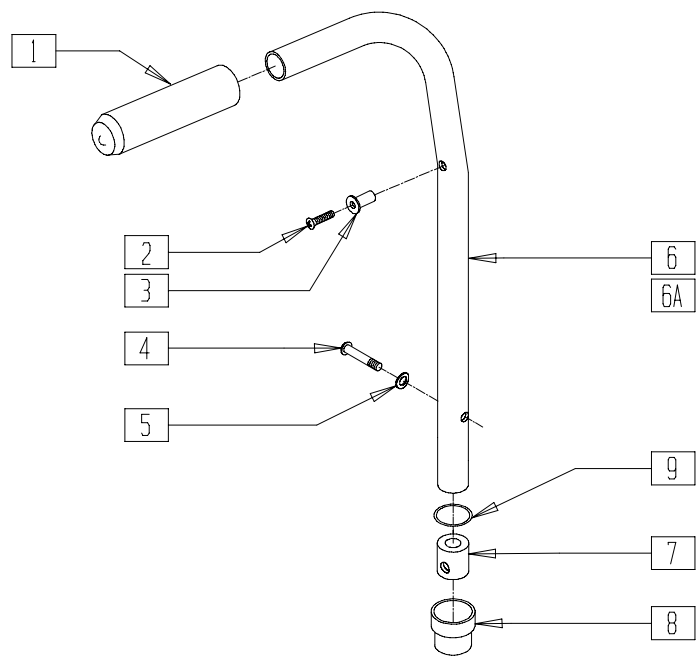


Folding Chair Backrests and Upholstery

IN THIS SECTION

Back Frame (Quickie Revolution).....	9.1	Removable Solid Seat and Back (Velcro®)	9.8
Push Handle Backrest (Quickie Revolution).....	9.1	Backrest Cushion (Quickie Rx).....	9.8
Backrest (Quickie Revolution)	9.2	Tension Adjustable Back Upholstery	
Backrest Upholstery (Quickie Revolution)	9.2	(Quickie Chameleon/Chameleon HD)	9.9
Back Upholstery (Quickie Revolution).....	9.3	Push Handle Backrest and Upholstery	
Tension Adjustable Back Upholstery		(Quickie Chameleon/Chameleon HD)	9.10
(Some Quickie Products).....	9.3	Angle Adjustable Backpost	
Backrest and Upholstery (Quickie Recliner).....	9.4	(Quickie Chameleon/Chameleon HD).....	9.11
Headrest Extension and Upholstery		Reclining Backrest and Upholstery	
(Quickie Recliner)	9.5	(Quickie Chameleon)	9.12
Sling Back (Quickie Recliner).....	9.5	Back Upholstery Measuring Guides	9.13
Backrest (Quickie Recliner)	9.6	Back Upholstery Measuring Guides (Cont.)	9.14
Solid Back and Cushion	9.7		

PUSH HANDLE BACKREST (QUICKIE REVOLUTION)



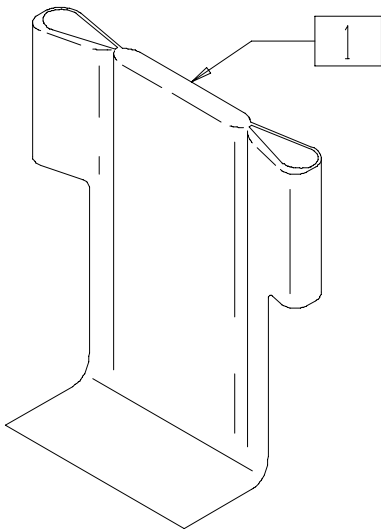
2D000X08

ITEM	NUMBER	DESCRIPTION	QTY
1	560662	QUICKIE GRIP 3/4"	1
2	281120	10/32 x 5/8 PAN HD PHIL	1
3	341500	10-32 x .010-.080 RIVNUT	1
4	226120	1/4-20 x 1 BH C/S	1
5	262130	6mm WASHER WAVE	1
7	483022	FRAME INSERT HEMI	1
8	561082	1" TUBE END BUSHING THIN	1

NOTE: ITEM 8 FITS QUICKIE REVOLUTION PRIOR TO 8/17/98.

