A large, semi-transparent, reddish-brown image of a wheelchair is centered in the background. The wheelchair is shown from a side profile, facing right. It has a large rear wheel and a smaller front wheel. The frame and seat are visible. The image is faded and serves as a background for the text.

# Q700M

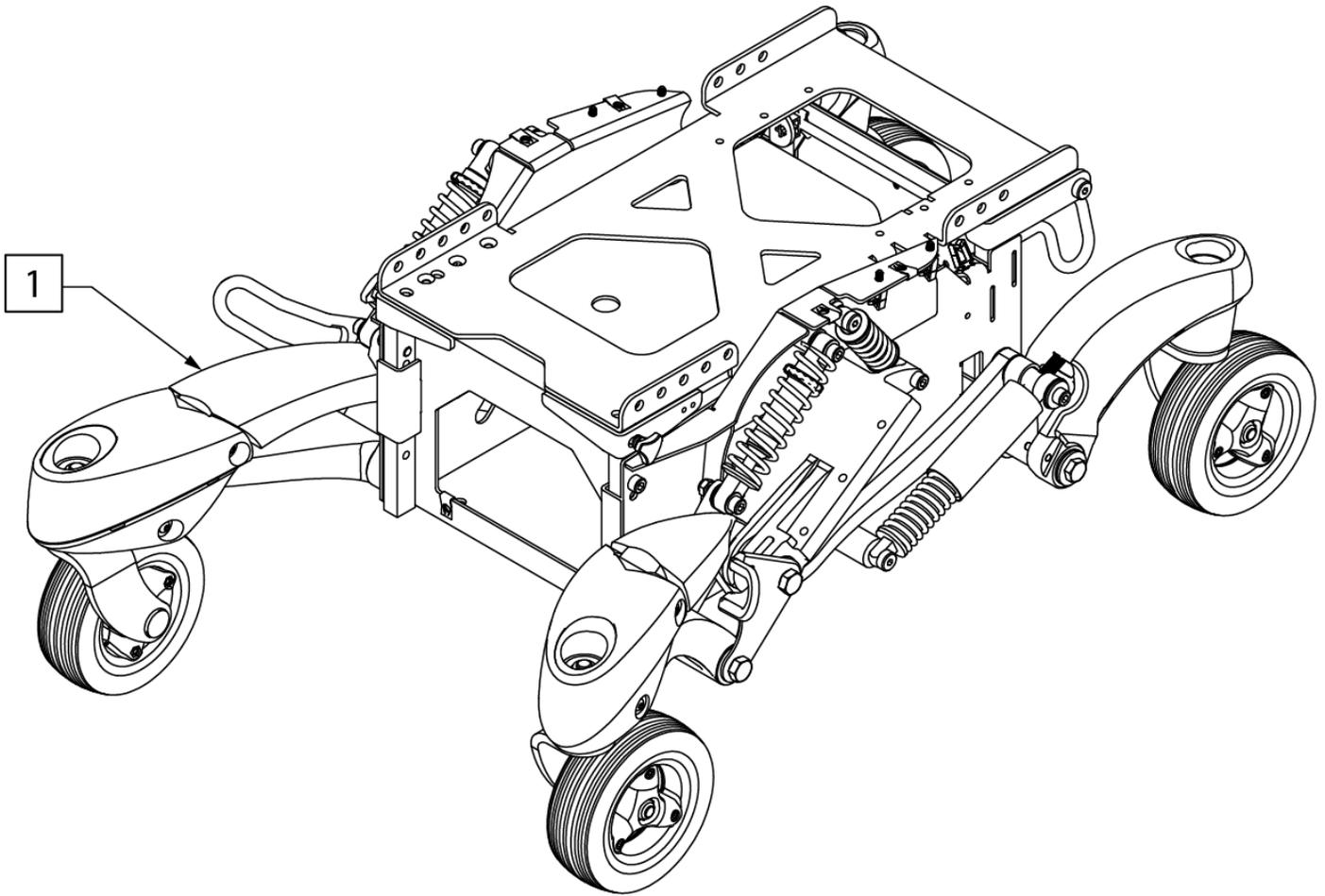
# PARTS MANUAL

MARCH 2018

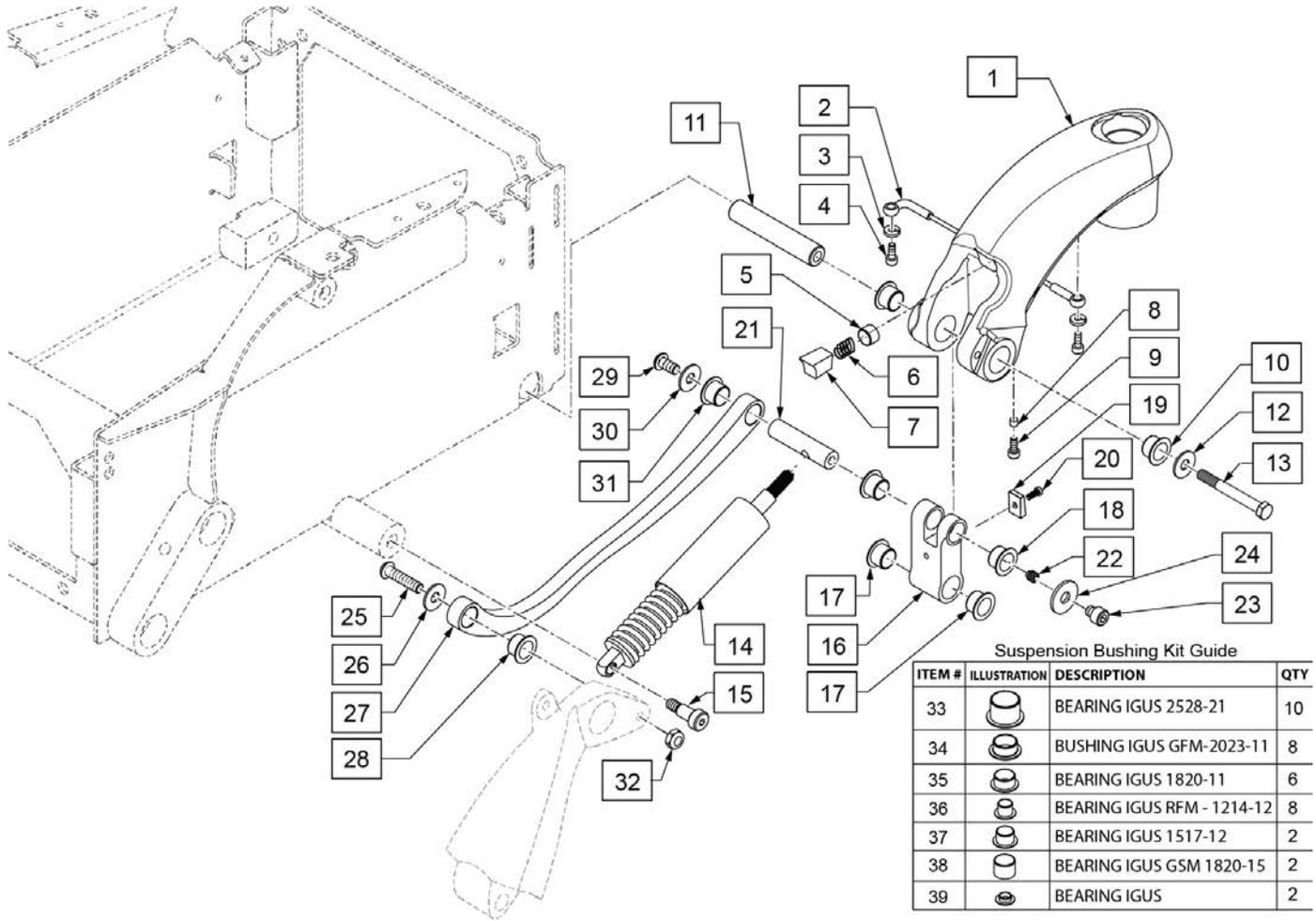


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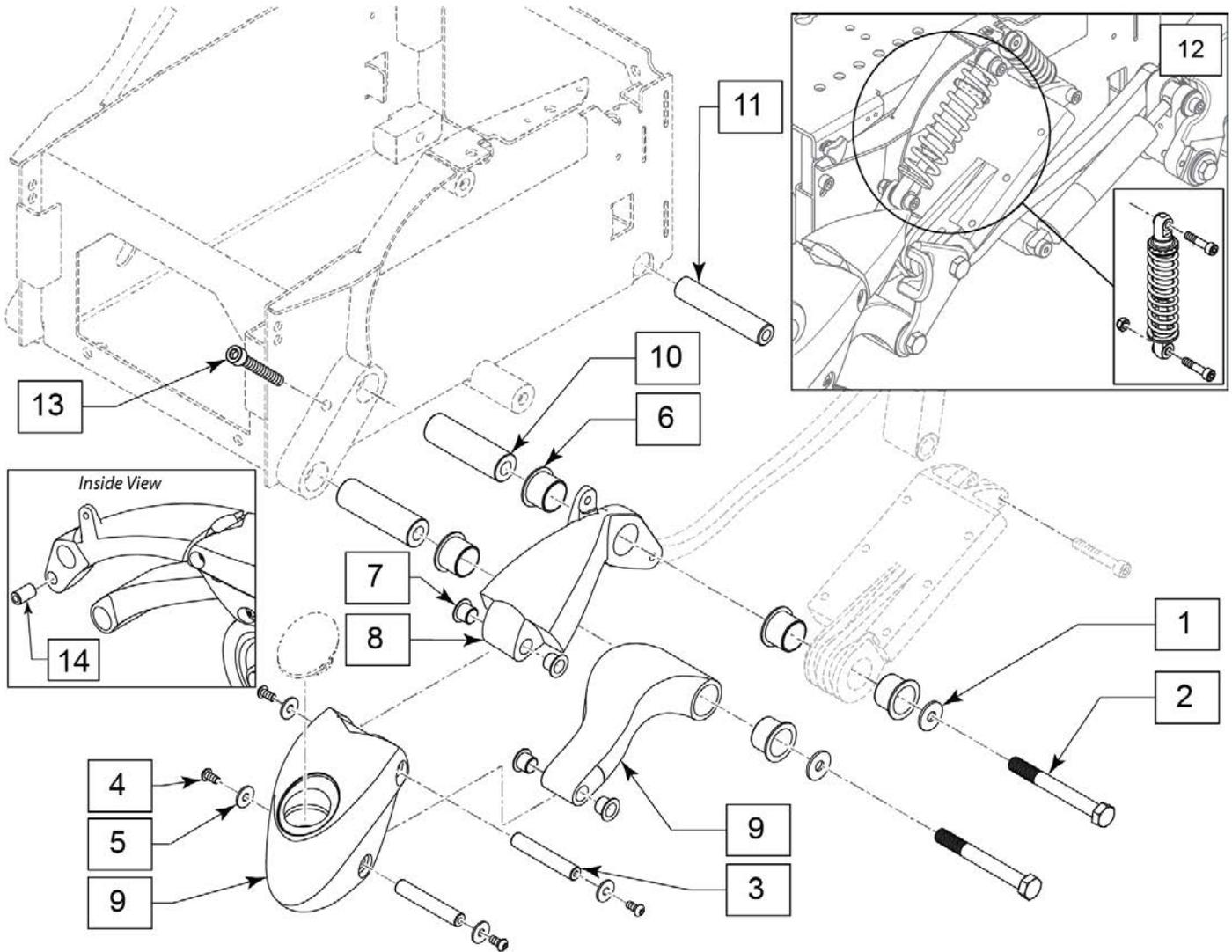
Pos.	Item Number	Description	Remarks
1	134704	QM7 BASE ASSY TRNST	ISO Transit Kit included



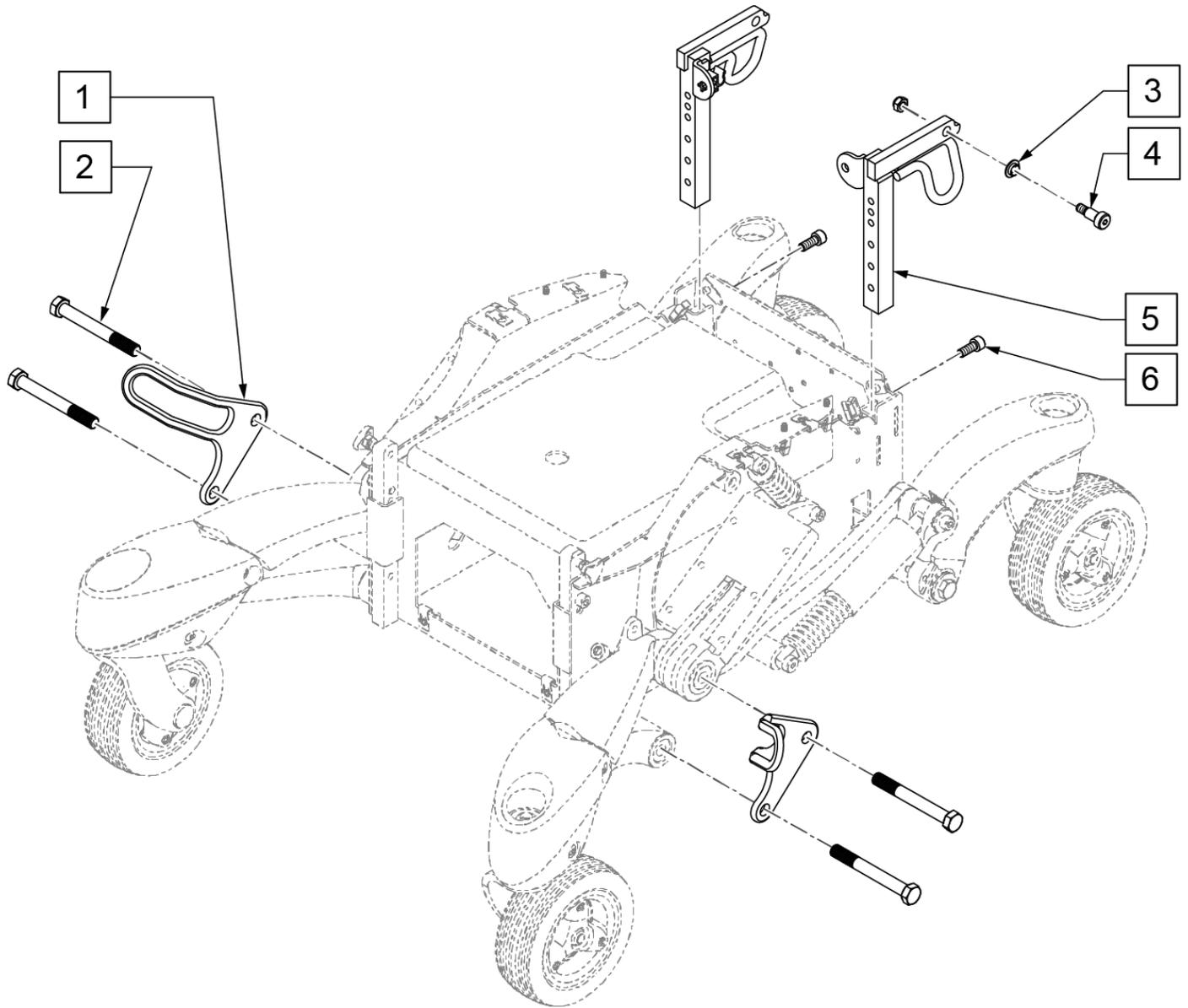
Pos.	Item Number	Description	Remarks
1-13	163286	REAR CASTER ASSM RH Q7M W/I	Right
1-13	163287	REAR CASTER ASSM LH Q7M W/I	Left
16-24	162352	GAS MOUNT RH REAR KIT	Right
16-24	162015	GAS MOUNT LH REAR KIT	Left
5-9,14,15,23,24	163285	GAS SPRING KIT Q7M W/I	
19,20	247560	REAR STOP KIT	Pair
25-31	162017	LINK ARM KIT Q7M RH	Right
25-31	247561	LINK ARM KIT Q7M LH	Left
10,17,18,28,31,33-39	162018	SUSP BUSHING KIT Q7M	
13,15,22,23,25,26,29,32	162019	REAR SUSP FASTENER KIT	

Note: see REAR SWING ARM parts page for additional suspension link parts.

Note: for Caster Caps, see COLOR ACCENTS parts page.

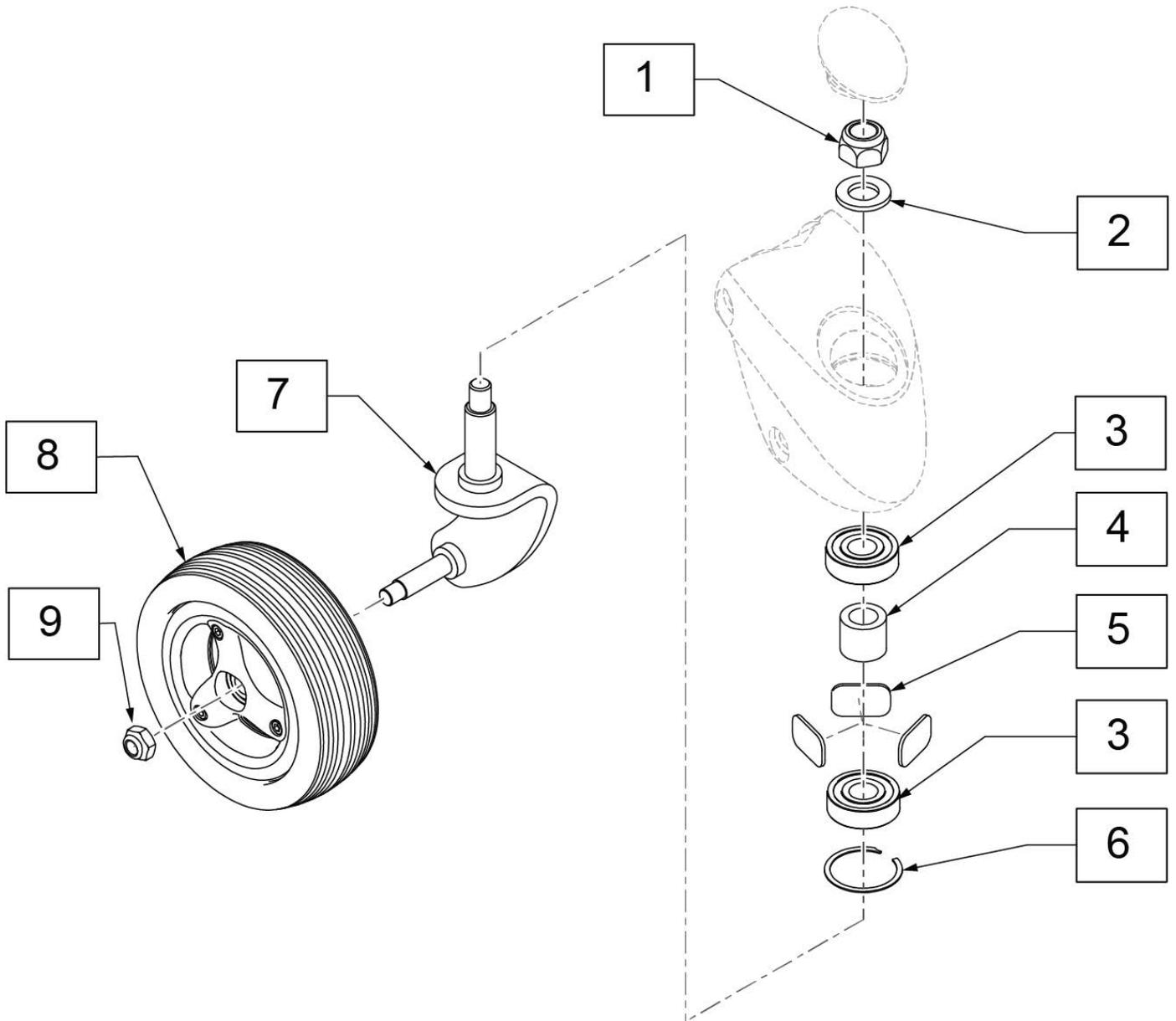


Pos.	Item Number	Description	Remarks
1-6,7-10,14	162027	FRONT SWING ARM ASSM RH	Right; includes bearings
1-6,7-10,14	162028	FRONT SWING ARM ASSM LH	Left; includes bearings
1,2,6,10,11	162029	BASE PIN KIT W/HDWR	
3-5,9	162346	FRONT CASTER ASSM RH	Right; includes bearings
3-5,9	162347	FRONT CASTER ASSM LH	Left; includes bearings
12	162031	FRONT CASTER SHOCK KIT	Red
13	162032	FRONT CASTER LIMIT BOLT	Pair



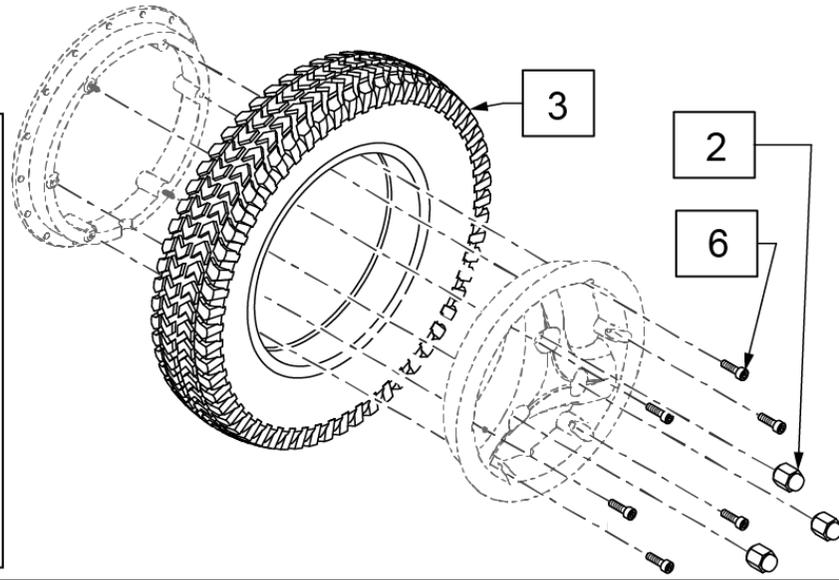
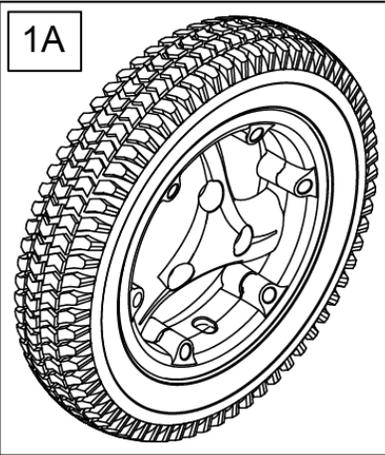
Pos.	Item Number	Description
1-6	162345	ISO TRANSIT KIT Q7M

**NOTE:** Front Caster housing shown. Components are the same for the Rear Caster.

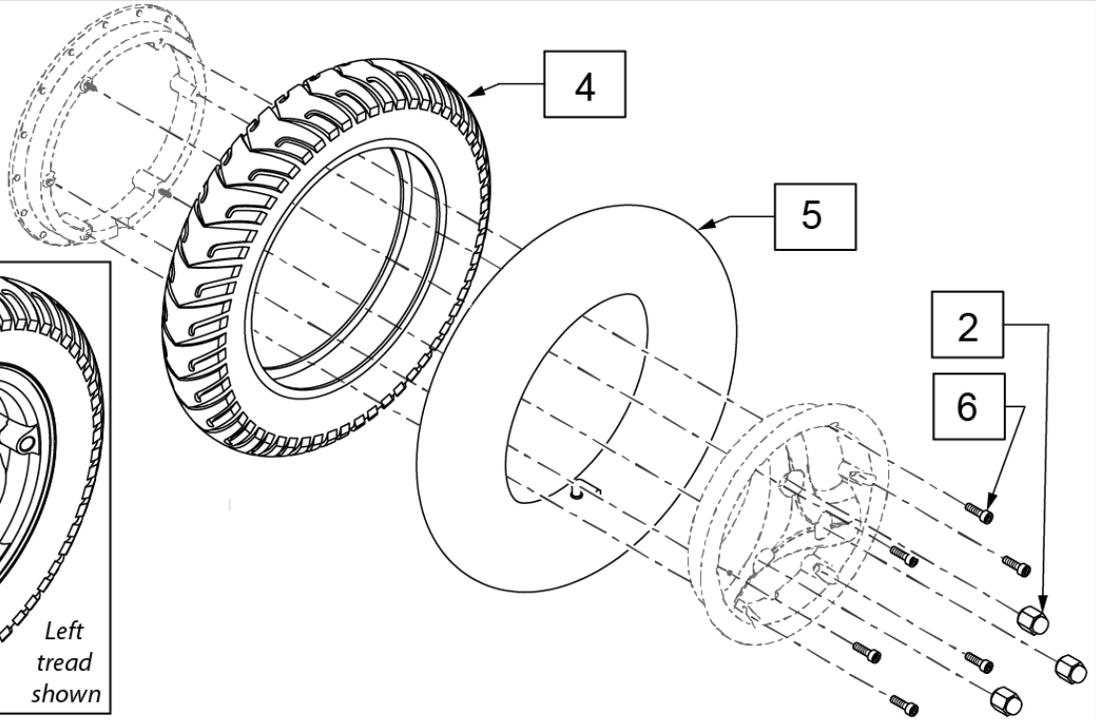
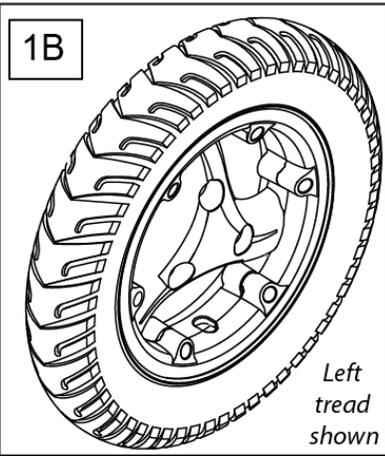


Pos.	Item Number	Description	Remarks
3-6	247564	CASTER BEARING KIT	
8	134647	WHL CSTR 3SPK BLK W/BLK TIRE	Black Tire; includes bearings
1,2,7-9	162009	FORK & CASTER ASSM RH Q7M	
1,2,7-9	162010	FORK & CASTER ASSM LH Q7M	
1,2,7,9	247562	CASTER ASSM RH Q7M	
1,2,7,9	247563	CASTER ASSM LH Q7M	

KNOBBY



V-TRACK

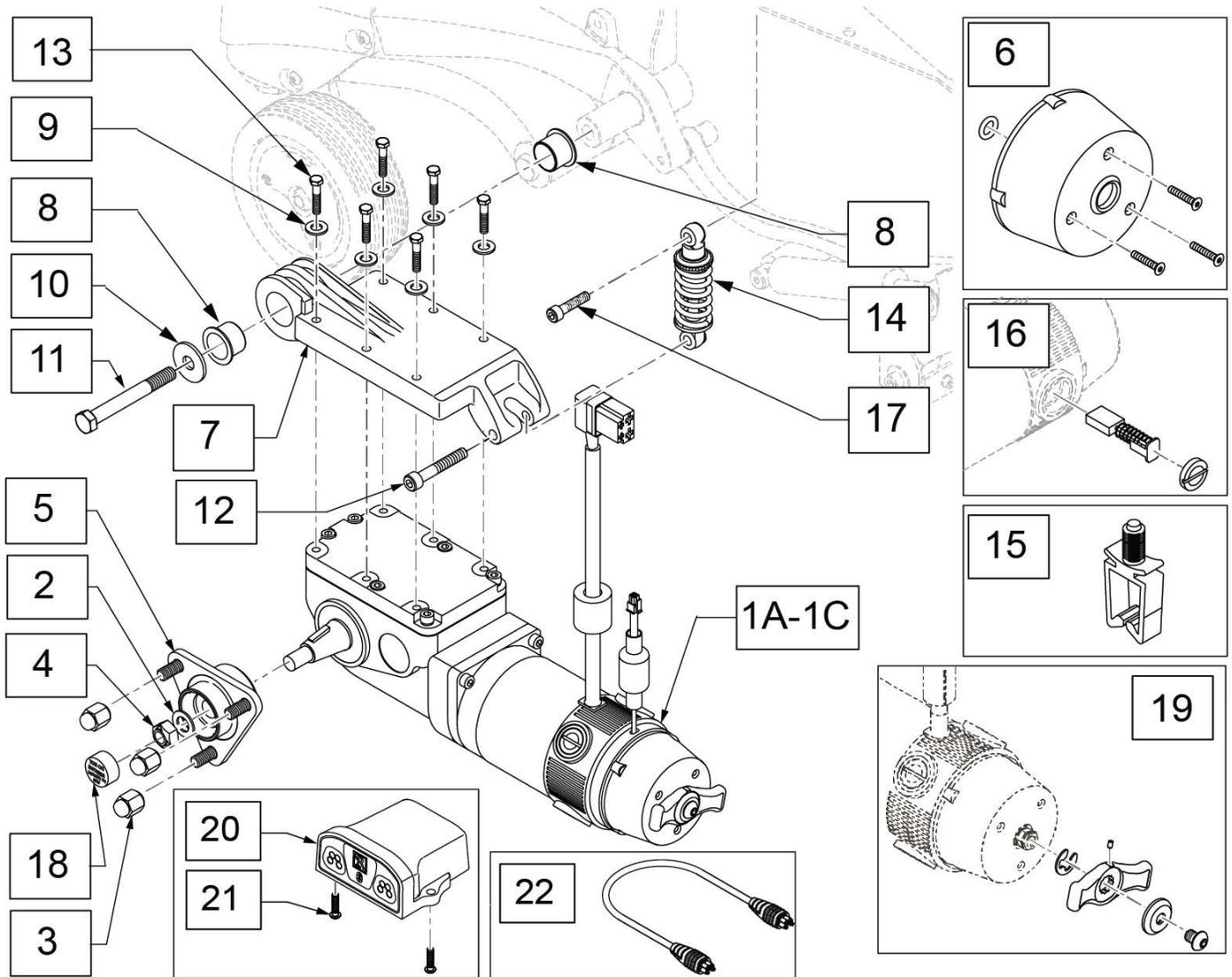


Pos.	Item Number	Description	Remarks
1A	243579	3-SPOKE 14" X 3" KNOBBY BLK DD	Dual Density
1B	244821	3-SPOKE 14" LH V-GROOVE BLK PNEU	Left tread alignment
1B	245540	3-SPOKE 14" RH V-GROOVE BLK PNEU	Right tread alignment
2	161965	LUG NUT SET	set of 3
3	120923	3X8 KNOBBY TIRE BLACK DUAL DEN	Black
4	031053	14" TYRE 3" X 8" IA 2804	
5	384739	INNER TUBE 14" X 3" 90D STEM	
6	163240	DRIVE WHEEL HDWR KIT	set of 6

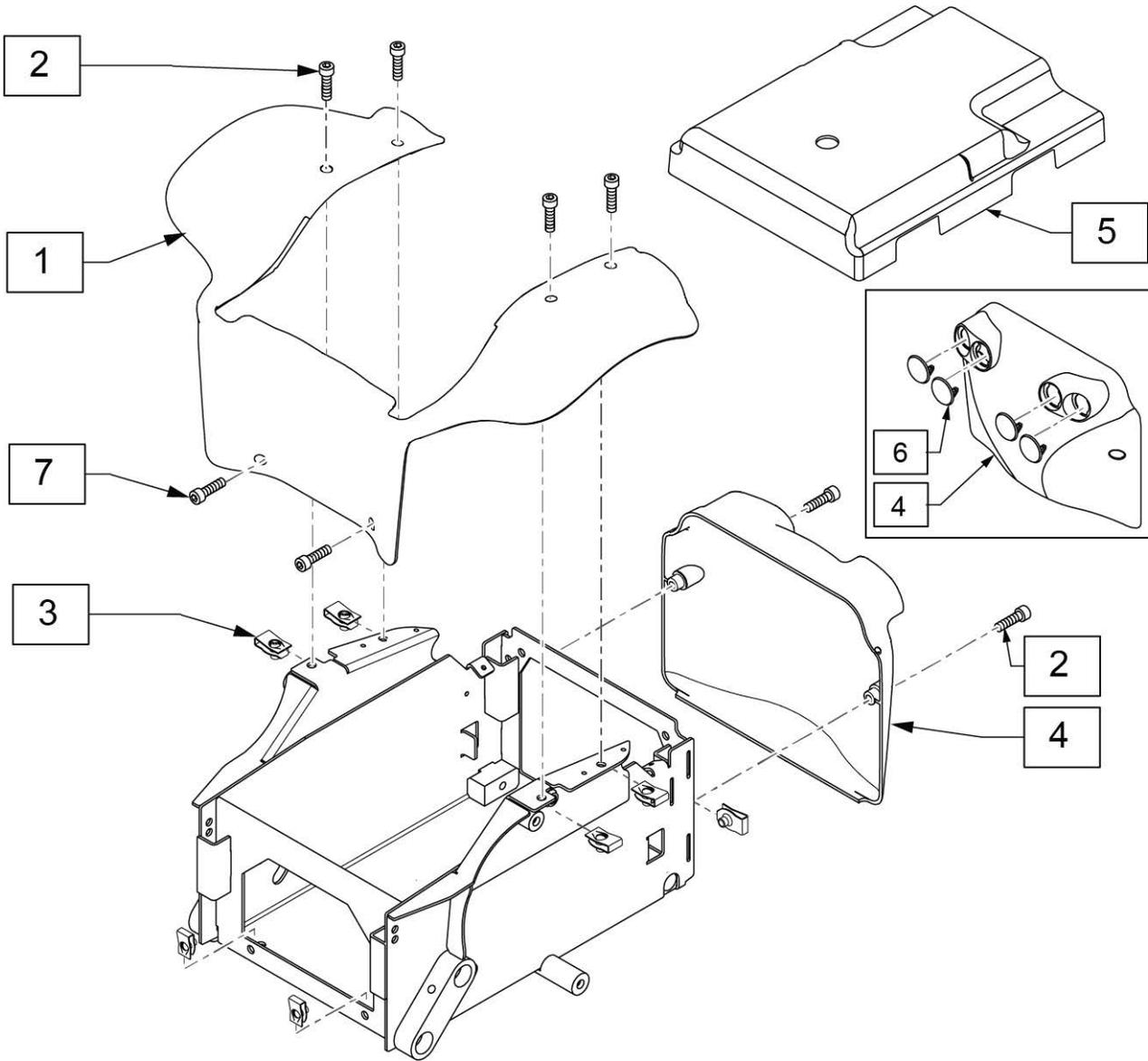


Note: if modifying an existing chair without Suretrac to have Suretrac, a new programming file is required; please contact Sunrise Medical for assistance.

Note: if adding Suretrac to chair with existing Lighting the wire harness must be replaced; please order wire harness p/n 244584 & 244585; see LIGHTING parts page in the Accessories section.



Pos.	Item Number	Description	Remarks
3	161965	LUG NUT SET	Set of 3
6	112283	COVER BRAKE	
15	124936	CLIP, WIRE SADDLE	
16	112281	BRUSH KIT 4 PL	
19	162370	BRAKE LEVER W/HDWR	
20	015575	MOTOR ENCODER MODULE	
21	013143	BHCS M5 X .8 X 14 BLK W/PL	
22	108316-030	HARNESS R-NET BUS 300MM	
2-5,18	161956	3 SPOKE 4PL HUB KIT	
7-13	162040	MOTOR MOUNT W/HDWR RH	
7-13	162041	MOTOR MOUNT W/HDWR LH	
12,14,17	162039	MOTOR MOUNT SPRING KIT	
1A,2,4,5	163277	MTR 8KPH 4 PL LH ENC W/HUB	Left, complete motor w/ hub
1A,2,4,5	163278	MTR 8KPH 4 PL RH ENC W/HUB	Right, complete motor w/ hub
1B,2,4,5	163279	MTR 10KPH 4 PL LH ENC W/HUB	Left, complete motor w/ hub
1B,2,4,5	163280	MTR 10KPH 4 PL RH ENC W/HUB	Right, complete motor w/ hub
1C,2,4,5	163281	MTR 13KPH 4 PL LH ENC W/HUB	Left, complete motor w/ hub
1C,2,4,5	163282	MTR 13KPH 4 PL RH ENC W/HUB	Right, complete motor w/ hub

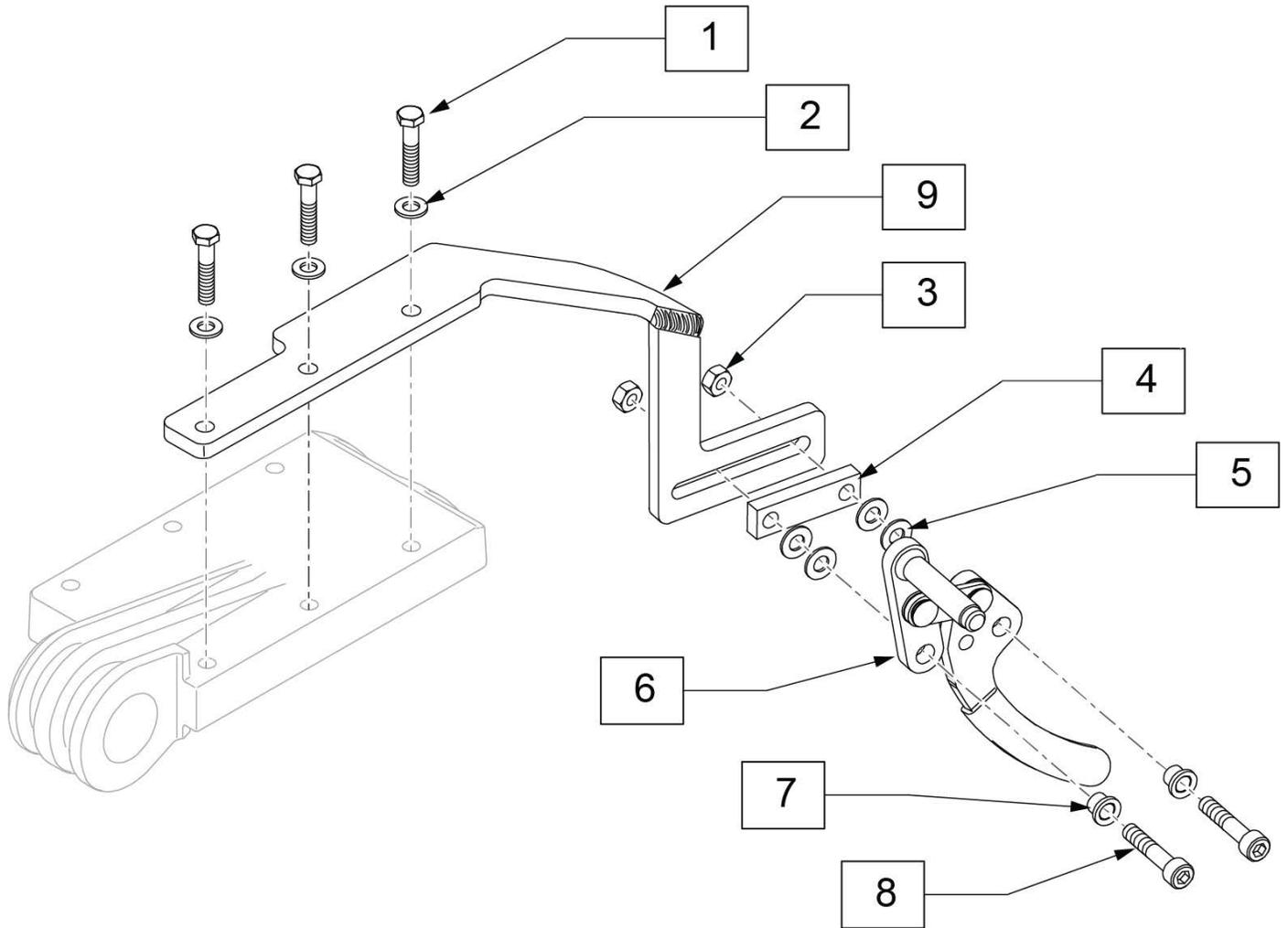


Pos.	Item Number	Description
2,7	163172	SHROUD HDWR KIT
3	162362	U-NUT KIT
5	163175	BATTERY SHROUD KIT W/LABEL
6	247300	CAP NON-LIGHTS REFLECTOR
1,2,7	163170	MAIN SHROUD W/HDWR Q700M
2,4	163173	REAR SHROUD W/HDWR
2,4,6	163174	REAR SHROUD W/HDWR & CAPS

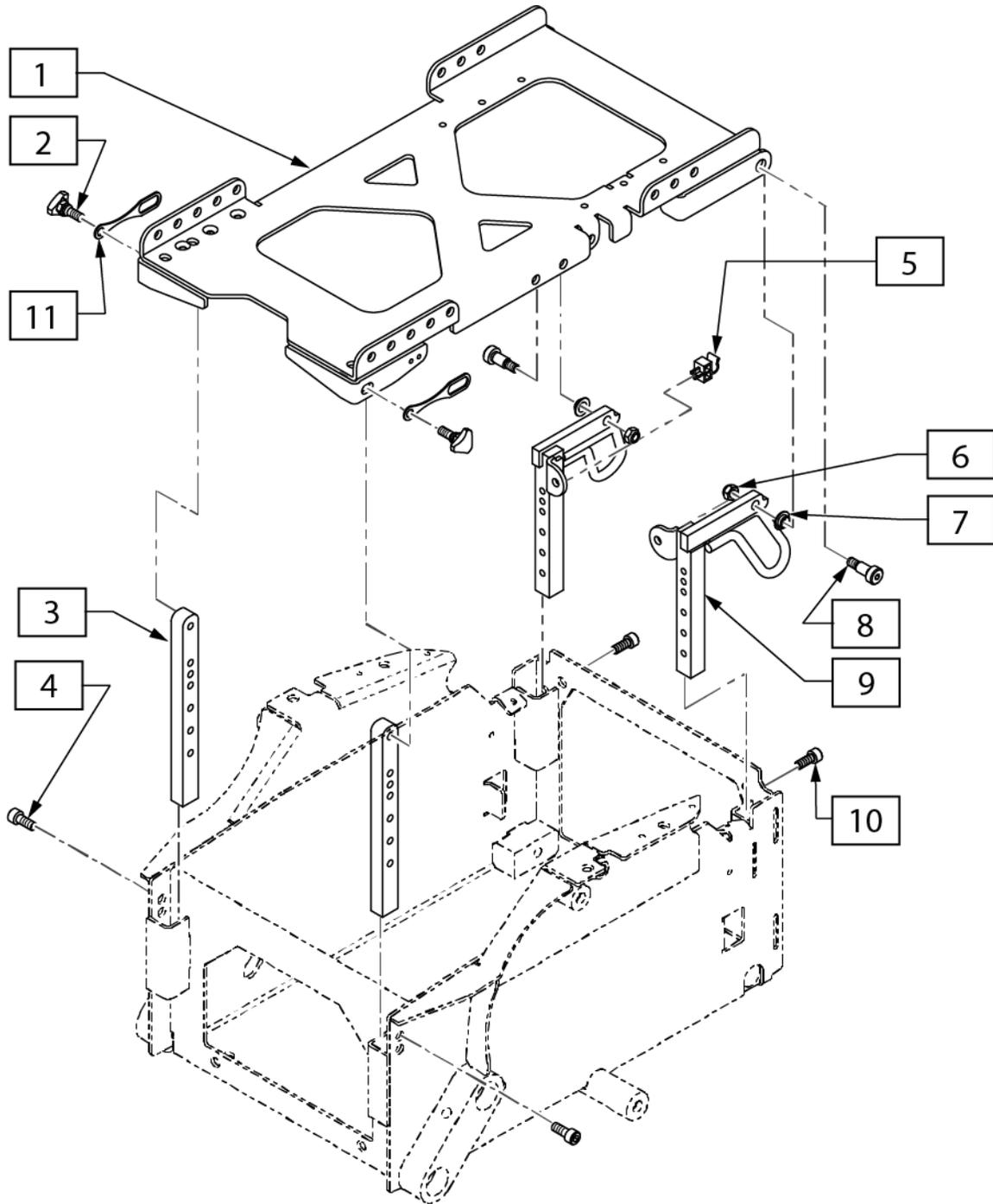


Pos.	Item Number	Description
1A	162042	COLOR ACCENT KIT BLACK
1B	162043	COLOR ACCENT KIT WHITE
1C	162044	COLOR ACCENT KIT ORANGE
1D	162045	COLOR ACCENT KIT RED
1E	162046	COLOR ACCENT KIT GREEN
1F	162047	COLOR ACCENT KIT BLUE

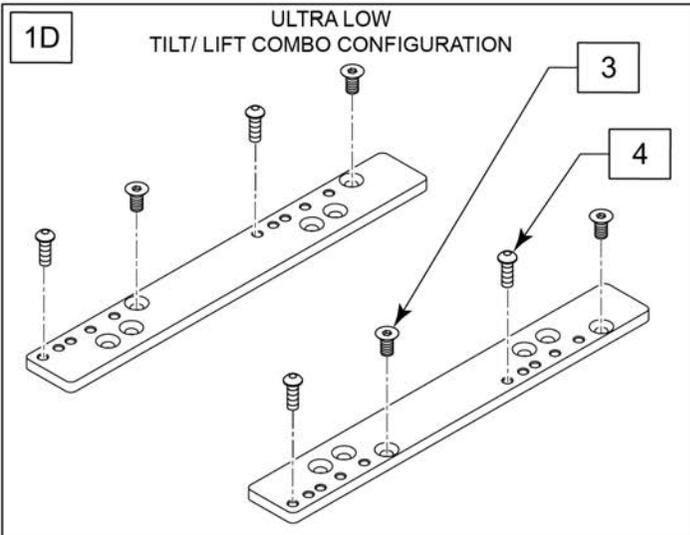
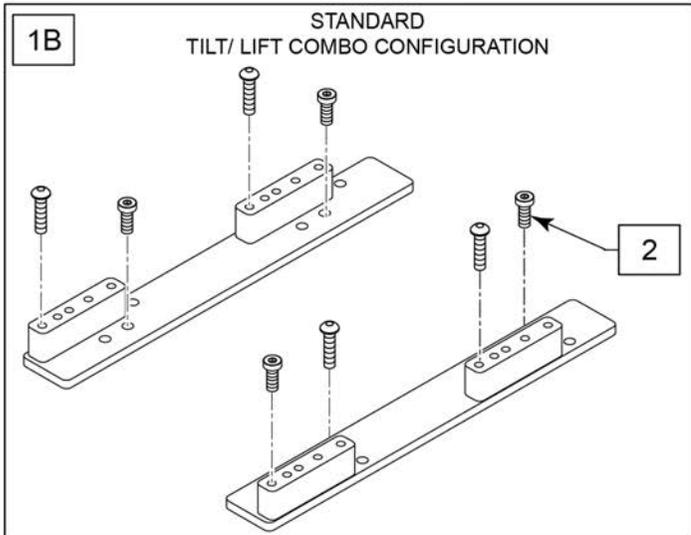
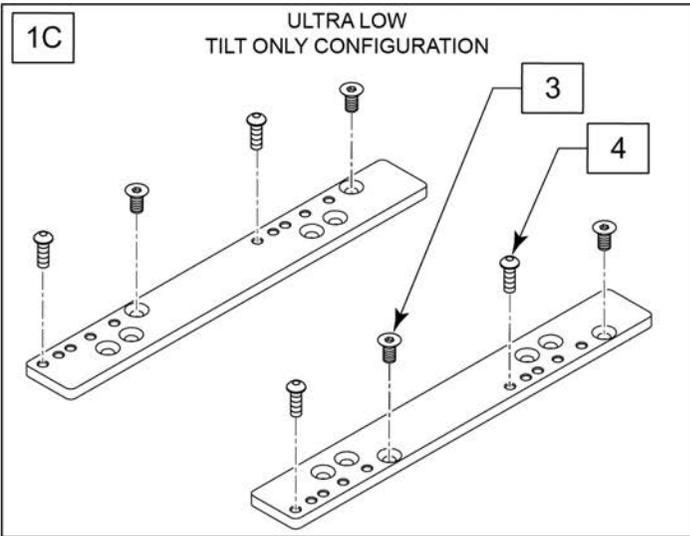
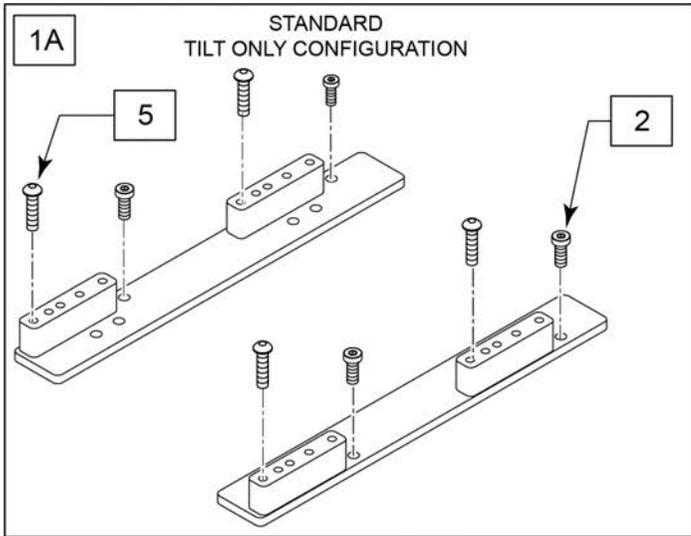
**Note:** the Wheel Locks for Chair or Replacement Part orders shipped on or after 6/27/17 have upgraded mounting hardware; please replace in pairs for chairs ordered prior to 6/27/17.



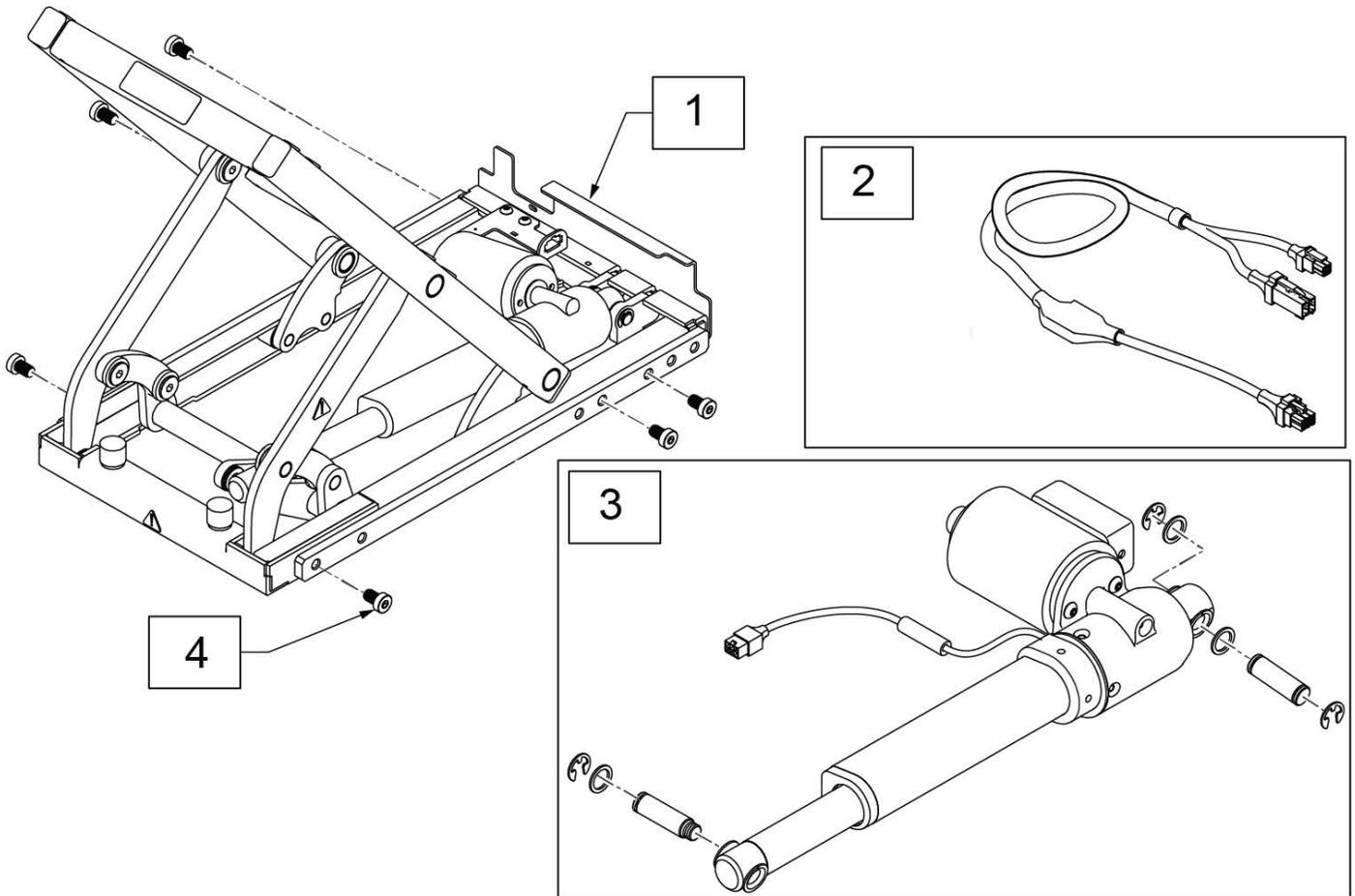
Pos.	Item Number	Description	Remarks
1	230502	HHCS M6 X 1.0 X 50 BLK	
2	262122	1/4 WASHER LOCK ZN	
3	106941	NUT AUTOMATION 1/4-28	
3-9	116472	WHEEL LOCK PUSH R	Right
3-9	116473	WHEEL LOCK PUSH L	Left
1-9	119911	WHEEL LOCK ASSEMBLY R	Right
1-9	119912	WHEEL LOCK ASSEMBLY L	Left



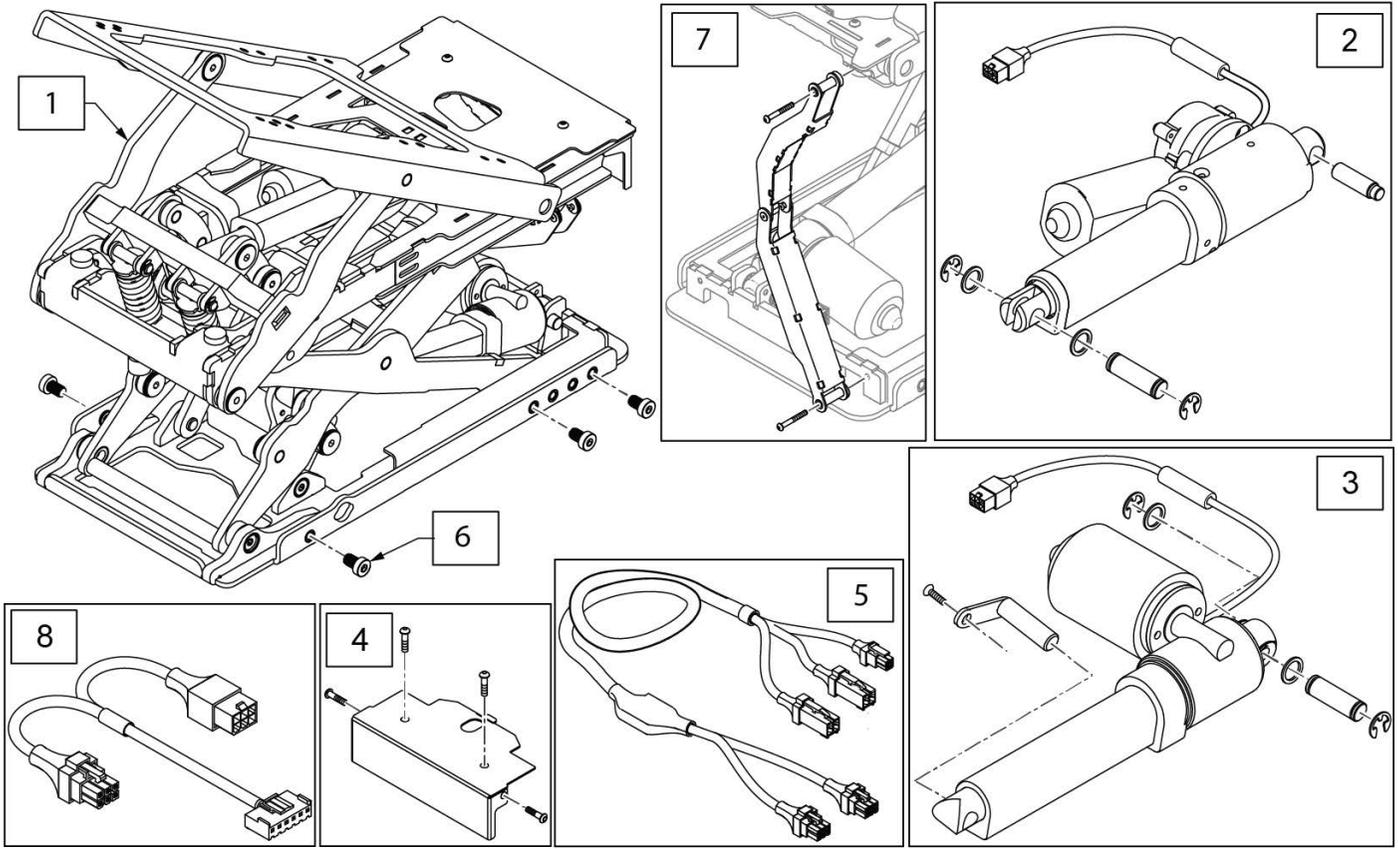
Pos.	Item Number	Description	Remarks
1,6,8	162341	INTERFACE WITH HARDWARE	
3,4	162008	SEAT POST FRONT	
5-10	162345	ISO TRANSIT KIT Q7M	includes Front Transit Brackets & Hardware, not shown
2,11	162343	KNOB W/LANYARD KIT	Pair



