mm - 67" (A-3 LABEL)	ISM to Power Leg Right Wide Power Recline
7E	108278-050	THRU DRIVE ACTUATOR HARNESS - 500mm - 19.5"	ISM to Recline Shear Actuator Wide Back Power Recline
8A	124913	RECLINE HARNESS WITH LEVEL SWITCH	ISM to Recline Actuator Narrow Back Power Recline

Pos.	Item Number	Description	Remarks
8B	124925	RECLINE HARNESS WITH LEVEL SWITCH	ISM to Recline Actuator Wide Back Power Recline
9	108309-120	ISM ACTUATOR HARNESS - 1200mm - 47"	ISM to Tilt
10	116507-070	2/3 AXIS & ISM ACTUATOR POWER/INHIBIT HARNESS - 700mm - 27.5"	Controller Charger Port to 2/3 Axis Actuator Ext Harness Controller Charger Port to bottom of Lift
11	119286-080	2/3 AXIS ACTUATOR EXT HARNESS	2/3 Axis Actuator Driver to 2/3 Axis Actuator Power Harness 2/3 Axis Actuator Driver to Top of Lift Top of Lift to ISM
		INHIBIT PLUG'S	
12	116467	HARN INHBT 3 TLT/LFT	Plugs into Controller Charger Port Drive only or Non Single Actuator Drive Thru Tilt or without lift
13	116368	INHIBIT PLUG - NON TILT CHAIR	Plugs into ISM Inhibit Port
14A	123530-070	TIILT/LIFT ACTUATOR HARNESS 700MM (27.5")	AHAB 12-16" deep
14B	123530-080	TIILT/LIFT ACTUATOR HARNESS 800MM (31.5")	AHAB 12-16" deep Narrow Power Recline Back
14C	123530-100	TIILT/LIFT ACTUATOR HARNESS 1000MM (39")	Wide Power recline Back
15	119131	INHIBIT PLUG - POWER LEGS ONLY	Plugs into 3 Axis Actuator Tilt Port

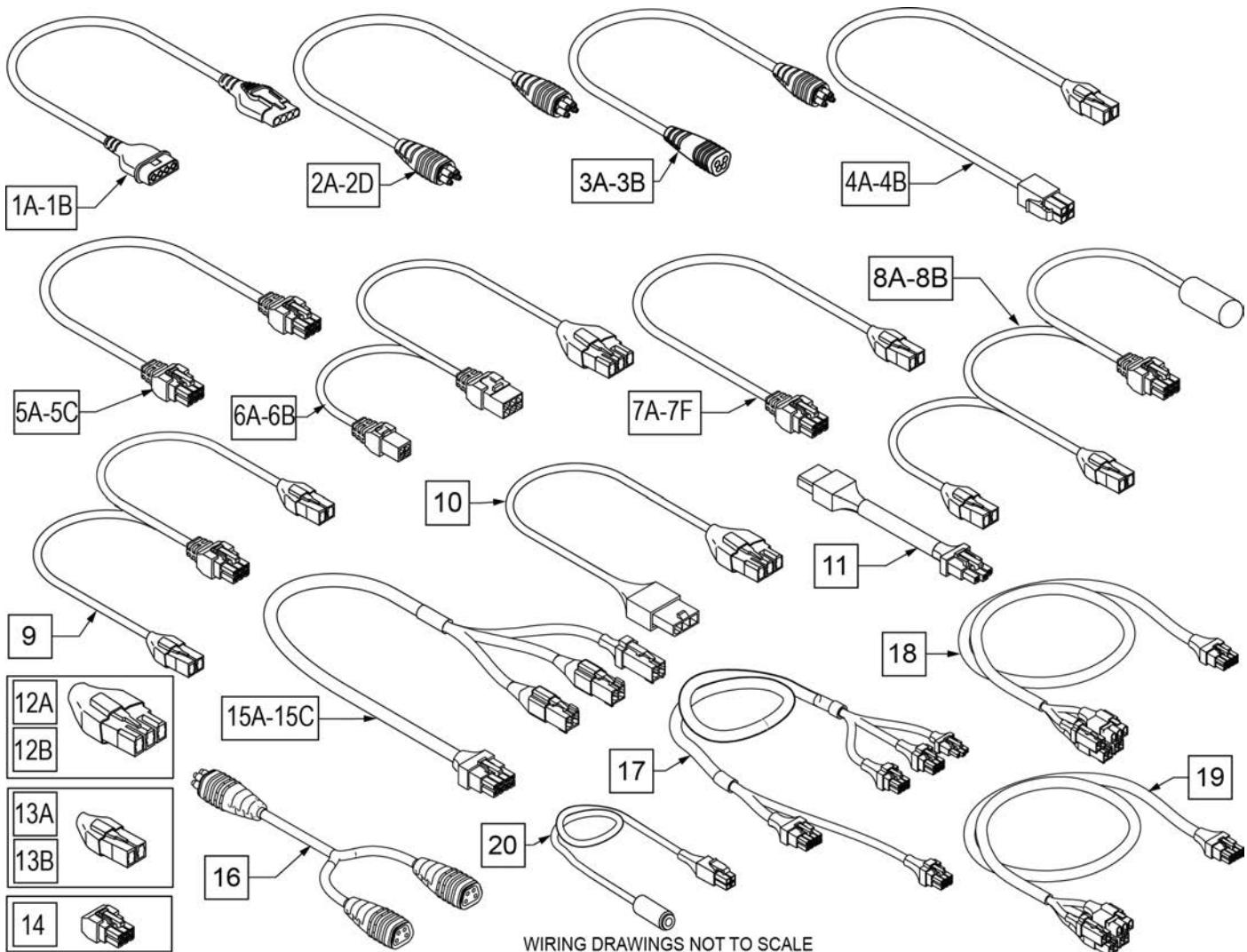
Pos.	Item Number	Description	Remarks
16	128228	HARN RNET TLC THRU DRIVE	



Pos.	Item Number	Description	Remarks
1A	118930-001	HARN/TRAK ASSY VR2 DRIVE-THRU	VR2 with Drive Thru
1B	118930-002	HARN/TRAK ASSY VR2 DUAL-TOGG	VR2 with Dual Toggle
1C	118930-003	HARN/TRAK ASSY VR2 SW CNTL	VR2 with switch control
1D	124043-001	HARN/TRAK COMBO VR2 SW CNTL	
2A	118930-004	HARN/TRAK ASSY RNET DRIVE-THRU	RNET with Drive Thru
2B	118930-006	HARN/TRAK ASSY RNET DUAL-TOGG	RNET with Dual Toggle
2C	118930-008	HARN/TRAK ASSY RNET SW CNTL	RNET with switch control
2D	118930-010	HARN/TRAK RNET WITH ISM	RNET with ISM
2E	124043-005	HARN/TRAK COMBO VR2 SW CNTR	combo harness to the ISM in the base of the chair
2F	124043-003	HARN/TRAK COMBO RNET DRIVE-THRU	
3-5	120476	CABLE TRACK ENDS KIT	



Pos.	Item Number	Description	Remarks
1A	118930-001	HARN/TRAK ASSY VR2 DRIVE-THRU	VR2 with Drive Thru (Lift)
1B	118930-002	HARN/TRAK ASSY VR2 DUAL-TOGG	VR2 with Dual Toggle (Lift)
1C	118930-003	HARN/TRAK ASSY VR2 SW CNTL	VR2 with switch control (Lift)
1D	124043-001	HARN/TRAK COMBO VR2 SW CNTL	VR2 with switch control (Tilt/Lift combo)
2A	118930-004	HARN/TRAK ASSY RNET DRIVE-THRU	RNET with Drive Thru (Lift)
2B	118930-006	HARN/TRAK ASSY RNET DUAL-TOGG	RNET with Dual Toggle (Lift)
2C	118930-008	HARN/TRAK ASSY RNET SW CNTL	RNET with switch control (Lift)
2D	118930-010	HARN/TRAK RNET WITH ISM	RNET with ISM (Lift)
2E	124043-005	TRAK COMBO RNET BASE DRV-THRU	Combo Harness to the ISM in the base of the chair
2F	124043-003	HARN/TRAK COMBO RNET DRIVE-THRU	RNET with ISM (Tilt/Lift combo)
3-5	120476	CABLE TRACK ENDS KIT	



Pos.	Item Number	Description	Remarks
VR2 JOYSTICK HARNESS'S			
1A	101626	VR2 JOYSTICK HARNESS - 500mm - 19.5"	Controller to Joystick - Drive Only Or Controller to Bottom of Lift
R-NET HARNESS'S			
1B	101626-100	VR2 JOYSTICK HARNESS - 1000mm - 40"	Controller to Joystick - Tilt Only

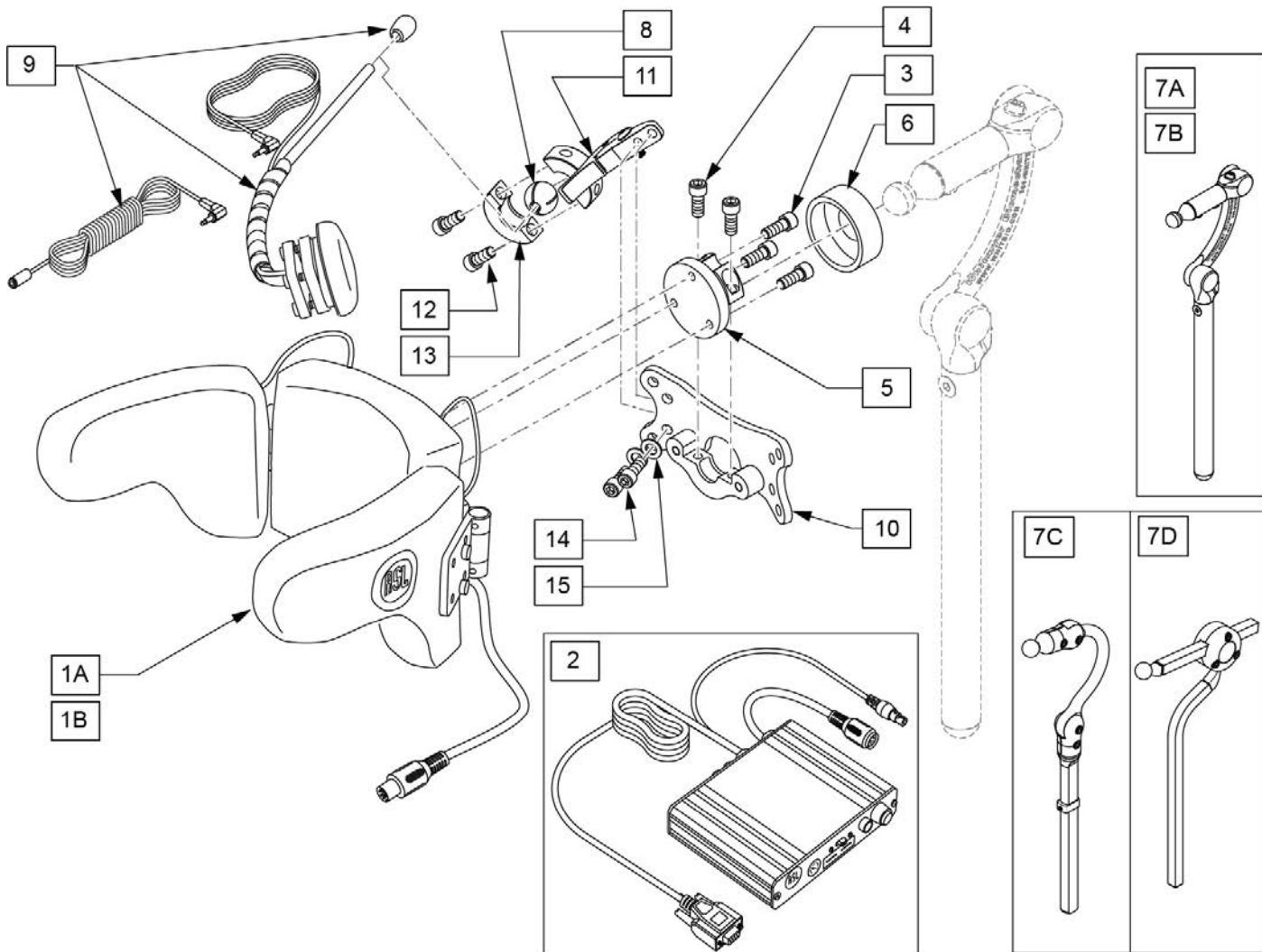
Pos.	Item Number	Description	Remarks
2A	108316-050	R-NET BUS HARNESS - 500mm - 19.5"	Dist Block to ISM or Dist Block to Bluetooth mounted on Seat
2B	108316-120	R-NET BUS HARNESS - 1200mm - 47"	Non-expandable Rnet Bus Ext to ISM with Legrests only, or Rnet Bus Ext to Dist Block without Tilt/Lift combo, or Dist Block to Omni or Output Module with Power Recline
2C	108316-030	R-NET BUS HARNESS - 300mm - 12"	Controller Joystick Port to Bluetooth, or Dist Block or Bluetooth to Output Module without Power Recline, or Controller Joystick Port to ISM in Base
2D	108316-100	R-NET BUS HARNESS - 1000mm - 40"	Distribution Block to Attendant Control, or Rnet Ext to Dist Block with Tilt/Lift combo
3A	108557-100	R-NET BUS EXTENSION - 1000mm - 40"	Controller Joystick Port or ISM in Base or Bluetooth in Base to Rnet Ext without Tilt or with Tilt/Lift combo
3B	108557-050	HARNESS RNET BUS EXT 500mm	Controller Joystick Port or ISM in Base or Bluetooth in Base to Rnet Ext without Tilt or with Tilt/Lift combo
POWER SEATING HARNESS'S			

Pos.	Item Number	Description	Remarks
4A	111438-020	THRU DRIVE POWER HARNESS - 200mm - 4"	Controller Actuator Port to Base Adapter Harness (Tilt or Lift)
4B	117071-120	ISM DRIVE ACTUATOR HARNESS - 1200mm - 47"	ISM to Top of Lift
5A	020063-070	ACTUATOR HARNESS TILT- 700mm - 27.5"	Tilt to Base Tilt Harness
5B	020063-100	ACTUATOR HARNESS TILT OR LIFT - 1000mm - 39"	2/3 Axis Actuator Driver to Tilt 2/3 Axis Actuator Driver to Top of Lift
5C	020063-160	ACTUATOR HARNESS POWER LEG - 1600mm - 63"	3 Axis Actuator Driver to Power Legs
6A	104977-020	BASE TILT HARNESS - 200mm - 8"	Controller Charger Port to Thru Drive Power Harness to Tilt Controller Charger Port to TM40 to Tilt
6B	119301-060	BASE LIFT HARNESS - 600mm - 23.5"	Controller Charger Port to Thru Drive Power Harness to Lift Controller Charger Port to TM40 to Lift
7A	108278-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-2 LABEL)	ISM to Power Leg Right,without Power Recline and Narrow Power Recline

Pos.	Item Number	Description	Remarks
7B	111564-150	ISM ACTUATOR HARNESS - 1500mm - 59" (A-3 LABEL)	ISM to Power Leg Left, without Power Recline and Wide Power Recline
7C	111564-160	ISM ACTUATOR HARNESS - 1600mm - 63" (A-2 LABEL)	ISM to Power Leg Left Narrow Power Recline
7D	108278-170	ISM ACTUATOR HARNESS - 1700mm - 67" (A-3 LABEL)	ISM to Power Leg Right Wide Power Recline
7E	108278-050	THRU DRIVE ACTUATOR HARNESS - 500mm - 19.5"	ISM to Recline Sheer Actuator Wide Back Power Recline
7F	124934-035	ISM ACTUATOR HARNESS - 350mm -14 " (A-3 LABEL)	ISM to Recline Sheer Act Narrow Back Power Recline
8A	124913	RECLINE HARNESS WITH LEVEL SWITCH	ISM to Recline Actuator Narrow Back Power Recline
8B	124925	RECLINE HARNESS WITH LEVEL SWITCH	ISM to Recline Actuator Wide Back Power Recline
9	108309-120	ISM ACTUATOR HARNESS - 1200mm - 47"	ISM to Tilt
10	116507-070	2/3 AXIS & ISM ACTUATOR POWER/INHIBIT HARNESS - 700mm - 27.5"	Controller Charger Port to 2/3 Axis Actuator Ext Harness Controller Charger Port to bottom of Lift

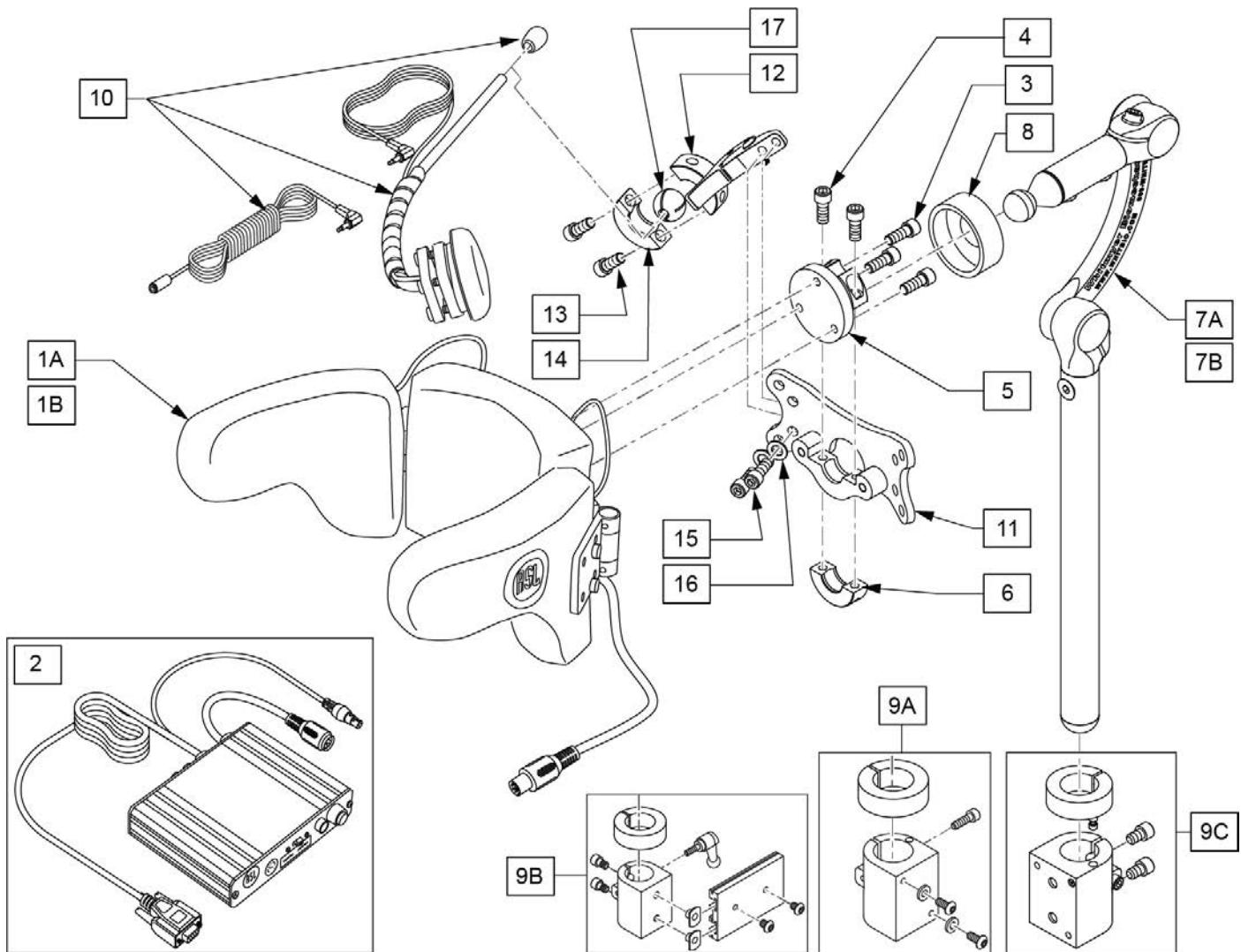
Pos.	Item Number	Description	Remarks
11	119286-080	2/3 AXIS ACTUATOR EXT HARNESS	2/3 Axis Actuator Driver to 2/3 Axis Actuator Power Harness 2/3 Axis Actuator Driver to Top of Lift Top of Lift to ISM
INHIBIT PLUG'S			
12A	116467	HARN INHBT 3 TLT/LFT	Use before S/N M710C-125571, M715C-113506, M720C-126202; Plugs into Controller Charger Port Drive only or Non Single Actuator Drive Thru Tilt or without Lift
12B	243299	HARN INHBT 3TLT/LFT	Use after S/N M710C-125571, M715C-113506, M720C-126202; Plugs into Controller Charger Port
13A	116368	INHIBIT PLUG - NON TILT CHAIR	Use before S/N M710C-125571, M715C-113506, M720C-126202; Plugs into ISM Inhibit Port
13B	243300	INHIBIT PLUG - NON TILT CHAIR	Use after S/N M710C-125571, M715C-113506, M720C-126202; Plugs into ISM Inhibit Port

Pos.	Item Number	Description	Remarks
14	119131	INHIBIT PLUG - POWER LEGS ONLY	Plugs into 3 Axis Actuator Tilt Port
15A	123530-070	TILT/LIFT ACTUATOR HARNESS 700MM (27.5")	AHAB 12-16" deep
15B	123530-080	TILT/LIFT ACTUATOR HARNESS 800MM (31.5")	AHAB 12-16" deep Narrow Power Recline Back
15C	123530-100	TILT/LIFT ACTUATOR HARNESS 1000MM (39")	Wide Power Recline Back
16	130803	HARN, RNET BUS SPLITTER	Used with CTRL+5 with Joystick, Omni, and Attendant
17	126979	HARN ACT COMBO SW 500mm	2-Axis Driver to Cable Track for Tilt/Lift combo
18	127318	HARN BASE TLC THRU DRIVE	Thru-Drive Tilt/Lift combo with VR-2
19	128228	HARN RNET TLC THRU DRIVE	Thru-Drive Tilt/Lift combo with ISM in Base
20	21811007	MEMORY RESET SWITCH LOOM	



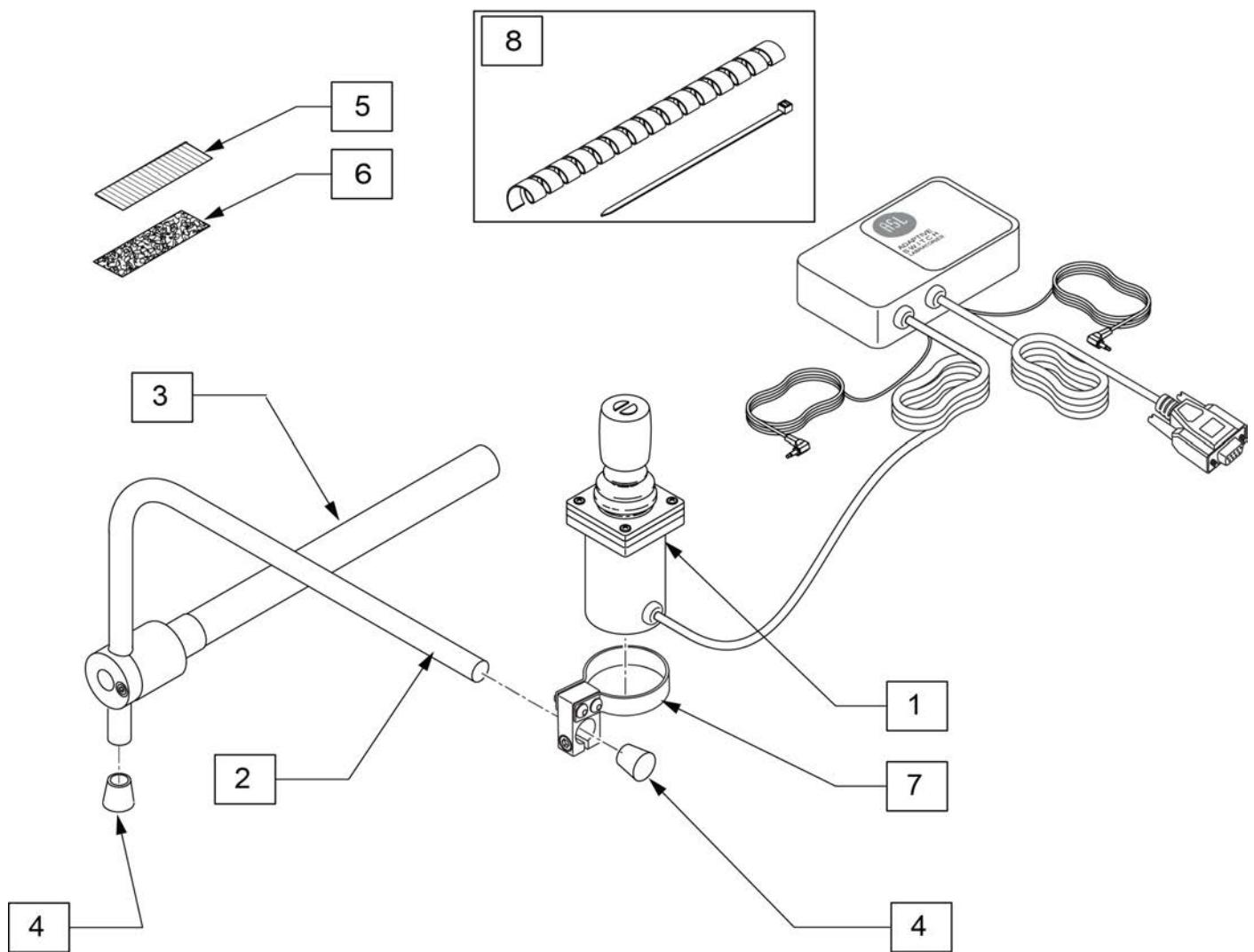
Pos.	Item Number	Description	Remarks
1A,2	139941	HEAD ARRAY MINI W INTERFACE	Pediatric size
1B,2	139940	HEAD ARRAY ADULT W INTERFACE	Adult size
3	221010	10-32 X .75 SHCS BLK W/PL	
4	107348	SHCS 1/4-28 X 5/8 PL ROHS	
5	104907	TOP COLLAR FLANGE WELDM	
6	MC100-WB	COVER 3/4" COLLAR/VINYL BLACK	
7A	LX8000	LINX CORE MNTG HDWR 8"	8" POST
7B	LX7000	LINX CORE MOUNT HDW	10" POST
7C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
7D	AX7010	AXYS CORE MOUNT HDW	
8	107411	CLAMP BALL, STEEL	
9	108637	EGG SWITCH MNTG SYSTEM	
10	LM-PL	PLUSH LAT INTERFACE PLATE	
11-15	LM115	LFC MOUNT, SWINGAWAY	
1A-6,7A,8-10	129541	HEAD ARRAY PED LINX 8"	
1A-6,7B,8-10	129542	HEAD ARRAY PED LINX 10"	
1A-6,7C,8-10	129543	HEAD ARRAY PED COBRA	
1A-6,7D,8-10	129544	HEAD ARRAY PED AXYS	
1B-6,7A,8-10	129545	HEAD ARRAY ADULT LINX 8"	

Pos.	Item Number	Description	Remarks
1B-6,7B,8-10	129546	HEAD ARRAY ADULT LINX 10"	
1B-6,7C,8-10	129547	HEAD ARRAY ADULT COBRA	
1B-6,7D,8-10	129548	HEAD ARRAY ADULT AXYS	

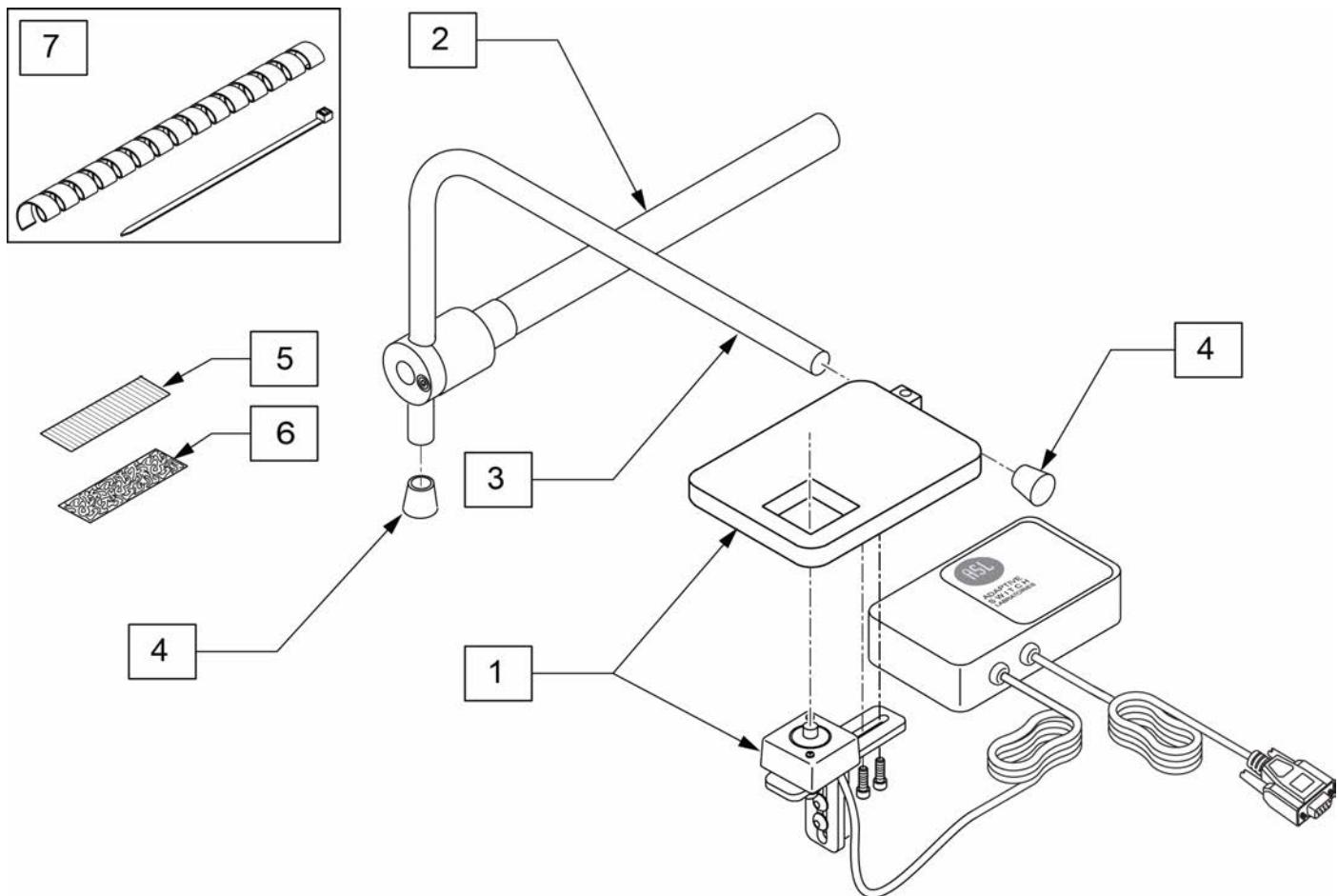


Pos.	Item Number	Description	Remarks
1A,2	139940	HEAD ARRAY ADULT W INTERFACE	Adult size
1B,2	139941	HEAD ARRAY MINI W INTERFACE	Pediatric size
3	226037	10-32 X 1 3/8 SOC C/S BLK	
4	221016	1/4-28 X .63 SHCS BLK W/PL	
5	104907	TOP COLLAR FLANGE WELDM	
6	MW027100	COL HALF RAD 3/4" THREADED BLK	
7A	LX7000	LINX CORE MOUNT HDW	10" POST
7B	LX8000	LINX CORE MNTG HDWR 8"	8" POST
8	MC100-WB	COVER 3/4" COLLAR/VINYL BLACK	
9A	112717	CLAMP HEADREST SMART SEAT	Used w/ Power Recline Only
9B	112716	CLAMP HEADREST RIGID BACK	Used w/ Trad Rehab Back Only
9C	111902	HDRST CLMP ASSY .875 ID KIT	Used w/ Curved, JAY SPO, and ART SPO Backrest
9A,9B,9C	115057	UNIVERSAL HEAD MNT KIT	
10	108637	EGG SWITCH MNTG SYSTEM	
11	LM-PL	PLUSH LAT INTERFACE PLATE	
12-16	LM115	LFC MOUNT, SWINGAWAY	
17	107411	CLAMP BALL, STEEL	
1A-7A,9A,9B,9C,10-17	115063	RNET A-ASL 10" POST KIT	

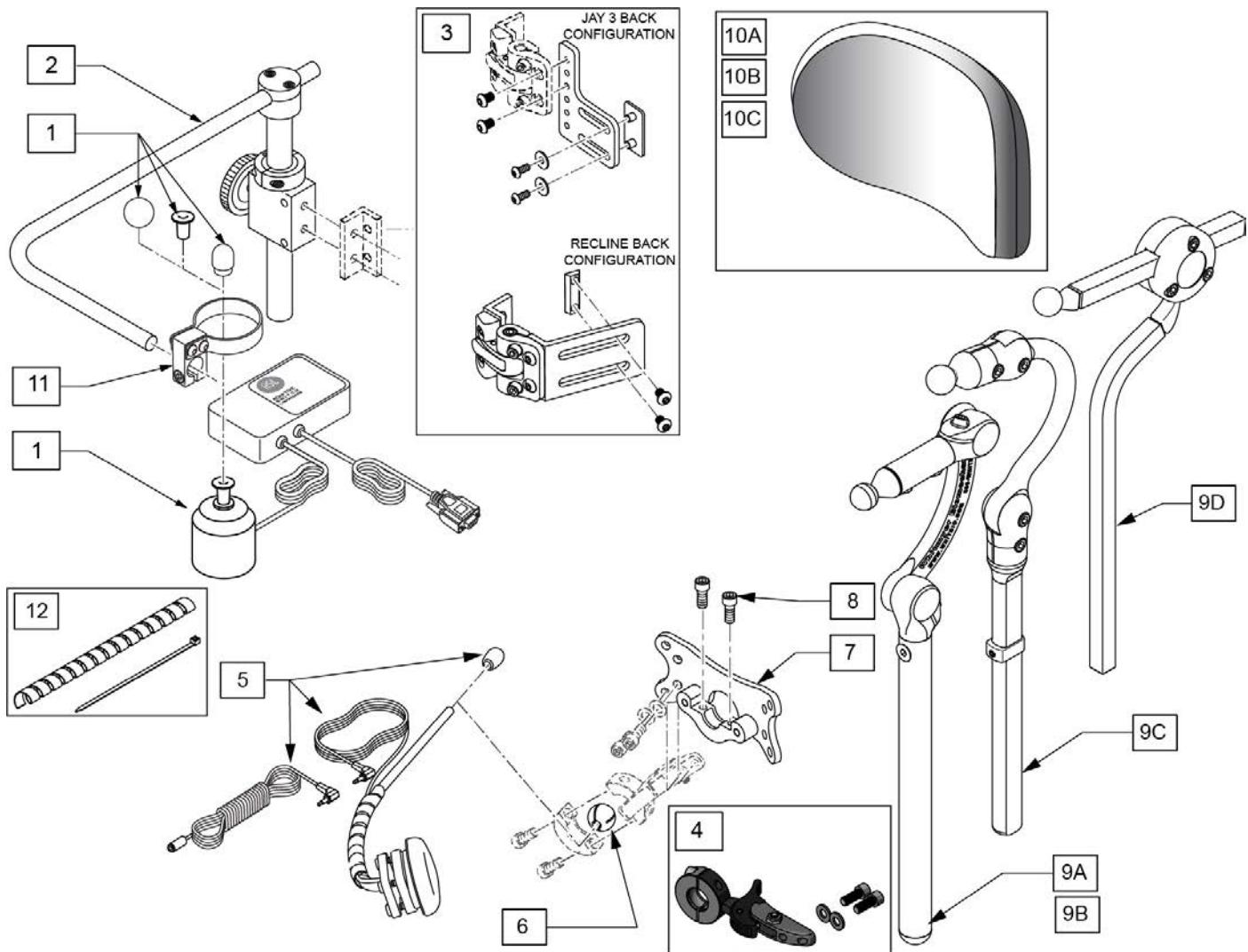
Pos.	Item Number	Description	Remarks
1A-7B,9A,9B,9C,10-17	115062	RNET A-ASL 8" POST KIT	
1B-7A,9A,9B,9C,10-17	115065	RNET P-ASL 10" POST KIT	
1B-7B,9A,9B,9C,10-17	115064	RNET P-ASL 8" POST KIT	
1A-6,8	112367	ASL HEAD ARRAY PCKG ADULT	Adult size
1B-6,8	108640	ASL HEAD ARRAY PCKG PED	Pediatric size



Pos.	Item Number	Description	Remarks
1	126573	ASL 134 ASL Dual Button Compact Joystick	
3	111190	Mount Arm Display	
2	521097	Adj Display Arm "L" (USCM)	
4	560307	ADJ DISPLAY ARM CAP	
5	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
6	698041	ADHESIVE POLY 1" X 2.5 MALE	
1-7	129509	DUAL BTN CMPCT JSTICK KIT W/MNT	
7	131387	CLAMP, ASL 644	
8	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

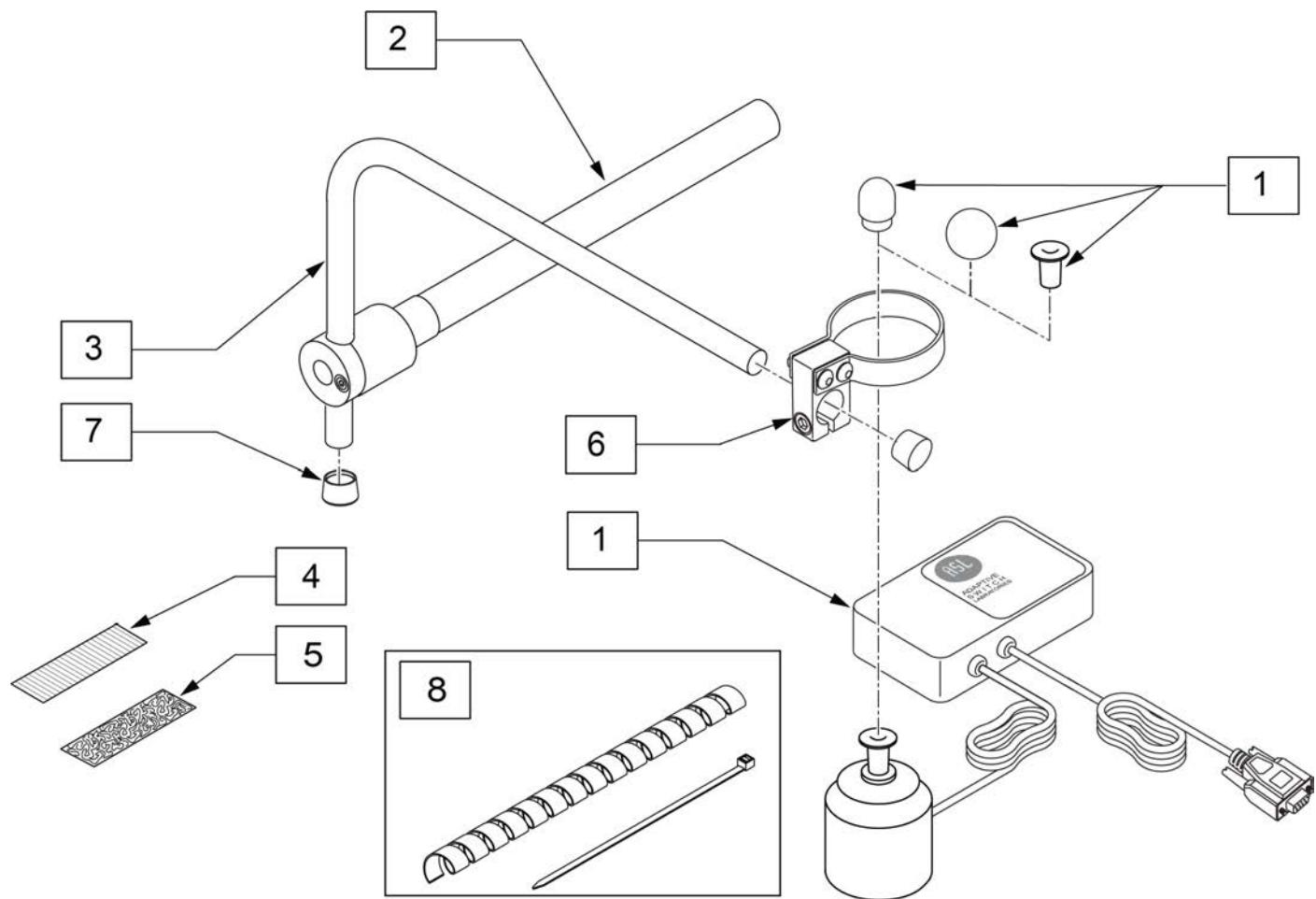


Pos.	Item Number	Description	Remarks
1	126574	ASL 136 + ASL 603HAM Micro Mini Joystick	
2	111190	Mount Arm Display	
3	521097	Adj Display Arm "L" (USCM)	
4	560307	ADJ DISPLAY ARM CAP	
5	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
6	698041	ADHESIVE POLY 1" X 2.5 MALE	
1-6	129510	MICRO MINI JSTCK W/PLATFORM KIT	
7	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