ITEM	NUMBER	DESCRIPTION	QTY
9	342013	PLUG O-RING RUBBER HEMI	1
7,9	880140	FRAME INSERT W/O-RING HEMI	
1,3,6	842030	BACK TUBE 8° PH REG/P100-TL/RV	
1,3,6A	842031	BACK TUBE PH LOW W/FOAM RV	
1-7,9	842070	BACK TUBE 8° PH REG ASSEMBLY RV	
1-5,6A,7,9	842071	BACK TUBE PH LOW ASSEMBLY RV	

BACKREST UPHOLSTERY (QUICKIE REVOLUTION)

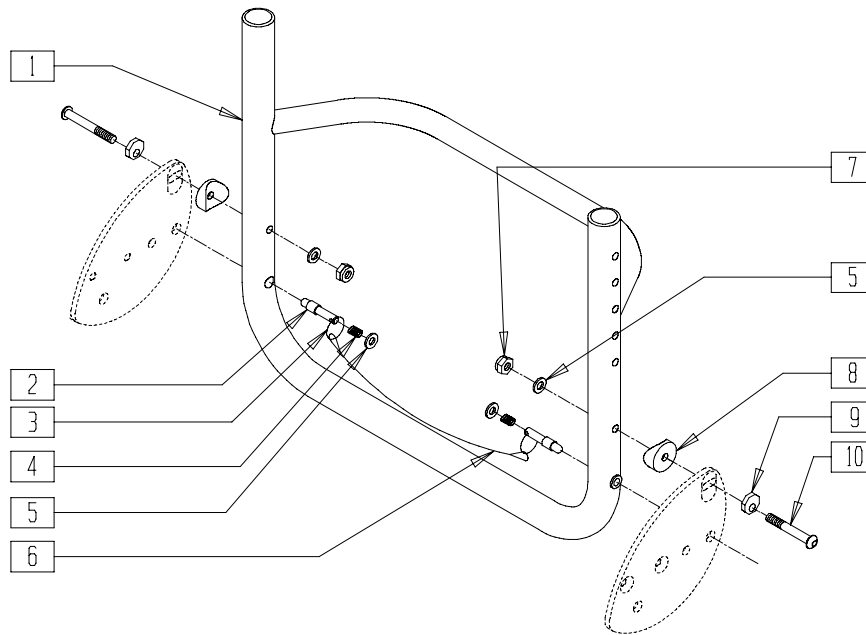


2D000X10

ITEM	NUMBER	DESCRIPTION	QTY
1	680330- 680931	BACK UPHOLSTERY 14"-20" WIDTH 12"-16" TO 16"-20" DEPTH RV	1

NOTE: REVOLUTION USES ABOVE UPHOLSTERY WITH PUSH HANDLE BACKREST, FOR
REVOLUTION WITH NON-PUSH HANDLE BACKREST, SEE PAGE 9.14.

BACK FRAME (QUICKIE REVOLUTION)



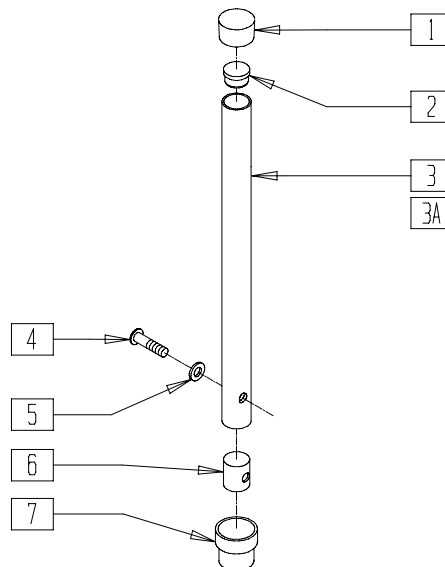
2D000X02

ITEM	NUMBER	DESCRIPTION	QTY
1	524154-524160	BCK FRME W/BSHNG 14"-20" RV PNTD (SPECIFY COLOR)	1
2	481223	BACKREST PIN	2
3	342015	LANYARD ATTACH RING	2
4	321163	SPRING .300 x 7/8 LONG	2
5	262100-QU	1/4 AN WASHER FLAT	4
6	139103-139110	LANYARD 13"-20"	1