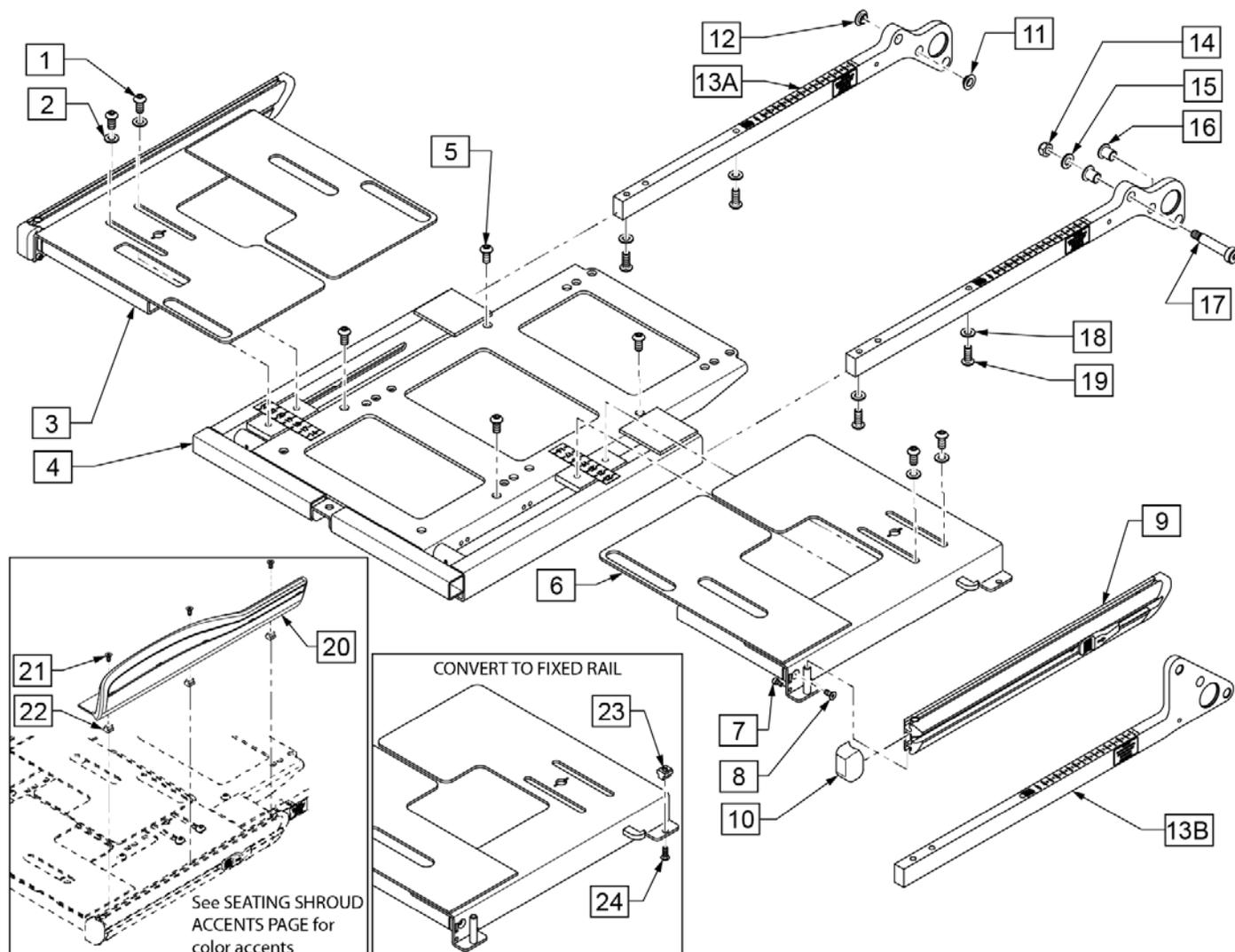
Pos.	Item Number	Description	Remarks
1A,2	123288	MDLE ADAPTER PLATE B TILT Q7ME	Pair of plates w/ fasteners
1B,2	123289	MDLE ADAPTER PLATE B COMBO Q7ME	Pair of plates w/ fasteners
1C,3	123290	MDLE ADAPTER PLATE A TILT Q7ME	Pair of plates w/ fasteners
1D,3	123299	MDLE ADAPTER PLATE A COMBO Q7ME	Pair of plates w/ fasteners
2	117855	SHCS LOW HD M8X1.25X16, FULL,	
3	230129	FHCS M8 X 1.25 X 20 W/PL	
4	242527	BHCS,M8X1.25X12, FULL,PL	For frame A
5	230121	BHCS M8 X 1.25 X 20	For frame B



Pos.	Item Number	Description
1	20010102	TILT MODULE 50 DEG SMART
2	21811012	TILT LOOM SMART FEEDBACK
3	163292	PM5 TILT ACT W/ I.S.
4	116574	SHCS LOW HD M8X12
1,2,4	163271	50 DEG TILT MODULE KIT

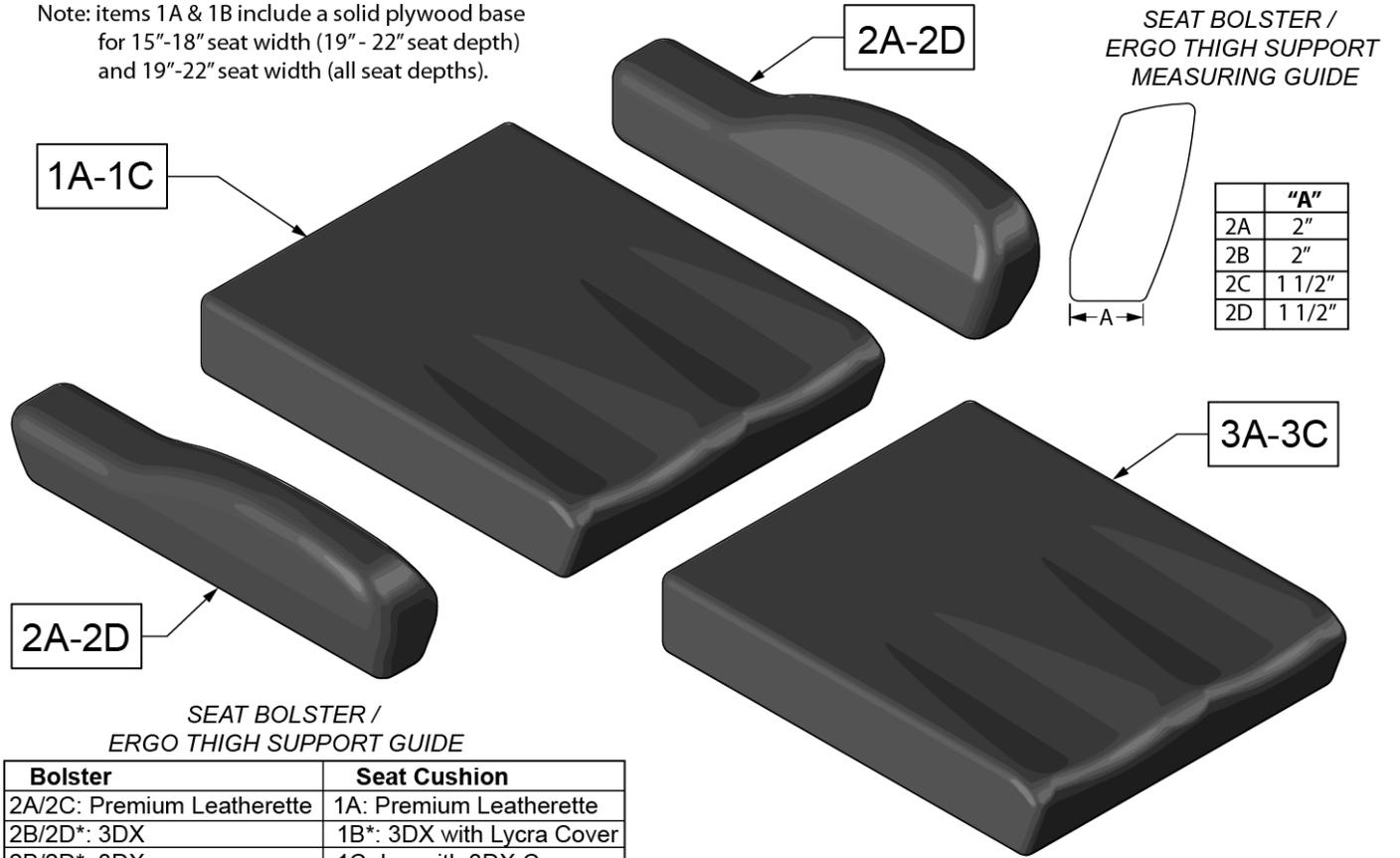


Pos.	Item Number	Description
1	20010104	LIFT TILT MODULE 50 DEG SMART
2	20010134	ACTUATOR PM7 TILT
3	20010133	ACTUATOR PM7 LIFT
4	20010139	COVER CABLE TRACK INCL MOUNTING MATERIAL
5	21811011	LIFT/TILT COMBO LOOM SMRT FDBCK
6	116574	SHCS, M8 X 1.25 X 12, FULL, NP
7	20010137	CABLE TRACK INCL MOUNTING MATERIAL
8	248490	E BREAK PM7 ASSY
1-8	163201	50° TILT LIFT SMART MODULE



Pos.	Item Number	Description	Remarks
1,2,5	159706	SEAT PAN FASTENERS SDO	
9	21802032-001	SIDE RAIL ASSY LH	
9	21802032-002	SIDE RAIL ASSY RH	
1-3,7-10	159703	SEAT PLATE ASSEM WITH RAIL RT	Right
1,2,6-10	159704	SEAT PLATE ASSEM WITH RAIL LFT	Left
7,10	163180	SEAT RAIL FRONT CAPS	Pair
1-10	246614	SEAT ASSY TRNST	
11-13A,14-19	246647	SHFT PC ASSY RH LWBCK	Std seat to floor height
11-13A,14-19	246646	SHFT PC ASSY LH LWBCK	Std seat to floor height
11-13B,14-19	247042	SHFT PCE ASSY HGH DPTH SET RH	Ultra low seat to floor height
11-13B,14-19	247041	SHFT PCE ASSY HGH DPTH SET LH	Ultra low seat to floor height
11,12,14-17	163181	SHIFT PIECE FASTENER KIT	One side
21,22	160931	SIDE SUPPORT FASTENERS	
20-22	21814016-002	SIDE SUPPORT ASSY RH	Right
20-22	21814016-001	SIDE SUPPORT ASSY LH	Left
23	133118	M5 T-NUT ISO299	Convert to Fixed Rail
24	013143	BHCS M5 X .8 X 14 BLK W/PL	Convert to Fixed Rail

Note: items 1A & 1B include a solid plywood base for 15"-18" seat width (19" - 22" seat depth) and 19"-22" seat width (all seat depths).



Bolster	Seat Cushion
2A/2C: Premium Leatherette	1A: Premium Leatherette
2B/2D*: 3DX	1B*: 3DX with Lycra Cover
2B/2D*: 3DX	1C: Ion with 3DX Cover

\* 1B (3DX with Lycra Cover) not available on Bolster  
 \* 2B/2D: without Lycra stretch outer layer; used on 3DX & 3DX with Lycra outer layer seat cushions

Pos.	Item Number	Description	Remarks
		<< Leatherette >>	
1A	241989	14X16 PREM SEAT CSHN	
1A	133911	14X17 PREM SEAT CSHN	
1A	133912	14X18 PREM SEAT CSHN	
1A	133913	15X16 PREM SEAT CSHN	
1A	133914	15X17 PREM SEAT CSHN	
1A	133915	15X18 PREM SEAT CSHN	
1A	133916	15X19 PREM SEAT CSHN	Plywood Base
1A	133917	15X20 PREM SEAT CSHN	Plywood Base
1A	133918	15X21 PREM SEAT CSHN	Plywood Base
1A	133919	16X16 PREM SEAT CSHN	
1A	133920	16X17 PREM SEAT CSHN	
1A	133921	16X18 PREM SEAT CSHN	
1A	133922	16X19 PREM SEAT CSHN	Plywood Base
1A	133923	16X20 PREM SEAT CSHN	Plywood Base
1A	133924	16X21 PREM SEAT CSHN	Plywood Base
1A	133925	16X22 PREM SEAT CSHN	
1A	133926	17X16 PREM SEAT CSHN	
1A	133927	17X17 PREM SEAT CSHN	
1A	133928	17X18 PREM SEAT CSHN	
1A	133929	17X19 PREM SEAT CSHN	Plywood Base

Pos.	Item Number	Description	Remarks
1A	133930	17X20 PREM SEAT CSHN	Plywood Base
1A	133931	17X21 PREM SEAT CSHN	Plywood Base
1A	133932	17X22 PREM SEAT CSHN	Plywood Base
1A	133933	18X16 PREM SEAT CSHN	
1A	133934	18X17 PREM SEAT CSHN	
1A	133935	18X18 PREM SEAT CSHN	
1A	133936	18X19 PREM SEAT CSHN	Plywood Base
1A	133937	18X20 PREM SEAT CSHN	Plywood Base
1A	133938	18X21 PREM SEAT CSHN	Plywood Base
1A	133939	18X22 PREM SEAT CSHN	Plywood Base
1A	133940	19X16 PREM SEAT CSHN	Plywood Base
1A	133941	19X17 PREM SEAT CSHN	Plywood Base
1A	133942	19X18 PREM SEAT CSHN	Plywood Base
1A	133943	19X19 PREM SEAT CSHN	Plywood Base
1A	133944	19X20 PREM SEAT CSHN	Plywood Base
1A	133945	19X21 PREM SEAT CSHN	Plywood Base
1A	133946	19X22 PREM SEAT CSHN	Plywood Base
1A	133947	20X16 PREM SEAT CSHN	Plywood Base
1A	133948	20X17 PREM SEAT CSHN	Plywood Base
1A	133949	20X18 PREM SEAT CSHN	Plywood Base
1A	133950	20X19 PREM SEAT CSHN	Plywood Base
1A	133951	20X20 PREM SEAT CSHN	Plywood Base
1A	133952	20X21 PREM SEAT CSHN	Plywood Base
1A	133953	20X22 PREM SEAT CSHN	Plywood Base
1A	134929	21X17 PREM SEAT CSHN	Plywood Base
1A	134930	21X18 PREM SEAT CSHN	Plywood Base
1A	134931	21X19 PREM SEAT CSHN	Plywood Base
1A	134932	21X20 PREM SEAT CSHN	Plywood Base
1A	134933	21X21 PREM SEAT CSHN	Plywood Base
1A	134934	21X22 PREM SEAT CSHN	Plywood Base
1A	134935	22X17 PREM SEAT CSHN	Plywood Base
1A	134937	22X18 PREM SEAT CSHN	Plywood Base
1A	134938	22X19 PREM SEAT CSHN	Plywood Base
1A	134939	22X20 PREM SEAT CSHN	Plywood Base
1A	134940	22X21 PREM SEAT CSHN	Plywood Base
1A	133910	22X22 PREM SEAT CSHN	Plywood Base
1A	247386	14X16 PREM SEAT CSHN GRY	
1A	247387	14X17 PREM SEAT CSHN GRY	
1A	247388	14X18 PREM SEAT CSHN GRY	
1A	247389	15X16 PREM SEAT CSHN GRY	
1A	247390	15X17 PREM SEAT CSHN GRY	
1A	247391	15X18 PREM SEAT CSHN GRY	
1A	247392	15X19 PREM SEAT CSHN GRY	Plywood Base
1A	247393	15X20 PREM SEAT CSHN GRY	Plywood Base
1A	247394	15X21 PREM SEAT CSHN GRY	Plywood Base
1A	247395	16X16 PREM SEAT CSHN GRY	
1A	247396	16X17 PREM SEAT CSHN GRY	
1A	247397	16X18 PREM SEAT CSHN GRY	
1A	247398	16X19 PREM SEAT CSHN GRY	Plywood Base
1A	247399	16X20 PREM SEAT CSHN GRY	Plywood Base
1A	247400	16X21 PREM SEAT CSHN GRY	Plywood Base
1A	247401	16X22 PREM SEAT CSHN GRY	Plywood Base
1A	247402	17X16 PREM SEAT CSHN GRY	
1A	247403	17X17 PREM SEAT CSHN GRY	
1A	247404	17X18 PREM SEAT CSHN GRY	
1A	247405	17X19 PREM SEAT CSHN GRY	Plywood Base

Pos.	Item Number	Description	Remarks
1A	247408	17X20 PREM SEAT CSHN GRY	Plywood Base
1A	247409	17X21 PREM SEAT CSHN GRY	Plywood Base
1A	247410	17X22 PREM SEAT CSHN GRY	Plywood Base
1A	247411	18X16 PREM SEAT CSHN GRY	
1A	247412	18X17 PREM SEAT CSHN GRY	
1A	247413	18X18 PREM SEAT CSHN GRY	
1A	247414	18X19 PREM SEAT CSHN GRY	Plywood Base
1A	247415	18X20 PREM SEAT CSHN GRY	Plywood Base
1A	247416	18X21 PREM SEAT CSHN GRY	Plywood Base
1A	247417	18X22 PREM SEAT CSHN GRY	Plywood Base
1A	247418	19X16 PREM SEAT CSHN GRY	Plywood Base
1A	247419	19X17 PREM SEAT CSHN GRY	Plywood Base
1A	247420	19X18 PREM SEAT CSHN GRY	Plywood Base
1A	247421	19X19 PREM SEAT CSHN GRY	Plywood Base
1A	247422	19X20 PREM SEAT CSHN GRY	Plywood Base
1A	247423	19X21 PREM SEAT CSHN GRY	Plywood Base
1A	247424	19X22 PREM SEAT CSHN GRY	Plywood Base
1A	247425	20X16 PREM SEAT CSHN GRY	Plywood Base
1A	247426	20X17 PREM SEAT CSHN GRY	Plywood Base
1A	247427	20X18 PREM SEAT CSHN GRY	Plywood Base
1A	247428	20X19 PREM SEAT CSHN GRY	Plywood Base
1A	247429	20X20 PREM SEAT CSHN GRY	Plywood Base
1A	247430	20X21 PREM SEAT CSHN GRY	Plywood Base
1A	247431	20X22 PREM SEAT CSHN GRY	Plywood Base
1A	247432	21X17 PREM SEAT CSHN GRY	Plywood Base
1A	247433	21X18 PREM SEAT CSHN GRY	Plywood Base
1A	247434	21X19 PREM SEAT CSHN GRY	Plywood Base
1A	247435	21X20 PREM SEAT CSHN GRY	Plywood Base
1A	247436	21X21 PREM SEAT CSHN GRY	Plywood Base
1A	247437	21X22 PREM SEAT CSHN GRY	Plywood Base
1A	247438	22X17 PREM SEAT CSHN GRY	Plywood Base
1A	247439	22X18 PREM SEAT CSHN GRY	Plywood Base
1A	247440	22X19 PREM SEAT CSHN GRY	Plywood Base
1A	247441	22X20 PREM SEAT CSHN GRY	Plywood Base
1A	247442	22X21 PREM SEAT CSHN GRY	Plywood Base
1A	247443	22X22 PREM SEAT CSHN GRY	Plywood Base
		<< without Lycra outer layer >>	
1B	241977	14X16 3DX SEAT CSHN	
1B	241978	14X17 3DX SEAT CSHN	
1B	241979	14X18 3DX SEAT CSHN	
1B	241980	15X16 3DX SEAT CSHN	
1B	241981	15X17 3DX SEAT CSHN	
1B	241982	15X18 3DX SEAT CSHN	
1B	241983	15X19 3DX SEAT CSHN	
1B	241984	15X20 3DX SEAT CSHN	
1B	241985	15X21 3DX SEAT CSHN	
1B	241344	16X16 3DX SEAT CSHN	
1B	241345	16X17 3DX SEAT CSHN	
1B	241346	16X18 3DX SEAT CSHN	
1B	241347	16X19 3DX SEAT CSHN	
1B	241348	16X20 3DX SEAT CSHN	
1B	241349	16X21 3DX SEAT CSHN	
1B	241350	16X22 3DX SEAT CSHN	
1B	241351	17X16 3DX SEAT CSHN	
1B	241352	17X17 3DX SEAT CSHN	
1B	241353	17X18 3DX SEAT CSHN	

Pos.	Item Number	Description	Remarks
1B	241354	17X19 3DX SEAT CSHN	
1B	241355	17X20 3DX SEAT CSHN	
1B	241356	17X21 3DX SEAT CSHN	
1B	241357	17X22 3DX SEAT CSHN	
1B	241358	18X16 3DX SEAT CSHN	
1B	241359	18X17 3DX SEAT CSHN	
1B	241360	18X18 3DX SEAT CSHN	
1B	241361	18X19 3DX SEAT CSHN	
1B	241362	18X20 3DX SEAT CSHN	
1B	241363	18X21 3DX SEAT CSHN	
1B	241364	18X22 3DX SEAT CSHN	
1B	241365	19X16 3DX SEAT CSHN	
1B	241366	19X17 3DX SEAT CSHN	
1B	241367	19X18 3DX SEAT CSHN	
1B	241368	19X19 3DX SEAT CSHN	
1B	241369	19X20 3DX SEAT CSHN	
1B	241370	19X21 3DX SEAT CSHN	
1B	241371	19X22 3DX SEAT CSHN	
1B	241372	20X16 3DX SEAT CSHN	
1B	241373	20X17 3DX SEAT CSHN	
1B	241374	20X18 3DX SEAT CSHN	
1B	241375	20X19 3DX SEAT CSHN	
1B	241376	20X20 3DX SEAT CSHN	
1B	241377	20X21 3DX SEAT CSHN	
1B	241378	20X22 3DX SEAT CSHN	
1B	241379	21X17 3DX SEAT CSHN	
1B	241380	21X18 3DX SEAT CSHN	
1B	241381	21X19 3DX SEAT CSHN	
1B	241382	21X20 3DX SEAT CSHN	
1B	241383	21X21 3DX SEAT CSHN	
1B	241384	21X22 3DX SEAT CSHN	
1B	241385	22X17 3DX SEAT CSHN	
1B	241386	22X18 3DX SEAT CSHN	
1B	241387	22X19 3DX SEAT CSHN	
1B	241388	22X20 3DX SEAT CSHN	
1B	241389	22X21 3DX SEAT CSHN	
1B	241390	22X22 3DX SEAT CSHN	
		<< 3DX outer cover & Lycra outer layer >>	
1C	JION1416	JAY ION CUSHION 14X16	
1C	JION1417	JAY ION CUSHION 14X17	
1C	JION1418	JAY ION CUSHION 14X18	
1C	JION1516	JAY ION CUSHION 15X16	
1C	JION1517	JAY ION CUSHION 15X17	
1C	JION1518	JAY ION CUSHION 15X18	
1C	JION1519	JAY ION CUSHION 15X19	
1C	JION1520	JAY ION CUSHION 15X20	
1C	JION1521	JAY ION CUSHION 15X21	
1C	JION1616	JAY ION CUSHION 16X16	
1C	JION1617	JAY ION CUSHION 16X17	
1C	JION1618	JAY ION CUSHION 16X18	
1C	JION1619	JAY ION CUSHION 16X19	
1C	JION1620	JAY ION CUSHION 16X20	
1C	JION1621	JAY ION CUSHION 16X21	
1C	JION1622	JAY ION CUSHION 16X22	
1C	JION1716	JAY ION CUSHION 17X16	
1C	JION1717	JAY ION CUSHION 17X17	

Pos.	Item Number	Description	Remarks
1C	JION1718	JAY ION CUSHION 17X18	
1C	JION1719	JAY ION CUSHION 17X19	
1C	JION1720	JAY ION CUSHION 17X20	
1C	JION1721	JAY ION CUSHION 17X21	
1C	JION1722	JAY ION CUSHION 17X22	
1C	JION1816	JAY ION CUSHION 18X16	
1C	JION1817	JAY ION CUSHION 18X17	
1C	JION1818	JAY ION CUSHION 18X18	
1C	JION1819	JAY ION CUSHION 18X19	
1C	JION1820	JAY ION CUSHION 18X20	
1C	JION1821	JAY ION CUSHION 18X21	
1C	JION1822	JAY ION CUSHION 18X22	
1C	JION1917	JAY ION CUSHION 19X17	
1C	JION1918	JAY ION CUSHION 19X18	
1C	JION1919	JAY ION CUSHION 19X19	
1C	JION1920	JAY ION CUSHION 19X20	
1C	JION1921	JAY ION CUSHION 19X21	
1C	JION1922	JAY ION CUSHION 19X22	
1C	JION2017	JAY ION CUSHION 20X17	
1C	JION2018	JAY ION CUSHION 20X18	
1C	JION2019	JAY ION CUSHION 20X19	
1C	JION2020	JAY ION CUSHION 20X20	
1C	JION2021	JAY ION CUSHION 20X21	
1C	JION2022	JAY ION CUSHION 20X22	
1C	JION2117	JAY ION CUSHION 21X17	
1C	JION2118	JAY ION CUSHION 21X18	
1C	JION2119	JAY ION CUSHION 21X19	
1C	JION2120	JAY ION CUSHION 21X20	
1C	JION2121	JAY ION CUSHION 21X21	
1C	JION2122	JAY ION CUSHION 21X22	
1C	JION2217	JAY ION CUSHION 22X17	
1C	JION2218	JAY ION CUSHION 22X18	
1C	JION2219	JAY ION CUSHION 22X19	
1C	JION2220	JAY ION CUSHION 22X20	
1C	JION2221	JAY ION CUSHION 22X21	
1C	JION2222	JAY ION CUSHION 22X22	
		<< Standard Leatherette >>	
2A	241324	SIDE CSHN R 16" W/ PREM UPH	Right; 16/17" DEEP
2A	241320	SIDE CSHN L 16" W/ PREM UPH	Left; 16/17" DEEP
2A	241325	SIDE CSHN R 18" W/ PREM UPH	Right; 18/19" DEEP
2A	241321	SIDE CSHN L 18" W/ PREM UPH	Left; 18/19" DEEP
2A	241326	SIDE CSHN R 20" W/ PREM UPH	Right; 20/21" DEEP
2A	241322	SIDE CSHN L 20" W/ PREM UPH	Left; 20/21" DEEP
2A	241327	SIDE CSHN R 22" W/ PREM UPH	Right; 22" DEEP
2A	241323	SIDE CSHN L 22" W/ PREM UPH	Left; 22" DEEP
		<< Pemium Grey>>	
2A	247521	SIDE CSHN R 16" PREM UPH GRY	Right; 16/17" DEEP
2A	247517	SIDE CSHN L 16" PREM UPH GRY	Left; 16/17" DEEP
2A	247522	SIDE CSHN R 18" PREM UPH GRY	Right; 18/19" DEEP
2A	247518	SIDE CSHN L 18" PREM UPH GRY	Left; 18/19" DEEP
2A	247523	SIDE CSHN R 20" PREM UPH GRY	Right; 20/21" DEEP
2A	247519	SIDE CSHN L 20" PREM UPH GRY	Left; 20/21" DEEP
2A	247524	SIDE CSHN R 22" PREM UPH GRY	Right; 22" DEEP
2A	247520	SIDE CSHN L 22" PREM UPH GRY	Left; 22" DEEP
		<< Std w/o Lycra stretch outer layer >>	
2B	241332	SIDE CSHN R 16" W/ 3DX UPH	Right; 16/17" DEEP

Pos.	Item Number	Description	Remarks
2B	241328	SIDE CSHN L 16" W/ 3DX UPH	Left; 16/17" DEEP
2B	241333	SIDE CSHN R 18" W/ 3DX UPH	Right; 18/19" DEEP
2B	241329	SIDE CSHN L 18" W/ 3DX UPH	Left; 18/19" DEEP
2B	241334	SIDE CSHN R 20" W/ 3DX UPH	Right; 20/21" DEEP
2B	241330	SIDE CSHN L 20" W/ 3DX UPH	Left; 20/21" DEEP
2B	241335	SIDE CSHN R 22" W/ 3DX UPH	Right; 22" DEEP
2B	241331	SIDE CSHN L 22" W/ 3DX UPH	Left; 22" DEEP
		<< Thin Leatherette >>	
2C	246936	SD CSHN R 16" THIN PRM	Right; 16/17" DEEP
2C	246934	SD CSHN L 16" THIN PRM	Left; 16/17" DEEP
2C	246938	SD CSHN R 18" THIN PRM	Right; 18/19" DEEP
2C	246937	SD CSHN L 18" THIN PRM	Left; 18/19" DEEP
2C	246940	SD CSHN R 20" THIN PRM	Right; 20/21" DEEP
2C	246939	SD CSHN L 20" THIN PRM	Left; 20/21" DEEP
2C	246942	SD CSHN R 22" THIN PRM	Right; 22" DEEP
2C	246941	SD CSHN L 22" THIN PRM	Left; 22" DEEP
		<< Thin w/o Lycra stretch outer layer >>	
2D	247051	SD CSHN R 16" THIN 3DX	Right; 16/17" DEEP
2D	247050	SD CSHN L 16" THIN 3DX	Left; 16/17" DEEP
2D	247053	SD CSHN R 18" THIN 3DX	Right; 18/19" DEEP
2D	247052	SD CSHN L 18" THIN 3DX	Left; 18/19" DEEP
2D	247055	SD CSHN R 20" THIN 3DX	Right; 20/21" DEEP
2D	247054	SD CSHN L 20" THIN 3DX	Left; 20/21" DEEP
2D	247057	SD CSHN R 22" THIN 3DX	Right; 22" DEEP
2D	247056	SD CSHN L 22" THIN 3DX	Left; 22" DEEP
		<< Standard Leatherette >>	
3A	134708	14X16 PREMIUM SEAT UPH	
3A	134709	14X17 PREMIUM SEAT UPH	
3A	134722	14X18 PREMIUM SEAT UPH	
3A	134723	15X16 PREMIUM SEAT UPH	
3A	134724	15X17 PREMIUM SEAT UPH	
3A	134725	15X18 PREMIUM SEAT UPH	
3A	134726	15X19 PREMIUM SEAT UPH	
3A	134727	15X20 PREMIUM SEAT UPH	
3A	134728	15X21 PREMIUM SEAT UPH	
3A	134729	16X16 PREMIUM SEAT UPH	
3A	134730	16X17 PREMIUM SEAT UPH	
3A	134731	16X18 PREMIUM SEAT UPH	
3A	134732	16X19 PREMIUM SEAT UPH	
3A	134733	16X20 PREMIUM SEAT UPH	
3A	134734	16X21 PREMIUM SEAT UPH	
3A	134735	16X22 PREMIUM SEAT UPH	
3A	134736	17X16 PREMIUM SEAT UPH	
3A	134737	17X17 PREMIUM SEAT UPH	
3A	134738	17X18 PREMIUM SEAT UPH	
3A	134739	17X19 PREMIUM SEAT UPH	
3A	134740	17X20 PREMIUM SEAT UPH	
3A	134741	17X21 PREMIUM SEAT UPH	
3A	134742	17X22 PREMIUM SEAT UPH	
3A	134743	18X16 PREMIUM SEAT UPH	
3A	134744	18X17 PREMIUM SEAT UPH	
3A	134745	18X18 PREMIUM SEAT UPH	
3A	134746	18X19 PREMIUM SEAT UPH	
3A	134747	18X20 PREMIUM SEAT UPH	
3A	134748	18X21 PREMIUM SEAT UPH	
3A	134749	18X22 PREMIUM SEAT UPH	

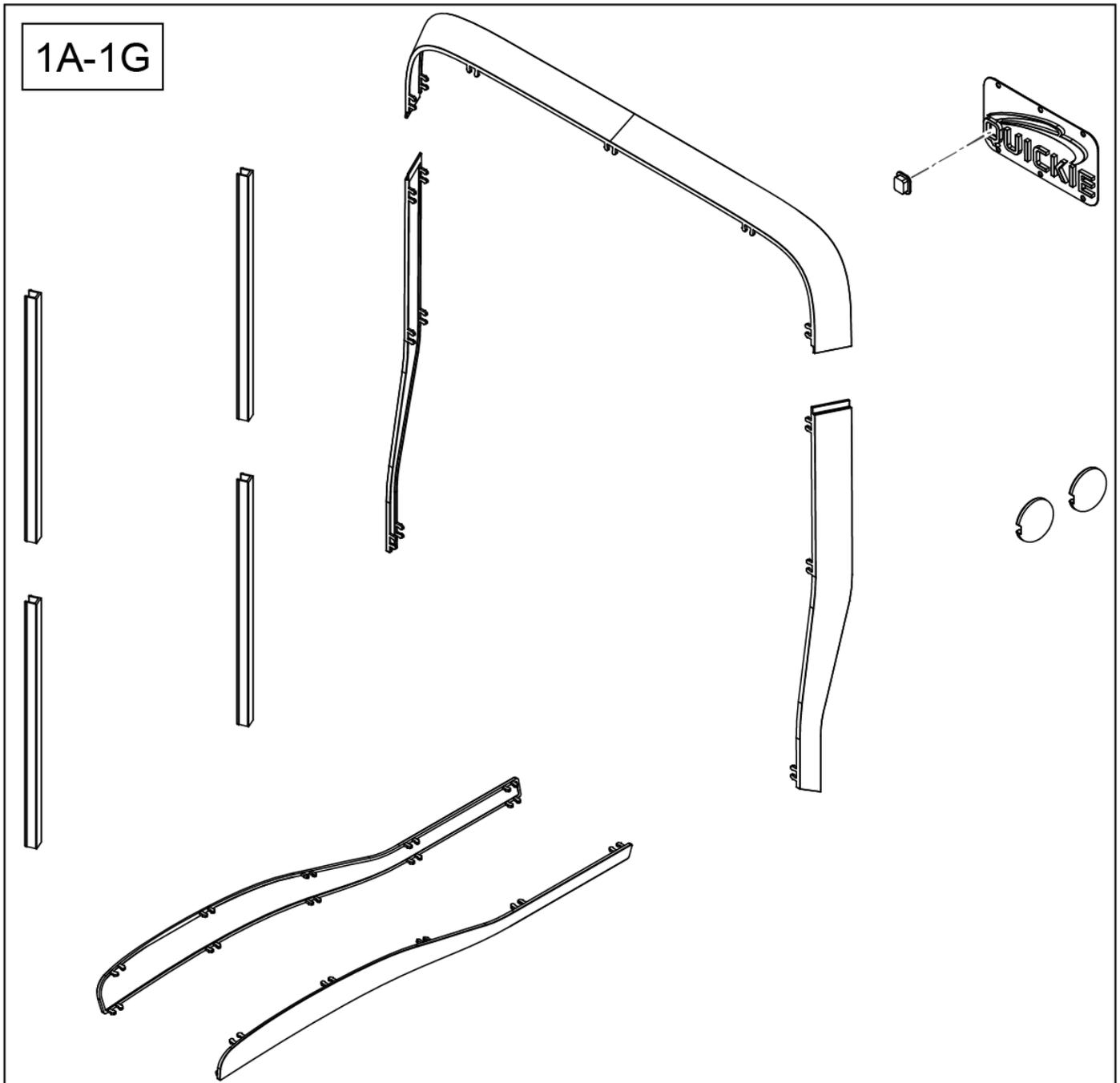
Pos.	Item Number	Description	Remarks
3A	134750	19X16 PREMIUM SEAT UPH	
3A	134751	19X17 PREMIUM SEAT UPH	
3A	134752	19X18 PREMIUM SEAT UPH	
3A	134753	19X19 PREMIUM SEAT UPH	
3A	134754	19X20 PREMIUM SEAT UPH	
3A	134755	19X21 PREMIUM SEAT UPH	
3A	134756	19X22 PREMIUM SEAT UPH	
3A	134757	20X16 PREMIUM SEAT UPH	
3A	134758	20X17 PREMIUM SEAT UPH	
3A	134759	20X18 PREMIUM SEAT UPH	
3A	134760	20X19 PREMIUM SEAT UPH	
3A	134761	20X20 PREMIUM SEAT UPH	
3A	134762	20X21 PREMIUM SEAT UPH	
3A	134763	20X22 PREMIUM SEAT UPH	
3A	134942	21X17 PREMIUM SEAT UPH	
3A	134943	21X18 PREMIUM SEAT UPH	
3A	134944	21X19 PREMIUM SEAT UPH	
3A	134945	21X20 PREMIUM SEAT UPH	
3A	134946	21X21 PREMIUM SEAT UPH	
3A	134947	21X22 PREMIUM SEAT UPH	
3A	134948	22X17 PREMIUM SEAT UPH	
3A	134949	22X18 PREMIUM SEAT UPH	
3A	134950	22X19 PREMIUM SEAT UPH	
3A	134951	22X20 PREMIUM SEAT UPH	
3A	134952	22X21 PREMIUM SEAT UPH	
		<< Pemium Grey>>	
3A	134953	22X22 PREMIUM SEAT UPH	
3A	247455	14X16 PREM SEAT UPH GREY	
3A	247456	14X17 PREM SEAT UPH GREY	
3A	247457	14X18 PREM SEAT UPH GREY	
3A	247458	15X16 PREM SEAT UPH GREY	
3A	247459	15X17 PREM SEAT UPH GREY	
3A	247460	15X18 PREM SEAT UPH GREY	
3A	247461	15X19 PREM SEAT UPH GREY	
3A	247462	15X20 PREM SEAT UPH GREY	
3A	247463	15X21 PREM SEAT UPH GREY	
3A	247464	16X16 PREM SEAT UPH GREY	
3A	247465	16X17 PREM SEAT UPH GREY	
3A	247466	16X18 PREM SEAT UPH GREY	
3A	247467	16X19 PREM SEAT UPH GREY	
3A	247468	16X20 PREM SEAT UPH GREY	
3A	247469	16X21 PREM SEAT UPH GREY	
3A	247470	16X22 PREM SEAT UPH GREY	
3A	247471	17X16 PREM SEAT UPH GREY	
3A	247472	17X17 PREM SEAT UPH GREY	
3A	247473	17X18 PREM SEAT UPH GREY	
3A	247474	17X19 PREM SEAT UPH GREY	
3A	247475	17X20 PREM SEAT UPH GREY	
3A	247476	17X21 PREM SEAT UPH GREY	
3A	247477	17X22 PREM SEAT UPH GREY	
3A	247478	18X16 PREM SEAT UPH GREY	
3A	247479	18X17 PREM SEAT UPH GREY	
3A	247480	18X18 PREM SEAT UPH GREY	
3A	247481	18X19 PREM SEAT UPH GREY	
3A	247482	18X20 PREM SEAT UPH GREY	
3A	247483	18X21 PREM SEAT UPH GREY	

Pos.	Item Number	Description	Remarks
3A	247484	18X22 PREM SEAT UPH GREY	
3A	247485	19X16 PREM SEAT UPH GREY	
3A	247486	19X17 PREM SEAT UPH GREY	
3A	247487	19X18 PREM SEAT UPH GREY	
3A	247488	19X19 PREM SEAT UPH GREY	
3A	247489	19X20 PREM SEAT UPH GREY	
3A	247490	19X21 PREM SEAT UPH GREY	
3A	247491	19X22 PREM SEAT UPH GREY	
3A	247492	20X16 PREM SEAT UPH GREY	
3A	247493	20X17 PREM SEAT UPH GREY	
3A	247494	20X18 PREM SEAT UPH GREY	
3A	247495	20X19 PREM SEAT UPH GREY	
3A	247496	20X20 PREM SEAT UPH GREY	
3A	247497	20X21 PREM SEAT UPH GREY	
3A	247498	20X22 PREM SEAT UPH GREY	
3A	247499	21X17 PREM SEAT UPH GREY	
3A	247500	21X18 PREM SEAT UPH GREY	
3A	247501	21X19 PREM SEAT UPH GREY	
3A	247502	21X20 PREM SEAT UPH GREY	
3A	247503	21X21 PREM SEAT UPH GREY	
3A	247504	21X22 PREM SEAT UPH GREY	
3A	247505	22X17 PREM SEAT UPH GREY	
3A	247506	22X18 PREM SEAT UPH GREY	
3A	247507	22X19 PREM SEAT UPH GREY	
3A	247508	22X20 PREM SEAT UPH GREY	
3A	247509	22X21 PREM SEAT UPH GREY	
3A	247510	22X22 PREM SEAT UPH GREY	
		<< Std w/o Lycra stretch outer layer >>	
3B	134783	14X16 3DX SPCR SEAT UPH	
3B	134784	14X17 3DX SPCR SEAT UPH	
3B	134785	14X18 3DX SPCR SEAT UPH	
3B	134786	15X16 3DX SPCR SEAT UPH	
3B	134787	15X17 3DX SPCR SEAT UPH	
3B	134788	15X18 3DX SPCR SEAT UPH	
3B	134789	15X19 3DX SPCR SEAT UPH	
3B	134790	15X20 3DX SPCR SEAT UPH	
3B	134791	15X21 3DX SPCR SEAT UPH	
3B	134792	16X16 3DX SPCR SEAT UPH	
3B	134794	16X17 3DX SPCR SEAT UPH	
3B	134795	16X18 3DX SPCR SEAT UPH	
3B	134797	16X19 3DX SPCR SEAT UPH	
3B	134799	16X20 3DX SPCR SEAT UPH	
3B	134801	16X21 3DX SPCR SEAT UPH	
3B	134803	16X22 3DX SPCR SEAT UPH	
3B	134804	17X16 3DX SPCR SEAT UPH	
3B	134805	17X17 3DX SPCR SEAT UPH	
3B	134806	17X18 3DX SPCR SEAT UPH	
3B	134807	17X19 3DX SPCR SEAT UPH	
3B	134808	17X20 3DX SPCR SEAT UPH	
3B	134809	17X21 3DX SPCR SEAT UPH	
3B	134810	17X22 3DX SPCR SEAT UPH	
3B	134811	18X16 3DX SPCR SEAT UPH	
3B	134812	18X17 3DX SPCR SEAT UPH	
3B	134813	18X18 3DX SPCR SEAT UPH	
3B	134814	18X19 3DX SPCR SEAT UPH	
3B	134815	18X20 3DX SPCR SEAT UPH	

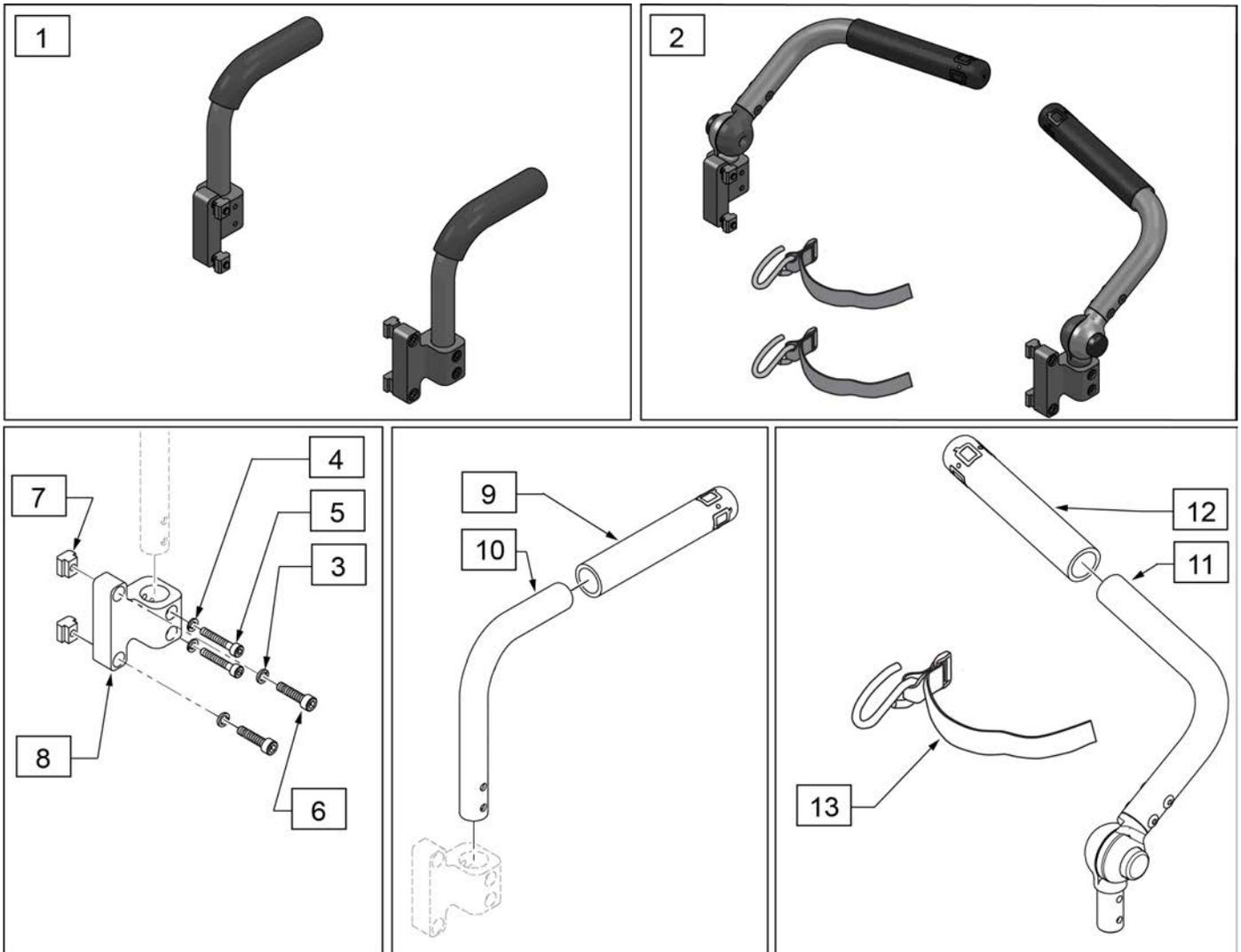
Pos.	Item Number	Description	Remarks
3B	134816	18X21 3DX SPCR SEAT UPH	
3B	134817	18X22 3DX SPCR SEAT UPH	
3B	134818	19X16 3DX SPCR SEAT UPH	
3B	134819	19X17 3DX SPCR SEAT UPH	
3B	134821	19X18 3DX SPCR SEAT UPH	
3B	134823	19X19 3DX SPCR SEAT UPH	
3B	134825	19X20 3DX SPCR SEAT UPH	
3B	134827	19X21 3DX SPCR SEAT UPH	
3B	134829	19X22 3DX SPCR SEAT UPH	
3B	134831	20X16 3DX SPCR SEAT UPH	
3B	134832	20X17 3DX SPCR SEAT UPH	
3B	134833	20X18 3DX SPCR SEAT UPH	
3B	134834	20X19 3DX SPCR SEAT UPH	
3B	134835	20X20 3DX SPCR SEAT UPH	
3B	134836	20X21 3DX SPCR SEAT UPH	
3B	134837	20X22 3DX SPCR SEAT UPH	
3B	134954	21X17 3DX SPCR SEAT UPH	
3B	134955	21X18 3DX SPCR SEAT UPH	
3B	134956	21X19 3DX SPCR SEAT UPH	
3B	134957	21X20 3DX SPCR SEAT UPH	
3B	134958	21X21 3DX SPCR SEAT UPH	
3B	134959	21X22 3DX SPCR SEAT UPH	
3B	134960	22X17 3DX SPCR SEAT UPH	
3B	134961	22X18 3DX SPCR SEAT UPH	
3B	134963	22X19 3DX SPCR SEAT UPH	
3B	134964	22X20 3DX SPCR SEAT UPH	
3B	134965	22X21 3DX SPCR SEAT UPH	
3B	134966	22X22 3DX SPCR SEAT UPH	
		<< 3DX outer cover & Lycra outer layer >>	
3C	129281-001	COVER OUTER ION VIP 14X14	
3C	129281-002	COVER OUTER ION VIP 14X15	
3C	129281-003	COVER OUTER ION VIP 14X16	
3C	129281-004	COVER OUTER ION VIP 14X17	
3C	129281-005	COVER OUTER ION VIP 14X18	
3C	129281-006	COVER OUTER ION VIP 15X14	
3C	129281-007	COVER OUTER ION VIP 15X15	
3C	129281-008	COVER OUTER ION VIP 15X16	
3C	129281-009	COVER OUTER ION VIP 15X17	
3C	129281-010	COVER OUTER ION VIP 15X18	
3C	129281-011	COVER OUTER ION VIP 15X19	
3C	129281-012	COVER OUTER ION VIP 15X20	
3C	129281-013	COVER OUTER ION VIP 15X21	
3C	129281-014	COVER OUTER ION VIP 16X14	
3C	129281-015	COVER OUTER ION VIP 16X15	
3C	129281-016	COVER OUTER ION VIP 16X16	
3C	129281-017	COVER OUTER ION VIP 16X17	
3C	129281-018	COVER OUTER ION VIP 16X18	
3C	129281-019	COVER OUTER ION VIP 16X19	
3C	129281-020	COVER OUTER ION VIP 16X20	
3C	129281-021	COVER OUTER ION VIP 16X21	
3C	129281-022	COVER OUTER ION VIP 16X22	
3C	129281-023	COVER OUTER ION VIP 17X14	
3C	129281-024	COVER OUTER ION VIP 17X15	
3C	129281-025	COVER OUTER ION VIP 17X16	
3C	129281-026	COVER OUTER ION VIP 17X17	
3C	129281-027	COVER OUTER ION VIP 17X18	

Pos.	Item Number	Description	Remarks
3C	129281-028	COVER OUTER ION VIP 17X19	
3C	129281-029	COVER OUTER ION VIP 17X20	
3C	129281-030	COVER OUTER ION VIP 17X21	
3C	129281-031	COVER OUTER ION VIP 17X22	
3C	129281-032	COVER OUTER ION VIP 17X23	
3C	129281-033	COVER OUTER ION VIP 18X14	
3C	129281-034	COVER OUTER ION VIP 18X15	
3C	129281-035	COVER OUTER ION VIP 18X16	
3C	129281-036	COVER OUTER ION VIP 18X17	
3C	129281-037	COVER OUTER ION VIP 18X18	
3C	129281-038	COVER OUTER ION VIP 18X19	
3C	129281-039	COVER OUTER ION VIP 18X20	
3C	129281-040	COVER OUTER ION VIP 18X21	
3C	129281-041	COVER OUTER ION VIP 18X22	
3C	129281-042	COVER OUTER ION VIP 18X23	
3C	129281-043	COVER OUTER ION VIP 18X24	
3C	129281-044	COVER OUTER ION VIP 19X15	
3C	129281-045	COVER OUTER ION VIP 19X16	
3C	129281-046	COVER OUTER ION VIP 19X17	
3C	129281-047	COVER OUTER ION VIP 19X18	
3C	129281-048	COVER OUTER ION VIP 19X19	
3C	129281-049	COVER OUTER ION VIP 19X20	
3C	129281-050	COVER OUTER ION VIP 19X21	
3C	129281-051	COVER OUTER ION VIP 19X22	
3C	129281-052	COVER OUTER ION VIP 19X23	
3C	129281-053	COVER OUTER ION VIP 19X24	
3C	129281-054	COVER OUTER ION VIP 20X15	
3C	129281-055	COVER OUTER ION VIP 20X16	
3C	129281-056	COVER OUTER ION VIP 20X17	
3C	129281-057	COVER OUTER ION VIP 20X18	
3C	129281-058	COVER OUTER ION VIP 20X19	
3C	129281-059	COVER OUTER ION VIP 20X20	
3C	129281-060	COVER OUTER ION VIP 20X21	
3C	129281-061	COVER OUTER ION VIP 20X22	
3C	129281-062	COVER OUTER ION VIP 20X23	
3C	129281-063	COVER OUTER ION VIP 20X24	
3C	129281-064	COVER OUTER ION VIP 21X17	
3C	129281-065	COVER OUTER ION VIP 21X18	
3C	129281-066	COVER OUTER ION VIP 21X19	
3C	129281-067	COVER OUTER ION VIP 21X20	
3C	129281-068	COVER OUTER ION VIP 21X21	
3C	129281-069	COVER OUTER ION VIP 21X22	
3C	129281-070	COVER OUTER ION VIP 21X23	
3C	129281-071	COVER OUTER ION VIP 21X24	
3C	129281-072	COVER OUTER ION VIP 22X17	
3C	129281-073	COVER OUTER ION VIP 22X18	
3C	129281-074	COVER OUTER ION VIP 22X19	
3C	129281-075	COVER OUTER ION VIP 22X20	
3C	129281-076	COVER OUTER ION VIP 22X21	
3C	129281-077	COVER OUTER ION VIP 22X22	
3C	129281-078	COVER OUTER ION VIP 22X23	
3C	129281-079	COVER OUTER ION VIP 22X24	
3C	129281-080	COVER OUTER ION VIP 23X19	
3C	129281-081	COVER OUTER ION VIP 23X20	
3C	129281-082	COVER OUTER ION VIP 23X21	
3C	129281-083	COVER OUTER ION VIP 23X22	

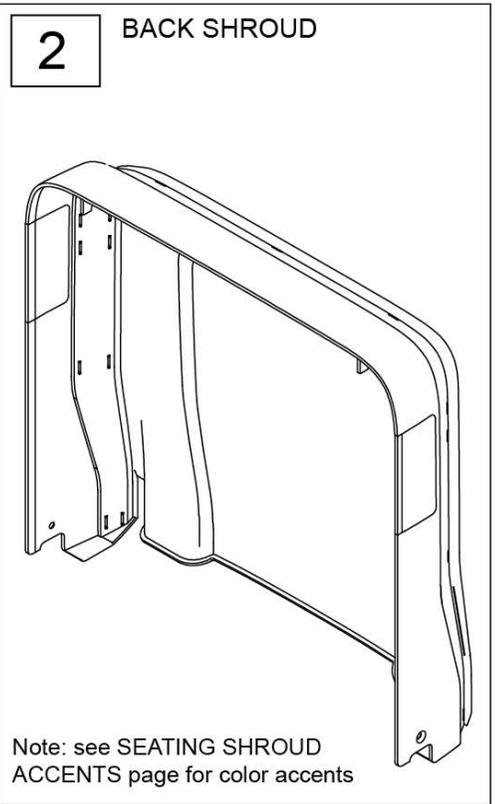
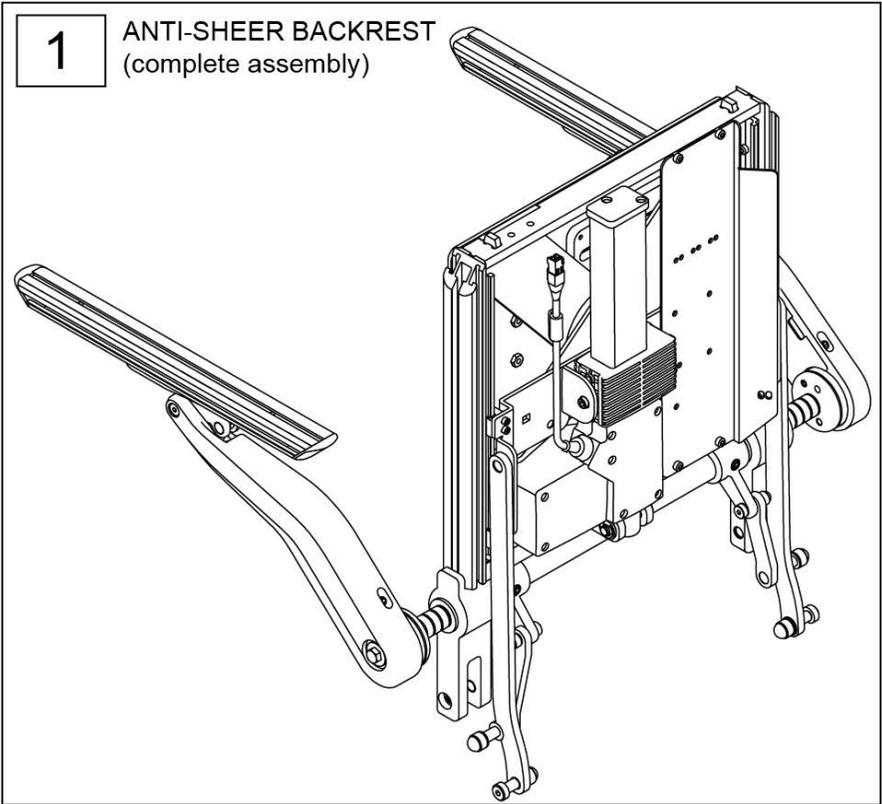
<b>Pos.</b>	<b>Item Number</b>	<b>Description</b>	<b>Remarks</b>
3C	129281-084	COVER OUTER ION VIP 23X23	
3C	129281-085	COVER OUTER ION VIP 23X24	
3C	129281-086	COVER OUTER ION VIP 24X19	
3C	129281-087	COVER OUTER ION VIP 24X20	
3C	129281-088	COVER OUTER ION VIP 24X21	
3C	129281-089	COVER OUTER ION VIP 24X22	
3C	129281-090	COVER OUTER ION VIP 24X23	
3C	129281-091	COVER OUTER ION VIP 24X24	



Pos.	Item Number	Description
1A	162042	COLOR ACCENT KIT BLACK
1B	162043	COLOR ACCENT KIT WHITE
1C	162044	COLOR ACCENT KIT ORANGE
1D	162045	COLOR ACCENT KIT RED
1E	162046	COLOR ACCENT KIT GREEN
1F	162047	COLOR ACCENT KIT BLUE

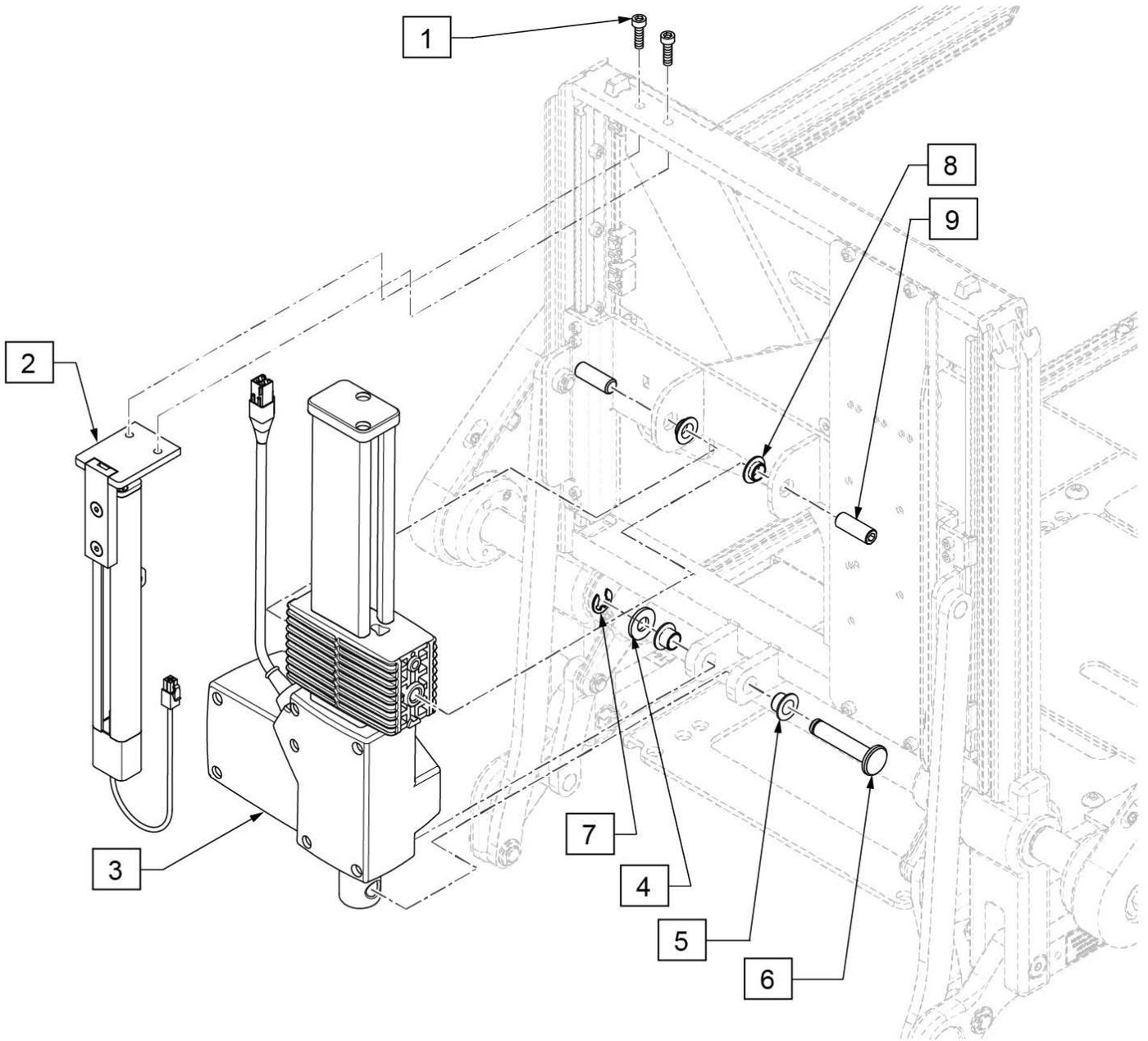


Pos.	Item Number	Description	Remarks
1	132673	BACK CANE	Pair
2	132672	PUSH BAR ADJ	Pair w/utility hook
3	050129-001	LOCKWASHER HIGH COLLAR M6	
4	262132	M5 SPLIT LOCK WASHER	
5	103189-008	SHCS,M5X0.8X30,PART,NP	
6	101699	SHCS M6 X 1 X 25 WAX CT BLK	
7	132688	M6 T-NUT ISO299	
3-8	159768	PUSH HANDLE MNT SDO	
9	920026	QUICKIE GRIP 3/4" W/INSTR SH.	
9,10	123554	PUSH HANDLE ASSY	
12	920024	QUICKIE GRIP 7/8" W/INSTR SH.	
11,12	126092	PUSH BAR ASSEMBLY ADJ LH	
11,12	126093	PUSH BAR ASSEMBLY ADJ RH	
13	120865	UTILITY HOOK	



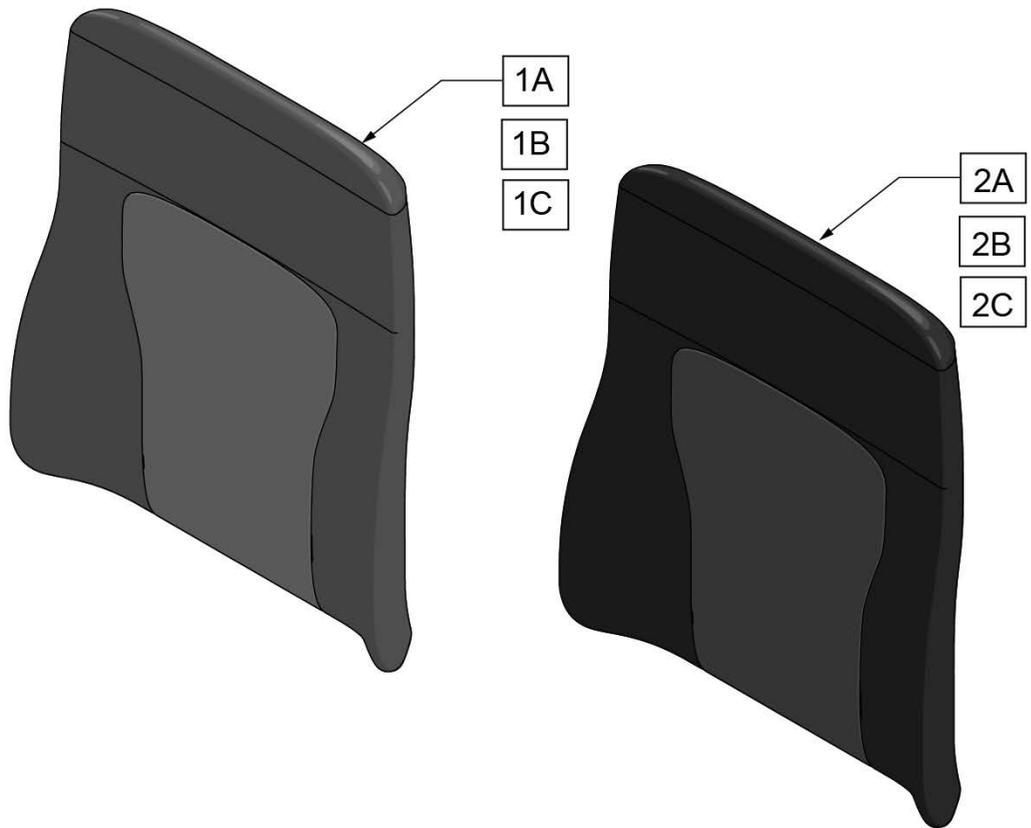
Pos.	Item Number	Description	Remarks
1	163276	BCKRST ANTI-SHEER SDO ERGO	Includes Linkage & Actuator
2	163182	ERGO BACK SHROUD	

**Note:** when replacing p/n 21811001 for Sedeo Ergo chairs prior to s/n M710C-127249, M715C-113639 & M720C-126218, program file will be required; please contact Customer Service Tech Support for details.