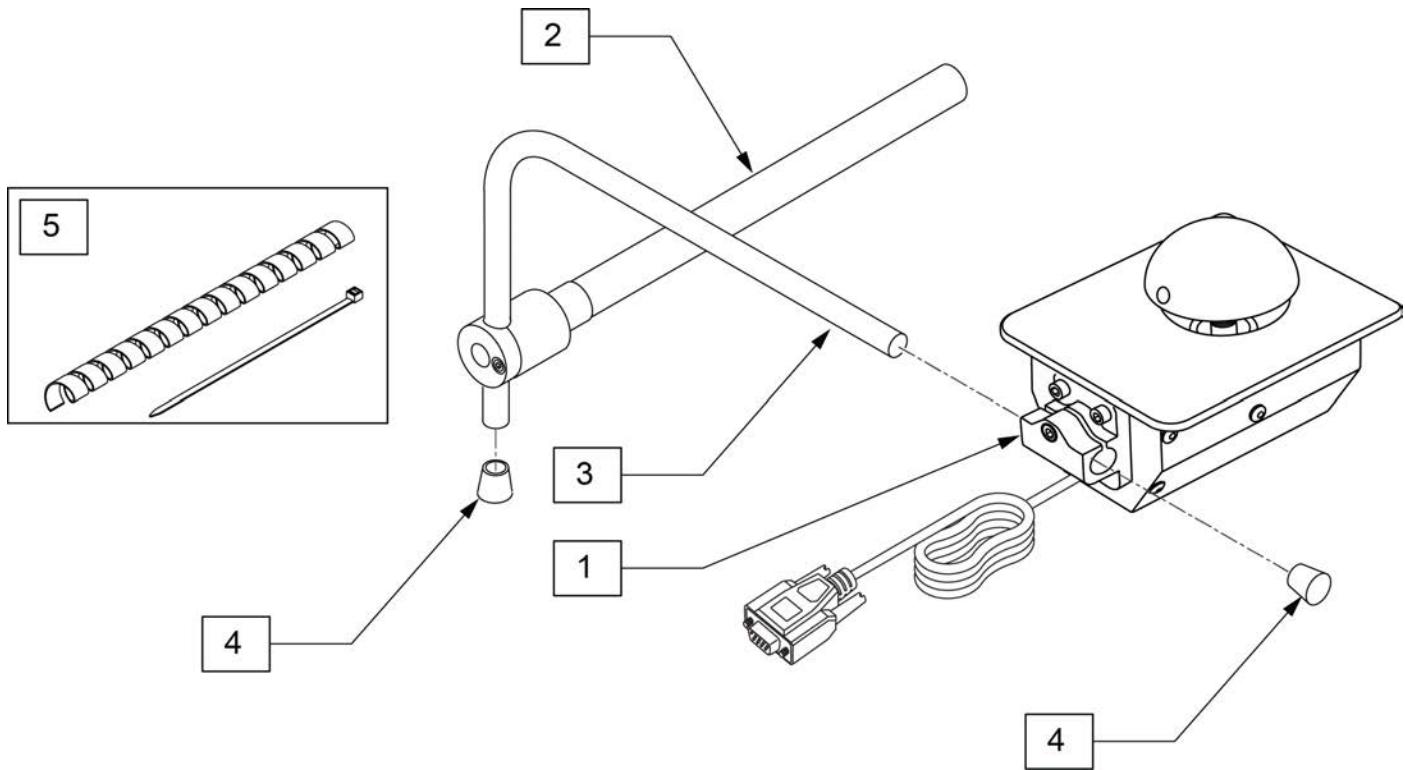


Pos.	Item Number	Description	Remarks
1,11	126575	ASL Micro Extremity Joystick	
2	109256	CHIN CONTROL MNTG SYSTEM	
3	108841	S/A Side Mounting Kit	
1-3	129511	MICRO XTRMITY CHIN W/MOUNT KIT	
4	LM115	LFC MOUNT, SWINGAWAY	
5	108637	EGG SWITCH MNTG SYSTEM	
6	107411	CLAMP BALL, STEEL	
7	LM-PL	PLUSHTEC LAT INTERFACE PLATE	
8	107348	SHCS 1/4-28 X 5/8 PL ROHS	
9A	LX8000	LINX CORE MNTG HDWR 8"	8" POST
9B	LX7000	LINX CORE MOUNT HDW	10" POST
9C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
9D	AX7010	AXYS CORE MOUNT HDW	
10A	P800L	PLUSHTEC PAD, 8", LYCRA	8" wide 5" tall Headrest Pad
10B	P1000L	PLUSHTEC PAD, 10", LYCRA	10" wide 5" tall Headrest Pad
10C	P1400L	OVER 14"PLUSHTEC/LYCRA	14" wide 5" tall Headrest Pad
1-8,9A,10A,11	236540	MICRO XTRM CHIN PLUSHTEC 8" LINX 8"	
1-8,9B,10A,11	236541	MICRO XTRM CHIN PLUSHTEC 8" LINX 10"	

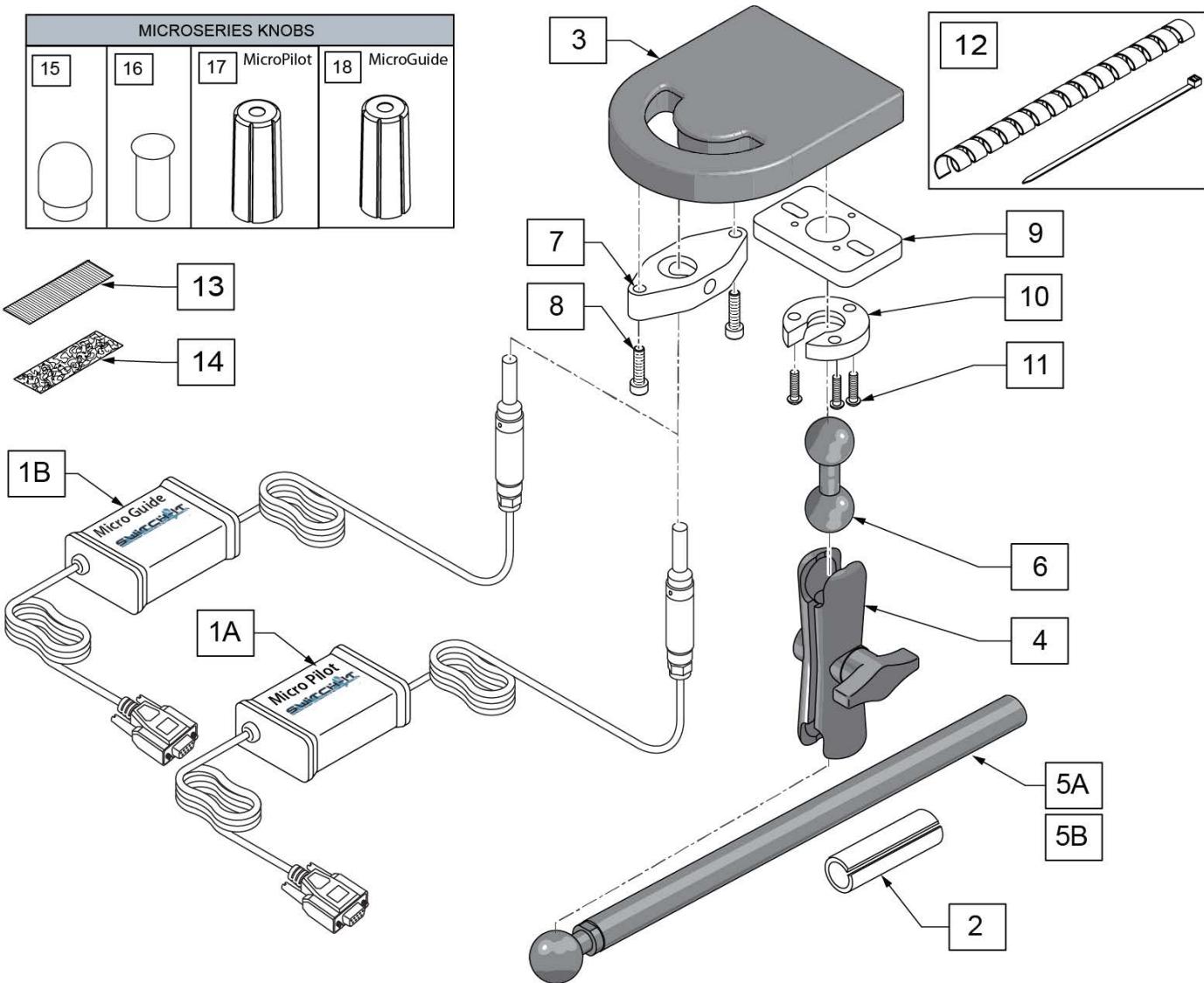
Pos.	Item Number	Description	Remarks
1-8,9C,10A,11	236542	MICRO XTRM CHIN PLUSH 8" COBRA	
1-8,9D,10A,11	236543	MICRO XTRM CHIN PLUSH 8" AXYS	
1-8,9A,10B,11	236544	MICRO XTRM CHIN PLUSH 10" LINX 8"	
1-8,9B,10B,11	236545	MICRO XTRM CHIN PLUSH 10" LINX 10"	
1-8,9C,10B,11	236546	MICRO XTRM CHIN PLUSH 10" COBRA	
1-8,9D,10B,11	236547	MICRO XTRM CHIN PLUSH 10" AXYS	
1-8,9A,10C,11	236548	MICRO XTRM CHIN PLUSH 14" LINX 8"	
1-8,9B,10C,11	236549	MICRO XTRM CHIN PLUSH 14" LINX 10"	
1-8,9C,10C,11	236550	MICRO XTRM CHIN PLUSH 14" COBRA	
1-8,9D,10C,11	236551	MICRO XTRM CHIN PLUSH 14" AXYS	
11	131387	CLAMP, ASL 644	
12	129776	WIRE TIE DOWN KIT	1wrap, 10 ties



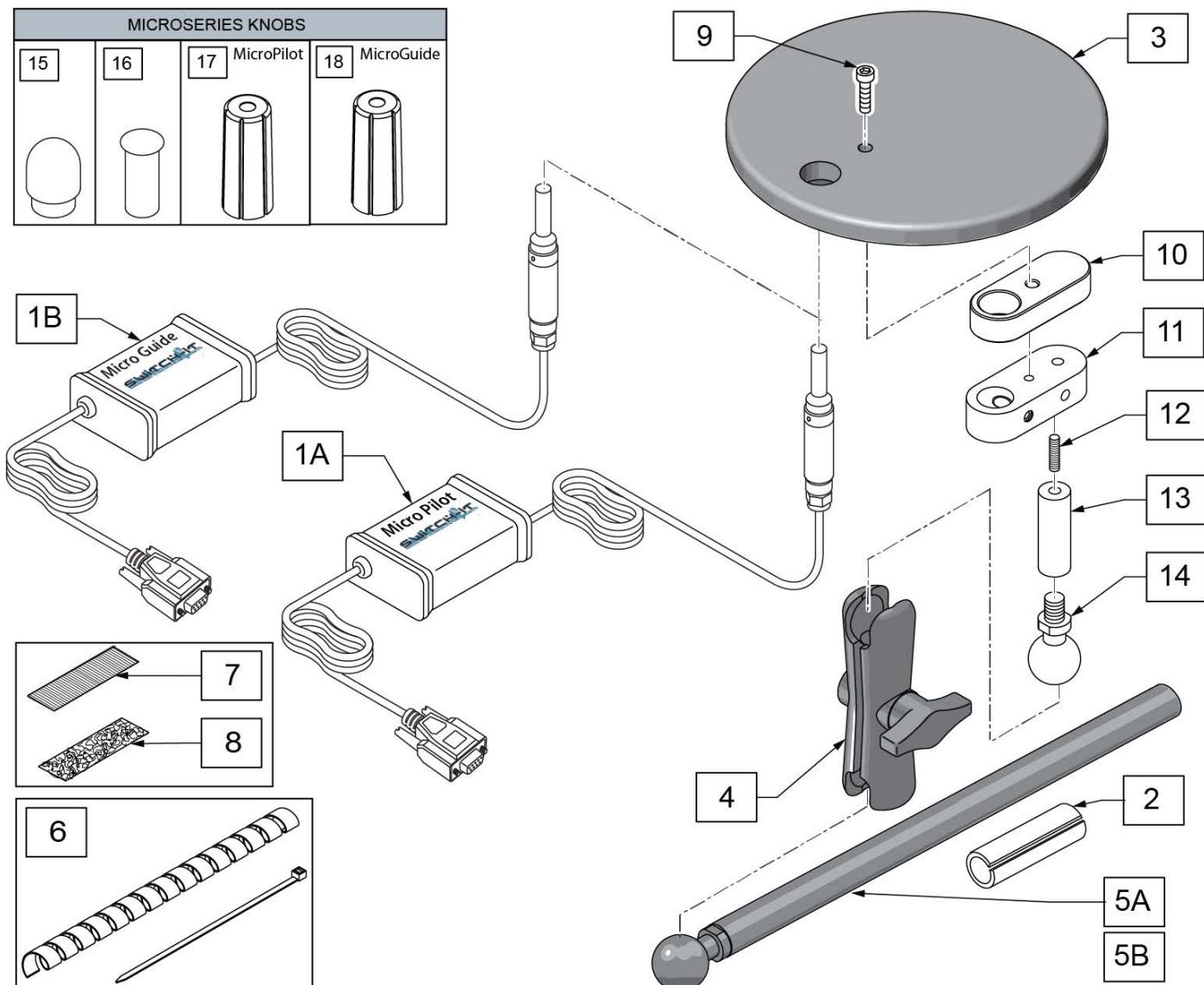
Pos.	Item Number	Description	Remarks
1,6	126575	ASL Micro Extremity Joystick	
2	111190	Mount Arm Display	
3	521097	Adj Display Arm "L" (USCM)	
4	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
5	698041	ADHESIVE POLY 1" X 2.5 MALE	
6	131387	CLAMP, ASL 644	
7	560307	ADJ DISPLAY ARM CAP (USCM)	
1-7	129512	MICRO XTRMITY MDLINE W/MOUNT KIT	
8	129776	WIRE TIE DOWN KIT	1wrap, 10 ties



Pos.	Item Number	Description	Remarks
1	126576	ASL Mushroom Joystick	
2	111190	Mount Arm Display	
3	521097	Adj Display Arm "L" (USCM)	
4	560307	ADJ DISPLAY ARM CAP	
1-4	129514	MUSHROOM JSTICK W/MOUNT KIT	
5	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

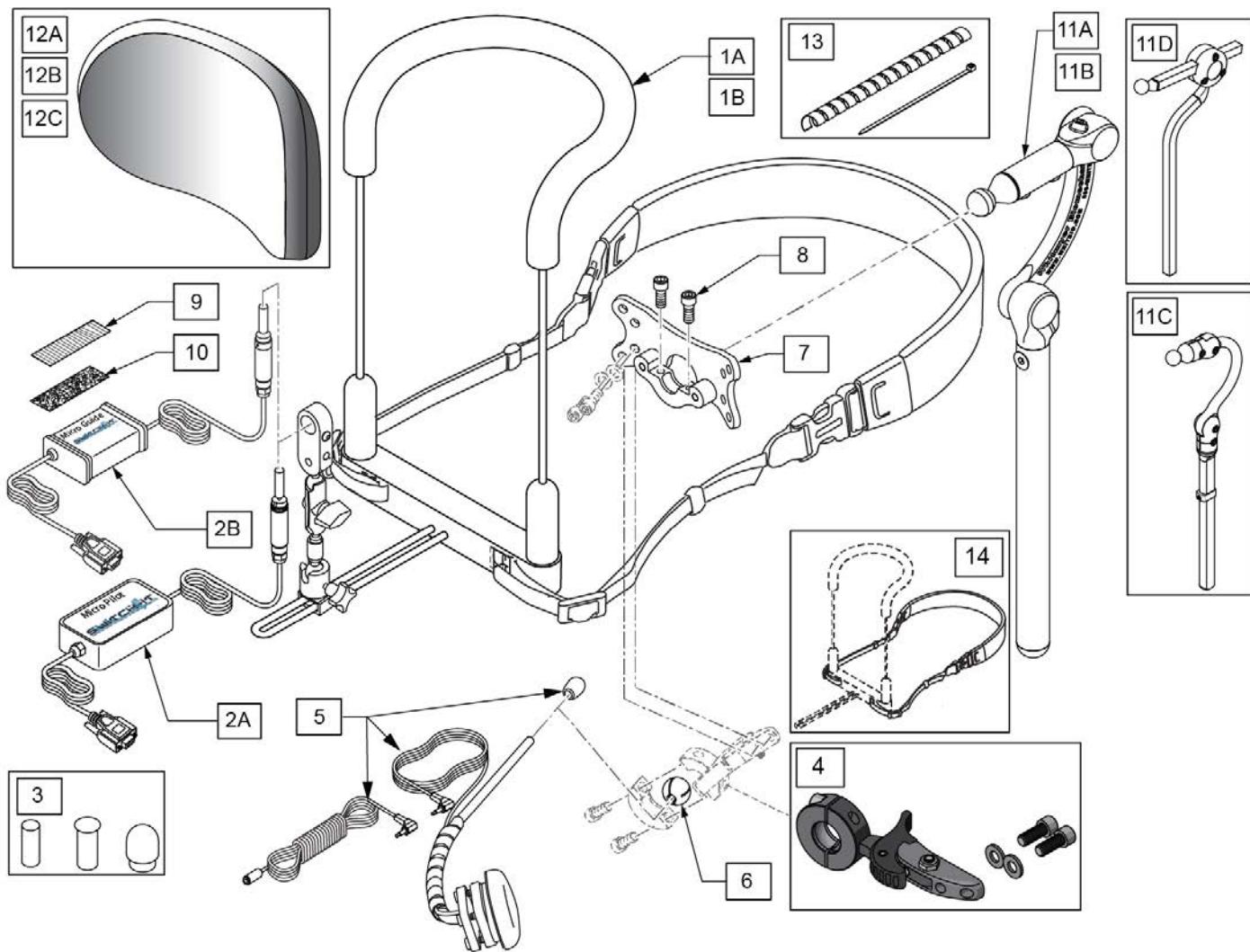


Pos.	Item Number	Description	Remarks
1A,15-18	MP	SWITCH IT MICROPILOT JOYSTICK	Includes Knob Covers
1B,15-18	MG	SWITCH IT MICROGUIDE JOYSTICK	Includes Knob Covers
2	244005	ADAPTOR, 5/8"-3/4" SPL TUBING	Used with 5A
4	126631	3IN DOUBLE SOCKET CLAMP	
2,4,5A	MA-SA	INLINE ARMREST MOUNT	
5B	129457	BAR MOUNT W/1" BALL	
6	126633	DOUBLE BALL	
12	129776	WIRE TIE DOWN KIT	1wrap, 10 ties
13	698041	ADHESIVE POLY 1" X 2.5 MALE	
14	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
3,7,8	BT	BULLET TRAY HAND TRAY	
6,9-11	MC-SA-BT-TD2	CONNECTOR - TD2 & BT TO ARMRES	
2-4,5A,6-11	BT-SA	ARMREST MOUNT WITH BULLET TRAY	
15-18	129436	STANDARD KNOBS AND COVERS	



Pos.	Item Number	Description	Remarks
1A,15-18	MP	SWITCH IT MICROPILOT JOYSTICK	Includes Knob Covers
1B,15-18	MG	SWITCH IT MICROGUIDE JOYSTICK	Includes Knob Covers
2	244005	ADAPTOR, 5/8"-3/4" SPL TUBING	
3	243440	SPACE DISK	
4	126631	3IN DOUBLE SOCKET CLAMP	
2,4,5A	MA-SA	INLINE ARMREST MOUNT	
5B	129457	BAR MOUNT W/1" BALL	
6	129776	WIRE TIE DOWN KIT	1wrap, 10 ties
7	698041	ADHESIVE POLY 1" X 2.5 MALE	
8	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
9	108534	SHCS 10-32 X 1-1/4 PL	
10	243444	SPACE DISK, SPACER	
11	252853	MICRO JYSTCK CLAMP ASSY	
12	244001	SET SCRW CUP PT 1/4-20 X 1"	
13	244032	STANDALONE EXTENSION	
14	244006	MNT BALL W/ 3/8-16 THRD POST	

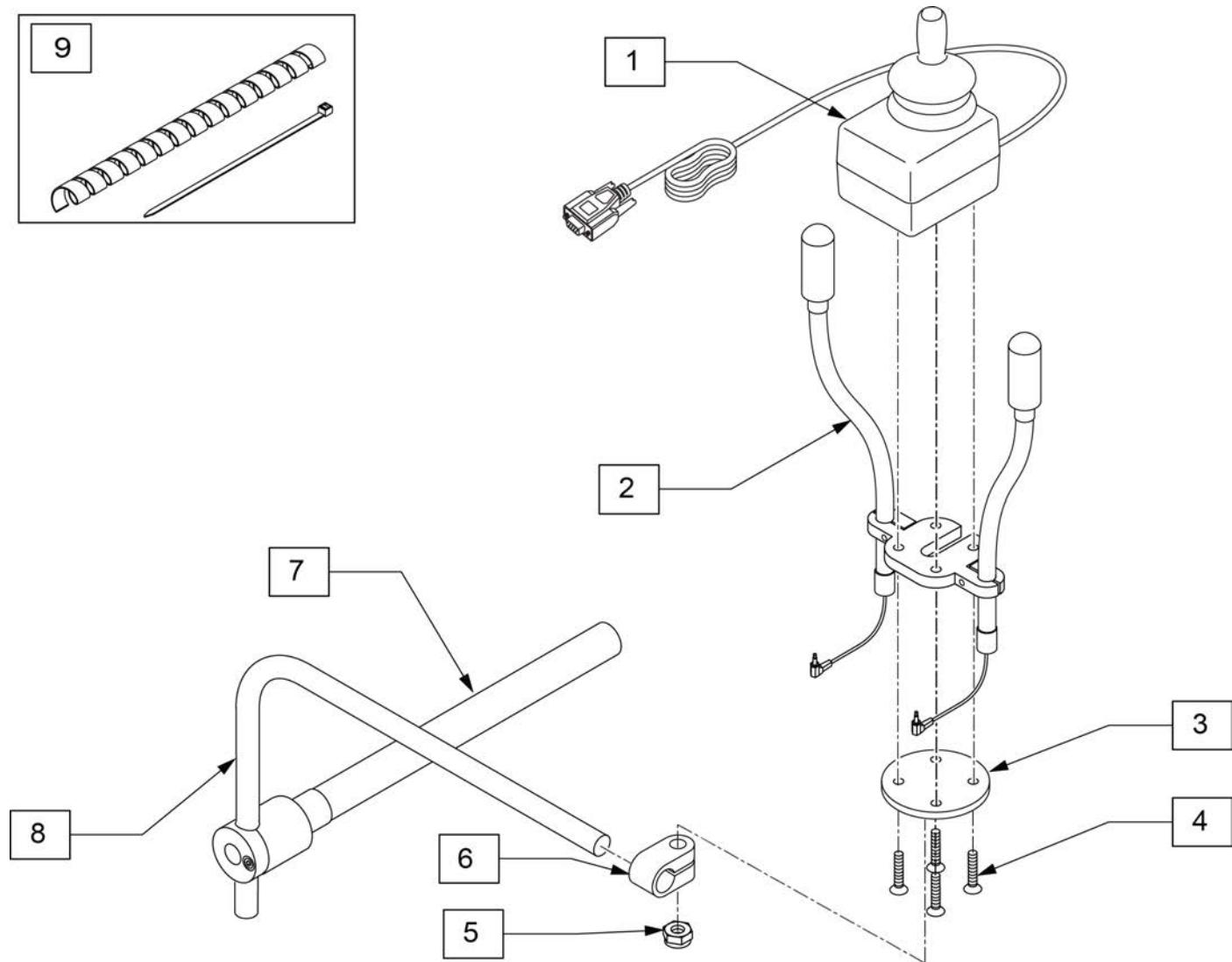
Pos.	Item Number	Description	Remarks
3,4,5A,9-14	SD-SA	SPACEDISK W/ ARMREST MOUNTING	
3,9-11	SD	SPACE DISK HAND TRAY	
12-14	MC-SA-SD	CONNECTOR - SPACE DISK TRAY	
15-18	129436	STANDARD KNOB AND KNOB COVERS	



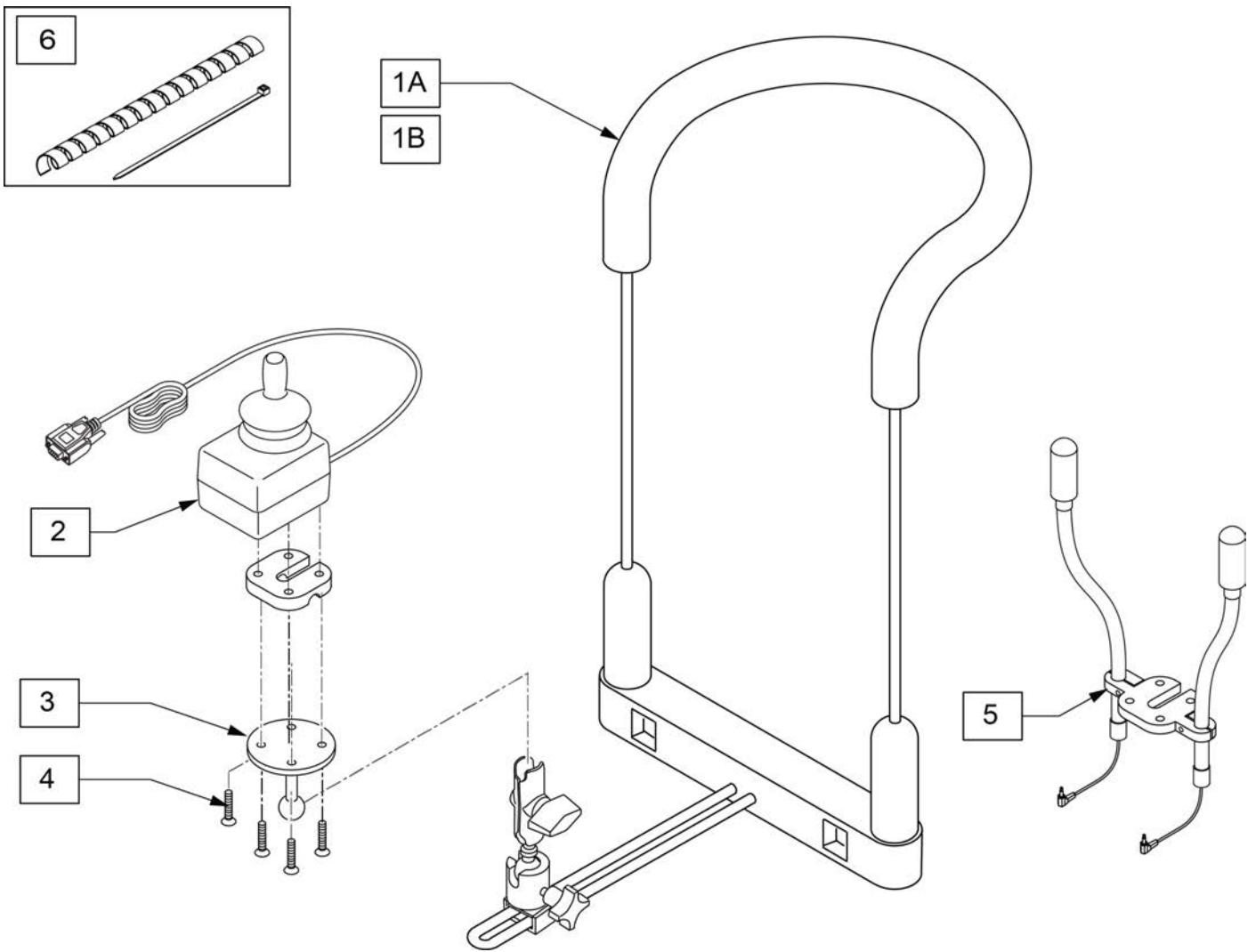
Pos.	Item Number	Description	Remarks
1A	MA-BDN3S-MS	SI BDN 3-6" WIDE MP/MG CON	Std 6" wide
1B	MA-BDN3L-MS	SI BDN 3-8" WIDE MP/MG CON	Large 8" wide
2A,3	MP	SWITCH IT MICROPILOT	includes Knob Covers
2B,3	MG	SWITCH IT MICROGUIDE JOYSTICK	includes Knob Covers
3	129436	STANDARD KNOB AND KNOB COVERS	For replacement
4	LM115	LFC MOUNT, SWINGAWAY	
5	108637	EGG SWITCH MNTG SYSTEM	
6	107411	CLAMP BALL, STEEL	
7	LM-PL	PLUSH LAT INTERFACE PLATE	
8	107348	SHCS 1/4-28 X 5/8 PL ROHS	
9	698041	ADHESIVE POLY 1" X 2.5 MALE	
10	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
11A	LX8000	LINX CORE MNTG HDWR 8"	8" POST
11B	LX7000	LINX CORE MOUNT HDW	10" POST
11C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
11D	AX7010	AXYS CORE MOUNT HDW	
12A	P800L	PLUSH PAD, 8", LYCRA	8" wide 5" tall Headrest Pad
12B	P1000L	PLUSH PAD, 10", LYCRA	10" wide 5" tall Headrest Pad
12C	P1400L	OVER 14"PLUSH/LYCRA	14" wide 5" tall Headrest Pad

Pos.	Item Number	Description	Remarks
13	129776	WIRE TIE DOWN KIT	1wrap, 10 ties
14	244516	NEOPRENE STRAP, CHIN HARNESS	
4-10	129508	EGG SWITCH MNTG KIT	
1A,2A,3-10,11A,12A	129460	PILOT BIB STD LINX 8" PLUSH 8"	
1A,2A,3-10,11B,12A	129461	PILOT BIB STD LINX 10" PLUSH 8"	
1A,2A,3-10,11C,12A	129462	PILOT BIB STD COBRA PLUSH 8"	
1A,2A,3-10,11D,12A	129463	PILOT BIB STD AXYS PLUSH 8"	
1A,2A,3-10,11A,12B	129464	PILOT BIB STD LINX 8" PLUSH 10"	
1A,2A,3-10,11B,12B	129465	PILOT BIB STD LINX 10" PLUSH 10"	
1A,2A,3-10,11C,12B	129466	PILOT BIB STD COBRA PLUSH 10"	
1A,2A,3-10,11D,12B	129467	PILOT BIB STD AXYS PLUSH 10"	
1A,2A,3-10,11A,12C	129468	PILOT BIB STD LINX 8" PLUSH 14"	
1A,2A,3-10,11B,12C	129469	PILOT BIB STD LINX 10" PLUSH 14"	
1A,2A,3-10,11C,12C	129470	PILOT BIB STD COBRA PLUSH 14"	
1A,2A,3-10,11D,12C	129471	PILOT BIB STD AXYS PLUSH 14"	
1B,2A,3-10,11A,12A	129472	PILOT BIB LRG LINX 8" PLUSH 8"	
1B,2A,3-10,11B,12A	129473	PILOT BIB LRG LINX 10" PLUSH 8"	
1B,2A,3-10,11C,12A	129474	PILOT BIB LRG COBRA PLUSH 8"	
1B,2A,3-10,11D,12A	129475	PILOT BIB LRG AXYS PLUSH 8"	
1B,2A,3-10,11A,12B	129476	PILOT BIB LRG LINX 8" PLUSH 10"	
1B,2A,3-10,11B,12B	129477	PILOT BIB LRG LINX 10" PLUSH 10"	
1B,2A,3-10,11C,12B	129478	PILOT BIB LRG COBRA PLUSH 10"	
1B,2A,3-10,11D,12B	129479	PILOT BIB LRG AXYS PLUSH 10"	
1B,2A,3-10,11A,12C	129480	PILOT BIB LRG LINX 8" PLUSH 14"	
1B,2A,3-10,11B,12C	129481	PILOT BIB LRG LINX 10" PLUSH 14"	
1B,2A,3-10,11C,12C	129482	PILOT BIB LRG COBRA PLUSH 14"	
1B,2A,3-10,11D,12C	129483	PILOT BIB LRG AXYS PLUSH 14"	
1A,2B,3-10,11A,12A	129484	GUIDE BIB STD LINX 8" PLUSH 8"	
1A,2B,3-10,11B,12A	129485	GUIDE BIB STD LINX 10" PLUSH 8"	
1A,2B,3-10,11C,12A	129486	GUIDE BIB STD COBRA PLUSH 8"	
1A,2B,3-10,11D,12A	129487	GUIDE BIB STD AXYS PLUSH 8"	
1A,2B,3-10,11A,12B	129488	GUIDE BIB STD LINX 8" PLUSH 10"	
1A,2B,3-10,11B,12B	129489	GUIDE BIB STD LINX 10" PLUSH 10"	
1A,2B,3-10,11C,12B	129490	GUIDE BIB STD COBRA PLUSH 10"	
1A,2B,3-10,11D,12B	129491	GUIDE BIB STD AXYS PLUSH 10"	
1A,2B,3-10,11A,12C	129492	GUIDE BIB STD LINX 8" PLUSH 14"	
1A,2B,3-10,11B,12C	129493	GUIDE BIB STD LINX 10" PLUSH 14"	
1A,2B,3-10,11C,12C	129494	GUIDE BIB STD COBRA PLUSH 14"	
1A,2B,3-10,11D,12C	129495	GUIDE BIB STD AXYS PLUSH 14"	
1B,2B,3-10,11A,12A	129496	GUIDE BIB LRG LINX 8" PLUSH 8"	
1B,2B,3-10,11B,12A	129497	GUIDE BIB LRG LINX 10" PLUSH 8"	
1B,2B,3-10,11C,12A	129498	GUIDE BIB LRG COBRA PLUSH 8"	
1B,2B,3-10,11D,12A	129499	GUIDE BIB LRG AXYS PLUSH 8"	
1B,2B,3-10,11A,12B	129500	GUIDE BIB LRG LINX 8" PLUSH 10"	
1B,2B,3-10,11B,12B	129501	GUIDE BIB LRG LINX 10" PLUSH 10"	
1B,2B,3-10,11C,12B	129502	GUIDE BIB LRG COBRA PLUSH 10"	
1B,2B,3-10,11D,12B	129503	GUIDE BIB LRG AXYS PLUSH 10"	
1B,2B,3-10,11A,12C	129504	GUIDE BIB LRG LINX 8" PLUSH 14"	
1B,2B,3-10,11B,12C	129505	GUIDE BIB LRG LINX 10" PLUSH 14"	
1B,2B,3-10,11C,12C	129506	GUIDE BIB LRG COBRA PLUSH 14"	
1B,2B,3-10,11D,12C	129507	GUIDE BIB LRG AXYS PLUSH 14"	

Note: Switch-It Versa Guide Joystick accepts Optional Joystick Handles. See Optional Joystick Handles parts page for part numbers.



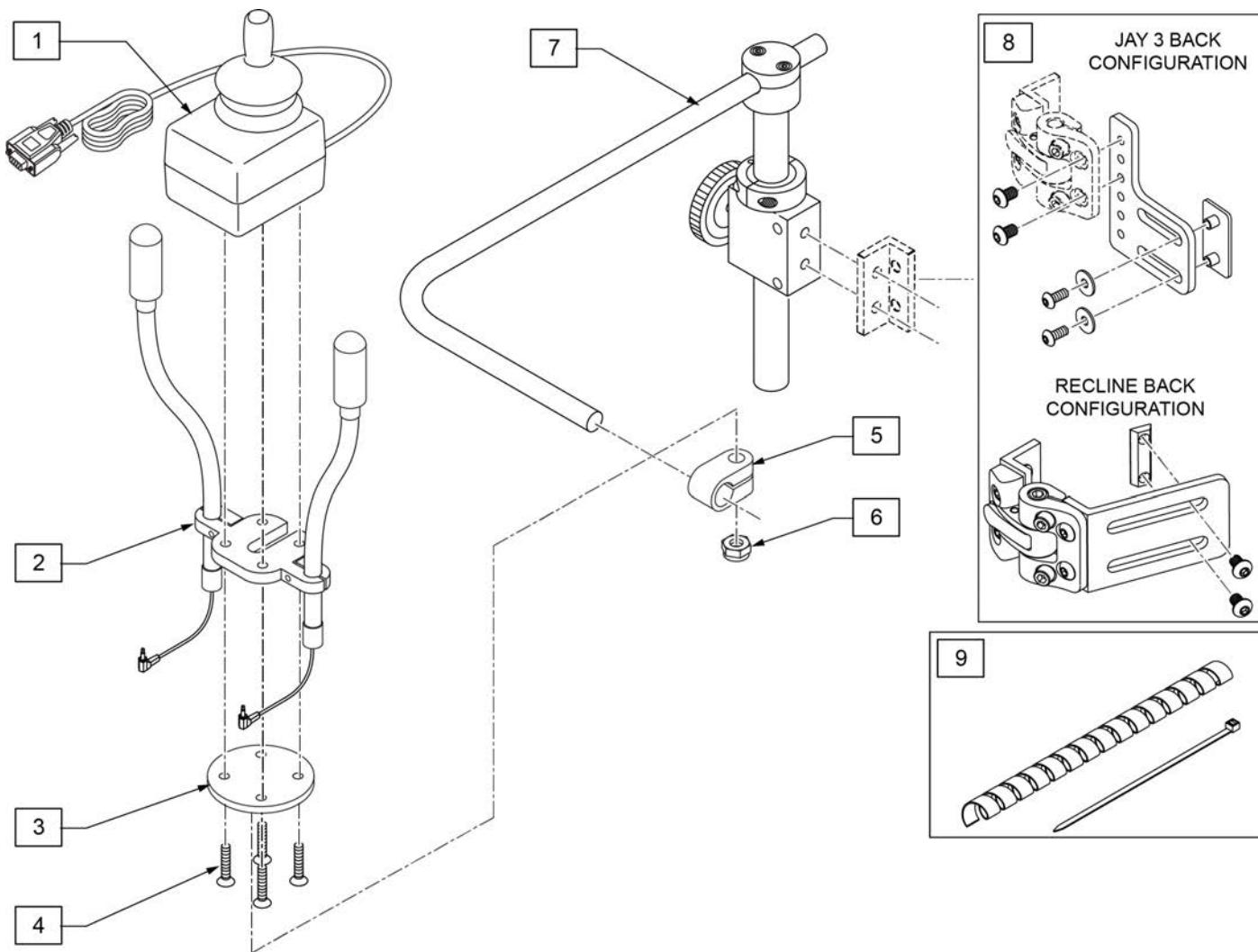
Pos.	Item Number	Description	Remarks
1	VG	SWITCH IT VERSAGUIDE JOYSTICK	
2	132176	DUAL FLEX SWITCHES	
3-6	MC-MID-VG	VERSA JS TO BP MIDLINE STELTH	
7	111190	MOUNT ARM DISPLAY	
8	521097	ADJ DISPLAY ARM "L" (USCM)	
9	129776	WIRE TIE DOWN KIT	1wrap, 10 ties



Pos.	Item Number	Description	Remarks
1A	MA-BDN3S-SR	HARNESS-CHIN/MOUTH CONTROL	Std 6" wide
1B	126579	BDN3 BIB STYLE CHIN MOUNT LRG	Large 8" wide
2	VG	SWITCH IT VERSAGUIDE JOYSTICK	
2-4	132922	VERSA GUIDE JOYSTICK BIB	
3,4	132924	VERSA GUIDE BIB MOUNT	
5	132176	DUAL FLEX SWITCHES	
6	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

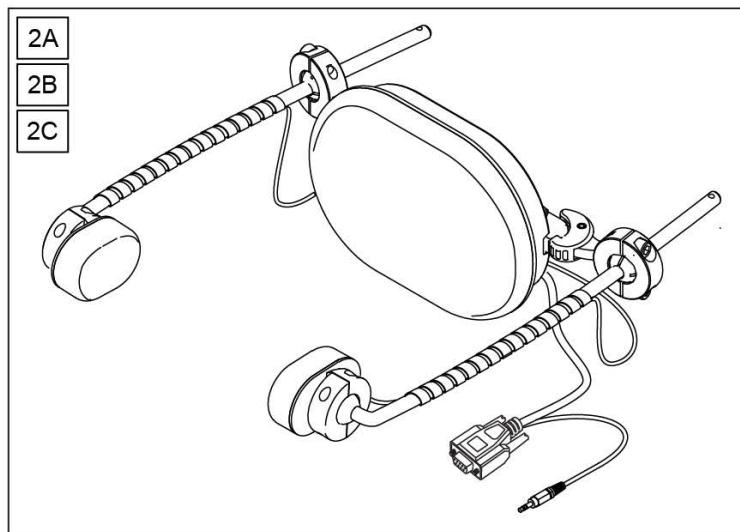
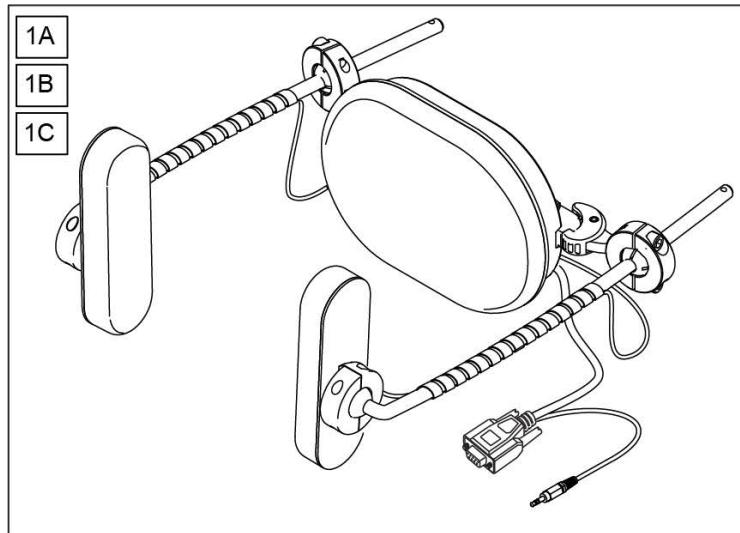
Note: Switch-It Versa Guide Joystick accepts Optional Joystick Handles. See Optional Joystick Handles parts page for part numbers.

Note: Switch-It Versa Guide Joystick accepts Optional Joystick Handles. See Optional Joystick Handles parts page for part numbers.