ITEM	NUMBER	DESCRIPTION	QTY
7	201110	1/4-28 NYLOCK NUT	2
8	561086	1" HALF SADDLE 1/4" HOLE	2
9	341017	WASHER ECCENTRIC	2
10	226148	1/4-28 x 1.85 BH C/S	2
2-6	881503-881510	BACKREST REL CABLE ASSEMBLY 13"-20" RV	
1-10	840164-840170	BCK FRME ASSM 14"-20" RV PNTD (SPECIFY COLOR)	

NOTE: BACK FRAME WITHOUT TOWEL BAR DISCONTINUED AFTER S/N RV-5967, NO LONGER AVAILABLE.

BACKREST (QUICKIE REVOLUTION)



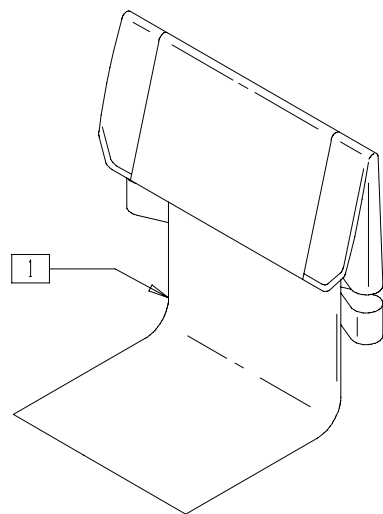
2D000X06

ITEM	NUMBER	DESCRIPTION	QTY
1	561010	3/4" CAP	1
2	561000-QU	3/4" INSERT PLUG .083	1
4	226101	1/4-20 x 3/4 BH C/S	1
5	262130	6mm WASHER WAVE	1

ITEM	NUMBER	DESCRIPTION	QTY
6	483001	Q2 FRAME/FOOT RETAINING PLUG	1
7	561082	1" TUBE END BUSHING THIN	1
1-6	840102	BACK ADJUSTABLE TUBE 12"-16" RIGID	
1,2,3A,4-6	840104	BACK ADJUSTABLE TUBE 16"-20" RIGID	

NOTE: ITEM 7 FITS QUICKIE REVOLUTION PRIOR TO 8/17/98.

BACK UPHOLSTERY (REVOLUTION)

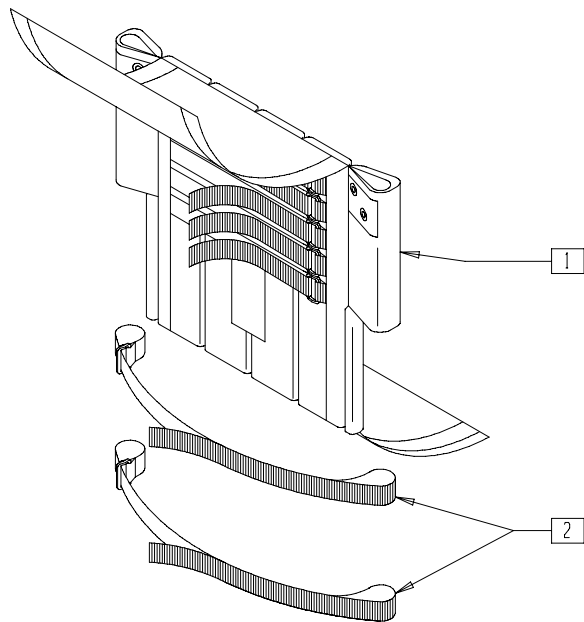


GBL00X2B

ITEM	NUMBER	DESCRIPTION	QTY
1	680301-680909	BACK UPHOLSTERY WITH TAIL 14"-20" FOLDING BACK	1

NOTE: REVOLUTION USES ABOVE UPHOLSTERY WITH NON-PUSH HANDLE BACKREST. FOR REVOLUTION WITH PUSH HANDLE BACKREST, SEE PAGE 8.15.