Pos.	Item Number	Description	Remarks
1	159969	SHEAR POTENTIOMETER HDWR	
1,2	21811001	POTENTIOMETER	Includes hardware
4-9	159759	RECLINE ACTUATOR HDWR	
3,4,6,7,9	21803040	ACTUATOR ASSY	Includes hardware

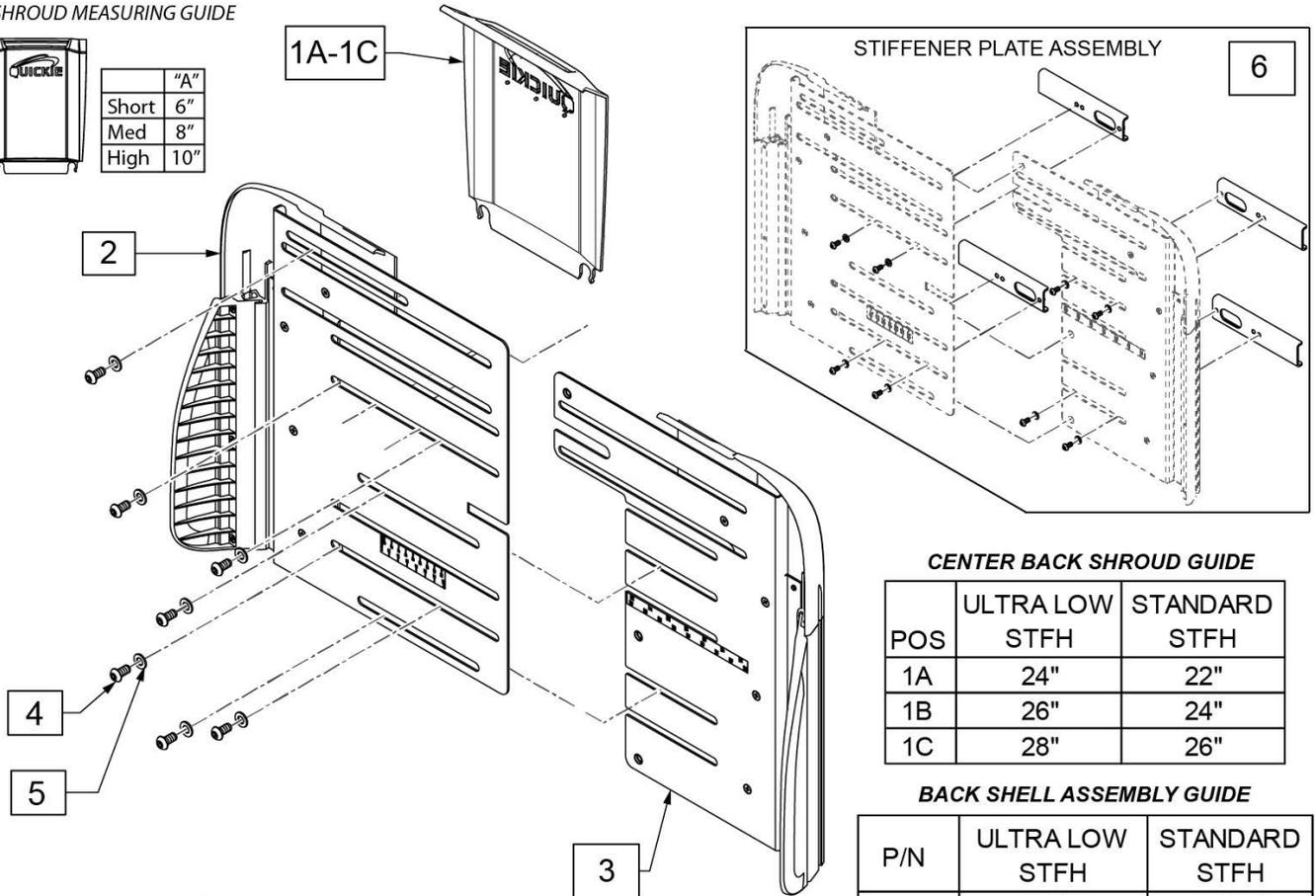
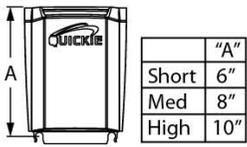
Shallow Contour Back Cushion Ergo	
Seat Frame A	
Back Height	Cushion Height
24	20
26	20
28	22
Seat Frame B	
Back Height	Cushion Height
22	20
24	20
26	22



Pos.	Item Number	Description	Remarks
		<< Leatherette >>	
1A	247545	16X20 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247546	18X20 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247547	20X20 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247548	22X20 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247549	16X22 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247550	18X22 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247551	20X22 PREM BCK GRY UPH ASSY	complete Back Cushion
1A	247552	22X22 PREM BCK GRY UPH ASSY	complete Back Cushion
		<< without Lycra outer layer >>	
1B	241438	16X20 3DX BCK UPH ASSY	complete Back Cushion
1B	241440	18X20 3DX BCK UPH ASSY	complete Back Cushion
1B	241442	20X20 3DX BCK UPH ASSY	complete Back Cushion
1B	241444	22X20 3DX BCK UPH ASSY	complete Back Cushion
1B	241445	16X22 3DX BCK UPH ASSY	complete Back Cushion
1B	241447	18X22 3DX BCK UPH ASSY	complete Back Cushion
1B	241449	20X22 3DX BCK UPH ASSY	complete Back Cushion
1B	241451	22X22 3DX BCK UPH ASSY	complete Back Cushion
		<< 3DX outer cover & Lycra outer layer >>	
1C	241452	16X20 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241454	18X20 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241456	20X20 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241458	22X20 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241459	16X22 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241461	18X22 LYCRA BCK UPH ASSY	complete Back Cushion

Pos.	Item Number	Description	Remarks
1C	241463	20X22 LYCRA BCK UPH ASSY	complete Back Cushion
1C	241465	22X22 LYCRA BCK UPH ASSY	complete Back Cushion
		<< Leatherette >>	
2A	247581	16X20 PREM BACK GRY UPH	Cover only
2A	247582	18X20 PREM BACK GRY UPH	Cover only
2A	247583	20X20 PREM BACK GRY UPH	Cover only
2A	247584	22X20 PREM BACK GRY UPH	Cover only
2A	247585	16X22 PREM BACK GRY UPH	Cover only
2A	247586	18X22 PREM BACK GRY UPH	Cover only
2A	247587	20X22 PREM BACK GRY UPH	Cover only
2A	247588	22X22 PREM BACK GRY UPH	Cover only
		<< without Lycra outer layer >>	
2B	134990	16X20 3DX SPCR BACK UPH	Cover only
2B	134992	18X20 3DX SPCR BACK UPH	Cover only
2B	134994	20X20 3DX SPCR BACK UPH	Cover only
2B	134996	22X20 3DX SPCR BACK UPH	Cover only
2B	134997	16X21.5 3DX SPCR BACK UPH	Cover only
2B	134999	18X21.5 3DX SPCR BACK UPH	Cover only
2B	241001	20X22 3DX SPCR BACK UPH	Cover only
2B	241003	22X22 3DX SPCR BACK UPH	Cover only
		<< 3DX outer cover & Lycra outer layer >>	
2C	134535	16X20 3DX W/ LYCRA BCK UPH	Cover only
2C	134540	18X20 3DX W/ LYCRA BCK UPH	Cover only
2C	134542	20X20 3DX W/ LYCRA BCK UPH	Cover only
2C	134544	22X20 3DX W/ LYCRA BCK UPH	Cover only
2C	134545	16X22 3DX W/ LYCRA BCK UPH	Cover only
2C	134547	18X22 3DX W/ LYCRA BCK UPH	Cover only
2C	134549	20X22 3DX W/ LYCRA BCK UPH	Cover only
2C	134551	22X22 3DX W/ LYCRA BCK UPH	Cover only

BACK SHROUD MEASURING GUIDE



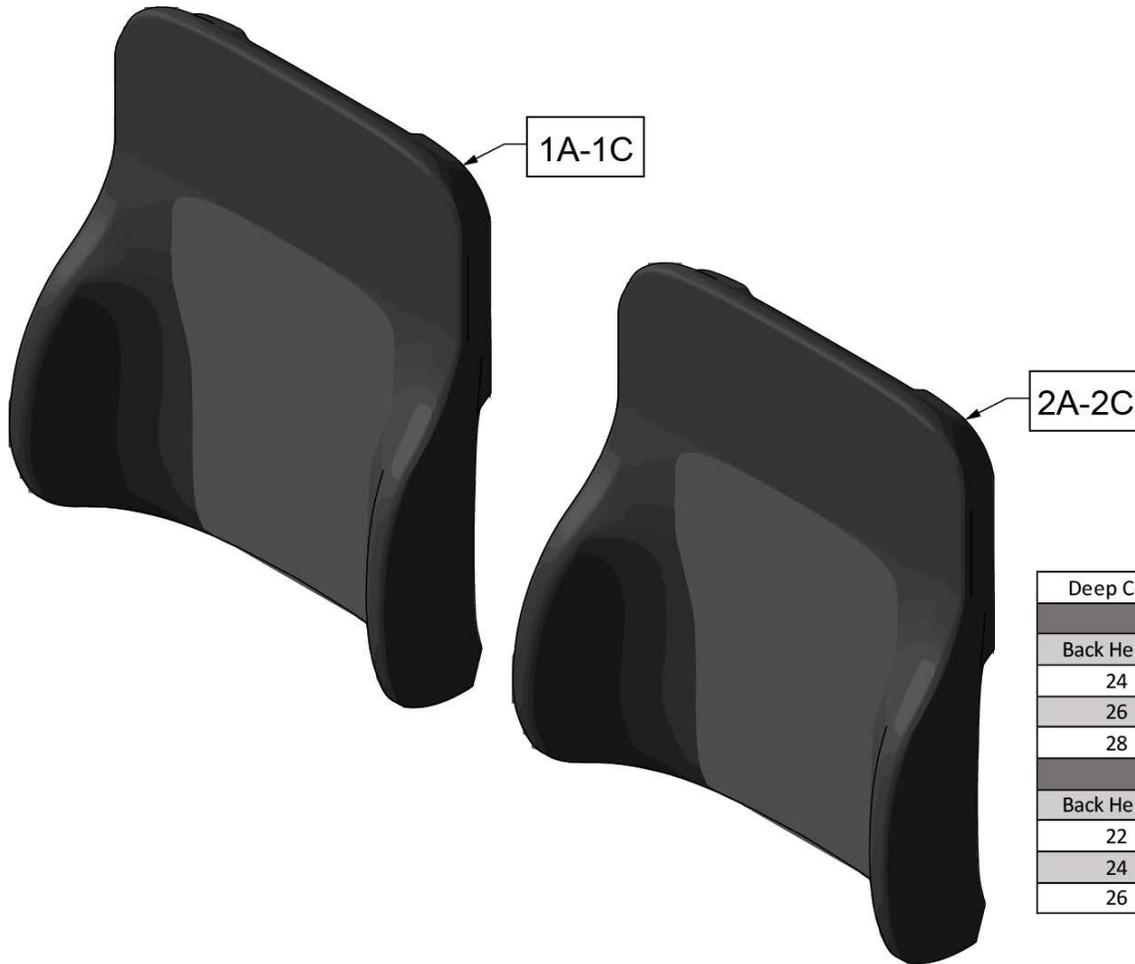
CENTER BACK SHROUD GUIDE

POS	ULTRA LOW STFH	STANDARD STFH
1A	24"	22"
1B	26"	24"
1C	28"	26"

BACK SHELL ASSEMBLY GUIDE

P/N	ULTRA LOW STFH	STANDARD STFH
246634	26"	22", 24"
246785	28"	26"

Pos.	Item Number	Description	Remarks
1A	21814013-003	CENTRAL BACK SHROUD SHORT	
1B	21814013-002	CENTRAL BACK SHROUD MEDIUM	
1C	21814013-001	CENTRAL BACK SHROUD HIGH	
4,5	159755	BACKREST SHELL FASTENERS	Set of 7
2-5	246634	BACKREST SHELL COMPL STD	Use Short or Med center shroud
2-5	246785	BACKREST SHELL COMPL HIGH	Use High center shroud
6	161926	STIFFENER PLATE ASSY	For 20" and 22" widths only

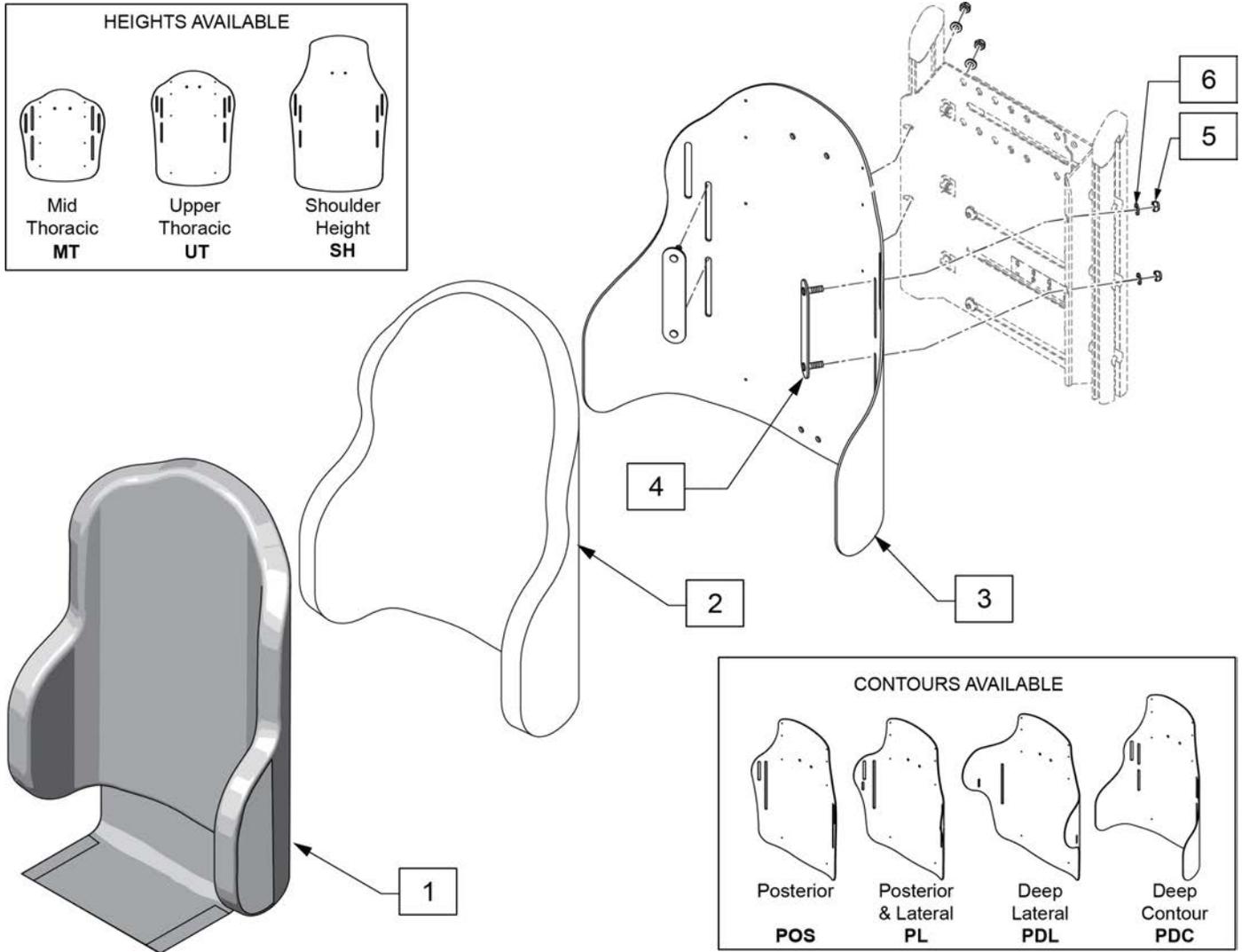


Deep Contour Back Cushion Ergo	
Seat Frame A	
Back Height	Cushion Height
24	20
26	22
28	24
Seat Frame B	
Back Height	Cushion Height
22	20
24	22
26	24

Pos.	Item Number	Description	Remarks
		<< Leatherette >>	
1A	247238	DEEP BACK ASSM PREM 16X20	complete Back Cushion
1A	247239	DEEP BACK ASSM PREM 16X22	complete Back Cushion
1A	247240	DEEP BACK ASSM PREM 16X24	complete Back Cushion
1A	247241	DEEP BACK ASSM PREM 18X20	complete Back Cushion
1A	247242	DEEP BACK ASSM PREM 18X22	complete Back Cushion
1A	247243	DEEP BACK ASSM PREM 18X24	complete Back Cushion
1A	247244	DEEP BACK ASSM PREM 20X20	complete Back Cushion
1A	247245	DEEP BACK ASSM PREM 20X22	complete Back Cushion
1A	247246	DEEP BACK ASSM PREM 20X24	complete Back Cushion
1A	247247	DEEP BACK ASSM PREM 22X20	complete Back Cushion
1A	247248	DEEP BACK ASSM PREM 22X22	complete Back Cushion
1A	247249	DEEP BACK ASSM PREM 22X24	complete Back Cushion
		<< without Lycra outer layer >>	
1B	247250	DEEP BACK ASSM 3DX 16X20	complete Back Cushion
1B	247251	DEEP BACK ASSM 3DX 16X22	complete Back Cushion
1B	247252	DEEP BACK ASSM 3DX 16X24	complete Back Cushion
1B	247253	DEEP BACK ASSM 3DX 18X20	complete Back Cushion
1B	247254	DEEP BACK ASSM 3DX 18X22	complete Back Cushion
1B	247255	DEEP BACK ASSM 3DX 18X24	complete Back Cushion
1B	247256	DEEP BACK ASSM 3DX 20X20	complete Back Cushion

Pos.	Item Number	Description	Remarks
1B	247257	DEEP BACK ASSM 3DX 20X22	complete Back Cushion
1B	247258	DEEP BACK ASSM 3DX 20X24	complete Back Cushion
1B	247259	DEEP BACK ASSM 3DX 22X20	complete Back Cushion
1B	247260	DEEP BACK ASSM 3DX 22X22	complete Back Cushion
1B	247261	DEEP BACK ASSM 3DX 22X24	complete Back Cushion
		<< 3DX outer cover & Lycra outer layer >>	
1C	247262	DEEP BACK ASSM 3DX W/STR 16X20	complete Back Cushion
1C	247263	DEEP BACK ASSM 3DX W/STR 16X22	complete Back Cushion
1C	247264	DEEP BACK ASSM 3DX W/STR 16X24	complete Back Cushion
1C	247265	DEEP BACK ASSM 3DX W/STR 18X20	complete Back Cushion
1C	247266	DEEP BACK ASSM 3DX W/STR 18X22	complete Back Cushion
1C	247267	DEEP BACK ASSM 3DX W/STR 18X24	complete Back Cushion
1C	247268	DEEP BACK ASSM 3DX W/STR 20X20	complete Back Cushion
1C	247269	DEEP BACK ASSM 3DX W/STR 20X22	complete Back Cushion
1C	247270	DEEP BACK ASSM 3DX W/STR 20X24	complete Back Cushion
1C	247271	DEEP BACK ASSM 3DX W/STR 22X20	complete Back Cushion
1C	247272	DEEP BACK ASSM 3DX W/STR 22X22	complete Back Cushion
1C	247273	DEEP BACK ASSM 3DX W/STR 22X24	complete Back Cushion
		<< Leatherette >>	
2A	247202	DEEP BACK COV PREM 16X20	Cover only
2A	247203	DEEP BACK COV PREM 16X22	Cover only
2A	247204	DEEP BACK COV PREM 16X24	Cover only
2A	247205	DEEP BACK COV PREM 18X20	Cover only
2A	247206	DEEP BACK COV PREM 18X22	Cover only
2A	247207	DEEP BACK COV PREM 18X24	Cover only
2A	247208	DEEP BACK COV PREM 20X20	Cover only
2A	247209	DEEP BACK COV PREM 20X22	Cover only
2A	247210	DEEP BACK COV PREM 20X24	Cover only
2A	247211	DEEP BACK COV PREM 22X20	Cover only
2A	247212	DEEP BACK COV PREM 22X22	Cover only
2A	247213	DEEP BACK COV PREM 22X24	Cover only
2B	247214	DEEP BACK COV 3DX	
		<< without Lycra outer layer >>	
2B	247214	DEEP BACK COV 3DX 16X20	Cover only
2B	247215	DEEP BACK COV 3DX 16X22	Cover only
2B	247216	DEEP BACK COV 3DX 16X24	Cover only
2B	247217	DEEP BACK COV 3DX 18X20	Cover only
2B	247218	DEEP BACK COV 3DX 18X22	Cover only
2B	247219	DEEP BACK COV 3DX 18X24	Cover only
2B	247220	DEEP BACK COV 3DX 20X20	Cover only
2B	247221	DEEP BACK COV 3DX 20X22	Cover only
2B	247222	DEEP BACK COV 3DX 20X24	Cover only
2B	247223	DEEP BACK COV 3DX 22X20	Cover only
2B	247224	DEEP BACK COV 3DX 22X22	Cover only
2B	247225	DEEP BACK COV 3DX 22X24	Cover only
		<< 3DX outer cover & Lycra outer layer >>	
2C	247226	DEEP BACK COV 3DX W/STR 16X20	Cover only
2C	247227	DEEP BACK COV 3DX W/STR 16X22	Cover only
2C	247228	DEEP BACK COV 3DX W/STR 16X24	Cover only
2C	247229	DEEP BACK COV 3DX W/STR 18X20	Cover only
2C	247230	DEEP BACK COV 3DX W/STR 18X22	Cover only
2C	247231	DEEP BACK COV 3DX W/STR 18X24	Cover only
2C	247232	DEEP BACK COV 3DX W/STR 20X20	Cover only
2C	247233	DEEP BACK COV 3DX W/STR 20X22	Cover only
2C	247234	DEEP BACK COV 3DX W/STR 20X24	Cover only
2C	247235	DEEP BACK COV 3DX W/STR 22X20	Cover only

<b>Pos.</b>	<b>Item Number</b>	<b>Description</b>	<b>Remarks</b>
2C	247236	DEEP BACK COV 3DX W/STR 22X22	Cover only
2C	247237	DEEP BACK COV 3DX W/STR 22X24	Cover only



Pos.	Item Number	Description	Remarks
1	CJ3PAMTT14PR	CVR J3 POS MT TALL 14W PR	posterior-mid thoracic
1	CJ3PAMTT16PR	CVR J3 POS MT TALL 16W PR	posterior-mid thoracic
1	CJ3PAMTT18PR	CVR J3 POS MT TALL 18W PR	posterior-mid thoracic
1	CJ3PAMTT20PR	CVR J3 POS MT TALL 20W PR	posterior-mid thoracic
1	CJ3PAMTT22PR	CVR J3 POS MT TALL 22W PR	posterior-mid thoracic
1	CJ3PLMTT14PR	CVR J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT16PR	CVR J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT18PR	CVR J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
1	CJ3PLMTT20PR	CVR J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
1	CJ3PDCMTT14PR	CVR J3 PDC MT TALL 14W PR	deep contour-mid thoracic
1	CJ3PDCMTT16PR	CVR J3 PDC MT TALL 16W PR	deep contour-mid thoracic
1	CJ3PDCMTT18PR	CVR J3 PDC MT TALL 18W PR	deep contour-mid thoracic
1	CJ3PDCMTT20PR	CVR J3 PDC MT TALL 20W PR	deep contour-mid thoracic
1	CJ3PAUTS14PR	CVR J3 BK POS UT STD 14W PR	posterior-upper thoracic
1	CJ3PAUTS16PR	CVR J3 BK POS UT STD 16W PR	posterior-upper thoracic
1	CJ3PAUTS18PR	CVR J3 BK POS UT STD 18W PR	posterior-upper thoracic
1	CJ3PAUTS20PR	CVR J3 BK POS UT STD 20W PR	posterior-upper thoracic
1	CJ3PAUTM14PR	CVR J3 BK POS UT MED 14W PR	posterior-upper thoracic

Pos.	Item Number	Description	Remarks
1	CJ3PAUTM16PR	CVR J3 BK POS UT MED 16W PR	posterior-upper thoracic
1	CJ3PAUTM18PR	CVR J3 BK POS UT MED 18W PR	posterior-upper thoracic
1	CJ3PAUTM20PR	CVR J3 BK POS UT MED 20W PR	posterior-upper thoracic
1	CJ3PAUTM22PR	CVR J3 BK POS UT MED 22W PR	posterior-upper thoracic
1	CJ3PAUTT14PR	CVR J3 BK POS UT TALL 14W PR	posterior-upper thoracic
1	CJ3PAUTT16PR	CVR J3 BK POS UT TALL 16W PR	posterior-upper thoracic
1	CJ3PAUTT18PR	CVR J3 BK POS UT TALL 18W PR	posterior-upper thoracic
1	CJ3PAUTT20PR	CVR J3 BK POS UT TALL 20W PR	posterior-upper thoracic
1	CJ3PASHS14PR	CVR J3 BK POS SH STD 14W PR	posterior-shoulder ht
1	CJ3PASHS16PR	CVR J3 BK POS SH STD 16W PR	posterior-shoulder ht
1	CJ3PASHS18PR	CVR J3 BK POS SH STD 18W PR	posterior-shoulder ht
1	CJ3PASHS20PR	CVR J3 BK POS SH STD 20W PR	posterior-shoulder ht
1	CJ3PASHS22PR	CVR J3 BK POS SH STD 22W PR	posterior-shoulder ht
1	CJ3PLUTS14PR	CVR J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS16PR	CVR J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS18PR	CVR J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTS20PR	CVR J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM14PR	CVR J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM16PR	CVR J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM18PR	CVR J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTM20PR	CVR J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT14PR	CVR J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT16PR	CVR J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT18PR	CVR J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
1	CJ3PLUTT20PR	CVR J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
1	CJ3PLSHS14PR	CVR J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS16PR	CVR J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS18PR	CVR J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
1	CJ3PLSHS20PR	CVR J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
1	CJ3PDLUTS14PR	CVR J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTS16PR	CVR J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTS18PR	CVR J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTS20PR	CVR J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTM14PR	CVR J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTM16PR	CVR J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTM18PR	CVR J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTM20PR	CVR J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
1	CJ3PDLUTT14PR	CVR J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
1	CJ3PDLUTT16PR	CVR J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
1	CJ3PDLUTT18PR	CVR J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
1	CJ3PDLUTT20PR	CVR J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
1	CJ3PDLSHS14PR	CVR J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
1	CJ3PDLSHS16PR	CVR J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
1	CJ3PDLSHS18PR	CVR J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
1	CJ3PDLSHS20PR	CVR J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
1	CJ3PDCUTM14PR	CVR J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
1	CJ3PDCUTM16PR	CVR J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
1	CJ3PDCUTM18PR	CVR J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
1	CJ3PDCUTM20PR	CVR J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
1	CJ3PDCSHS16PR	CVR J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
1	CJ3PDCSHS18PR	CVR J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
1	CJ3PDCSHS20PR	CVR J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
2	BJ3PAMTT14PR	FOAM J3 POS MT TALL 14W PR	posterior-mid thoracic
2	BJ3PAMTT16PR	FOAM J3 POS MT TALL 16W PR	posterior-mid thoracic
2	BJ3PAMTT18PR	FOAM J3 POS MT TALL 18W PR	posterior-mid thoracic
2	BJ3PAMTT20PR	FOAM J3 POS MT TALL 20W PR	posterior-mid thoracic

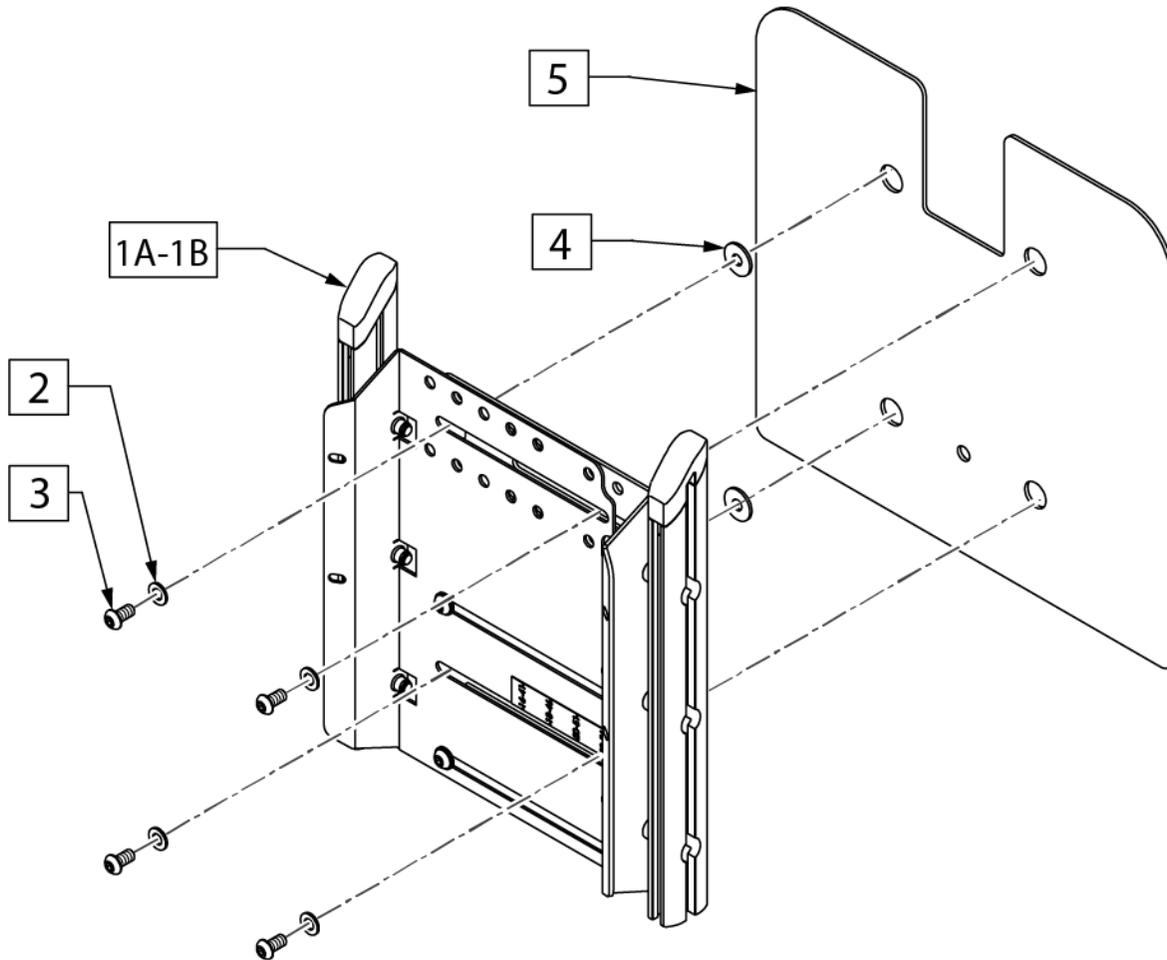
Pos.	Item Number	Description	Remarks
2	BJ3PAMTT22PR	FOAM J3 POS MT TALL 22W PR	posterior-mid thoracic
2	BJ3PLMTT14PR	FOAM J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT16PR	FOAM J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT18PR	FOAM J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
2	BJ3PLMTT20PR	FOAM J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
2	BJ3PDCMTT14PR	FOAM J3 PDC MT TALL 14W PR	deep contour-mid thoracic
2	BJ3PDCMTT16PR	FOAM J3 PDC MT TALL 16W PR	deep contour-mid thoracic
2	BJ3PDCMTT18PR	FOAM J3 PDC MT TALL 18W PR	deep contour-mid thoracic
2	BJ3PDCMTT20PR	FOAM J3 PDC MT TALL 20W PR	deep contour-mid thoracic
2	BJ3PAUTS14PR	FOAM J3 BK POS UT STD 14W PR	posterior-upper thoracic
2	BJ3PAUTS16PR	FOAM J3 BK POS UT STD 16W PR	posterior-upper thoracic
2	BJ3PAUTS18PR	FOAM J3 BK POS UT STD 18W PR	posterior-upper thoracic
2	BJ3PAUTS20PR	FOAM J3 BK POS UT STD 20W PR	posterior-upper thoracic
2	BJ3PAUTM14PR	FOAM J3 BK POS UT MED 14W PR	posterior-upper thoracic
2	BJ3PAUTM16PR	FOAM J3 BK POS UT MED 16W PR	posterior-upper thoracic
2	BJ3PAUTM18PR	FOAM J3 BK POS UT MED 18W PR	posterior-upper thoracic
2	BJ3PAUTM20PR	FOAM J3 BK POS UT MED 20W PR	posterior-upper thoracic
2	BJ3PAUTM22PR	FOAM J3 BK POS UT MED 22W PR	posterior-upper thoracic
2	BJ3PAUTT14PR	FOAM J3 BK POS UT TALL 14W PR	posterior-upper thoracic
2	BJ3PAUTT16PR	FOAM J3 BK POS UT TALL 16W PR	posterior-upper thoracic
2	BJ3PAUTT18PR	FOAM J3 BK POS UT TALL 18W PR	posterior-upper thoracic
2	BJ3PAUTT20PR	FOAM J3 BK POS UT TALL 20W PR	posterior-upper thoracic
2	BJ3PASHS14PR	FOAM J3 BK POS SH STD 14W PR	posterior-shoulder ht
2	BJ3PASHS16PR	FOAM J3 BK POS SH STD 16W PR	posterior-shoulder ht
2	BJ3PASHS18PR	FOAM J3 BK POS SH STD 18W PR	posterior-shoulder ht
2	BJ3PASHS20PR	FOAM J3 BK POS SH STD 20W PR	posterior-shoulder ht
2	BJ3PASHS22PR	FOAM J3 BK POS SH STD 22W PR	posterior-shoulder ht
2	BJ3PLUTS14PR	FOAM J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS16PR	FOAM J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS18PR	FOAM J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTS20PR	FOAM J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM14PR	FOAM J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM16PR	FOAM J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM18PR	FOAM J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTM20PR	FOAM J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT14PR	FOAM J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT16PR	FOAM J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT18PR	FOAM J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
2	BJ3PLUTT20PR	FOAM J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
2	BJ3PLSHS14PR	FOAM J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS16PR	FOAM J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS18PR	FOAM J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht
2	BJ3PLSHS20PR	FOAM J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
2	BJ3PDLUTS14PR	FOAM J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTS16PR	FOAM J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTS18PR	FOAM J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTS20PR	FOAM J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTM14PR	FOAM J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTM16PR	FOAM J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTM18PR	FOAM J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTM20PR	FOAM J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
2	BJ3PDLUTT14PR	FOAM J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
2	BJ3PDLUTT16PR	FOAM J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
2	BJ3PDLUTT18PR	FOAM J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
2	BJ3PDLUTT20PR	FOAM J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
2	BJ3PDLSHS14PR	FOAM J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht

Pos.	Item Number	Description	Remarks
2	BJ3PDLSHS16PR	FOAM J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
2	BJ3PDLSHS18PR	FOAM J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
2	BJ3PDLSHS20PR	FOAM J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
2	BJ3PDCUTM14PR	FOAM J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
2	BJ3PDCUTM16PR	FOAM J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
2	BJ3PDCUTM18PR	FOAM J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
2	BJ3PDCUTM20PR	FOAM J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
2	BJ3PDCSHS16PR	FOAM J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
2	BJ3PDCSHS18PR	FOAM J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
2	BJ3PDCSHS20PR	FOAM J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
3	SJ3PAMTT14PR	SHELL J3 POS MT TALL 14W PR	posterior-mid thoracic
3	SJ3PAMTT16PR	SHELL J3 POS MT TALL 16W PR	posterior-mid thoracic
3	SJ3PAMTT18PR	SHELL J3 POS MT TALL 18W PR	posterior-mid thoracic
3	SJ3PAMTT20PR	SHELL J3 POS MT TALL 20W PR	posterior-mid thoracic
3	SJ3PAMTT22PR	SHELL J3 POS MT TALL 22W PR	posterior-mid thoracic
3	SJ3PLMTT14PR	SHELL J3 PL MT TALL 14W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT16PR	SHELL J3 PL MT TALL 16W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT18PR	SHELL J3 PL MT TALL 18W PR	posterior & lateral-mid thoracic
3	SJ3PLMTT20PR	SHELL J3 PL MT TALL 20W PR	posterior & lateral-mid thoracic
3	SJ3PDCMTT14PR	SHELL J3 PDC MT TALL 14W PR	deep contour-mid thoracic
3	SJ3PDCMTT16PR	SHELL J3 PDC MT TALL 16W PR	deep contour-mid thoracic
3	SJ3PDCMTT18PR	SHELL J3 PDC MT TALL 18W PR	deep contour-mid thoracic
3	SJ3PDCMTT20PR	SHELL J3 PDC MT TALL 20W PR	deep contour-mid thoracic
3	SJ3PAUTS14PR	SHELL J3 BK POS UT STD 14W PR	posterior-upper thoracic
3	SJ3PAUTS16PR	SHELL J3 BK POS UT STD 16W PR	posterior-upper thoracic
3	SJ3PAUTS18PR	SHELL J3 BK POS UT STD 18W PR	posterior-upper thoracic
3	SJ3PAUTS20PR	SHELL J3 BK POS UT STD 20W PR	posterior-upper thoracic
3	SJ3PAUTM14PR	SHELL J3 BK POS UT MED 14W PR	posterior-upper thoracic
3	SJ3PAUTM16PR	SHELL J3 BK POS UT MED 16W PR	posterior-upper thoracic
3	SJ3PAUTM18PR	SHELL J3 BK POS UT MED 18W PR	posterior-upper thoracic
3	SJ3PAUTM20PR	SHELL J3 BK POS UT MED 20W PR	posterior-upper thoracic
3	SJ3PAUTM22PR	SHELL J3 BK POS UT MED 22W PR	posterior-upper thoracic
3	SJ3PAUTT14PR	SHELL J3 BK POS UT TALL 14W PR	posterior-upper thoracic
3	SJ3PAUTT16PR	SHELL J3 BK POS UT TALL 16W PR	posterior-upper thoracic
3	SJ3PAUTT18PR	SHELL J3 BK POS UT TALL 18W PR	posterior-upper thoracic
3	SJ3PAUTT20PR	SHELL J3 BK POS UT TALL 20W PR	posterior-upper thoracic
3	SJ3PASHS14PR	SHELL J3 BK POS SH STD 14W PR	posterior-shoulder ht
3	SJ3PASHS16PR	SHELL J3 BK POS SH STD 16W PR	posterior-shoulder ht
3	SJ3PASHS18PR	SHELL J3 BK POS SH STD 18W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PASHS20PR	SHELL J3 BK POS SH STD 20W PR	posterior-shoulder ht
3	SJ3PLUTS14PR	SHELL J3 BK PL UT STD 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS16PR	SHELL J3 BK PL UT STD 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS18PR	SHELL J3 BK PL UT STD 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTS20PR	SHELL J3 BK PL UT STD 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM14PR	SHELL J3 BK PL UT MED 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM16PR	SHELL J3 BK PL UT MED 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM18PR	SHELL J3 BK PL UT MED 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTM20PR	SHELL J3 BK PL UT MED 20W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT14PR	SHELL J3 BK PL UT TALL 14W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT16PR	SHELL J3 BK PL UT TALL 16W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT18PR	SHELL J3 BK PL UT TALL 18W PR	posterior & lateral-upper thoracic
3	SJ3PLUTT20PR	SHELL J3 BK PL UT TALL 20W PR	posterior & lateral-upper thoracic
3	SJ3PLSHS14PR	SHELL J3 BK PL SH STD 14W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS16PR	SHELL J3 BK PL SH STD 16W PR	posterior & lateral-shoulder ht
3	SJ3PLSHS18PR	SHELL J3 BK PL SH STD 18W PR	posterior & lateral-shoulder ht

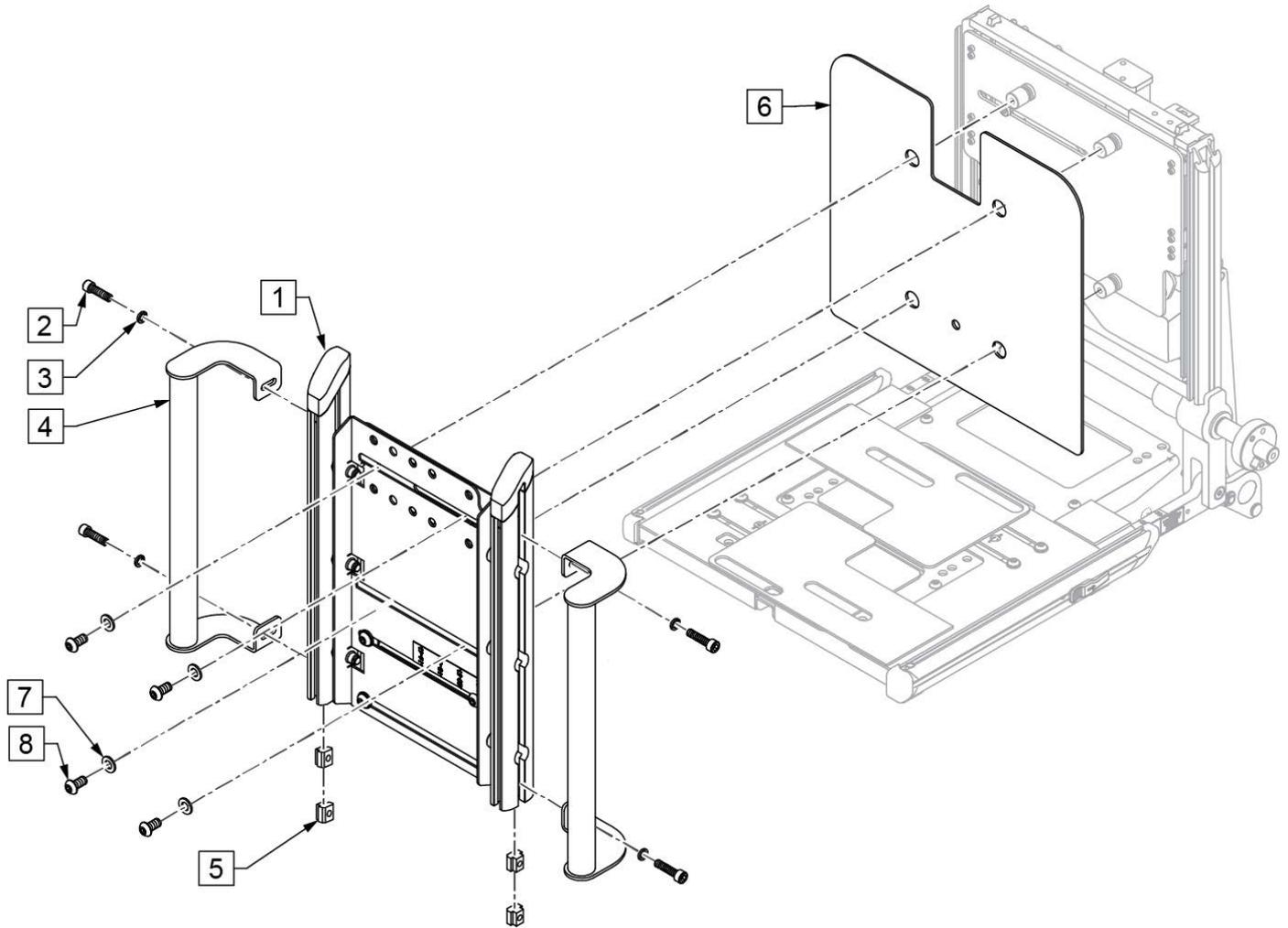
Pos.	Item Number	Description	Remarks
3	SJ3PLSHS20PR	SHELL J3 BK PL SH STD 20W PR	posterior & lateral-shoulder ht
3	SJ3PDLUTS14PR	SHELL J3 BK PDL UT STD 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTS16PR	SHELL J3 BK PDL UT STD 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTS18PR	SHELL J3 BK PDL UT STD 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTS20PR	SHELL J3 BK PDL UT STD 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTM14PR	SHELL J3 BK PDL UT MED 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTM16PR	SHELL J3 BK PDL UT MED 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTM18PR	SHELL J3 BK PDL UT MED 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTM20PR	SHELL J3 BK PDL UT MED 20W PR	deep lateral- upper thoracic
3	SJ3PDLUTT14PR	SHELL J3 BK PDL UT TALL 14W PR	deep lateral- upper thoracic
3	SJ3PDLUTT16PR	SHELL J3 BK PDL UT TALL 16W PR	deep lateral- upper thoracic
3	SJ3PDLUTT18PR	SHELL J3 BK PDL UT TALL 18W PR	deep lateral- upper thoracic
3	SJ3PDLUTT20PR	SHELL J3 BK PDL UT TALL 20W PR	deep lateral- upper thoracic
3	SJ3PDLSHS14PR	SHELL J3 BK PDL SH STD 14W PR	deep lateral- shoulder ht
3	SJ3PDLSHS16PR	SHELL J3 BK PDL SH STD 16W PR	deep lateral- shoulder ht
3	SJ3PDLSHS18PR	SHELL J3 BK PDL SH STD 18W PR	deep lateral- shoulder ht
3	SJ3PDLSHS20PR	SHELL J3 BK PDL SH STD 20W PR	deep lateral- shoulder ht
3	SJ3PDCUTM14PR	SHELL J3 BK PDC UT MED 14W PR	deep contour- upper thoracic
3	SJ3PDCUTM16PR	SHELL J3 BK PDC UT MED 16W PR	deep contour- upper thoracic
3	SJ3PDCUTM18PR	SHELL J3 BK PDC UT MED 18W PR	deep contour- upper thoracic
3	SJ3PDCUTM20PR	SHELL J3 BK PDC UT MED 20W PR	deep contour- upper thoracic
3	SJ3PDCSHS16PR	SHELL J3 BK PDC SH STD 16W PR	deep contour- shoulder ht
3	SJ3PDCSHS18PR	SHELL J3 BK PDC SH STD 18W PR	deep contour- shoulder ht
3	SJ3PDCSHS20PR	SHELL J3 BK PDC SH STD 20W PR	deep contour- shoulder ht
1-6	J3PLMTT14PR	J3 BK J3 PL MT TALL 14W PR	
1-6	J3PLMTT16PR	J3 BK J3 PL MT TALL 16W PR	
1-6	J3PLMTT18PR	J3 BK J3 PL MT TALL 18W PR	
1-6	J3PLMTT20PR	J3 BK J3 PL MT TALL 20W PR	
1-6	J3PDCMTT14PR	J3 BK J3 PDC MT TALL 14W PR	
1-6	J3PDCMTT16PR	J3 BK J3 PDC MT TALL 16W PR	
1-6	J3PDCMTT18PR	J3 BK J3 PDC MT TALL 18W PR	
1-6	J3PDCMTT20PR	J3 BK J3 PDC MT TALL 20W PR	
1-6	J3PDCMTT22PR	J3 BK J3 POS MT TALL 22W PR	
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1-6	J3PAMTT20PR	J3 BK J3 POS MT TALL 20W PR	
1-6	J3PAUTS14PR	J3 BK POS UT STD 14W PR	
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1-6	J3PAUTM20PR	J3 BK POS UT MED 20W PR	
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1-6	J3PAUTT14PR	J3 BK POS UT TALL 14W PR	
1-6	J3PAUTT16PR	J3 BK POS UT TALL 16W PR	
1-6	J3PAUTT18PR	J3 BK POS UT TALL 18W PR	
1-6	J3PAUTT20PR	J3 BK POS UT TALL 20W PR	
1-6	J3PASHS14PR	J3 BK POS SH STD 14W PR	
1-6	J3PASHS16PR	J3 BK POS SH STD 16W PR	
1-6	J3PASHS18PR	J3 BK POS SH STD 18W PR	
1-6	J3PASHS20PR	J3 BK POS SH STD 20W PR	
1-6	J3PASHS22PR	J3 BK POS SH STD 22W PR	
1-6	J3PLUTS14PR	J3 BK PL UT STD 14W PR	

Pos.	Item Number	Description	Remarks
1-6	J3PLUTS16PR	J3 BK PL UT STD 16W PR	
1-6	J3PLUTS18PR	J3 BK PL UT STD 18W PR	
1-6	J3PLUTS20PR	J3 BK PL UT STD 20W PR	
1-6	J3PLUTM14PR	J3 BK PL UT MED 14W PR	
1-6	J3PLUTM16PR	J3 BK PL UT MED 16W PR	
1-6	J3PLUTM18PR	J3 BK PL UT MED 18W PR	
1-6	J3PLUTM20PR	J3 BK PL UT MED 20W PR	
1-6	J3PLUTT14PR	J3 BK PL UT TALL 14W PR	
1-6	J3PLUTT16PR	J3 BK PL UT TALL 16W PR	
1-6	J3PLUTT18PR	J3 BK PL UT TALL 18W PR	
1-6	J3PLUTT20PR	J3 BK PL UT TALL 20W PR	
1-6	J3PLSHS14PR	J3 BK PL SH STD 14W PR	
1-6	J3PLSHS16PR	J3 BK PL SH STD 16W PR	
1-6	J3PLSHS18PR	J3 BK PL SH STD 18W PR	
1-6	J3PLSHS20PR	J3 BK PL SH STD 20W PR	
1-6	J3PDLUTS14PR	J3 BK PDL UT STD 14W PR	
1-6	J3PDLUTS16PR	J3 BK PDL UT STD 16W PR	
1-6	J3PDLUTS18PR	J3 BK PDL UT STD 18W PR	
1-6	J3PDLUTS20PR	J3 BK PDL UT STD 20W PR	
1-6	J3PDLUTM14PR	J3 BK PDL UT MED 14W PR	
1-6	J3PDLUTM16PR	J3 BK PDL UT MED 16W PR	
1-6	J3PDLUTM18PR	J3 BK PDL UT MED 18W PR	
1-6	J3PDLUTM20PR	J3 BK PDL UT MED 20W PR	
1-6	J3PDLUTT14PR	J3 BK PDL UT TALL 14W PR	
1-6	J3PDLUTT16PR	J3 BK PDL UT TALL 16W PR	
1-6	J3PDLUTT18PR	J3 BK PDL UT TALL 18W PR	
1-6	J3PDLUTT20PR	J3 BK PDL UT TALL 20W PR	
1-6	J3PDLSHS14PR	J3 BK PDL SH STD 14W PR	
1-6	J3PDLSHS16PR	J3 BK PDL SH STD 16W PR	
1-6	J3PDLSHS18PR	J3 BK PDL SH STD 18W PR	
1-6	J3PDLSHS20PR	J3 BK PDL SH STD 20W PR	
1-6	J3PDCUTM14PR	J3 BK PDC UT MED 14W PR	
1-6	J3PDCUTM16PR	J3 BK PDC UT MED 16W PR	
1-6	J3PDCUTM18PR	J3 BK PDC UT MED 18W PR	
1-6	J3PDCUTM20PR	J3 BK PDC UT MED 20W PR	
1-6	J3PDCSHS16PR	J3 BK PDC SH STD 16W PR	
1-6	J3PDCSHS18PR	J3 BK PDC SH STD 18W PR	
1-6	J3PDCSHS20PR	J3 BK PDC SH STD 20W PR	
1-6	J3PDMTT14PR	J3 PD MT TALL 14" PR	
1-6	J3PDMTT16PR	J3 PD MT TALL 16" PR	
1-6	J3PDMTT18PR	J3 PD MT TALL 18" PR	
1-6	J3PDMTT20PR	J3 PD MT TALL 20" PR	
1-6	J3PDSHS14PR	J3 PD SH SHORT 14" PR	
1-6	J3PDSHS16PR	J3 PD SH SHORT 16" PR	
1-6	J3PDSHS18PR	J3 PD SH SHORT 18" PR	
1-6	J3PDSHS20PR	J3 PD SH SHORT 20" PR	
1-6	J3PDUTM14PR	J3 PD UT MED 14" PR	
1-6	J3PDUTM16PR	J3 PD UT MED 16" PR	
1-6	J3PDUTM18PR	J3 PD UT MED 18" PR	
1-6	J3PDUTM20PR	J3 PD UT MED 20" PR	
4-6	126895	J3 BK NUT PLATE KIT	Pair-2 Plates, 4 washers, 4 nuts

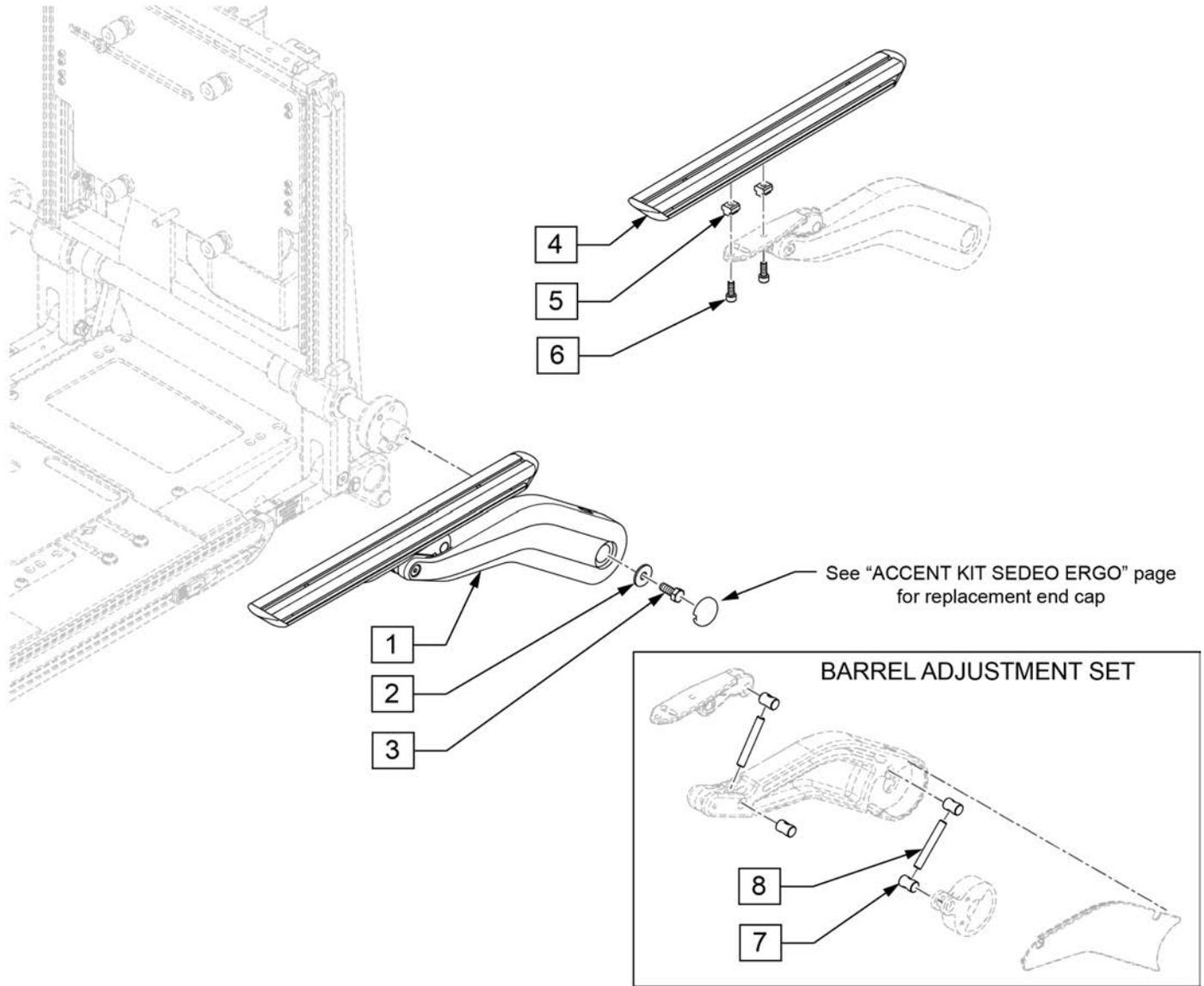
Note: item 4 used on item 1A for 16" and larger widths and on item 1B for 18" and larger widths.