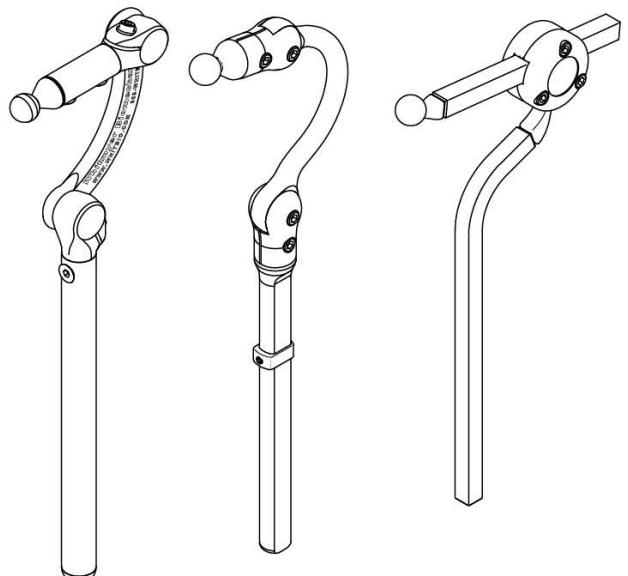


Pos.	Item Number	Description	Remarks
1	VG	SWITCH IT VERSAGUIDE JOYSTICK	
2	132176	DUAL FLEX SWITCHES	
3-6	MC-MID-VG	VERSA JS TO BP MIDLINE STELTH	
7	D3150-3	AMH S/A MNTG KIT B/R 1" 3185	
8	108841	S/A SIDE MOUNTING KIT	
9	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

Note: please refer to Switch-It order form for Dual Pro Assemblies that include Whitmyer mount options.



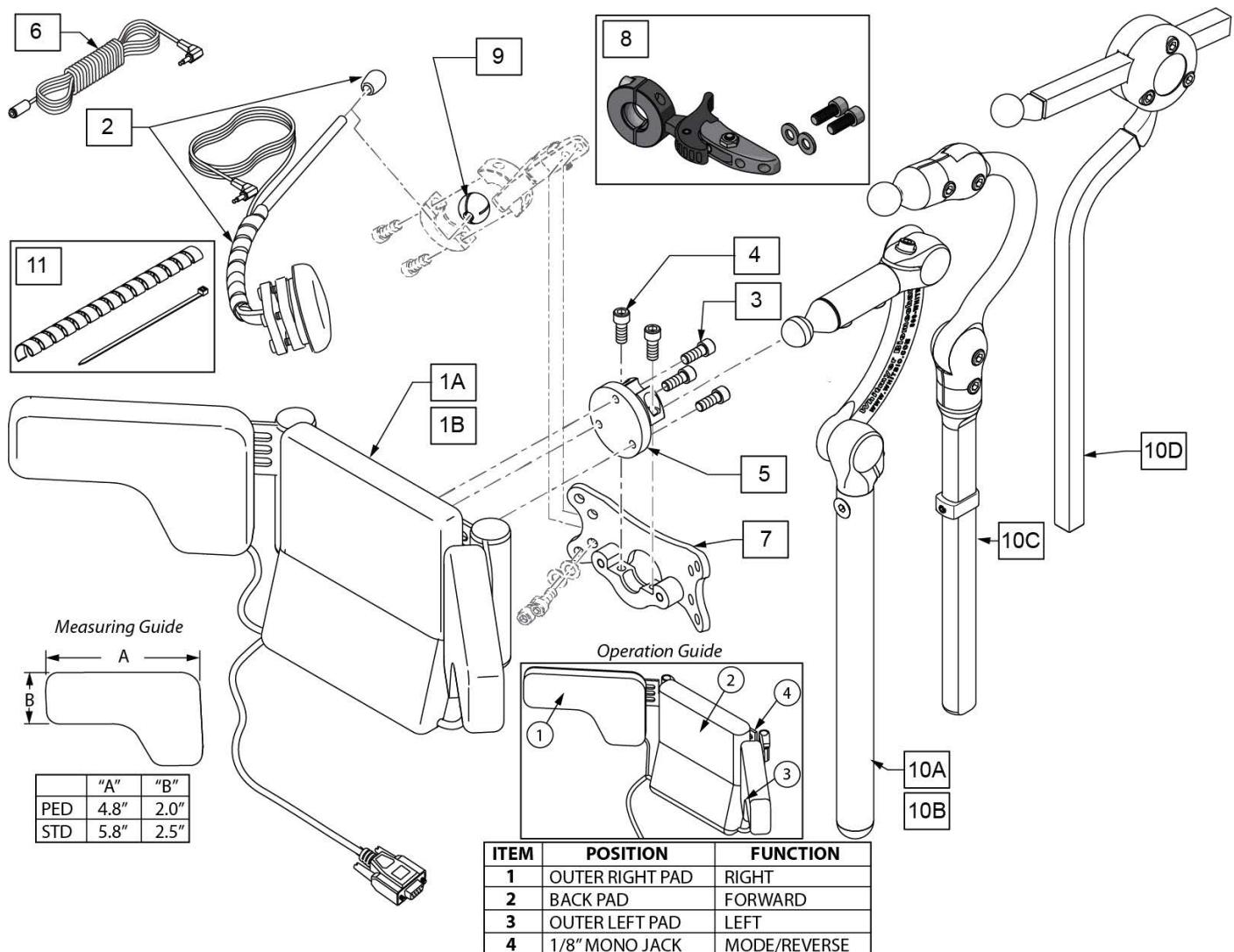
See "Headrest Kits" and "Headrest Clamps" pages
for Standard Headrest mounting options.



Pos.	Item Number	Description	Remarks
1A	DPA-WH-CON	DUALPRO-LONG PADS-WHIT CON	DPA-Long Pads, Whitmyer connector; Back Mount not included
1B	DPA-SI-CON	DUALPRO-LONG PADS-1" BALL CON	DPA-Long Pads, 1" ball connector; Back Mount not included
1C	DPA-SI	DUALPRO-LONG PADS-1/2" SQ HDW	DPA-Long Pads, 1" ball connector, 1/2" square hdwr
2A	DPP-WH-CON	DUALPRO SPOT PADS-WHIT CON	DPP-Spot Pads, Whitmyer connector; Back Mount not included
2B	DPP-SI-CON	DUALPRO SPOT PADS-1" BALL CON	DPP-Spot Pads, 1" ball connector; Back Mount not included
2C	DPP-SI	DUALPRO SPOT PADS-1/2" SQ HDW	DPP-Spot Pads, 1" ball connector, 1/2" square hdwr

[03/17/2020]

SWITCH IT 3 SWITCH HEAD ARRAY

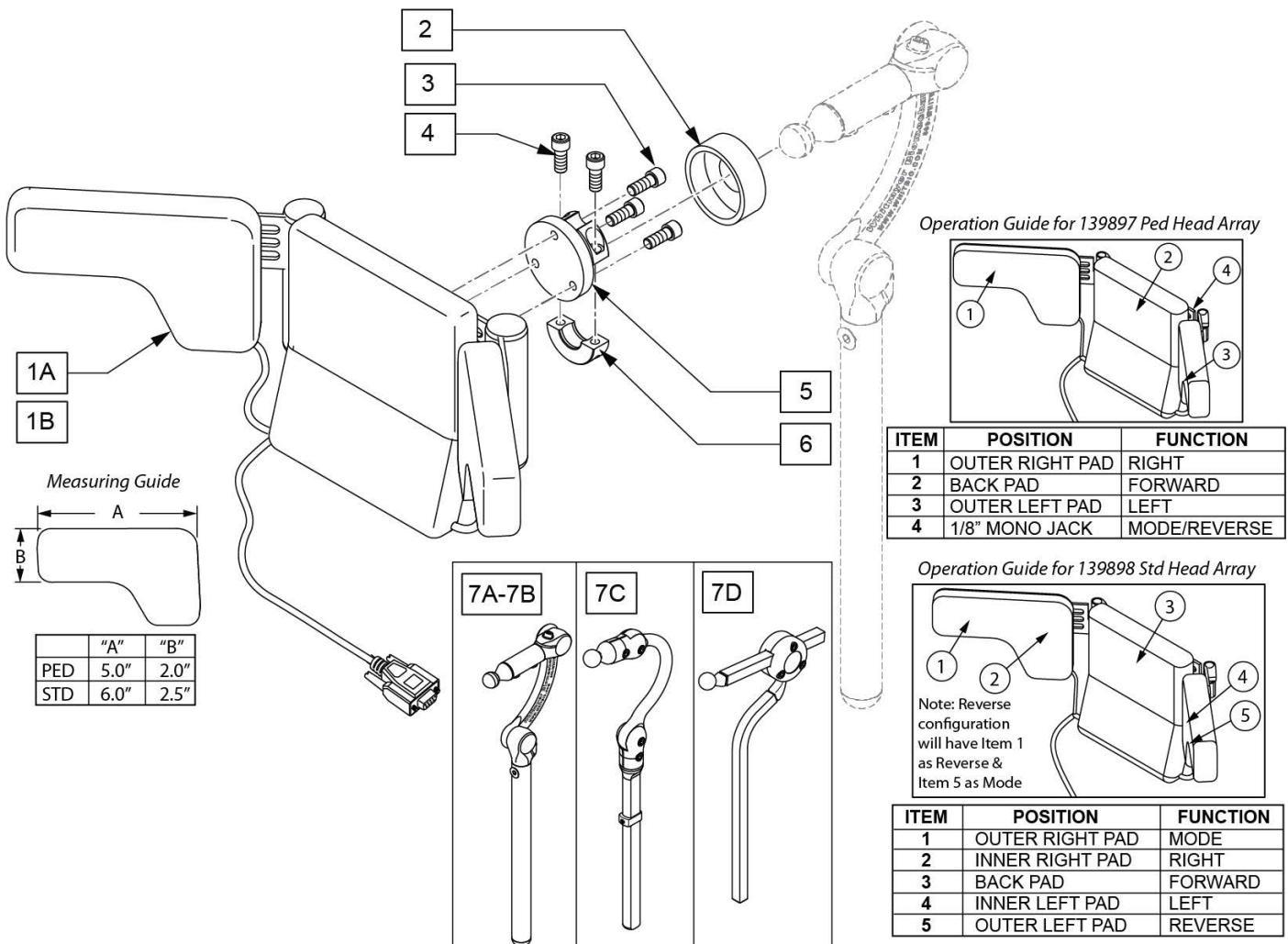


Pos.	Item Number	Description	Remarks
1A	126606	HEAD ARRAY 3SW SWITCH IT STD	Adult size/Long
1B	126605	HEAD ARRAY 3SW SWITCH IT PED	Pediatric size/Stubby
2	108637	EGG SWITCH MNTG SYSTEM	
3	221010	10-32 X .75 SHCS BLK W/PL	
4	221016	1/4-28 x .63 SHCS BLK W/PL	
5	104907	TOP COLLAR FLANGE WELDM	
6	244022	MONO CABLE, EXT M-F 72" CA68	Mech Switch Harness Extension - mono cable 3.5mm
7	LM-PL	PLUSH LAT INTERFACE PLATE	
8	LM115	LFC MOUNT, SWINGAWAY	
9	107411	CLAMP BALL, STEEL	
10A	LX7000	LINX CORE MOUNT HDW	10" POST
10B	LX8000	LINX CORE MNTG HDWR 8"	8" POST
10C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
10D	AX7010	AXYS CORE MOUNT HDW	
1A,2-10A	129449	3 SWITCH H ARRAY STD LINX 10	
1A,2-10B	129450	3 SWITCH H ARRAY STD LINX 8	
1A,2-10C	129451	3 SWITCH H ARRAY STD COBRA	
1A,2-10D	129452	3 SWITCH H ARRAY STD AXYS	

Pos.	Item Number	Description	Remarks
1B,2-10A	129453	3 SWITCH H ARRAY PED LINX 10	
1B,2-10B	129454	3 SWITCH H ARRAY PED LINX 8	
1B,2-10C	129455	3 SWITCH H ARRAY PED COBRA	
1B,2-10A	129456	3 SWITCH H ARRAY PED AXYS	
11	129776	WIRE TIE DOWN KIT	1wrap, 10 ties

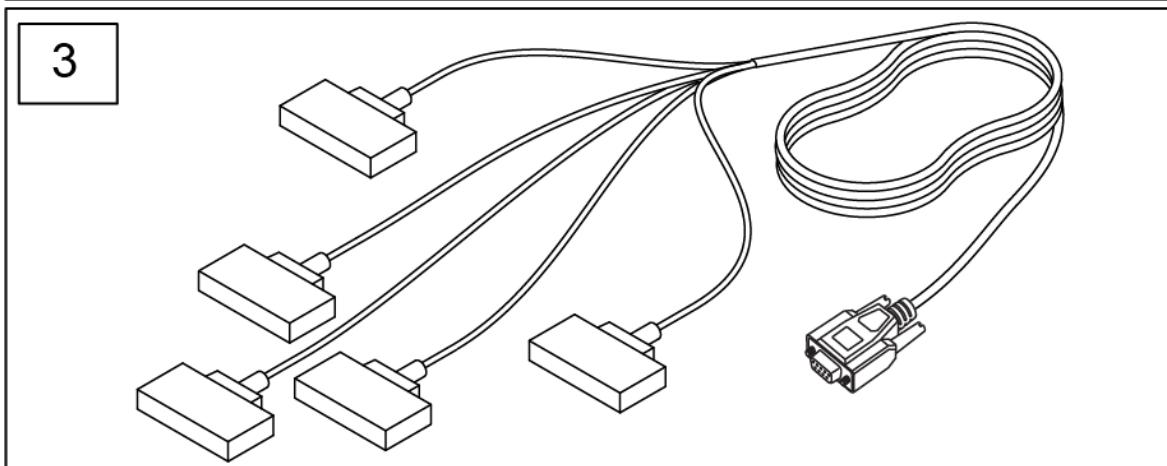
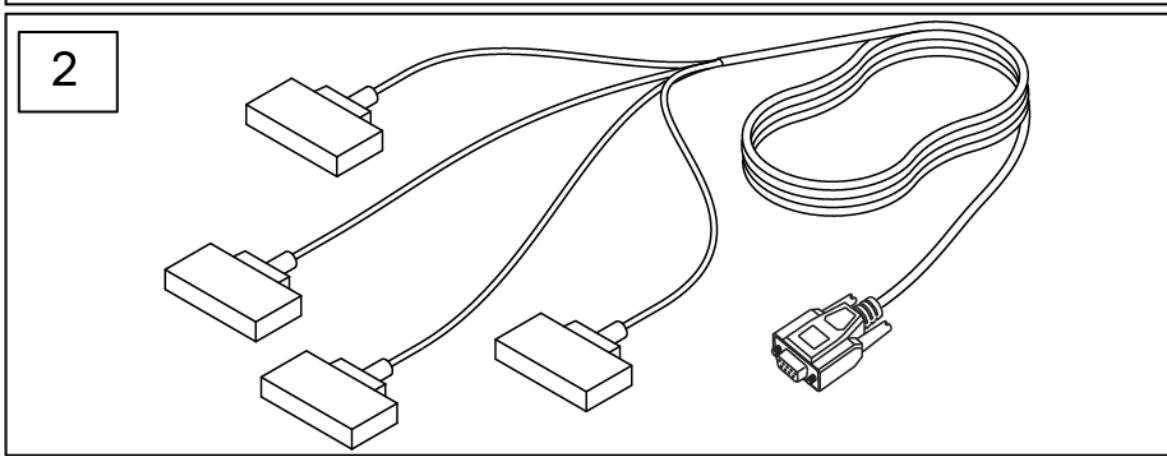
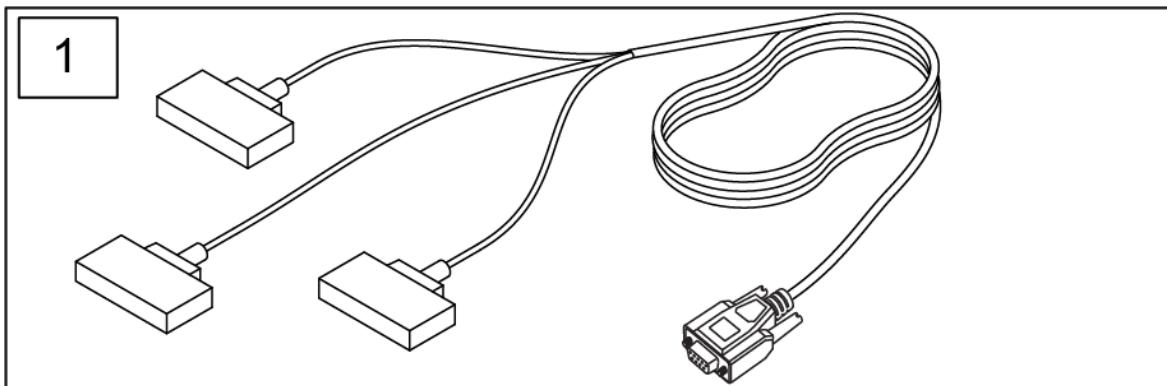
[09/04/2019]

SWITCH-IT HEAD ARRAY PACKAGES (5 SWITCH)



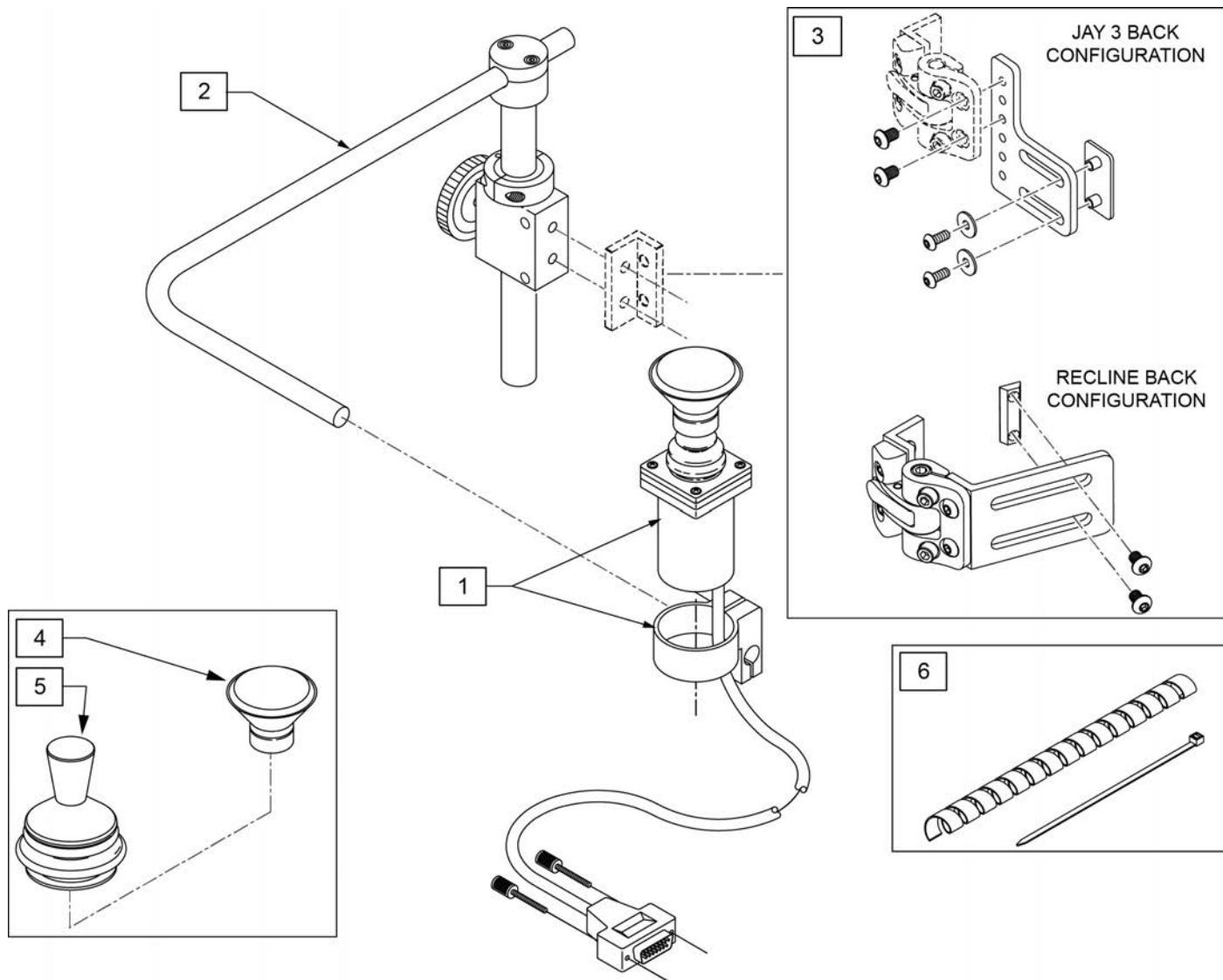
Pos.	Item Number	Description	Remarks
1A	139897	HEAD ARRAY SWITCH IT PED	Peds
1B	139898	HEAD ARRAY SWITCH IT STD	Std/Adult
2	MC100-WB	COVER 3/4" COLLAR/VINYL BLACK	
3	221010	10-32 X .75 SHCS BLK W/PL	
4	221016	1/4-28 x .63 SHCS BLK W/PL	
5	104907	TOP COLLAR FLANGE WELDM	
6	MW027100	COL HALF RAD 3/4" THREADED BLK	
7A	LX8000	LINX CORE MNTG HDW 8"	8" POST
7B	LX7000	LINX CORE MOUNT HDW	10" POST
7C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
7D	AX7010	AXYS CORE MOUNT HDW	
1B-6	108641	SWITCH-IT HEAD ARRAY PCKG ADLT	Std/Adult
1A-6	108642	SWITCH-IT HEAD ARRAY PCKG PED	Peds
1A-6,7A	129549	HEAD ARRAY SWITCH IT PED LINX 8"	
1A-6,7B	129550	HEAD ARRAY SWITCH IT PED LINX 10"	
1A-6,7C	129551	HEAD ARRAY SWITCH IT PED COBRA	
1A-6,7D	129552	HEAD ARRAY SWITCH IT PED AXYS	
1B-6,7A	129553	HEAD ARRAY SWITCH IT ADULT LINX 8"	
1B-6,7B	129554	HEAD ARRAY SWITCH IT ADULT LINX 10"	

Pos.	Item Number	Description	Remarks
1B-6,7C	129555	HEAD ARRAY SWITCH IT ADULT COBRA	
1B-6,7D	129556	HEAD ARRAY SWITCH IT ADULT AXYS	

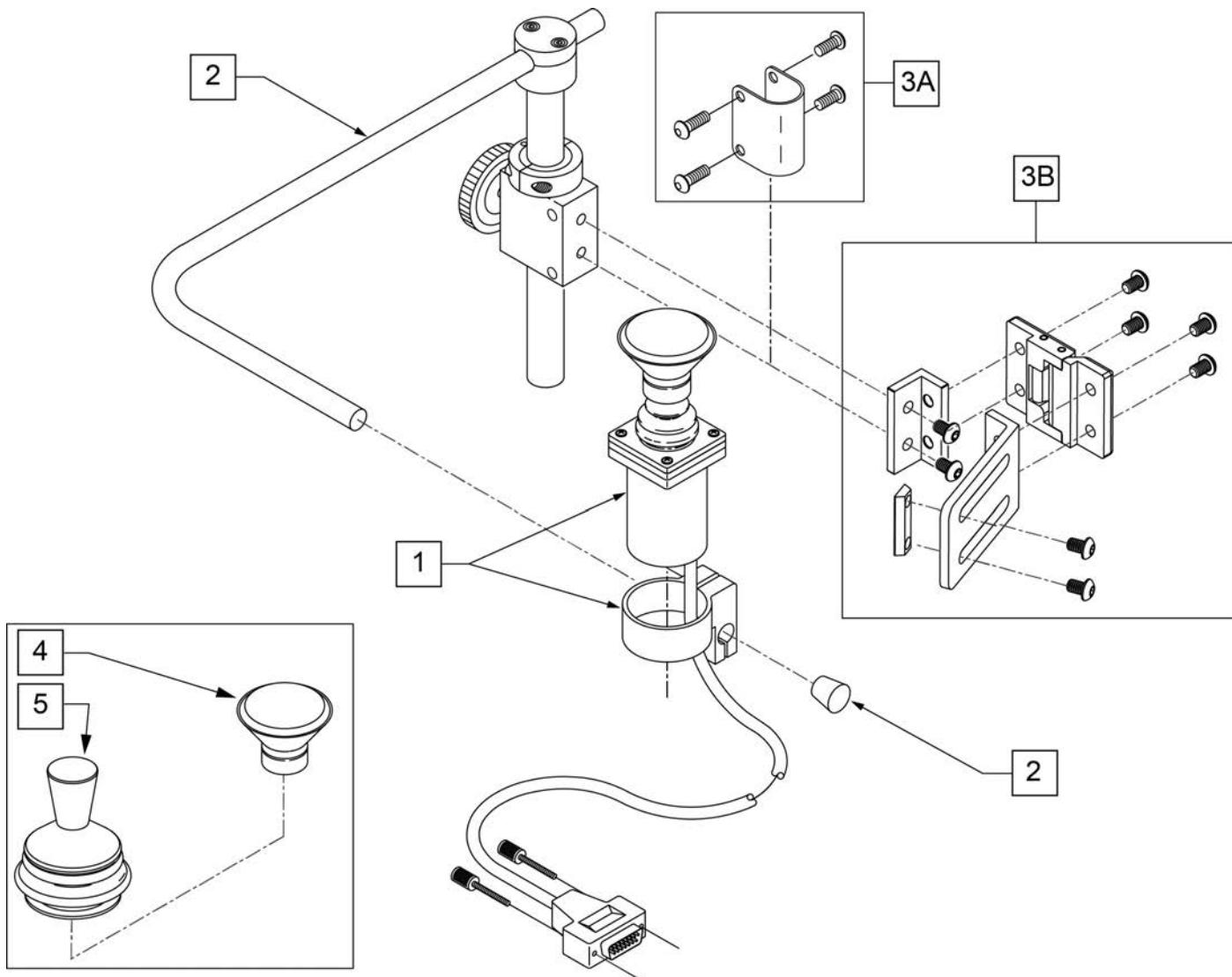


Pos.	Item Number	Description	Remarks
1	126582	3NKS 3 SWITCH ARRAY	3 Zero Touch Sensors
2	4NKS	SWITCH IT ZERO TOUCH SYSTEM	4 Zero Touch Sensors
3	5NKS	SWITCH IT ZERO TOUCH SYSTEM	5 Zero Touch Sensors

PROPORTIONAL CHIN CONTROL PACKAGE beginning S/N Prefix PLS6A & QM710A, QM715A, QM720A [2019]

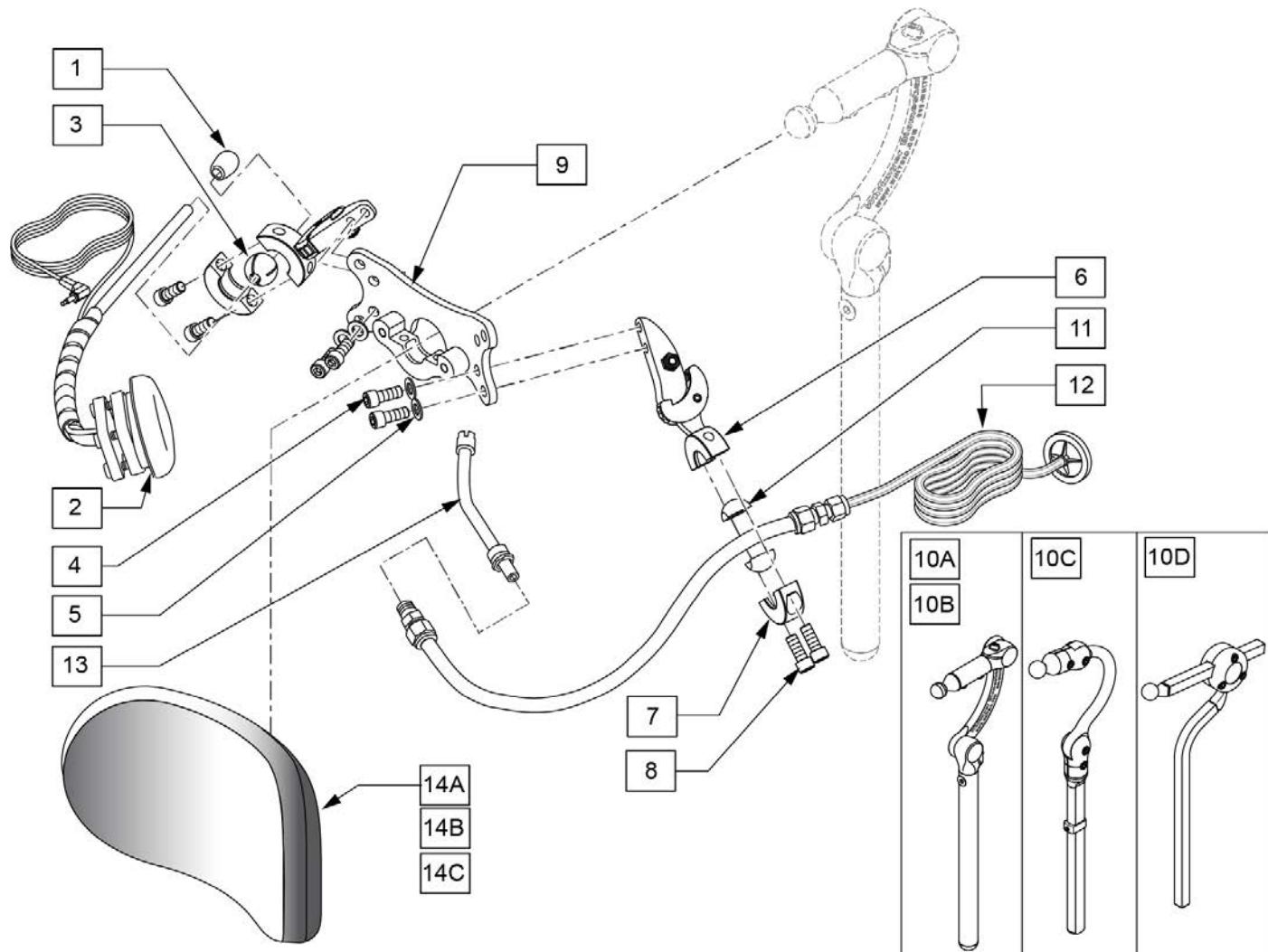


Pos.	Item Number	Description	Remarks
1	139705	ACT JOYSTICK PROP KNOB OR CHIN	
2	D3150-3	AMH S/A MNTG KIT B/R 1" 3185	
3	108841	S/A SIDE MOUNTING KIT	ASAP only
4	D4000	CHINCUP QTRONIX	
5	138154	KNOB & PROTECTOR D10AB JOYSTICK	
1-5	115076	PROP CHIN CONTROL KIT	Includes 3A &3B



Pos.	Item Number	Description	Remarks
1	139705	ACT JOYSTICK PROP KNOB OR CHIN	
2,3A	D3150-3	AMH S/A MNTG KIT B/R 1" 3185	
3B	108841	S/A SIDE MOUNTING KIT	ASAP only
4	D4000	CHINCUP QTRONIX	
5	138154	KNOB & PROTECTOR D10AB JOYSTICK	
1-5	115076	PROP CHIN CONTROL KIT	Includes 3A &3B

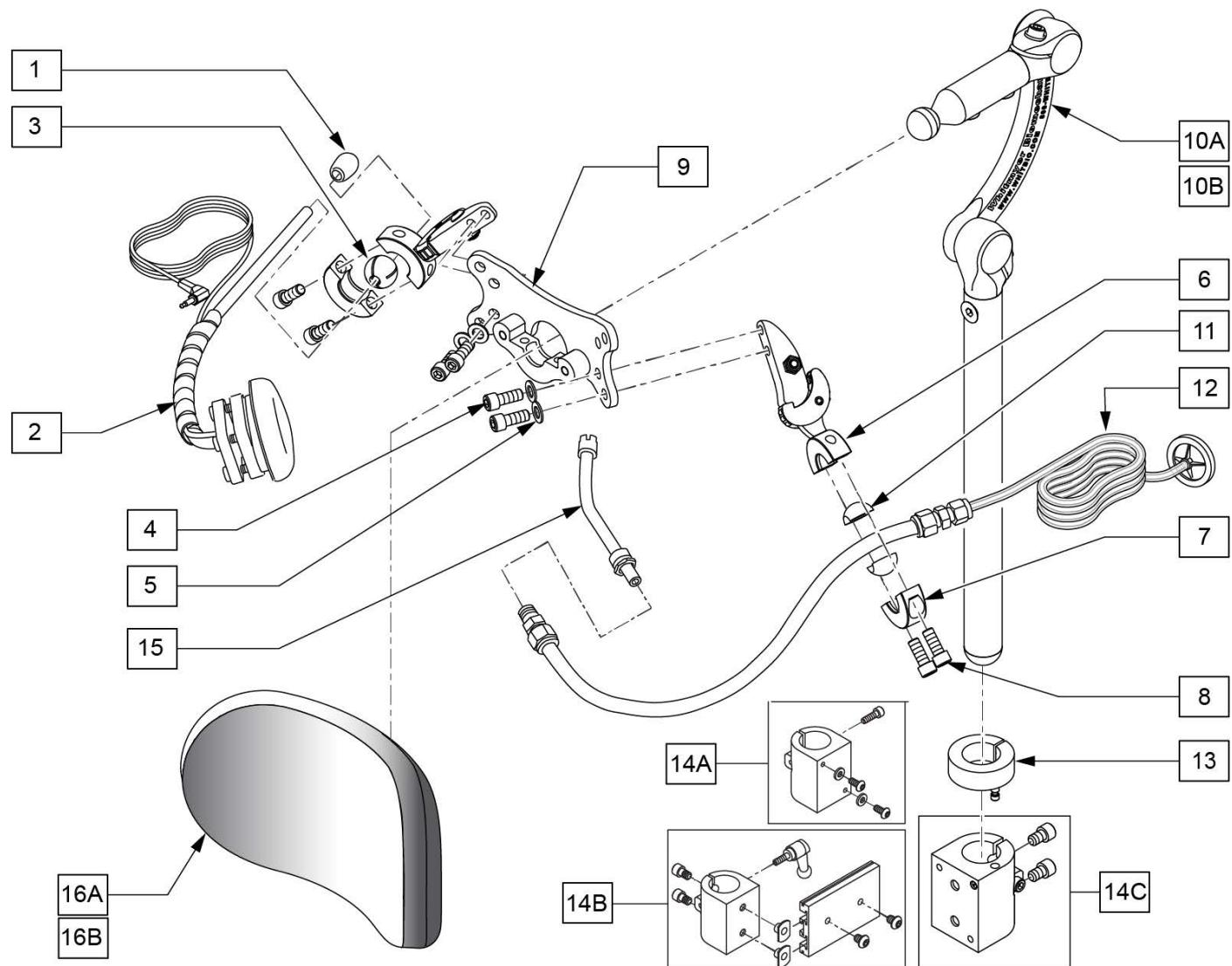
NOTE: IF ADDING SPECIALTY CONTROLS TO A CHAIR AN OMNI IS REQUIRED.



Pos.	Item Number	Description	Remarks
10A	LX7000	LINX CORE MOUNT HDW	10" POST LENGTH
10B	LX8000	LINX CORE MNTG HDW 8"	8" POST LENGTH
10C	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
10D	AX7010	AXYS CORE MOUNT HDW	
12	107425	SIP-N-PUFF INTERFACE	
13	101434	SIP N PUFF STRAW	
1-9,11-13	108638	SIP N PUFF W/ SA RESET SWITCH	
14A	P800L	PLUSH PAD, 8", LYCRA	8" PAD
14B	P1000L	PAD 10" PLUSH / LYCRA	10" PAD "LARGE"
14C	PC1400L	OVER 14"PLUSH/LYCRA	14" wide, 5" tall Headrest Pad
1-9,10A,11-13,14A	129529	SIP N PUFF LINX 8" PLUSH 8"	
1-9,10B,11-13,14A	129530	SIP N PUFF LINX 10" PLUSH 8"	
1-9,10C,11-13,14A	129531	SIP N PUFF COBRA PLUSH 8"	
1-9,10D,11-13,14A	129532	SIP N PUFF AXYS PLUSH 8"	
1-9,10A,11-13,14B	129533	SIP N PUFF LINX 8" PLUSH 10"	

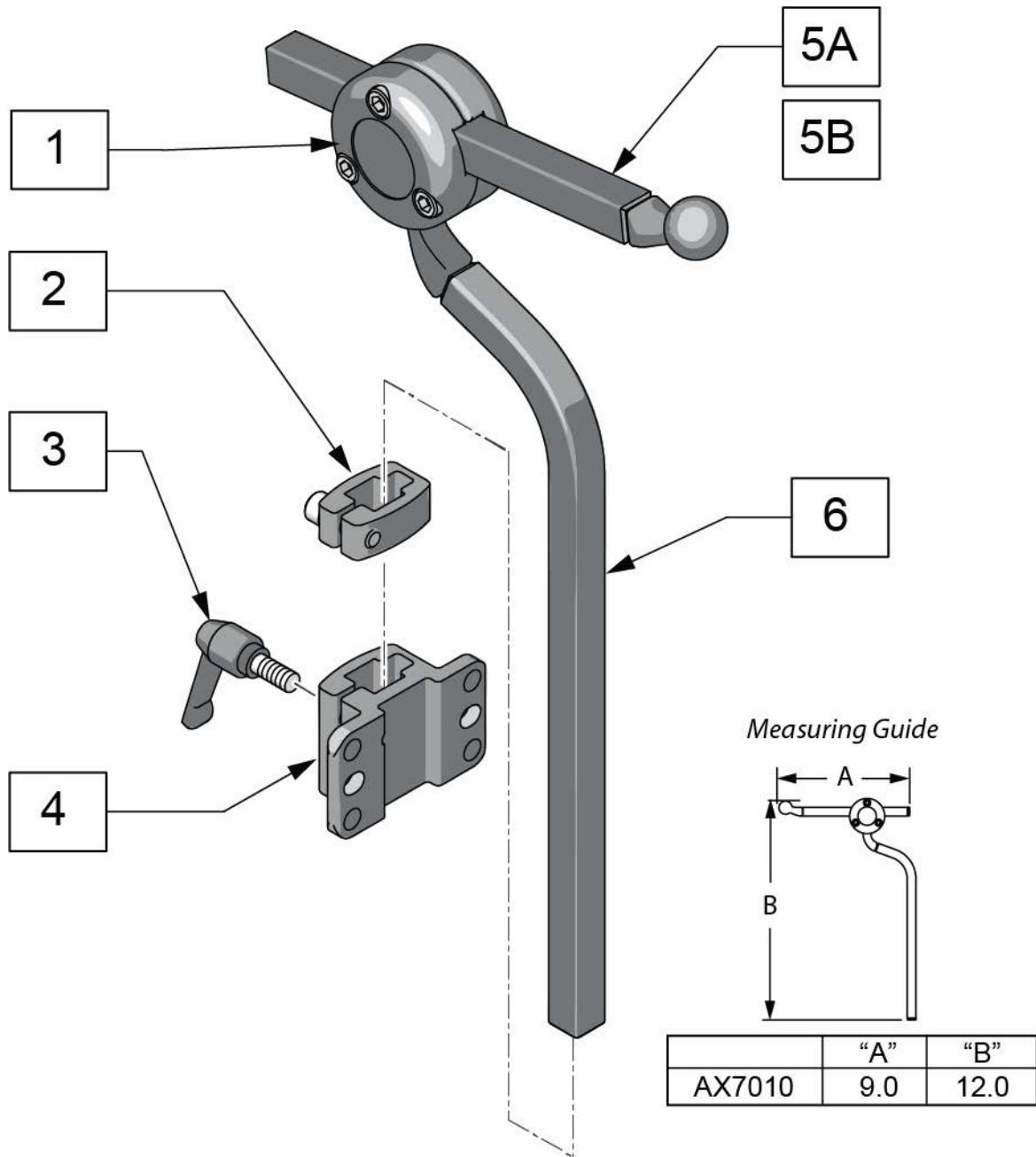
Pos.	Item Number	Description	Remarks
1-9,10B,11-13,14B	129534	SIP N PUFF LINX 10" PLUSH 10"	
1-9,10C,11-13,14C	129535	SIP N PUFF COBRA PLUSH 10"	
1-9,10D,11-13,14D	129536	SIP N PUFF AXYS PLUSH 10"	
1-9,10A,11-13,14A	129537	SIP N PUFF LINX 8" PLUSH 14"	
1-9,10B,11-13,14B	129538	SIP N PUFF LINX 10" PLUSH 14"	
1-9,10C,11-13,14C	129539	SIP N PUFF COBRA PLUSH 14"	
1-9,10D,11-13,14D	129540	SIP N PUFF AXYS PLUSH 14"	

NOTE: IF ADDING SPECIALTY CONTROLS TO A CHAIR AN OMNI IS REQUIRED.