TENSION ADJUSTABLE BACK UPHOLSTERY
(SOME QUICKIE PRODUCTS)

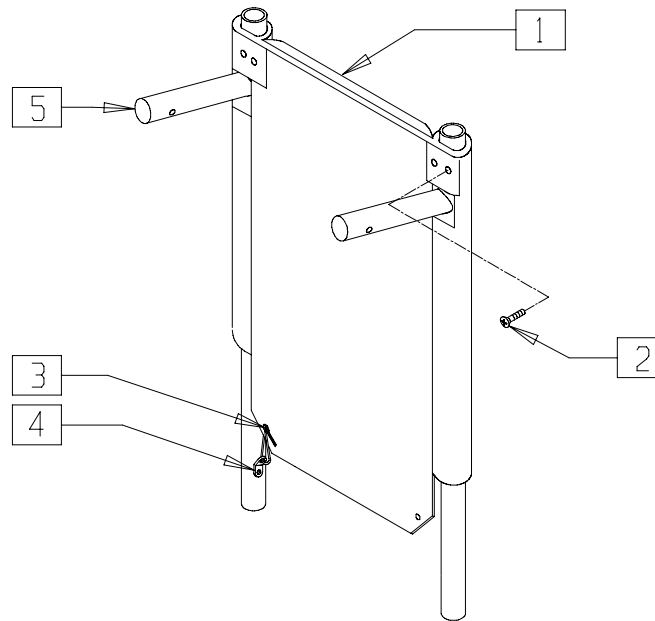


BK0X09

ITEM	NUMBER	DESCRIPTION	QTY
2	684321-684328	ADJ BACK TENSION STRAP 13"-20"	2

ITEM	NUMBER	DESCRIPTION	QTY
1,2	684027-684099	ADJ BACK UPH 14"-20" LOW, MED,TALL	

BACKREST AND UPHOLSTERY (QUICKIE RECLINER)



REC00X16A

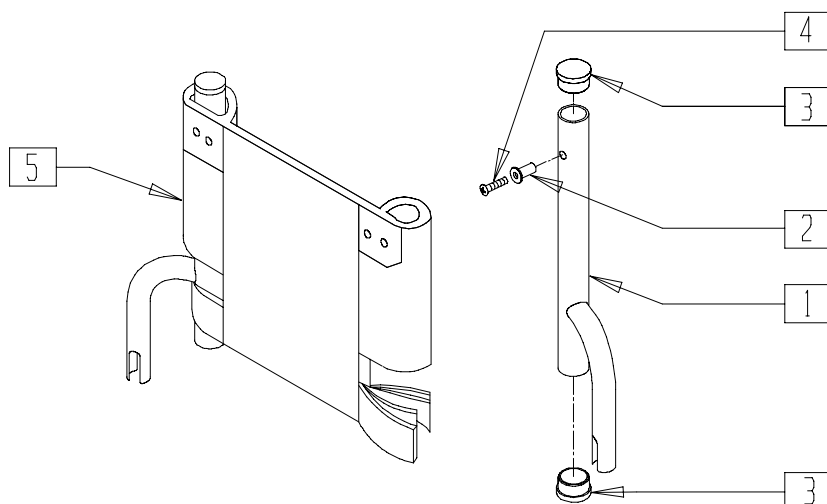
ITEM	NUMBER	DESCRIPTION	QTY
1	684250-684284	BACK UPHOLSTERY RECLINER 14" LOW - 20" TALL	1
2	281120	10-32 x 5/8 PAN PHIL	2
3	560410	ZIP TIE BLK	2

NOTE: 18" (LOW) AND 20" (MEDIUM) BACK HEIGHTS DISCONTINUED, PARTS ONLY.