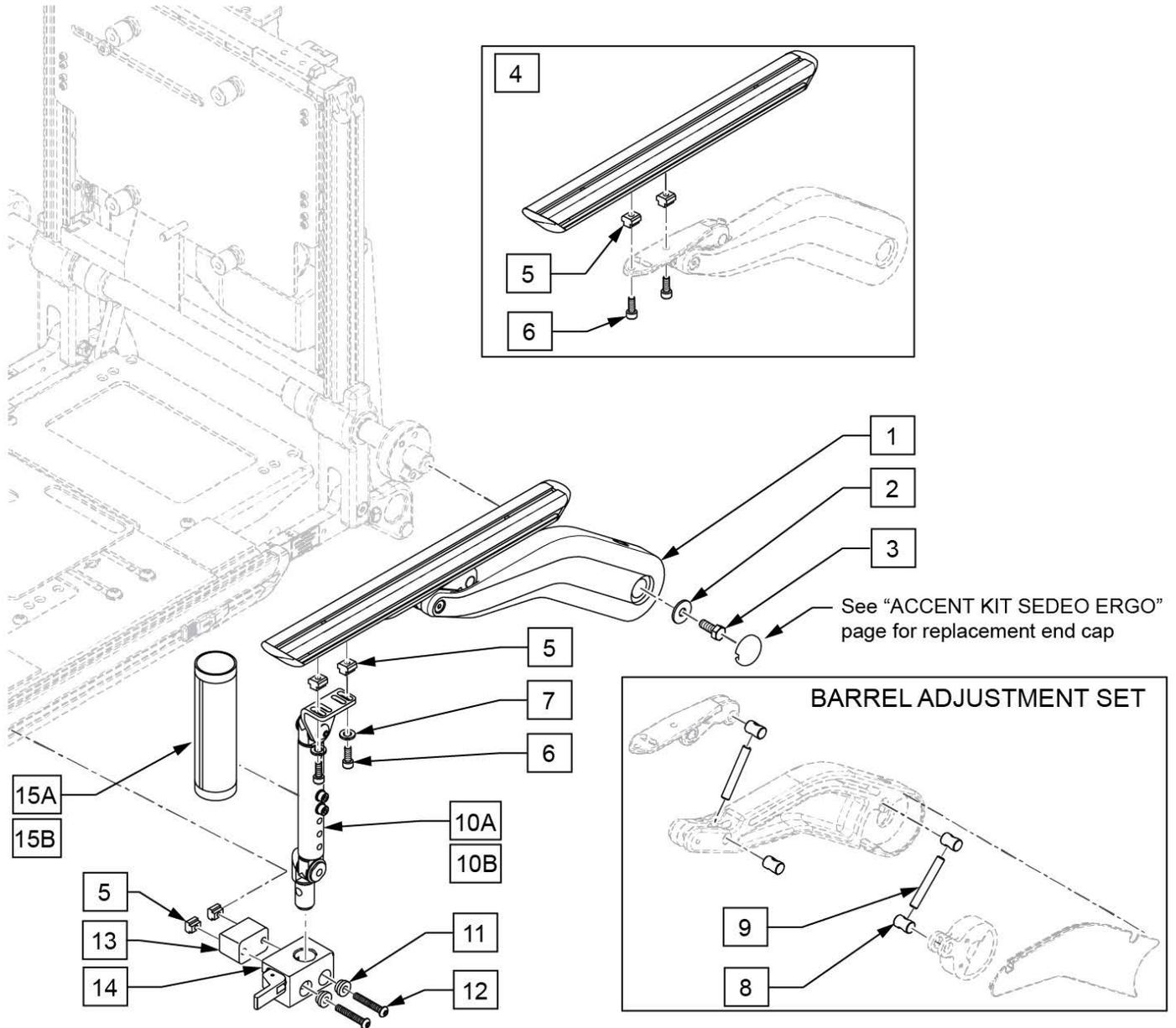
Pos.	Item Number	Description	Remarks
2,3	159755	BACKREST SHELL FASTENERS	
1A,2-4	134633	JAY3 BACKREST MOUNT ASSY	standard on 14"-20" widths; fits 14"-20" widths
1B,2-4	247118	MNT BCKRST 16-22" J3 ERGO	standard on 22" width; fits 16"-22" widths
1A,2-5	163178	JAY3 BACKREST MNT ASSY 14-20W	
1B,2-5	163179	JAY3 BACKREST MNT ASSY 22W	



Pos.	Item Number	Description
1	247048	JAY3 ALT MOUNT ASSY
2	102263-005	SHCS, M6 X 1 X 20, FULL, PL
3	107383	WASHER FLAT M6
4	246915	SDO JAY ADPTR MNT WLDMNT
5	132688	M6 T-NUT ISO299
7,8	159755	BACKREST SHELL FASTENERS
1-8	163183	BACK MNT AFTERMKT ASSM

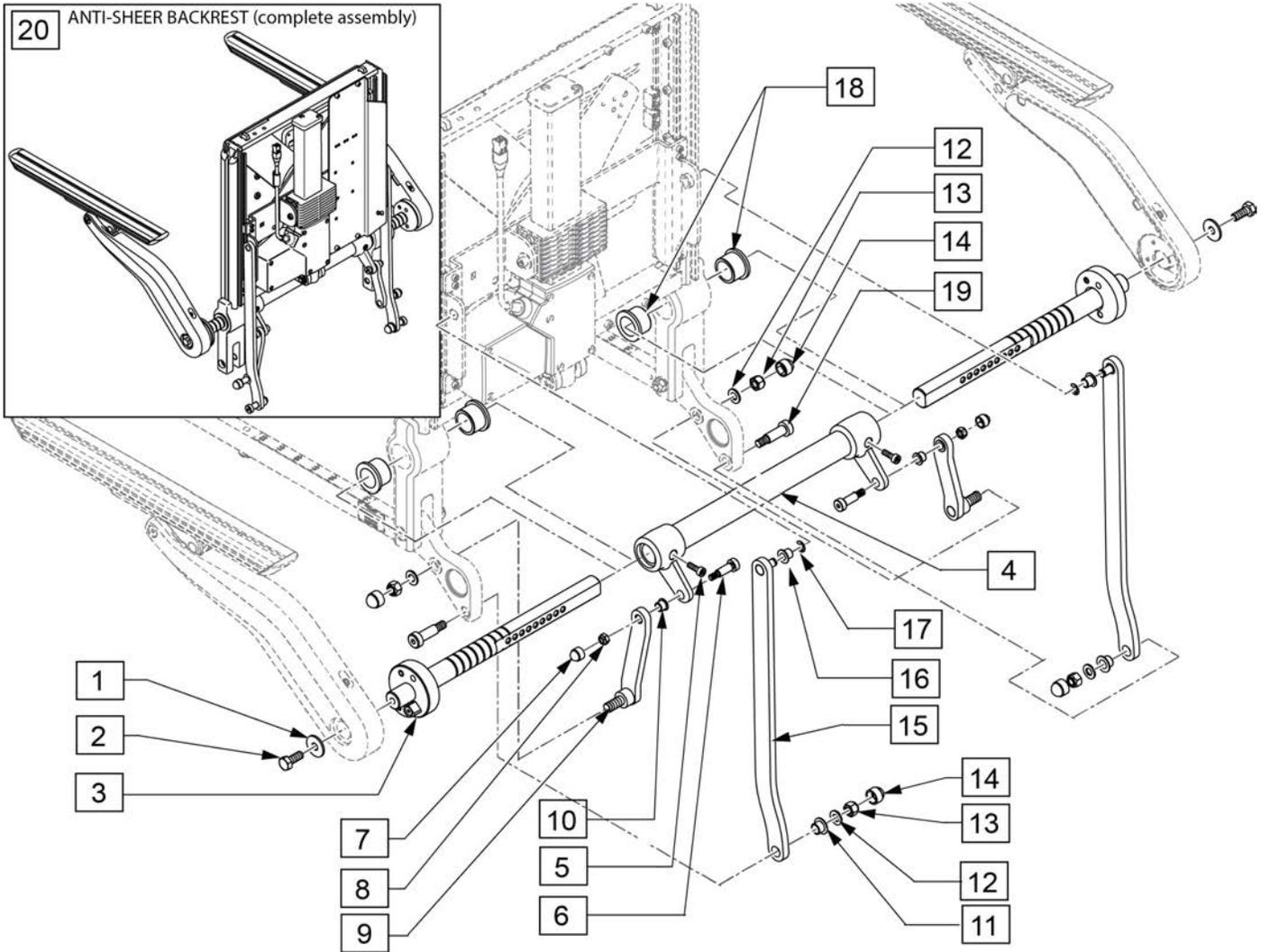


Pos.	Item Number	Description	Remarks
1-3	159770	CANTILEVER ARM RT SDO	Right
1-3	159771	CANTILEVER ARM LFT SDO	Left
4-6	159769	STD ARMREST RT SDO	Right or Left
7,8	159973	CANTI ARM BARREL ADJ SET	

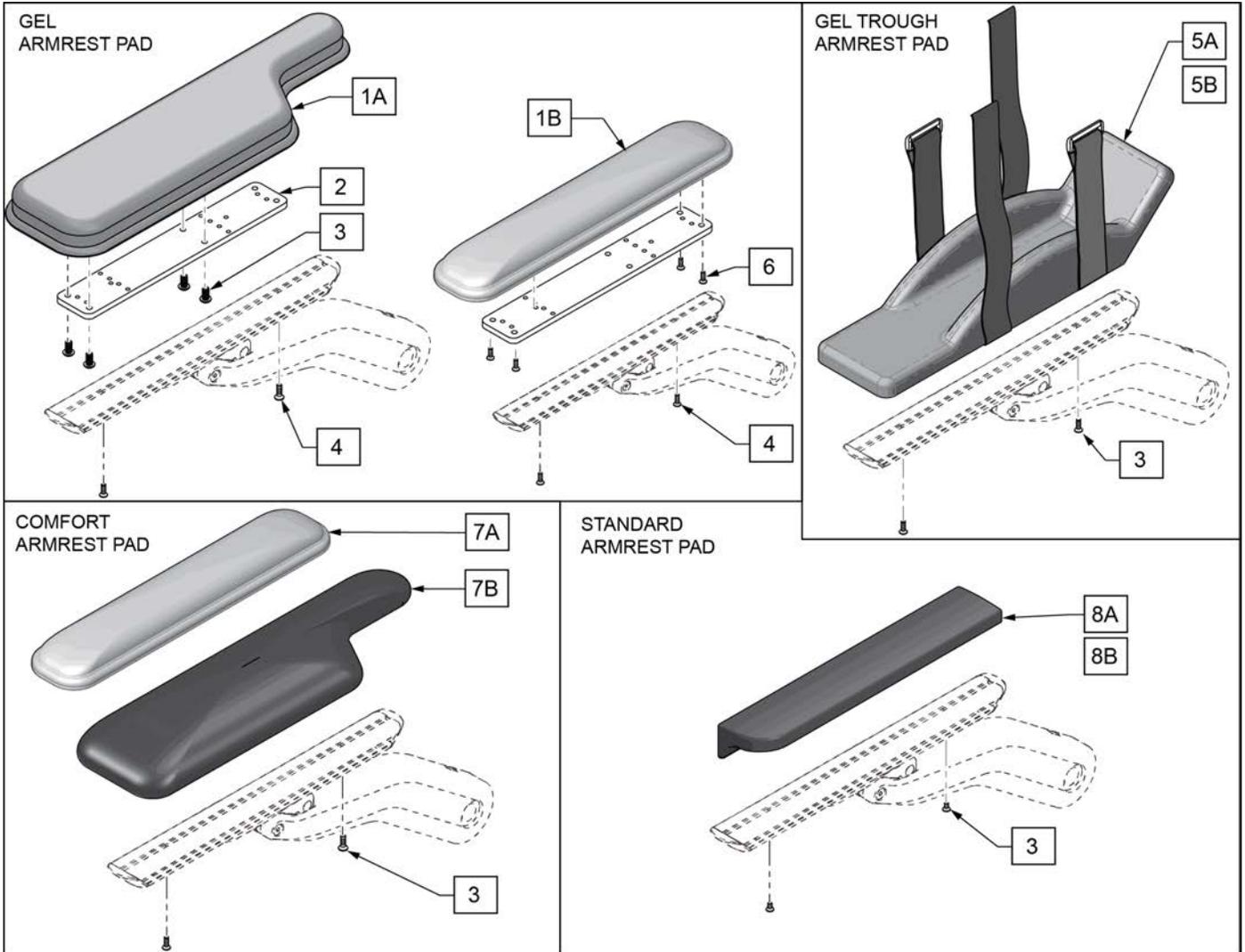


Pos.	Item Number	Description	Remarks
1-3	159770	CANTILEVER ARM RT SDO	Right
1-3	159771	CANTILEVER ARM LFT SDO	Left
4	159769	STD ARMREST RT SDO	Right or Left
5	132688	M6 T-NUT ISO299	
6	104522	SHCS, M6 X 1 X 16, FULL PL	
7	250104	WASHER FLAT M6	
8,9	159973	CANTI ARM BARREL ADJ SET	
10A	246917	2 PT ASSY SDO	
10B	247043	SINGLE POST ASSY SDO TALL	
11	247355	BUSHING SHLDR CNTR BORE	
12	104399	SHCS M6X1X45 12 MM PART THD	
13	247946	SPACER 2PT ARMREST SEDEO	
14	506367	UNIV ARMRST RCVR ASSM LH	

Pos.	Item Number	Description	Remarks
14	506366	UNIV ARMREST RCVR ASSM RH	
8,9,10A,11-14,15A	163184	ERGO 2 PT ARM SZ A RETRO PR	
8,9,10B,11-14,15A	163185	ERGO 2 PT ARM SZ B RETRO PR	
5,11-14	163186	ERGO 2 PT ARM RECIEVERS PR	
5-7,10A	163187	ERGO 2 PT ARM FRNT POST SZ A	Use Seat Frame A
5-7,10B	163188	ERGO 2 PT ARM FRNT POST SZ B	Use Seat Frame B
15A	247853	COVER SHORT 2 POINT ARMREST	6"
15B	247854	COVER TALL 2 POINT ARMREST	8"

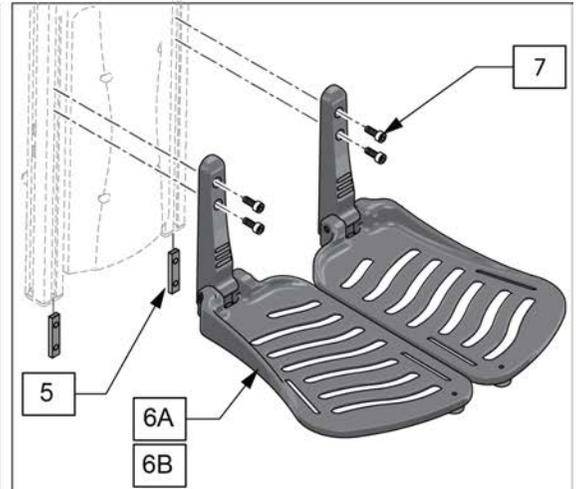
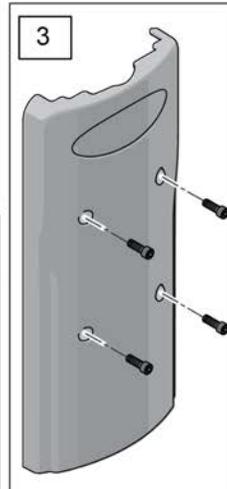
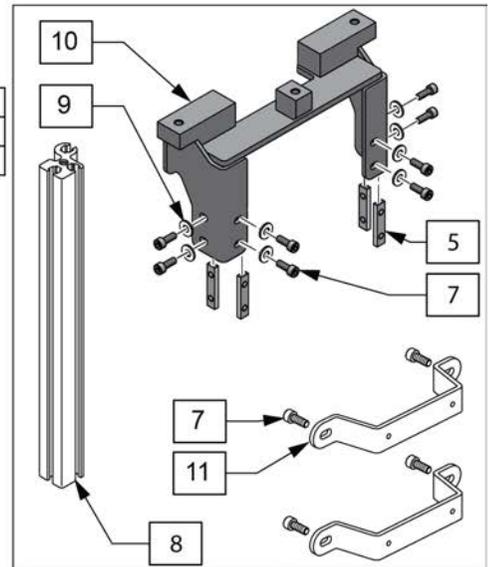
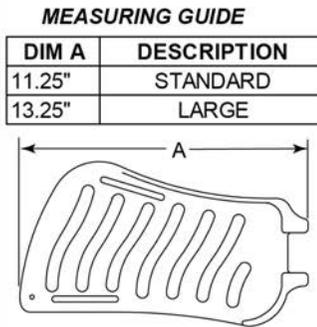
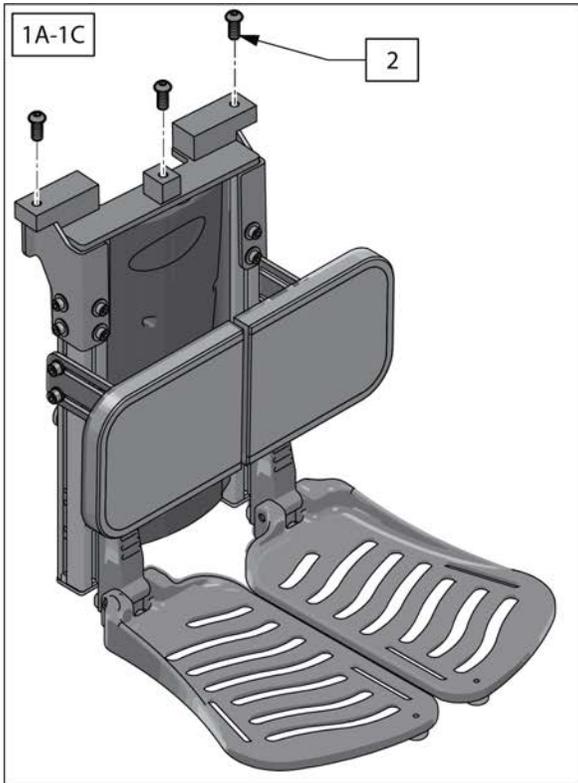


Pos.	Item Number	Description	Remarks
5	102263-002	SHCS, M6 x 1 x 20, FULL, NP	
1-5	21804110	ARMREST AXLE COMPL	
6-8,10-14,16-19	163189	ERGO BACK BUSHINGS W/HDWR	
11-15,17,19	247013	UPPER LINKAGE LH ASSY	Left
11-15,17,19	247014	LINKAGE ASSEMBLY RH	Right
6-10,12-14	247015	ARMREST LINKAGE ASSY	Left or Right
20	163276	BCKRST ANTI-SHEER SDO ERGO	Complete Assembly



Pos.	Item Number	Description	Remarks
3	103499-006	M5X16 8.8 DPS NP	
4	128609	FHCS M5 X 0.8 X 10, FULL, PL	
6	103499-007	FHCS,M5X0.8X20,FULL,NP	
1A,2,3	133885	4 IN GEL ARMPAD RH	Right
1A,2,3	133886	4 IN GEL ARMPAD LH	Left
1A,2-4	161138	4 IN GEL ARMPAD RETRO	Pair
1B,2,3	133883	2 IN GEL ARMPAD	Left or Right
1B,2,4,6	161139	2 IN GEL ARMPAD RETRO	Pair
3,5A	134530	GEL TROUGH PAD ASSM MED SE	Medium
3,5B	134531	GEL TROUGH PAD ASSM LRG SE	Large
4,7A	159773	COMFORT PAD 2" RETRO	Pair
4,7B	159774	COMFORT PAD 4" RETRO	Pair
4,7A	159974	COMFORT PAD 2" RT	Right
4,7A	159975	COMFORT PAD 2" LFT	Left
4,7B	159976	COMFORT PAD 4" RT	Right
4,7B	159977	COMFORT PAD 4" LFT	Left
3,8A	161132	STD ARMPAD RH W/PREM UPH	Right
3,8A	161133	STD ARMPAD LH W/PREM UPH	Left

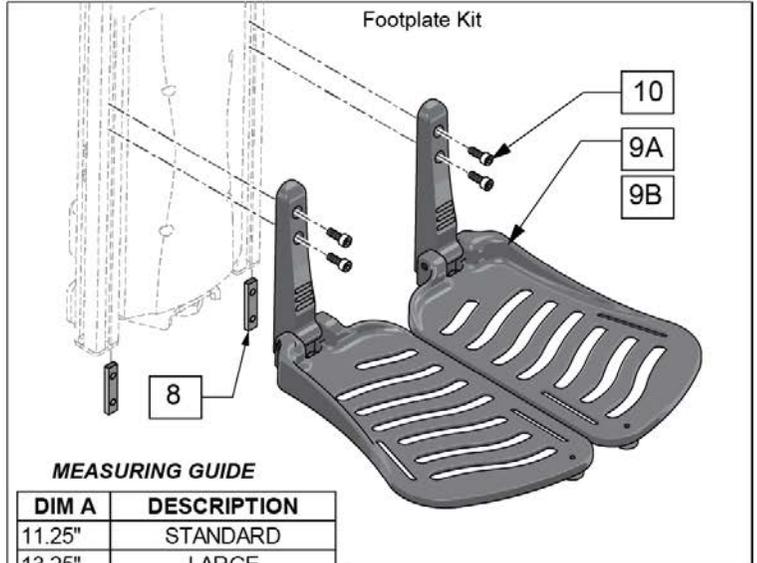
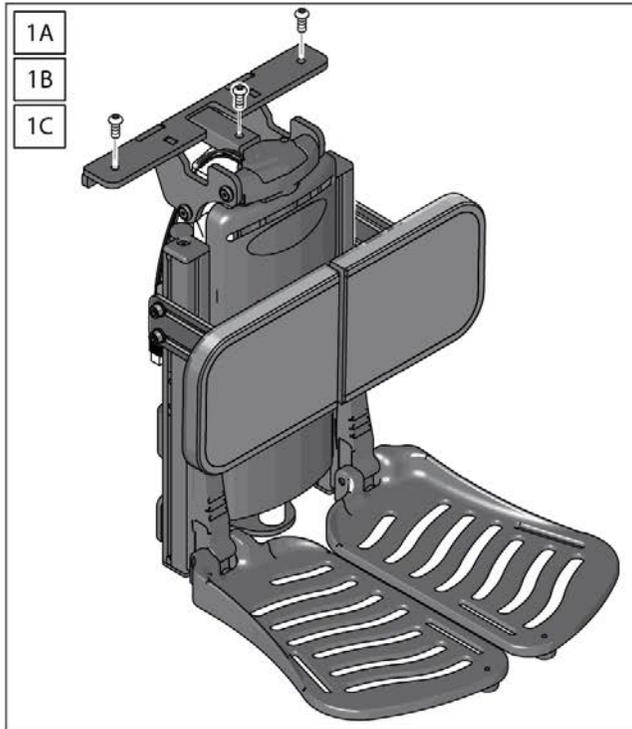
<b>Pos.</b>	<b>Item Number</b>	<b>Description</b>	<b>Remarks</b>
3,8A	161134	STD ARMPAD PR W/PREM UPH	Pair
3,8B	161135	STD ARMPAD RH W/3DX UPH	Right
3,8B	161136	STD ARMAPD LH W/3DX UPH	Left
3,8B	161137	STD ARMPAD PR W/3DX UPH	Pair



**4 FIXED CENTERMOUNT SMALL PARTS KIT**

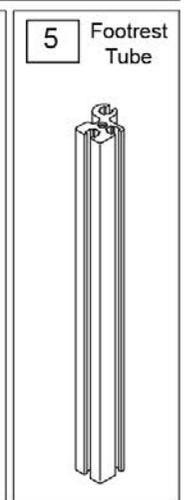
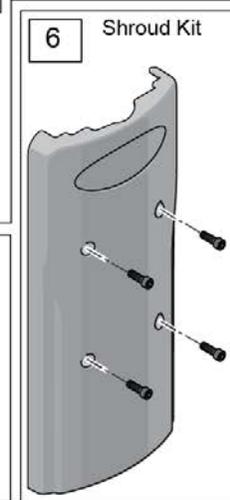
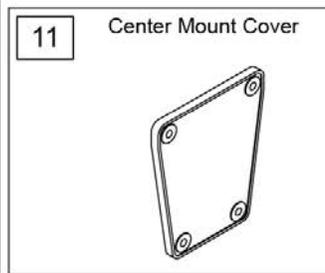
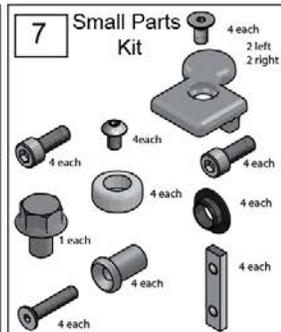
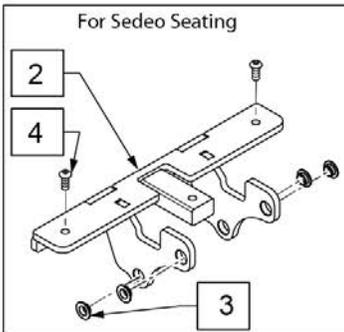
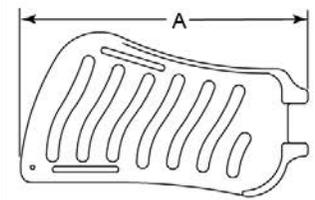
Not Shown	Item 13	Not Shown	Not Shown	Item 7	Item 9	Item 5
Footrest bumper	M5 x 8 BHCS	Footrest Tube Cap	M5 x 10 FHCS	M6 x 16 SHCS	M7 Washer	M6 Channel nut
4 each	4 each	2 left 2 right	2 each	8 each	8 each	8 each

Pos.	Item Number	Description	Remarks
1A,2	163190	FXD CENTER MNT STD FT STD PAD	
1B,2	163191	FIXED CENTER MNT LRG FT STD PAD	
1C,2	163192	FIXED CENTER MNT LRG FT LRG PAD	
2	013149	BHCS M8 x 16	
3	136475	PCM SHROUD KIT	W/ Fasteners
4	136489	FXD CNTRMNT SMALL PRTS KIT	
7	104522	SHCS, M6X1X16, FULL, PL	
5,6A,7	163193	FOOTPLATE KIT STD PCM PAIR	
5,6B,7	163194	FOOTPLATE KIT LRG PCM PAIR	
8	130320	TUBE FOOTREST	single tube fits left or right
9	132180	WASHER FLAT 7MM ROHS, SP	
10	132633	WLDMNT UPR FIXED CM	
11	130420	BRKT SHRD CNTRMNT	



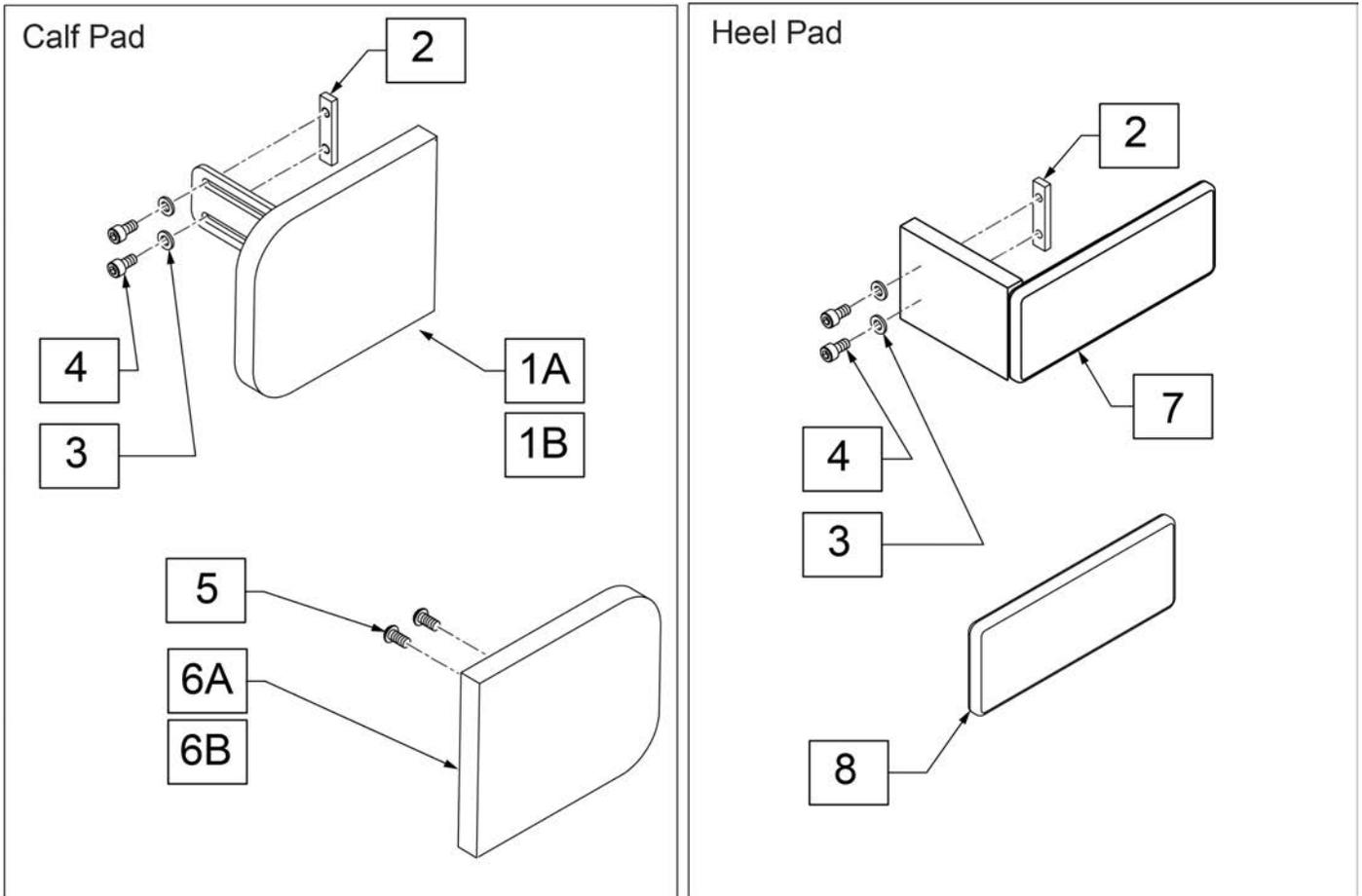
MEASURING GUIDE

DIM A	DESCRIPTION
11.25"	STANDARD
13.25"	LARGE

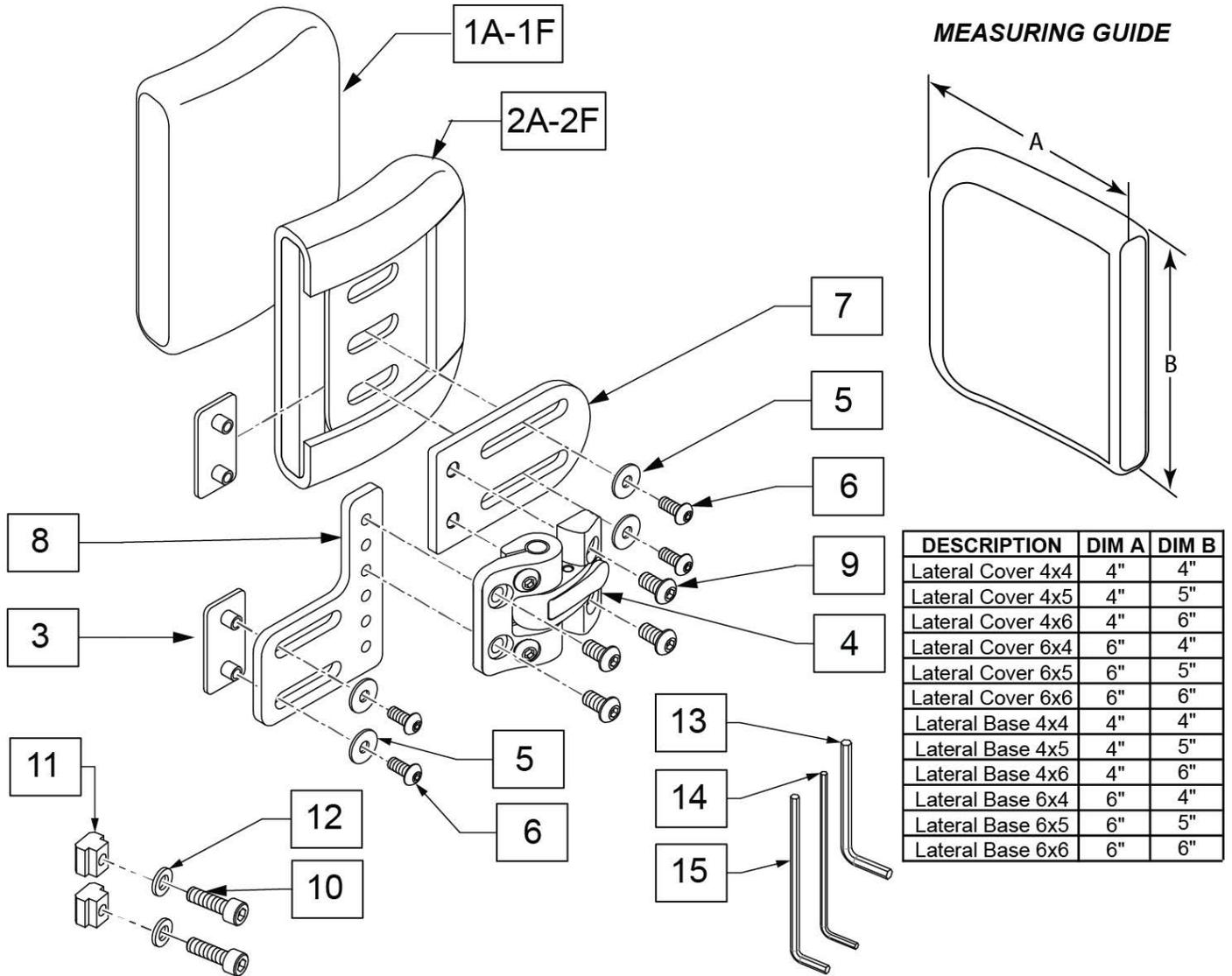


Pos.	Item Number	Description	Remarks
1A	163195	PCM ERGO STD FT STD PAD	
1B	163196	PCM ERGO LRG FT STD PAD	
1C	163197	PCM ERGO LRG FT LRG PAD	
2-4	159762	PCM BRACKET ASSM SDO	Sedeo Ergo
5	130320	TUBE FOOTREST	single tube fits left or right
6	136475	PCM SHROUD KIT	with Fasteners
7	136473	PWR CNTRMNT SMALL PRTS KIT	
8	131064	M6 CHANNEL NUT FTPLT	
8,9A,10	163193	FOOTPLATE KIT STD PCM PAIR	
8,9B,10	163194	FOOTPLATE KIT LRG PCM PAIR	
11	132611	POWER CENTER MOUNT COVER SE	Sedeo Ergo

Note: Heel Pad is an optional accessory, not shown on order form.



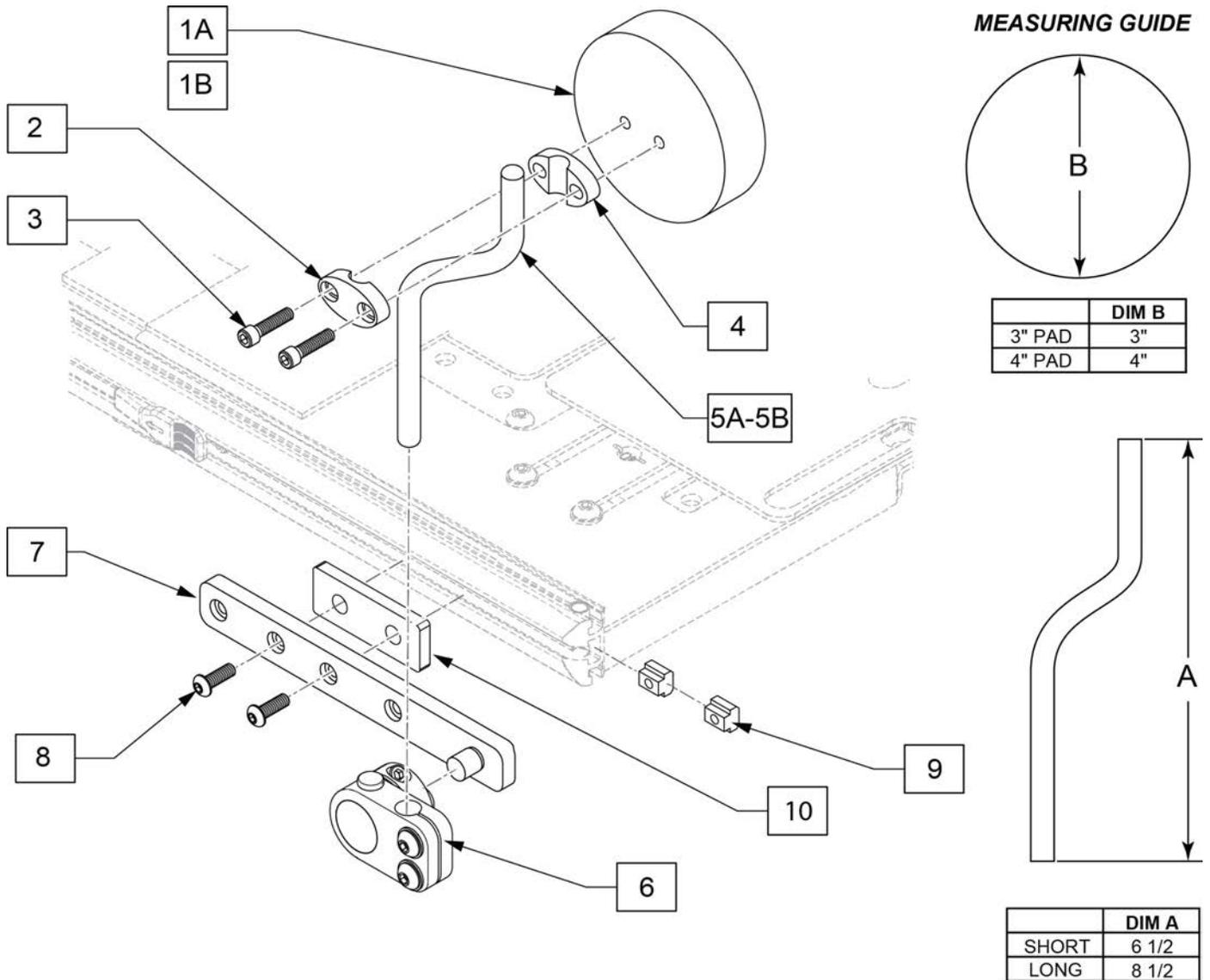
Pos.	Item Number	Description
1A	247848	CALF PAD ASSM 5X5
1B	247852	CALF PAD ASSM 6X7
2	131064	M6 CHANNEL NUT FTPLT
3	250104	WASHER FLAT M6
4	104522	SHCS M6X1X16 FULL PL
5,6A	163198	REPLACEMENT CALF PAD 5X5
5,6B	163199	REPLACEMENT CALF PAD 6X7
7	242012	HEEL FOAM PAD ASSEMBLY
8	242010	HEEL PAD COVER
1A,2-6A	247859	CALF PAD ASSY LH 5X5
1A,2-6A	247860	CALF PAD ASSY RH 5X5
1B,2-6B	247861	CALF PAD ASSY LH 6X7
1B,2-6B	247862	CALF PAD ASSY RH 6X7



Pos.	Item Number	Description	Remarks
1A	CJ3LAT4x4P	Lateral Cover 4x4	
1B	CJ3LAT4x5P	Lateral Cover 4x5	
1C	CJ3LAT4x6P	Lateral Cover 4x6	
1D	CJ3LAT6x4P	Lateral Cover 6x4	
1E	CJ3LAT6x5P	Lateral Cover 6x5	
1F	CJ3LAT6x6P	Lateral Cover 6x6	
2A	BJ3LAT4x4P	Lateral Base 4x4	
2B	BJ3LAT4x5P	Lateral Base 4x5	
2C	BJ3LAT4x6P	Lateral Base 4x6	
2D	BJ3LAT6x4P	Lateral Base 6x4	
2E	BJ3LAT6x5P	Lateral Base 6x5	
2F	BJ3LAT6x6P	Lateral Base 6x6	
3-6,7A,8,9	118045	J3 LATERAL S-A BRACKET RH	Right
3-6,7A,8,9	118046	J3 LATERAL S-A BRACKET LH	Left
3,5,6,9	118047	J3 S/A-LAT HDW KIT	
10-12	161131	LATERAL MOUNT FASTENERS SDO	Includes 2 of each to mount Sedeo Ergo

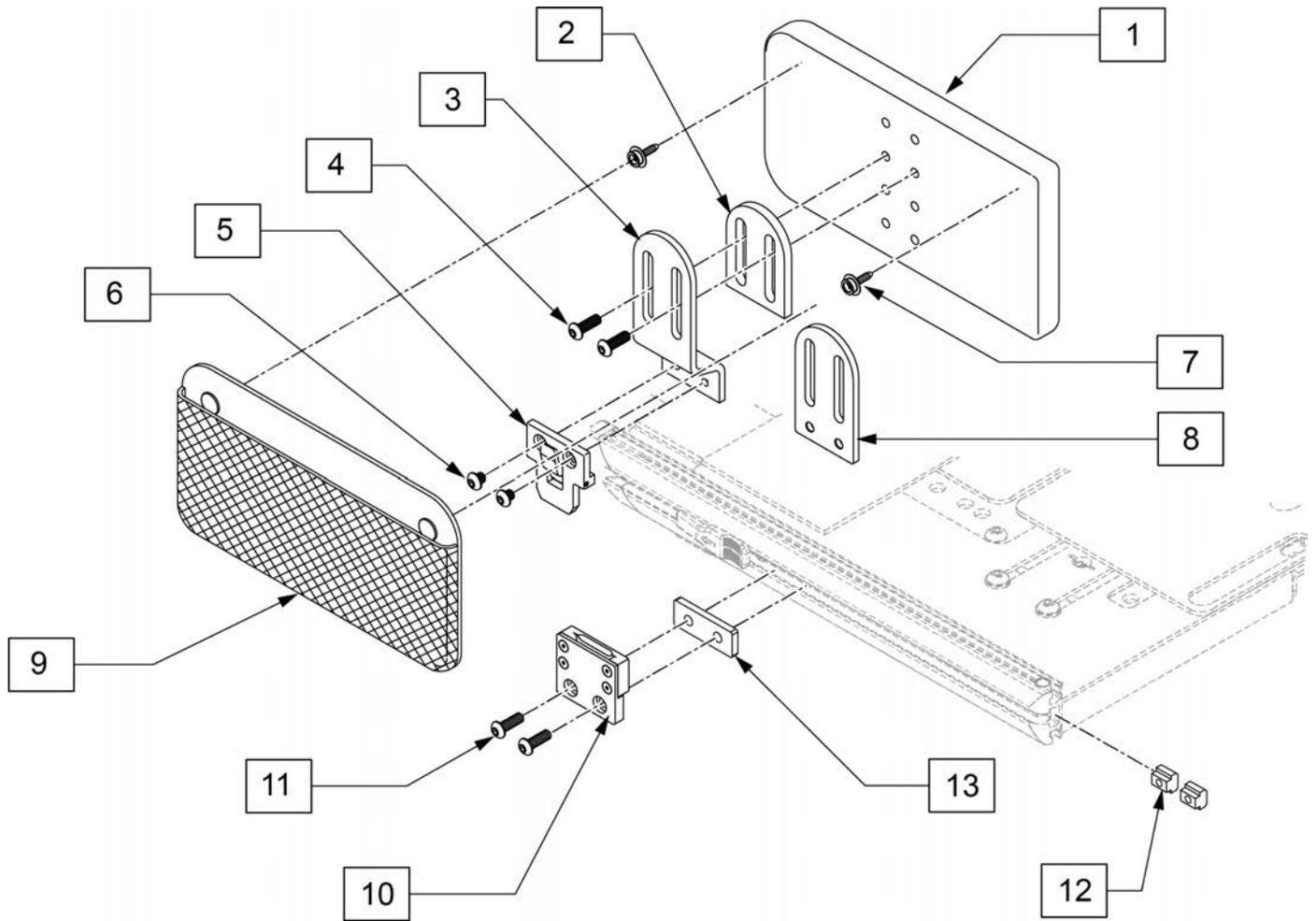
Pos.	Item Number	Description	Remarks
1A,2A,3-15	248408	ASSM THOR LAT RH S-A 4X4	
1A,2A,3-15	248414	ASSM THOR LAT LH S-A 4X4	
1B,2B,3-15	248409	ASSM THOR LAT RH S-A 4X5	
1B,2B,3-15	248415	ASSM THOR LAT LH S-A 4X5	
1C,2C,3-15	248410	ASSM THOR LAT RH S-A 4X6	
1C,2C,3-15	248416	ASSM THOR LAT LH S-A 4X6	
1D,2D,3-15	248411	ASSM THOR LAT RH S-A 6X4	
1D,2D,3-15	248417	ASSM THOR LAT LH S-A 6X4	
1E,2E,3-15	248412	ASSM THOR LAT RH S-A 6X5	
1E,2E,3-15	248418	ASSM THOR LAT LH S-A 6X5	
1F,2F,3-15	248413	ASSM THOR LAT RH S-A 6X6	
1F,2F,3-15	248419	ASSM THOR LAT LH S-A 6X6	

Note: Multiple fasteners included; see drawing for correct fasteners.

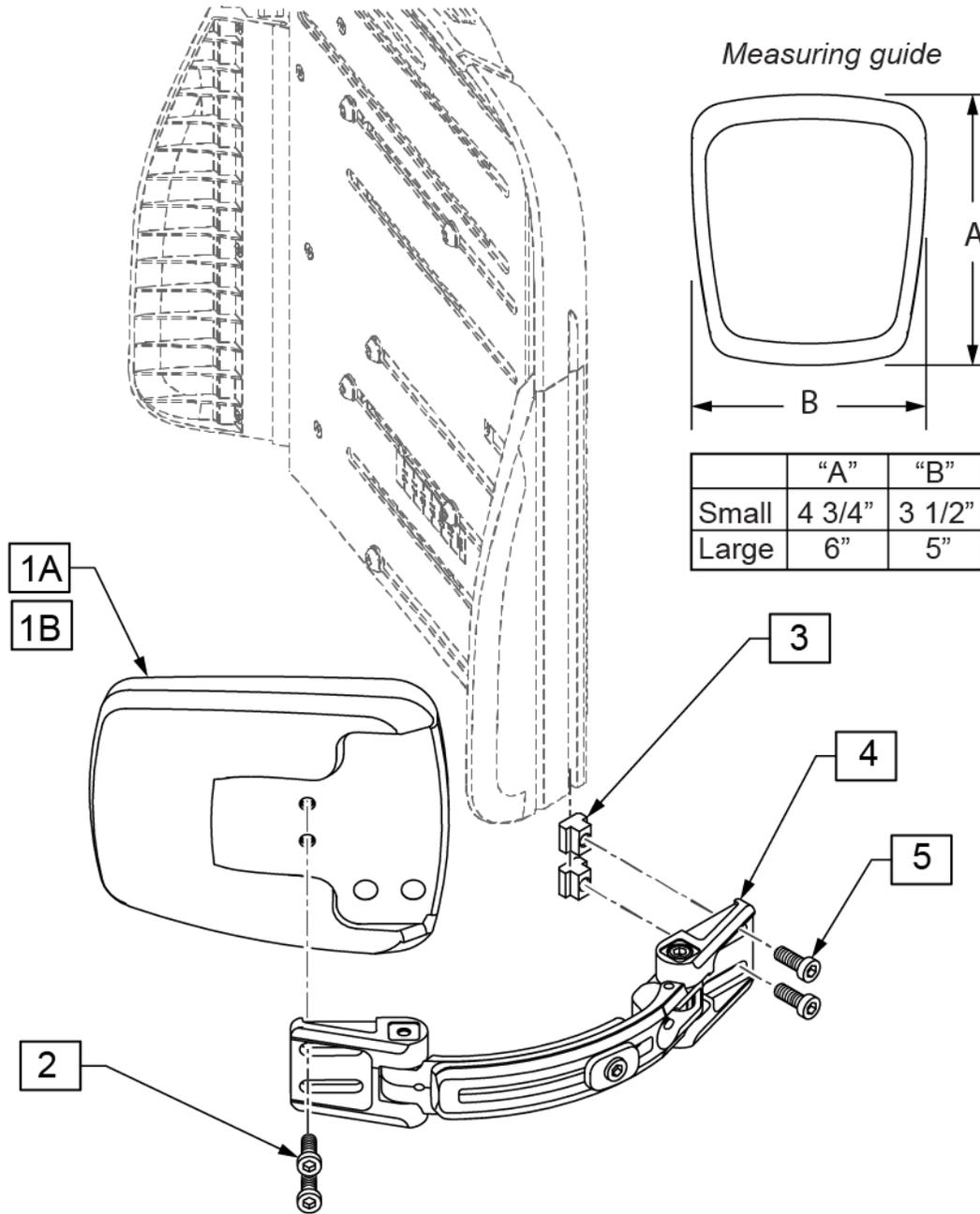


Pos.	Item Number	Description	Remarks
1A	KAD10XX	KNEE ADDUCTOR PAD, 3IN ROUND	
1B	KAD11XX	KNEE ADD PAD, 4IN ROUND	
2-4	112830	PAD MOUNT KIT KNEE SPPRT ASSM	
5A	PRT4858	SHORT ARM SA KNEE	Short: 7"
5B	PRT4857	LONG ARM SA KNEE	Long: 8"
6	112831	SWING AWAY KNEE SUPPORT R	Right
6	112832	SWING AWAY KNEE SUPPORT L	Left
8	103185-005	BHCS M6 x 1 x 12 FUL PL	Use for track mount
9	132688	M6 T-NUT ISO299	
10	132961	EZ ACC REM BRKT SPACER	
1A-5A,6-10	161140	KNEE SUP ASSM R SHRT 3" PAD	Right
1A-5A,6-10	161141	KNEE SUP ASSM L SHRT 3" PAD	Left

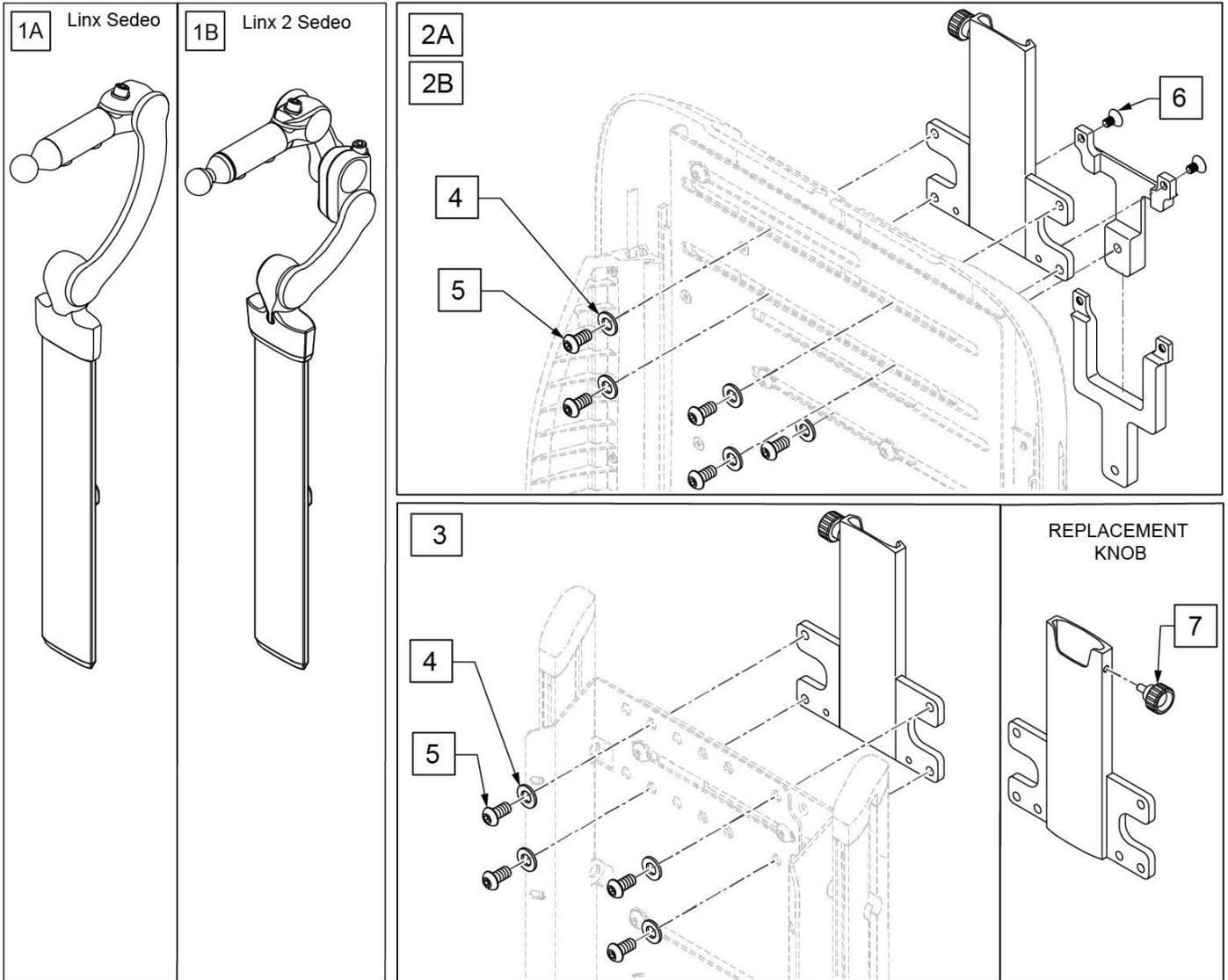
<b>Pos.</b>	<b>Item Number</b>	<b>Description</b>	<b>Remarks</b>
1A-5B,6-10	161142	KNEE SUP ASSM R LNG 3" PAD	Right
1A-5B,6-10	161143	KNEE SUP ASSM L LNG 3" PAD	Left
1B-5A,6-10	161144	KNEE SUP ASSM R SHRT 4" PAD	Right
1B-5A,6-10	161145	KNEE SUP ASSM L SHRT 4" PAD	Left
1B-5B,6-10	161146	KNEE SUP ASSM R LNG 4" PAD	Right
1B-5B,6-10	161147	KNEE SUP ASSM L LNG 4" PAD	Left
8-10	161148	KNEE SUP FASTENER KIT ERGO PR	2 Sides