Pos.	Item Number	Description	Remarks
10A	LX7000	LINX CORE MOUNT HDW	10" POST LENGTH
10B	LX8000	LINX CORE MNTG HDW 8"	8" POST LENGTH
1-9,11,12,15	108638	SIP N PUFF W/ SA RESET SWITCH	
12	107425	SIP-N-PUFF INTERFACE	
13	104533	HEADREST COLLAR .875 ID	
15	101434	SIP N PUFF STRAW	
16A	P800L	PLUSH PAD, 8", LYCRA	8" PAD
16B	P1000L	PAD 10" PLUSH / LYCRA	10" PAD "LARGE"
13,14A,14B,14C	115057	UNIVERSAL HEAD MNT KIT	
13,14A	112717	CLAMP HEADREST SMART SEAT	Used w/ Power Recline Only
13,14B	112716	CLAMP HEADREST RIGID BACK	Used w/ Trad Rehab Back Only
13,14C	111902	HDRST CLMP ASSY .875 ID KIT	Used w/ Curved, JAY SPO, and ART SPO Backrest
1-10B-14A,14B,14C-16A	115058	RNET SIPNPUF 8" PAD 8" POST KIT	
1-10A-14A,14B,14C-16B	115059	RNET SIPNPUF 10" PAD 10" POST KIT	
1-10A-14A,14B,14C-16A	115060	RNET SIPNPUF 8" PAD 10" POST KIT	
1-10B-14A,14B,14C-16B	115061	RNET SIPNPUF 10" PAD 8" POST KIT	

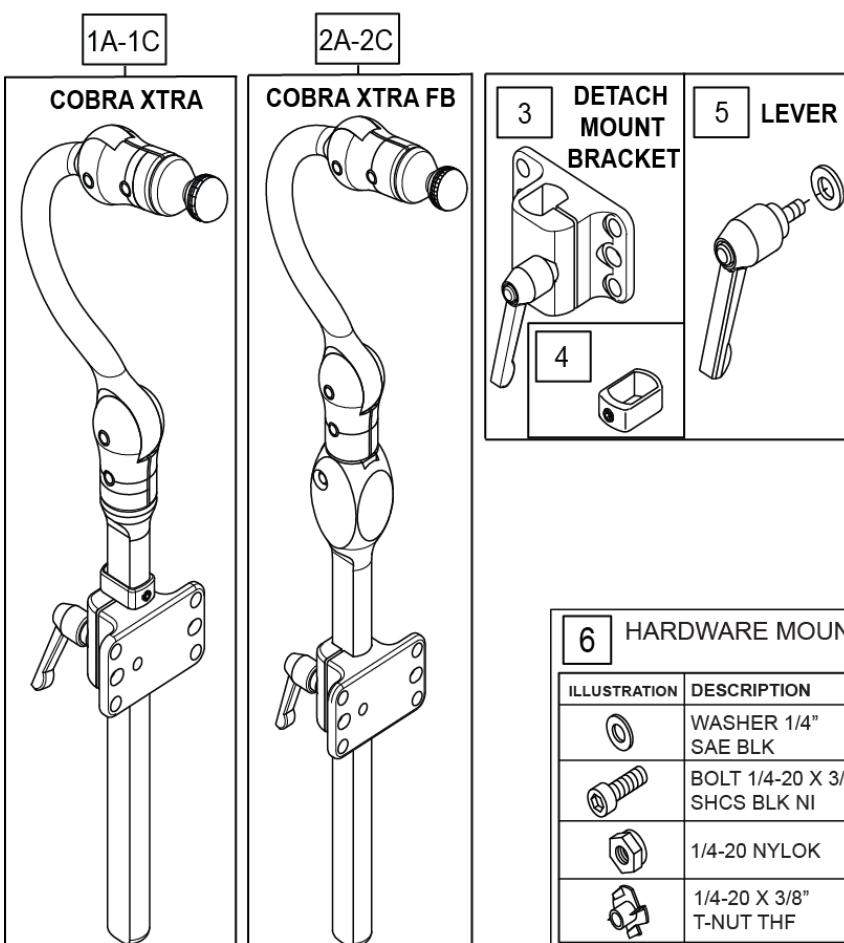
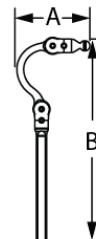
Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.



Pos.	Item Number	Description
5A	AX5080	BALLROD AXYS 6" SQUARE BLACK
5B	AX6055	AXYS 12" SQ HORIZ BAR BLK
6	MW070300	AXYS VERT ROD BLK
3,4	115215	J3 BK STD HD RST BRKT KIT
2-4	M2500	AXYS DETACH BRKT
1,5A,6	AX7010	AXYS CORE MOUNT HDWR

COBRA HEADREST

Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.

**Measuring Guide**

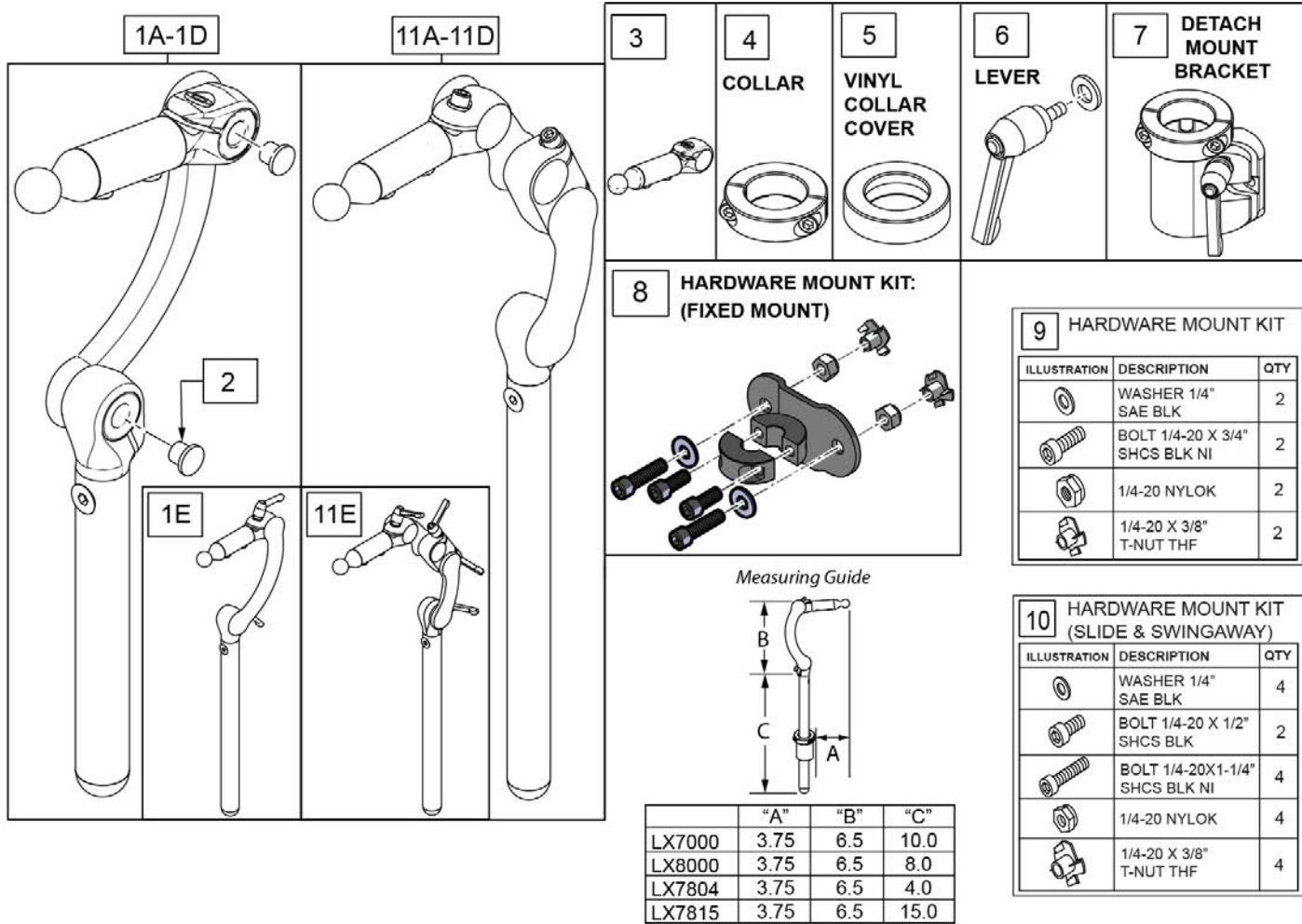
SIZE	P/N	"A"	"B"
ADULT	CBRA7010	5.0	15.0
	CBRA5010	5.0	15.0
PEDIATRIC	CBRA7030	4.5	11.0
	CBRA5030	4.5	11.0
EARLY INTERVENTION	CBRA7080	4.0	10.0
	CBRA5080	4.0	10.0

6	HARDWARE MOUNT KIT	
ILLUSTRATION	DESCRIPTION	QTY
	WASHER 1/4" SAE BLK	2
	BOLT 1/4-20 X 1/2" SHCS BLK NI	2
	1/4-20 NYLOK	2
	1/4-20 X 3/8" T-NUT THF	2

7	HARDWARE MOUNT KIT (SLIDE & SWINGAWAY)	
ILLUSTRATION	DESCRIPTION	QTY
	WASHER 1/4" SAE BLK	4
	BOLT 1/4-20 X 1/2" SHCS BLK	2
	BOLT 1/4-20X1-1/4" SHCS BLK NI	4
	1/4-20 NYLOK	4
	1/4-20 X 3/8" T-NUT THF	4

Pos.	Item Number	Description	Remarks
1A	CBRA7010	COBRA XTRA MOUNT HDW, ADUL	
1B	CBRA7030	COBRA XTRA MOUNT HDW, PED	
1C	CBRA7080	COBRA XTRA MOUNT HDW, EI	
2A	CBRA5030	COBRA XTRA FB MOUNT HDW, PED	
2B	CBRA5010	COBRA XTRA FB MOUNT HDW, ADUL	
2C	CBRA5080	COBRA XTRA FB MOUNT HDW, EI	
3	M2400-WB	COBRA XTRA DETACH BRKT	INCLUDES QTY 2 1/4-20 X 1/2" SHCS & WASHERS
4	MW070152	COBRA VERT STOP BLK	
5	M0030	KNOB PLAS ADJ LVR 1/4-20 X20mm	
6	M0055	FASTENER PACK DETACH	
7	M0075	FASTENER PACK SWINGAWAY MOUNT	

Note: if using the Headrest Post on a Quickie Power Chair, please refer to the HEADREST CLAMPS page located in the appropriate power chair parts manual.

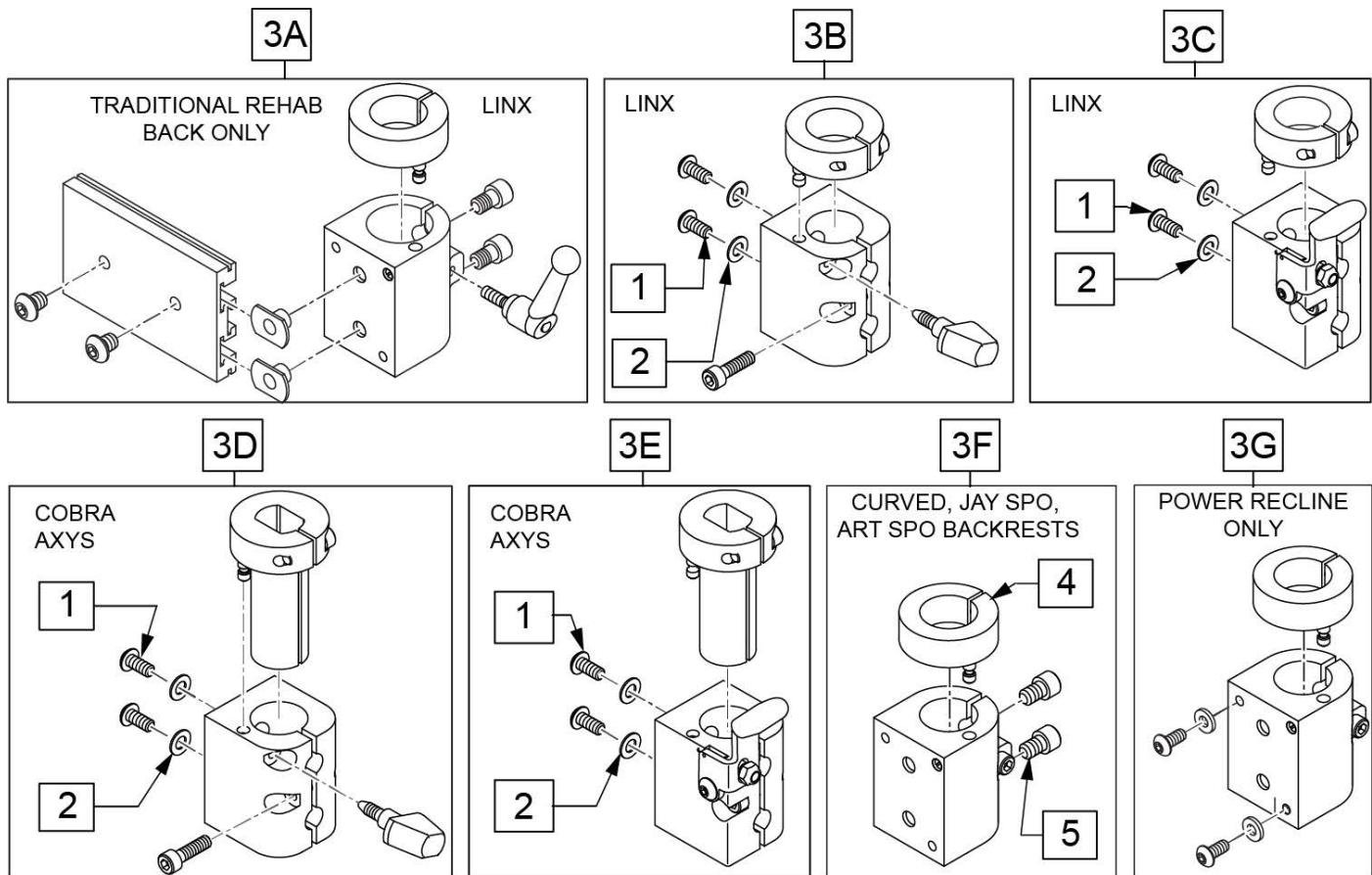


Pos.	Item Number	Description	Remarks
1A	LX7804	LINX CORE STDHRZ/4" VRT MOUNT	4" vertical post
1B	LX8000	LINX CORE MNTG HDW 8"	8" vertical post
1C	LX7000	LINX CORE MOUNT HDW	10" vertical post
1D	LX7815	LINX CORE STDHRZ/15" VRT MOUNT	15" vertical post
1E	LX7000Q	LINX CORE MOUNT HDW QUICK ADJ	
2	MW000680	CAP RATCHET FASTENER BLACK	
3	MW070400	LYNX SYS ASSM 2"	
4	MW006030	.875 SHAFT COLLAR W/ PIN	
5	MC100-WB	COVER 3/4" COLLAR/VINYL BLACK	
6	M0030	KNOB PLAS ADJ LVR 1/4-20 X20mm	
7	M2300	LINX DETACH MOUNT BRKT	
8	M2375	MOUNT FIXED LINX 7/8" SURFACE	
9	M0055	FASTENER PACK DETACH	
10	M0075	FASTENER PACK SWINGAWAY MOUNT	
11A	LX27804	LINX2 CORE MOUNT HDW 4IN	
11B	LX28000	LINX2 CORE MOUNT HDW 8IN	

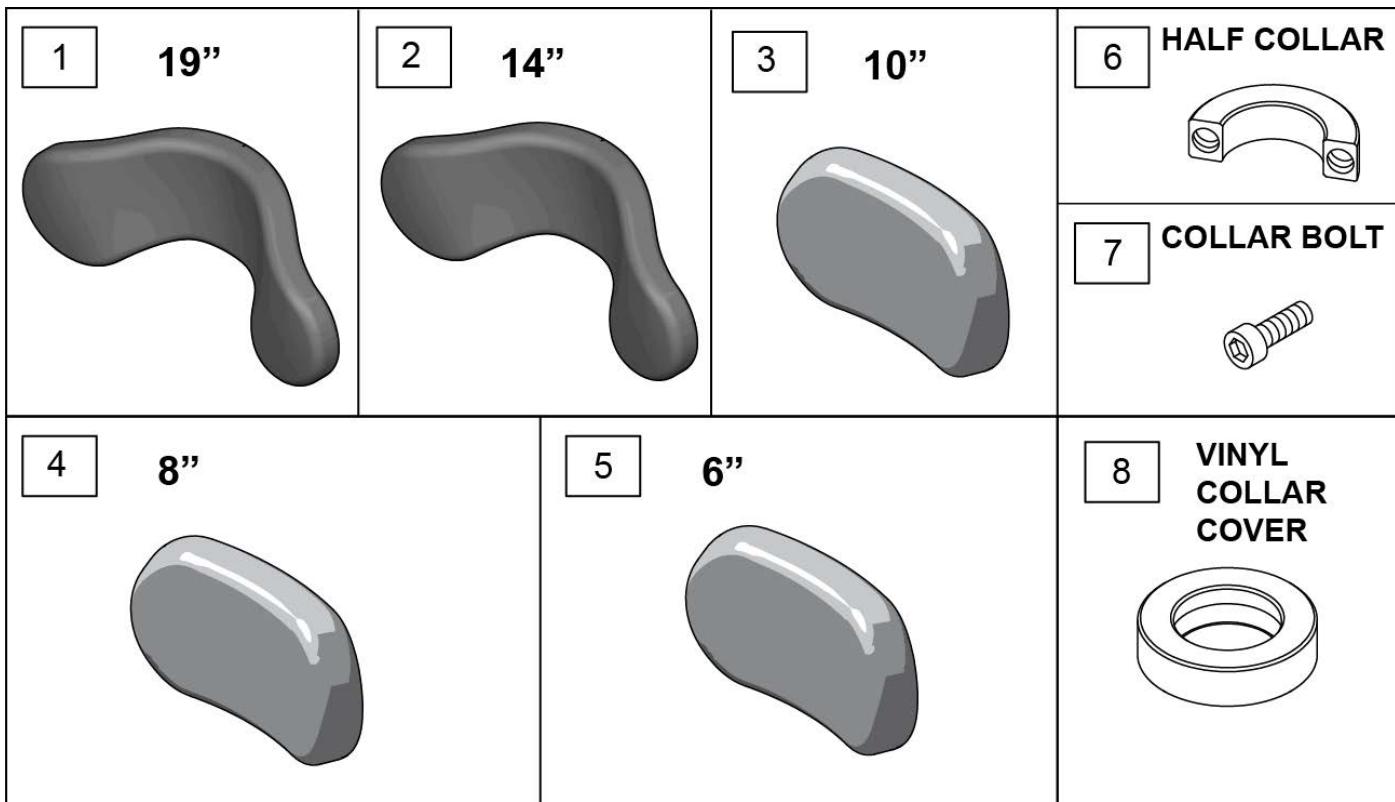
Pos.	Item Number	Description	Remarks
11C	LX27000	LINX2 CORE MOUNT HDW 10IN	
11D	LX27815	LINX2 CORE MOUNT HDW 15IN	
11E	LX27000Q	LINX2 CORE MNT HDW 10 QCK ADJ	

POWER CHAIR HEADREST CLAMPS

[02/28/2019]



Pos.	Item Number	Description	Remarks
1	012931	BHCS M5 X 10 W/PL BLK CL 10.9	
2	455066-QU	#10 AN WASHER .063 SS	
3A	112716	HDRST CLAMP ASSY .875 ID W/HDW	used w/ Trad Rehab Back Only, includes hardware
3B	129525	HDRST CLAMP KNOB LINX W/HDWR	
3C	129527	HDRST CLAMP LEVR LINX W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3D	129526	HDRST CLAMP KNOB COBRA W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3E	129528	HDRST CLAMP LEVR COBRA W/HDWR	used w/ Power Recline beg. M710A,M715A,M720A
3F	112257	HDRST HNDLE CLAMP ASSY .875 ID	used w/ Curved, JAY SPO, and ART SPO Backrest
3G	112717	HDRST CLAMP ASSY .875 ID W/HDW	used w/ Power Recline only, not compatible w/ M710,M715,M720
4	104533	HEADREST COLLAR .875 ID	
5	226074	1/4-20 X 1/2 SOC C/S	

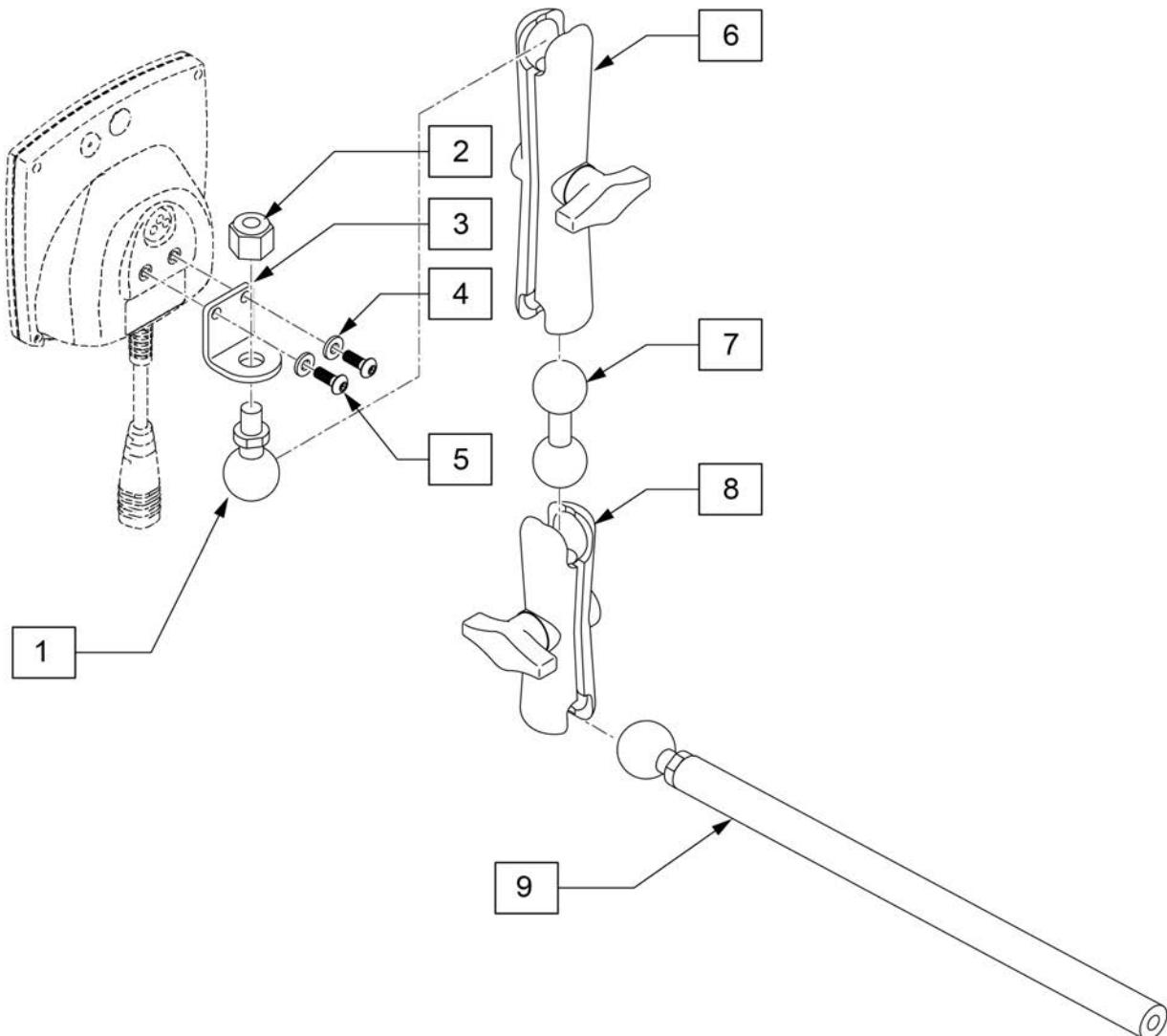


Pos.	Item Number	Description
1	PF1900	REFOAM KIT 19"PLUSH
1	PC1900L	COVER 19"PLUSH/LYCRA
1	PC1900V	COVER 19" PLUSH/R'VSD DARTEXX
1	PC1900F	COVER 19"PLUSH/FLEECE
2	PF1400	REFOAM KIT 14"PLUSH
2	PC1400L	COVER 14"PLUSH/LYCRA
2	PC1400V	COVER 14" PLUSH/R'VSD DARTEXX
2	PC1400F	COVER 14"PLUSH/FLEECE
3	PF1000	REFOAM KIT 10"PLUSH
3	PC1000L	COVER 10"PLUSH/LYCRA
3	PC1000V	COVER 10" PLUSH/R'VSD DARTEXX
3	PC1000F	COVER 10"PLUSH/FLEECE
4	PF800	REFOAM KIT 8"PLUSH
4	PC800L	COVER 8"PLUSH/LYCRA
4	PC800V	COVER 8" PLUSH/R'VSD DARTEXX
4	PC800F	COVER 8"PLUSH/FLEECE
4	PC800P	COVER 8"PLUSH/ALLURE NH
5	PF605	REFOAM KIT 6"PLUSH
5	PC605L	COVER 6"PLUSH/LYCRA
5	PC605V	COVER 6" PLUSH/R'VSD DARTEXX
5	PC605F	COVER 6"PLUSH/FLEECE
6	MW027100	COLLAR HALF RAD 3/4" THD. BLCK
7	MF014600	1/4-28x5/8" SHCS-COLLAR BOLT
8	MC100-WB	COVER 3/4" COLLAR /VINYL BLACK

Note: See Mounting Clamp page to order appropriate clamp.

Note: OMNI Enhanced Display has been obsoleted and can be replaced by the new OMNI 2; in addition mounting hardware may be different so please review carefully what items are needed.

Note: if replacing a Omni with the Omni 2 and chair is equipped with a CTRL+5 and the chair was built prior to 11/15/18, the CTRL+5 will also need to be replaced; please contact Customer Service for further details.

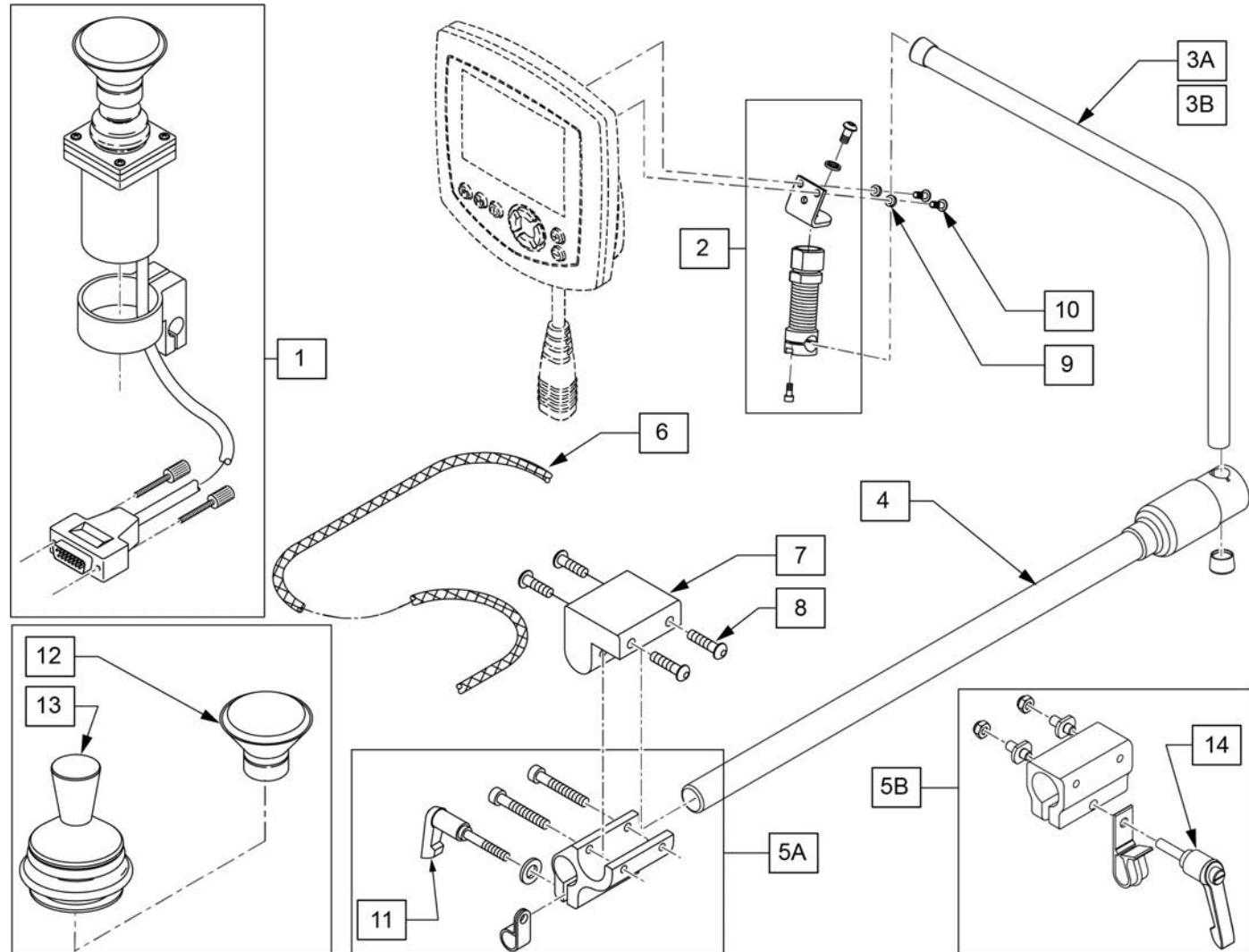


Pos.	Item Number	Description
1	126639	1IN BALL WITH 3/8 STD
2	201263	3/8-16 NYLOCK NUT BLK ZINC
3	126640	BRACKET DISPLAY
4	261204	#10 AN WASHER .063
5	013143	BHCS M5 X .8 X 14 BLK W/PL
6	126632	LONG 5IN DOUBLE SOCKET
7	126633	DOUBLE BALL
8	126631	3IN DOUBLE SOCKET CLAMP
9	129457	BAR MOUNT W/1" BALL
6-8	126636	ASSY DOUBLE SOCKET
1-5	129521	BRACKET KIT FOR OMNI

NOTE: JOYSTICK POST ACCEPTS JOYSTICK KNOBS THAT HAVE A 3/16" DIAMETER MATING HOLE.

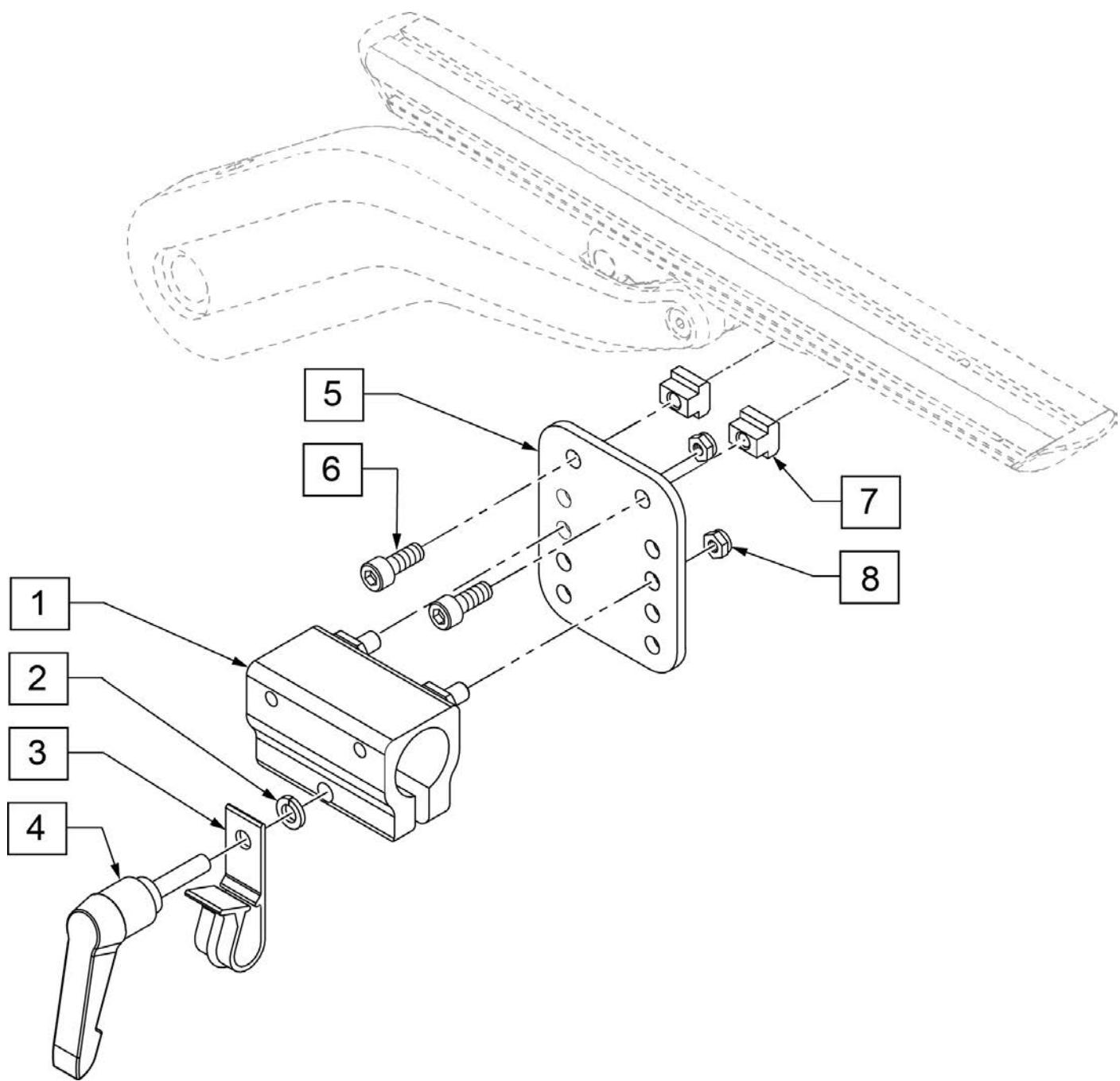
Note: OMNI Enhanced Display has been obsoleted and can be replaced by the new OMNI 2; in addition mounting hardware may be different so please review carefully what items are needed.

Note: if replacing a Omni with the Omni 2 and chair is equipped with a CTRL+5 and the chair was built prior to 11/15/18, the CTRL+5 will also need to be replaced; please contact Customer Service for further details.



Pos.	Item Number	Description	Remarks
1	139705	PROP CHIN CONTROL W/ MINI JS	
2	886976	USCM SPRING MOUNT AS	
3A	521098	ADJ DISPLAY ARM "L" SHORT(USCM)	Used w/ OMNI only
3B	521097	ADJ DISPLAY ARM "L" (USCM)	Used w/ OMNI & Compact Joystick
4	111190	MOUNT ARM DISPLAY	
5A	012433	CNTRL ARM CLMP UNIVERSAL ASSM	Used w/ Trad Rehab Armrest
5B	159406	CNTRLR CLMP ARM ASSM RND	Used w/ ASAP Seating Armrest
6	180351	BRAIDED SLEEVING 24"	
7	551001	CONTROLLER MOUNT BLOCK	USED w/ 5A on Power Recline
8	222297	10-24 X 3/8 SOC BH C/S W/PTCH	
9	261204	#10 AN WASHER .063	
10	013143	BHCS M5 X .8 X 14 BLK W/PL	
11	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5	
12	D4000	CHINCUP QTRONIX	
13	138154	KNOB&PROTECTOR D10AB JOYSTICK	
14	011049	HANDLE ADJ MODERN M5 X 20 STUD	

Note: Used for Omni and Midline Mount



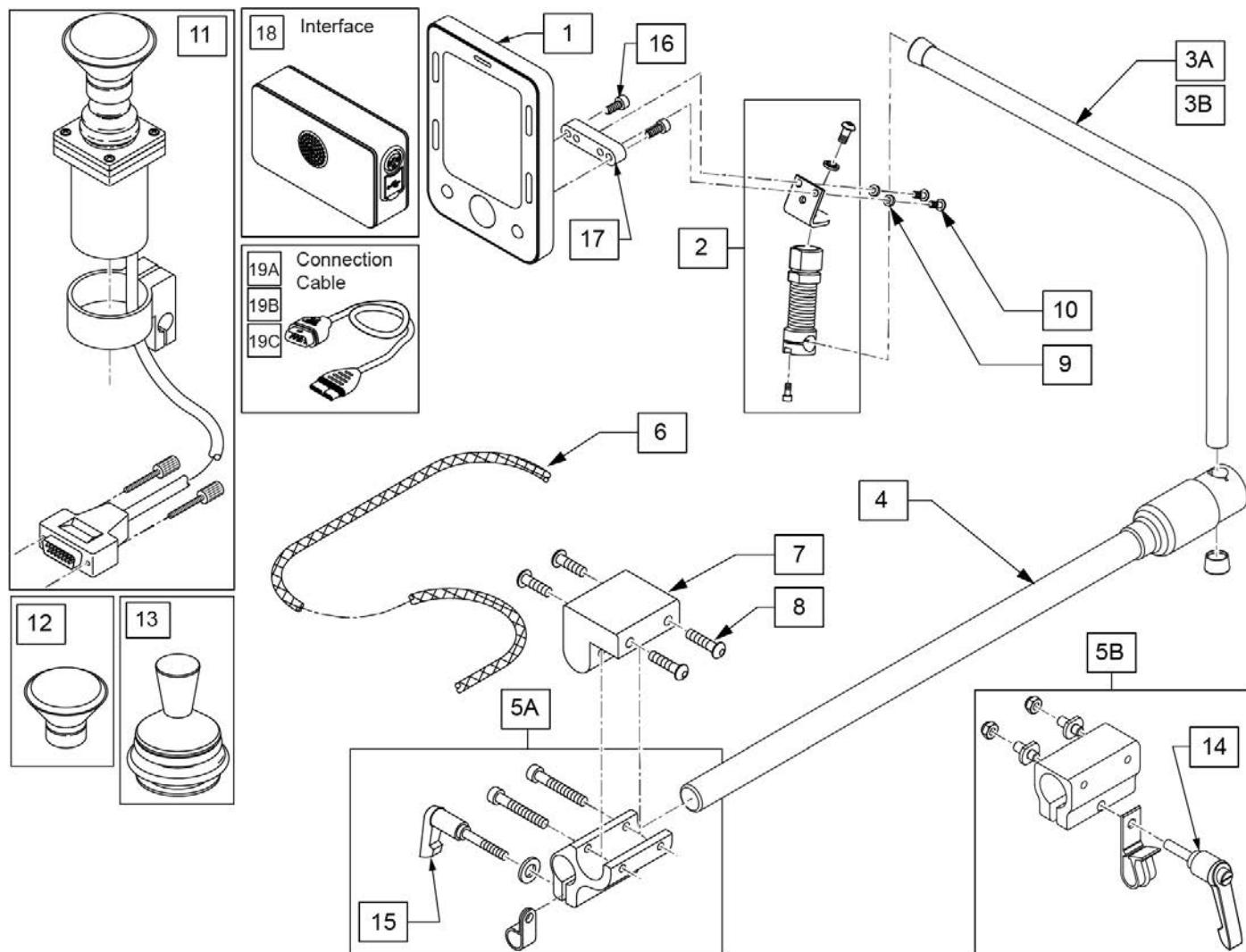
Pos.	Item Number	Description
1	132363	CNTRLR CLMP ARM KIT RND
2	261524	#10 WASHER LOCK SS
3	560268	QUICK RELEASE CLIP
4	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5
5	116571	ADJUSTMENT PLATE NA
6	103041	SHCS, M5X0.8X12, FULL, PL
7	133118	M5 T-NUT ISO299
8	220121	NUT HEX NYLOCK M5 BLACK
1,2,5-8	133546	VERT ADJ ASSM ERGO

Note: Joystick Post (item 12) accepts Joystick Knobs that have a 3/16" diameter mating hole.

Note: if retrofitting Omni2, order Display Mounting Kit (p/n 163612), Omni2 Display & Interface (p/n 163611); see Omni2 Interface Mount parts pages for appropriate Interface mounting parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

Note: when replacing an Omni 2 Display with Firmware version .01 or .02, BOTH Display and Interface will be required, OR when replacing an Omni2 Interface with Firmware .01/.02 or .03, BOTH Display and Interface will be required.