ITEM	NUMBER	DESCRIPTION	QTY
4	560227	2 HOLE TOGGLE BENT PLASTIC	2
5	842143	BACK TUBE PNTD BLK RECLINER	2
1-5	681204-681210	BACK ASSEMBLY W/UPHOLSTERY RECLINER 14"-20" TALL (24")	

HEADREST EXTENSION AND UPHOLSTERY (QUICKIE RECLINER)

(Effective serial number QR-2035)

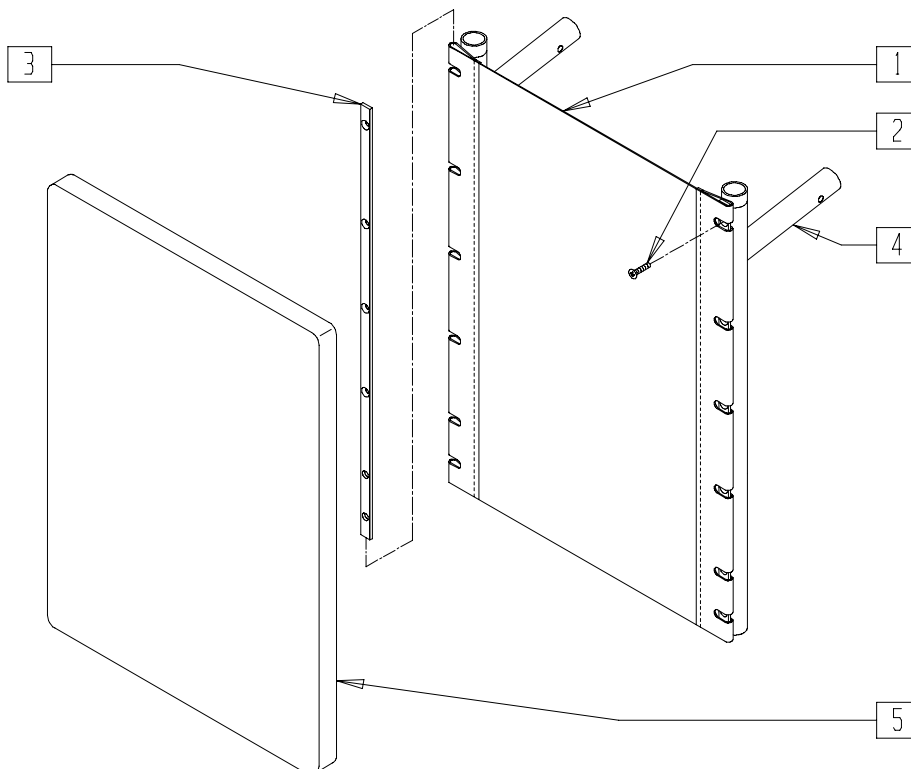


REC00X21

ITEM	NUMBER	DESCRIPTION	QTY
2	341497	10-32 x .020-.130 RIVNUT GOLD	2
3	561002	1" INSERT PLUG .083	4
4	281120	10-32 x 5/8 PAN HD PHIL	2
1-3	661201, 661202	HEADREST TUBE W/INSERT (EA)	1

ITEM	NUMBER	DESCRIPTION	QTY
5	684136- 684196	HEADREST OFFSET UPHOLSTERY RECLINER 14"-20"	1
1-5	681236- 681296	HEADREST OFFSET ASSEMBLY RECLINER 14"-20"	

SLING BACK (QUICKIE RECLINER)