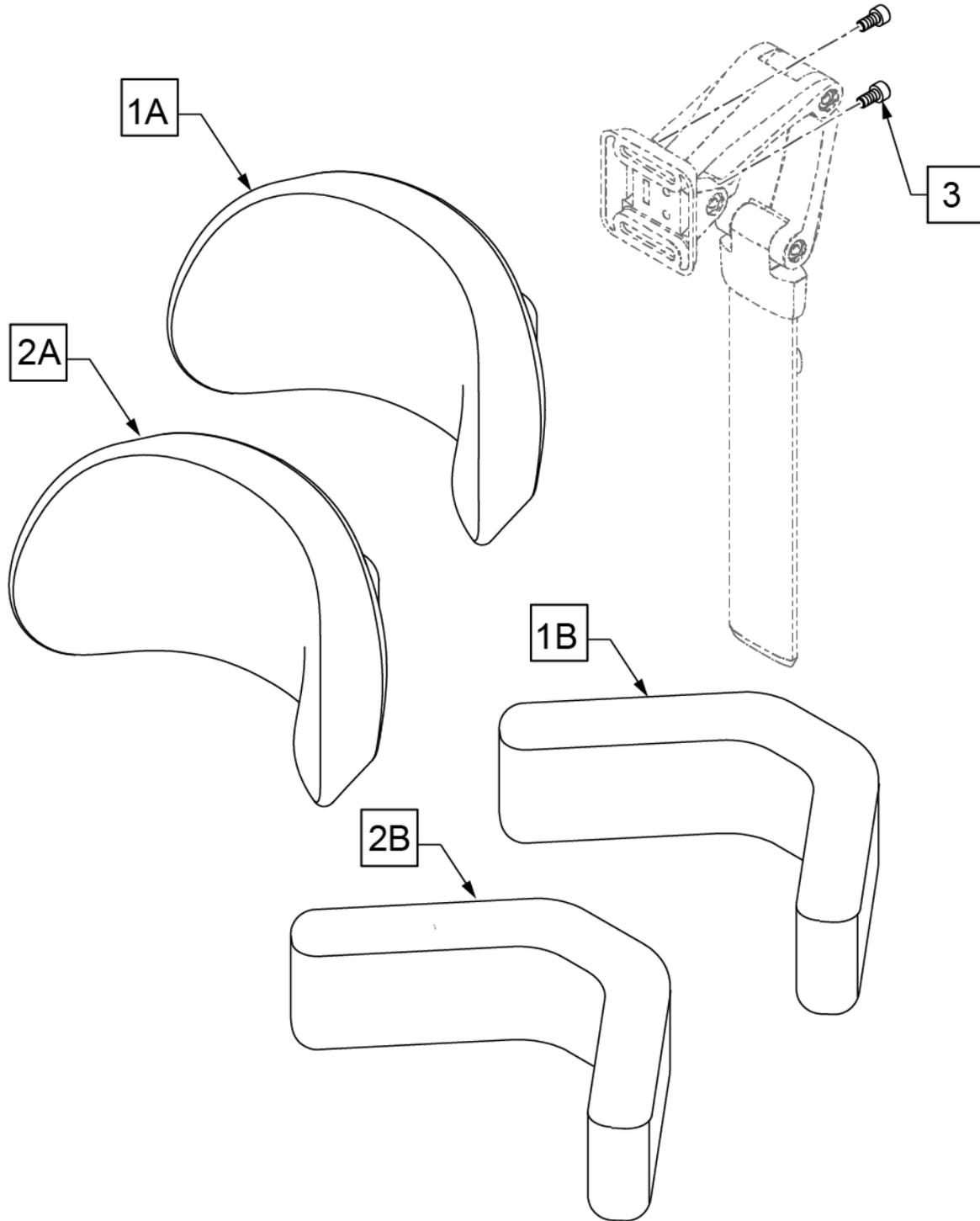
Pos.	Item Number	Description	Remarks
9	PMB1099	PELVIC MESH BAG	
1,4,7,9	107313	HIP GUIDE PAD 5X10	
12	132688	M6 T-NUT ISO299	
1-13	161149	HIP GUIDE ASSY LH 5X10 ERGO	Left
1-13	161150	HIP GUIDE ASSY RH 5X10 ERGO	Right
11-13	161151	HIP GUIDE FASTENERS ERGO	2 sides



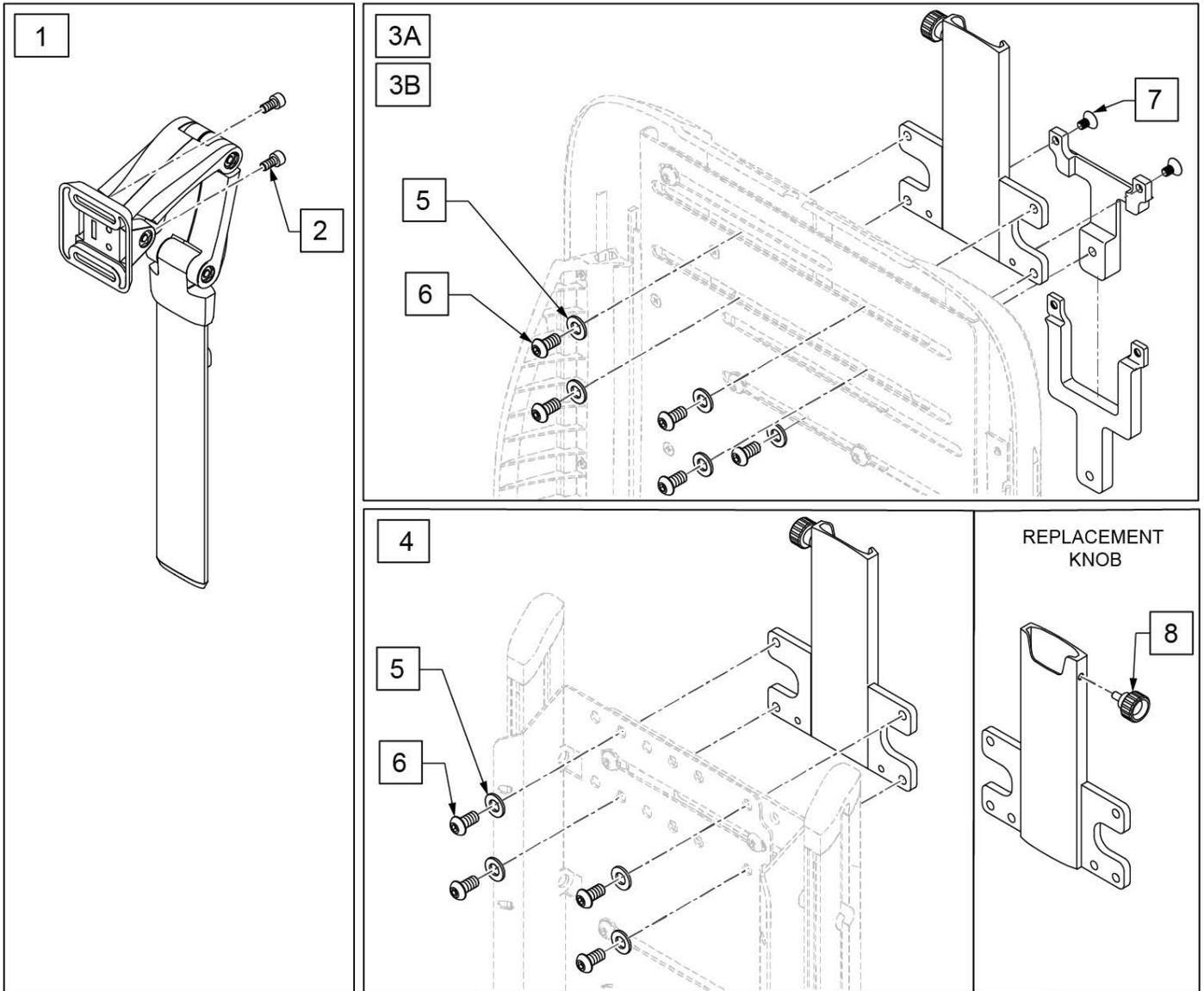
Pos.	Item Number	Description
1A	9002748	THORACIC CUSHION PU
1B	90009063	THORACIC CUSHION PU SHRT ASSY
2	103045	SHCS, M6 X 1 X 12, FULL PL
3	9003177	CLAMP NUT PROFILES
4	22509106	M ASSY THORACIC SUPPORT
5	104522	SHCS, M6 X 1 X 16, FULL, PL
1A,2-5	247061	SWING AWAY THORACIC SUPPORT
1B,2-5	247738	SWING AWAY THORACIC SPRT SML



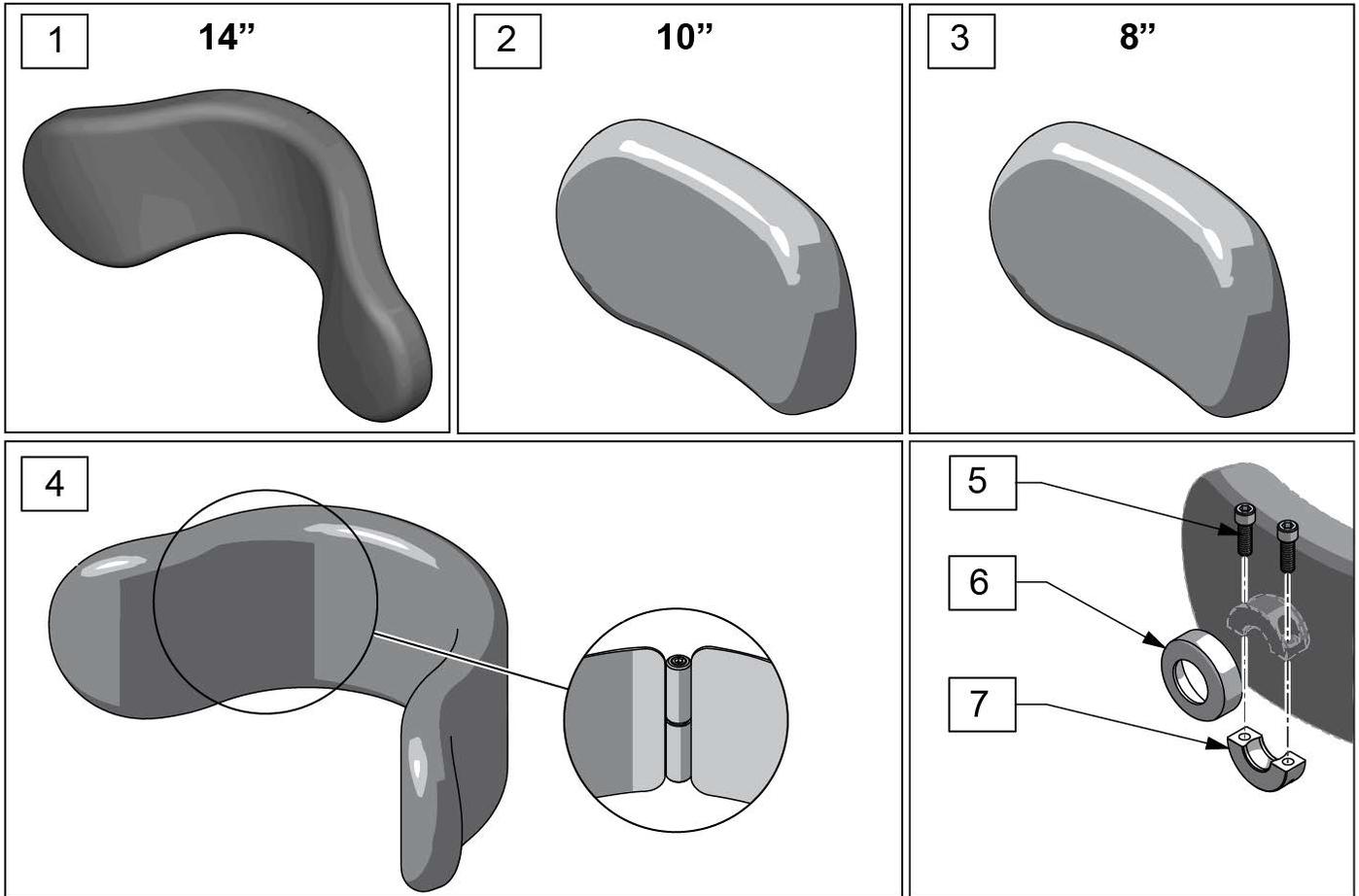
Pos.	Item Number	Description	Remarks
1A	245914	SEDEO-LINX HEADREST ASSM	
1B	245617	SEDEO LINX 2 HEADREST ASSM	
2A	247362	HEADREST REC ERGO STD ASSY	Standard
2B	247361	HEADREST RECEIVER ERGO TALL	Tall
3	21809216	HEADREST RECEIVER	J3
4	011691	WASHER HIGH STRENGTH 8MM	
5	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
6	103500-004	FHCS, M6 X 1 X 12, FULL, NP	
7	000233061	KNOB GN591 M5 X 10	



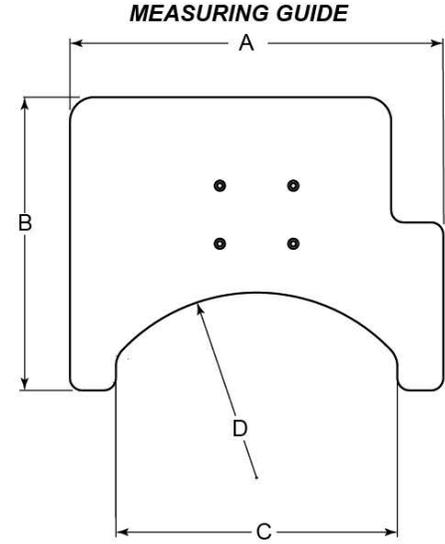
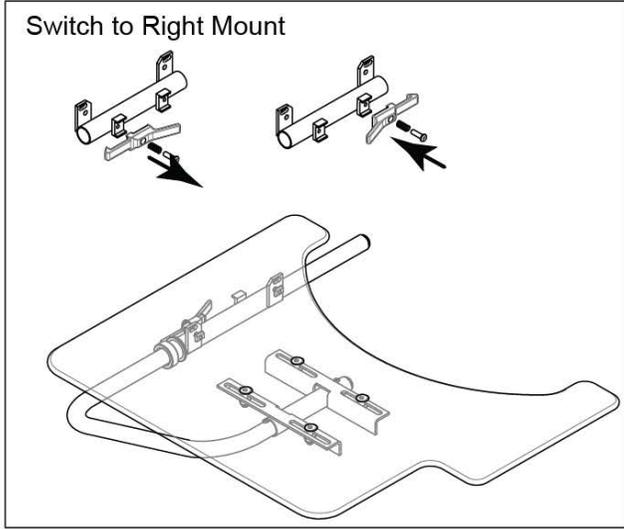
Pos.	Item Number	Description	Remarks
1A	1010957	STANDARD PAD 10" w/ hardware	
1B	1010997	SEDEO PAD FLEXIBLE	
2A	20009103	HEADREST COVER PADDED	Cover only
2B	20009105	COVER HEADREST CUSHION	Cover only
3	103045	SHCS, M6 X 1 X 12, FULL, PL	



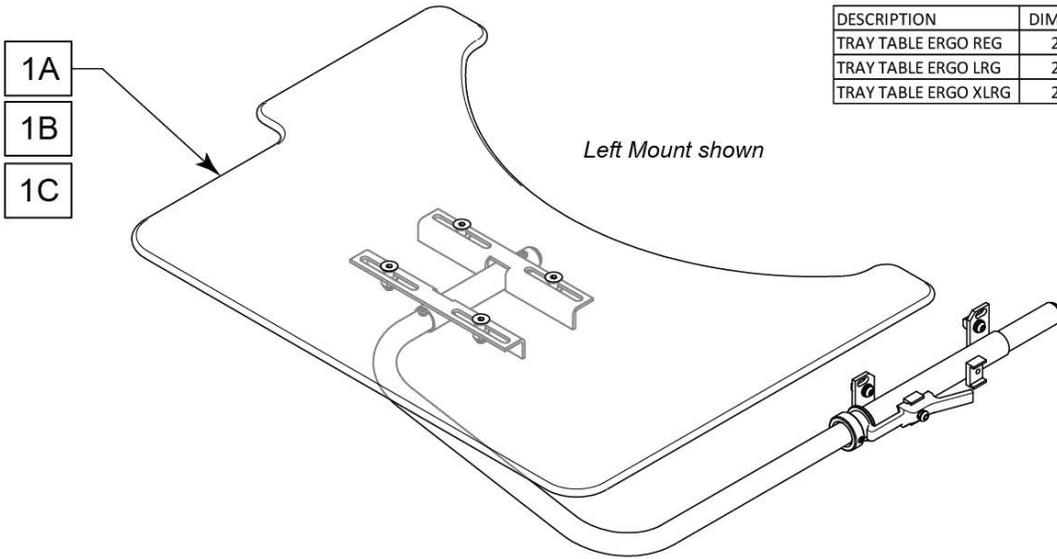
Pos.	Item Number	Description	Remarks
1	21809210	SEDEO HEADREST ASSEMBLY	
2	103045	SHCS, M6 X 1 X 12, FULL, PL	
3A	247362	HEADREST REC ERGO STD ASSY	Std
3B	247361	HEADREST RECEIVER ERGO TALL	Tall
4	21809216	HEADREST RECEIVER	
5	011691	WASHER HIGH STRENGTH 8MM	
6	013149	BHCS M8 X 1.25 X 16 BLK W/PL	
7	103500-004	FHCS, M6 X 1 X 12, FULL, NP	
8	000233061	KNOB GN591 M5 X 10	



Pos.	Item Number	Description
1	PF1400	REFOAM KIT 14"PLUSH
1	PC1400L	COVER 14"PLUSH/LYCRA
1	PC1400V	COVER 14" PLUSH/R'VSD DARTEXX
1	PC1400F	COVER 14"PLUSH/FLEECE
2	PF1000	REFOAM KIT 10"PLUSH
2	PC1000L	COVER 10"PLUSH/LYCRA
2	PC1000V	COVER 10" PLUSH/R'VSD DARTEXX
2	PC1000F	COVER 10"PLUSH/FLEECE
3	PF800	REFOAM KIT 8"PLUSH
3	PC800L	COVER 8"PLUSH/LYCRA
3	PC800V	COVER 8" PLUSH/R'VSD DARTEXX
3	PC800F	COVER 8"PLUSH/FLEECE
3	PC800P	COVER 8"PLUSH/ALLURE NH
4-7	125857	SM ADJUST-A-PLUSH W/ COLLAR
5	MF014600	1/4-28x5/8" SHCS-COLLAR BOLT
6	MC100-WB	COVER 3/4" COLLAR /VINYL BLACK
7	MW027100	COLLAR HALF RAD 3/4" THD. BLCK
5-7	125858	COLLAR W/ BOLTS AND COVER



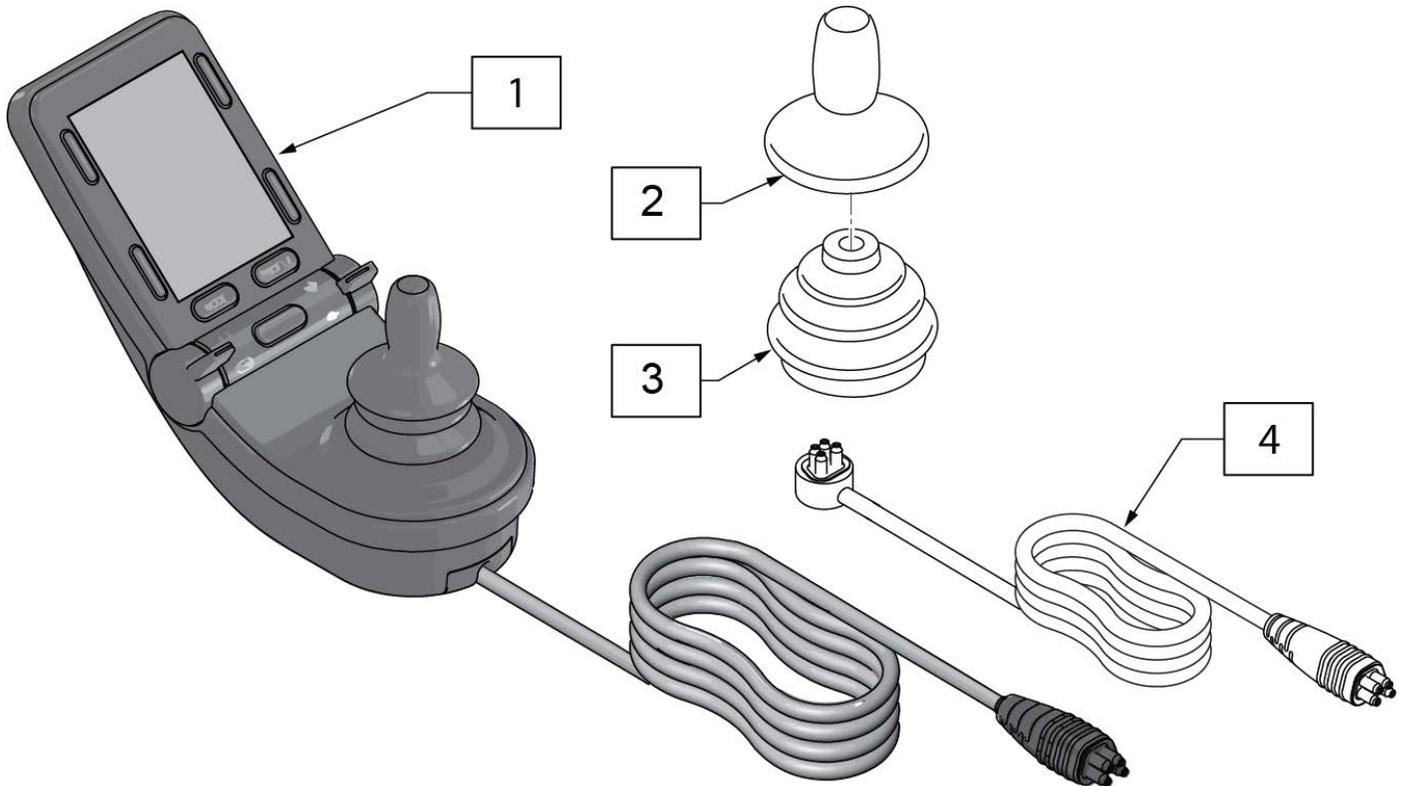
DESCRIPTION	DIM "A"	DIM "B"	DIM "C"	DIM "D" (radius)
TRAY TABLE ERGO REG	22	19	16	11
TRAY TABLE ERGO LRG	24	19	18	12
TRAY TABLE ERGO XLRG	26	19	20	13



Pos.	Item Number	Description	Remarks
1A	162273	TRAY TABLE ERGO REG	Up to 18" wide
1B	162274	TRAY TABLE ERGO LRG	20" wide
1C	162275	TRAY TABLE ERGO XLRG	22" wide

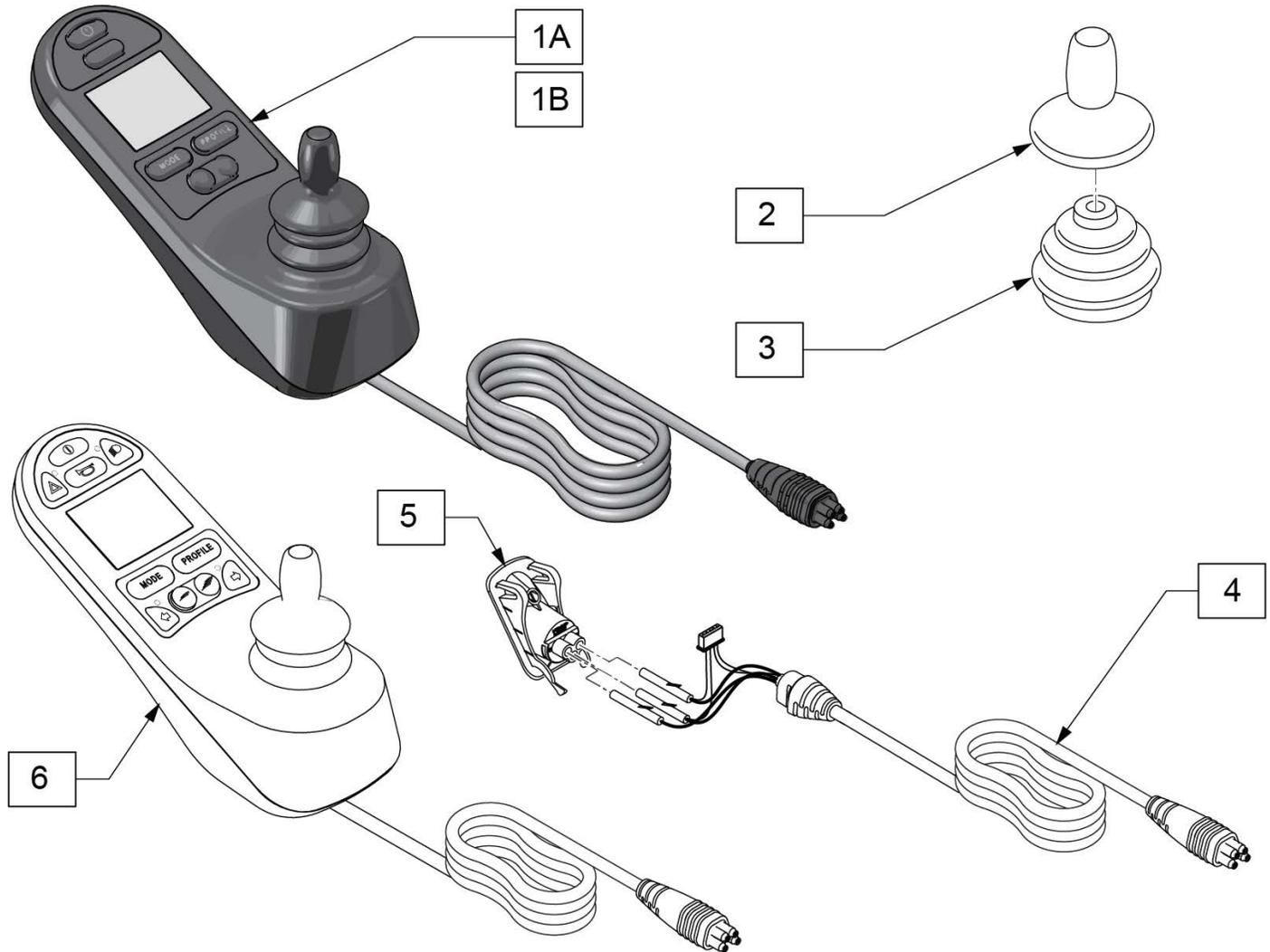
**Note:** Joystick Post accepts Joystick Knobs that have a 1/4" diameter mating hole.

**Note:** available on QM7 Series chairs After S/N QM710B, QM715B & QM720B.

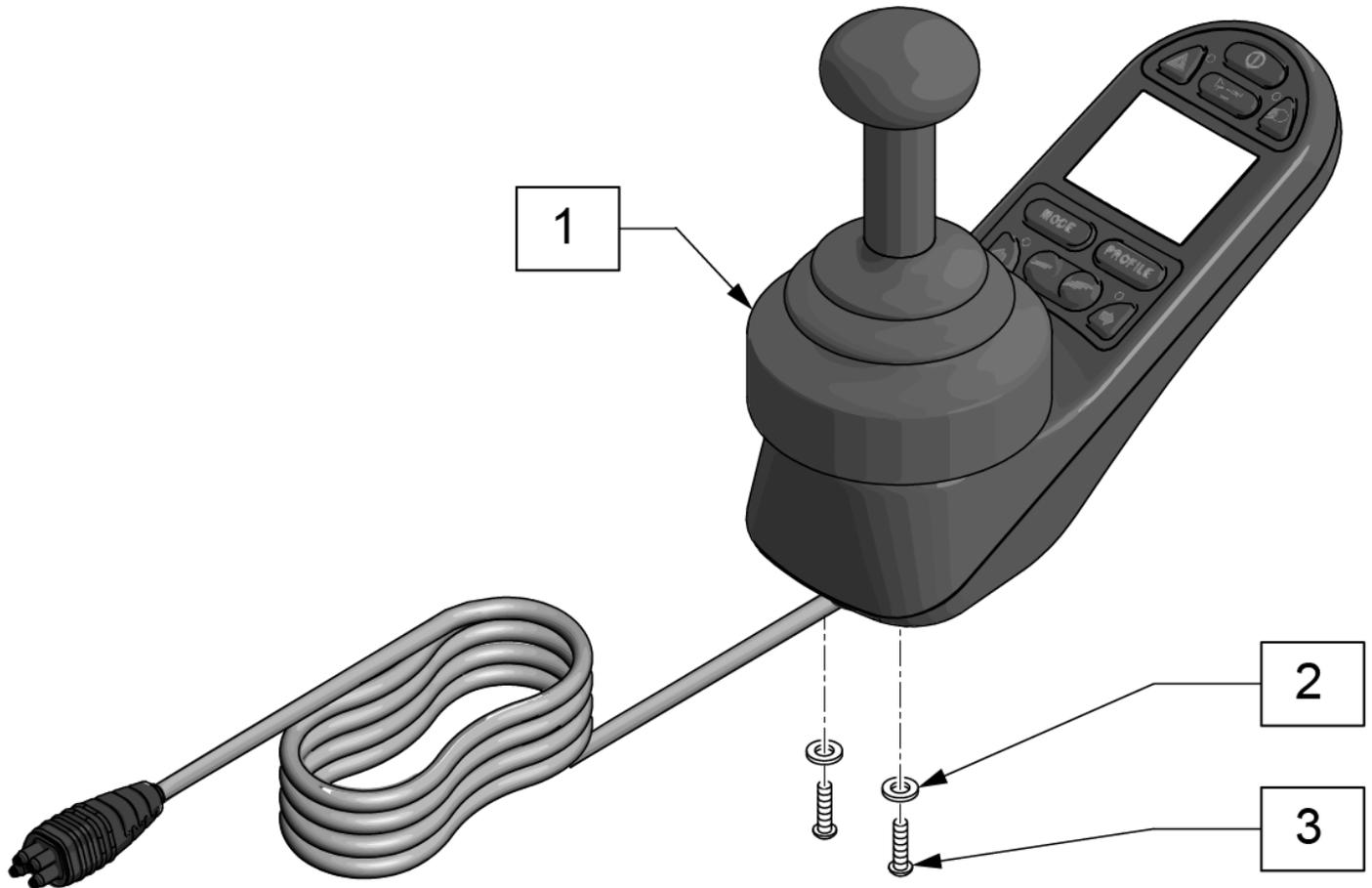


Pos.	Item Number	Description	Remarks
2	138169	JOYSTICK KNOB	
3	105930	JOYSTICK BOOT	
4	136491	CJSM2 REPLACEMENT CABLE 1200	48"
1,4	161664	JYSTCK CJSM2 W/BT W/CABLE 1200	w/ IR & BT

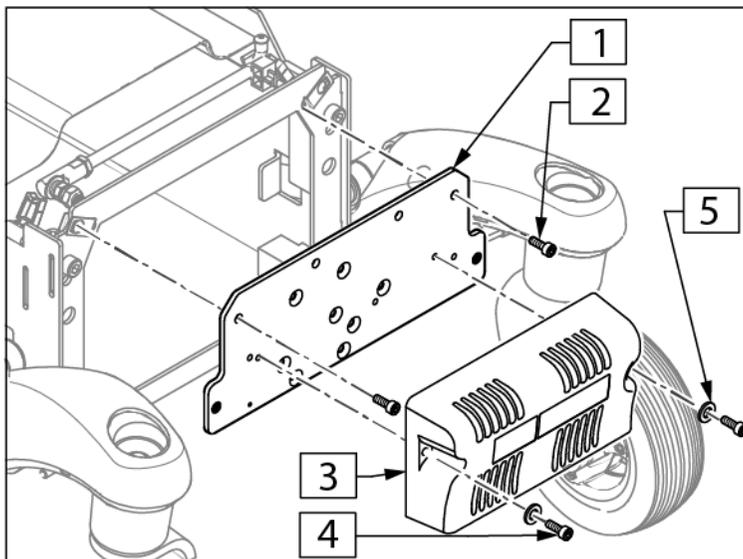
**NOTE:** JOYSTICK POST ACCEPTS JOYSTICK KNOBS THAT HAVE A 1/4" DIAMETER MATING HOLE.



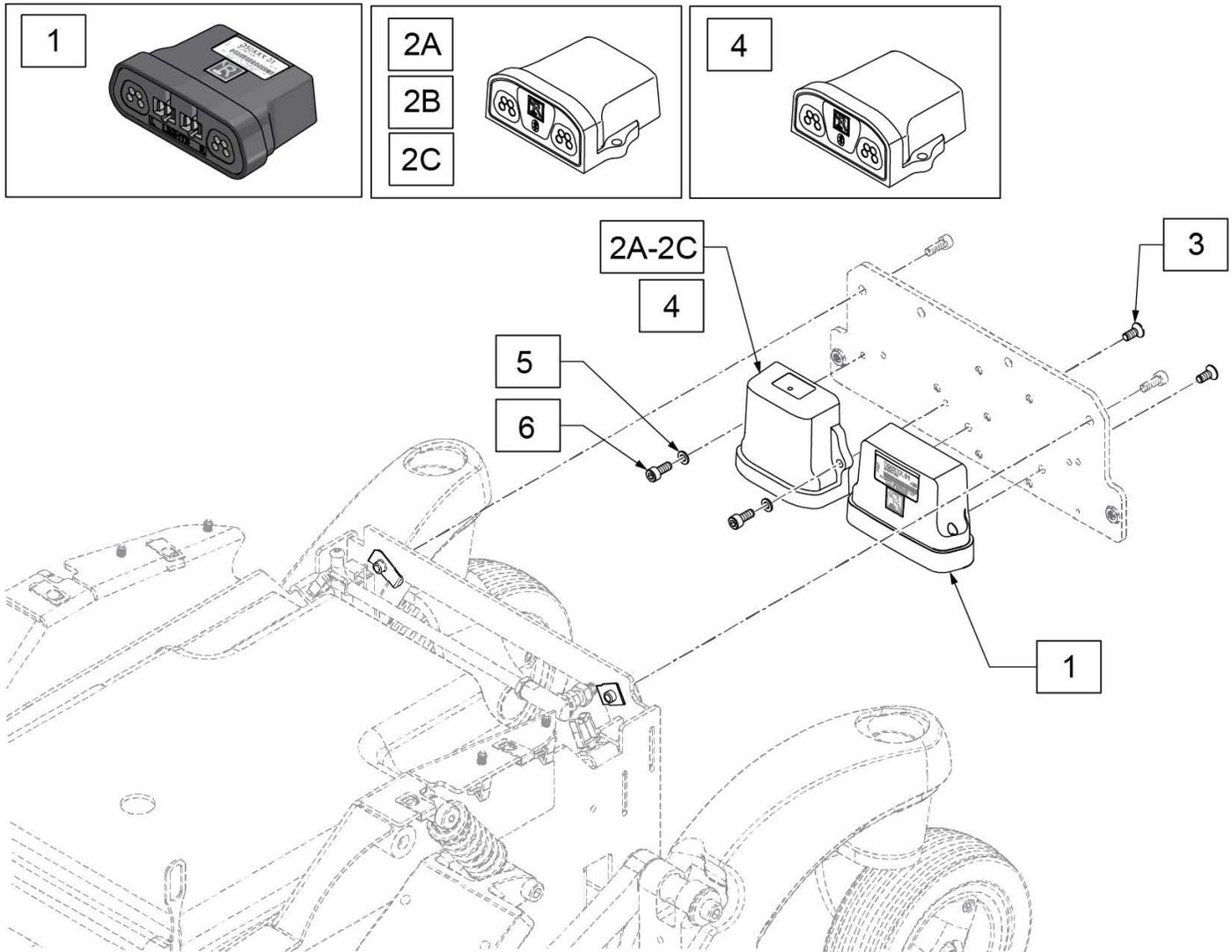
Pos.	Item Number	Description	Remarks
1A	131397	JYSTCK CJSM PT TGL 1200mm	48" Lead with pot & toggle
1B	131263	JYSTCK CJSM LONG LEAD	48" Lead w/o pot or toggle
2	138169	JOYSTICK KNOB	
3	105930	JOYSTICK BOOT	
4	136490	CJSM REPLACEMENT CABLE 1200	48" Lead
5	109845	CHARGER SOCKET ASSY	
6	131406	JSTK CJSM WITH LIGHTS LONG LEAD	48" Lead



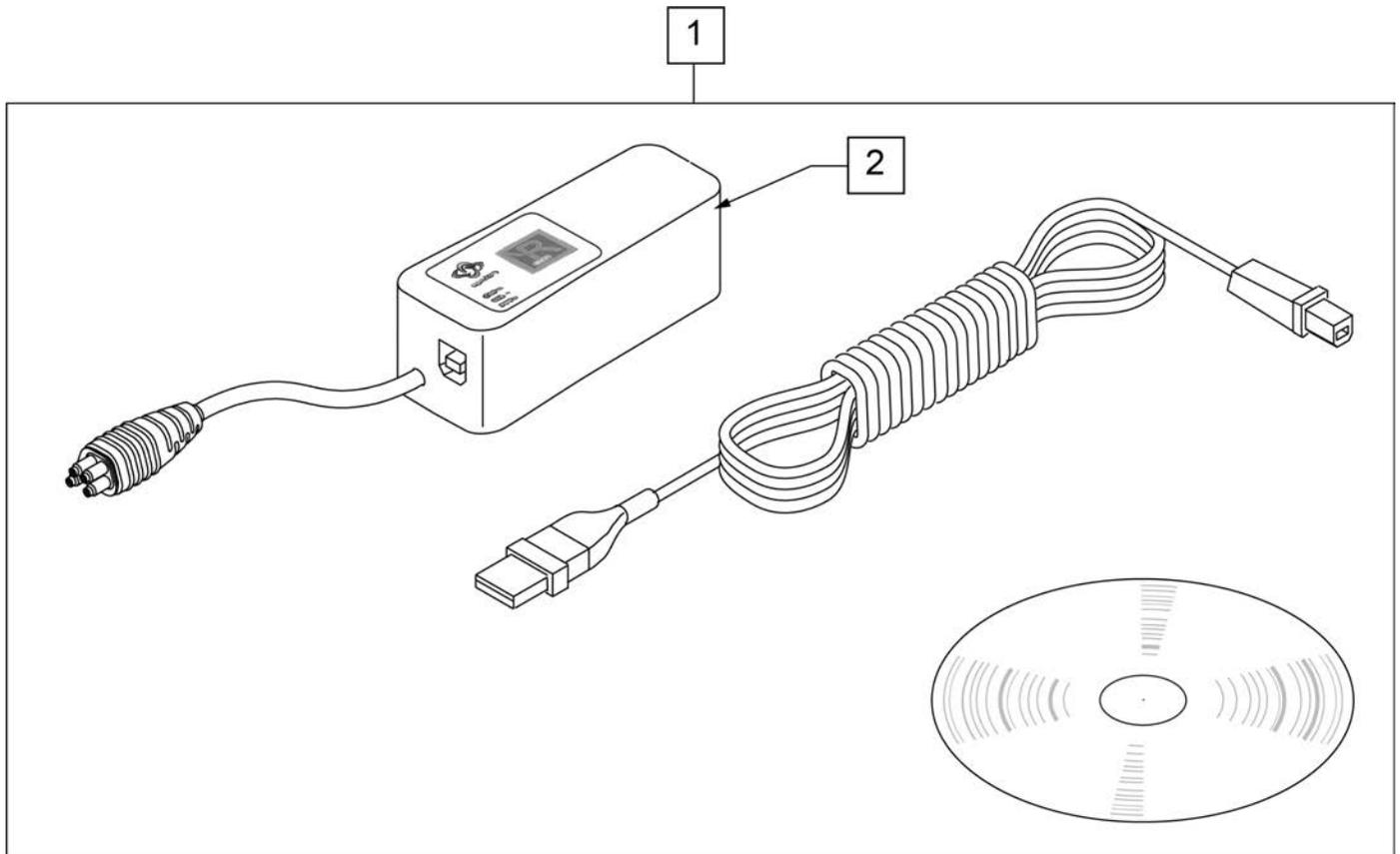
Pos.	Item Number	Description
1	6003875	HD R-NET LCD JSM
2	455066-QU	#10 AN WASHER .063 SS
3	013143	BHCS M5 X .8 X 14 BLK W/PL



Pos.	Item Number	Description
1	132856	CONTROLLER PLATE ASSY
2	243265	LHCS M6 X 1.0 X 16 CLS 10.9
3	123966	CNTRL PM120
4	112341	SHCS, M5X.8X16, FULL, PL
5	124956	WASHER M5

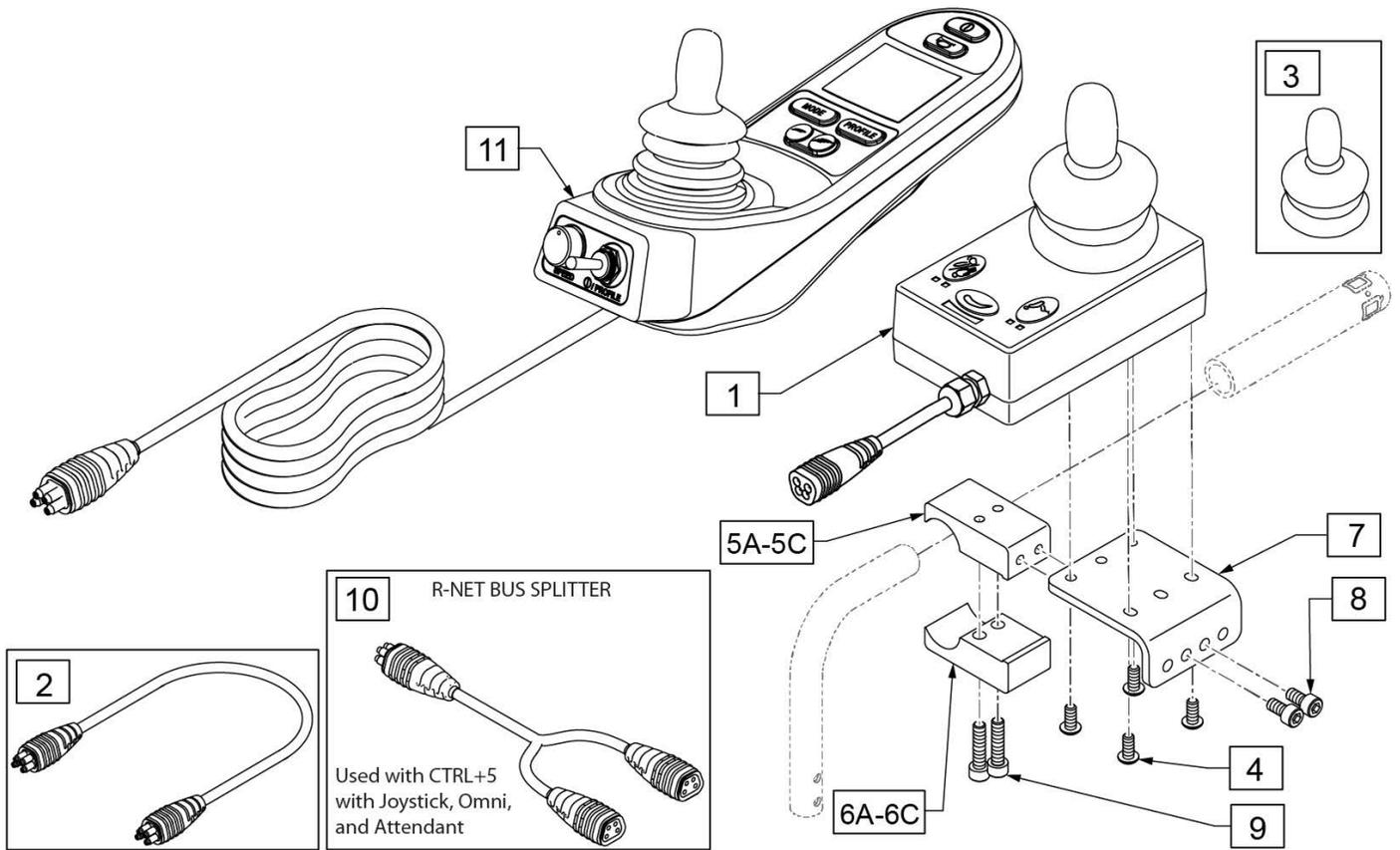


Pos.	Item Number	Description	Remarks
1	241648	RNET LIGHT MODULE	
2A	108218	MDLE BLUETOOTH IND BOX	for Android
2B	131416	BLUETOOTH APPLE	
2C	131417	BLUETOOTH WINDOWS 2	
3	103499-006	M5 X 16 8.8 DPS NP	
4	015575	MOTOR ENCODER MODULE	
5	113282	WASHER FLAT AN #10	
6	013143	BHCS MT X .8 X 14 BLK W/PL	

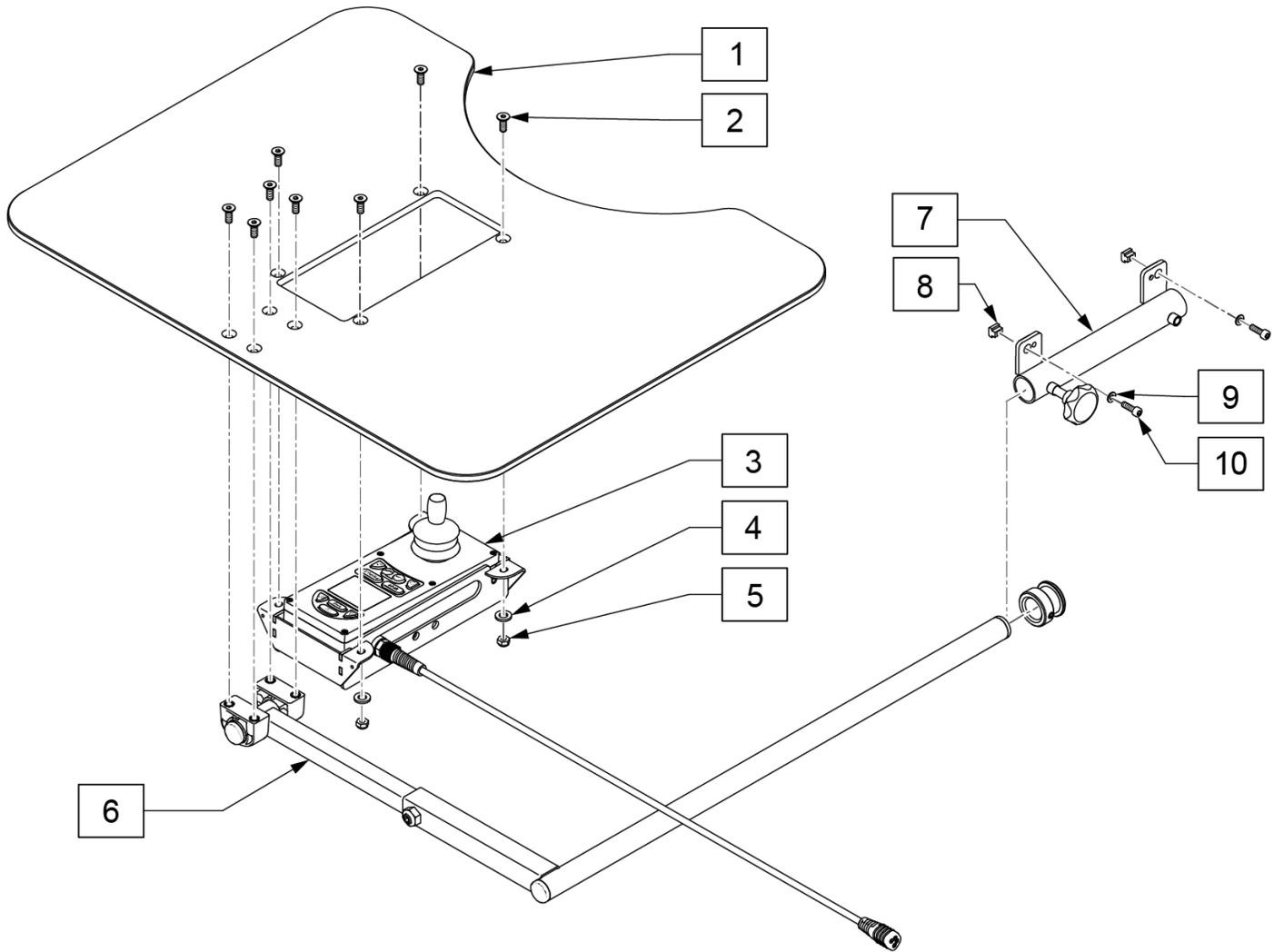


Pos.	Item Number	Description	Remarks
1	108532	PC PROGRAMMER SOFTWARE	PC not included
2	108531	DONGLE R-NET PROGRAMING DEALER	

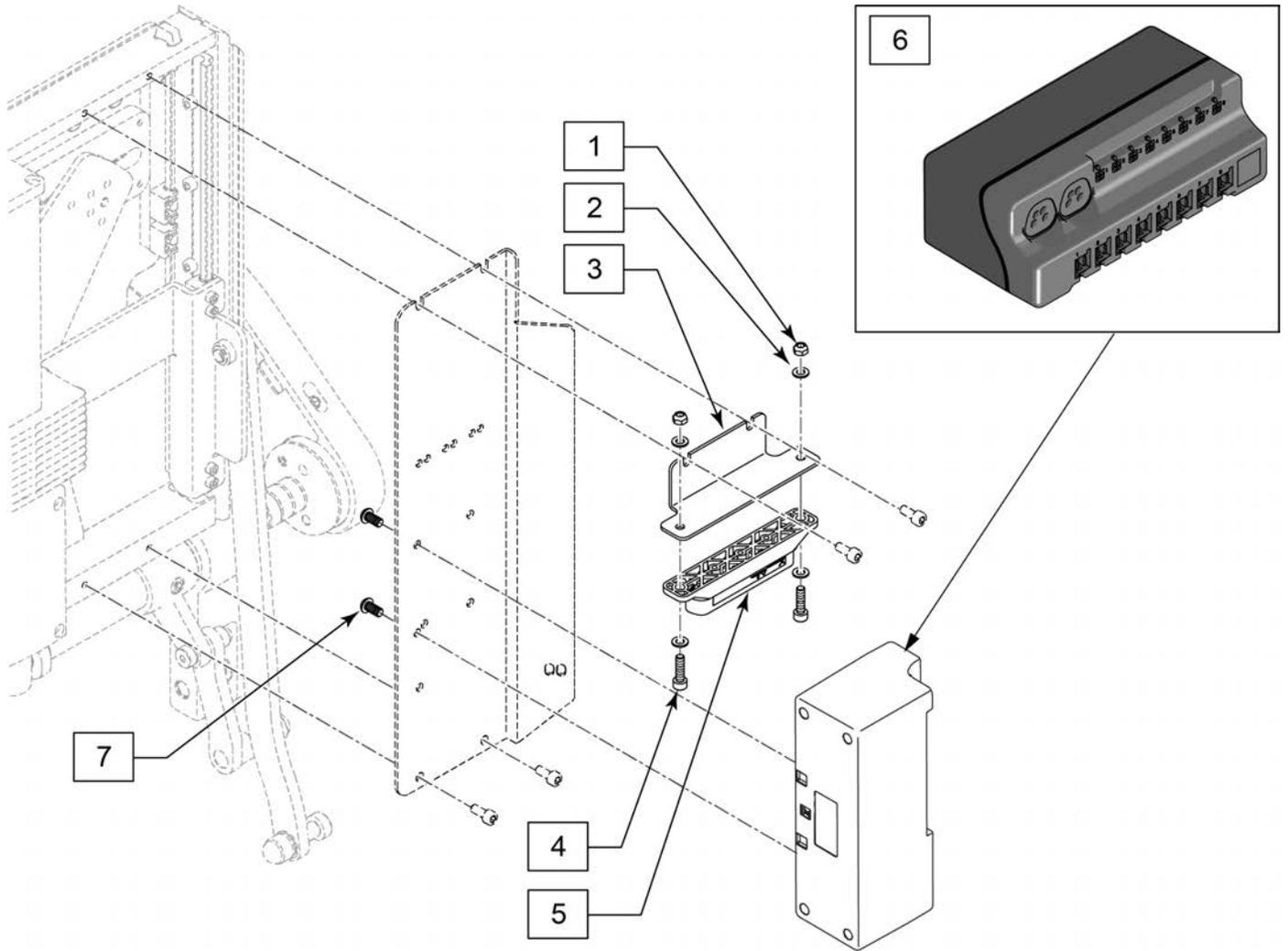
Note: Not compatible on chairs with Captians Seat.



Pos.	Item Number	Description	Remarks
1-3	110845	RNET ATTENDANT JOYSTICK	Used w/ Rnet Electronics Only
2	108316-050	HARNES R-NET BUS 500MM	Used w/ Rnet Electronics Only
3	138169	VSI JOYSTICK HANDLE	
10	130803	HARN, RNET BUS SPLITTER	
11	131397	JYSTCK CJSM PT TGL 1200MM	
5A,6A,7-9	129815	UNIV ATTDNT CNTRL MNT	1"
5B,6B,7-9	131268	UNIV ATTDNT CNTRL MNT .875"	7/8"
5C,6C,7-9	131269	UNIV ATTDNT CNTRL MNT .75"	3/4"
4,8,9	158698	ATTENDANT CNTRL MNT FASTENERS	

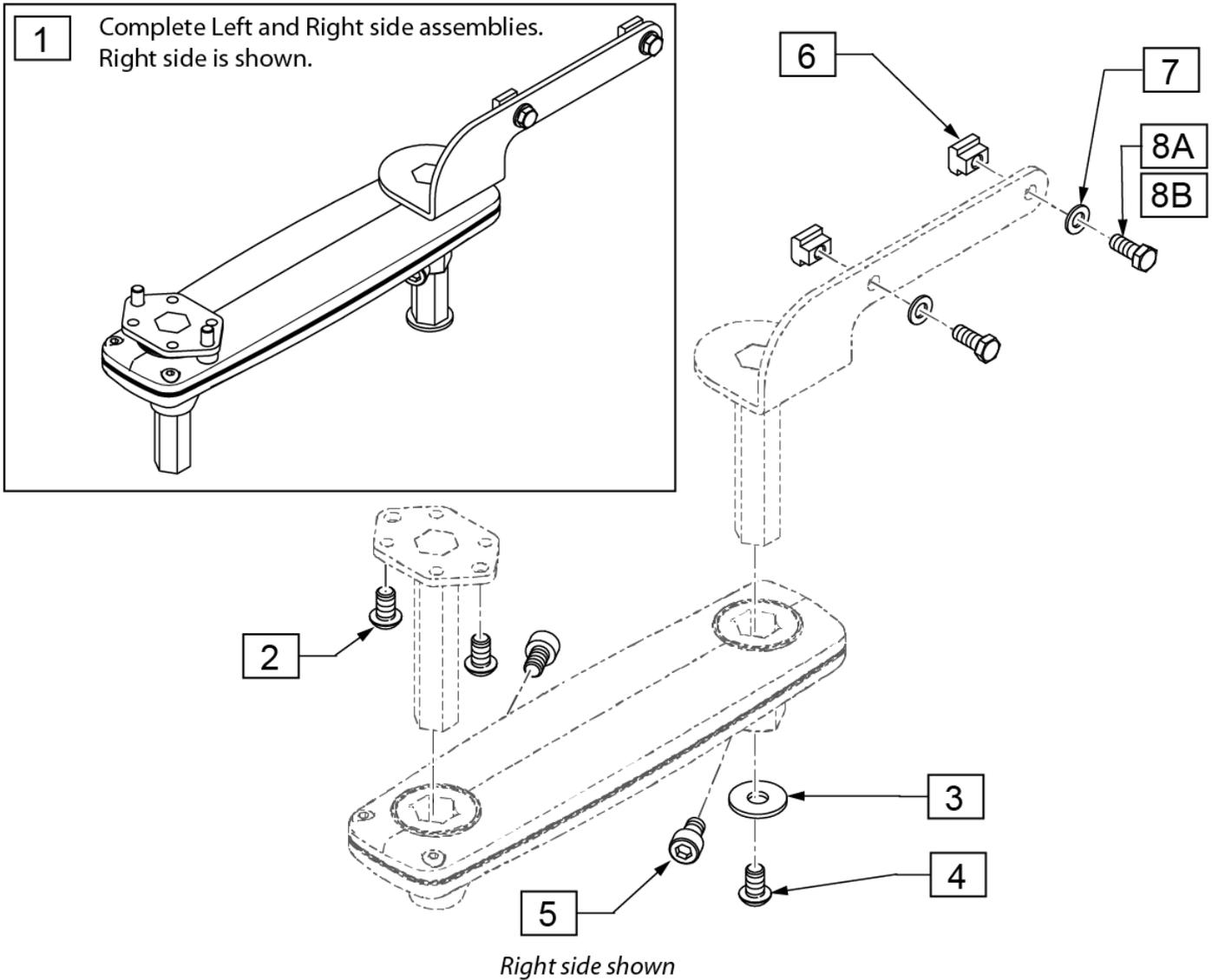


Pos.	Item Number	Description
1	9003840-001	WORK TOP FLIP OVER JSM
2	102265-002	FHCS M6 X 1 X 20, FULL, NP
3	6002050	R-NET TRAY CONTROL (FLIP OVER)
4	107383	WASHER FLAT M6
5	104381	NUT HEX NYLOCK M6 X 1.0
6	90009026	METAL PARTS WORKTOP
7	22509126	WORK TOP RECEIVER TUBE
8	133118	M5 T-NUT ISO299
9	124956	WASHER M5
10	103041	SHCS, M5 X 0.8 X 12, FULL, PL

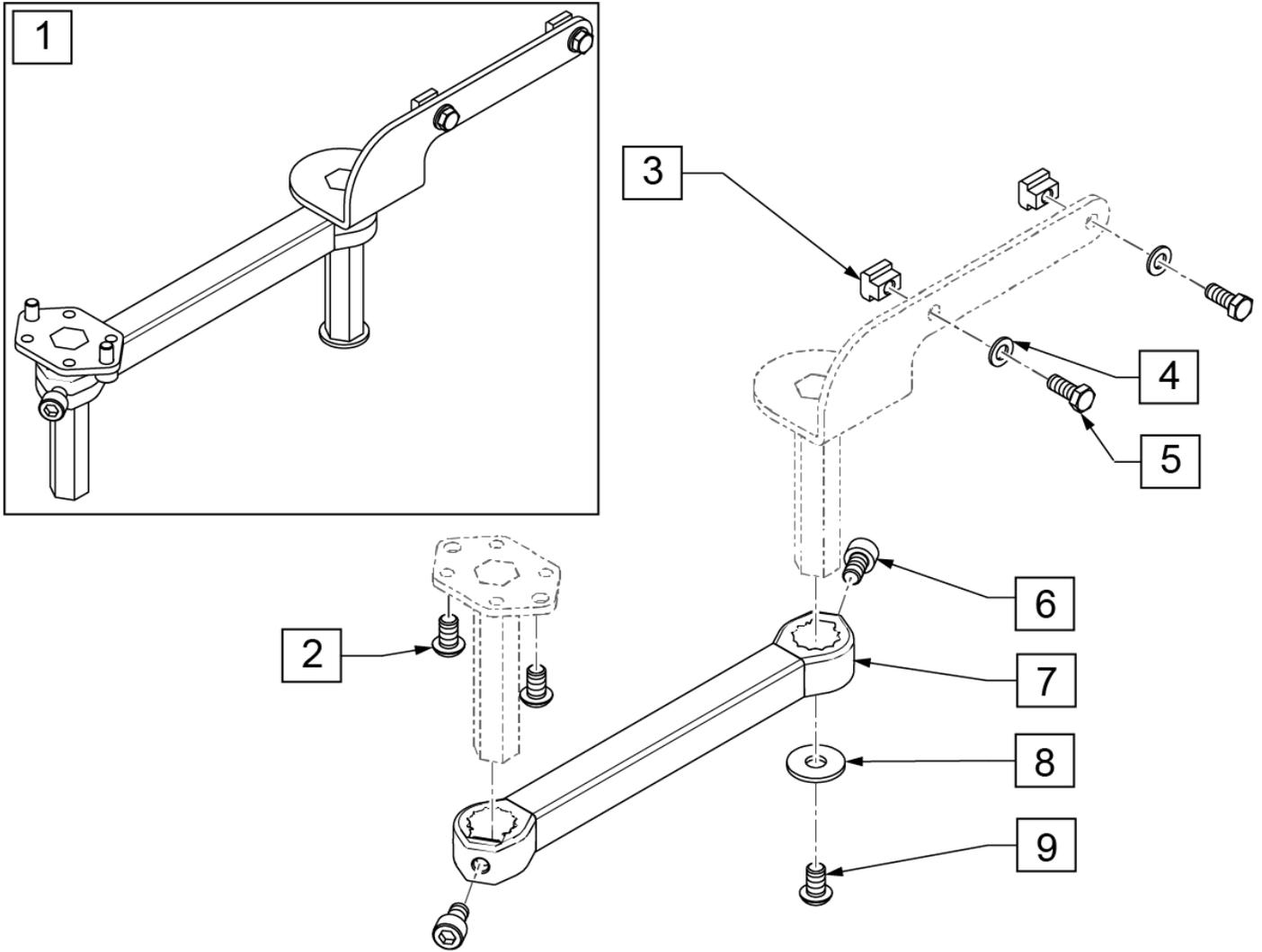


Pos.	Item Number	Description
1	220121	NUT HEX NYLOCK M5 BLACK
2	124956	WASHER M5
3	241590	BRACKET DISTRIBUTION BLOCK
4	102260-001	SHCS M5X0.8X18 FULL NP
5	108312	DISTRIBUTION BLOCK
6	247985	CXSM LABELED SEDEO ERGO VIP
7	012931	BHCS M5 X 10 W/PL BLK CL 10.9

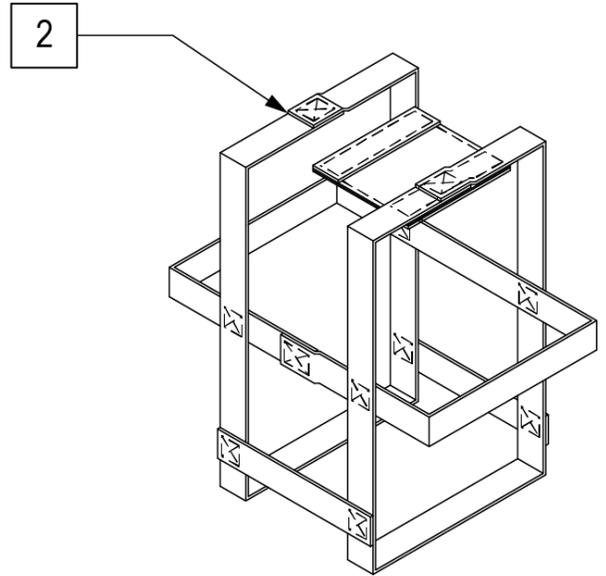
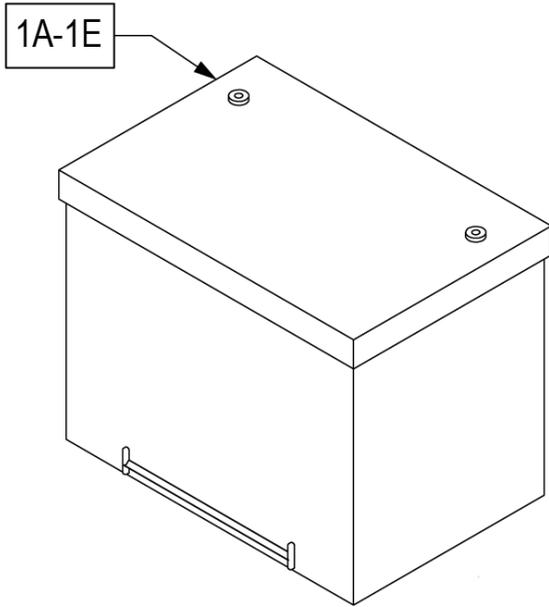
**Note:** item 8B (P/N 242523) required if chair originally shipped with a Ctrl +5 Box or retrofitting to the chair.