Pos.	Item Number	Description	Remarks
1	20011231-010	OMNI2 DISPLAY WITH BLUETOOTH	Display only; see note
2	886976	USCM SPRING MOUNT AS	
3A	521098	ADJ DISPLAY ARM "L" SHORT(USCM)	Used w/ OMNI only
3B	521097	ADJ DISPLAY ARM "L" (USCM)	Used w/ OMNI & Compact Joystick
4	111190	MOUNT ARM DISPLAY	
5A	012433	CNTRL ARM CLMP UNIVERSAL ASSM	Used w/ Trad Rehab Armrest
5B	159406	CNTRLR CLMP ARM ASSM RND	Used w/ ASAP Seating Armrest
6	180351	BRAIDED SLEEVING 24"	
7	551001	CONTROLLER MOUNT BLOCK	Used w/ 5A on Power Recline
8	222297	10-24 X 3/8 SOC BH C/S W/PTCH	
9	261204	#10 AN WASHER .063	
10	102259-001	BHCS, M5 X 0.8 X 12, FULL, PL	
11	139705	PROP CHIN CONTROL W/ MINI JS	
12	D4000	CHINCUP QTRONIX	
13	138154	KNOB&PROTECTOR D10AB JOYSTICK	
14	011049	HANDLE ADJ MODERN M5 X 20 STUD	
15	349024	HNDL 10-32 X 3/4 C/A P1/P3/P5	
16	103205	SHCS M4 X .7 X 10 W/PL INORG	
17	22709119	LINK-IT OMNI SCREEN CONVERTER	
18	20011230-010	OMNI2 INTERFACE WITH USB	Interface only; see note
19A	20011236-150	OMNI 2 DISP CONN CABLE 1500 MM	59"
19B	20011236-200	OMNI 2 DISP CONN CABLE 2000 MM	79"
19C	20011236-250	OMNI 2 DISP CONN CABLE 2500 MM	98"
1,18,19B	163611	OMNI2 WITH BLUETOOTH AND USB	Includes Display, Interface & 2000mm Connection Cable
1-3A,4,9,10,16-18	163613	OMNI2 DISPL W/ COMPACT MNT KIT	
9,10,16,17	163612	OMNI2 UPGRD DISPL MNT LEGACY	

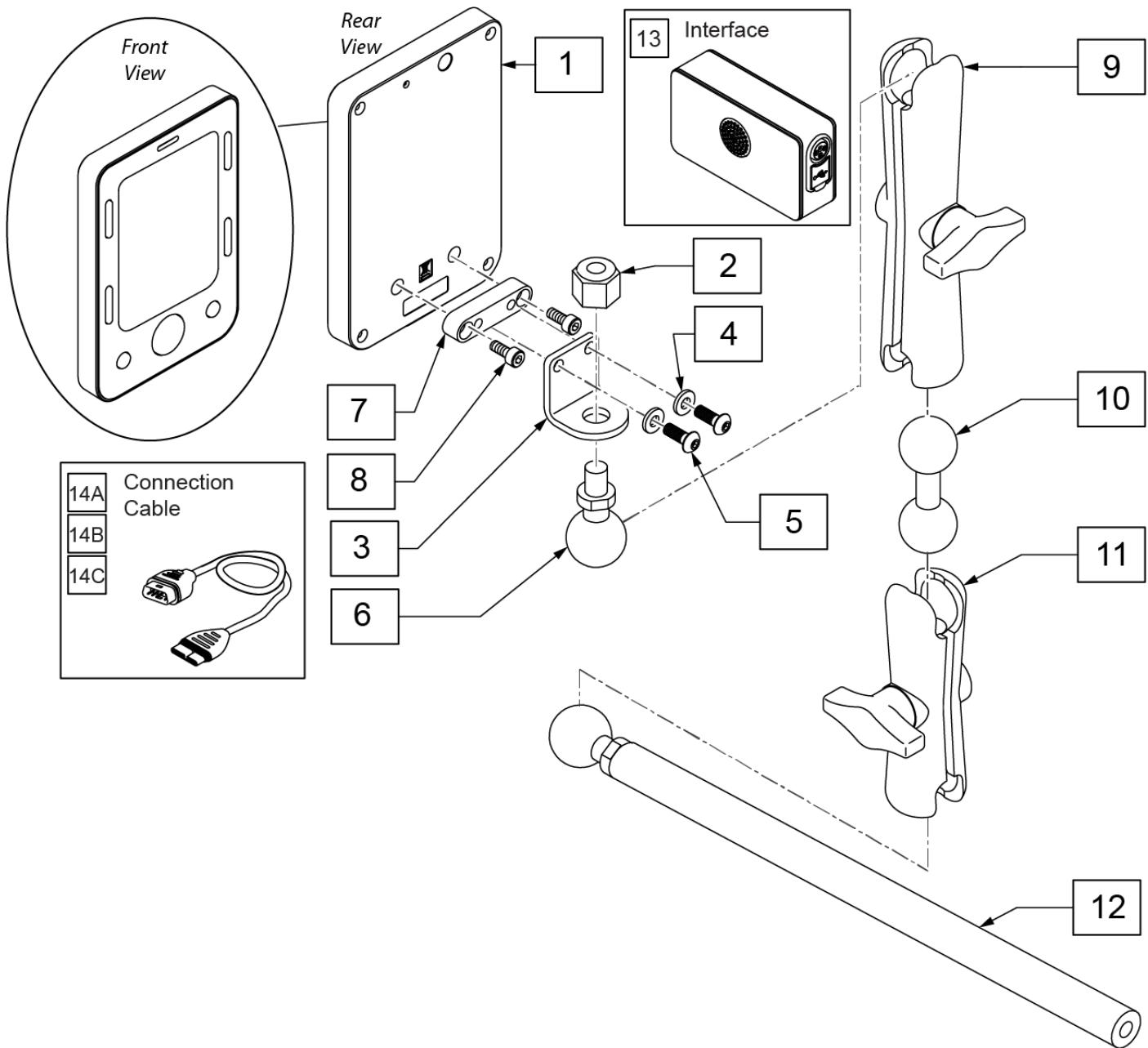
Note: See Mounting Clamp page to order appropriate clamp.

Note: if retrofitting Omni2, order Display Upgrade Mounting Kit (p/n 163612), Omni2 Display & Interface (p/n 163611); see Omni2 Mount parts pages for appropriate Interface mounting parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

Note: when replacing an Omni 2 Display with Firmware version .01 or .02, BOTH Display and Interface will be required, OR when replacing an Omni2 Interface with Firmware .01/.02 or .03, BOTH Display and Interface will be required.

[12/30/2019]

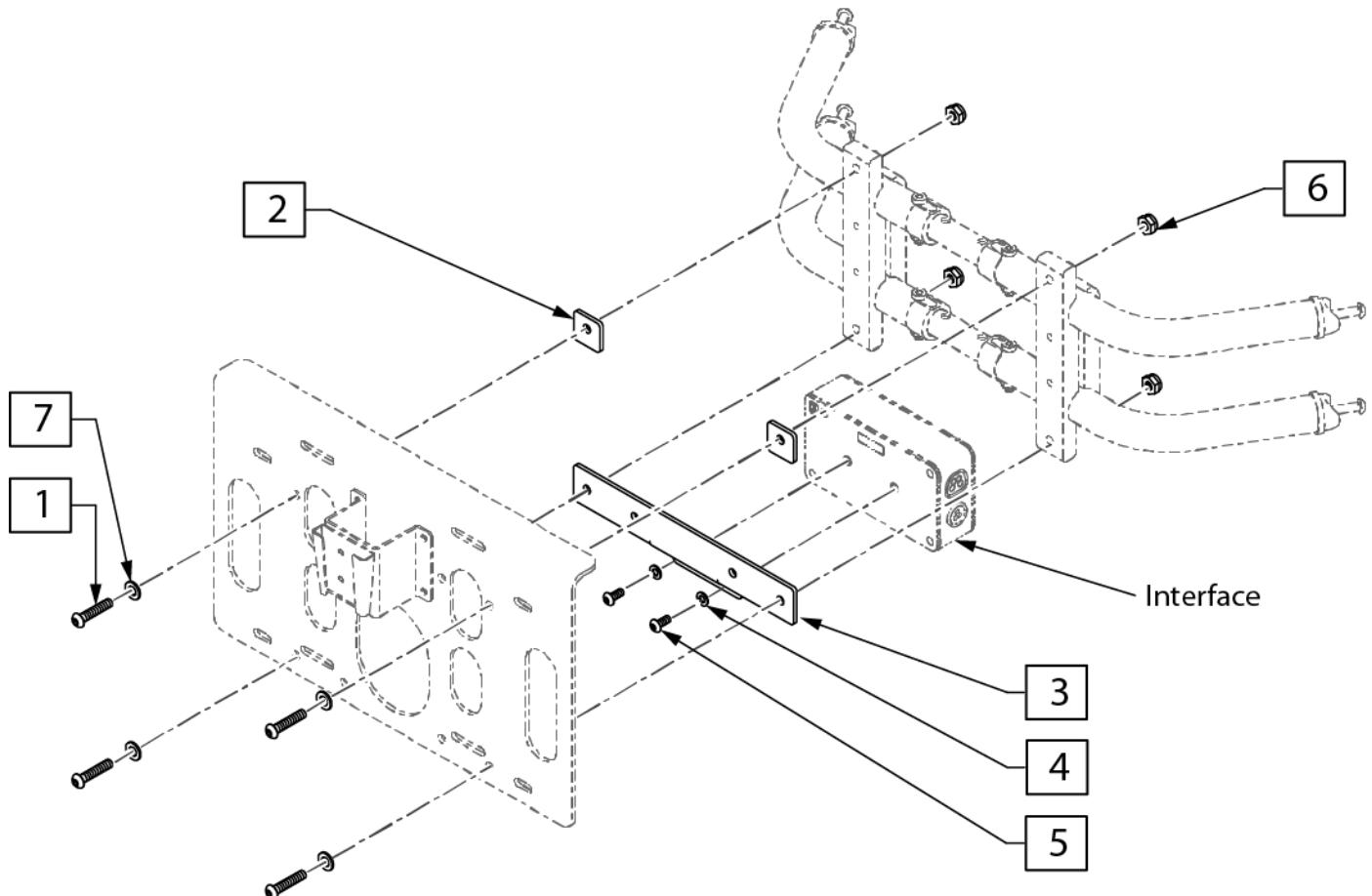


Pos.	Item Number	Description	Remarks
1	20011231-010	OMNI2 DISPLAY WITH BLUETOOTH	Display only; see note
2	201263	3/8-16 NYLOCK NUT BLK ZINC	
3	126640	BRACKET DISPLAY	
4	261204	#10 AN WASHER .063	
5	102259-001	BHCS, M5 X 0.8 X 12, FULL, PL	
6	126639	1IN BALL WITH 3/8 STD	
7	22709119	LINK-IT OMNI SCREEN CONVERTER	
8	103205	SHCS M4 X .7 X 10 W/PL INORG	
9	126632	LONG 5IN DOUBLE SOCKET	
10	126633	DOUBLE BALL	
11	126631	3IN DOUBLE SOCKET CLAMP	
12	129457	BAR MOUNT W/1" BALL	
13	20011230-010	OMNI2 INTERFACE WITH USB	Interface only; see note

Pos.	Item Number	Description	Remarks
14A	20011236-150	OMNI 2 DISP CONN CABLE 1500 MM	59"
14B	20011236-200	OMNI 2 DISP CONN CABLE 2000 MM	79"
14C	20011236-250	OMNI 2 DISP CONN CABLE 2500 MM	98"
1,13,14B	163611	OMNI2 WITH BLUETOOTH AND USB	Includes Display, Interface & 2000mm Connection Cable
9-11	126636	ASSY DOUBLE SOCKET	
4,5,7,8	163612	OMNI2 UPGRD DISPL MNT LEGACY	
1-13,14B	163614	OMNI2 W/ RAM MOUNT FULL KIT	
2-8	163615	OMNI2 UPGRD DISPL MNT RAM	

Note: see Omni2 Display parts pages for Omni2 parts.

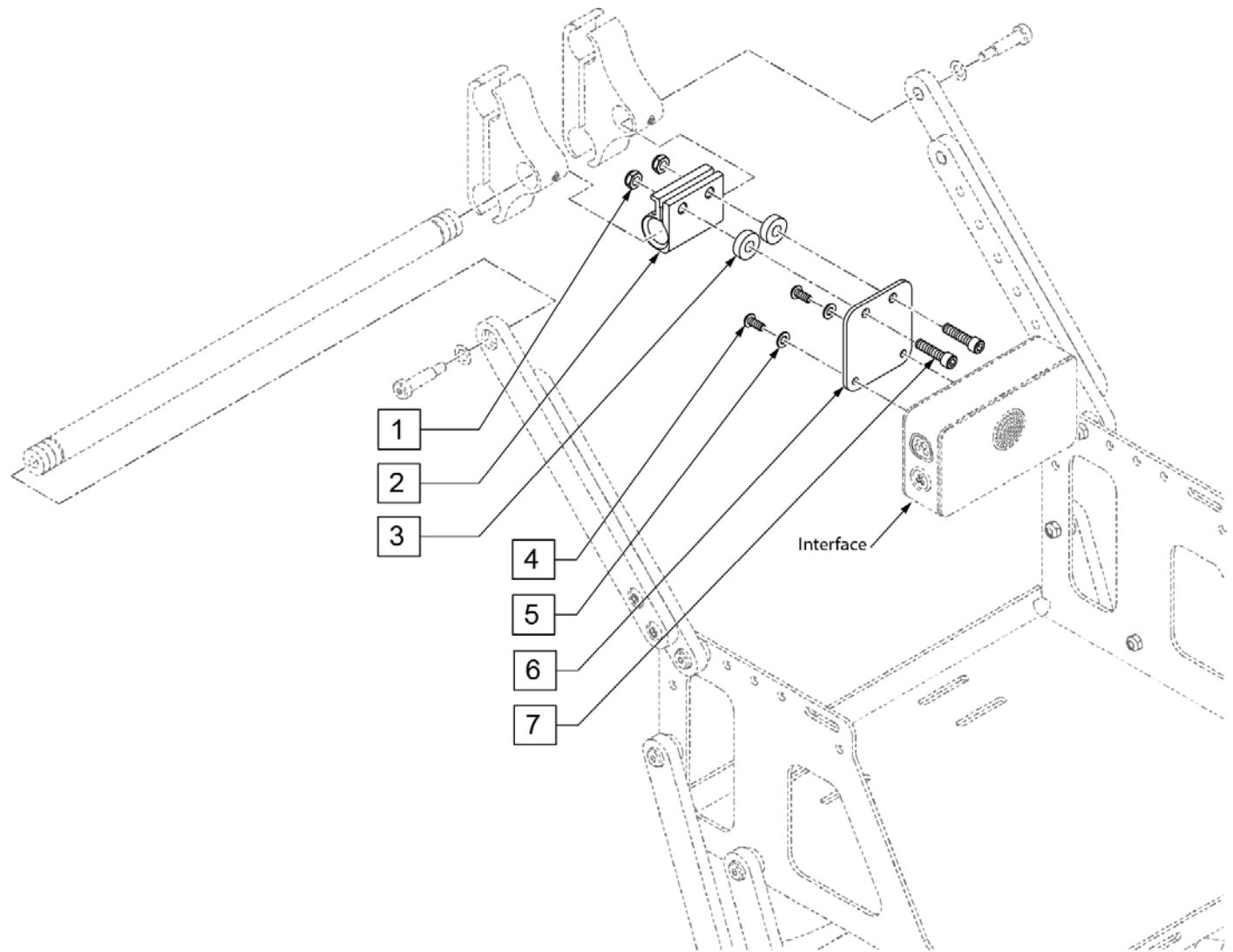
Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.



Pos.	Item Number	Description	Remarks
1	n/a	BHCS, M6 X 1 X 30, FULL, NP	see kit to order
4	n/a	WASHER FLAT AN #10	see kit to order
5	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
6	n/a	NUT HEX NYLOCK	see kit to order
7	n/a	WASHER FLAT M6	see kit to order
1-7	163620	OMNI2 UPGRD INTF ASAP2 LPT VNT	

Note: see Omni2 Display parts pages for Omni2 parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

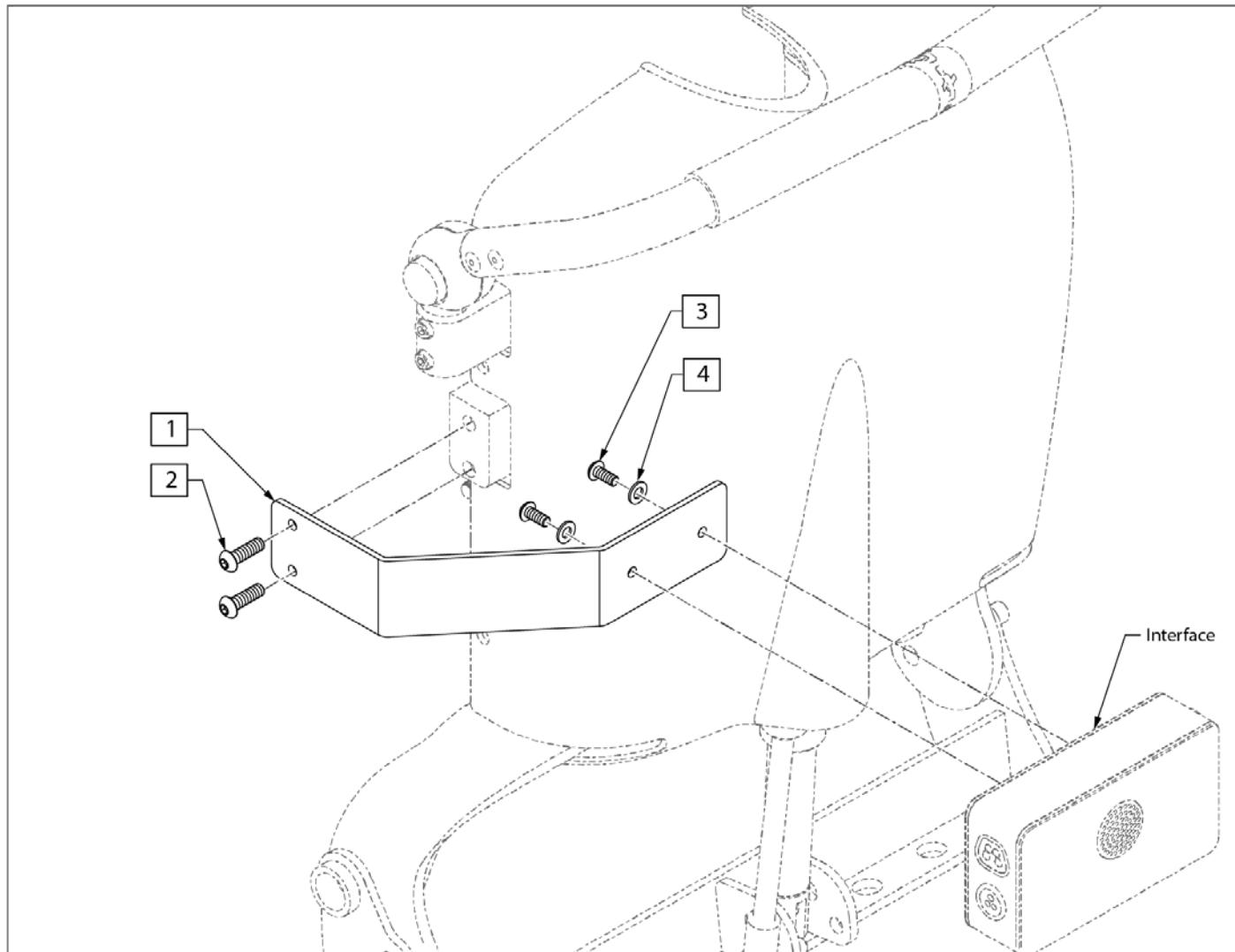


Pos.	Item Number	Description	Remarks
1	n/a	NUT NYLOCK THIN 1/4-28	see kit to order
3	n/a	3/4 OD X .318 ID X .25 NYLON	see kit to order
4	n/a	BHCS, M5 X 0.8 X 12, FULL PL	see kit to order
5	n/a	WASHER FLAT AN #10	see kit to order
7	n/a	SHCS 1/4-28 X 1 ROHS	see kit to order
1-7	163619	OMNI2 UPGRD INTF ASAP2 W/ VNT	

Note: see Omni2 Display parts pages for Omni2 parts.

Note: for optimal cable routing, it is recommended to mount the Interface Bracket on the same side as the Display.

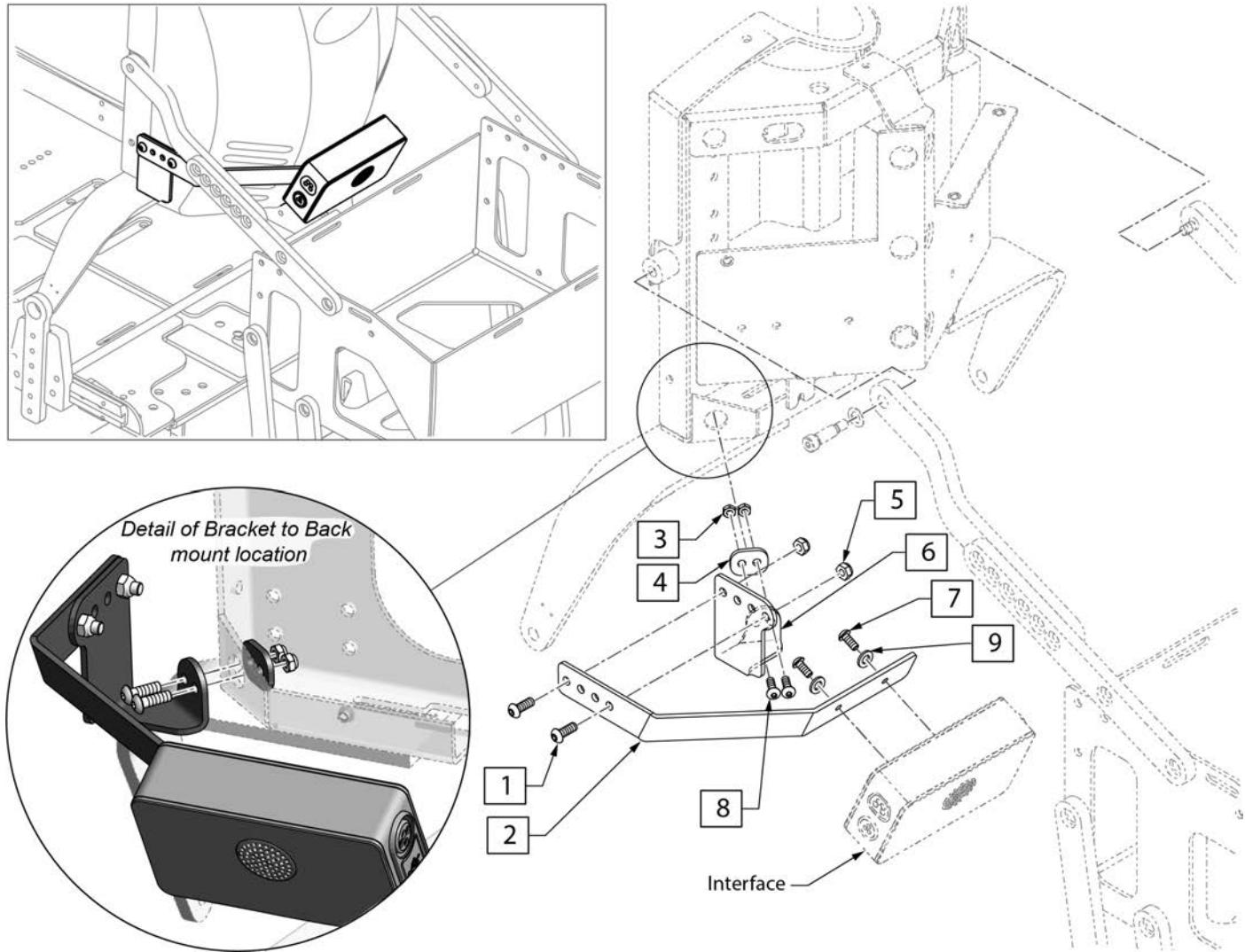
Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.



Pos.	Item Number	Description	Remarks
2	n/a	BHCS, M6 X 1 X 20, FULL, PL	see kit to order
3	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
4	n/a	WASHER FLAT AN #10	see kit to order
1-4	163625	OMNI2 UPGRD INTF PWR RCLN NEW	

Note: see Omni2 Display parts pages for Omni2 parts.

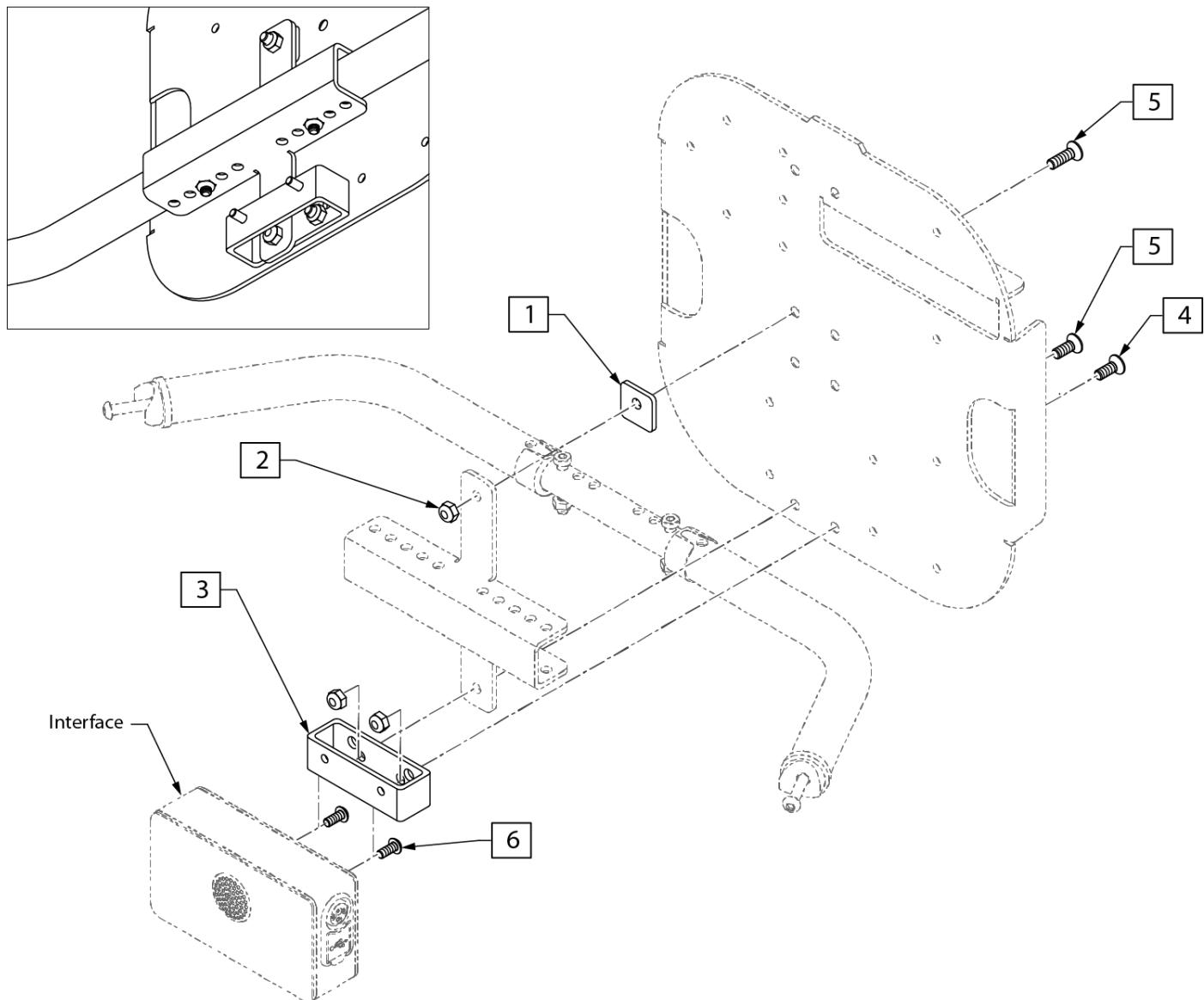
Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.



Pos.	Item Number	Description	Remarks
1	n/a	BHCS, M6 X 1 X 16, FULL, NP	see kit to order
3	n/a	NUT HEX NYLOCK M5 BLACK	see kit to order
5	n/a	NUT HEX NYLOCK	see kit to order
7	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
8	n/a	M5 X 16 10.9 BLK NP	see kit to order
9	n/a	WASHER FLAT AN #10	see kit to order
1-9	163624	OMNI2 UPGRD INTF PWR RCLN OLD	

Note: see Omni2 Display parts pages for Omni2 parts.

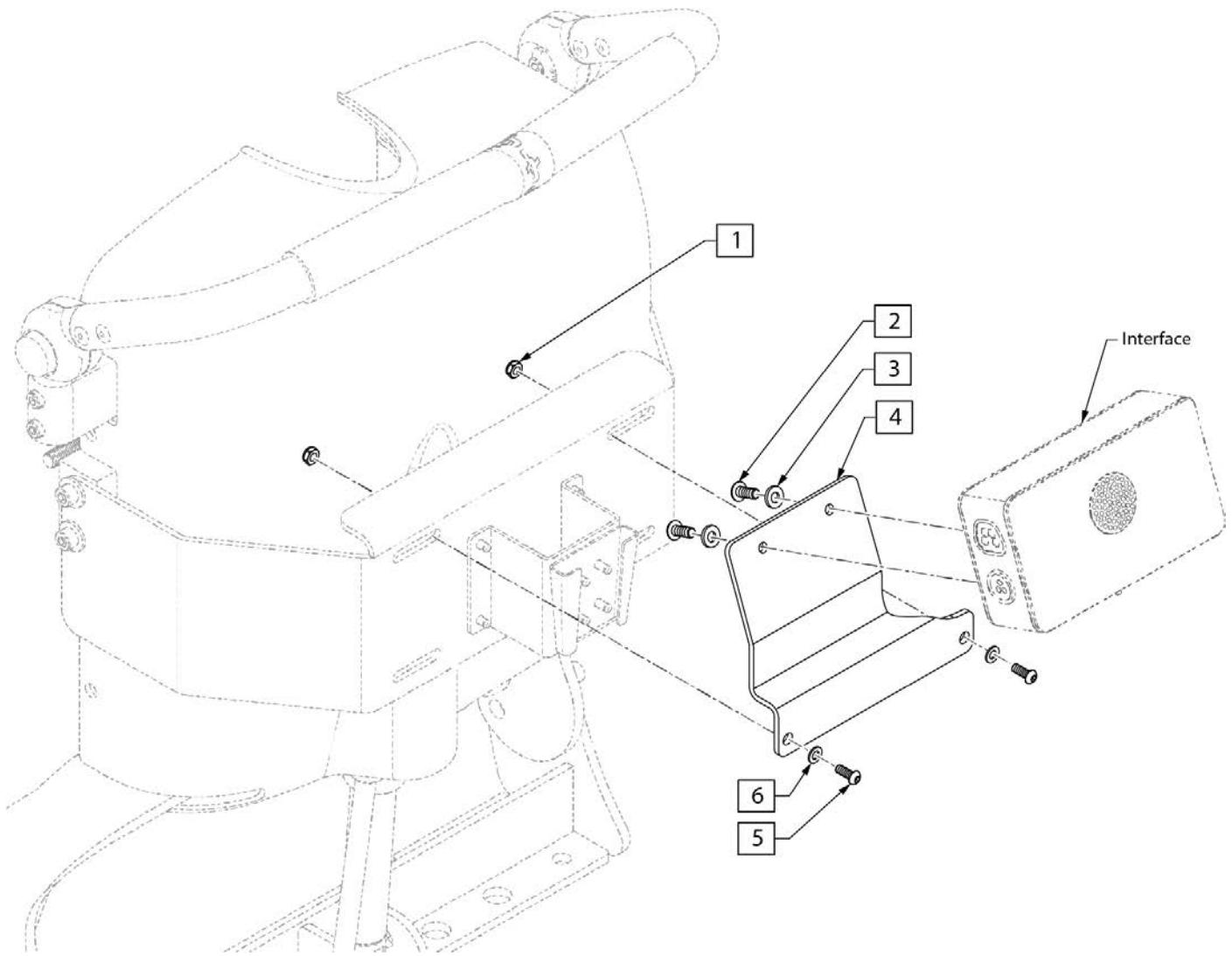
Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.



Pos.	Item Number	Description	Remarks
2	n/a	NUT HEX NYLOCK	see kit to order
4	n/a	FHCS, M6 X 1 X 16, FULL, NP	see kit to order
5	n/a	FHCS M6 X 1 X 20, FULL, NP	see kit to order
6	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
1-6	163621	OMNI2 UPGRD INTF TURTLE NEW	

Note: see Omni2 Display parts pages for Omni2 parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

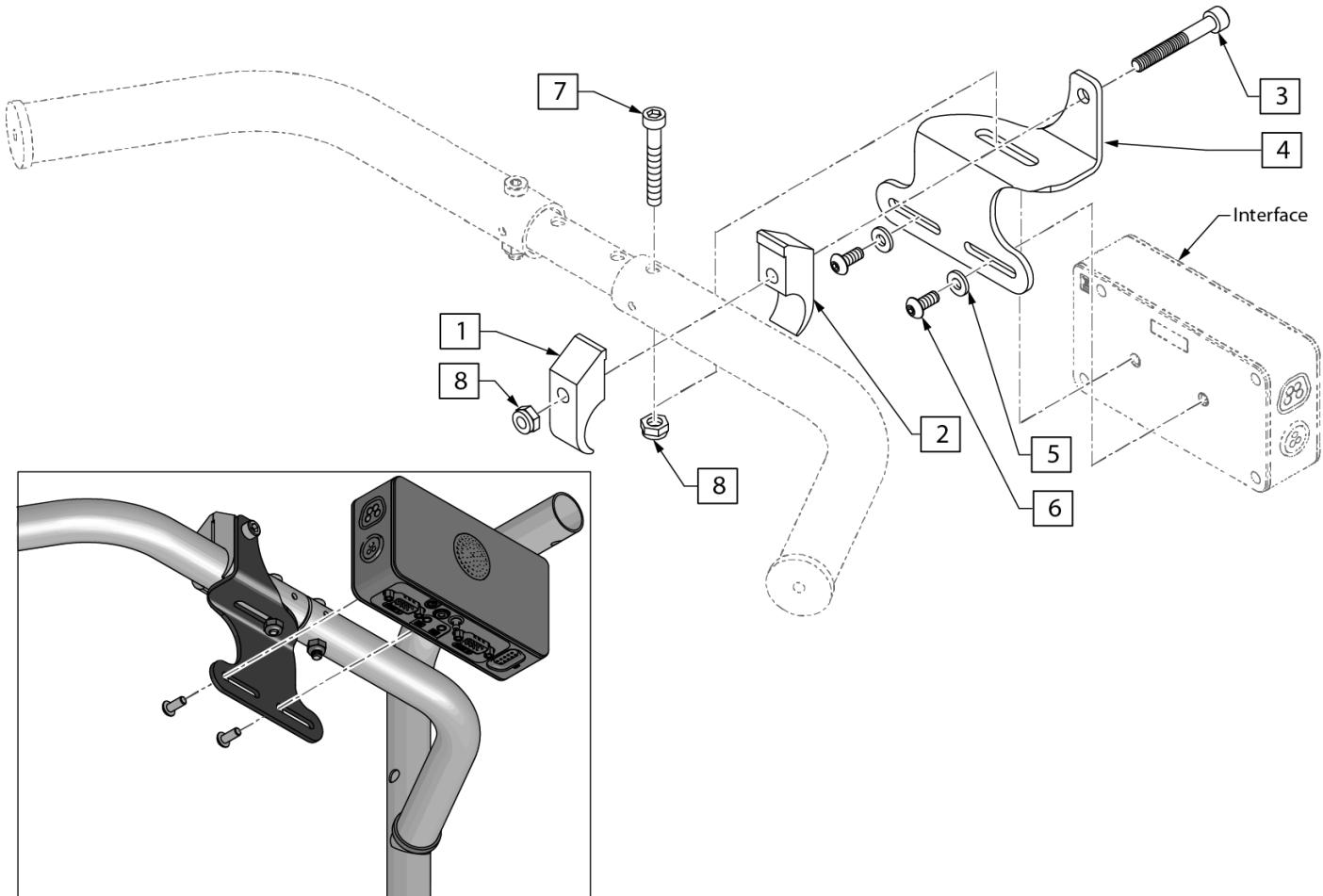


Pos.	Item Number	Description	Remarks
1	n/a	NUT HEX NYLOCK	see kit to order
2	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
3	n/a	WASHER FLAT AN #10	see kit to order
5	n/a	BHCS M6 X 1 X 16, FULL, NP	see kit to order
6	n/a	WASHER FLAT M6	see kit to order
1-6	163626	OMNI2 UPGRD INTF PW RCLN NEW V	

Note: see Omni2 Display parts pages for Omni2 parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

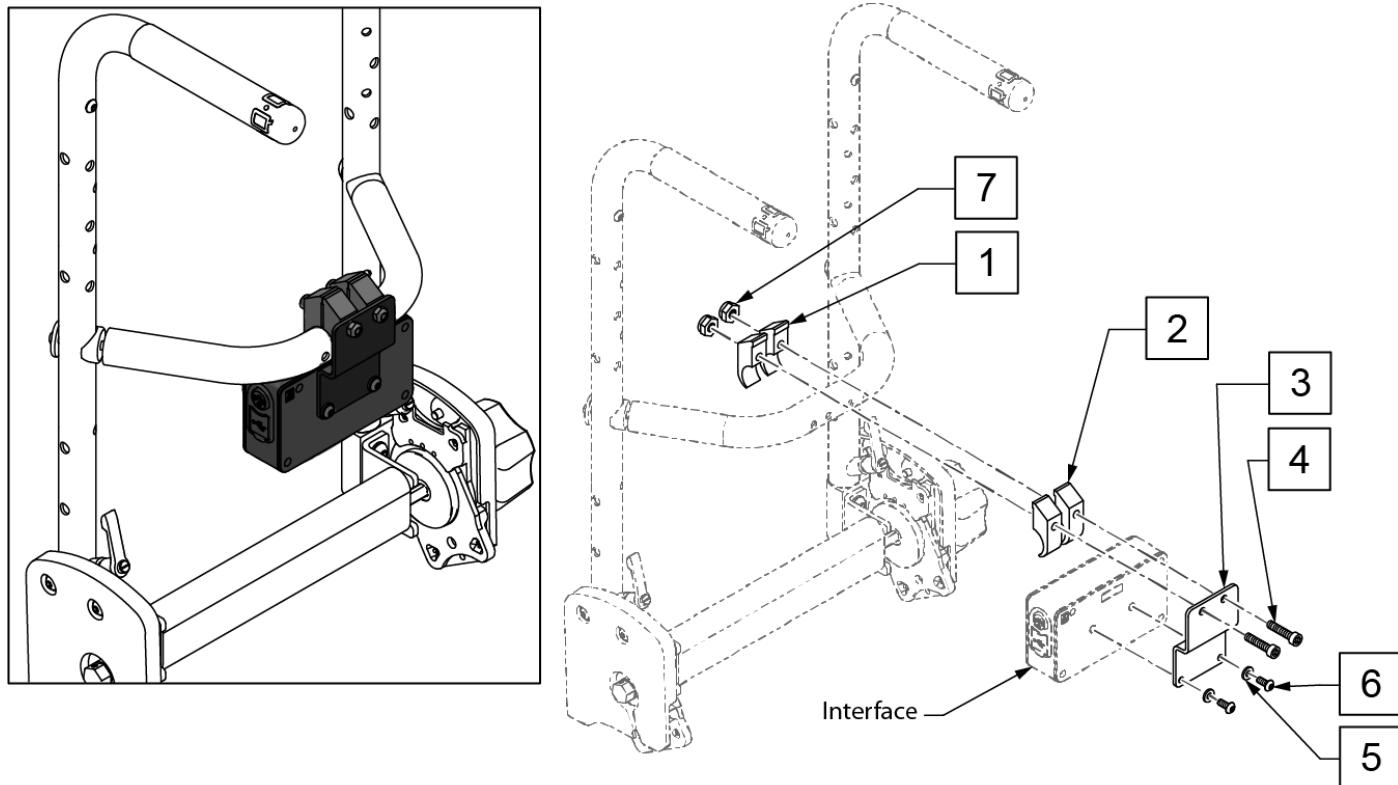
Note: 10" Wide chairs require Deep Towel Bar with Omni2.



Pos.	Item Number	Description	Remarks
3	n/a	SHCS M6 X 1 X 45 12MM PART THD	see kit to order
5	n/a	WASHER FLAT AN #10	see kit to order
6	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
7	n/a	SHCS LOW HD M6 X 1 X 35 PART NP	see kit to order
8	n/a	NUT HEX NYLOCK M6 X 1	see kit to order
1-8	163618	OMNI2 UPGRD INTF ASAP2	

Note: see Omni2 Display parts pages for Omni2 parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.



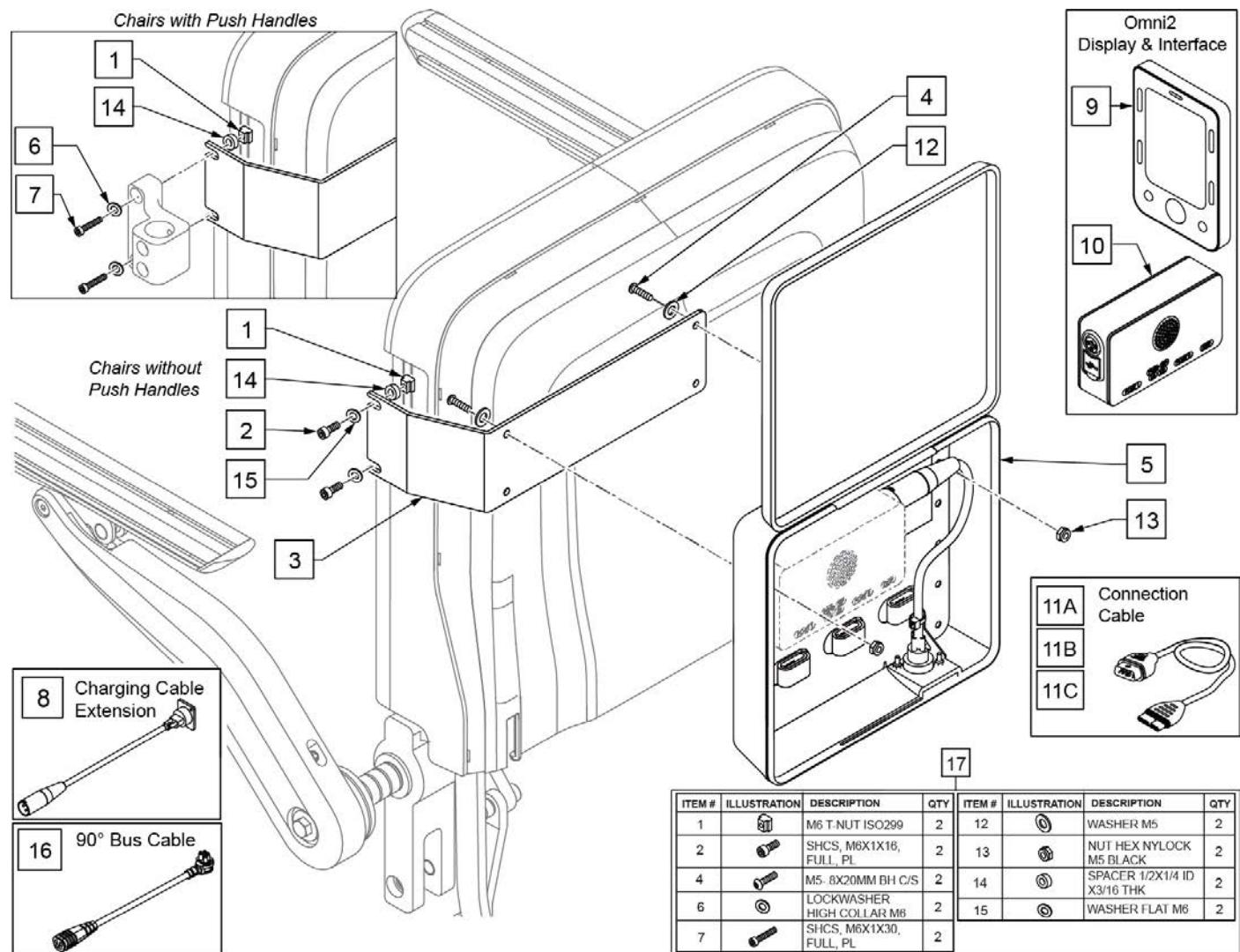
Pos.	Item Number	Description	Remarks
4	n/a	SHCS M6 X 1 X 45 12MM PART THD	see kit to order
5	n/a	WASHER FLAT AN #10	see kit to order
6	n/a	BHCS, M5 X 0.8 X 12, FULL, PL	see kit to order
7	n/a	NUT HEX NYLOCK M6 BLACK	see kit to order
1-7	163623	OMNI2 UPGRD INTF MANUAL RCLN	

Note: for Ergo Chairs with Vent and/or O2 Holder, see OMNI2 FOR ERGO VENT MOUNT parts page.