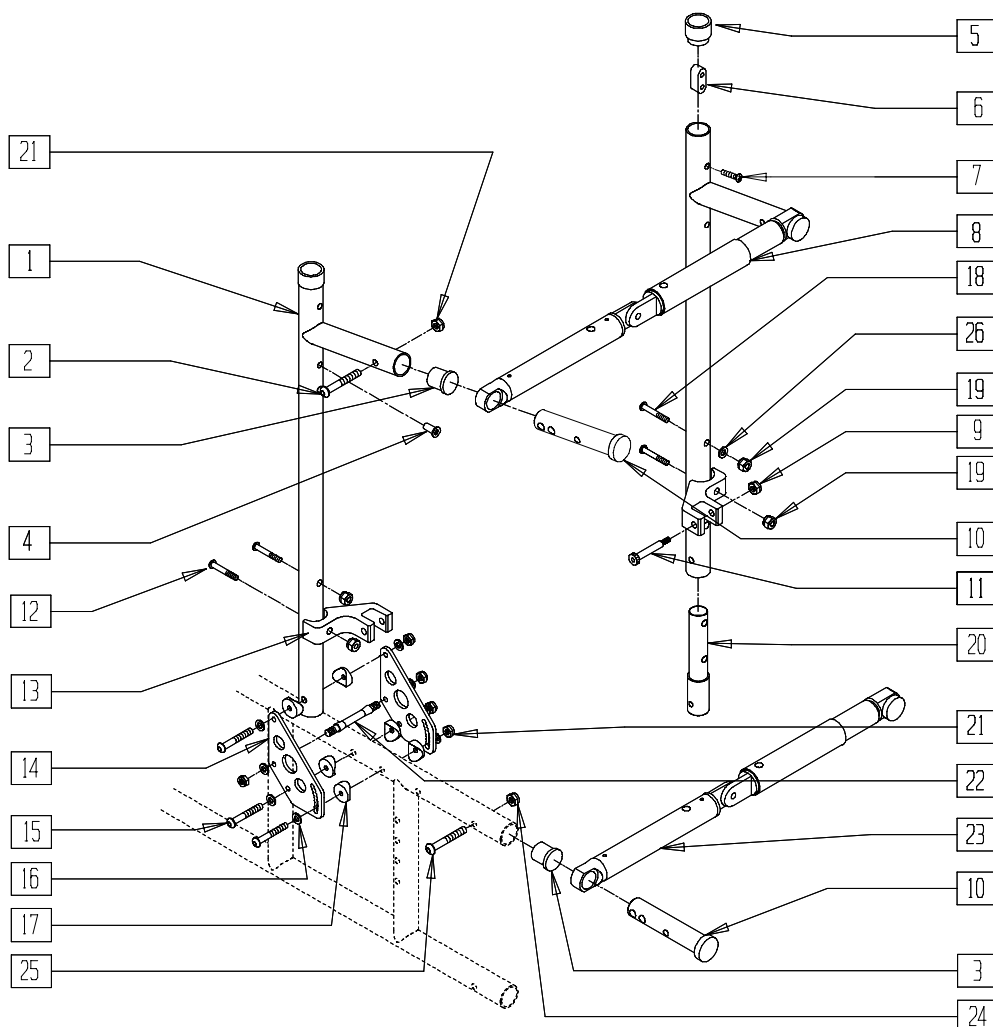
REC00X25

ITEM	NUMBER	DESCRIPTION	QTY
1	684214- 684220	BACK SLING RECLINER 14"-20"	1
2	281119	10-32 x 5/8 FH SOC ZN	8
3	500103	BACK UPHOLSTERY RAIL RECLINER	2
4	842143	BACK TUBE PNTD BLK RECLINER	2

ITEM	NUMBER	DESCRIPTION	QTY
1-4	681304- 681310	BACK ASSEMBLY W/SLING RECLINER 14"-20"	
5	684221- 684227	BACK CUSHION RECLINER 14"-20"	

BACKREST (QUICKIE RECLINER)

(Effective serial number QR-2035)