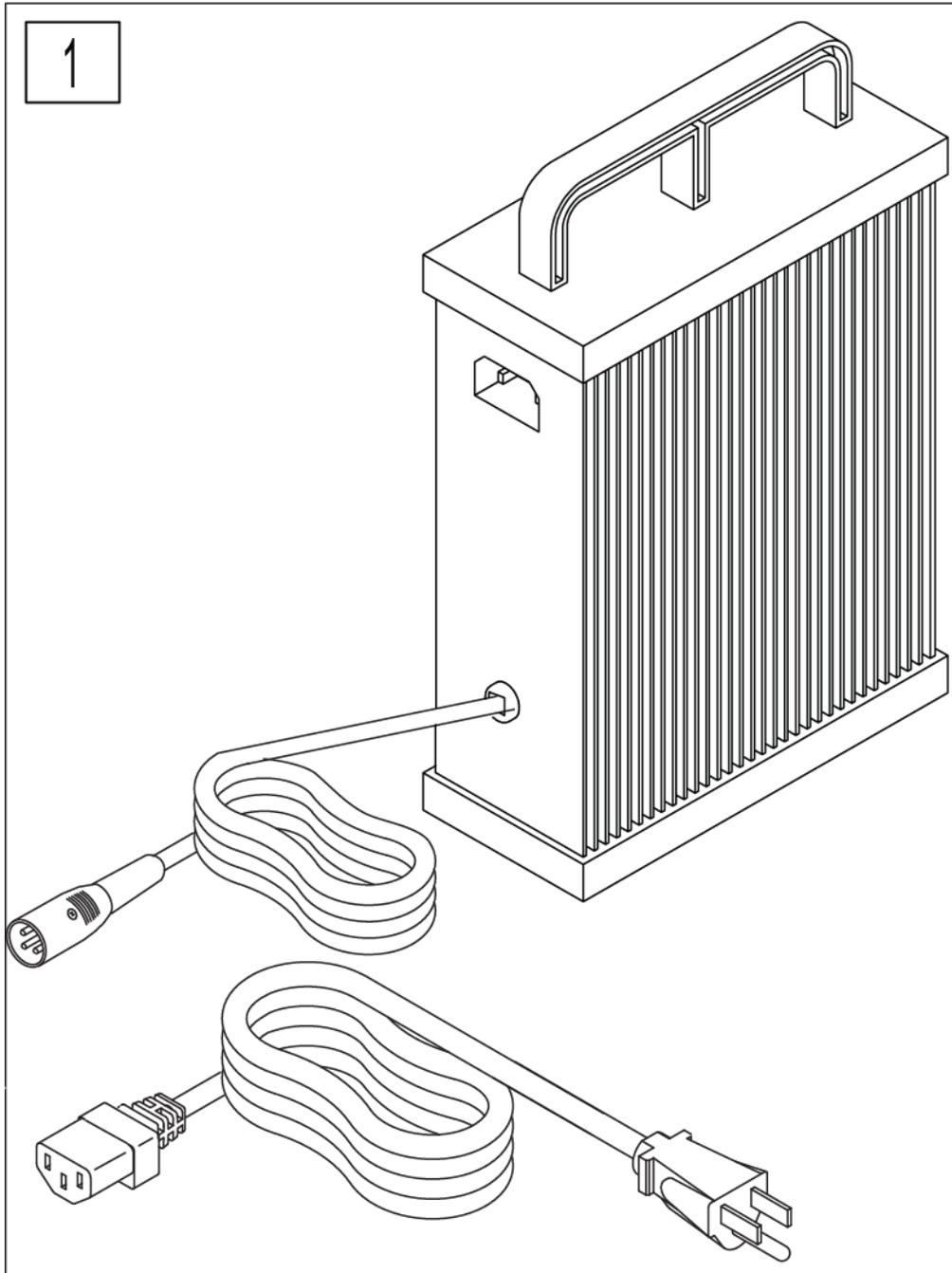
Pos.	Item Number	Description	Remarks
1	241475	HC JYSTCK MNT ASSY SA RH	Complete right side assembly
1	241476	HC JYSTCK MNT ASSY SA LH	Complete left side assembly
2	013143	BHCS M5 X .8 X 14 BLK W/PL	
3	011111	WASHER M6 X 18 REGULAR BLK	
4	102262-002	BHCS,M6X1X10,FULL,PL	
5	103132	SHCS, M6 X 1 X 10, FULL, PL	
6	133118	M5 T-NUT ISO299	
7	124956	WASHER M5	
8A	242522	M5X.8X12 HHCS FULL DIN 933	W/out Control 5
8B	242523	M5X.8X16 HHCS FULL DIN 933	With Control 5



Pos.	Item Number	Description	Remarks
1	163274	HC FIXED JYSTCK MNT ASSY RH LK	Right
1	163275	HC FIXED JYSTCK MNT ASSY LH LK	Left
2	013143	BHCS M5 X .8 X 14 BLK W/PL	
8	011111	WASHER M6 X 18 REGULAR BLK	
9	102262-002	BHCS,M6X1X10,FULL,PL	
3-5	163200	JS MOUNT TO ARMREST FASTENERS	
6,7	20009099	JOYSTICK MOUNT, FIXED	

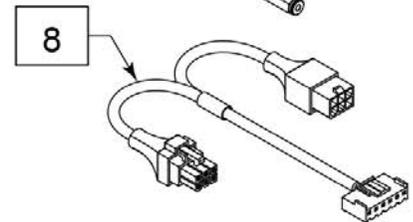
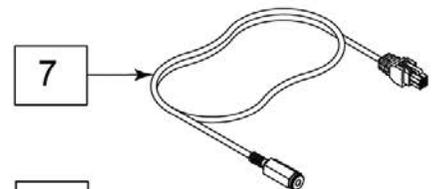
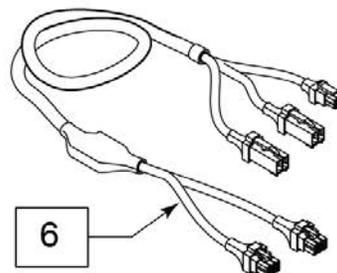
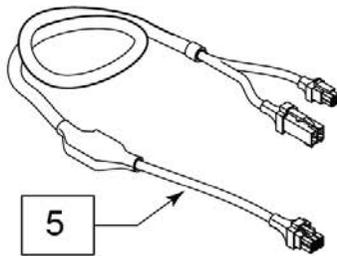
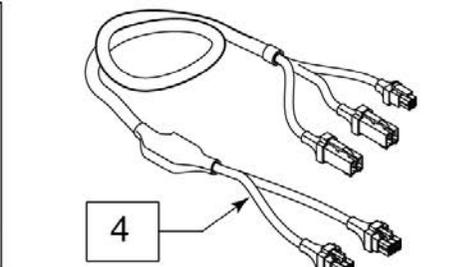
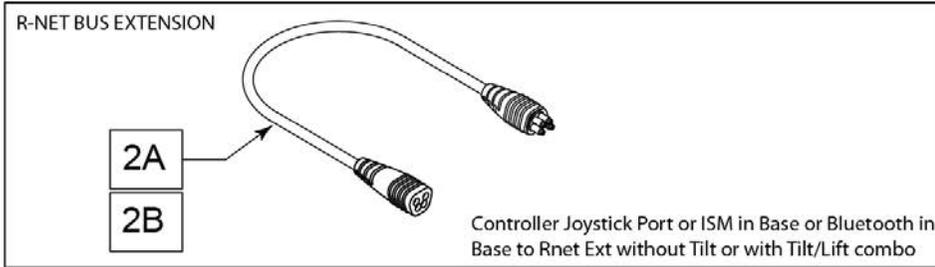
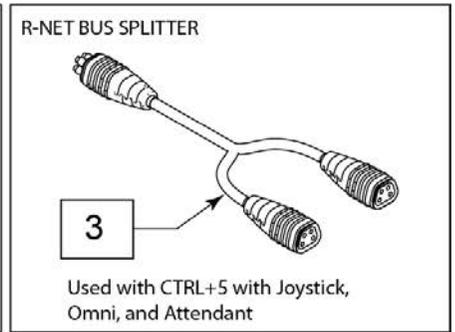
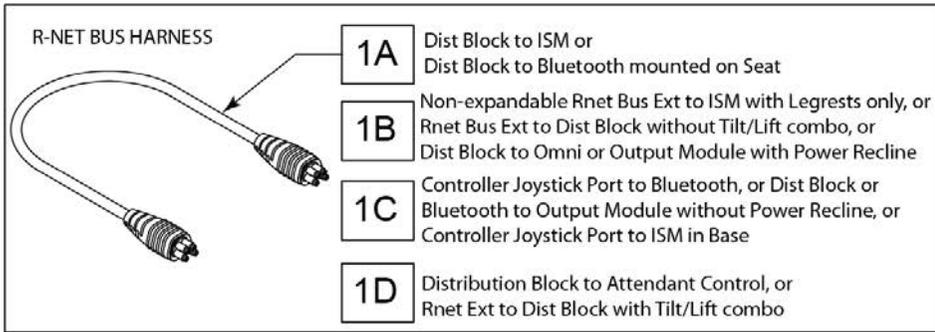


Pos.	Item Number	Description	Remarks
1A	108114	BATT 24 FEMALE TERMINAL	MK, GEL; replaces M-24 Gel/Group 24 w/ Std Post Batteries
1B	244624	BRIGHT WAY GROUP 22 BATTERY	ATM
1C	122462	GRP 34 FEMALE TERMINAL	MK, GEL
1D	244625	BRIGHT WAY GROUP 24 BATTERY	ATM
1E	244628	BRIGHT WAY GROUP 34 BATTERY	ATM
2B	740141	BATTERY STRAP GROUP 24	USED W/ GROUP 24 AND 34



**WARNING:** Battery chargers are only intended to charge 24V, Group 22, Group 24, and Group 34 Lead Acid or Gel style batteries

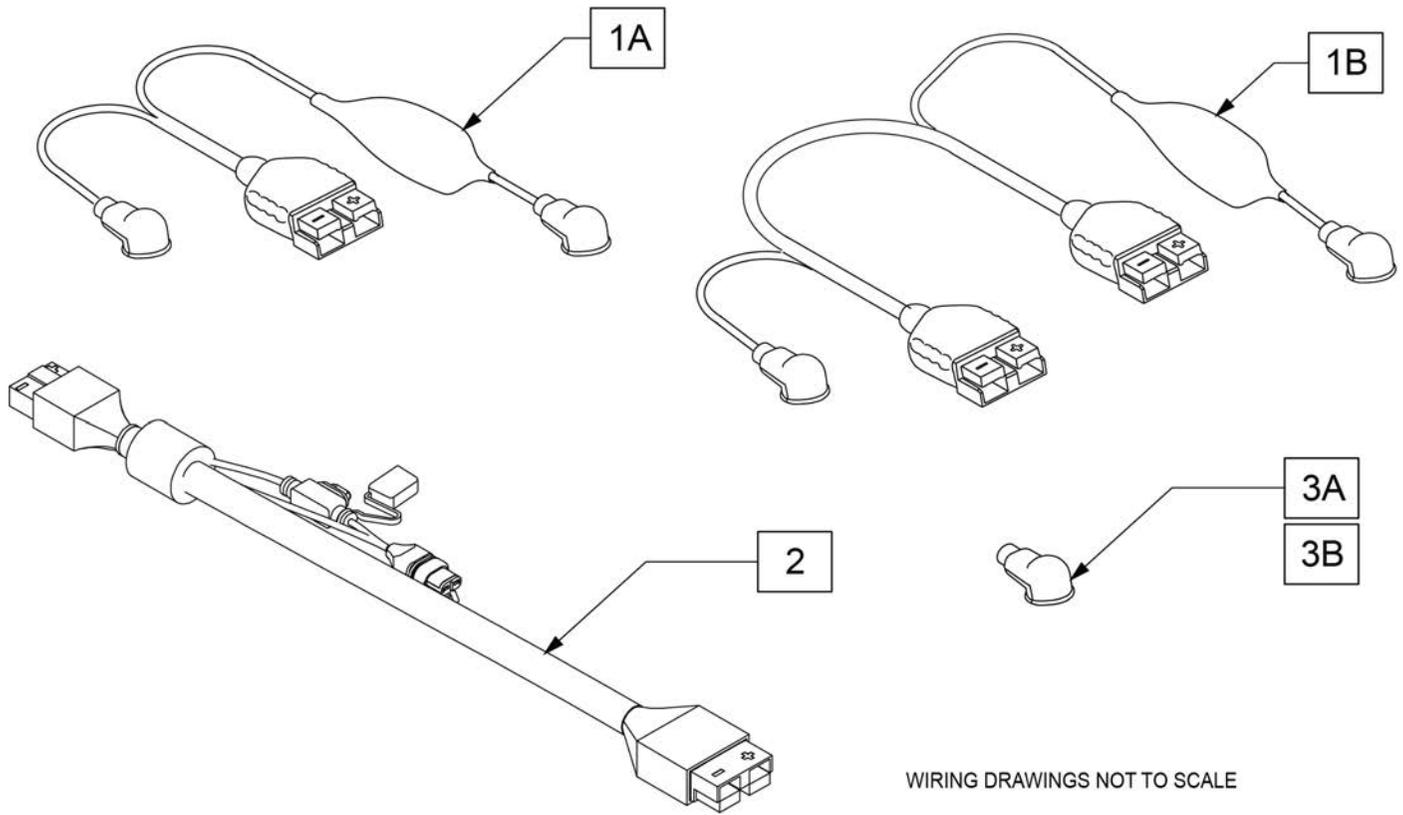
Pos.	Item Number	Description
1	247580	CHRGR OFF BRD 10A



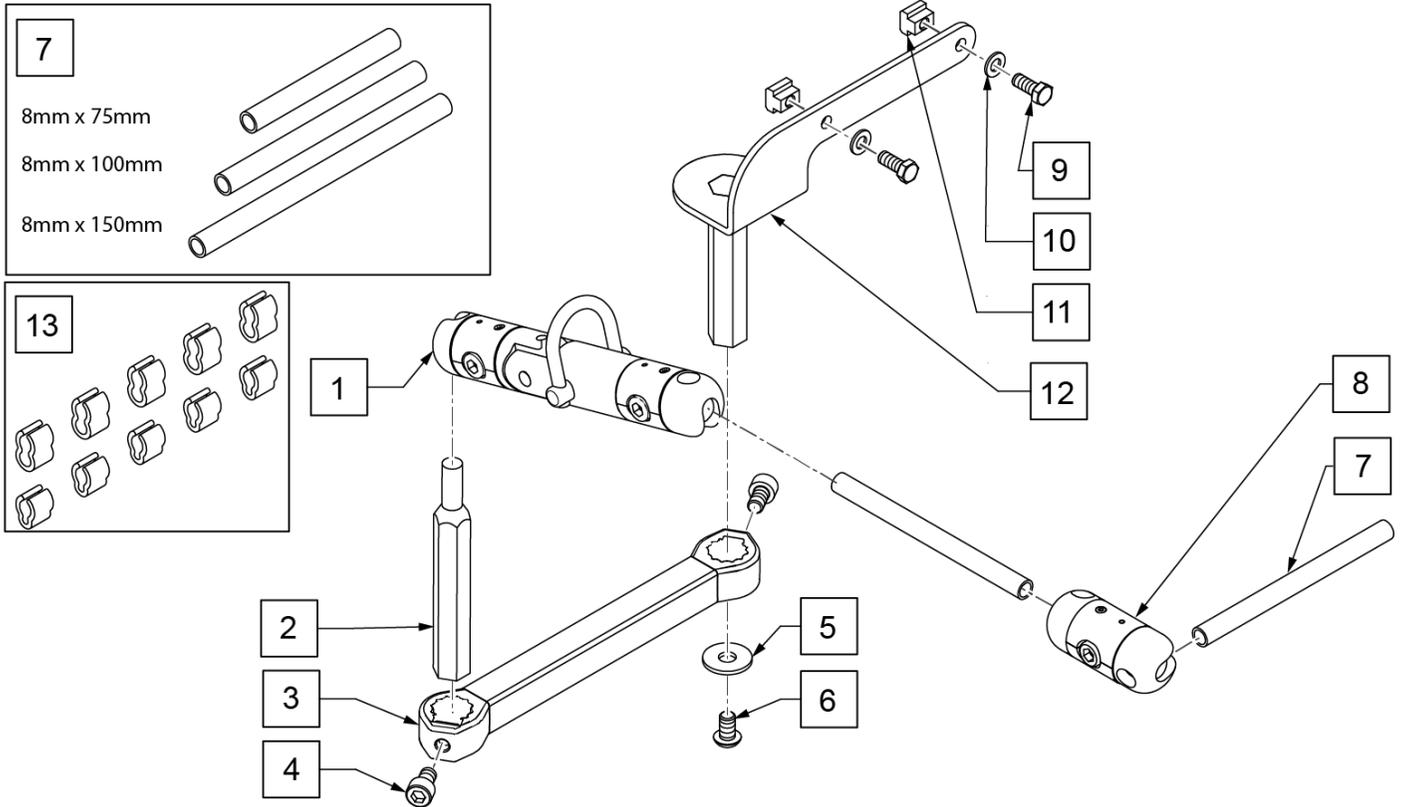
WIRING DRAWINGS NOT TO SCALE

Pos.	Item Number	Description	Remarks
1A	108316-050	R-NET BUS HARNESS - 500mm - 19.5"	
1B	108316-120	R-NET BUS HARNESS - 1200mm - 47"	
1C	108316-030	R-NET BUS HARNESS - 300mm - 12"	
1D	108316-100	R-NET BUS HARNESS - 1000mm - 40"	
2A	108557-100	R-NET BUS EXTENSION - 1000mm - 40"	
2B	108557-050	HARNESS RNET BUS EXT 500mm	
3	130803	HARN, RNET BUS SPLITTER	
4	244848	PCMF LOOM	Power Center Mount
5	21811012	TILT LOOM SMART FEEDBACK	Tilt only
6	21811011	LIFT/TILT CMBO LOOM SMRT FDBCK	Lift/Tilt
7	247947	STEREO REST BUTTON CONNECTION	for memory setting
8	248490	E BREAK PM7 ASSY	

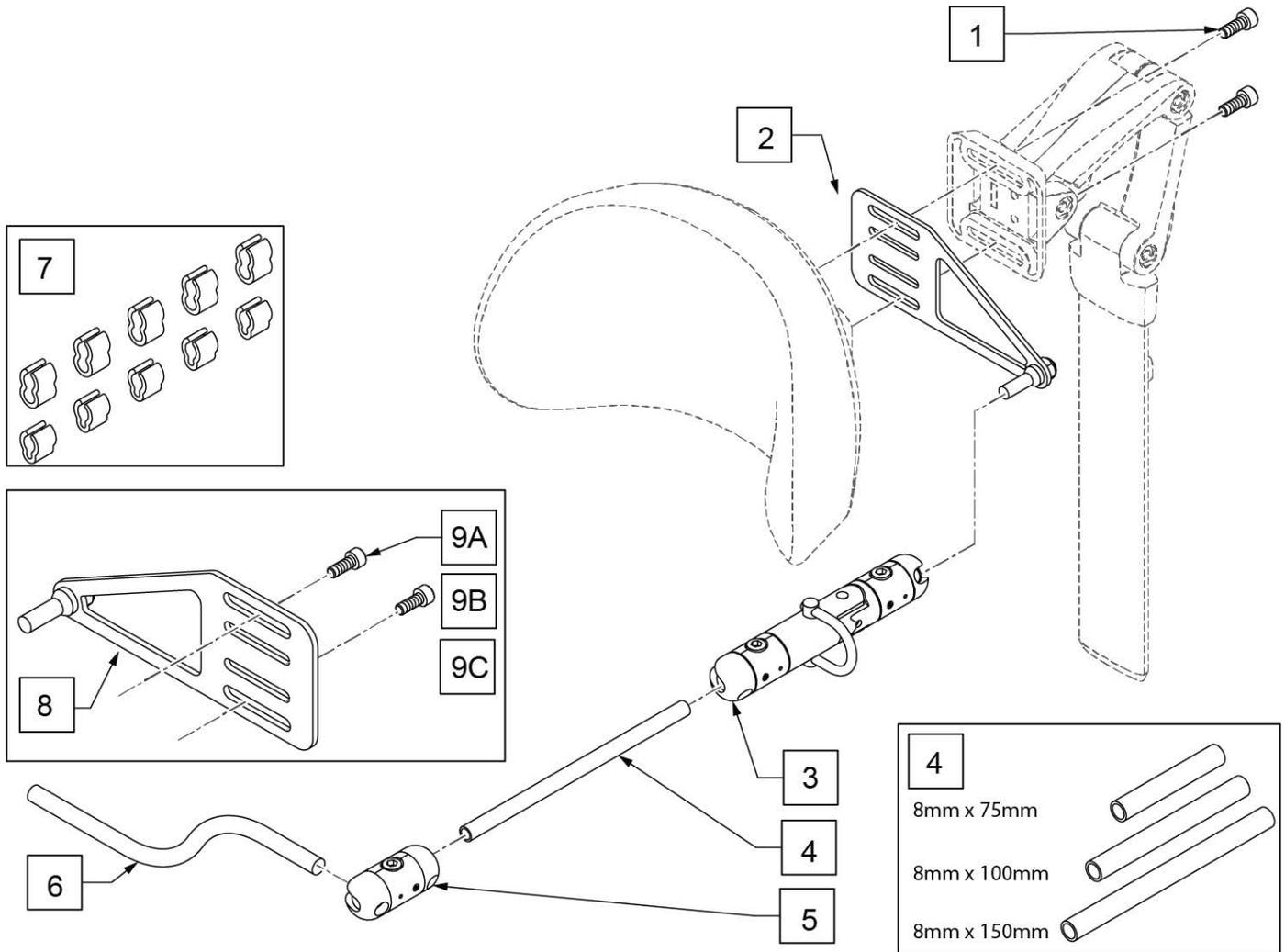
Note: not compatible with QM-710, QM-715 or QM-720 chairs.



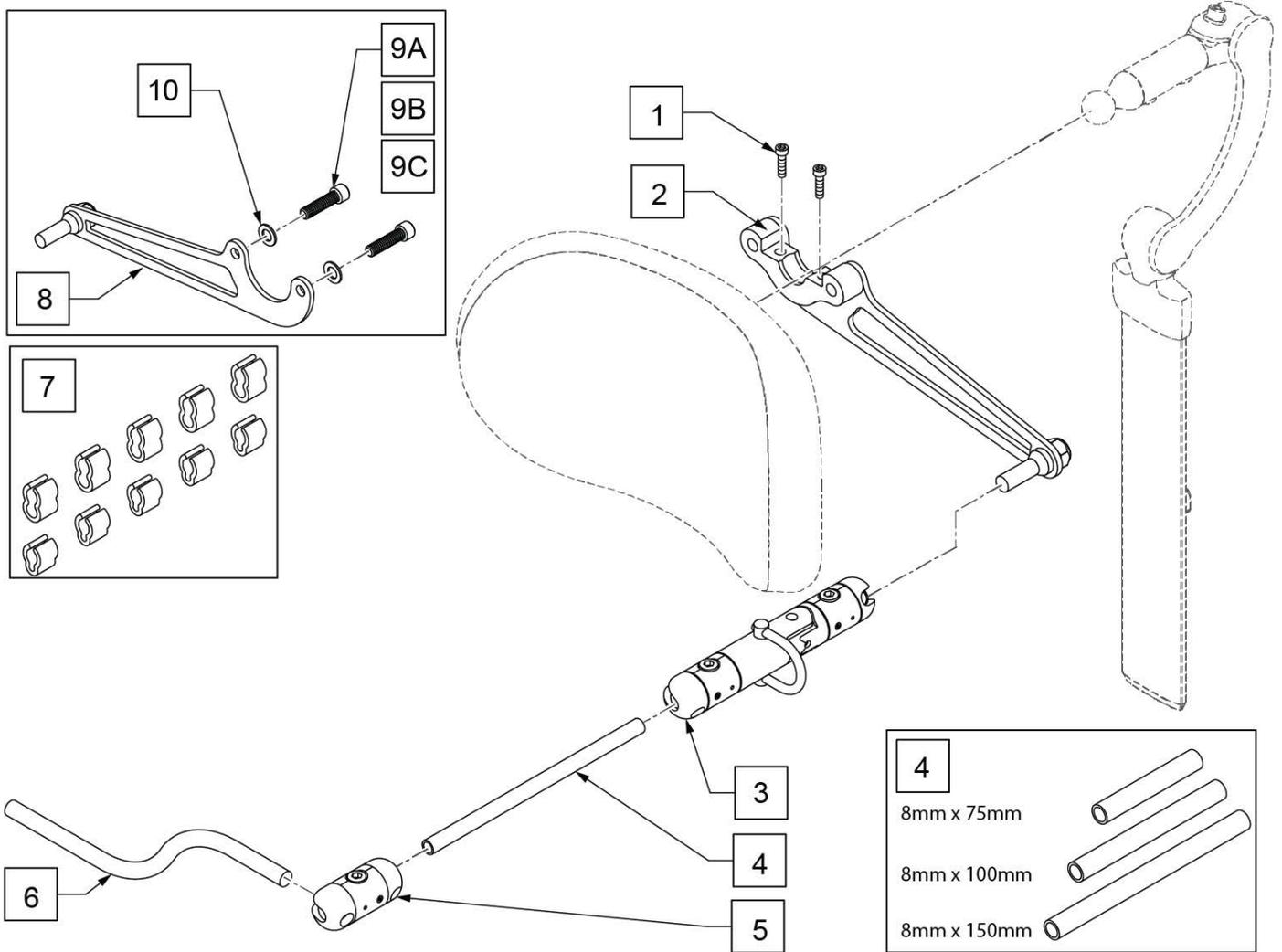
Pos.	Item Number	Description	Remarks
1A	247622	HARN BATT 150DEG WIRE W/ BOOTS	100Amp
1B	247623	HARN BATT LOW FLUSH TRM W/ BTS	100Amp
2	132816	PWR HARNESS W/AUX PWR	
3A	247543	HARNESS BOOT POS	Red
3B	247544	HARNESS BOOT NEG	Black



Pos.	Item Number	Description	Remarks
1	22709044	LINK IT MODULE SA	
2	22709068	LINK IT ADAPTOR HEX 13-8MM	
3,4	20009099	JOYSTICK MOUNT, FIXED	
5	011111	WASHER M6 X 18 REGULAR BLK	
6	102262-002	BHCS M6 X 1 X 10, FULL, PL	
7	22709111	TUBE SET MED	set of 3
8	22709008	LINK IT MODULE 8MM HOLDER	
9	242522	M5 X .8 X 12 HHCS FULL DIN 933	
10	124956	WASHER M5	
11	133118	M5 T-NUT ISO299	
13	22709113	CABLE CLIPS SET 8MM	
2-6,9-12	163274	HC FIXED JYSTCK MNT ASSY RH LK	
2-6,9-12	163275	HC FIXED JYSTCK MNT ASSY LH LK	
1-13	163208	LNKIT SA MID LINE MNT RH	
1-13	163209	LNKIT SA MID LINE MNT LH	

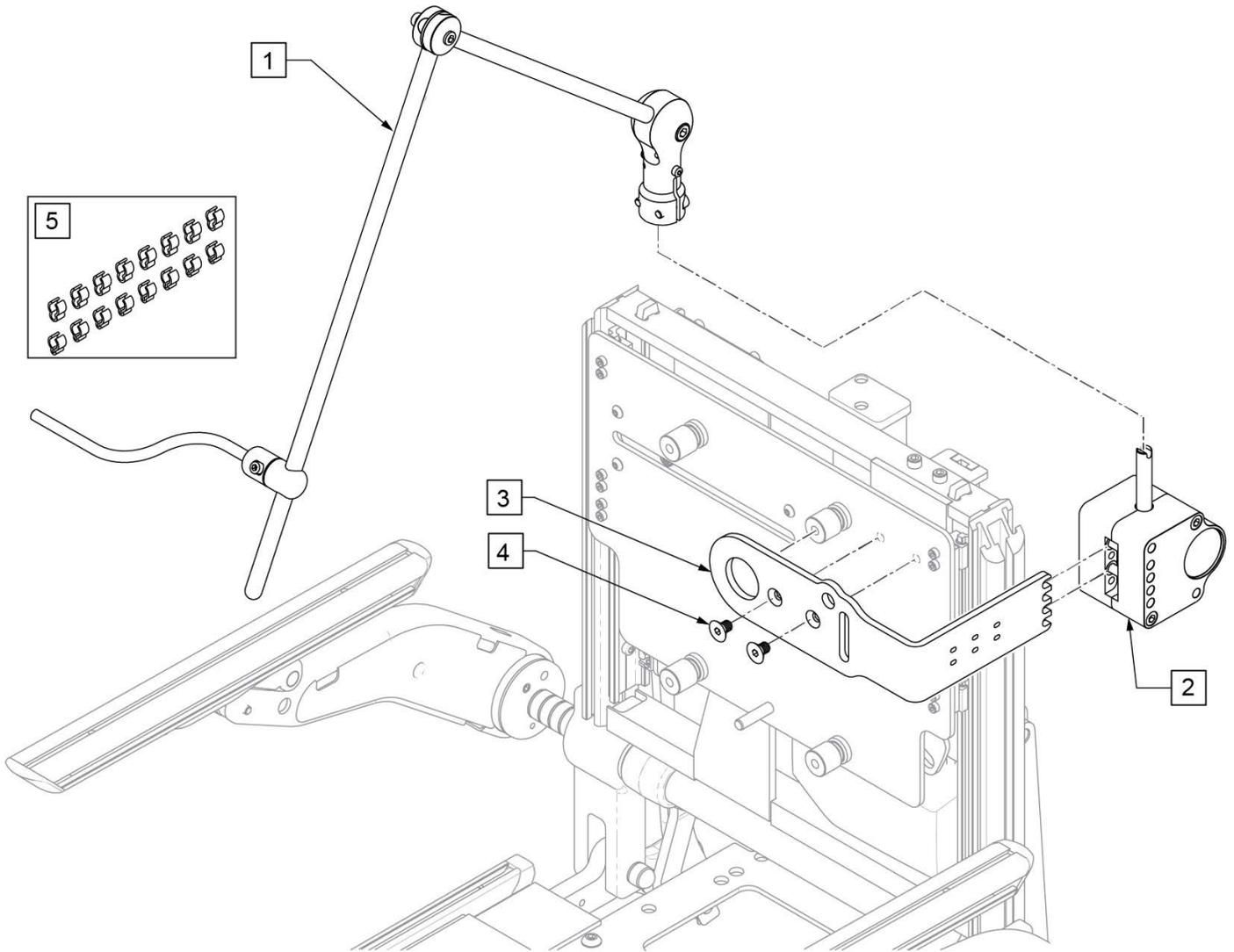


Pos.	Item Number	Description	Remarks
1	058900-002	SHCS M6 X 12, PL 12.9 ZN BLK	Used for single plate
2	247961	LINK-IT HEADREST SEDEO LEFT	Left
2	247962	LINK-IT HEADREST SEDEO RIGHT	Right
3	22709044	LINK IT MODULE SA	
4	22709111	TUBE SET MED	set of 3
5	22709008	LINK IT MODULE 8MM HOLDER	
6	6003072	HORIZONTAL-S-BAR DIA 8MM	
7	22709113	CABLE CLIPS SET 8MM	
8	163232	LNKIT TO ERGO HDRST ADD A SIDE	Requires longer screws if more than 1 Plate is used
1-7	163212	LNKIT SA TO ERGO HEADREST MNT	
9A	104522	SHCS, M6 X 1 X 16, FULL, PL	Used for 2 Plate
9B	102263-005	SHCS, M6 X 1 X 20, FULL, PL	Used for 3 Plate
9C	102263-003	SHCS, M6 X 1 X 25, FULL, PL	Used for 4 Plate



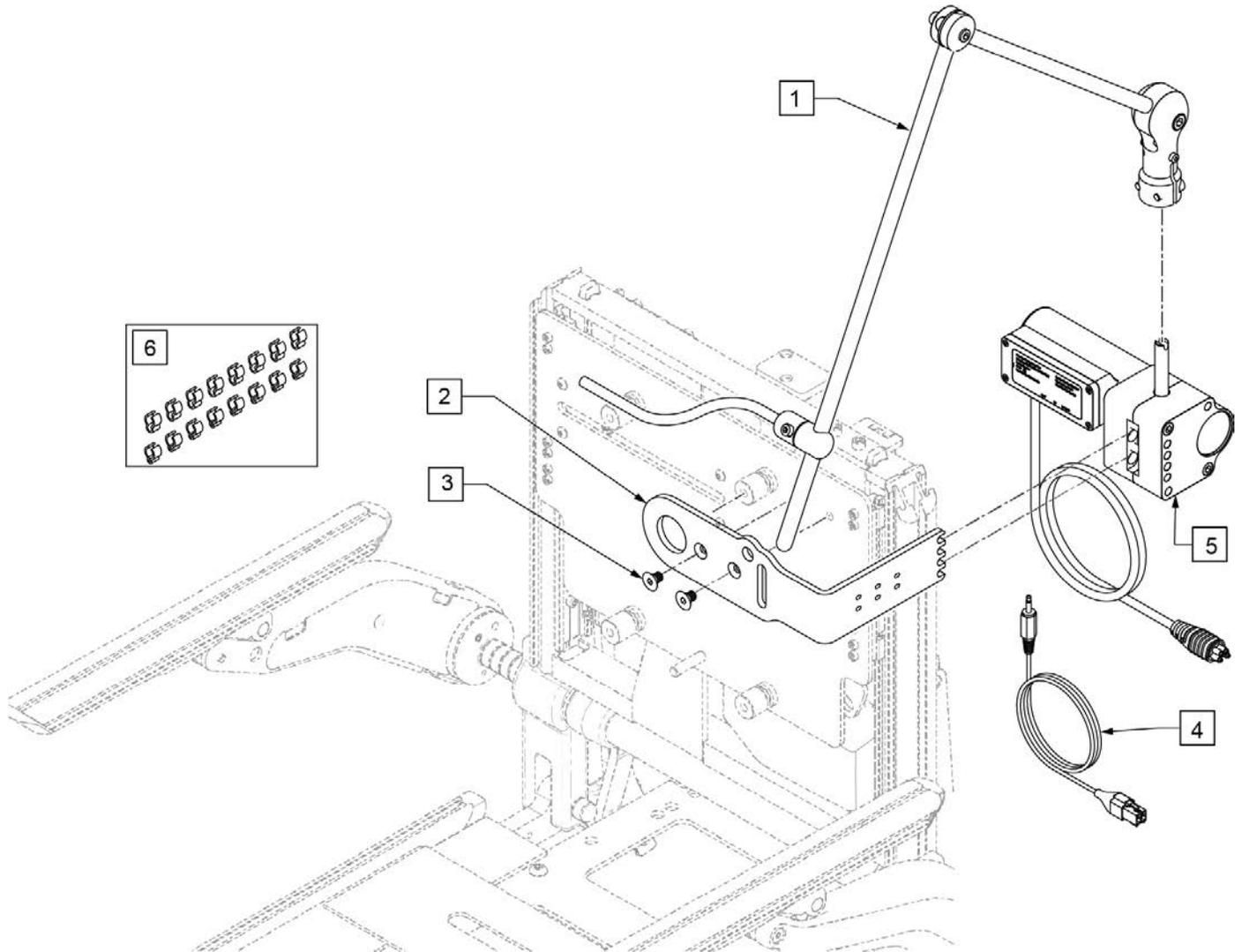
Pos.	Item Number	Description	Remarks
1	MF014600	1/4-28 X 5/8" SHCS - COLLAR BOLT	Used for single plate
2	247958	LINK-IT HEADREST WHITMYER LEFT	shown
2	247959	LINK-IT HEADREST WHITMYER RIGHT	opposite
3	22709044	LINK IT MODULE SA	
4	22709111	TUBE SET MED	set of 3
5	22709008	LINK IT MODULE 8MM HOLDER	
6	6003072	HORIZONTAL-S-BAR DIA 8MM	
7	22709113	CABLE CLIPS SET 8MM	
8	163231	LNKIT TO WHIT HDRST ADD A SIDE	Requires longer screws if more than 1 Plate is used
9A	106974	SHCS 1/4-28 X 3/4 PL	Used for 2 Plate
9B	226107	1/4-28 X 7/8 SOC C/S	Used for 3 Plate
9C	226298	1/4-28 X 1 SOC C/S BLK W/PATCH	Used for 4 Plate
10	106943	WASHER FLAT AN 1/4	
1-7	163210	LNKIT SA TO WHIT HDREST MNT A	
1-7	163211	LNKIT SA TO WHIT HDREST MNT B	
2,8,9A	247957	LINK-IT HEADRST WHTMYER DOUBLE	

Note: Manual Chin Boom is not available as an option on Ergo Seating equipped with O2 and Vent Tray.

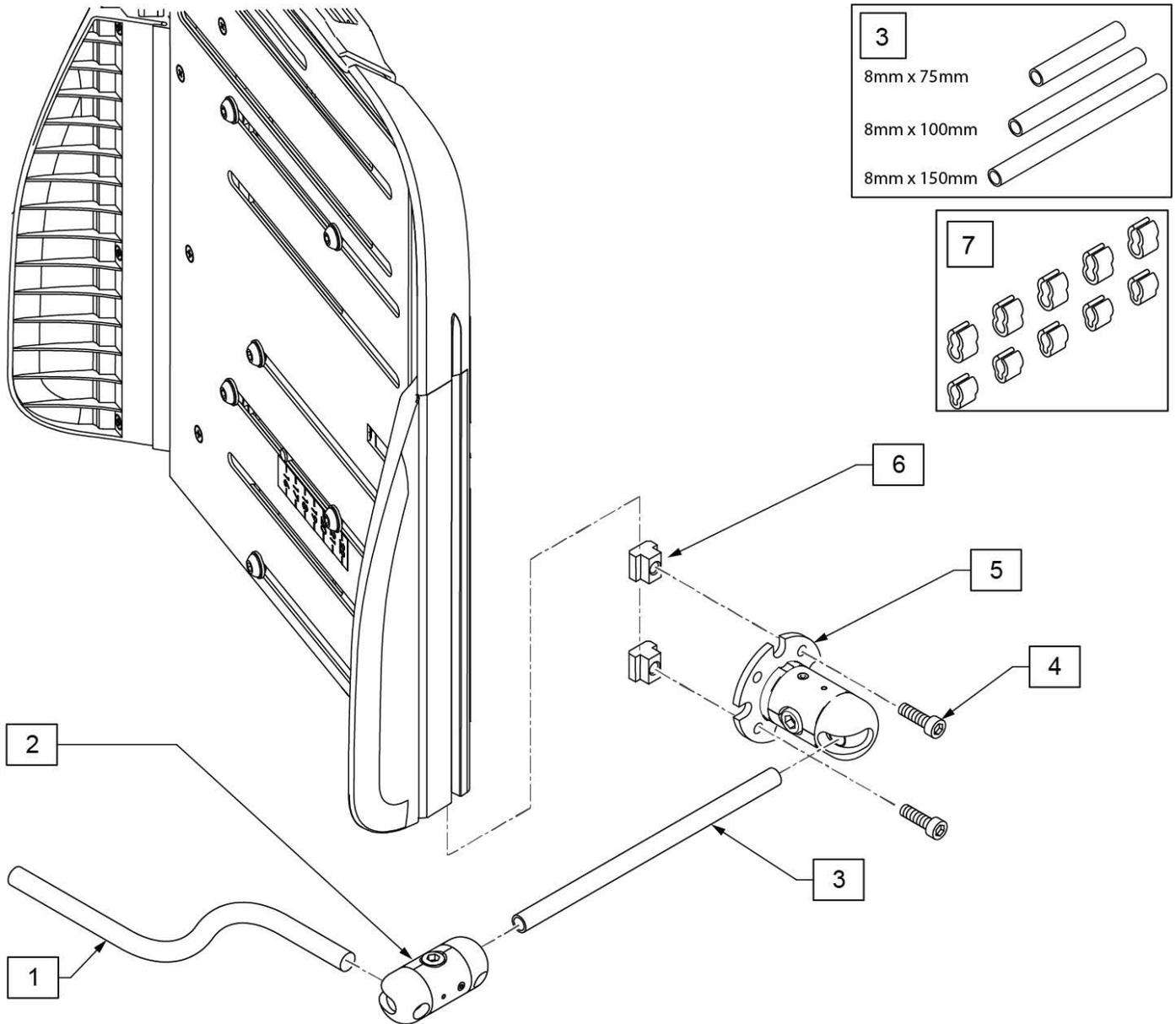


Pos.	Item Number	Description	Remarks
1	6003896	SWING ARM	
2	6003658	MSAU BASE RIGHT	Right
2	6003662	MSAU BASE LEFT	Left
3	22709078	LINK IT SEDEO ERGO PSAU BKT	
4	103500-004	FHCS,M6X1X12,FULL,NP	
5	22709114	CABLE CLIPS SET 12 MM	
1-5	163213	LNKIT TO MANUAL CHIN BOOM RH	Right
1-5	163214	LNKIT TO MANUAL CHIN BOOM LH	Left

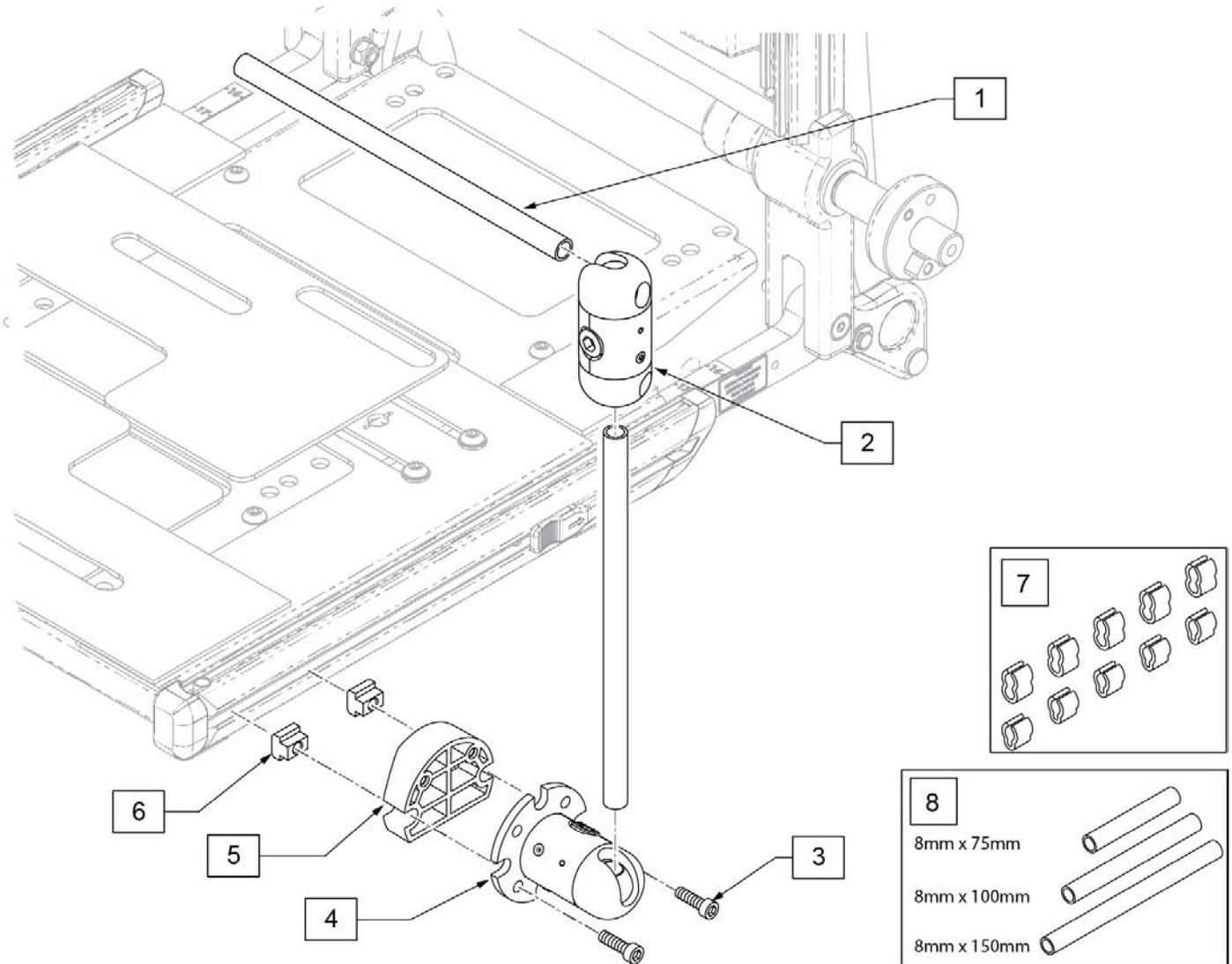
Note: Power Chin Boom is not available as an option on Ergo Seating equipped with O2 and Vent Tray and Push Handles.



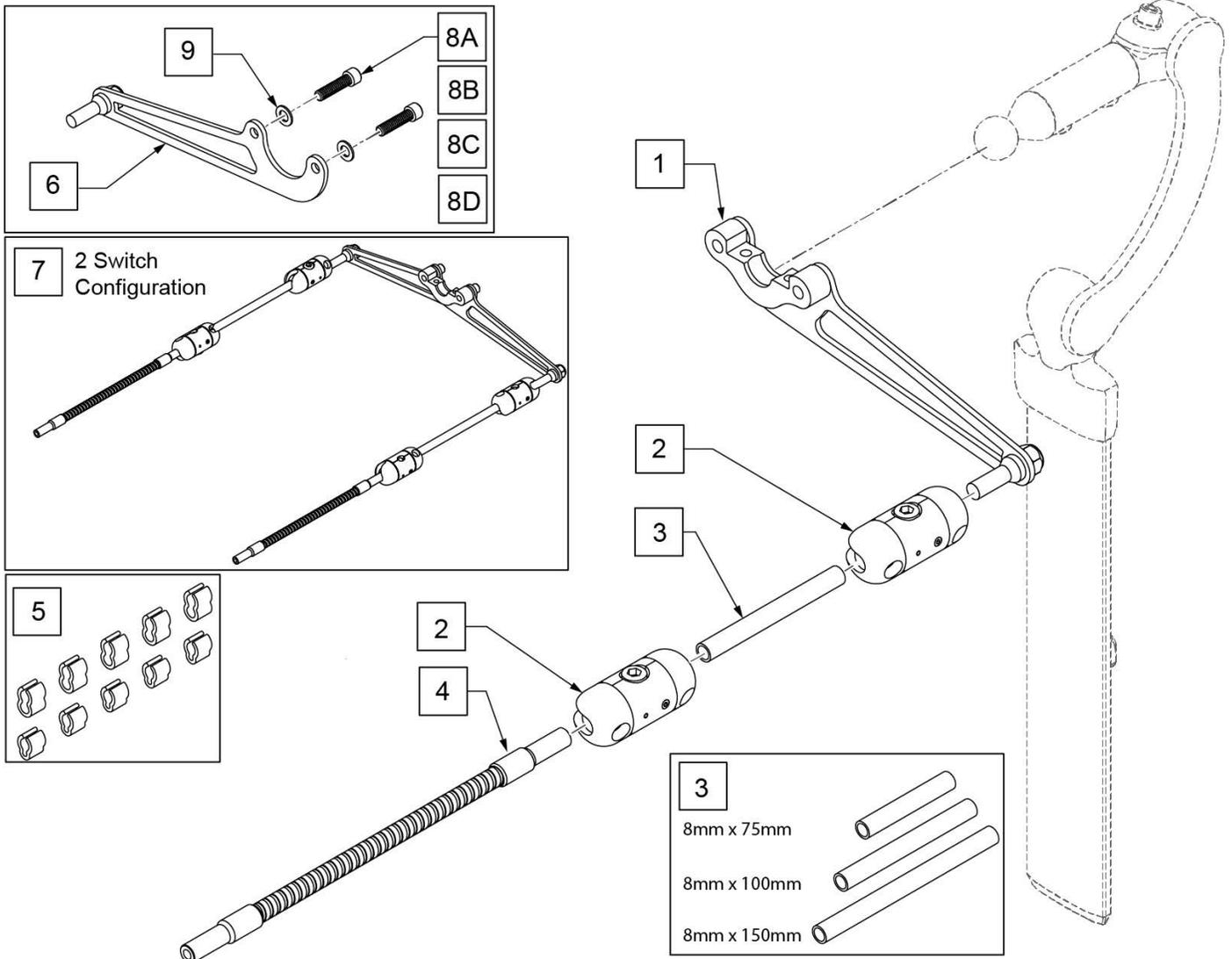
Pos.	Item Number	Description	Remarks
1	6003896	SWING ARM	
2	22709078	LINK IT SEDEO ERGO PSAU BKT	
3	103500-004	FHCS,M6X1X12,FULL,NP	
4	6003549	INHIBIT CABLE RNET PSAU	
4,5	6002773	PSAU BASE RIGHT	Right
4,5	6003565	PSAU BASE LEFT	Left
6	22709114	CABLE CLIPS SET 12mm	
1-6	163215	LNKIT TO POWER CHIN BOOM RH	Right
1-6	163216	LNKIT TO POWER CHIN BOOM LH	Left



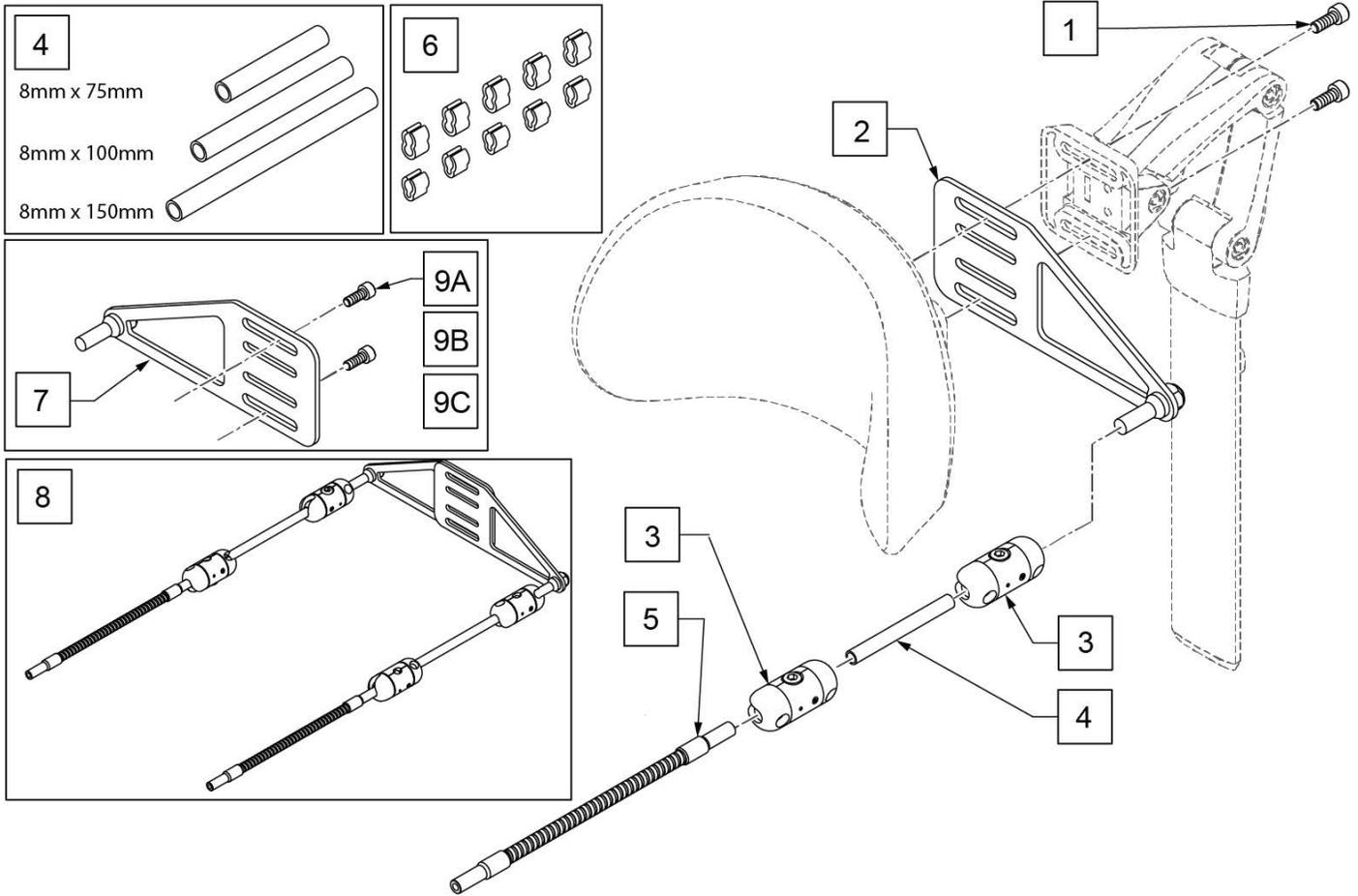
Pos.	Item Number	Description	Remarks
1	6003072	HORIZONTAL-S-BAR DIA 8MM	
2	22709008	LINK IT MODULE 8MM HOLDER	
3	22709111	TUBE SET MED	set of 3
4	104522	SHCS, M6 X 1 X 16, FULL, PL	
5	22709009	LINK IT MODULE 8MM - WALLPLATE	
6	132688	M6 T-NUT ISO299	
7	22709113	CABLE CLIPS SET 8MM	
1-7	163203	LINK-IT TO ERGO BACKREST MNT	