Note: if retrofitting Omni2, order Bag Mounting Kit (p/n 163639), Omni2 Display & Interface (p/n 163611), R-Net BUS Cable (p/n 20011035), and Omni2 Bag (p/n 22709140); see Omni2 Display parts pages for appropriate Display mounting parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

Note: when replacing an Omni 2 Display with Firmware version .01 or .02, BOTH Display and Interface will be required, OR when replacing an Omni2 Interface with Firmware .01/.02 or .03, BOTH Display and Interface will be required.



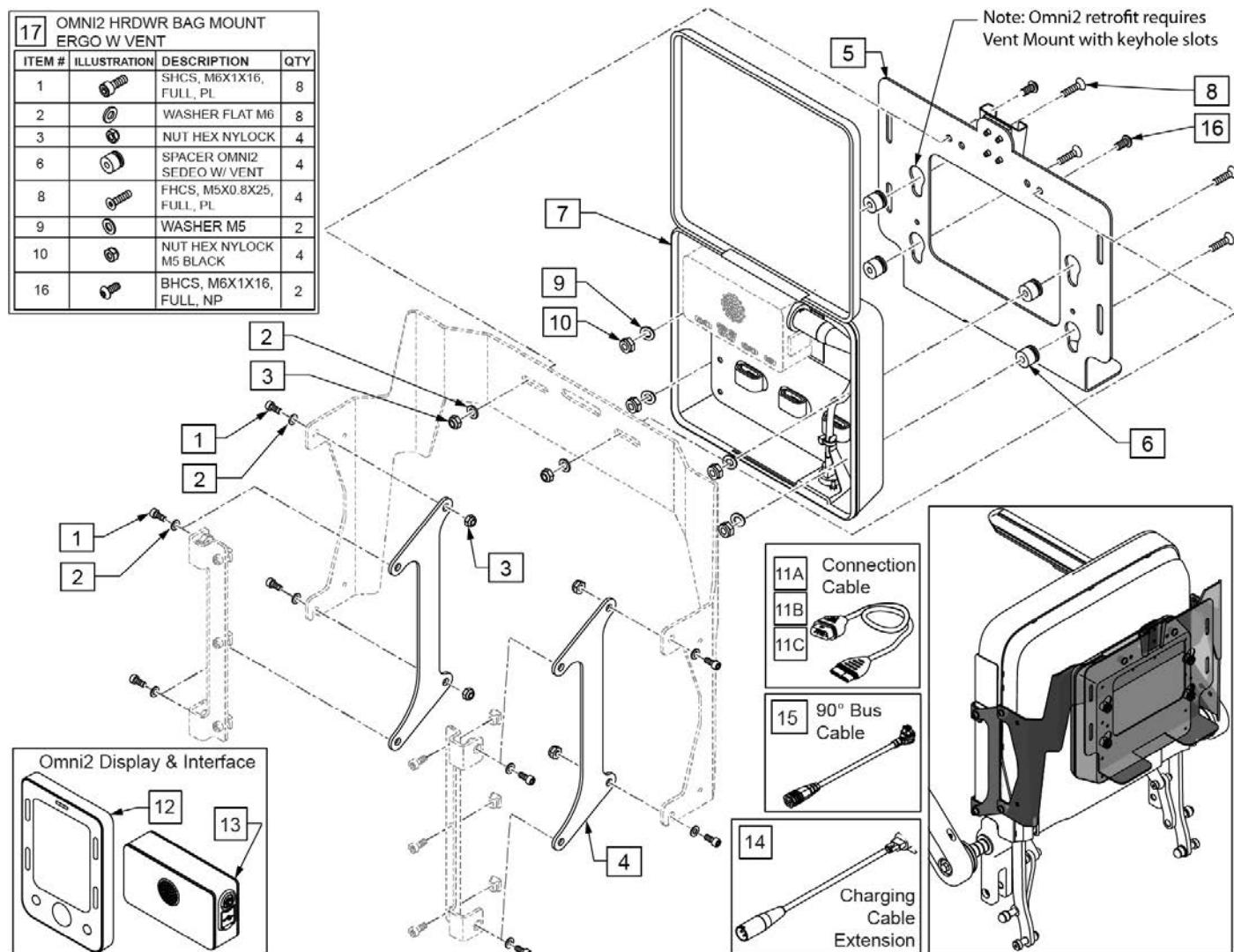
Pos.	Item Number	Description	Remarks
5,8	22709140	OMNI 2 CNTRL PORT BAG ASSEMBLY	Includes Charging Cable & Velcro
8	163628	OMNI2 GPP CHRG CABLE ASSM	Kit includes Cable Extension & mounting hardware
9	20011231-010	OMNI2 DISPLAY WITH BLUETOOTH	Display only; see note
10	20011230-010	OMNI2 INTERFACE WITH USB	Interface only; see note
9,10,11B	163611	OMNI2 WITH BLUETOOTH AND USB	Includes Display, Interface & 2000mm Connection Cable
11A	20011236-150	OMNI2 DISP CONN CABLE 1500 MM	59"
11B	20011236-200	OMNI2 DISP CONN CABLE 2000 MM	79"
11C	20011236-250	OMNI2 DISP CONN CABLE 2500 MM	98"
16	20011035	R-NET BUS CABLE	Connects Interface to Chair; 300mm
17	163655	OMNI2 HRDWR BAG MNT ERGO	Kit includes items 1,2,4,6,7,12-15
1-4,6,7,12-15	163639	OMNI2 UPGRD BAG MNT ERGO	Includes all items in item 17 kit and item 3 bracket

Note: if retrofitting Omni2, order Bag Mounting Kit (p/n 163637), Omni2 Display & Interface (p/n 163611), R-Net BUS Cable (p/n 20011035), and Omni2 Bag (p/n 22709140); see Omni2 Display parts pages for appropriate Display mounting parts.

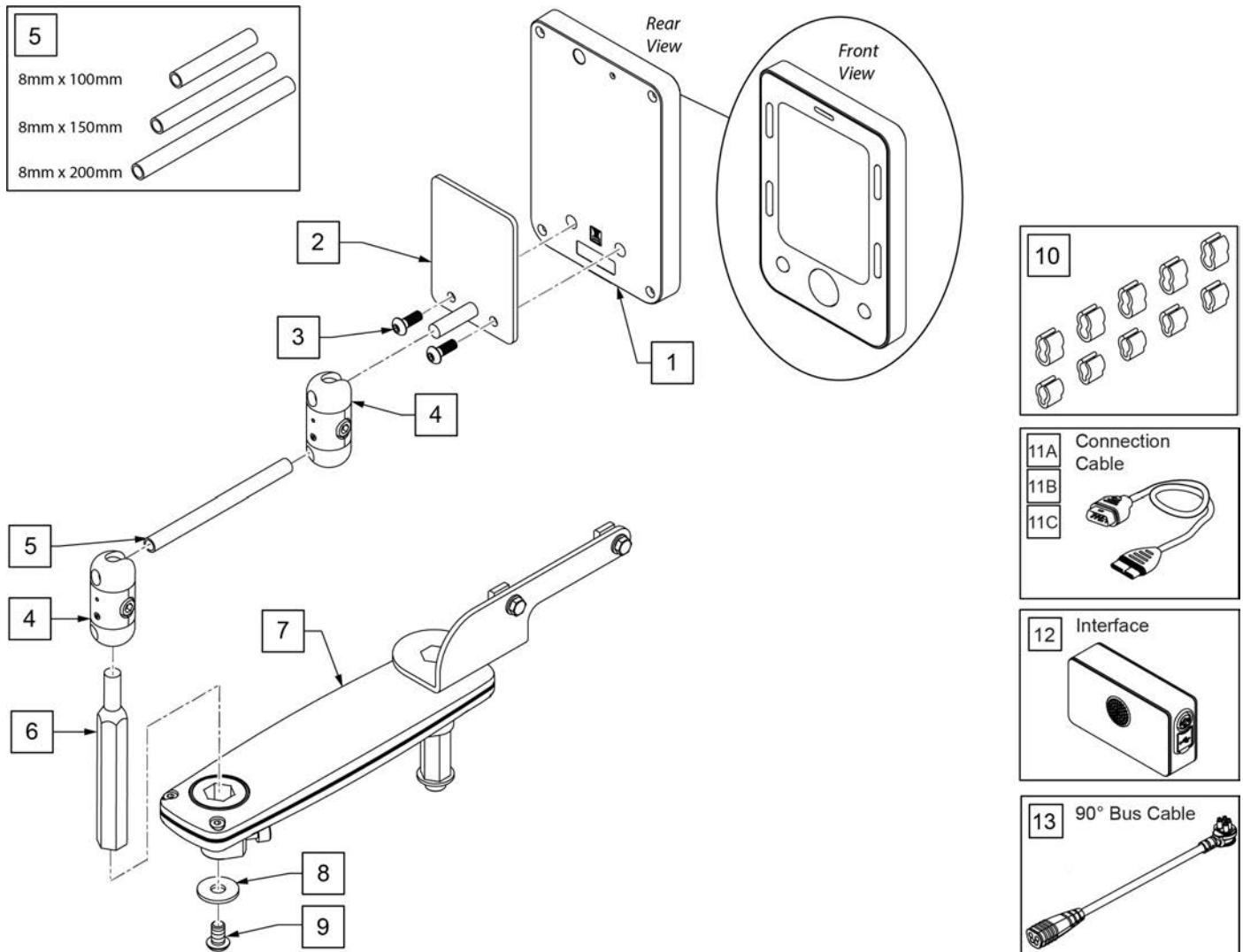
Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

Note: when replacing an Omni 2 Display with Firmware version .01 or .02, BOTH Display and Interface will be required, OR when replacing an Omni2 Interface with Firmware .01/.02 or .03, BOTH Display and Interface will be required.

17 OMNI2 HRDWR BAG MOUNT ERGO W VENT			
ITEM #	ILLUSTRATION	DESCRIPTION	QTY
1		SHCS, M6X1X16, FULL, PL	8
2		WASHER FLAT M6	8
3		NUT HEX NYLOCK	4
6		SPACER OMNI2 SEDEO W/ VENT	4
8		FHCS, M5X0.8X25, FULL, PL	4
9		WASHER M5	2
10		NUT HEX NYLOCK M5 BLACK	4
16		BHCS, M6X1X16, FULL, NP	2



Pos.	Item Number	Description	Remarks
5	132908	VENT MOUNT ASSY	order if existing Vent Mnt does not have keyhole slots
7,14	22709140	OMNI 2 CNTRL PORT BAG ASSEMBLY	Includes Charging Cable & Velcro
11A	20011236-150	OMNI 2 DISP CONN CABLE 1500 MM	59"
11B	20011236-200	OMNI 2 DISP CONN CABLE 2000 MM	79"
11C	20011236-250	OMNI 2 DISP CONN CABLE 2500 MM	98"
12	20011231-010	OMNI2 DISPLAY WITH BLUETOOTH	Display only; see note
13	20011230-010	OMNI2 INTERFACE WITH USB	Interface only; see note
11B,12,13	163611	OMNI2 WITH BLUETOOTH AND USB	Includes Display, Interface & 2000mm Connection Cable
14	163628	OMNI2 GPP CHRG CABLE ASSM	Kit includes Cable Extension & mounting hardware
15	20011035	R-NET BUS CABLE	Connects Interface to Chair; 300mm
17	163638	OMNI2 HRDWR BAG MNT ERG W VENT	Kit includes items 1-3,6,8-10,16
1-6,8-10,16	163637	OMNI2 UPGRD BAG MNT ERG W VENT	



Pos.	Item Number	Description	Remarks
1	20011231-010	OMNI2 DISPLAY WITH BLUETOOTH	Display only; see note
2,3	163616	OMNI2 UPGRD DISPL MNT LINK-IT	
3	102257	BHCS,M4X.7X8,FULL,NP	
4	22709008	LINK IT MODULE 8MM HOLDER	
5	22709112	TUBE SET LARGE	set of 3
6	22709068	LINK IT ADAPTOR HEX 13-8MM	
7-9	163272	HC JYSTCK MNT ASSY SA RH LK	Right
7-9	163273	HC JYSTCK MNT ASSY SA LH LK	Left
8	102262-002	BHCS,M6X1X10,FULL,PL	
9	22709113	CABLE CLIPS SET 8 MM	
10	22709113	CABLE CLIPS SET 8MM	set of 10
11A	20011236-150	OMNI 2 DISP CONN CABLE 1500 MM	59"
11B	20011236-200	OMNI 2 DISP CONN CABLE 2000 MM	79"
11C	20011236-250	OMNI 2 DISP CONN CABLE 2500 MM	98"
12	20011230-010	OMNI2 INTERFACE WITH USB	Interface only; see note
13	20011035	R-NET BUS CABLE	Connects Interface to Chair; 300mm
1,11B,12	163611	OMNI2 WITH BLUETOOTH AND USB	Includes Display, Interface & 2000mm Connection Cable
2-10	163671	LNK IT TO OMNI2 OPPSTE SIDE RH	Right

Pos.	Item Number	Description	Remarks
2-10	163672	LNK IT TO OMNI2 OPPSTE SIDE LH	Left

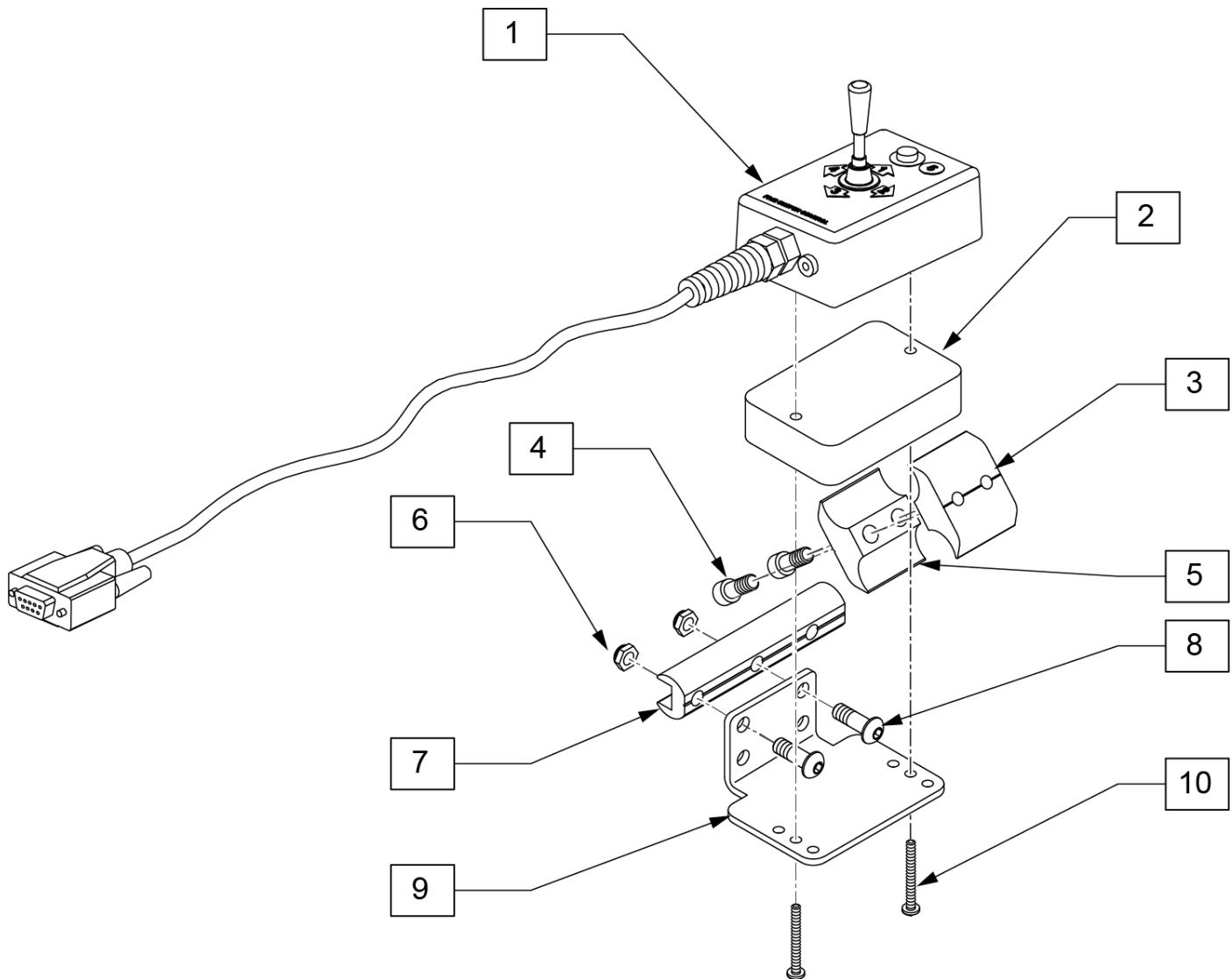
Note: if retrofitting Omni2, order appropriate Display Upgrade Mounting Kit (p/n 163616), and Omni2 Display & Interface (p/n 163611); see Omni2 Mount parts pages for appropriate Interface mounting parts.

Note: Omni2 only compatible with CTRL+5 Push Button Rev D or newer & CTRL+5 Toggle Rev E or newer.

Note: when replacing an Omni 2 Display with Firmware version .01 or .02, BOTH Display and Interface will be required, OR when replacing an Omni2 Interface with Firmware .01/.02 or .03, BOTH Display and Interface will be required.

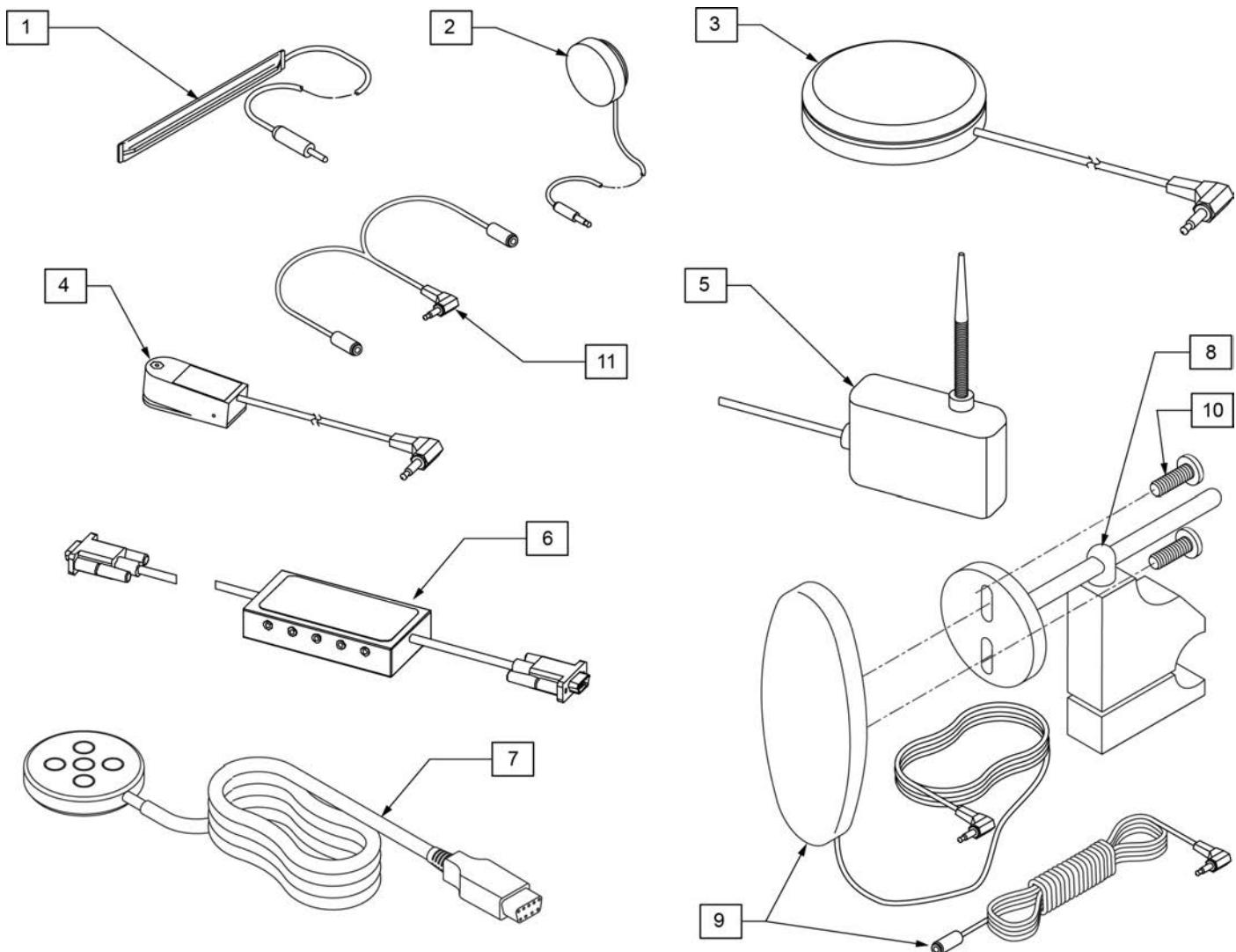
4-WAY TOGGLE

[03/18/2020]



Pos.	Item Number	Description	Remarks
1	139221	5 SWITCH CONTROLLER	
2	505789	5 SWITCH MOUNT SPACER	
3	550725	CLAMP 3/4"-3/4"THRD HALF ST/DT	
4	107032	1/4-28 x 1 SOC C/S BLK	
5	550724	CLAMP 3/4"-3/4"TOP HALF ST/DT	
6	106935	NUT NYLOCK THIN 1/4-28 ROHS	
7	550374	WHL LCK SLIDE BLOCK 3 1/2" BLK	3.5" long
8	226064	1/4-28 x 3/4 BH C/S BLK W/PTCH	
9	505978	5 SWITCH DUAL POST MOUNT BRCKT	
10	281070	6-32 x 1 1/4 PAN PHIL	
1-10	887995	5 SWITCH MOUNT ASSM STD ARMRESTS	

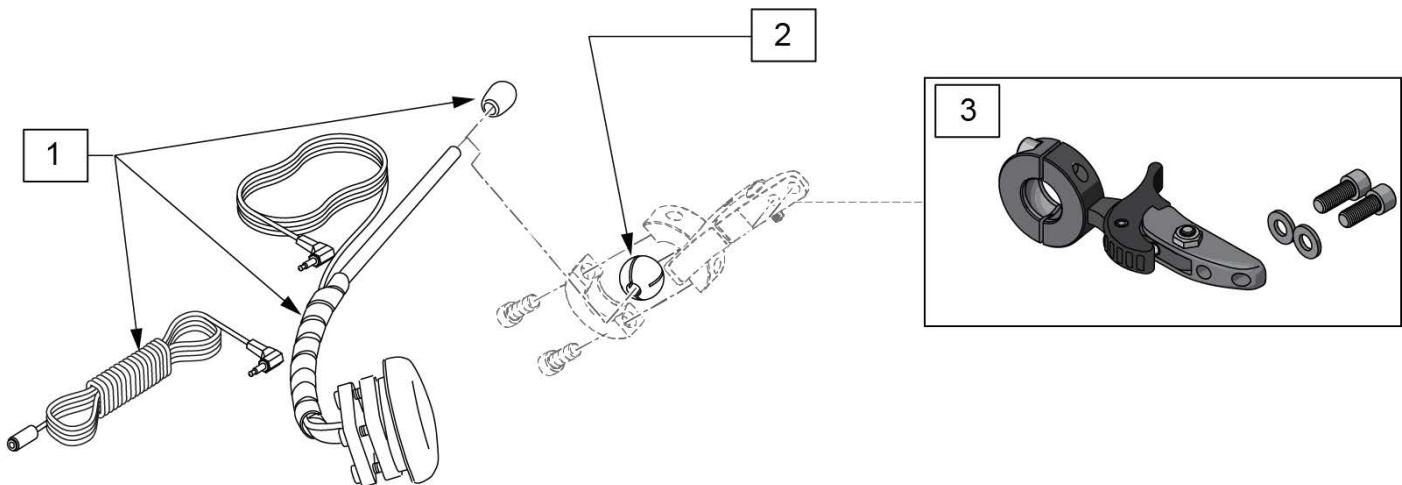
SINGLE SWITCH DEVICES



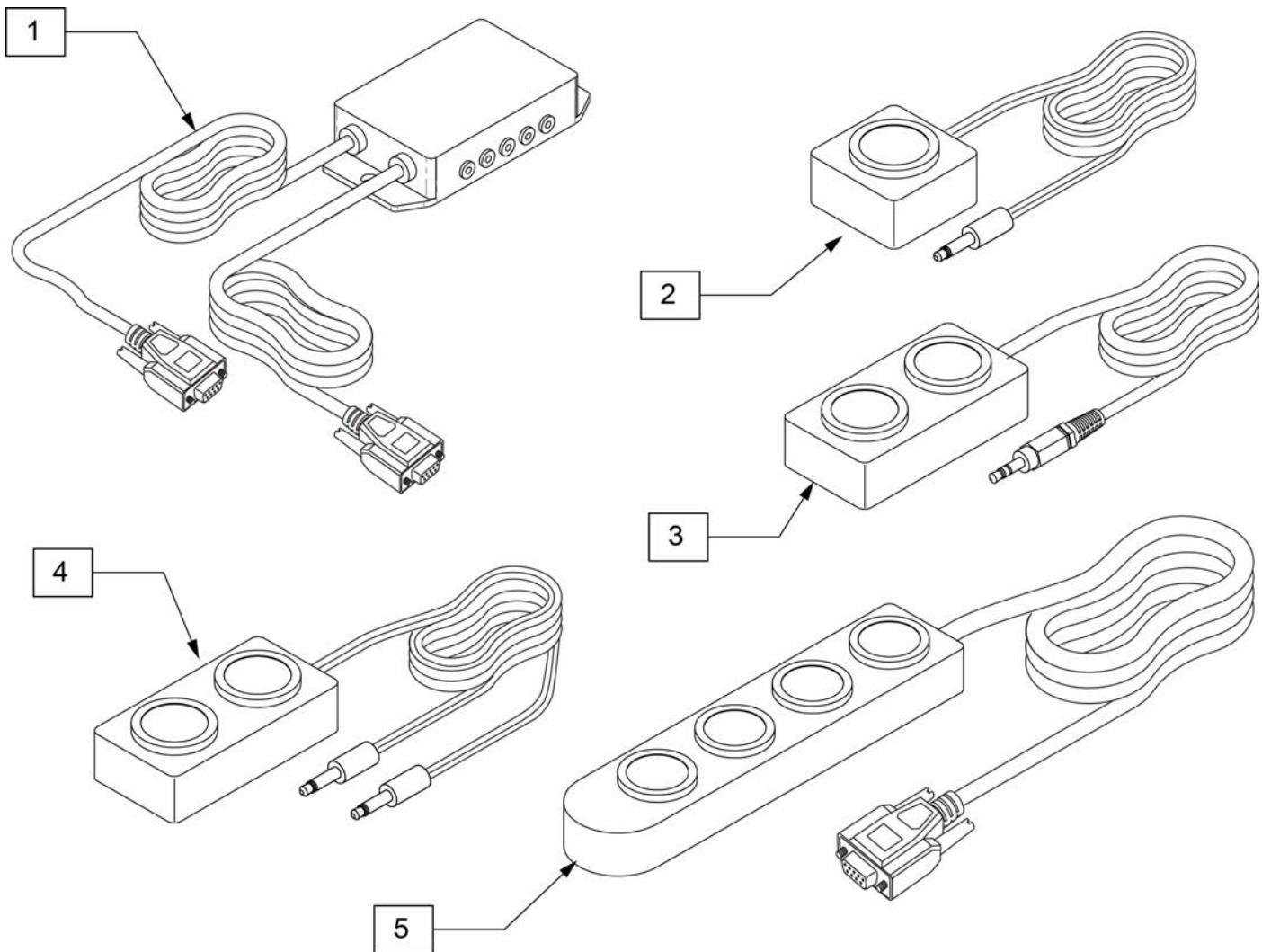
Pos.	Item Number	Description	Remarks
1	133721	SWITCH RIBBON	Cord length 63"
2	133722	SWITCH DISC	Cord length 69"
3	139920	SWITCH BUDDY BUTTON RED	Cord length 57"
4	139921	MICRO LIGHT	Cord length 58"
5	139910	SWITCH WOBBLE	Cord length 68"
6	Discontinued	SWITCH CA-5 BOX	Cord length (female cable 63") (male cable 6")
7	Discontinued	SWITCH PENTA	Cord length 63"
8	920904	MOUNT RESET SW FOR 7/8 TUBE	Clamps to 7/8" tubing
9,10	139915	RESET SWITCH EGG SHAPED	Cord length 51" (Ext 71")
10	281082	8-32 X 3/8 PAN PHIL M/S BLK	
11	105417	STEREO TO 2 MONO SPLITTER	Cord length 6"

SWING-AWAY BOOM MOUNT W/ EGG SWITCH

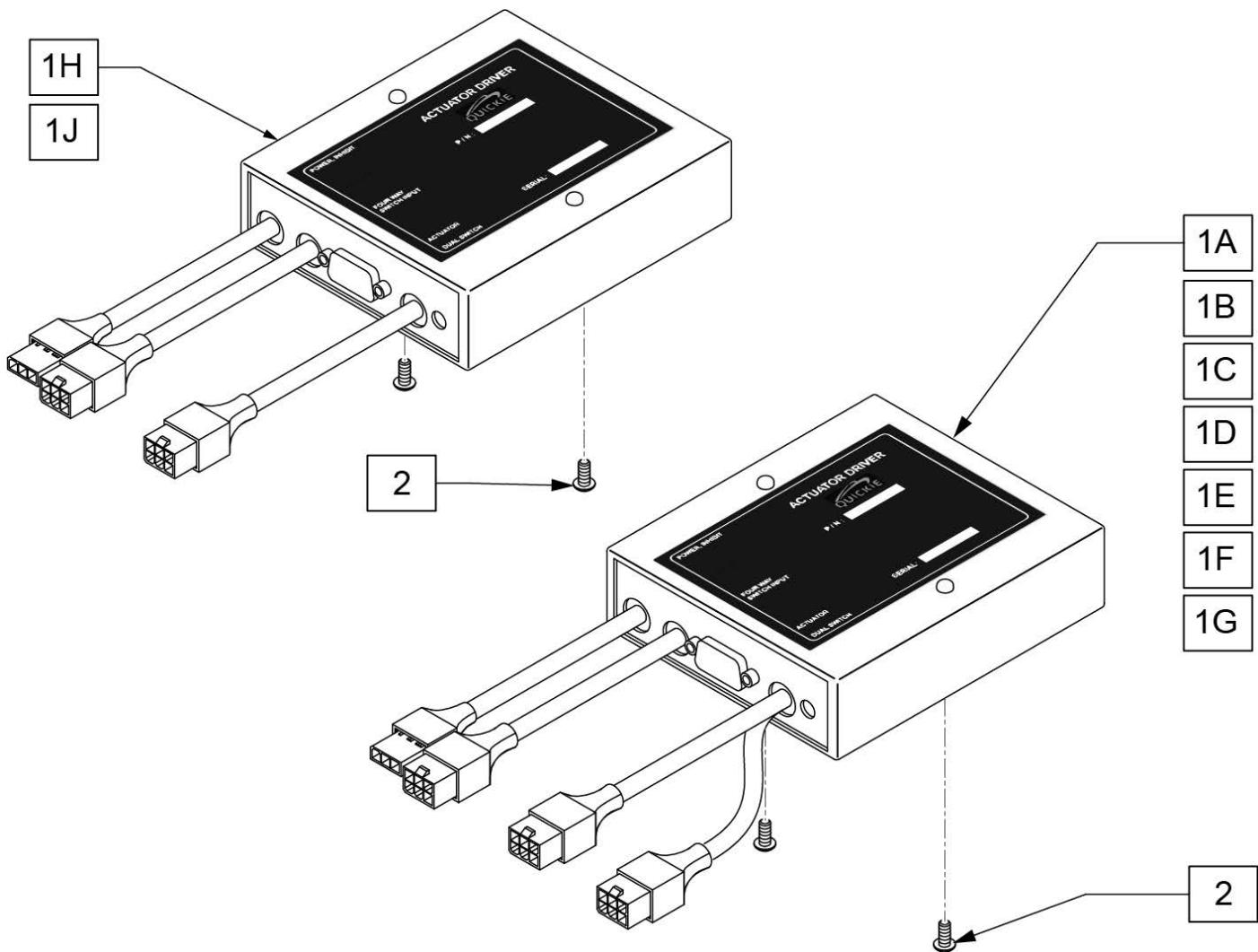
[03/17/2020]



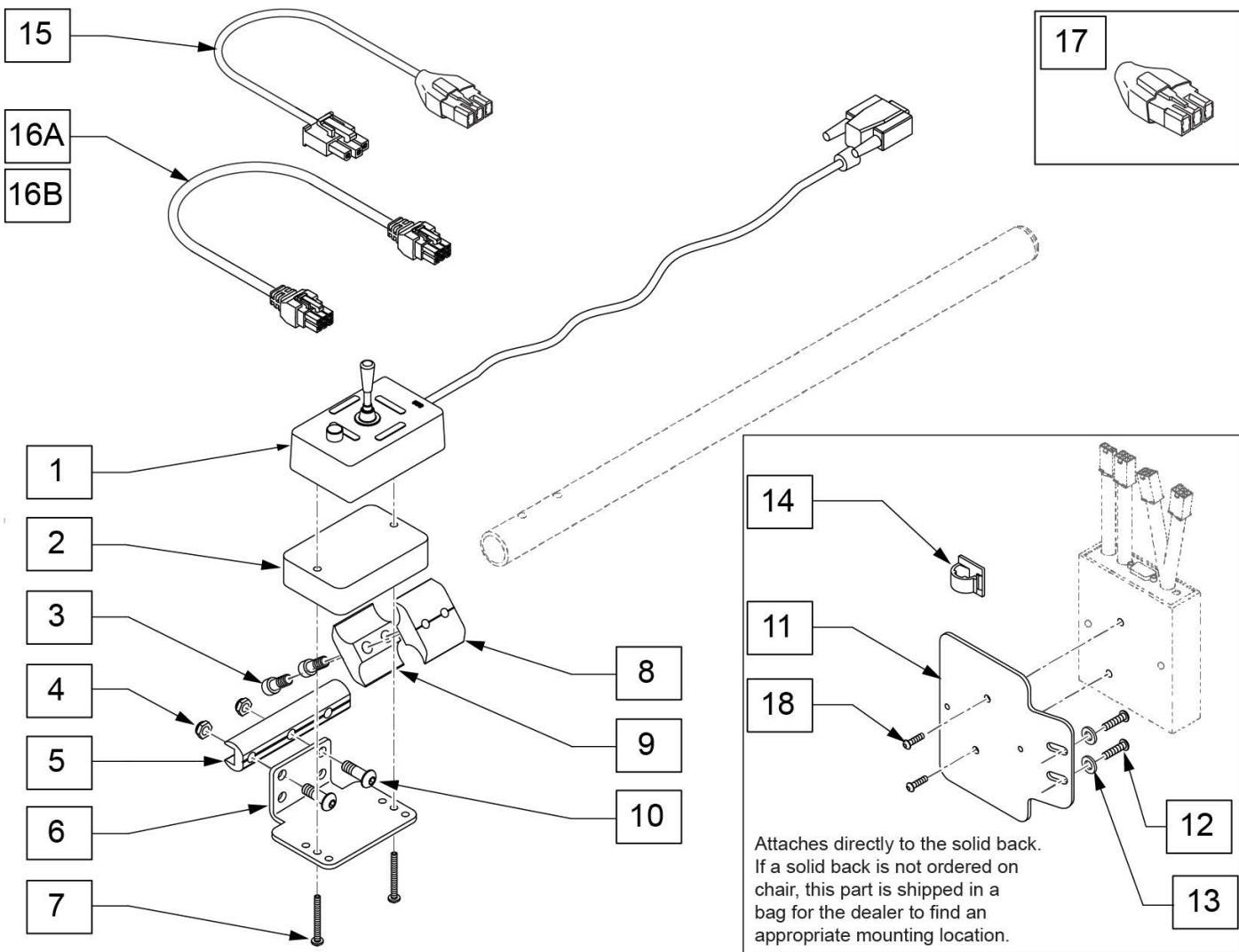
Pos.	Item Number	Description
1	108637	EGG SWITCH MNTG SYSTEM
2	107411	CLAMP BALL, STEEL
3	LM115	LFC MOUNT, SWINGAWAY
1-3	129513	SA BOOM W/EGG SWITCH

SWITCH-IT MINI BUTTON SWITCHES

Pos.	Item Number	Description	Remarks
1	129680	ASL 5-SWITCH ADAPTER BOX KIT	
2	126583	SWITCH-IT MINI 1 BUTTON	On mono plug
3	MB-2-S	MINI 2 BUTTON 1 STEREO PLUG	On 1 stereo plug
4	126584	SWITCH-IT MINI 2 BUTTON MONO	On 2 mono plugs
5	126586	SWITCH-IT MINI 4 BUTTON IN-LINE	On DB9 connector



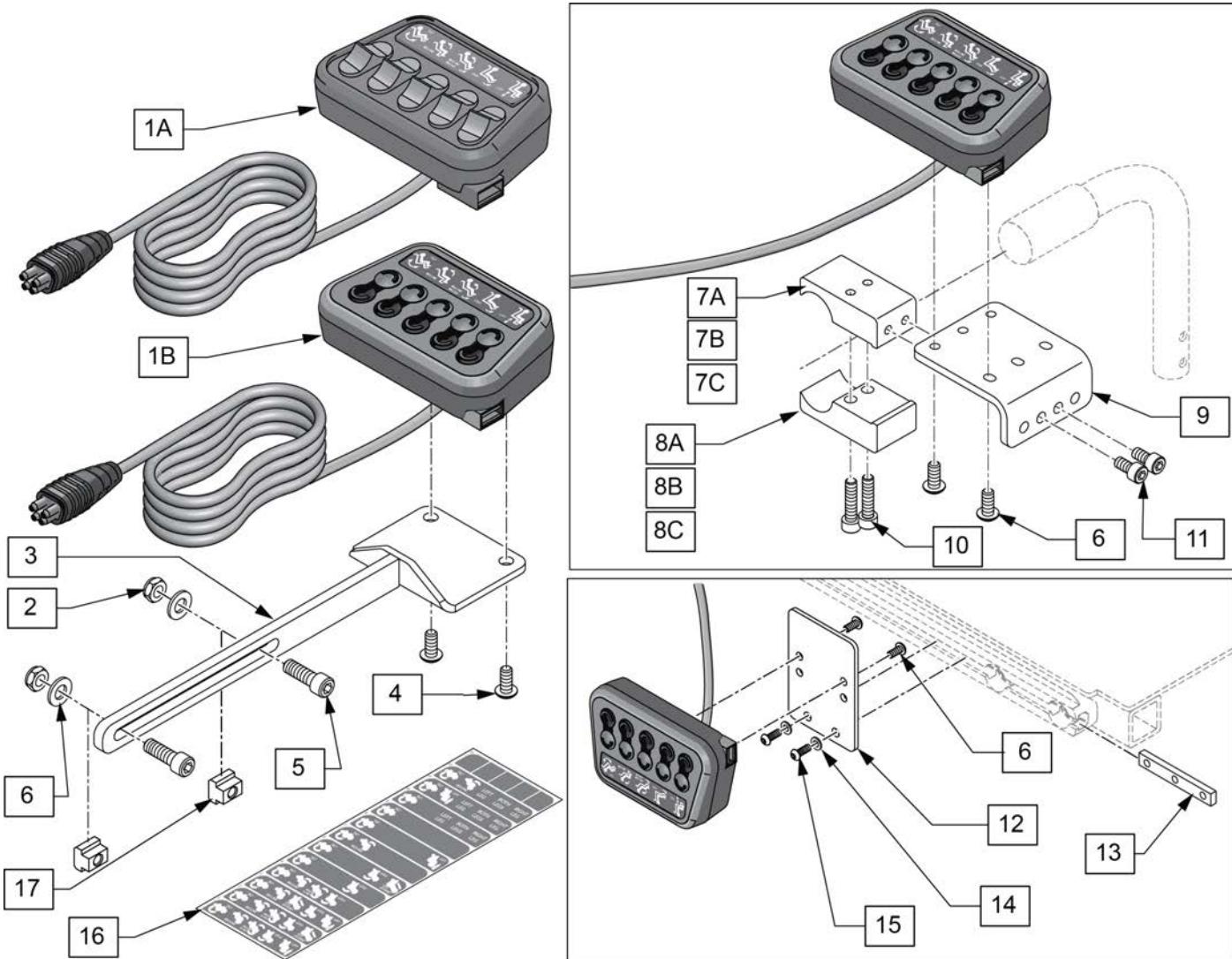
Pos.	Item Number	Description	Remarks
1A	130993	DRVR 3-AXIS TILT W/FB PCM	Standard Tilt with New PCM
1B	131251	DRVR 3AX ACT WITH TLT	Standard Tilt with Power Legrests
1C	131258	DRVR ACT 3AX WITH LFT	Lift or HD Tilt with Power Legrests
1D	132271	DRVR 3-AXIS LIFT, 4A PCM	Lift or HD Tilt with New PCM
1E	116509	DRIVER ACTUATOR 3-AXIS W TILT	For Tilt & Tilt w/ Power Legs
1F	117105	DRIVER ACTUATOR 3-AXIS W LIFT	For Lift & Lift w/ Power Legs or Tilt HD & Tilt HD w/ Power Legs
1G	116508	DRIVER ACTUATOR 2-AXIS TLT/LFT	For Tilt with Lift no Power Legs
1H	133112	DRIVER ACT 2-AXIS PASSIVE FB	Tilt/Lift Combo; use with 123473 or 129869
1J	123522	DRIVER ACTUATOR 2 AXIS	Tilt/Lift Combo; use with 129870
2	107021	BHCS 10-32 X 1/2 PL	



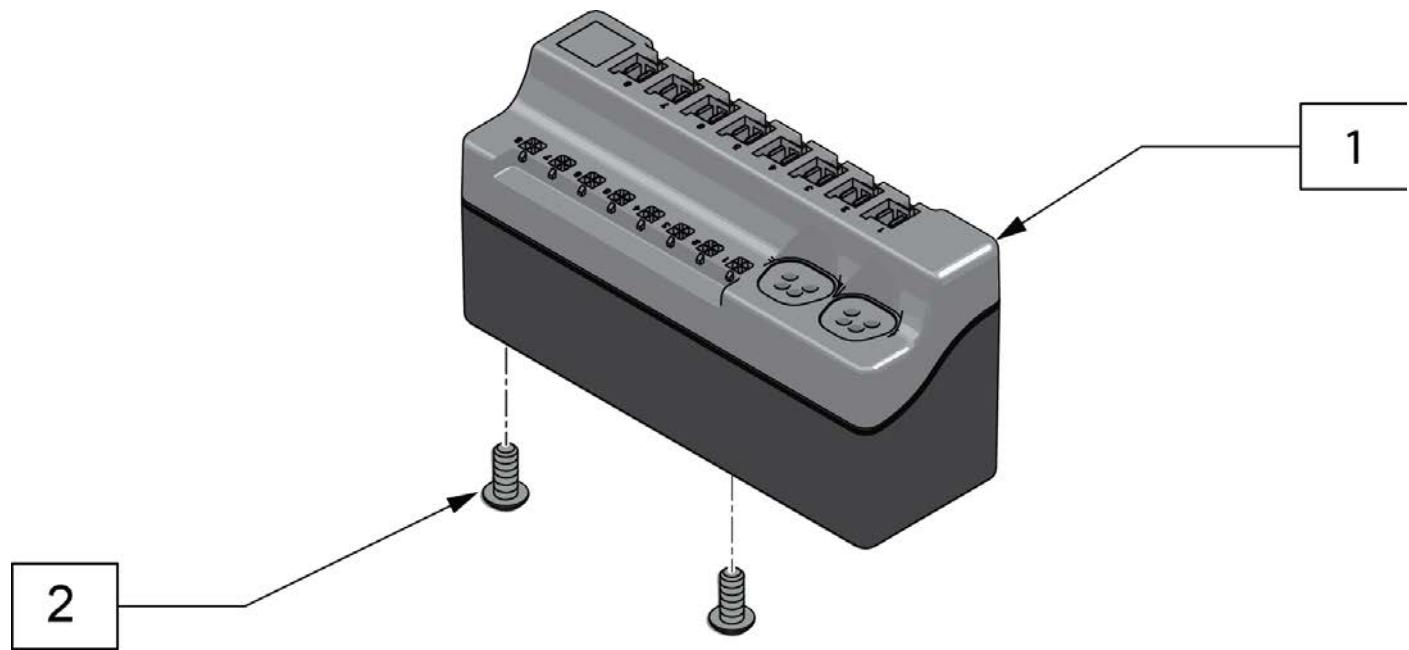
Pos.	Item Number	Description	Remarks
1	126607	4-WAY TOGGLE W/LED	
2	505789	5 SWITCH MOUNT SPACER	
3	107032	1/4-28 x 1 SOC C/S BLK	
4	106935	NUT NYLOCK THIN 1/4-28 ROHS	
5	550374	WHL LCK SLIDE BLOCK 3 1/2" BLK	3.5" long
6	505978	5 SWITCH DUAL POST MOUNT BRCKT	Used with toggle switch activation of Tilt and Power Legs
7	281070	6-32 x 1 1/4 PAN PHIL	
8	550725	CLAMP 3/4"-3/4"THRD HALF ST/DT	
9	550724	CLAMP 3/4"-3/4"TOP HALF ST/DT	
10	226064	1/4-28 x 3/4 BH C/S BLK W/PTCH	
1-10	129515	4-WAY TOGGLE W/MOUNT KIT	
11	116579	BRACKET ART BACK 3 AXIS CNTR	

Pos.	Item Number	Description	Remarks
12	108107	BHCS 1/4-20 X 3/4 ROHS	
13	106943	WASHER FLAT AN 1/4 ROHS	
14	341220	BATTERY CABLE CLIP	
15	116507-150	HARN PWR/INHBT ACT DRVR 1500MM	
16A	020063-100	MOTORKABEL 1000MM	used to connect to tilt actuator harness
16B	020063-160	MOTORKABEL 1600MM	used to connect to the power legrest actuators (left & right actuators) or (elevating & articulating actuators) (uses 2 per assembly)
17	119131	HARN ACT INHIBIT SHORTING PLUG	used when chair only has Power Legs, no tilt or lift
18	107022	BHCS 10-32 X 5/8 ROHS	

Note: Only 1 Ctrl+5 can be installed on a power wheelchair.