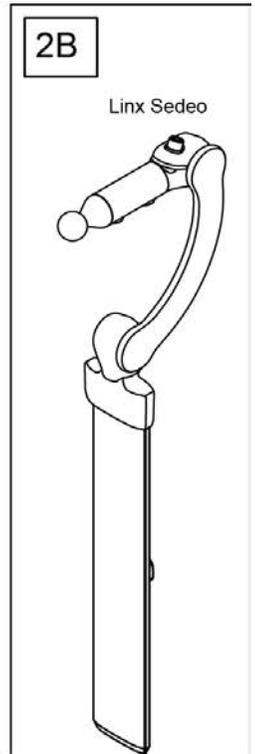
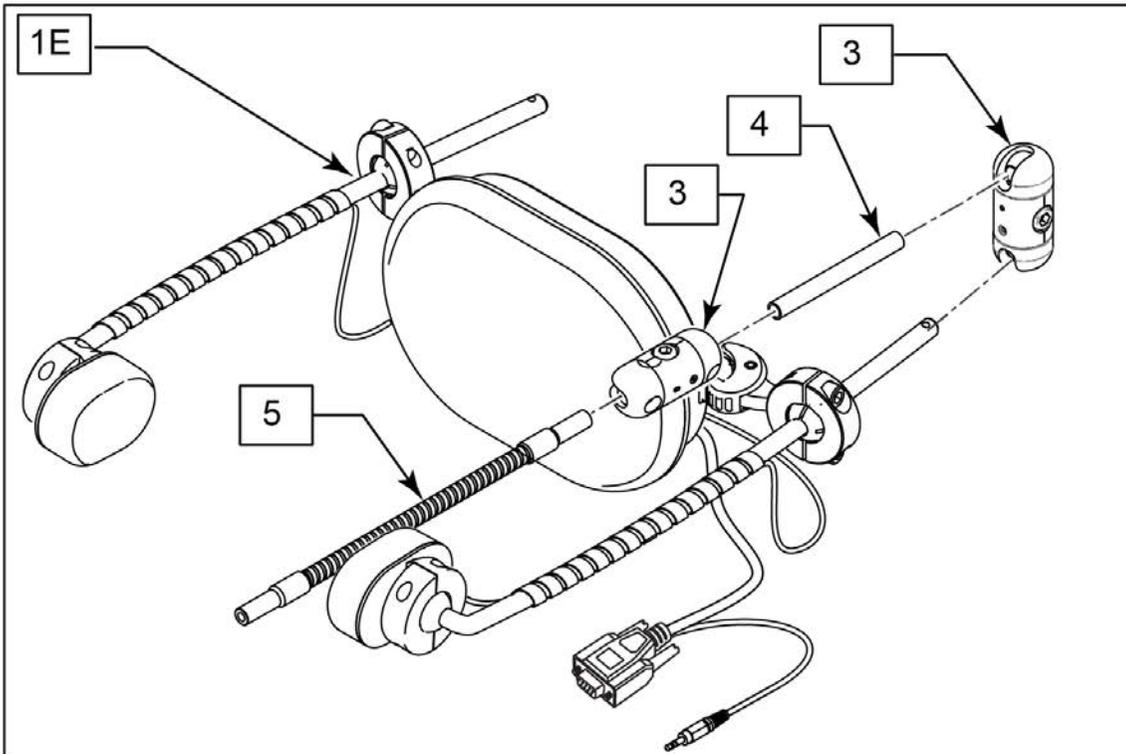
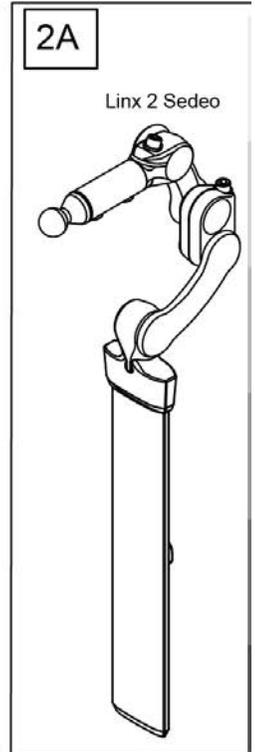
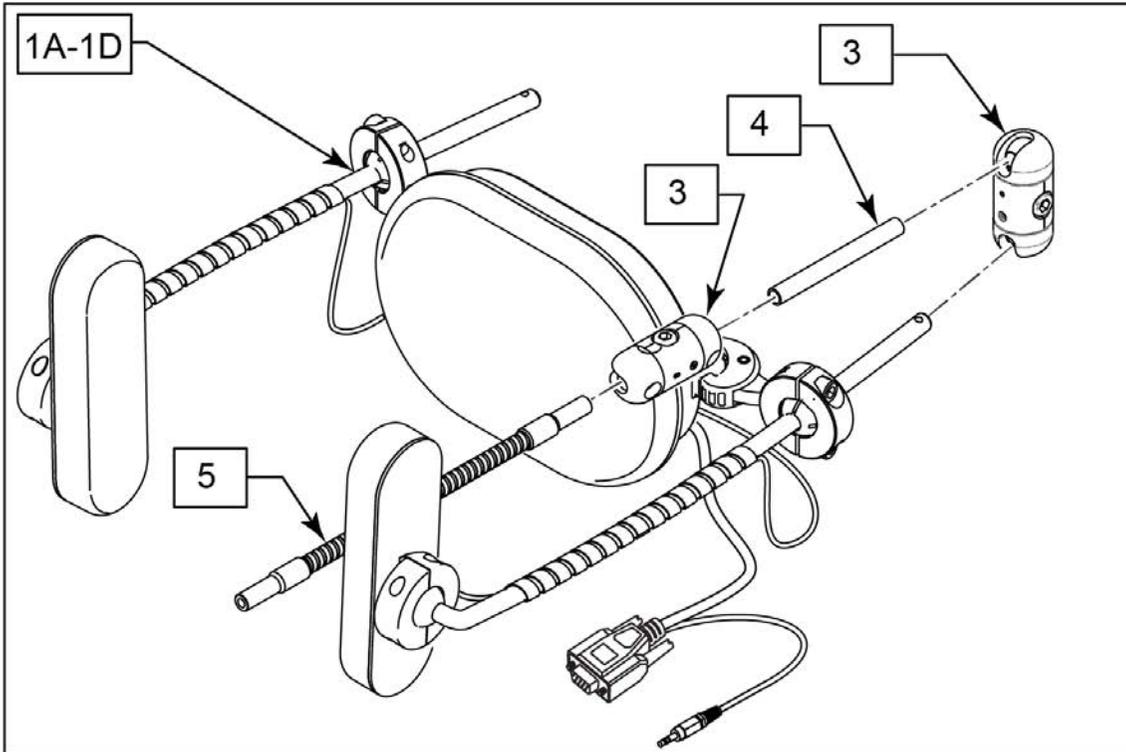
Pos.	Item Number	Description	Remarks
2	22709008	LINK IT MODULE 8MM HOLDER	
3	102263-005	SHCS M6 X 1 X 20, FULL, PL	
4	22709009	LINK IT MODULE 8MM - WALLPLATE	
5	22709073	LINK IT SEAT PROFILE ADAPTOR	
6	132688	M6 T-NUT ISO299	
7	22709113	CABLE CLIPS SET 8MM	
8	22709111	TUBE SET MED	set of 3
1-7	163204	LINK-IT TO ERGO SEAT SIDERAIL MNT	



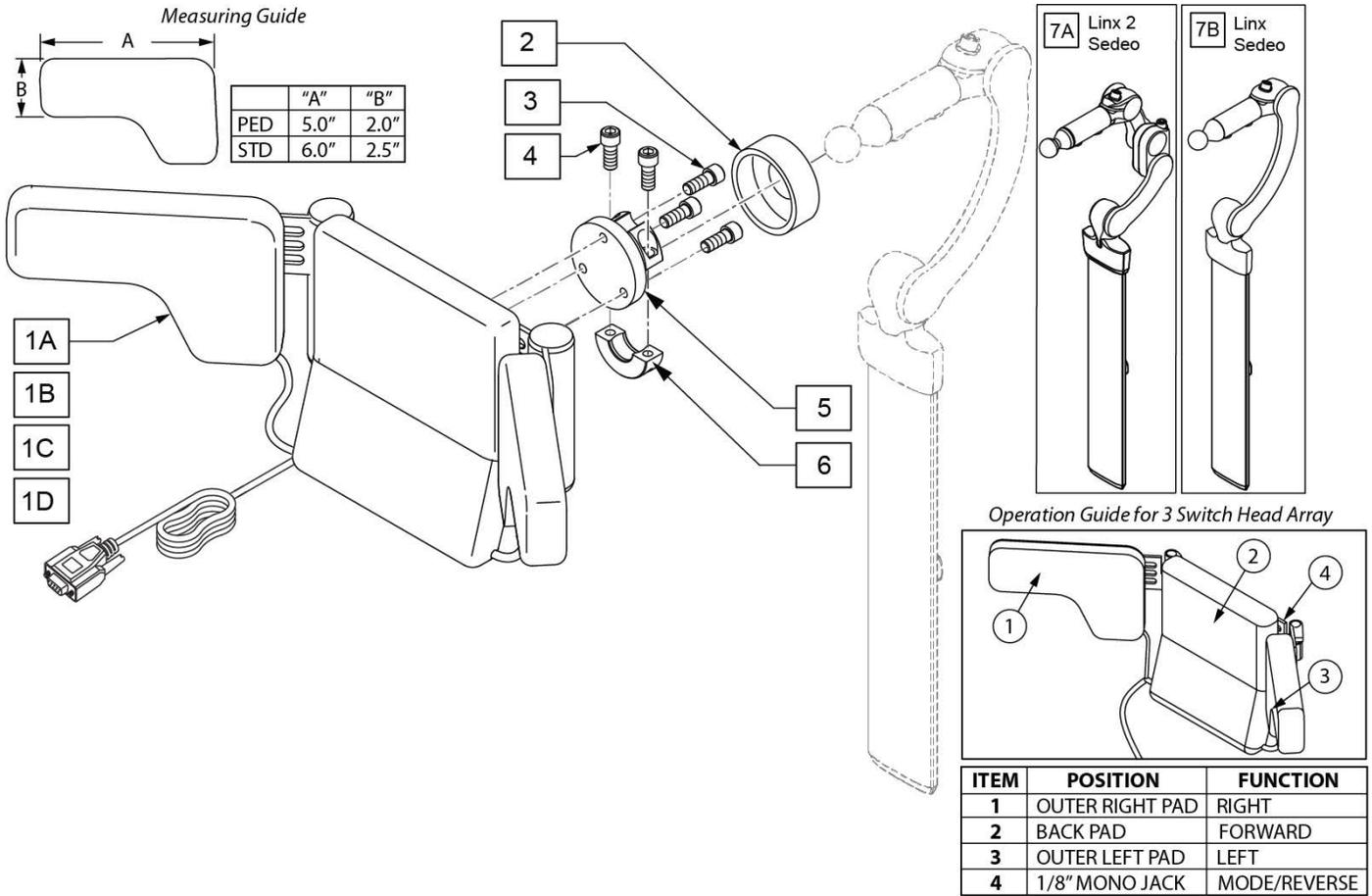
Pos.	Item Number	Description	Remarks
1	247958	LINK-IT HEADREST WHITMYER LEFT	
2	22709008	LINK IT MODULE 8MM HOLDER	
3	22709111	TUBE SET MED	set of 3
4	22709088	LINK IT GOOSENECK 210MM XST	
1-4	163229	LINK-IT TO WHIT HDRST MNT FXD 1S	
5	22709113	CABLE CLIPS SET 8MM	
6	163231	LNKIT TO WHIT HDRST ADD A SIDE	
7	163230	LNKIT TO WHIT HDRST MNT FXD 2S	
8A	MF014600	1/4-28 X 5/8 SOC HD	Used for 1 Plate
8B	106974	SHCS 1/4-28 X 3/4 PL	Used for 2 Plate
8C	226107	1/4-28 X 7/8 SOC C/S	Used for 3 Plate
8D	226298	1/4-28 X 1 SOC C/S BLK W/PATCH	Used for 4 Plate
9	106943	WASHER FLAT AN 1/4	
1,6,8B,9	247957	LINK-IT HEADRST WHTMYER DOUBLE	
6,8A,9	247959	LINK-IT HEADREST WHITMYER RIGHT	



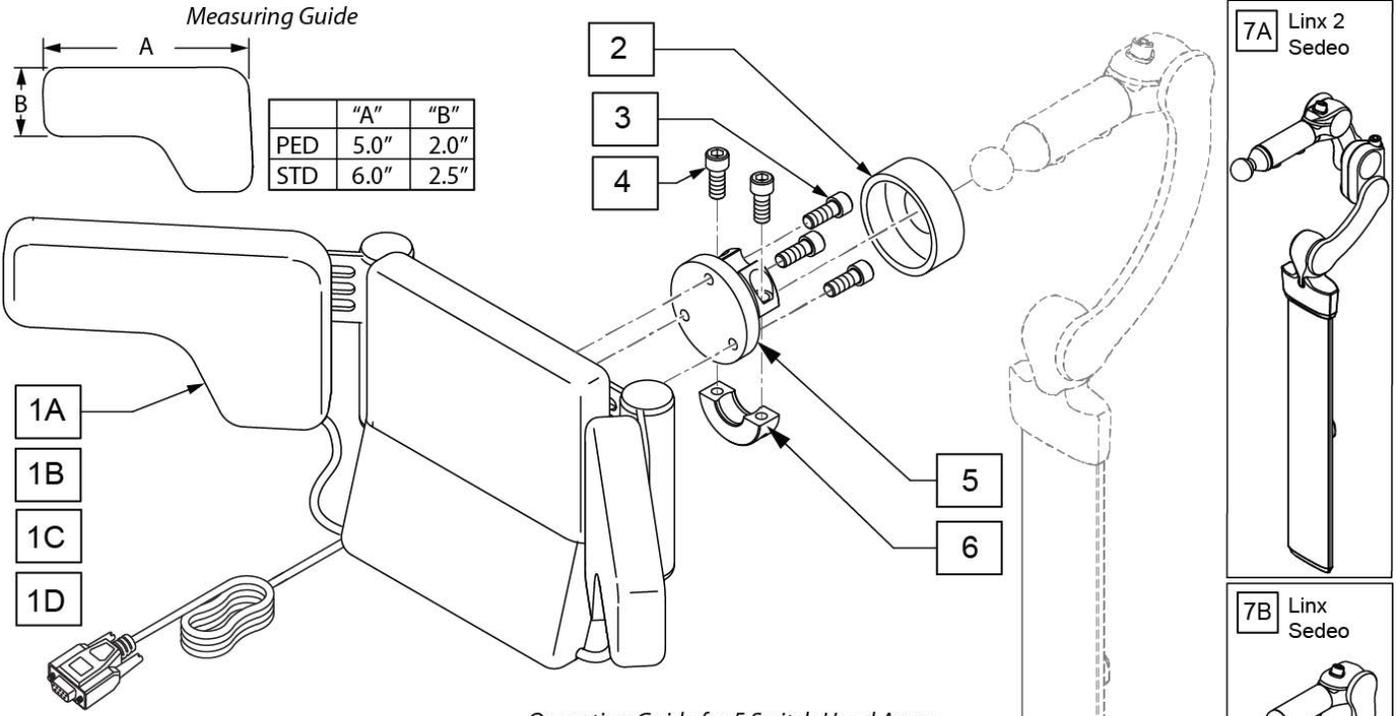
Pos.	Item Number	Description	Remarks
1	058900-002	SHCS M6 X 12, PL 12.9 ZN BLK	Used for single plate
2	247961	LINK-IT HEADREST SEDEO LEFT	Left
2	247962	LINK-IT HEADREST SEDEO RIGHT	Right
3	22709008	LINK IT MODULE 8MM HOLDER	
4	22709111	TUBE SET MED	set of 3
5	22709088	LINK IT GOOSENECK 210MM XST	
1-5	163206	LNKIT TO ERGO HDRT MNT FXD 1S	
6	22709113	CABLE CLIPS SET 8MM	
7	163232	LNKIT TO ERGO HDRST ADD A SIDE	Requires longer screws if more than 1 Plate is used
8	163205	LNKIT TO ERGO HDRT MNT FXD 2S	
9A	104522	SHCS, M6 X 1 X 16, FULL, PL	Used for 2 Plate
9B	102263-005	SHCS, 6M X 1 X 20, FULL, PL	Used for 3 Plate
9C	102263-003	SHCS, M6 X 1 X 25, FULL, PL	Used for 4 Plate
2,7,9A	247960	LINK-IT HEADREST SEDEO DOUBLE	



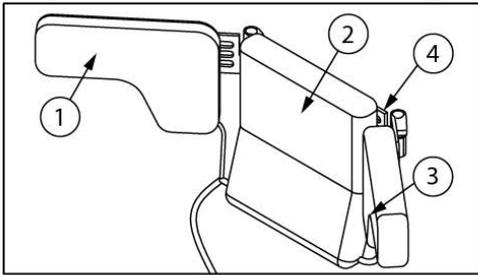
Pos.	Item Number	Description	Remarks
1A	DPA-WH-CON	DUALPRO-LONG PADS-WHIT CON	SWITCH IT DUAL PRO PROP HEAD ARRAY FACIAL
1B	DPA-M1L-WH-CON	DUALPRO-LONG-1MODELFT-WHIT	SWITCH IT DUAL PRO PROP HEAD ARRAY 1L FACIAL
1C	DPA-M1R-WH-CON	DUALPRO-LONG-1MODERGT-WHIT	SWITCH IT DUAL PRO PROP HEAD ARRAY 1R FACIAL
1D	DPA-M2-WH-CON	DUALPRO-LONG-2 MODE-WHIT	SWITCH IT DUAL PRO PROP HEAD ARRAY MODE2 FACIAL
1E	DPP-WH-CON	DUALPRO-SPOT PADS-WHIT CON	SWITCH IT DUAL PRO PROP HEAD ARRAY SPOT
2A	245617	SEDEO LINX 2 HEADREST ASSM	
2B	245914	SEDEO-LINX HEADREST ASSM	
3	22709044	LINK IT MODULE SA	
4	22709111	TUBE SET MED	set of 3
5	22709008	LINK IT MODULE 8MM HOLDER	



Pos.	Item Number	Description	Remarks
1A,2-6	HDR3-SC-M2-WH-CON	SWITCH-IT 3SWI HDR-SC-TWO1/8"MONO-WHIT	3SW HD ARRAY SHRT CURVED WINGS
1B,2-6	HDR3-SS-M2-WH-CON	SWITCH-IT 3SWI HDR-SS-TWO1/8"MONO-WHIT	3SW HD ARRAY SHRT STRAIGHT WINGS
1C,2-6	HDR3-LC-M2-WH-CON	SWITCH-IT 3SWI HDR-LC-TWO1/8"MONO-WHIT	3SW HD ARRAY LG CURVED WINGS
1D,2-6	HDR3-LS-M2-WH-CON	SWITCH-IT 3SWI HDR-LS-TWO1/8"MONO-WHIT	3SW HD ARRAY LG STRAIGHT WINGS
2	MC100-WB	COVER 3/4"COLLAR/VINYL BLACK	
3	221010	10-32 X .75 SHCS BLK W/PL	
4	221016	1/4-28 x .63 SHCS BLK W/PL	
5	104907	TOP COLLAR FLANGE WELDM	
6	MW027100	COL HALF RAD 3/4"THREADED BLK	
7A	245617	SEDEO LINX 2 HEADREST ASSM	
7B	245914	SEDEO-LINX HEADREST ASSM	

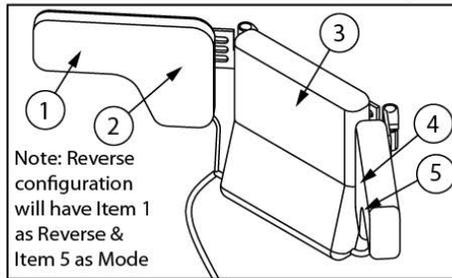


Operation Guide for 4 Switch Head Array



ITEM	POSITION	FUNCTION
1	OUTER RIGHT PAD	RIGHT
2	BACK PAD	FORWARD
3	OUTER LEFT PAD	LEFT
4	1/8" MONO JACK	MODE/REVERSE

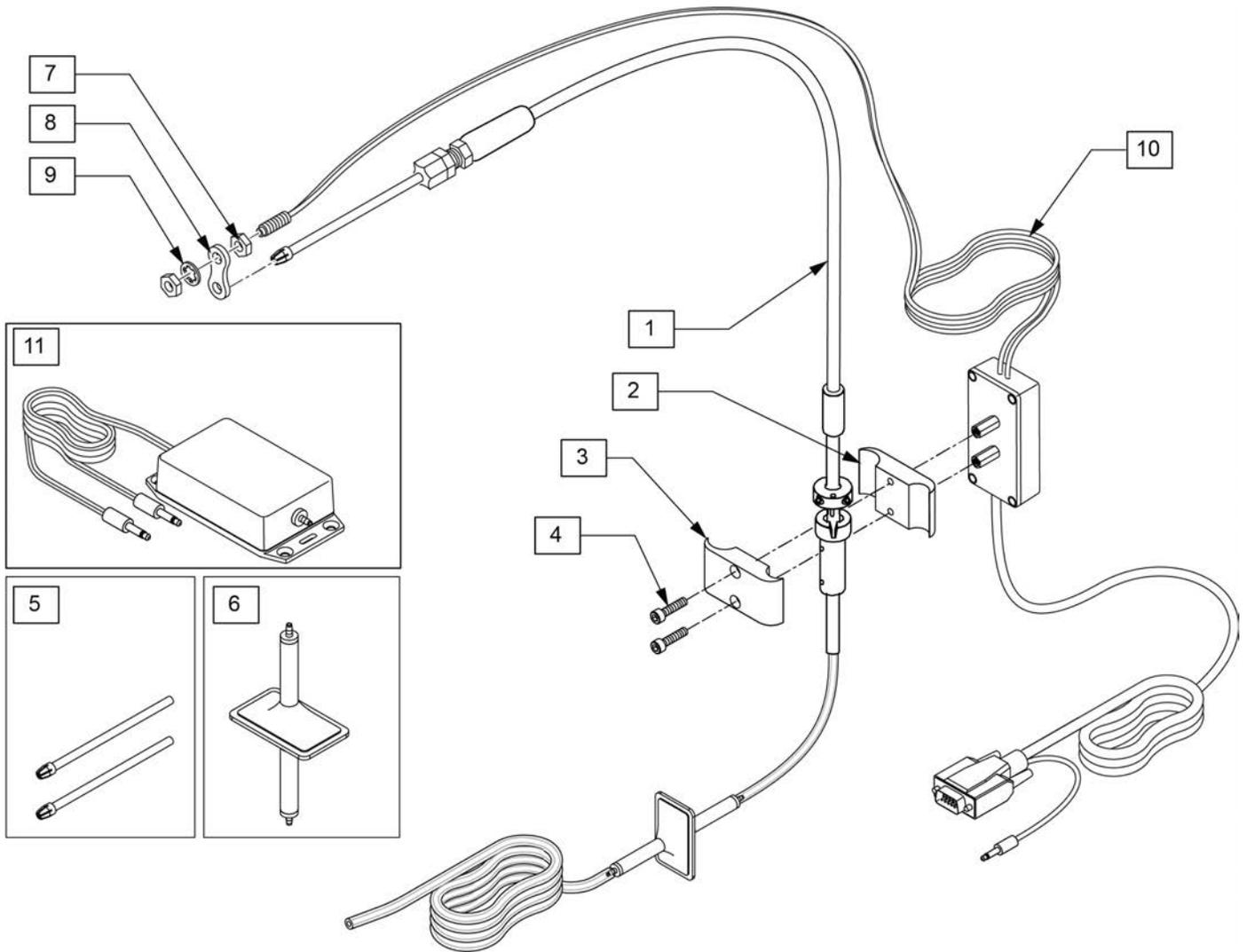
Operation Guide for 5 Switch Head Array



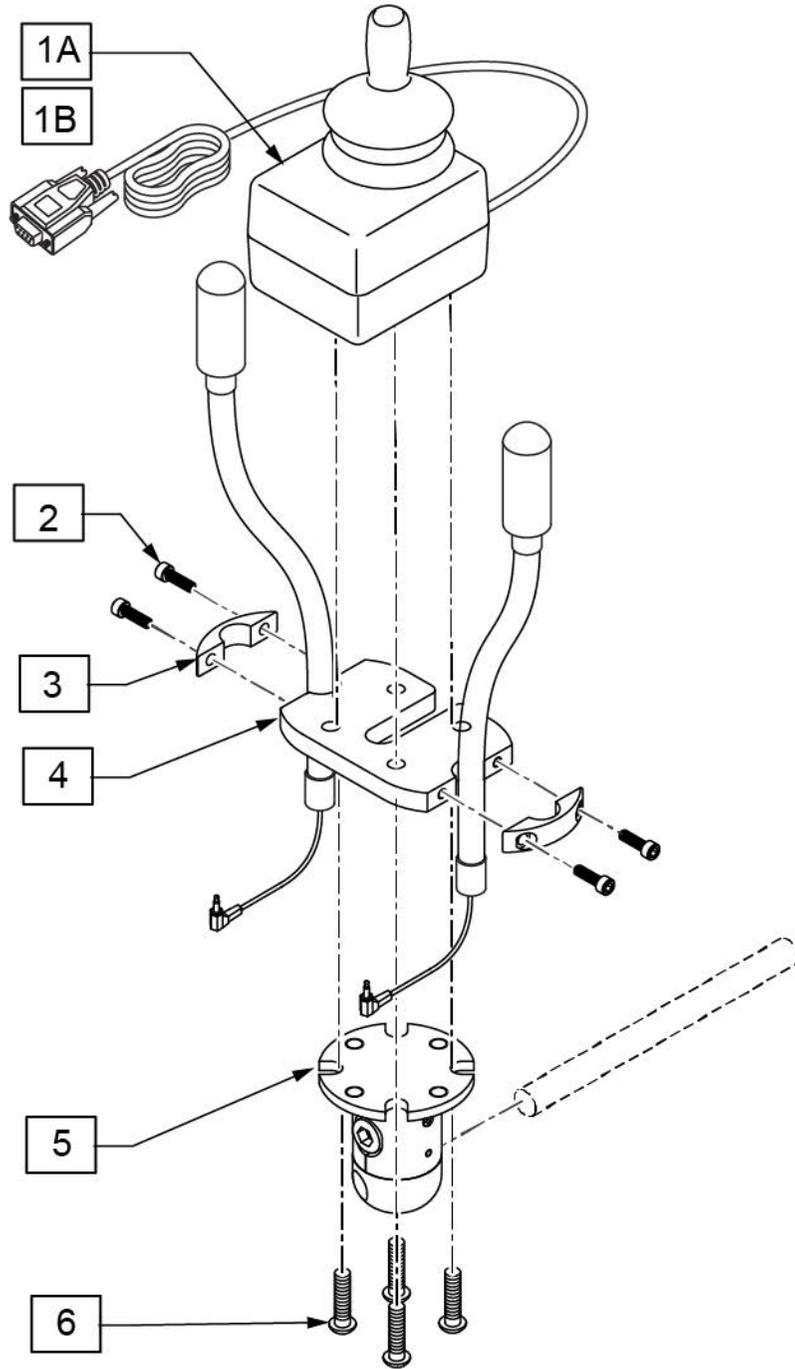
ITEM	POSITION	FUNCTION
1	OUTER RIGHT PAD	MODE
2	INNER RIGHT PAD	RIGHT
3	BACK PAD	FORWARD
4	INNER LEFT PAD	LEFT
5	OUTER LEFT PAD	REVERSE

Pos.	Item Number	Description	Remarks
1A,2-6	HDR4-LS-M1L-WH-CON	SWITCH-IT 4SWI HDR-LS-MODE LFT-WHIT	4SW HD ARRAY LG STRGHT WNGS LH
1B,2-6	HDR4-LS-M1R-WH-CON	SWITCH-IT 4SWI HDR-LS-MODE RGT-WHIT	4SW HD ARRAY LG STRGHT WNGS RH
1C,2-6	HDR5-LS-RL-WH-CON	SWITCH-IT 5SWI ARRAY-LS-REV RGT-WHIT	5SW HD ARRY LG STRGHT WINGS LH
1D,2-6	HDR5-LS-RR-WH-CON	SWITCH-IT 5SWI ARRAY-LS-REV LFT-WHIT	5SW HD ARRY LG STRGHT WINGS RH
2	MC100-WB	COVER 3/4"COLLAR/VINYL BLACK	
3	221010	10-32 X .75 SHCS BLK W/PL	
4	221016	1/4-28 x .63 SHCS BLK W/PL	
5	104907	TOP COLLAR FLANGE WELDM	
6	MW027100	COL HALF RAD 3/4"THREADED BLK	
7A	245617	SEDEO LINX 2 HEADREST ASSM	
7B	245914	SEDEO-LINX HEADREST ASSM	

**Note:** if adding Specialty Controls to a chair an Omni is required.

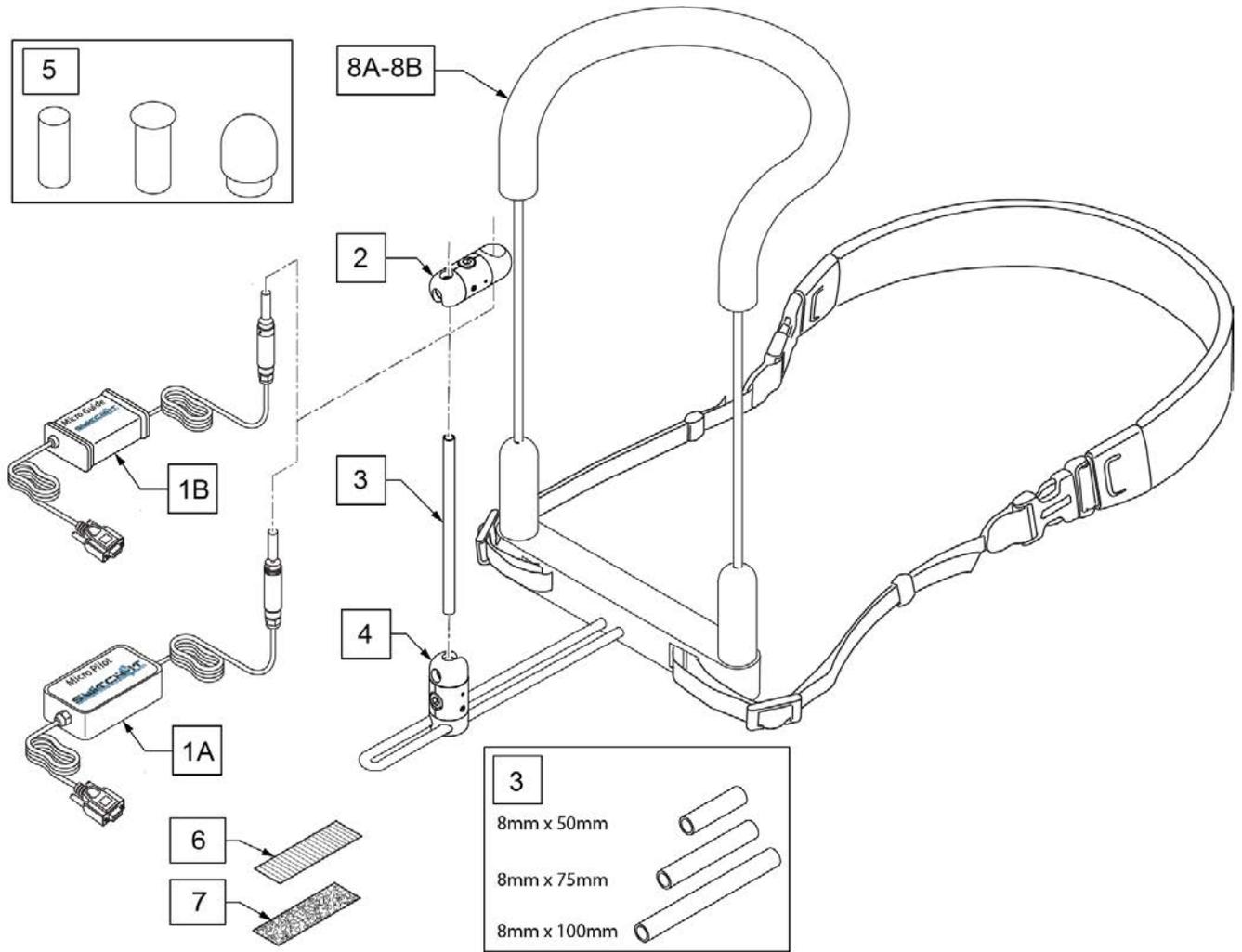


Pos.	Item Number	Description
1-6	244020	WHISPERLITE SWINGAWAY, 7/8"
6	243760	SALIVA TRAP, SIP N PUFF
5	243758	MOUTHPIECE, SIP & PUFF
1-10	OS-SP	SWITCH IT OPTI-STOP
5	LPP	SWITCH IT LOW PRESSURE S&P

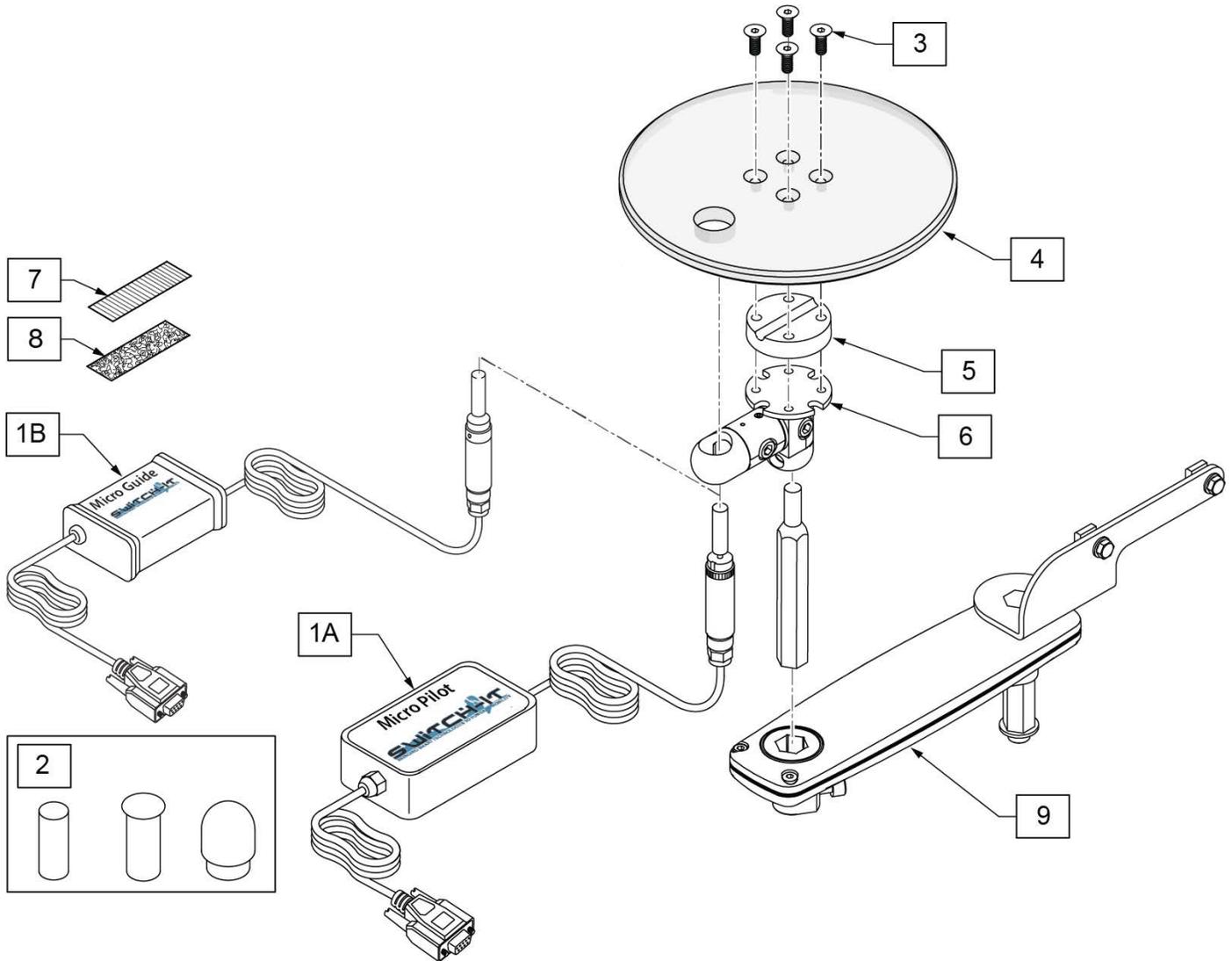


Pos.	Item Number	Description
1A	VG	VERSA-GUIDE PROP JOYSTICK
1B	VG-EZ	SWITCH IT VERSAGUIDE EZ JOYSTI
2-4,6	VG-FLEX	DUAL FLEX SWITCHES
5	22709009	LINK IT MODULE 8MM - WALLPLATE
6	103498-005	FHCS, M4 X 0.7 X 20, FULL, NP

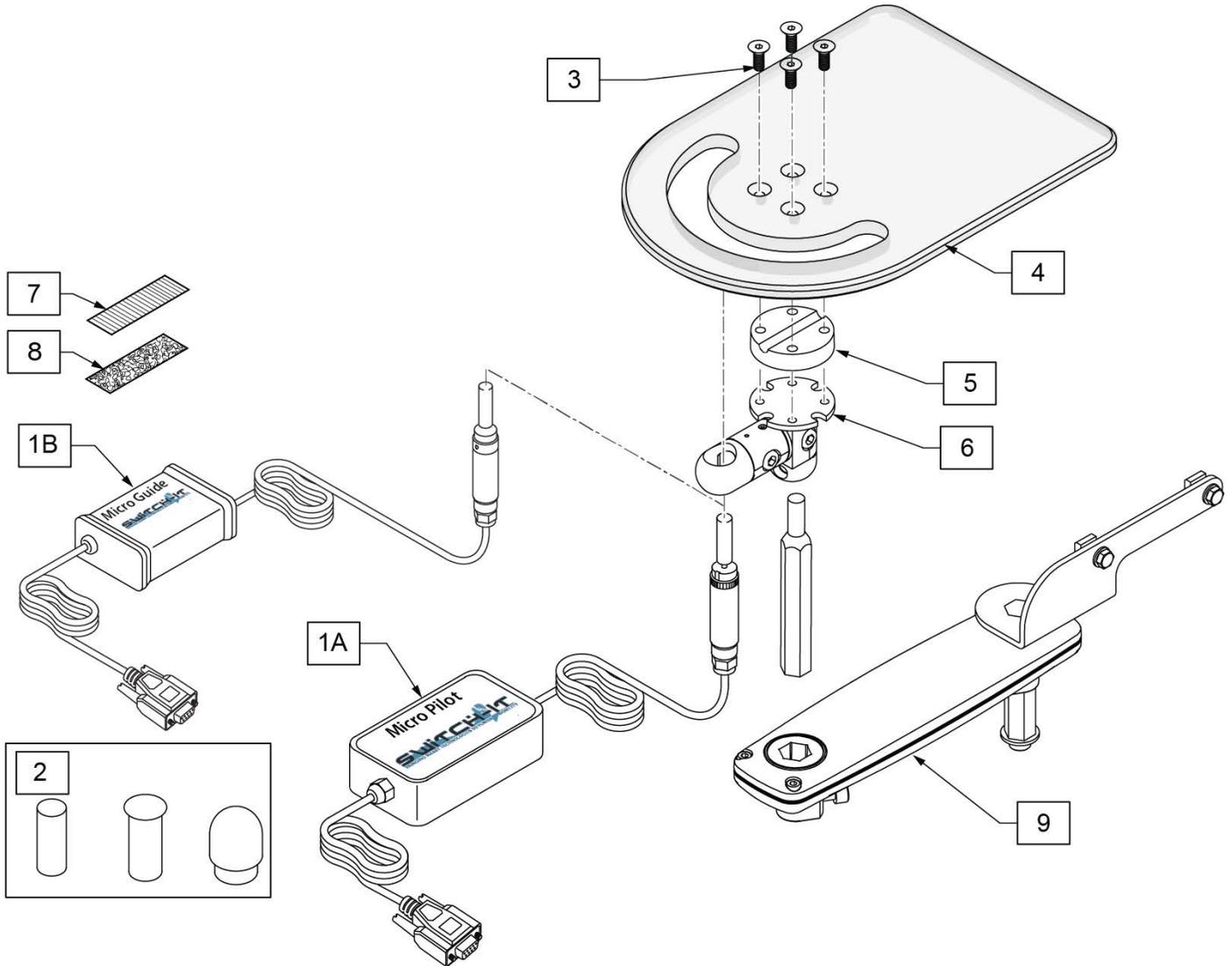
**Note:** Switch-It Versa Guide Joystick accepts Optional Joystick Handles. See Optional Joystick Handles parts page for part numbers.



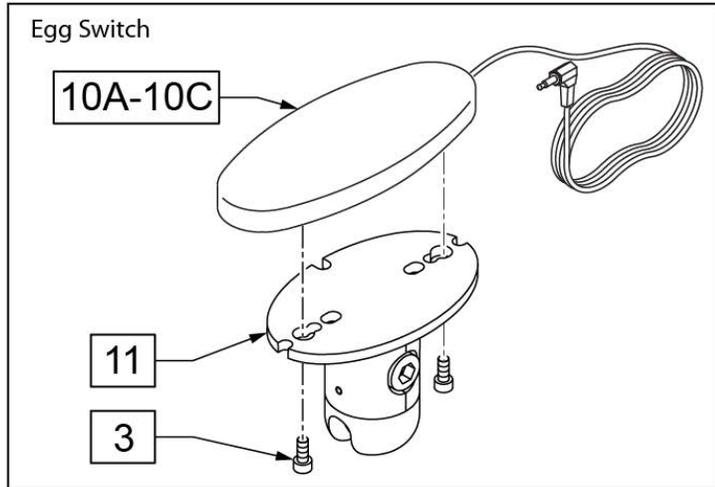
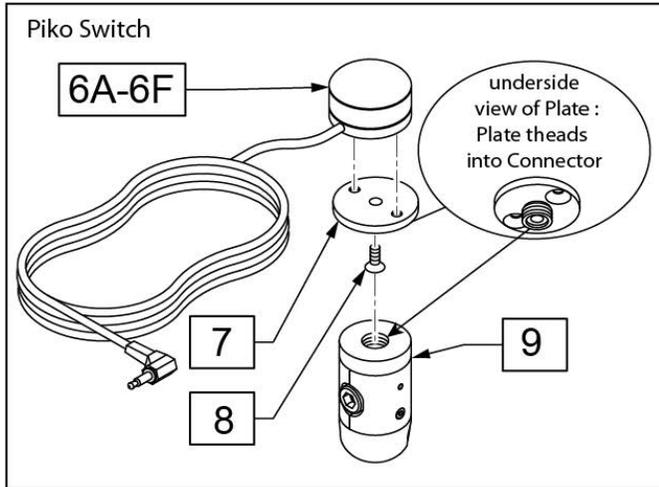
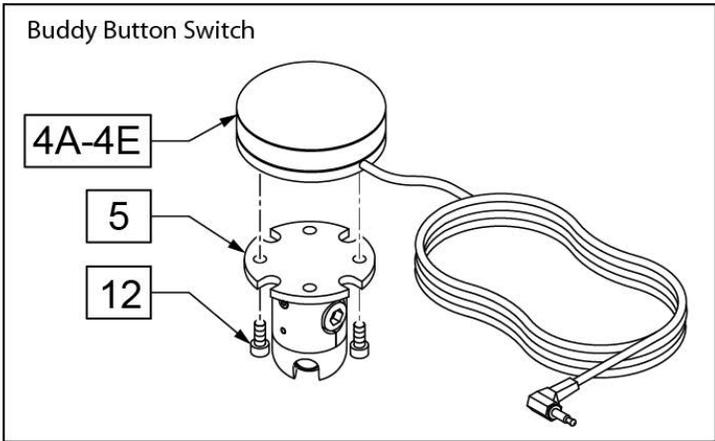
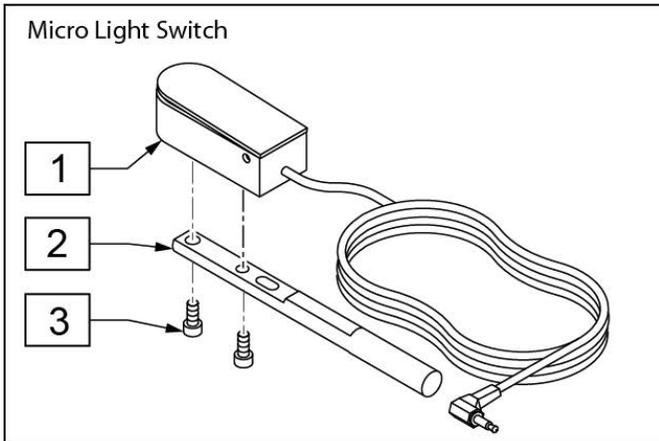
Pos.	Item Number	Description	Remarks
1A	MP	SWITCH IT MICROPILOT JOYSTICK	includes Knob Covers
1B	MG	SWITCH IT MICROGUIDE JOYSTICK	includes Knob Covers
2	22709035	016 - CLIP BALL	
3	22709110	ROD SET SHORT	Set of 3
4	22709075	TWO SLIDER MODULE	
5	129436	STANDARD KNOB AND KNOB COVERS	For replacement
6	698041	ADHESIVE POLY 1" X 2.5 MALE	
7	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
8A	MA-BDN3L-SR	HARNESS - CHIN/MOUNT CONTROL	Large Size (8" wide)
8B	MA-BDN3S-SR	HARNESS - CHIN/MOUNT CONTROL	Standard Side (6" wide)
1A,2-7,8A	163220	BIB CHINMICRO PLT LNKIT LRG	MicroPilot Lrg
1A,2-7,8B	163219	BIB CHIN MICRO PLT LNKIT STD	MicroPilot Std
1B,2-7,8A	163218	BIB CHIN MICRO GD LNKIT LRG	MicroGuide Lrg
1B,2-7,8B	163217	BIB CHIN MICRO GD LNKIT STD	MicroGuide Std



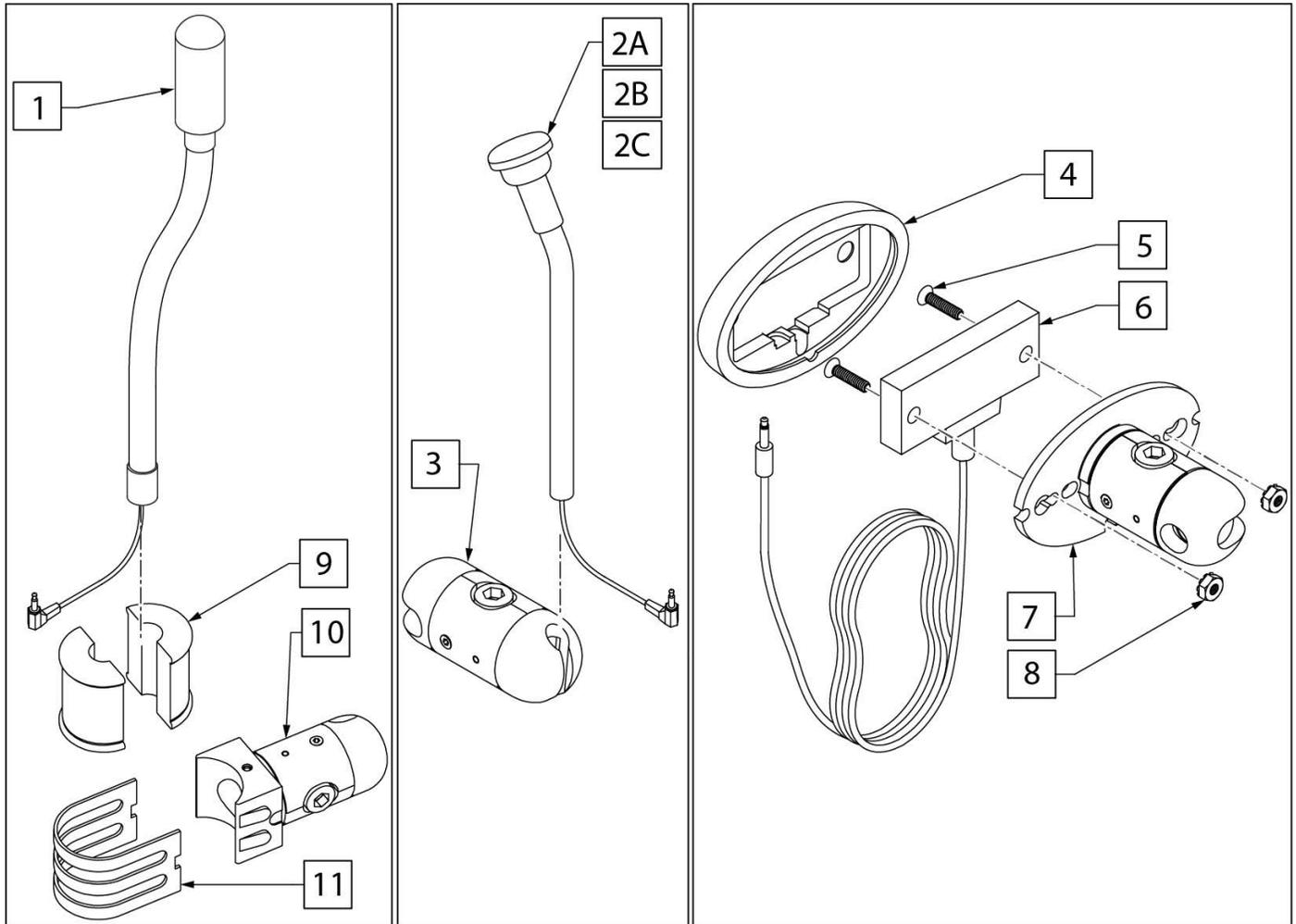
Pos.	Item Number	Description	Remarks
1A,2	MP	SWITCH IT MICROPILOT JOYSTICK	includes Knob Covers
1B,2	MG	SWITCH IT MICROGUIDE JOYSTICK	includes Knob Covers
2	129436	STANDARD KNOB AND KNOB COVERS	
3	103499-007	FHCS,M5X0.8X20,FULL,NP	
4	22709048	LINK IT SPACE DISK PLATE	Clear Sundisk
5	22709049	LINK IT FILLER DISC	
6	22709051	LINK IT STAR MODULE DISK	
7	698041	ADHESIVE POLY 1" X 2.5 MALE	
8	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
9	163272	HC JYSTCK MNT ASSY SA RH LK	Right
9	163273	HC JYSTCK MNT ASSY SA LH LK	Left
1A,2-9	163221	SPACE DSK SA PILOT LNKIT RH	Right
1A,2-9	163222	SPACE DSK SA PILOT LNKIT LH	Left
1B,2-9	163223	SPACE DSK SA GUIDE LNKIT RH	Right
1B,2-9	163224	SPACE DSK SA GUIDE LNKIT LH	Left



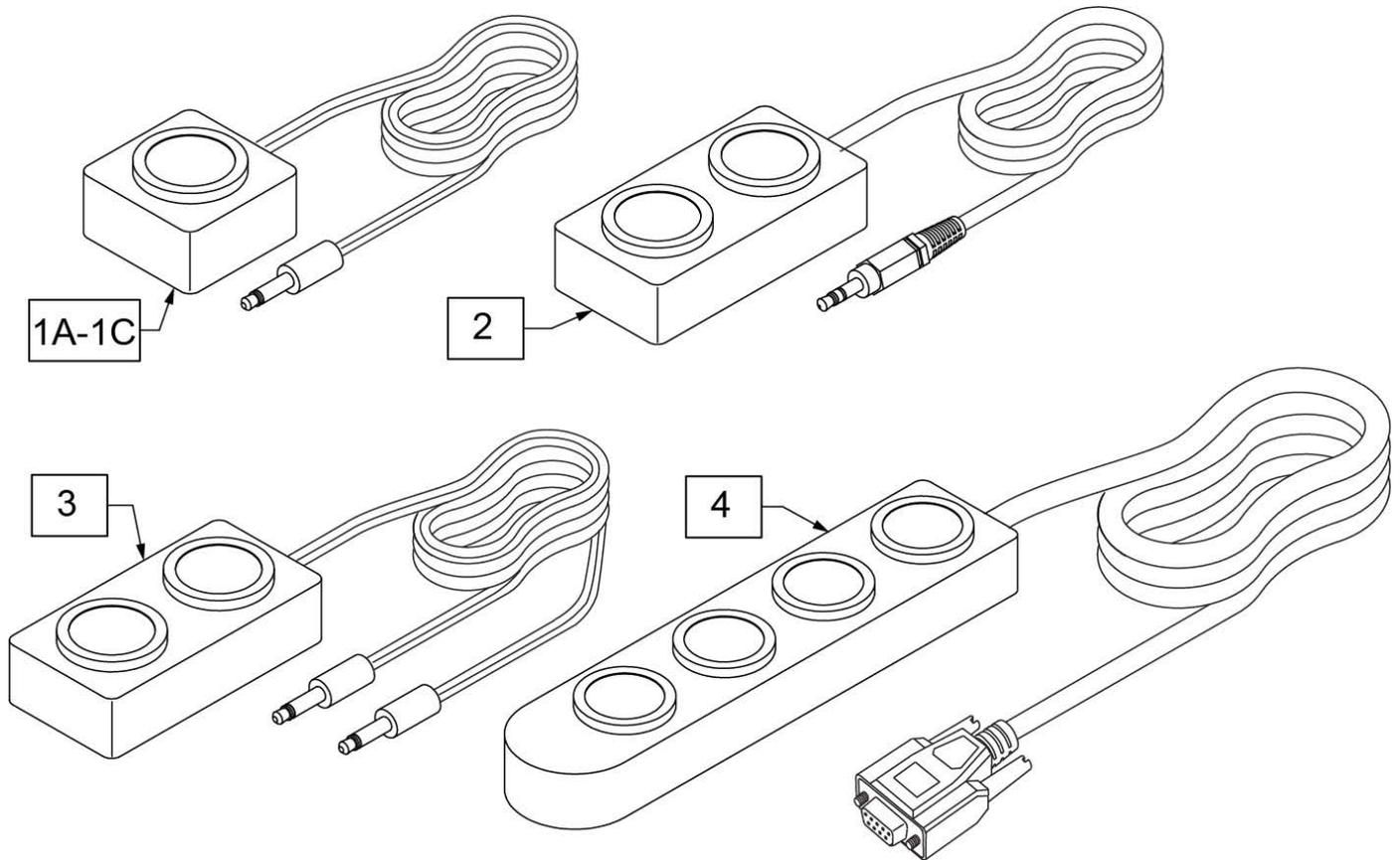
Pos.	Item Number	Description	Remarks
1A,2	MP	SWITCH IT MICROPILLOT JOYSTICK	includes Knob Covers
1B,2	MG	SWITCH IT MICROGUIDE JOYSTICK	includes Knob Covers
2	129436	STANDARD KNOB AND KNOB COVERS	
3	103499-007	FHCS,M5X0.8X20,FULL,NP	
4	22709116	BULLET TRAY	Clear
5	22709049	LINK IT FILLER DISC	
6	22709051	LINK IT STAR MODULE DISK	
7	698041	ADHESIVE POLY 1" X 2.5 MALE	
8	698045	ADHESIVE POLY 1" X 2.5 FEMALE	
9	163272	HC JYSTCK MNT ASSY SA RH LK	Right
9	163273	HC JYSTCK MNT ASSY SA LH LK	Left
3-6	22709117	BULLET TRAY DRIVE	
1A,2-9	163225	BULLET SA PILOT LNKIT RH	MicroPilot, Right
1A,2-9	163226	BULLET SA PILOT LNKIT LH	MicroPilot, Left
1B,2-9	163227	BULLET SA GUIDE LNKIT RH	MicroGuide, Right
1B,2-9	163228	BULLET SA GUIDE LNKIT LH	MicroGuide, Left



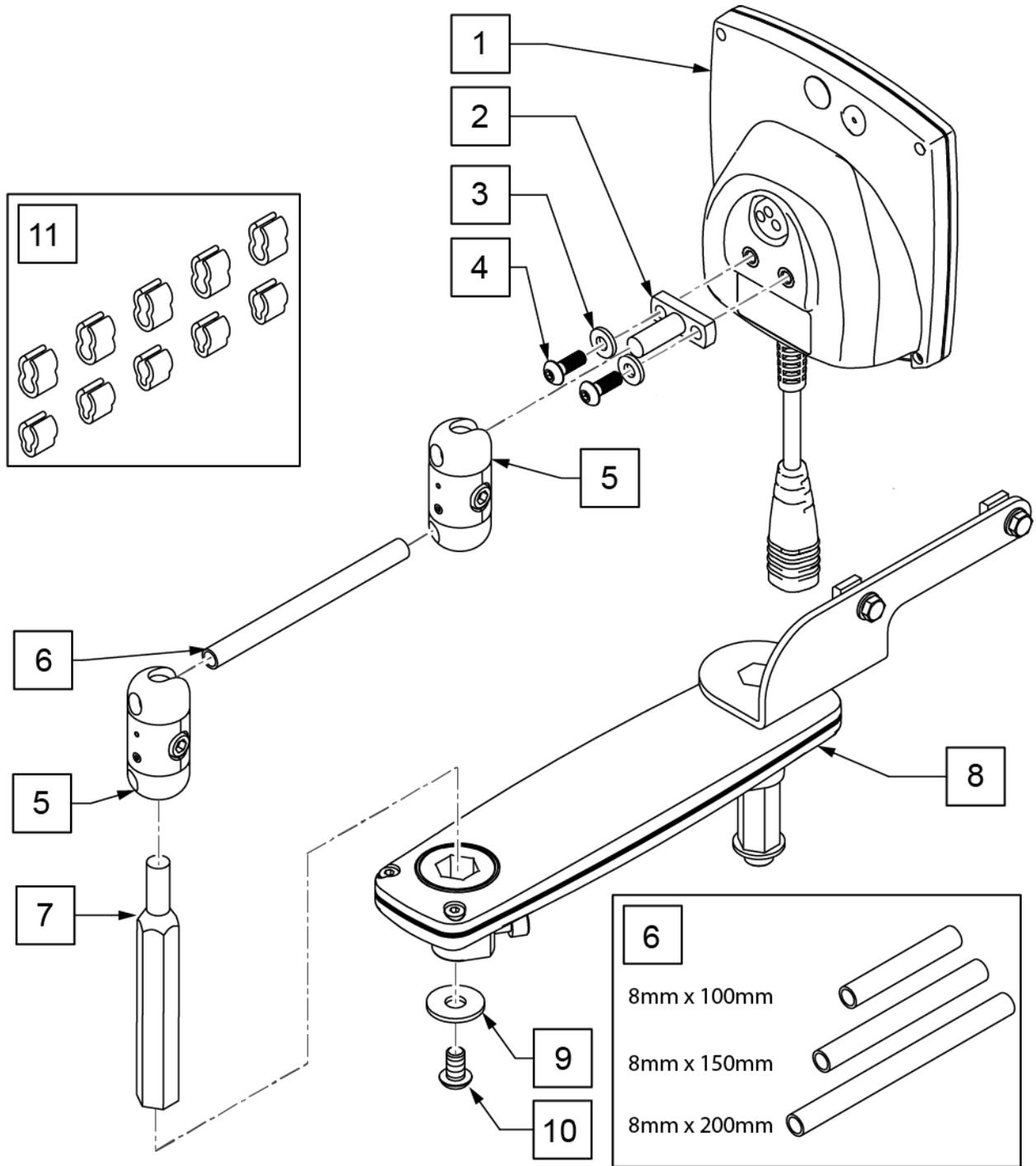
Pos.	Item Number	Description	Remarks	Pos.	Item Number	Description	Remarks
1	244028	MICRO LIGHT SWITCH		6D	247619	PIKO 30 GREEN	
2	22709053	LINK IT MICROLITE HOLDER		6E	247620	PIKO 30 BLUE	
3	244004	SHCS 4-40 X 3/8"		6F	247621	PIKO 30 ORANGE	
4A	244505	SWITCH, BUDDY BUTTON BLACK		8	103493-004	SHCS,M4X0.7X10,FULL,NP	
4B	244506	BUDDY BUTTON, BLUE		7,9	22709074	LINK IT MODULE SWITCH HOLDER	
4C	244025	BUDDY BUTTON, GREEN		10A	244026	EGG SWITCH BLACK	
4D	244504	BUDDY BUTTON, RED		10B	244559	EGG SWITCH GREEN	
4E	244507	BUDDY BUTTON, YELLOW		10C	244558	EGG SWITCH RED	
5	22709009	LINK IT MODULE 8MM - WALLPLATE		10D	244557	EGG SWITCH BLUE	
6A	244027	PIKO SWITCH	Black	10E	244560	EGG SWITCH YELLOW	
6B	247617	PIKO 30 RED		11	22709071	LINK IT MODULE OVAL PLATE	
6C	247618	PKO 30 YELLOW		12	226000	6-32 X 3/8 SHCS	