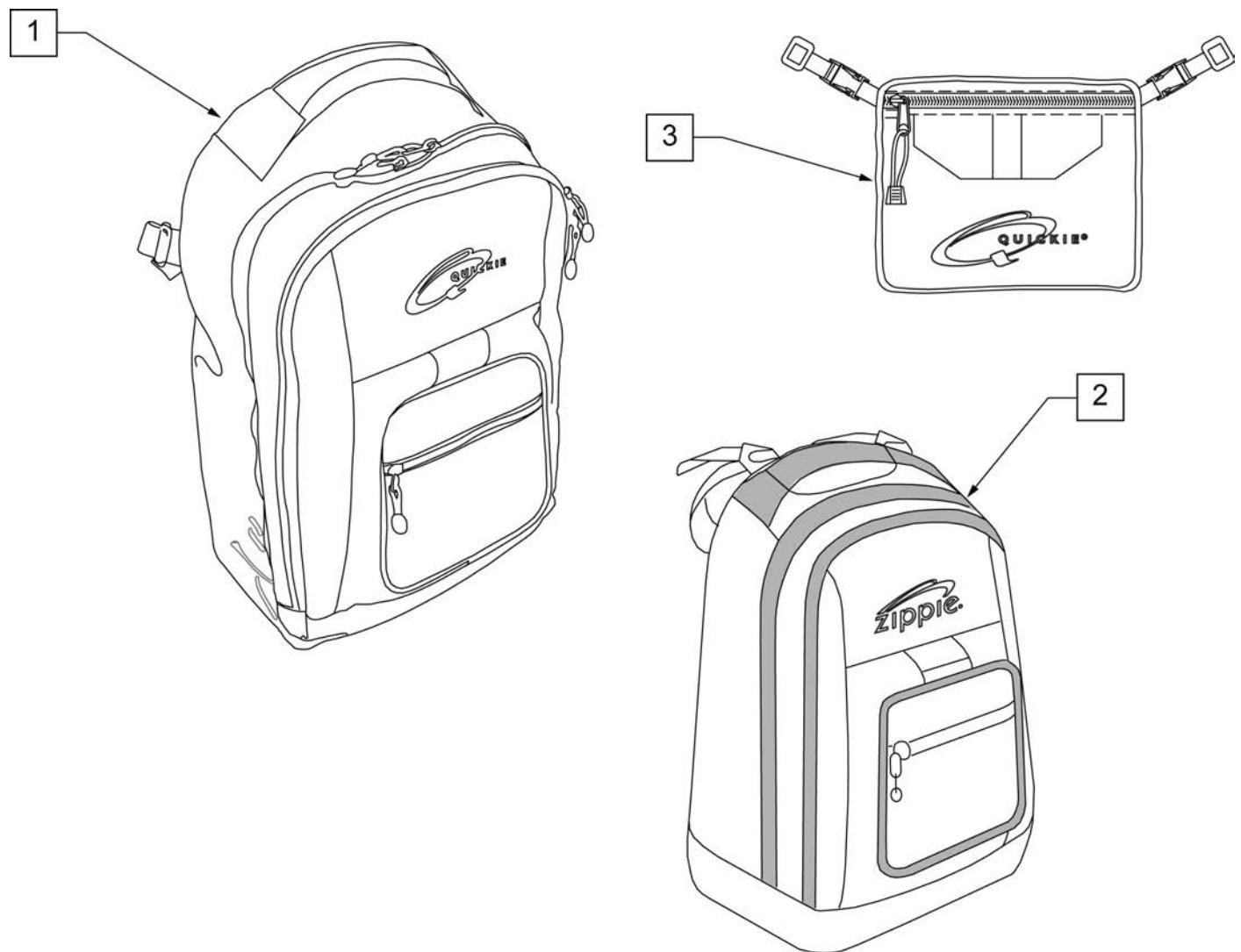


Pos.	Item Number	Description	Remarks
1A,16	158708	CONTROL PLUS 5 TOGGLE	
1B,16	158709	CONTROL PLUS 5 BUTTON	
3	131390	ACTUATOR BTN MOUNT	
6	103189-004	BHCS, M5x0.8x12, Full, NP	
16	MK-100218	CTRL+5 OPTION LABEL	
7A,8A-11	129815	UNIV ATTENDNT CNTRL MNT	1" tubing; use with ASAP Seating
7B,8B-11	131268	UNIV ATTENDNT CNTRL MNT .875"	7/8" tubing; use with Adj Push Handles
7C,8C-11	131269	UNIV ATTENDNT CNTRL MNT .75"	3/4" tubing; use with Fixed Push Handles
2-6	158694	SWITCH BOX PLATE ASSM	
6,12-15	158695	SWITCH BOX PLATE VERT ASSM	
2,4-6	158696	SWITCH BOX PLATE FASTENERS	
6,13-15	158697	SWITCH BOX VERT FASTENERS	
6,10,11	158698	ATTENDANT CNTRL MNT FASTENERS	
17	133118	M5 T-NUT ISO299	For Sedeo Ergo Seating

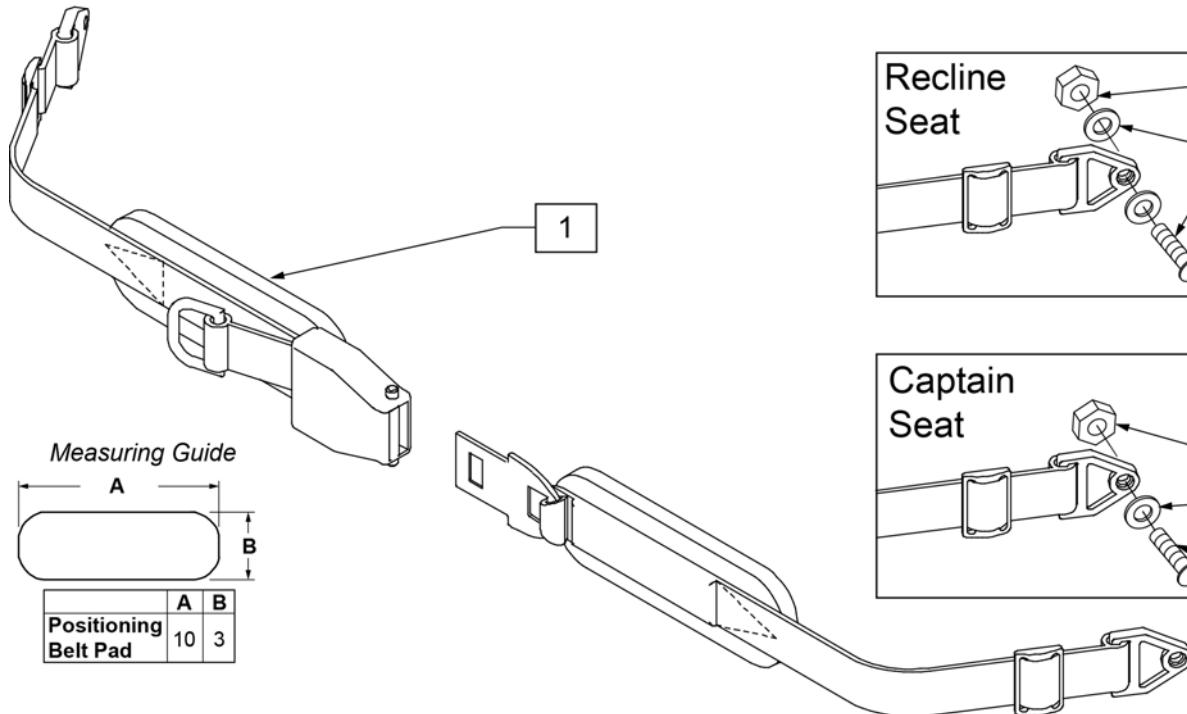


Pos.	Item Number	Description
1	134623	CXSM LABELED
2	012931	BHCS M5X10 W/PL CL 10.9

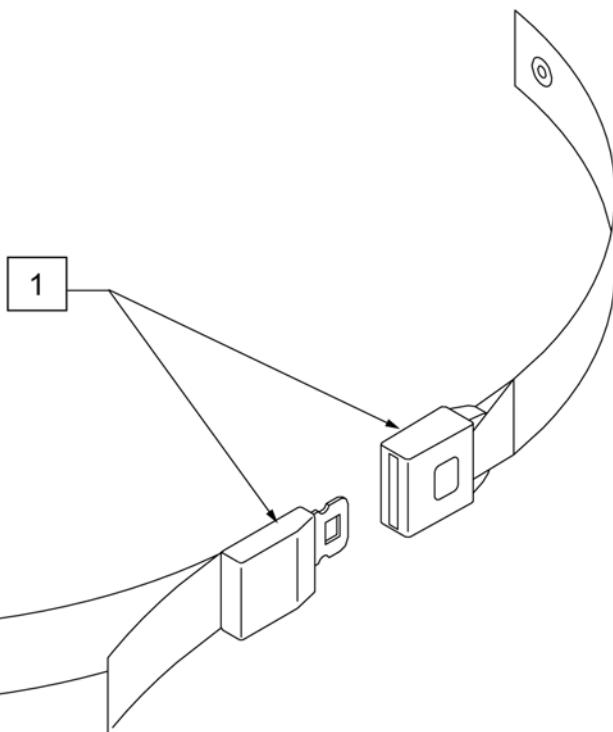
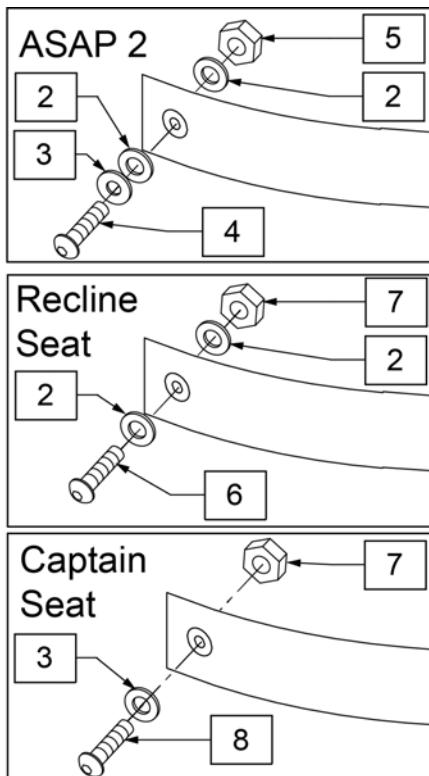
NOTE: KIDS BACKPACKS DO NOT HAVE ADJUSTABLE STRAPS W/ BUCKLES.



Pos.	Item Number	Description	Remarks
1	750115	BACK PACK QUICKIE	Overall dimensions: width 12.5", height 18.5", depth 6.5"
2	104572	BACKPACK ZIPPIE	Overall dimensions: width 12", height 16.5", depth 4.5"
3	750307	SEAT POUCH QUICKIE	Dimensions: width 8.5", height 6", depth top 2.5", depth bottom 3.5"

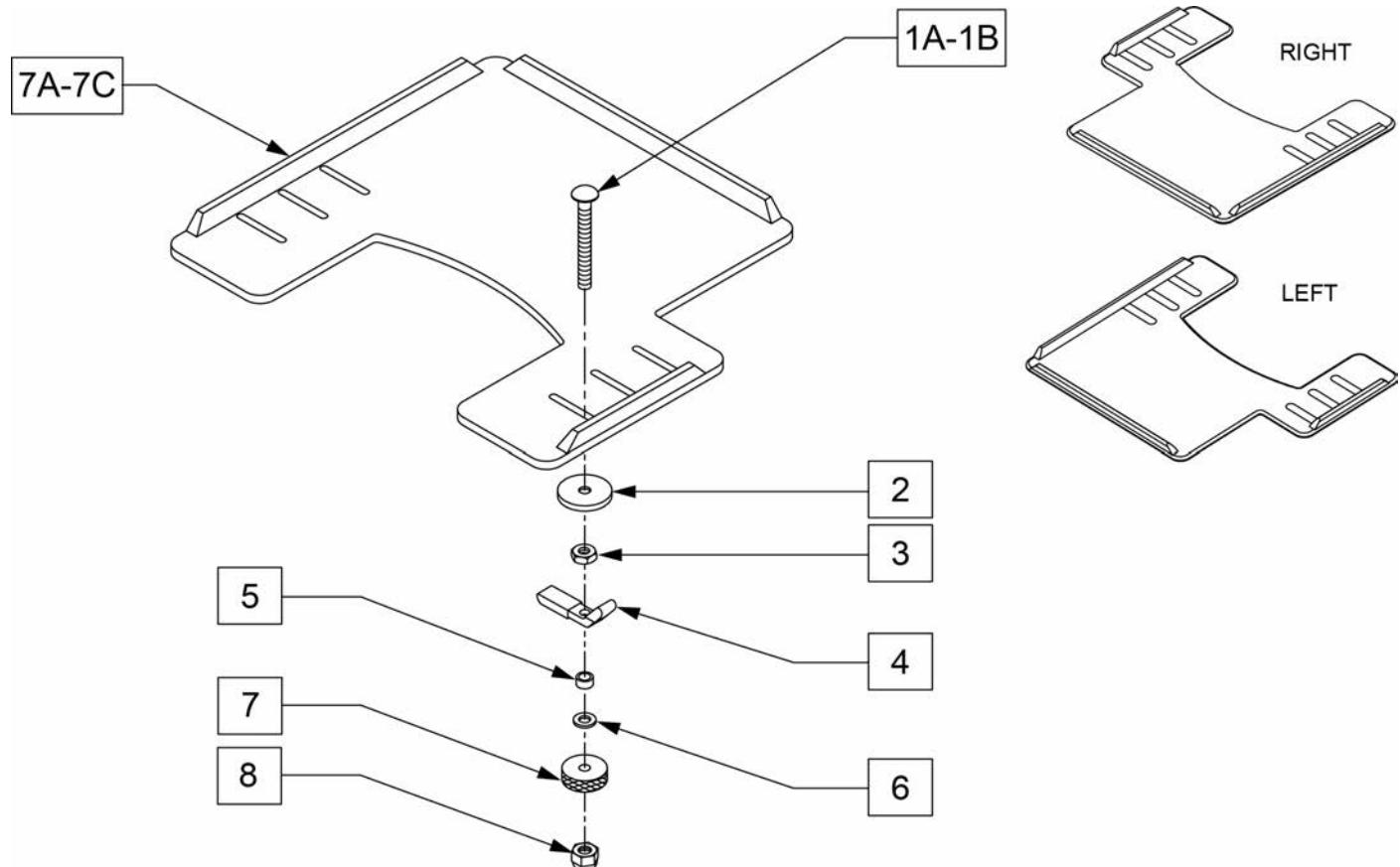


Pos.	Item Number	Description	Remarks
1	450418-QU	BELT 2" AIRCRAFT BUCKLE	Max length of belt 64"
1	450423-QU	BELT 2" AIRCRAFT BUCKLE W/PAD	Max length of belt 64"
2	220121	NUT HEX NYLOCK M5 BLACK	
3	261204	#10 AN WASHER .063	
4	103189-010	SHCS M5X.8.40 PART NP	
5	210084	NUT HEX NYLOCK M6 BLACKt	
6	106945	WASHER FLAT SAE 1/4	
7	103185-006	BHCS M6X1X16 FULL NP	
8	102259-002	BHCS M5X.8X20 FULL PL	



Pos.	Item Number	Description	Remarks
1	102798	1 1/2" POSITION BELT	AUTOSTYLE-64" Max length of belt.
2	117875	WASHER LARGE OD 8X24X2	
3	011648	WASHER FLAT M8	
4	230123	BHCS M8 X 1.25 X 45	
5	210085	NUT HEX NYLOCK M8 BLACK	
6	103185-006	BHCS M6X1X16 FULL NP	
7	210084	NUT HEX NYLOCK M6 BLACK	
8	013149	BHCS M8X1.25X16	

NOTE: WHEN ADDING A TRAY TO AN EXISTING CHAIR WITH DESK OR FULL LENGTH ARM PADS, ADD 1" TO CURRENT SEAT WIDTH TO ACHIEVE THE BEST TRAY SIZE.



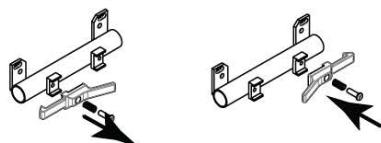
Pos.	Item Number	Description	Remarks
1A	226199	5/16-18" x 3 1/2" CARR BOLT	
1B	119164	5/16-18 X 6" CARRIAGE BOLT	
2	263112	5/16 WASHER FENDER	
3	202110	5/16-18" NUT THIN	
4	550400	TRAY CLAMP	
5	481013	BEARING SPACER	
6	263100	5/16" AN WASHER FLAT	
7	483026	KNURLED TRAY KNOB	
8	202114	5/16-18" ACORN LOCK NUT	
7A	562625	TRAY TOP W/RAIL SM PWR (12"-13")	Right-Cutout fits 12"-13" wide chairs
7B	562626	TRAY TOP W/RAIL MED PWR (14"-16")	Right-Cutout fits 14"-16" wide chairs
7C	562627	TRAY TOP W/RAIL LRG PWR (17"-20")	Right-Cutout fits 17"-20" wide chairs
7A	118094	TRAY TOP W/RAIL SM PWR LH	Left-Cutout fits 12"-13" wide chairs
7B	118095	TRAY TOP W/RAIL MED PWR LH	Left-Cutout fits 14"-16" wide chairs
7C	118096	TRAY TOP W/RAIL LG PWR LH	Left-Cutout fits 17"-20" wide chairs
1A,2-6,8	881051	TRAY HDWR KIT TUFFAK NEW STYLE (9QH)	Pair - Fits ASAP seat
1B,2-6,8	119763	TRAY HDWR KIT TUFFAK CPT SEAT	Pair - Fits Captains Seat

Note: not available on 22" wide chairs.

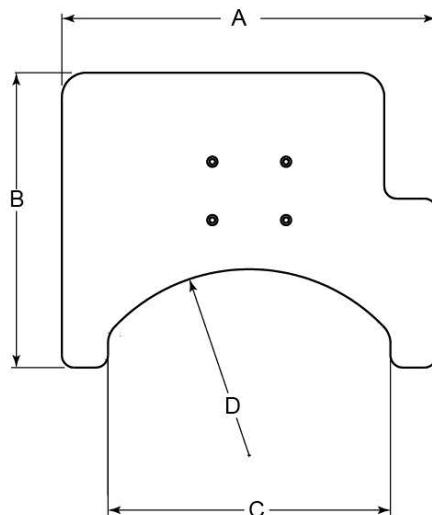
Note: requires Joystick and CTRL+ 5 on same side of chair.

Note: for Q700 UP chairs, Tray Table not available with Chest Bar.

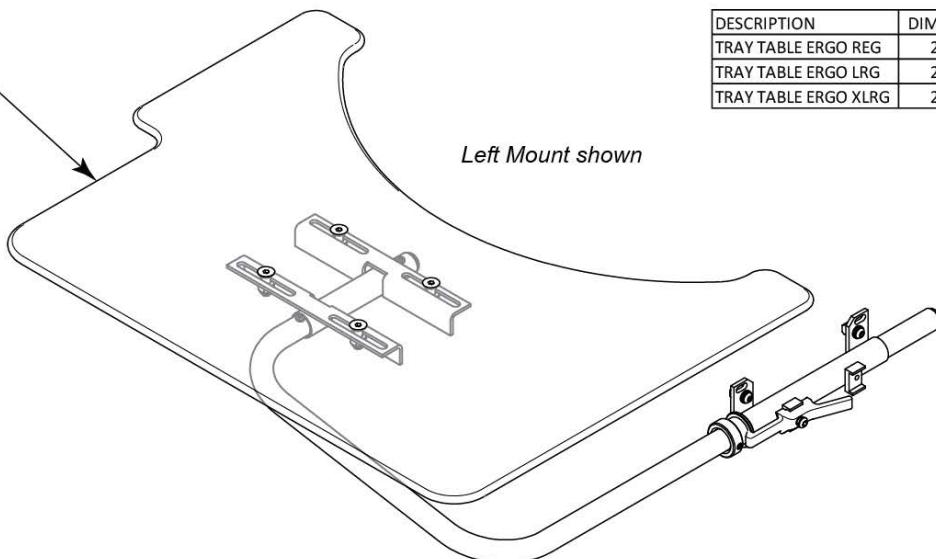
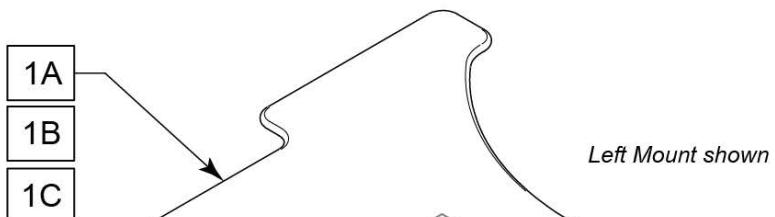
Switch to Right Mount



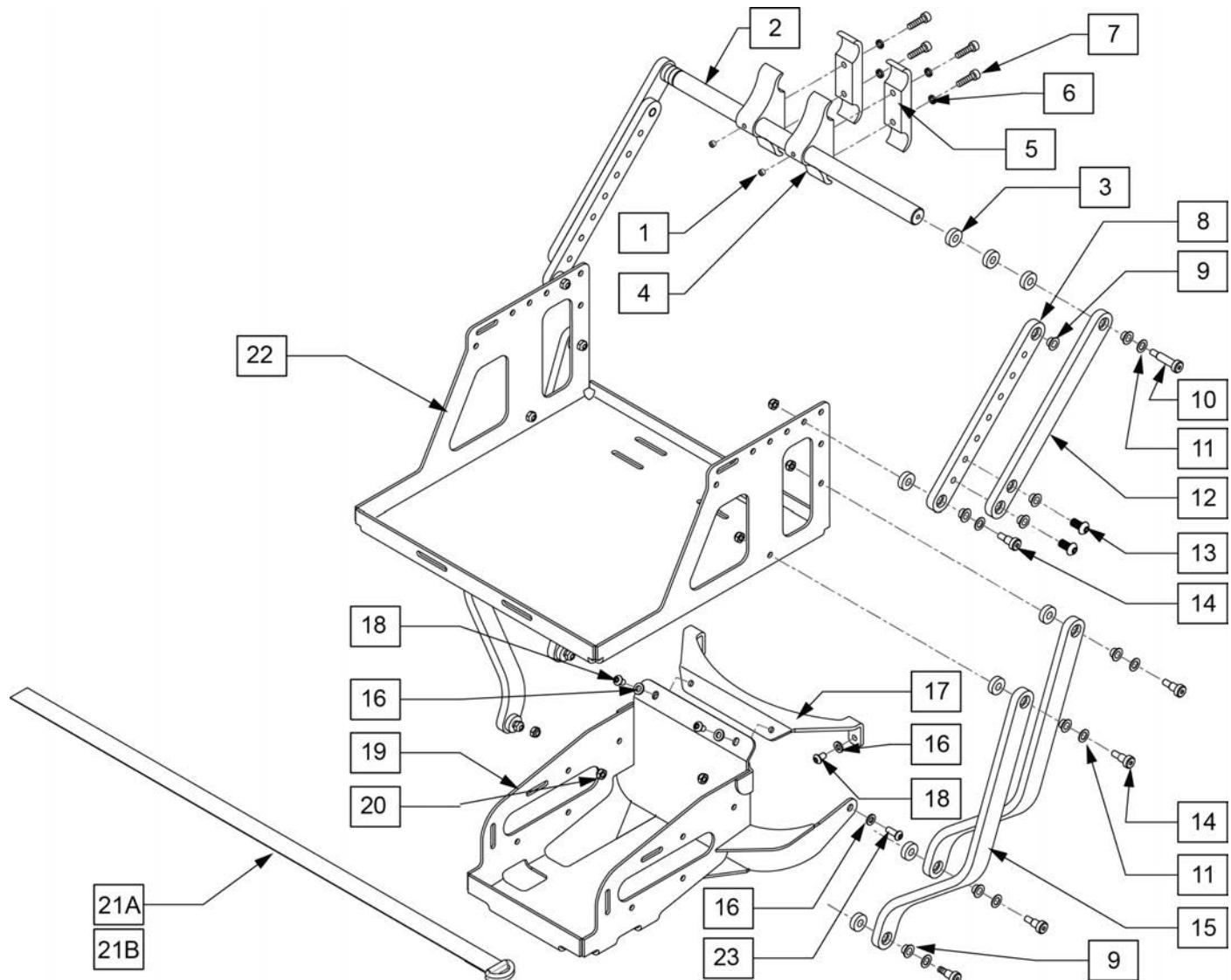
MEASURING GUIDE



DESCRIPTION	DIM "A"	DIM "B"	DIM "C"	DIM "D" (radius)
TRAY TABLE ERGO REG	22	19	16	11
TRAY TABLE ERGO LRG	24	19	18	12
TRAY TABLE ERGO XLRG	26	19	20	13

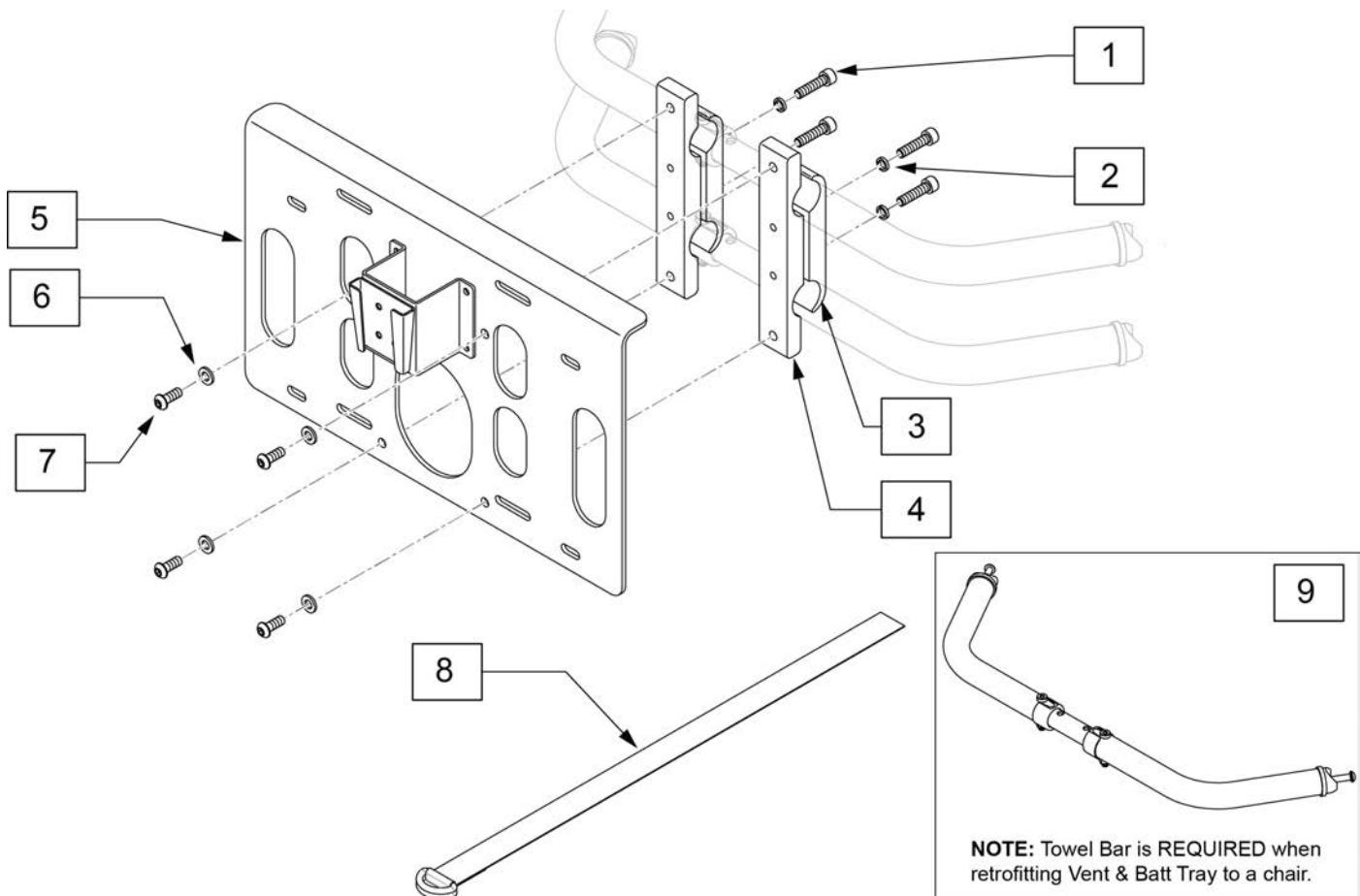


Pos.	Item Number	Description	Remarks
1A	162273	TRAY TABLE ERGO REG	Up to 16" wide
1B	162274	TRAY TABLE ERGO LRG	18" wide; 16" wide w/ 2 Point Arm
1C	162275	TRAY TABLE ERGO XLRG	20" wide; 18" wide w/ 2 Point Arm



Pos.	Item Number	Description	Remarks
1	011710	SCREW, SET, M6 X 1 X 4	
2	502292	VENT TRAY PIVOT BAR	
3	561112	3/4 OD X .318 ID	
4	502293	VENT TRAY PIVOT CLAMP THRD	
5	502294	VENT TRAY PIVOT CLAMP RECESS	
6	262114	1/4 WASHER HI COLLAR LOCK ZN	
7	102263-003	SHCS, M6X1X25, FULL, PL INORG	
8	117998	UPPER VENT TRAY LINK ADJ	
9	560249	5/16 ID X 1/4 IGLIDE	
10	011709	SHLDR SCRW, 8MM OD X 25MM LG	
11	106947	5/16 AN WASHER FLAT THIN	
12	502283	UPPER VENT TRAY LINK	
13	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
14	011336	SHLDR SCRW, 8MM OD X 10MM LG	
15	502282	LOWER VENT	
16	250104	WASHER, FLAT, M6	
17	117072	R2 VENT SUPPORT BRACKET	

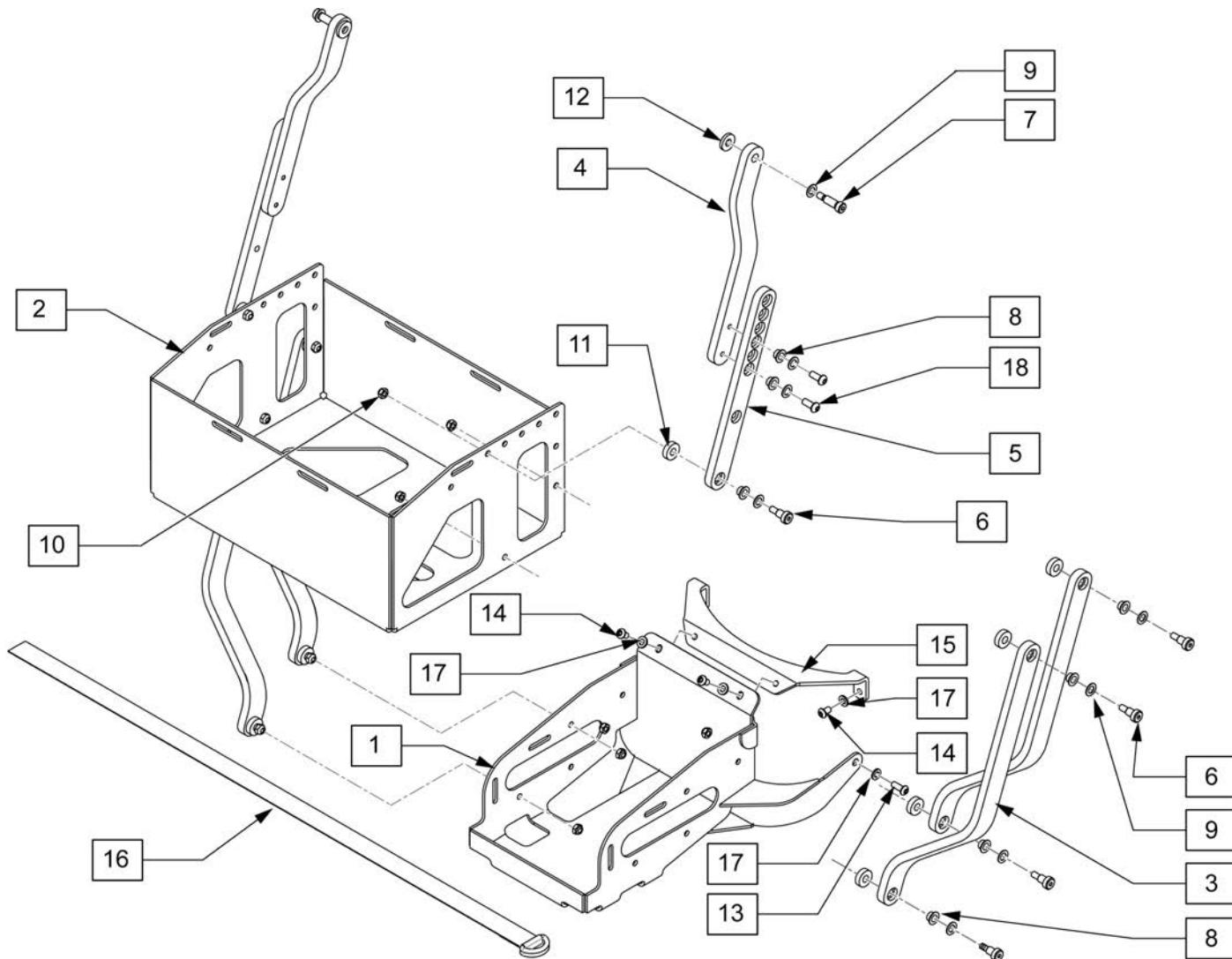
Pos.	Item Number	Description	Remarks
18	230052	M6 X 16 BHCS	
19	116391	PLATE, BASE VENT TRAY	
20	210084	NUT HEX NYLOCK M6 BLK	
21A	011404-001	BATTERY STRAP, CINCH	30"
21B	011404-002	STRAP CINCH VENT SM	14"
22	502275	VENT TRAY 626	
23	230032	M6 X 16 BUTTON	
1-20,21A,22,23	116565	VENT/BATTERY TRAY RHB ST R2	



Pos.	Item Number	Description	Remarks
1	102263-003	SHCS, M6X1X25, FULL, PL INORG	
2	262114	1/4 WASHER HI COLLAR LOCK ZN	
3	502294	VENT TRAY PIVOT CLAMP RECESS	
4	502313	CLAMP PIVOT VENT TRAY SMALL	
5	101862	VENT TRAY PLATE MNT ASSM SML	
6	250104	WASHER, FLAT,M6	
7	230032	M6 X 16 BHCS	
8	011404-002	VENT STRAP, CINCH	
9	118614	TOWEL BAR ASSY 18-22D	DEEP
9	118637	TOWEL BAR ASSY 16-20D	DEEP
9	118600	TOWEL BAR ASSY 18-22S	SHALLOW
9	118633	TOWEL BAR ASSY 16-20S	SHALLOW
9	118645	TOWEL BAR ASSY 12-16S	SHALLOW
9	118646	TOWEL BAR ASSY 10-13S	SHALLOW
1-8	116566	VENT/BATTERY TRAY REHAB FIXED	

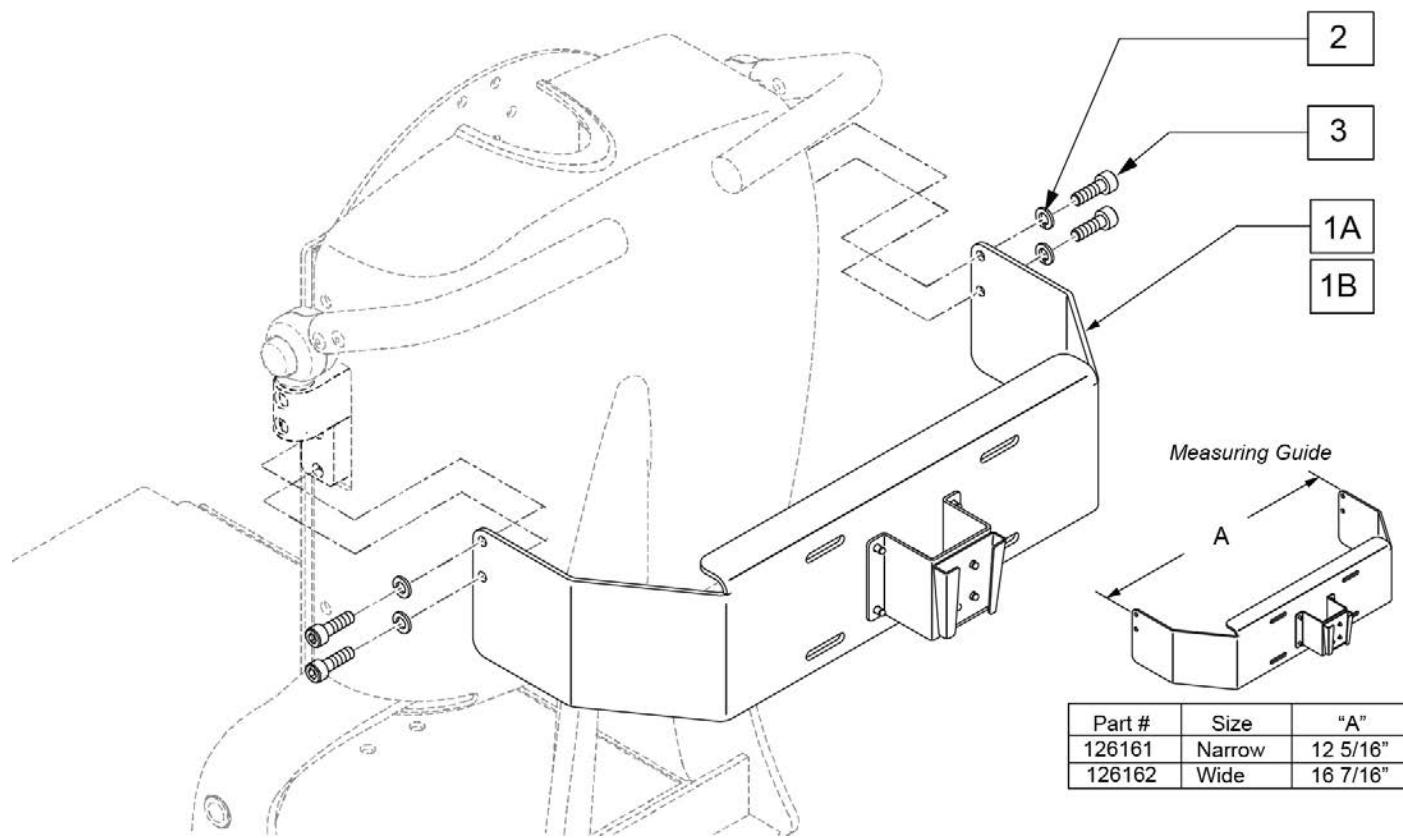
NOTE: QM710 VENT& BATT TRAY is not compatible with new recline as of July 2013, beginning S/N QM710A, QM715A & QM720A.

NOTE: Articulating Vent Tray for S/N QM710A, QM715A & QM720A is not a standard option. Please contact Built 4 Me.

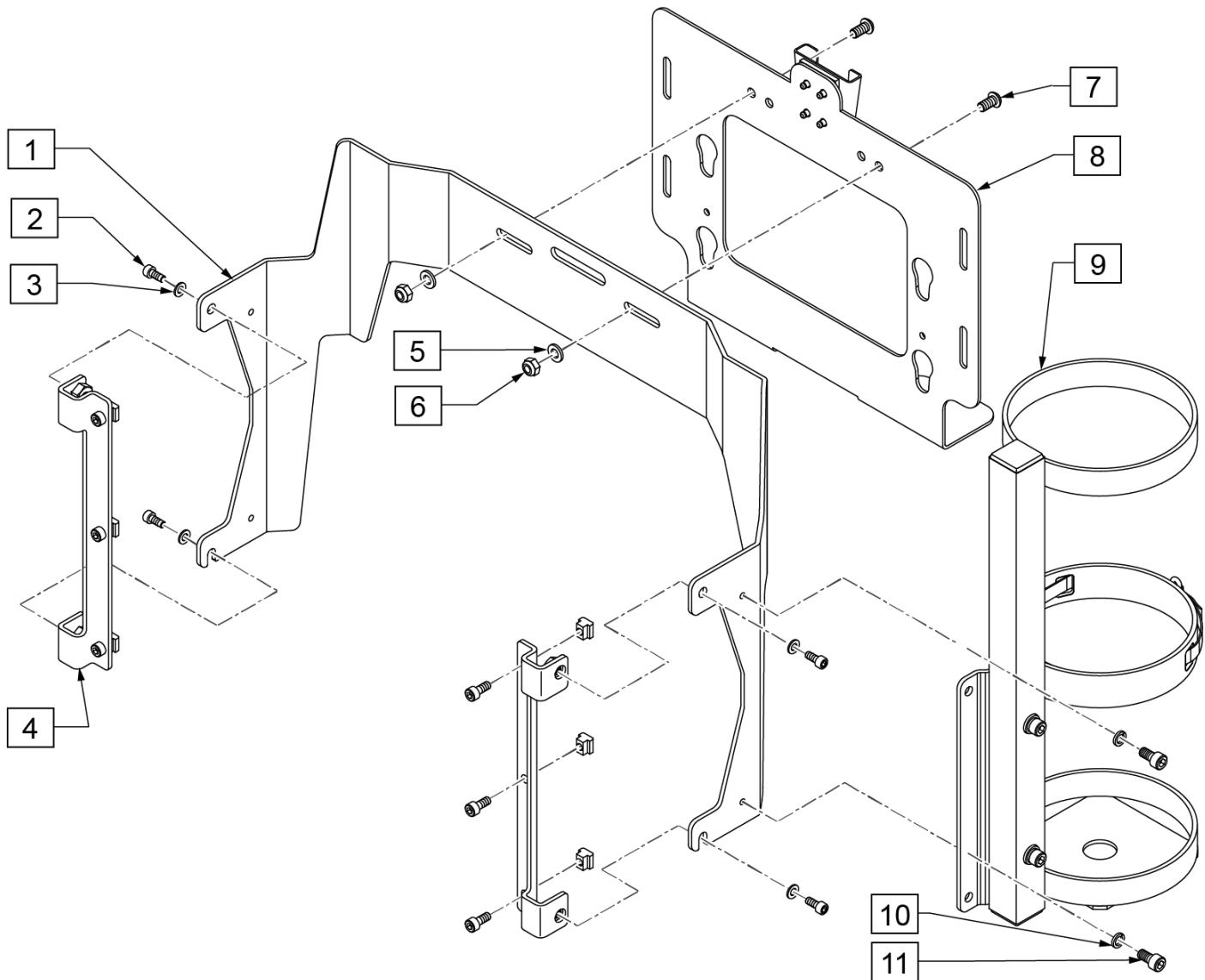


Pos.	Item Number	Description	Pos.	Item Number	Description
1	116391	PLATE, BASE VENT TRAY	11	561112	3/4 OD X .318 ID
2	103208	VENT TRAY UPRIGHT	12	561059	WASHER OD 3/4" ID 0.318"
3	502282	LOWER VENT TRAY LINK	13	230032	M6 X 16 BUTTON
4	502281	LINK VENT TRAY UPPER	14	230052	M6 X 10 BUTTON
5	500229	UPPER VENT TRAY LINK	15	117072	R2 VENT SUPPORT BRACKET
6	011336	SHLDR SCRW,8MM OD X 10MM LG	16	011404-001	BATTERY STRAP, CINCH
7	223116	5/16 X .75 SHLDR BOLT	17	250104	WASHER, FLAT,M6
8	560249	5/16 ID X 1/4 IGLIDE	18	226333	1/4-20 X 5/8 BHCS W/PATCH
9	106947	5/16 AN WASHER FLAT THIN	1-18	116564	VENT/BATTERY TRAY PWR RCL
10	210084	NUT HEX NYLOCK M6 BLCK			

NOTE: ONLY FITS ON THE POWER RECLINE BACK.



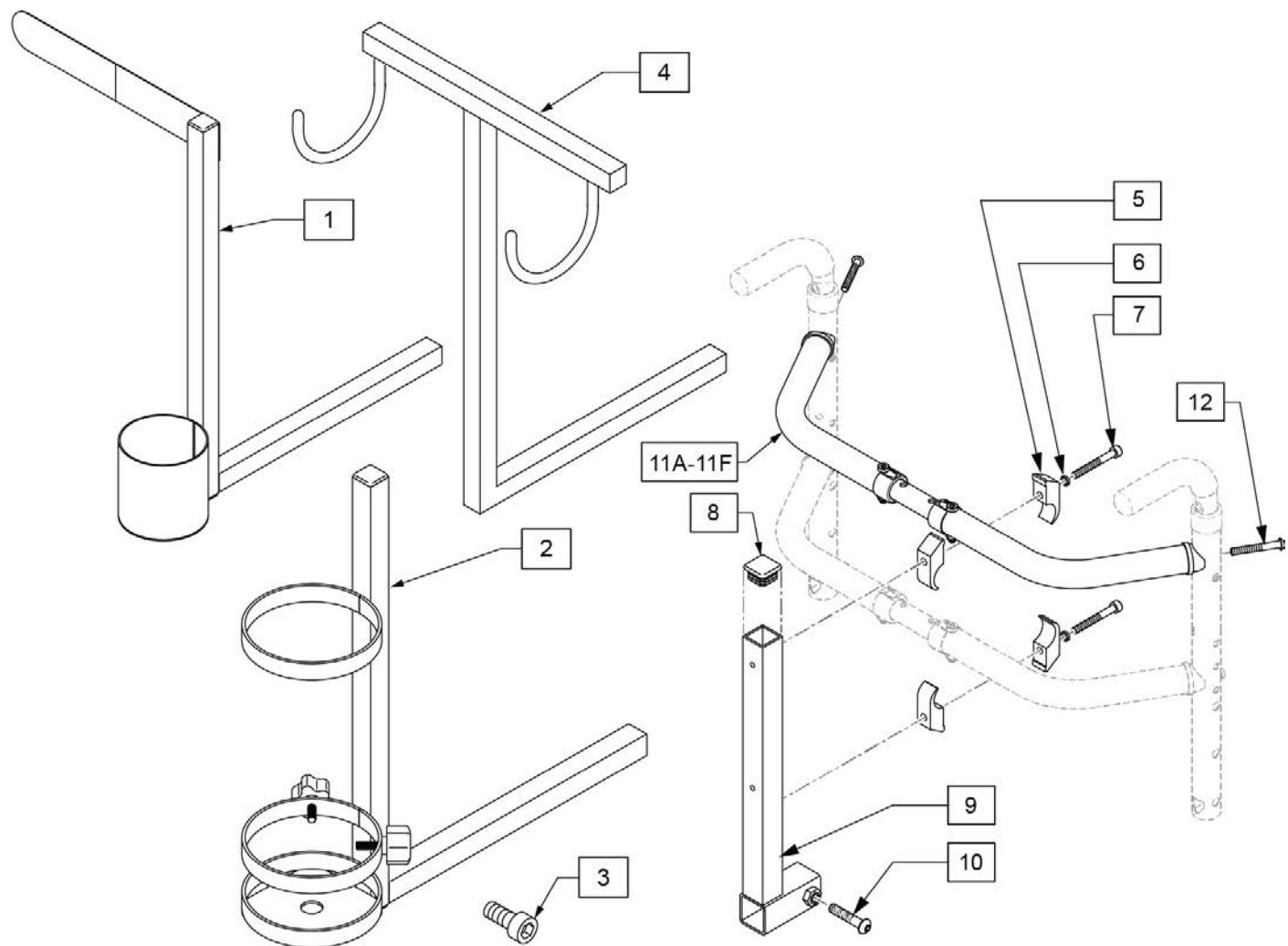
Pos.	Item Number	Description	Remarks
1A-3	126161	FIX VENT TRAY MNT ASSM NARROW	used for 14-18" wide chairs
1B-3	126162	FIX VENT TRAY MNT ASSM WIDE	used for 20-22" wide chairs
2	106945	WASHER FLAT SAE 1/4 ROHS	
3	102263-005	SHCS, M6X1X20, FULL, PL	



Pos.	Item Number	Description
2-4	159972	VENT ATTACHMENT ASSM SDO
5-7,10,11	159767	VENT HDWR
1-8	159765	VENT ASSEMBLY SDO
1-11	159766	VENT ASSEMBLY W/O2 SDO
1-4,9-11	159777	O2 HOLDER RETRO SDO
10,11	159778	O2 FASTENER HDWR SDO

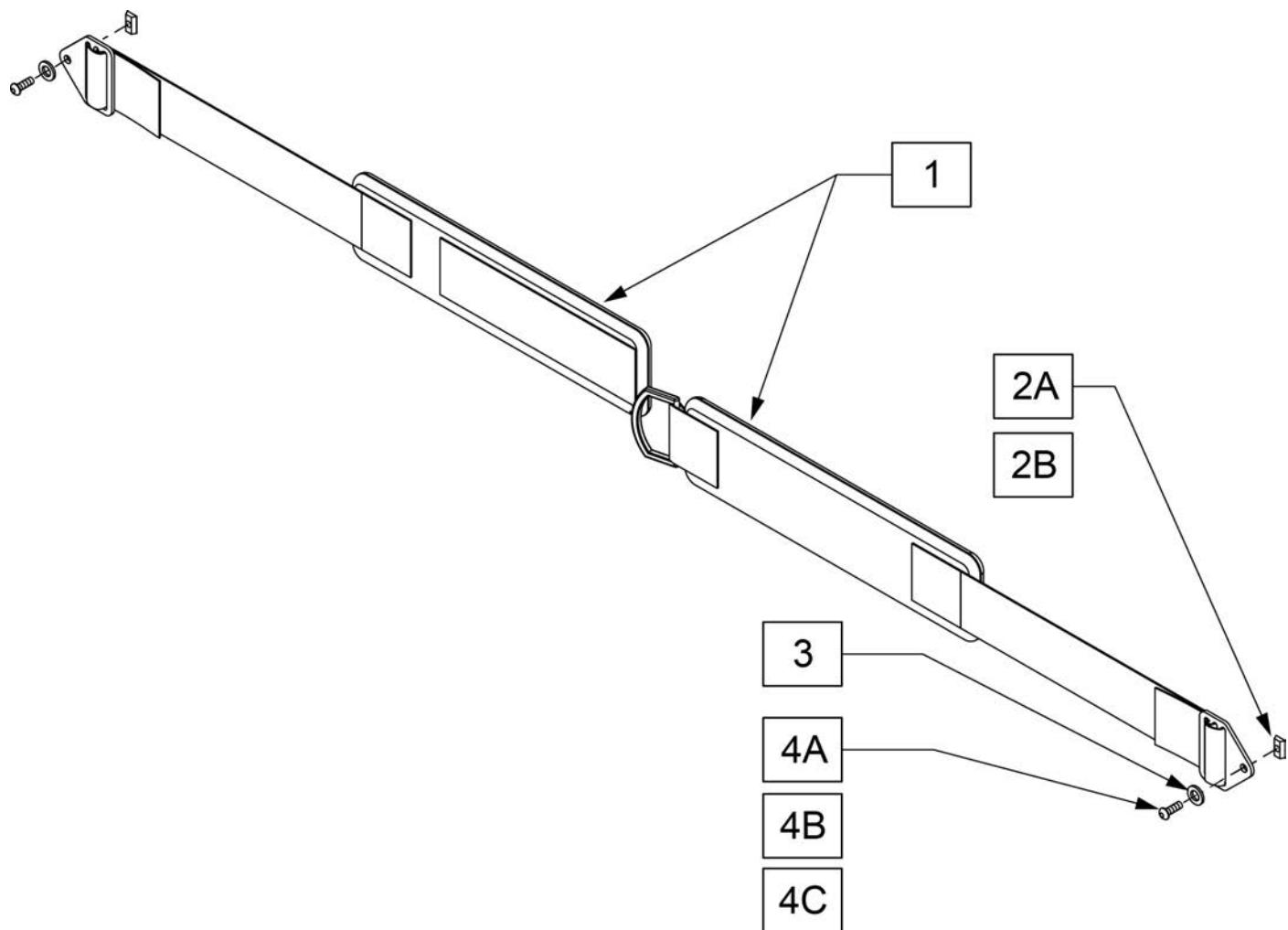
Note: if retro-fitting to an existing chair, the following items are REQUIRED to properly attach the accessory to the chair: a second towel bar in the width range & towel bar depth to match the chair, and qty 1 accessory mount (p/n 120379).

Note: if retrofitting, the horizontal bar on the Seat Accessory may need to be cut to reduce the length to optimize the fit on the given chair, depending on the options and configuration of the chair.

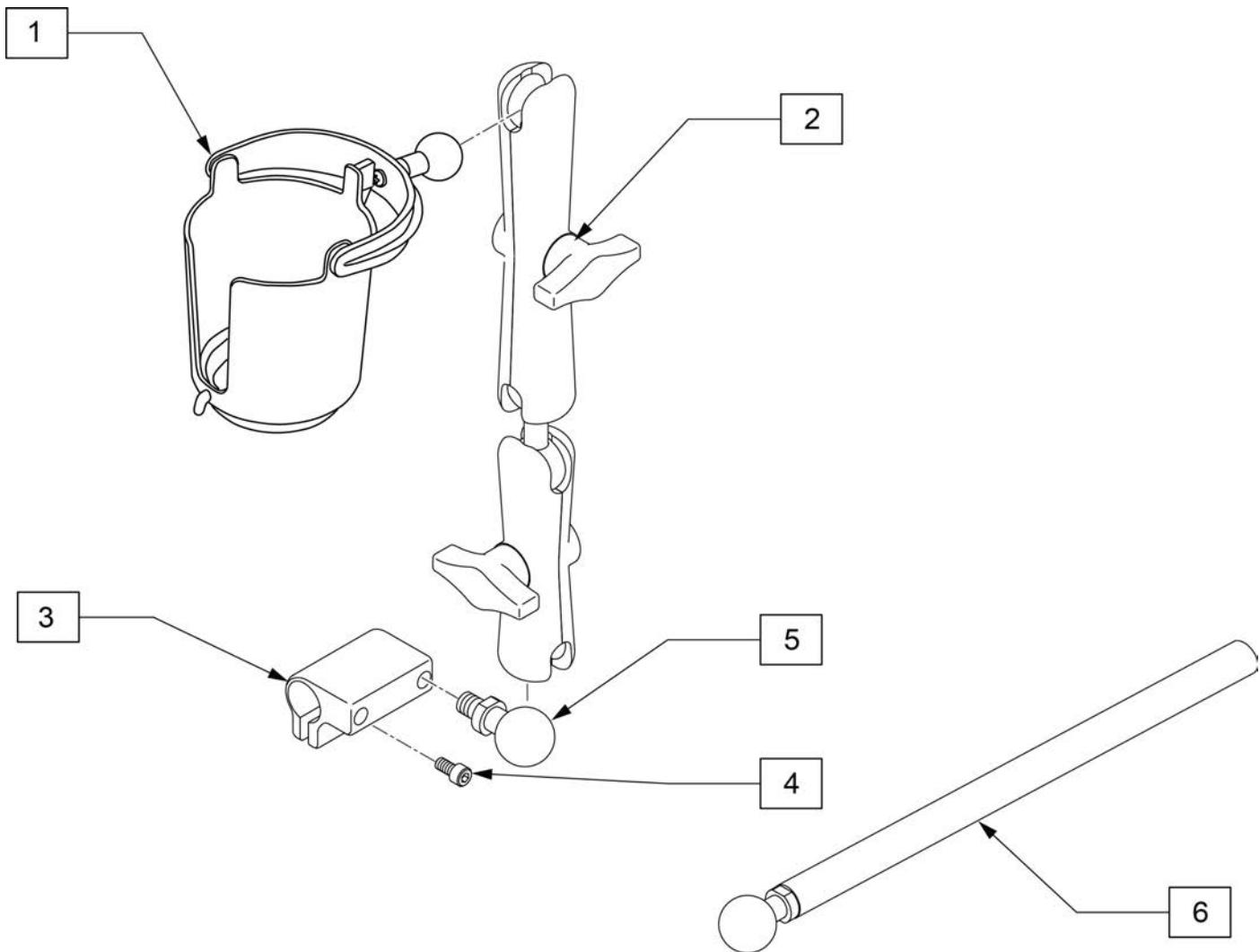


Pos.	Item Number	Description	Remarks
1	120353	CRUTCH/CANE HOLDER	See note if retro-fitting to chair
2	120496	O2 HOLDER ASSM	See note if retro-fitting to chair; accommodates size D & E Oxygen Tanks
3	116389	SHCS, M8 X 1.25 X 10, FULL, PL	
4	WH	WALKER HOLDER	See note if retro-fitting to chair
6	262114	1/4 WASHER HI COLLAR LOCK ZN	
7	103190-012	SHCSM6X1X50PARTNP	
8	010615	SQUARE END CAP CNTR LEG	
10	103186-011	BHCSM8X1.25X40FULLNP	
5-10	120379	ACCESSORY MOUNT	
11A,12	118646	TOWEL BAR ASSY 10-13S SHALLOW	
11B,12	118645	TOWEL BAR ASSY 12-16S SHALLOW	
11C,12	118633	TOWEL BAR ASSY 16-20S SHALLOW	
11D,12	118600	TOWEL BAR ASSY 18-22S SHALLOW	
11E,12	118637	TOWEL BAR ASSY 16-20D DEEP	
11F,12	118614	TOWEL BAR ASSY 18-22D DEEP	

Note: Chest strap is 2" wide and will adjust from 30" to 53" long.



Pos.	Item Number	Description	Remarks
1,2A,3,4A	106429	CHEST STRAP 2" VELCRO CLOSURE	Used w/SPO Backrest only
2B	010065	M6 CHANNEL NUT	Used w/Trad Rehab and Power Recline only
3	250104	WASHER FLAT M6	Used w/Trad Rehab and Power Recline only
4A	226060	1/4-20 X 3/8 BHCS	Used w/SPO Backrest only
4B	226074	1/4-20 X 1/2 SOC C/S	Used w/Curved Backrest only
4C	102262-001	BHCS M6X1X8 FULL PL	Used w/Trad Rehab and Power Recline only
1,4B	112713	CHEST STRAP 2" CURVED BACK	Used w/Curved Backrest only
1,2B,3,4C	112714	CHEST STRAP 2" TRAD BACK	Used w/Trad Rehab and Power Recline only



Pos.	Item Number	Description
1	126876	RAM MOUNT CUP HOLDER
2	126636	ASSY DOUBLE SOCKET
3	126660	CLAMP DISPLAY MOUNT
4	112697	M5-8 X 20MM SOCKET CAP SCREW
5	126639	1IN BALL WITH 3/8 STD
1-5	129522	CUP HOLDER KIT W/MOUNT
6	129457	BAR MOUNT W/1" BALL

Note: See Mounting Clamp page to order appropriate clamp.

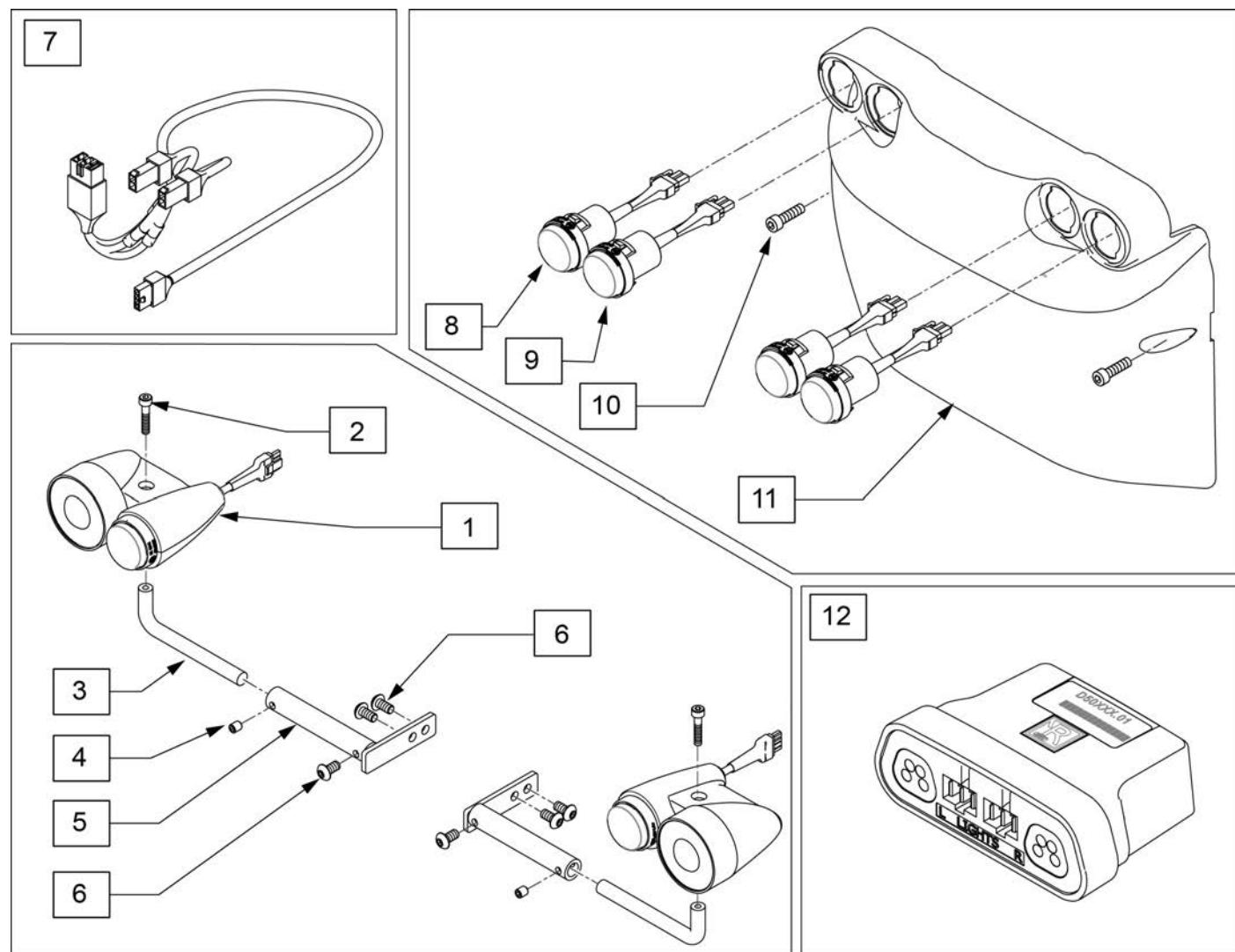
Note: compatible with RNET only

Note: when retrofitting Lighting to an existing chair, please contact Technical Support to ensure compatibility.

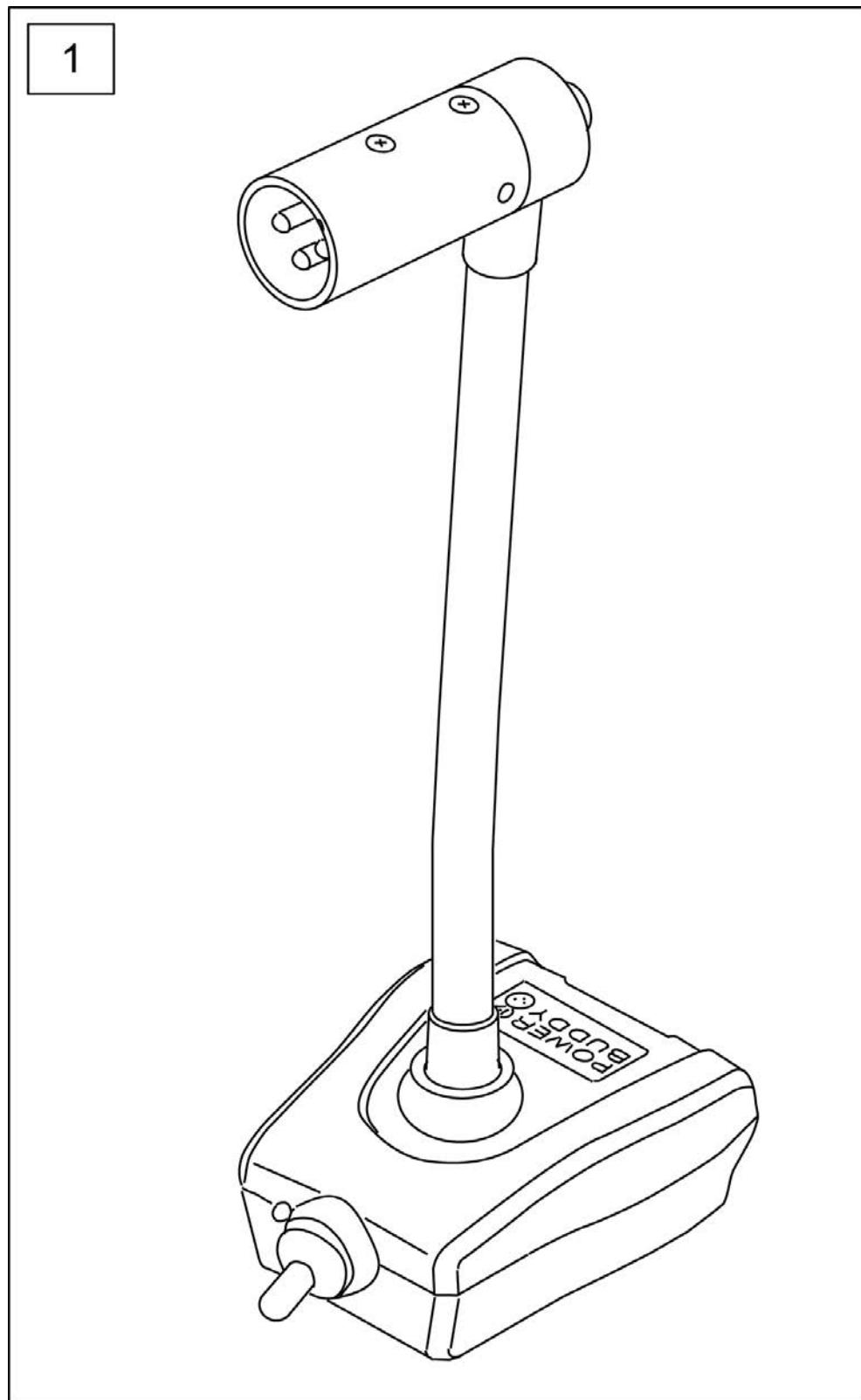
Note: if retrofitting to a chair with SureTrac, the wire harness must be replaced; please order wire harness part numbers 244584 & 244585.

Note: replace all Shrouds of this color at the same time due to minor paint variations.

Note: When adding lights to a chair a compatible joystick may also be required.

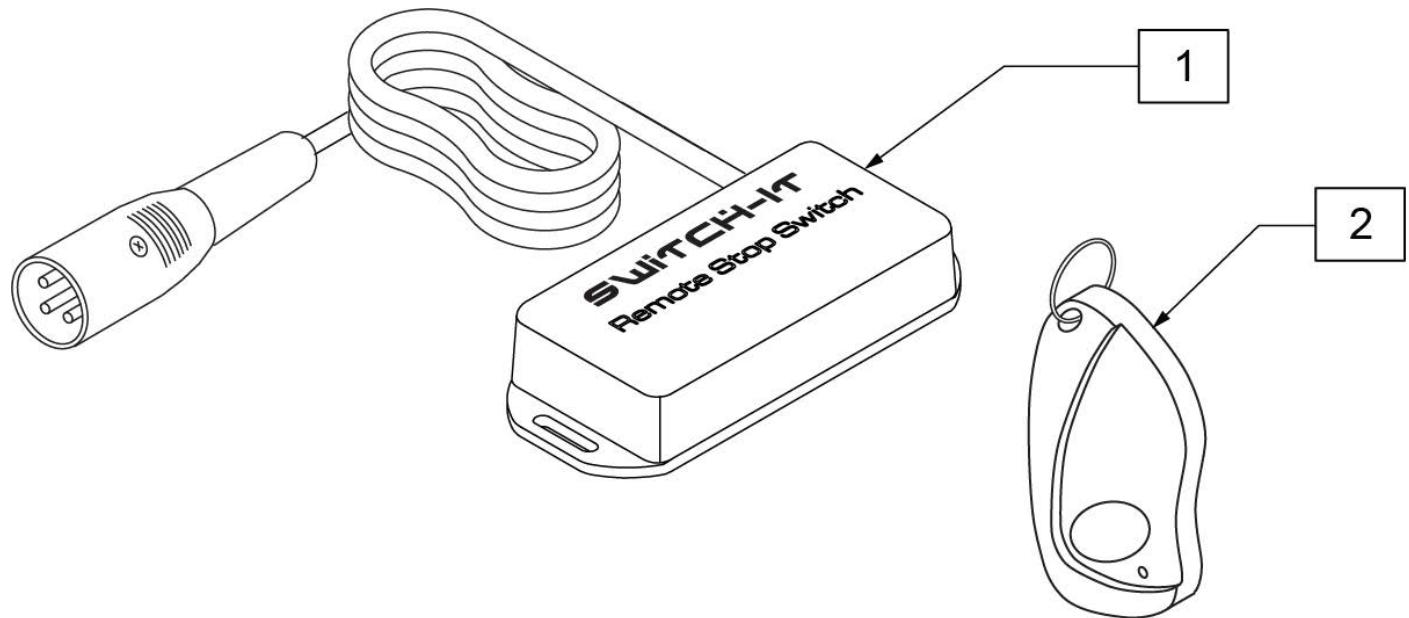


Pos.	Item Number	Description	Remarks
1	243298	FRONT LIGHT ASSY LH	Left
1	243301	FRONT LIGHT ASSY RH	Right
7	244585	ISML HARNESS	ISM Light
7	244584	LIGHT MODULE HARNESS	Light Module
8	20009025-002	LED INDICATOR REAR LIGHT	Signal Light
9	20009025-001	LED REAR LIGHT	Red Tail Light
10	112697	SHCS, M5X0.8X20, FULL,PL	
12	241648	LIGHT MODULE	Sedeo Ergo only
2-6	160910	FRONT LIGHT MNT LH	Left
2-6	160909	FRONT LIGHT MNT RH	Right
2,4,6	160911	FRONT LIGHTING FASTENERS QM	Fastener Kit Front
1-6	160912	FRONT LIGHTING ASSM	PAIR
8-11	160923	SHRD RR MT BLACK W/ LT ASSM	Matte Black- Sedeo Ergo
8-11	160913	SHRD RR GLSS BLCK W/ LT ASSM	SEE NOTE; Gloss Black
8-11	160914	SHRD RR C A RED W/ LT ASSM	SEE NOTE; Candy Apple Red
8-11	160915	SHRD RR BLUE W/ LT ASSM	SEE NOTE; Candy Blue
8-11	160916	SHRD RR SILVER W/ LT ASSM	Silver
8-11	160917	SHRD RR COPPER W/ LT ASSM	Copper
8-11	160918	SHRD RR PRL WHITE W/ LT ASSM	Pearl White
8-11	160919	SHRD RR GRN APPL W/ LT ASSM	Green Apple
8-11	160920	SHRD RR YELLOW W/ LT ASSM	Yellow
8-11	160921	SHRD RR PINK W/ LT ASSM	Pearl Pink
8-11	160922	SHRD RR PURPLE W/ LT ASSM	Candy Purple
8-11	160924	SHRD RR MD NT BLUE W/ LT ASSM	Mid Night Blue
8-11	160925	SHRD RR DGT CAMO W/ LT ASSM	Digital Camo
8-11	160926	SHRD RR WDLD CAMO W/ LT ASSM	Woodland Camo
8-11	160927	SHRD RR CARBON FBR W/ LT ASSM	Carbon Fiber
8-11	160928	SHRD RR AMER FLAG W/ LT ASSM	American Flag
8-11	160929	SHRD RR PINK CAMO W/ LT ASSM	Pink Camo
8-11	160930	SHRD RR GRNG SKUL W/ LT ASSM	Grunge Skulls

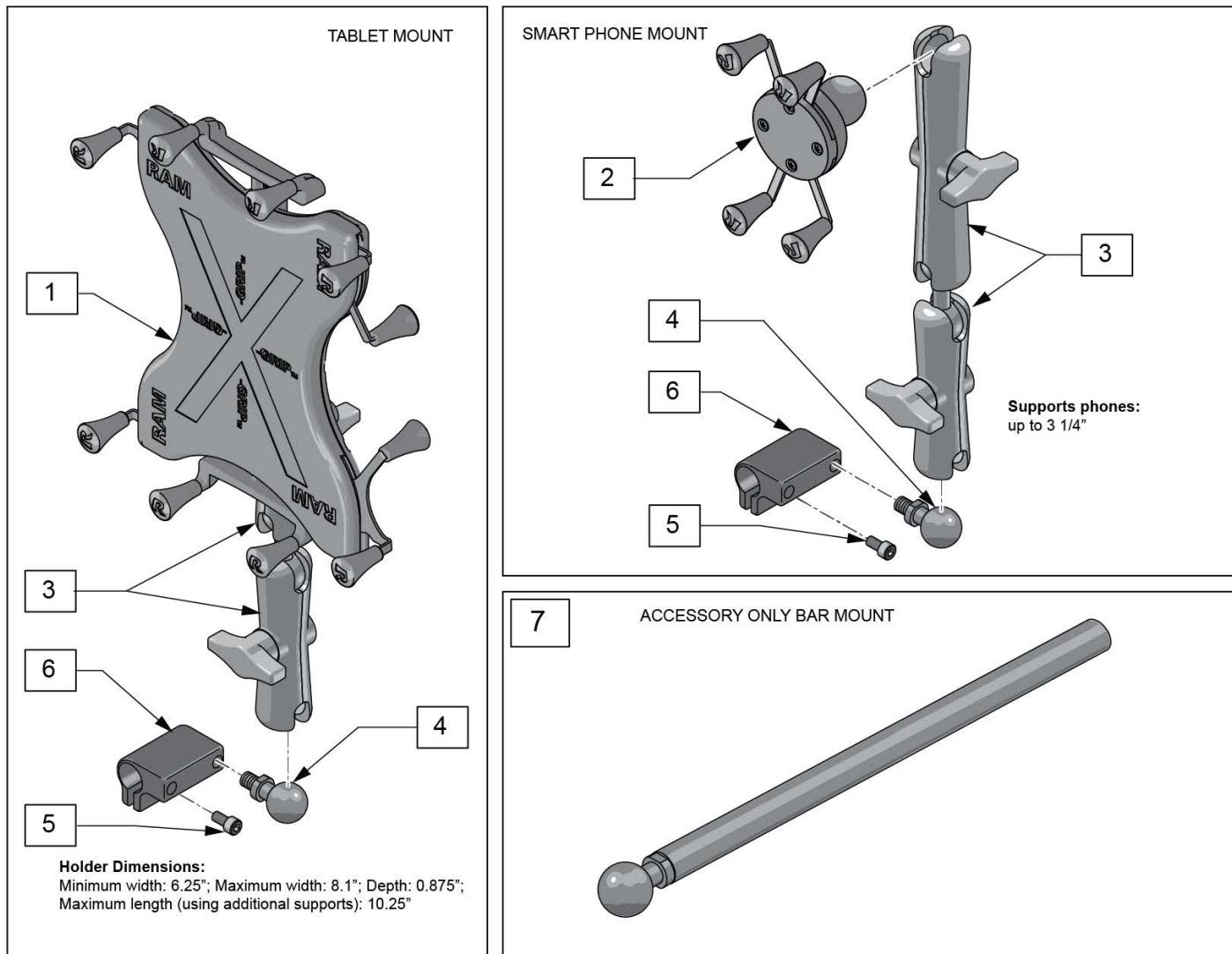


Pos.	Item Number	Description
1	126610	POWER BUDDY

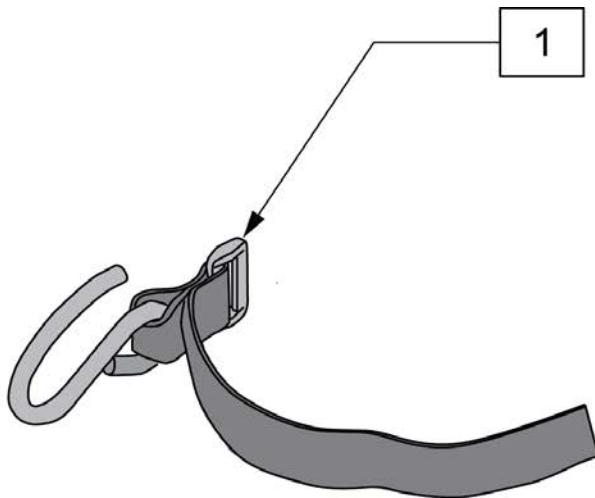
REMOTE STOP SWITCH



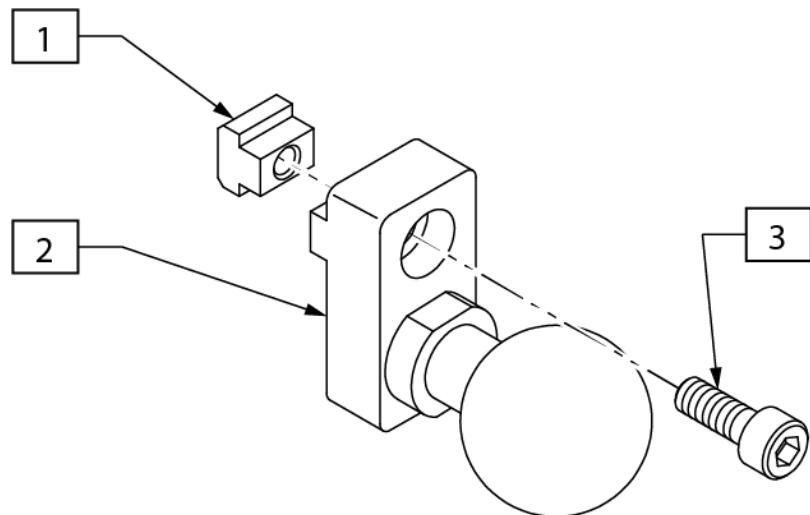
Pos.	Item Number	Description
1,2	RSS-XLR	SWITCH IT REMOTE STOP SWITCH



Pos.	Item Number	Description
1	126635	ASSY TABLET MOUNT
2	126628	UNIVERSAL PHONE MOUNT
3	126636	ASSY DOUBLE SOCKET
4	126639	1IN BALL WITH 3/8 STUD
5	112697	SHCS M5 X .8 X 20 FULL PL
6	126660	CLAMP DISPLAY MOUNT
1,3-6	129516	TABLET MOUNT W/HARDWARE
2-6	129517	PHONE MOUNT W/HARDWARE
1,3,7	129518	TABLET MOUNT W/BAR
2,3,7	129519	PHONE MOUNT W/BAR



Pos.	Item Number	Description
1	125912	UTILITY HOOK



Pos.	Item Number	Description
1	133118	M5 T-NUT ISO299
3	103181	SHCS M5 X .8 X 14 W/PL
1-3	133200	RAM BALL MNT ASSY