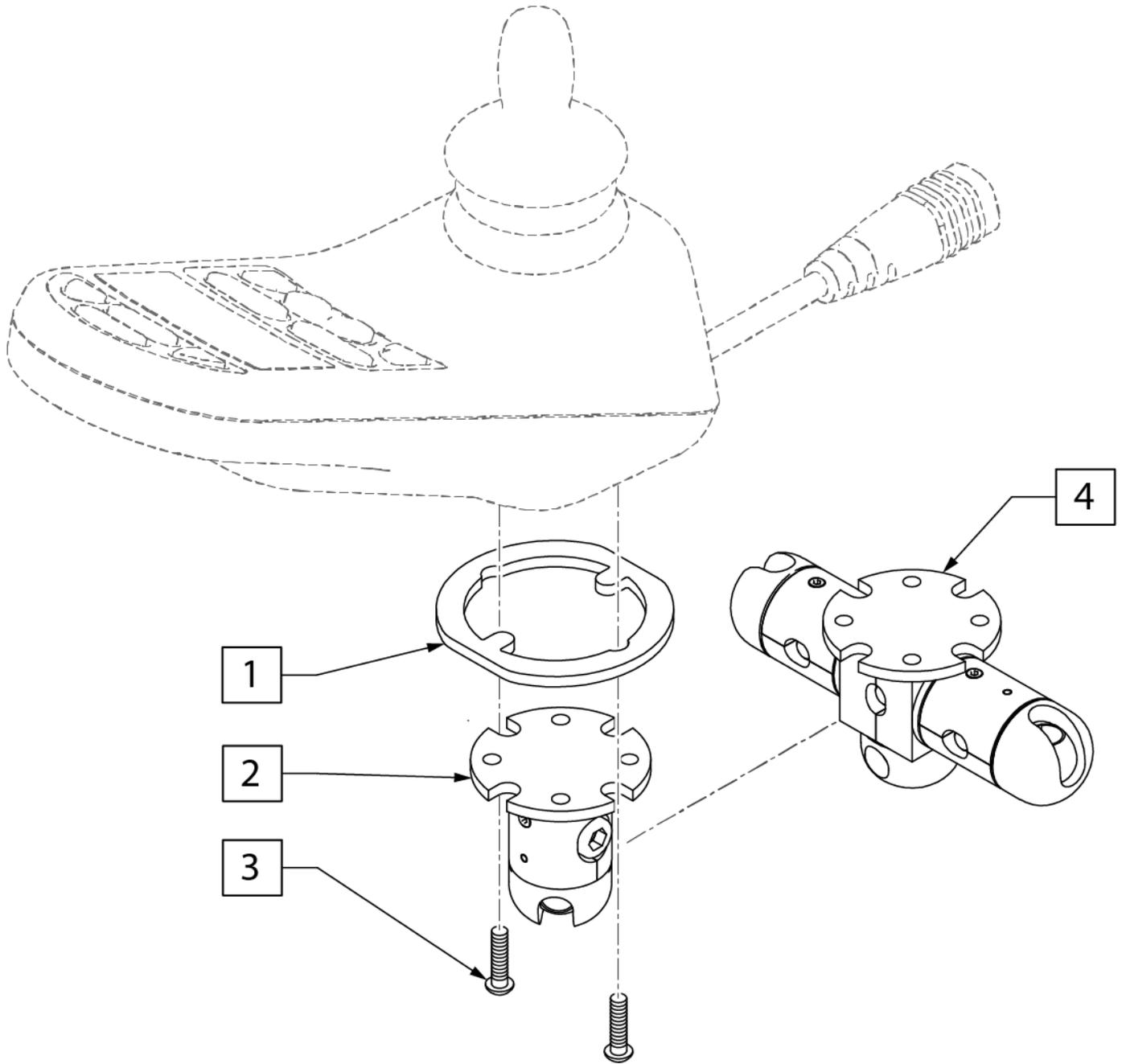
Pos.	Item Number	Description	Remarks
1	FSE	PROXIMITY SWITCH, 12" GOOSENEC	used w/ DP Headrest Mount only
2A	6003579	TWISTER SWITCH BLACK LONG CABL	Black
2B	6003580	TWISTER SWITCH RED LONG CABLE	Red
2C	6003581	TWISTER SWITCH GREE LONG CABLE	Green
3	22709031	06 - CLIP BALL	
4	22709072	LINK IT OVAL PAD	
5	243338	FHMS 4-40 X 1/2"	
6	ZTS10-S	PROX SW 10MM WITH STEREO PLUG	
7	22709071	LINK IT MODULE OVAL PLATE	
8	243587	HEX NUT 4-40, W/ TOOTH WASHER	
4-8	163236	ZERO TOUCH PROXIMITY SENSOR	
9-11	22709062	LINK IT UC CLAMP	use 9mm



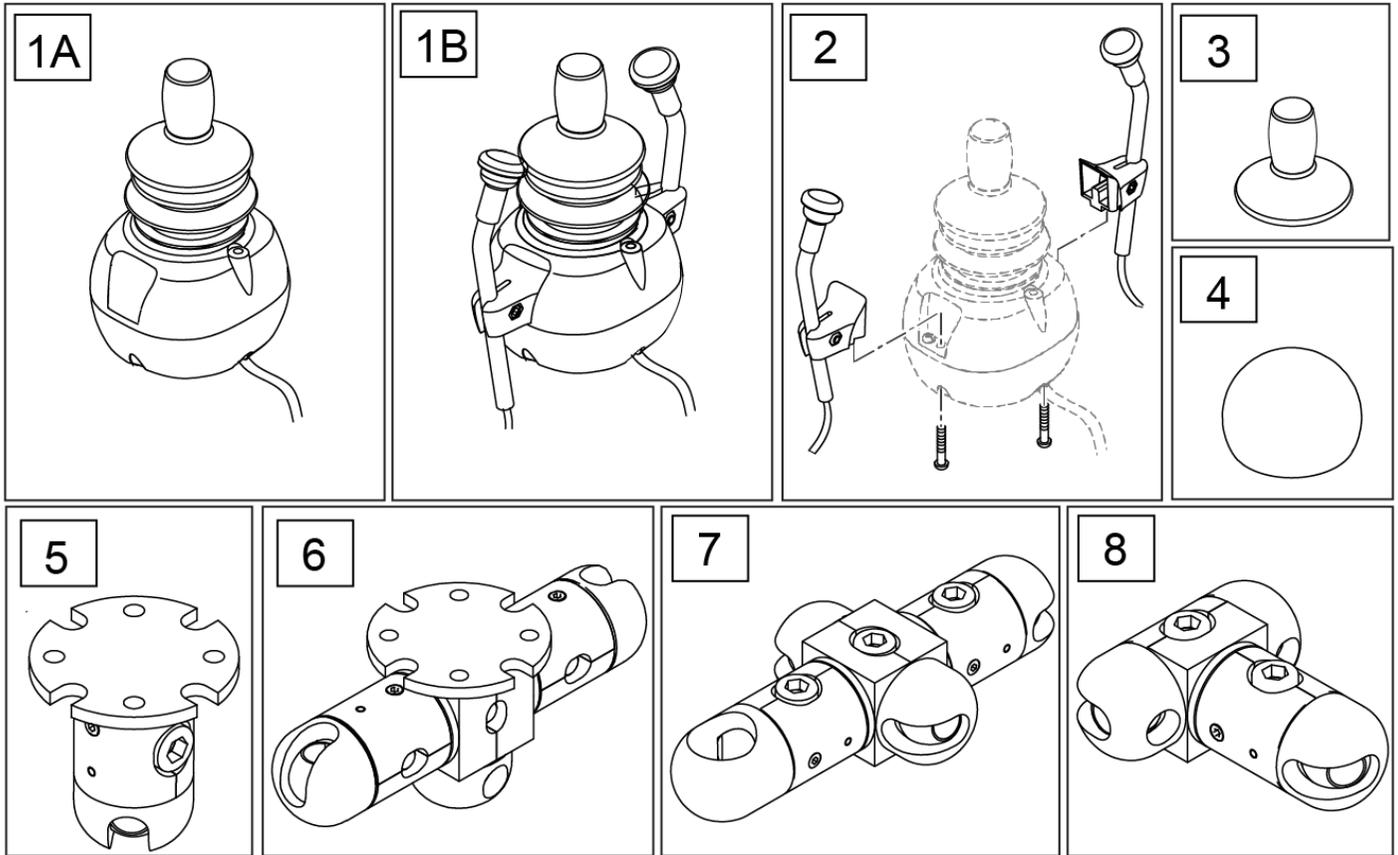
Pos.	Item Number	Description	Remarks
1A	MB-1-BLU	MINI BUTTON BLUE	On mono plug
1B	MB-1-GRN	MINI BUTTON GREEN	
1C	MB-1-RED	MINI BUTTON RED	
2	MB-2-S	MINI 2 BUTTON 1 STEREO PLUG	On 1 stereo plug
3	MB-2-M	MINI 2 BUTTON 2 MONO PLUGS	On 2 mono plugs
4	MB-4-IL	MINI 4 BUTTON INLINE	On DB9 connector



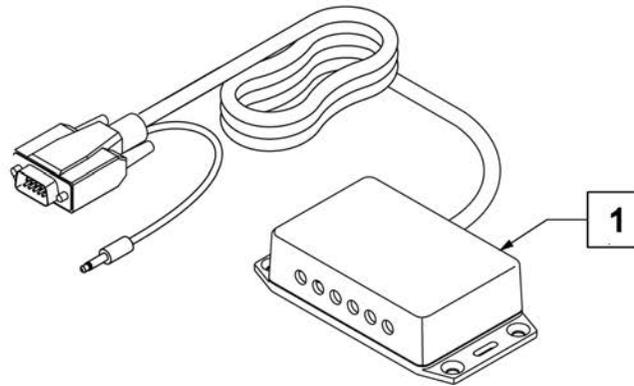
Pos.	Item Number	Description	Remarks
1	112731	OMNI	
2	22709045	LINK IT OMNI HOLDER	
3	261204	10 AN WASHER	
4	013143	BHCS M5 X .8 X 14 BLK W/PL	
5	22709008	LINK IT MODULE 8MM HOLDER	
6	22709112	TUBE SET LARGE	set of 3
7	22709068	LINK IT ADAPTOR HEX 13-8MM	
8	163272	HC JYSTCK MNT ASSY SA RH LK	Right
8	163273	HC JYSTCK MNT ASSY SA LH LK	Left
11	22709113	CABLE CLIPS SET 8MM	
2-7,11	163233	LNKIT TO OMNI SAME SIDE	
2-11	163234	LNKIT TO OMNI OPPOSITE SIDE RH	Right
2-11	163235	LNKIT TO OMNI OPPOSITE SIDE LH	Left



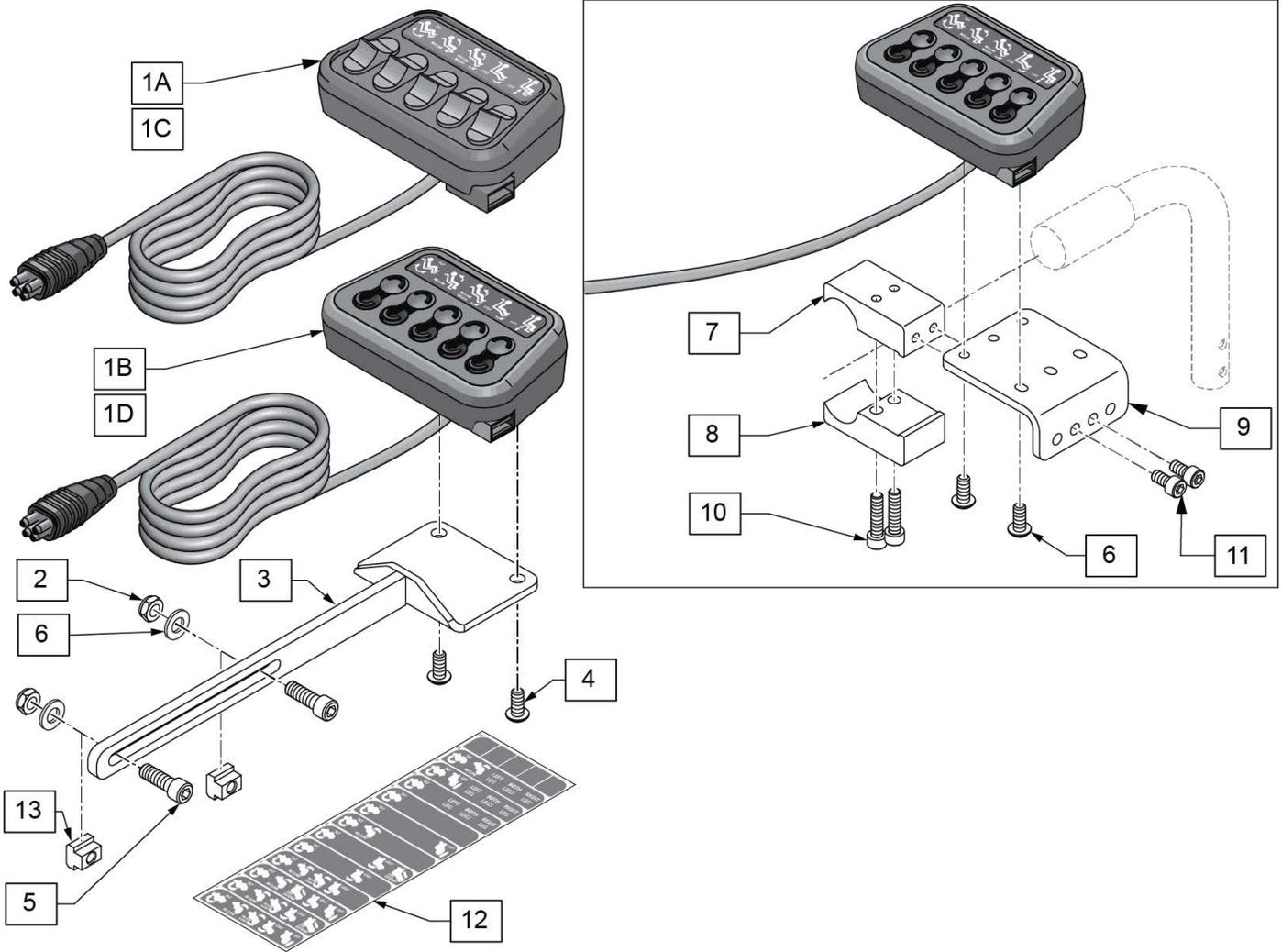
Pos.	Item Number	Description	Remarks
1	22709046	LINK IT JSM RNET ADAPTOR	
2	22709009	LINK IT MODULE 8MM - WALLPLATE	
3	013143	BHCS M5 X .8 X 14 BLK W/PL	
4	22709108	STAR MODULE 2 SWITCH CS	for Joystick w/2 switches



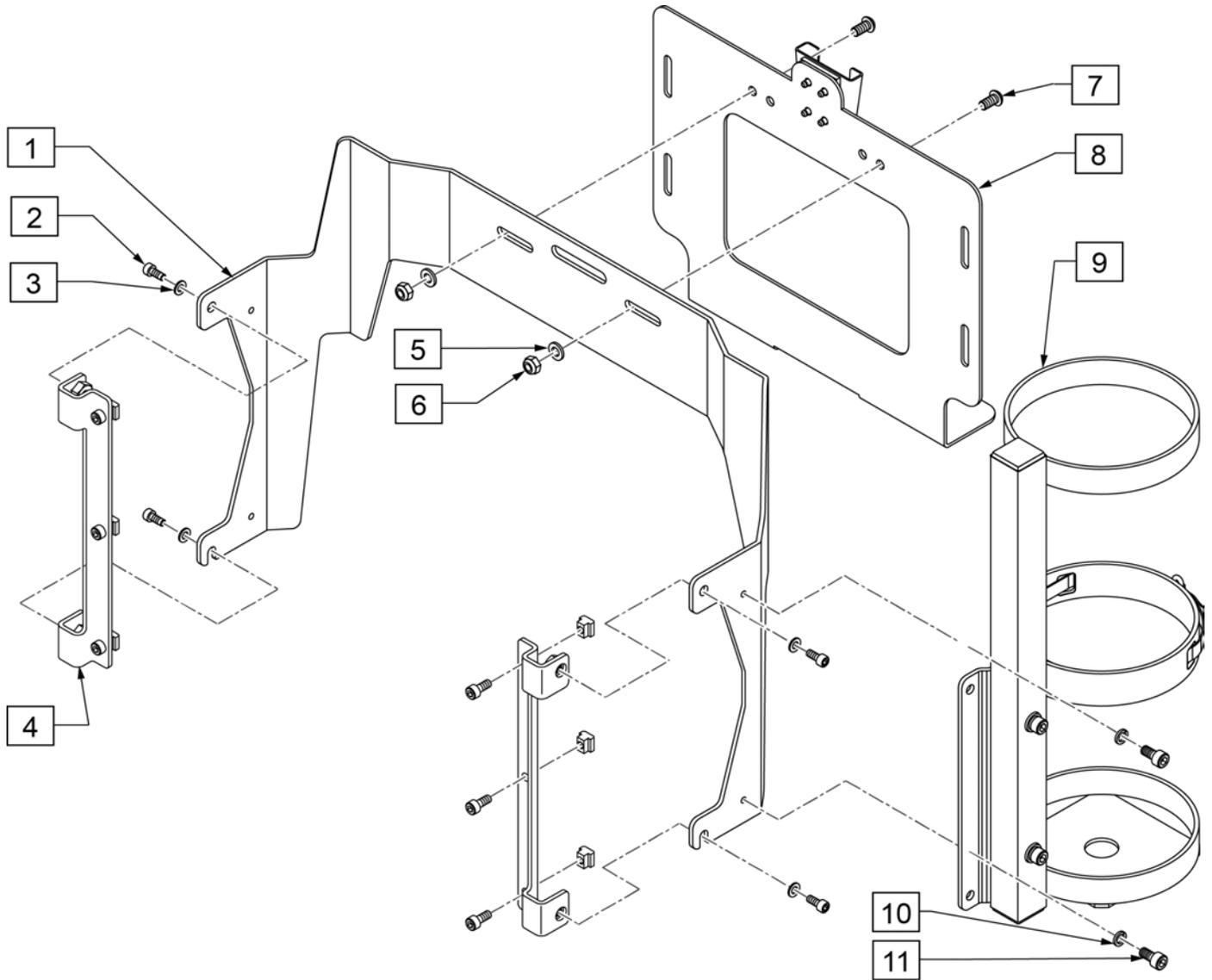
Pos.	Item Number	Description
1A	6003568	ALL-ROUND JOYSTICK OMNI
1B	6003569	ALL-ROUND JOYSTICK OMNI LIGHT
2,6	6003846	ARJS CHIN CONTROL SET
3	138169	JOYSTICK KNOB
4	6003447	ALL-ROUND JOYSTICK BALL (CHIN)
5	22709009	LINK IT MODULE 8MM - WALL PLATE
6	22709108	STAR MODULE 2 SWITCH CS
7	22709107	STAR MODULE 2 SWITCH MS
8	22709050	LINK IT STAR MODULE



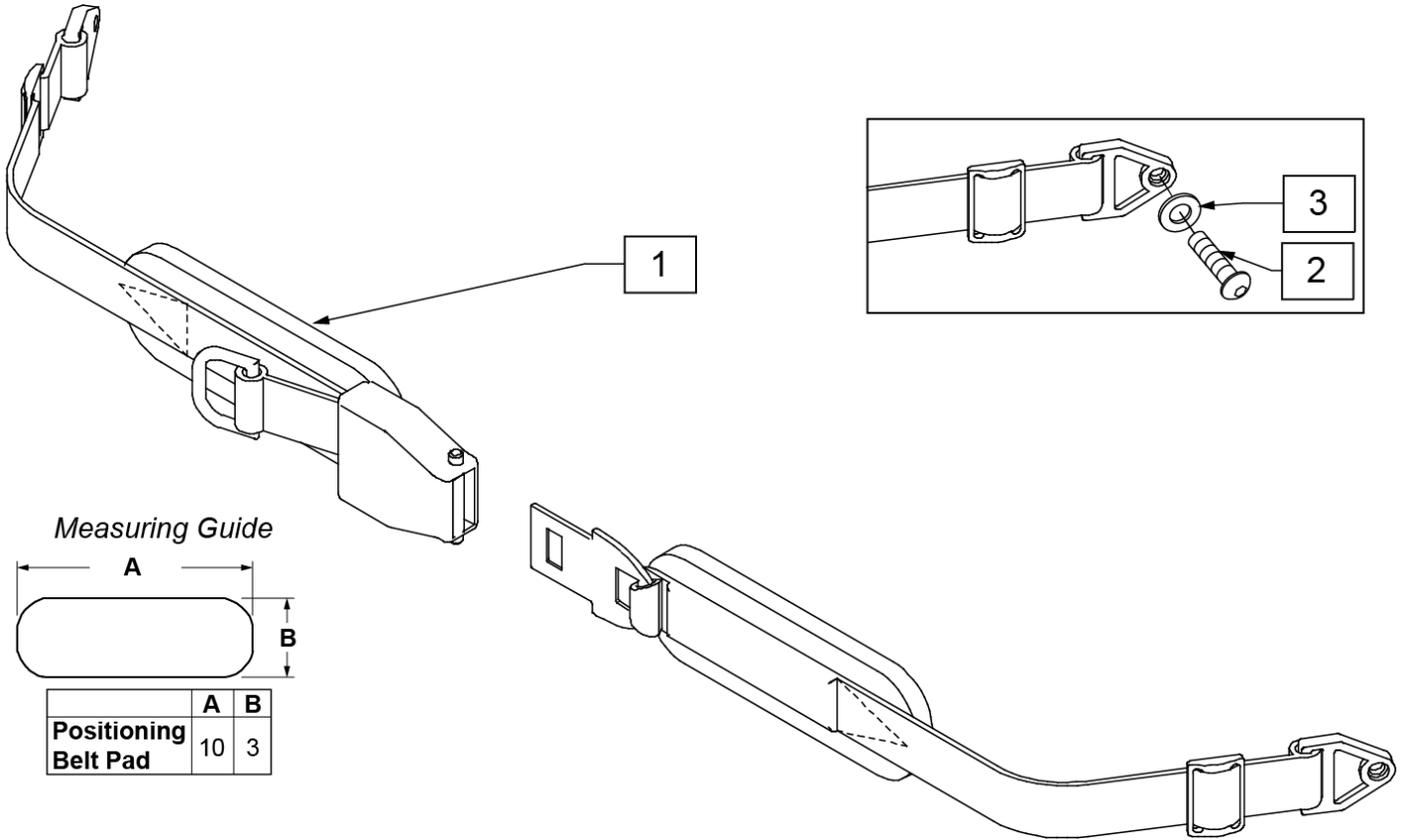
Pos.	Item Number	Description
1	SJX6	SMART JACK 6 PORTS



Pos.	Item Number	Description	Remarks
1A,12	247376	TOGGLE SWITCH BUS BOX	
1B,12	247375	FLAT BUTTON SWITCH BUS BOX	
1C	130912	TOBBLE SWITCH BUS BOX	
1D	130913	FLAT BUTTON SWITCH BUS BOX	
3	131390	ACTUATOR BTN MOUNT	opposite side joystick mount
6	103189-004	BHCS, M5x0.8x12, Full, NP	
2-6	158694	SWITCH BOX PLATE ASSM	
2,4-6	158696	SWITCH BOX PLATE FASTENERS	
7-11	131269	UNIV ATTDNT CNTRL MNT .75"	3/4" tubing; use with Fixed Push Handles
6,10,11	158698	ATTENDANT CNTRL MNT FASTENERS	
12	MK-100218	CTRL+5 OPTION LABEL	
13	133118	M5 T-NUT ISO299	For Sedeo Ergo Seating

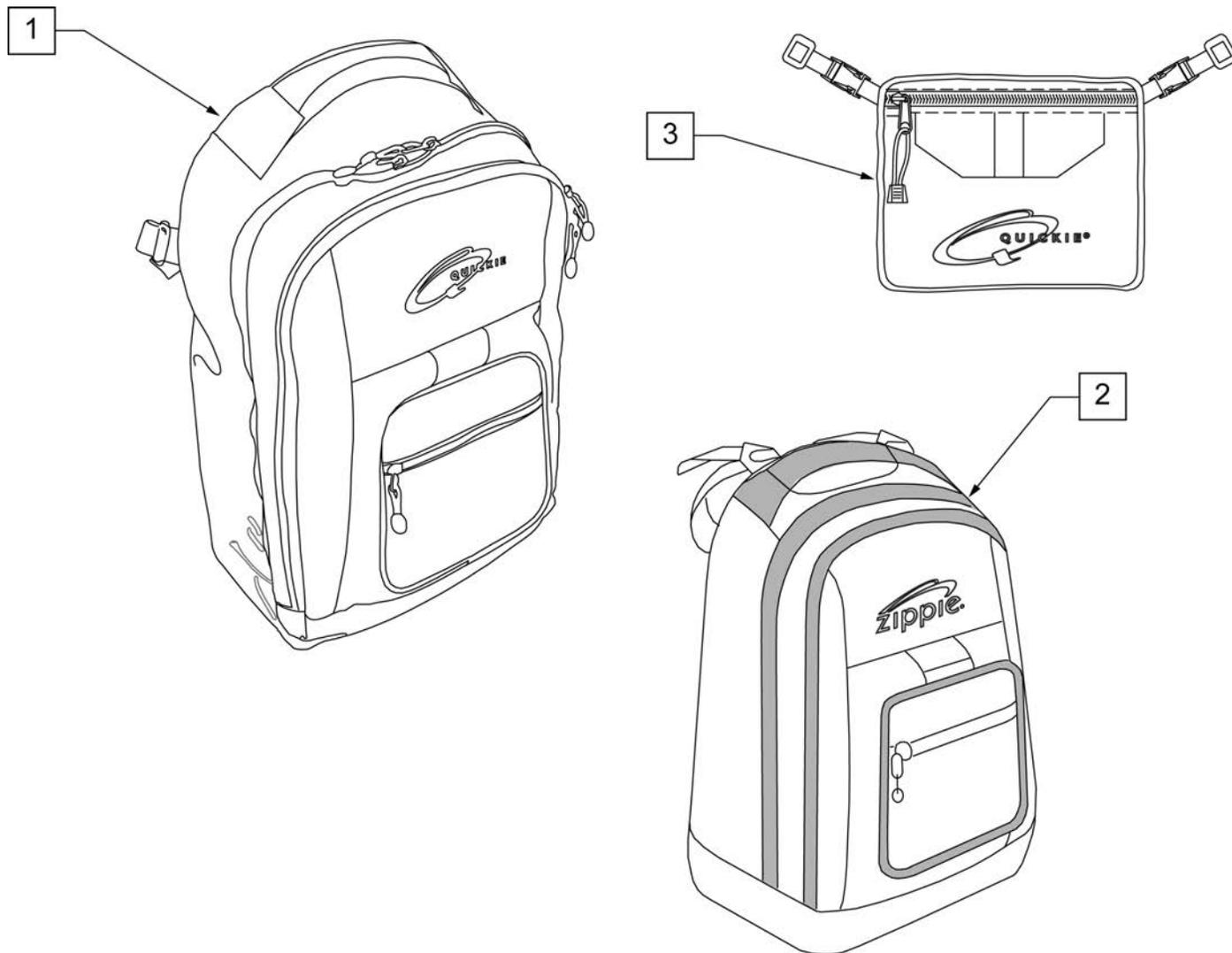


Pos.	Item Number	Description
2-4	159972	VENT ATTACHMENT ASSM SDO
5-7,10,11	159767	VENT HDWR
1-8	159765	VENT ASSEMBLY SDO
1-11	159766	VENT ASSEMBLY W/O2 SDO
1-4,9-11	159777	O2 HOLDER RETRO SDO
10,11	159778	O2 FASTENER HDWR SDO

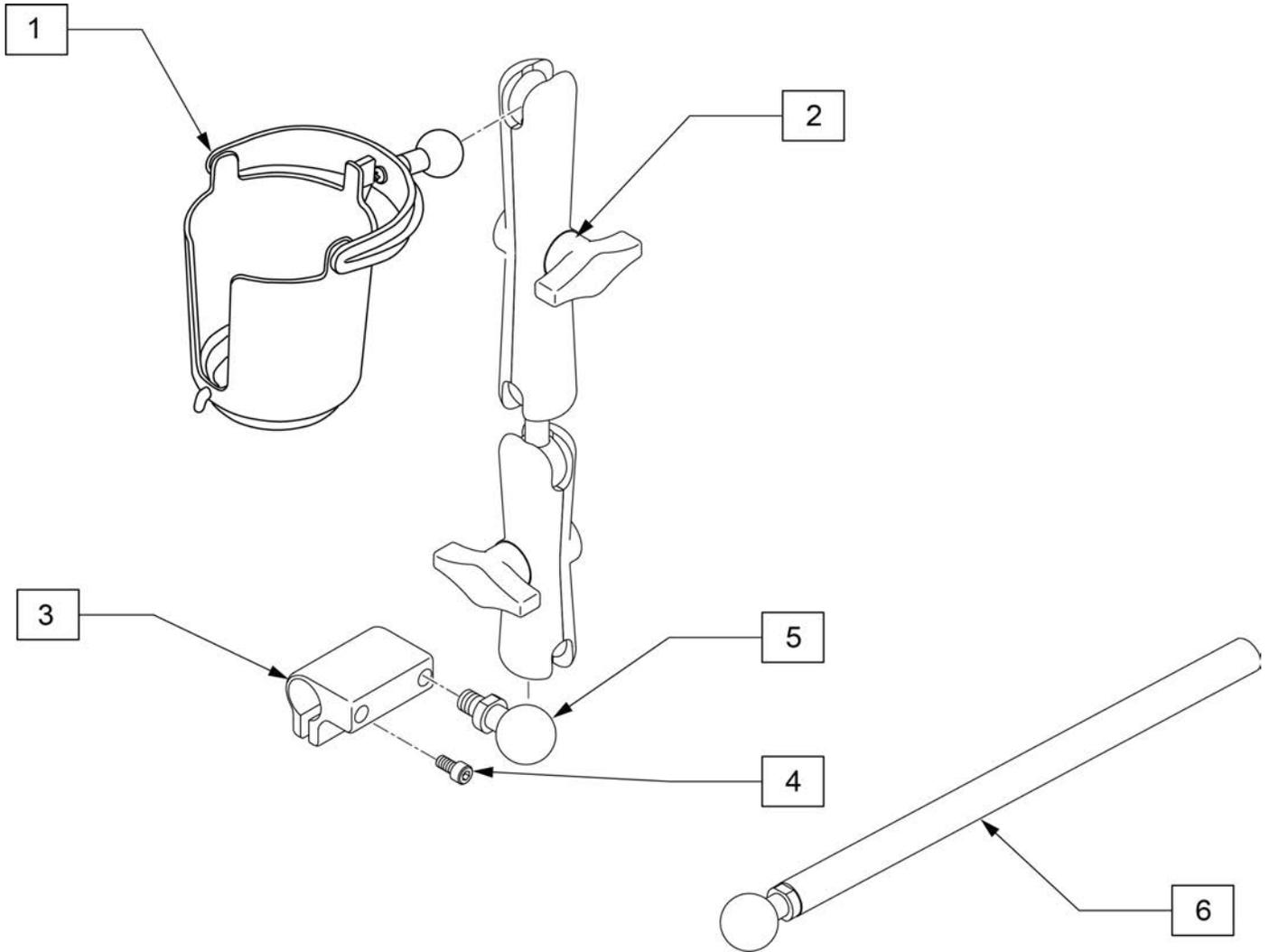


Pos.	Item Number	Description	Remarks
1	450418-QU	BELT 2" AIRCRAFT BUCKLE	Max length of belt 64"
1	450423-QU	BELT 2" AIRCRAFT BUCKLE W/PAD	Max length of belt 64"
2	112346	BHCS, M6 X 1 X 16, FULL, PL	
3	106945	WASHER FLAT SAE 1/4 ROHS	

NOTE: KIDS BACKPACKS DO NOT HAVE ADJUSTABLE STRAPS W/ BUCKLES.

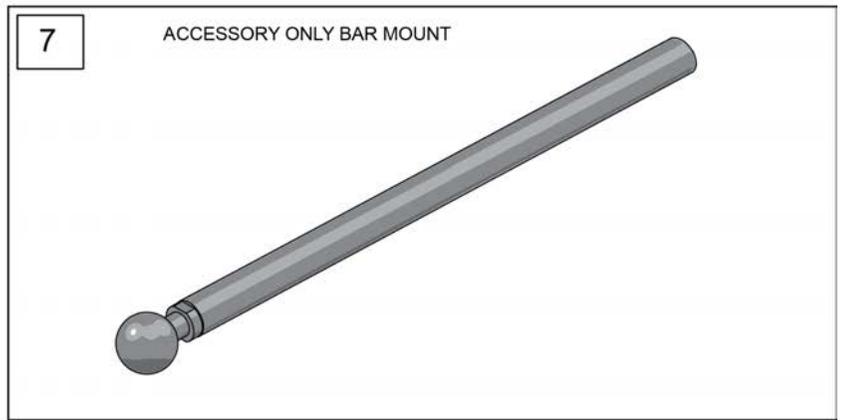
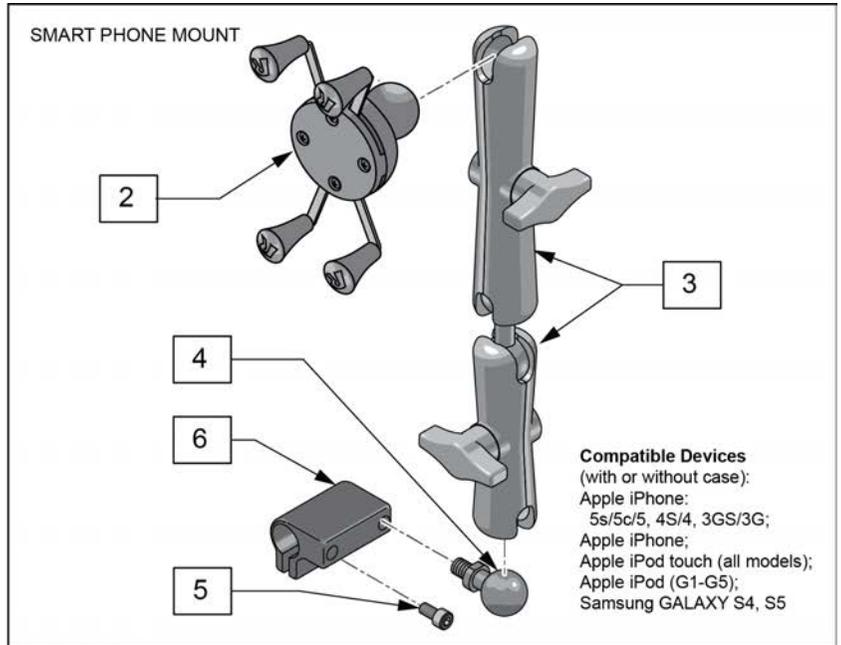
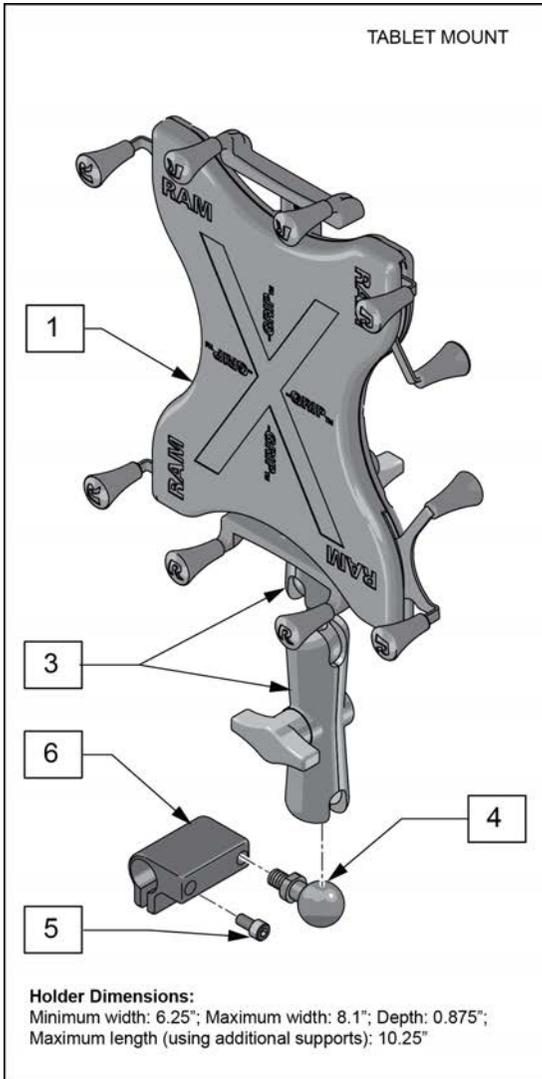


Pos.	Item Number	Description
1	750115	BACK PACK QUICKIE
2	104572	BACKPACK ZIPPIE
3	750307	SEAT POUCH QUICKIE

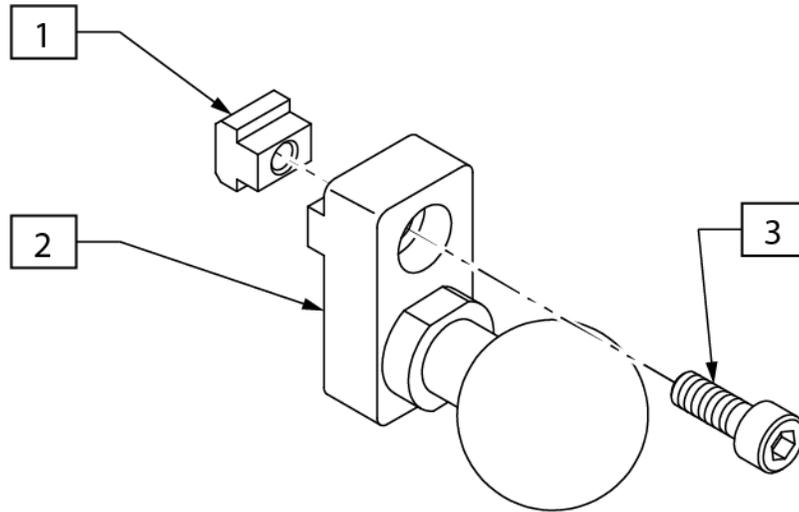


Pos.	Item Number	Description
1	126876	RAM MOUNT CUP HOLDER
2	126636	ASSY DOUBLE SOCKET
3	126660	CLAMP DISPLAY MOUNT
4	112697	M5-.8 X 20MM SOCKET CAP SCREW
5	126639	1IN BALL WITH 3/8 STD
1-5	129522	CUP HOLDER KIT W/MOUNT
6	129457	BAR MOUNT W/1" BALL

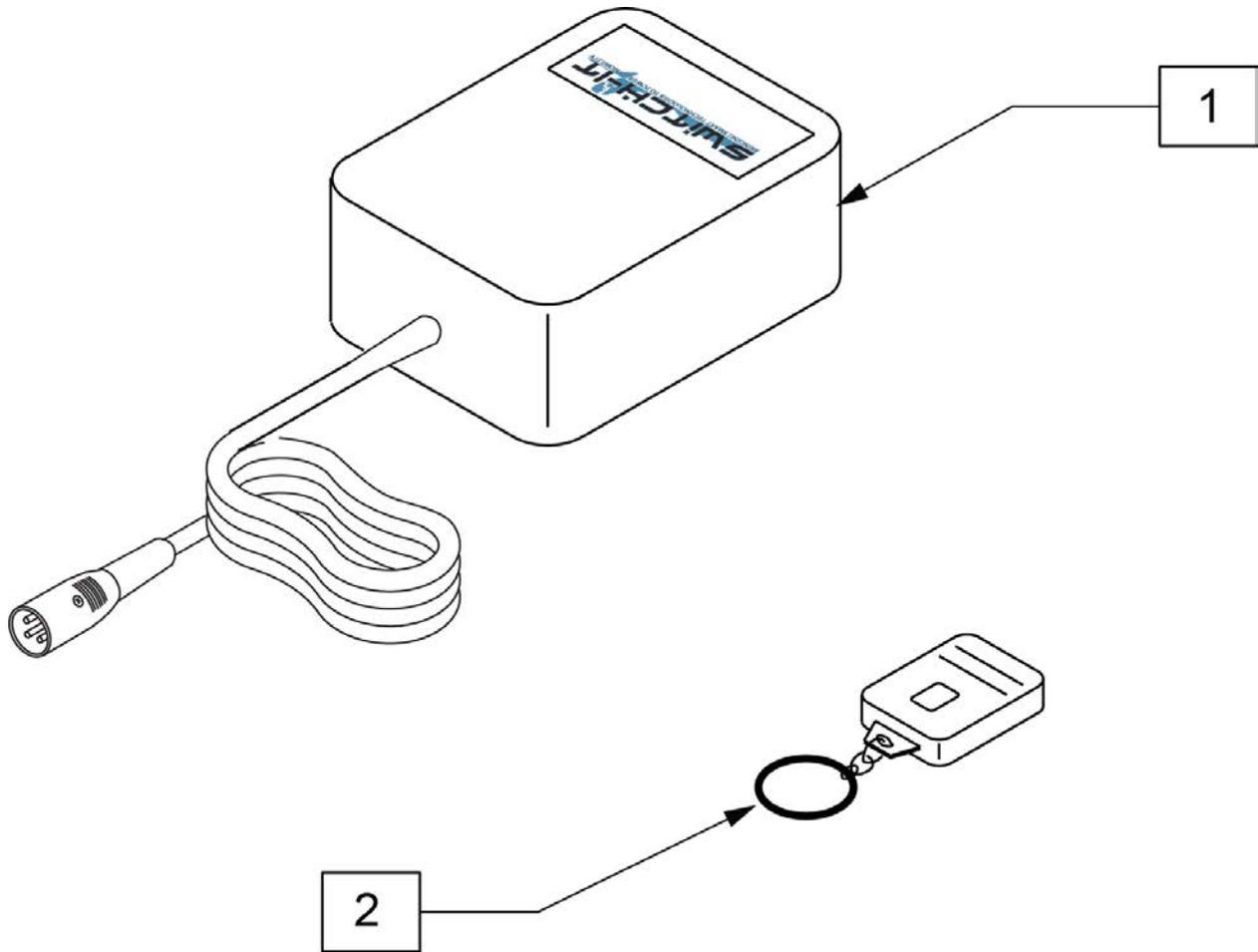
Note: See Mounting Clamp page to order appropriate clamp.



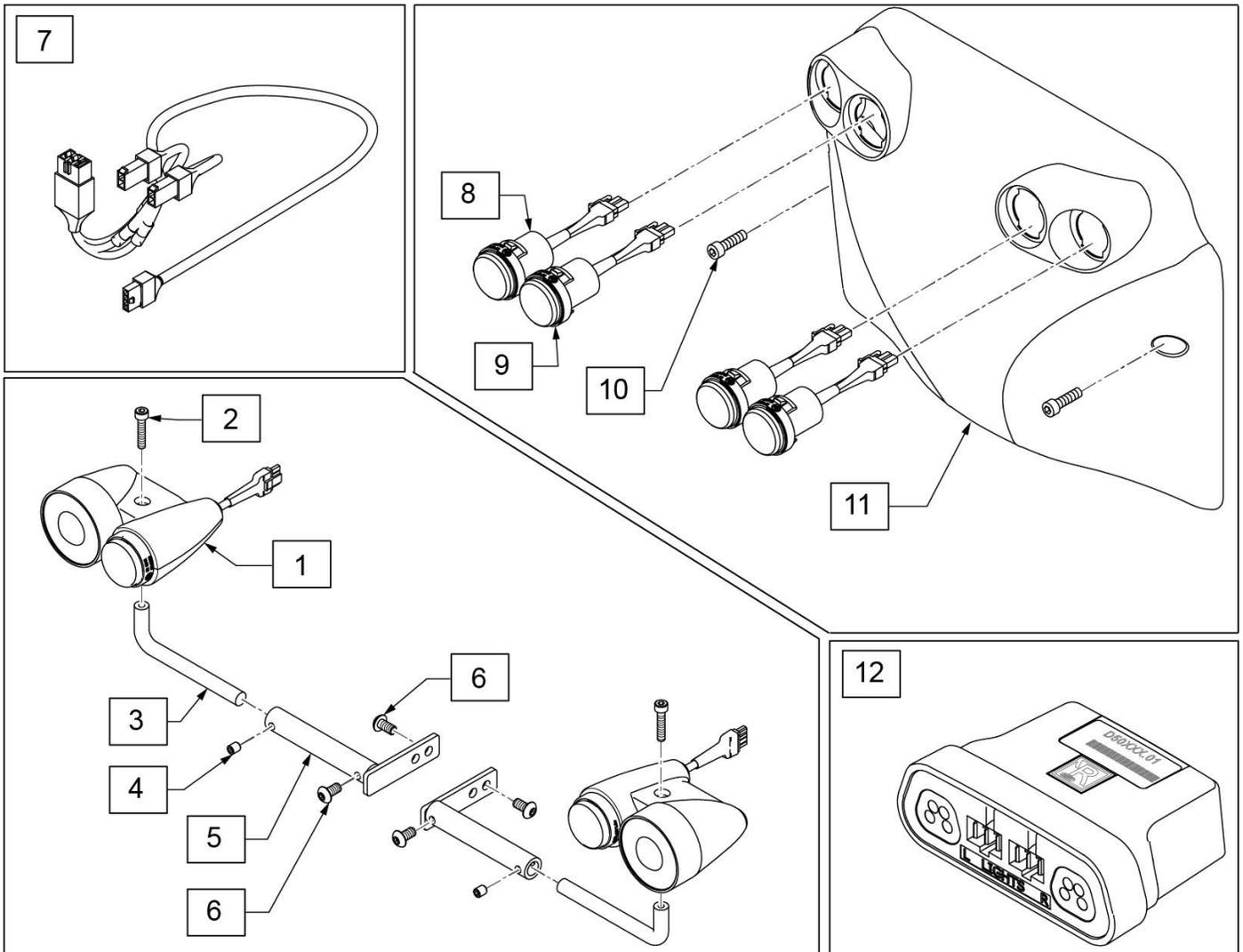
Pos.	Item Number	Description
1	126635	ASSY TABLET MOUNT
2	126628	UNIVERSAL PHONE MOUNT
3	126636	ASSY DOUBLE SOCKET
4	126639	1IN BALL WITH 3/8 STUD
5	112697	SHCS M5 X .8 X 20 FULL PL
6	126660	CLAMP DISPLAY MOUNT
1,3-6	129516	TABLET MOUNT W/HARDWARE
2-6	129517	PHONE MOUNT W/HARDWARE
1,3,7	129518	TABLET MOUNT W/BAR
2,3,7	129519	PHONE MOUNT W/BAR



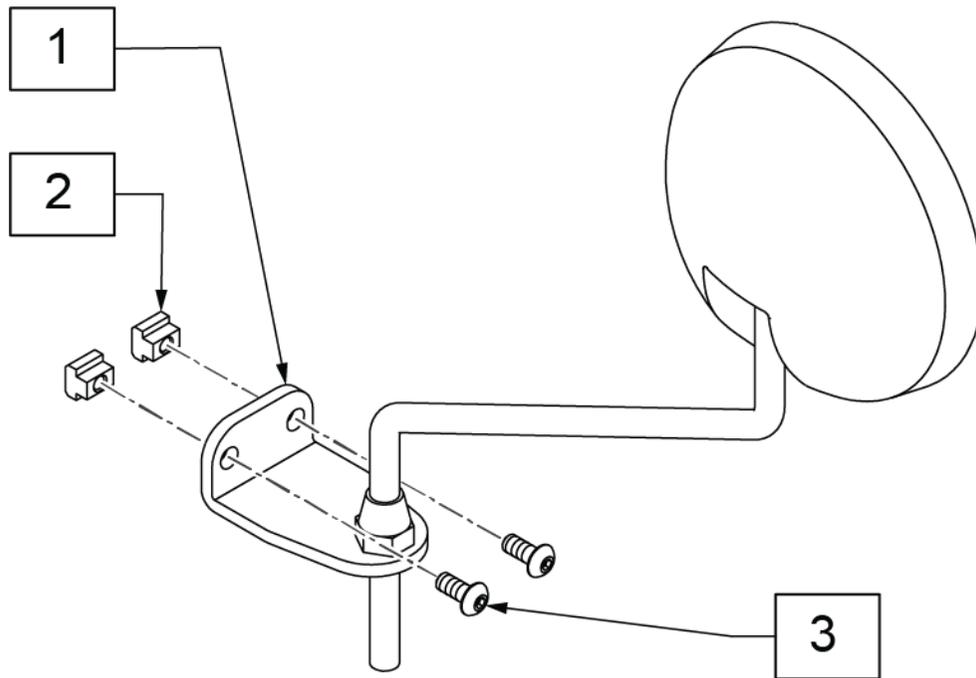
Pos.	Item Number	Description
1	133118	M5 T-NUT ISO299
3	103181	SHCS M5 X .8 X 14 W/PL
1-3	133200	RAM BALL MNT ASSY



Pos.	Item Number	Description
1,2	RSS-XLR	SWITCH IT REMOTE STOP SWITCH

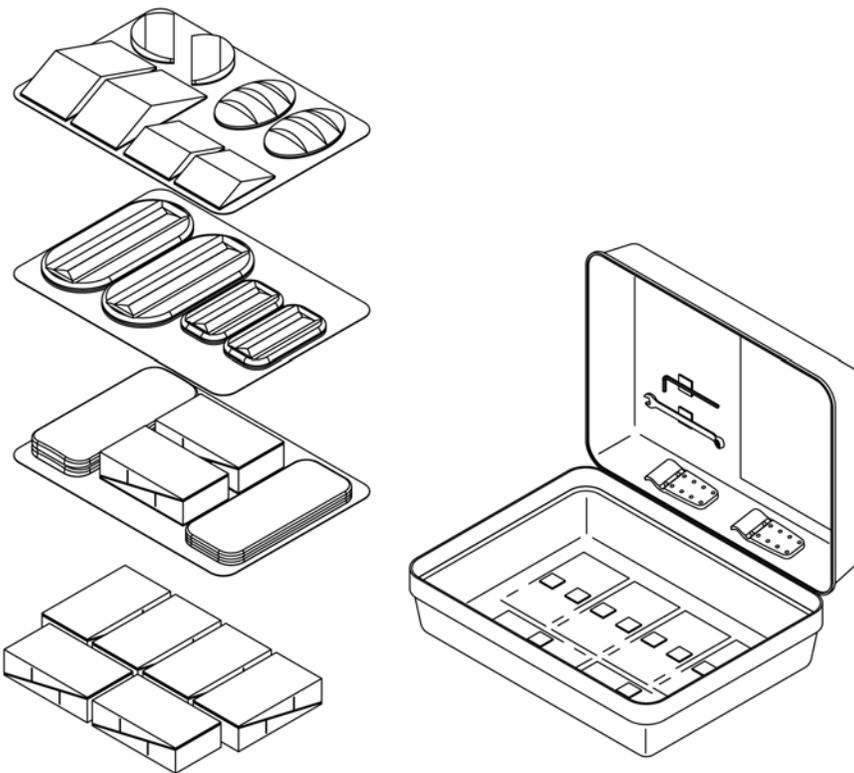


Pos.	Item Number	Description	Remarks
1	243298	FRONT LIGHT ASSY LH	Left
1	243301	FRONT LIGHT ASSY RH	Right
7	244584	LIGHT MODULE HARNESS	Light Module
8	20009025-002	LED INDICATOR REAR LIGHT	Signal Light
9	20009025-001	LED REAR LIGHT	Red Tail Light
10	112697	SHCS, M5 X 0.8 X 20, FULL, PL	
12	241648	LIGHT MODULE	Sedeo Ergo Only
2-6	160909	FRONT LIGHT MNT RH	Right
2-6	160910	FRONT LIGHT MNT LH	Left
2,4,6	160911	FRONT LIGHTING FASTENERS QM	Fastener Front Kit
1-6	160912	FRONT LIGHTING ASSM	Pair
1-9,12	163176	LIGHTING RETRO KIT	
10,11	163173	REAR SHROUD W/HDWR	



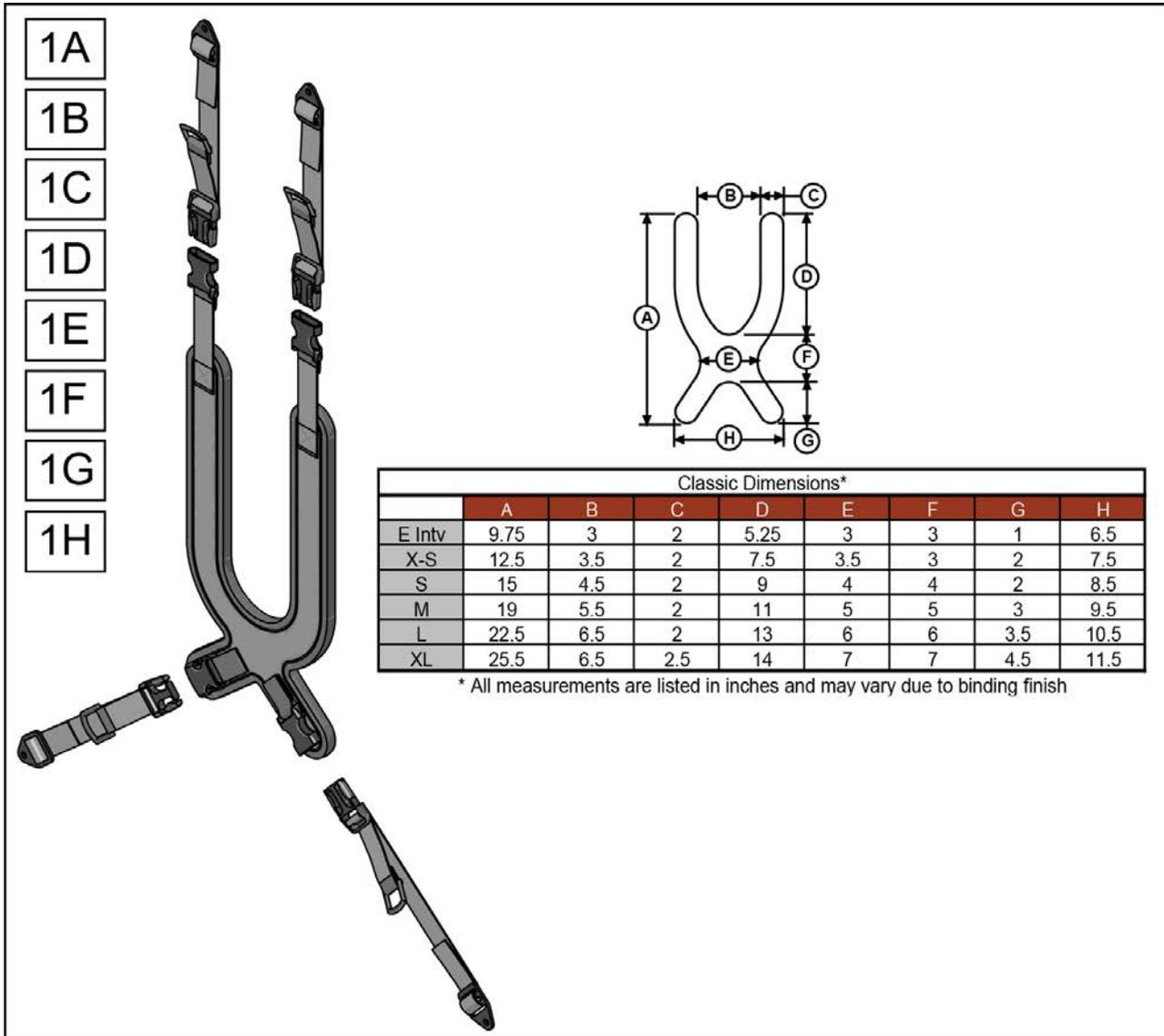
Pos.	Item Number	Description
2	133118	M5 T-NUT ISO299
3	102259-001	BHCS M5 X .8 X 12 BLK W/PL
1-3	20009101-001	MIRROR ASSEMBLY

1



DESCRIPTION	QTY
BACK WEDGE BLK 3.5W W/VEL	16
LATERAL LUMBAR SUPP BLK W/VEL	2
LATERAL SUPP WEDGE BLK W/VEL	2
LUMBAR SUPP LG BLK 3.5W W/VEL	2
FLAT SHIM	2
CURVED SHIM	2
LUMBAR SUPP SM BLK 3.5W W/VEL	2
LARGE BEAN BAG	2
SMALL BEAN BAG	2
VARI DIA CLAMP INNER LONG	2
COMBO WRENCH 10MM	1
HEX KEY 4MM LONG	1
CASE INSERT 1 W/VEL J3 ASSES	1
CASE INSERT 2 W/VEL J3 ASSES	1
CASE INSERT 3 W/VEL J3 ASSES	1
CASE J3 SPINE ALIGN ASSES KIT	1

Pos.	Item Number	Description
1	DJ3SPNKA	ASSESSMENT KIT, SPINE ALIGN



Pos.	Item Number	Description
1A	ATS8101	COMFORFIT PULL-DOWN CLASSIC SM
1B	ATS8102	COMFORFIT PULL-DOWN CLASSIC MD
1C	ATS8103	COMFORFIT PULL-DOWN CLASSIC LG
1D	ATS8104	COMFORFIT PULL-DOWN CLASSIC XL
1E	ATS8301	COMFORFIT STRUCT CLS PD SM
1F	ATS8302	COMFORFIT STRUCT CLS PD MED
1G	ATS8303	COMFORFIT STRUCT CLS PD LG
1H	ATS8304	COMFORFIT STRUCT CLS PD XL