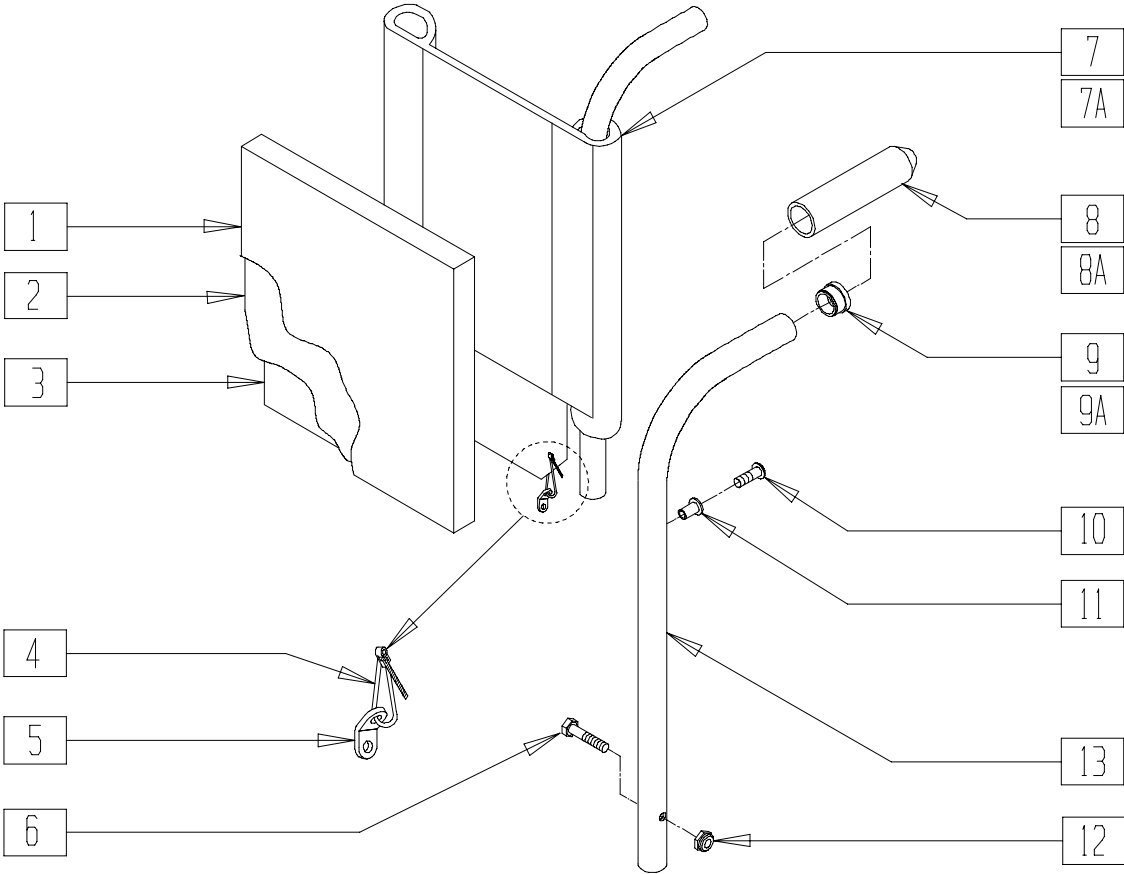
REC00X18

ITEM	NUMBER	DESCRIPTION	QTY
1,4-7	842143	BACK TUBE PNTD BLK RECLINER	
2	226125	1/4-28 x 1 1/8 BH C/S	2
3	560406	FRAME BUSHING	2
4	341497	10-32 x .020-.130 RIVNUT GOLD	8
5	561082	1" TUBE END BUSHING THIN	2
6	505271	HDRST RETAINING BUTTON RECLINE	2
7	281120	10-32 x 5/8 PAN HD PHIL	2
8	842164-842170	TENSION ADJUST ASSEMBLY 14"-20"	1
9	200105	10-24 NYLOCK NUT	2
10	483084	PIVOT PIN RECLINER 5/16" HOLE	2
11	225104	1/4 x 1 1/4 HEX SOC SHLDR SCRW	2
12	226195	5/16-18 x 1.82 BH C/S	2
13	550460	CYLINDER BRACKET RECLINER	2
14	500192	BACK PLATE ZP/P5/QT/EX/Q2 DEPTH	4

ITEM	NUMBER	DESCRIPTION	QTY
15	226150	1/4-28 x 2 BH C/S	6
16	262100-QU	1/4 AN WASHER FLAT	16
17	561004	1" SADDLE 1/4" HOLE	10
18	222256	5/16-18 x 1 1/2 BH C/S	2
19	202102	5/16-18 NYLOCK NUT THIN	4
20	520988	BACK PIVOT TUBE RECLINER	2
21	201100-QU	1/4-28 NYLOCK NUT THIN	12
22	481042	BACK RELEASE STOP PIN QTS	2
23	842147-842150	BACK STABILIZER ASSEMBLY RECLINER 17"-20"	1
24	201100-QU	1/4-28 NYLOCK NUT THIN	2
25	226129	1/4-28 x 1 1/4 BH C/S	2
26	263100	5/16 AN WASHER FLAT	2
12-22,26	920342	BACKREST HARDWARE RECLINER	

NOTE: CHAIRS 17" AND WIDER REQUIRE BOTH A TENSION ADJUSTMENT ASSEMBLY (ITEM 8) AND A BACK STABILIZER ASSEMBLY (ITEM 23).

SOLID BACK AND CUSHION

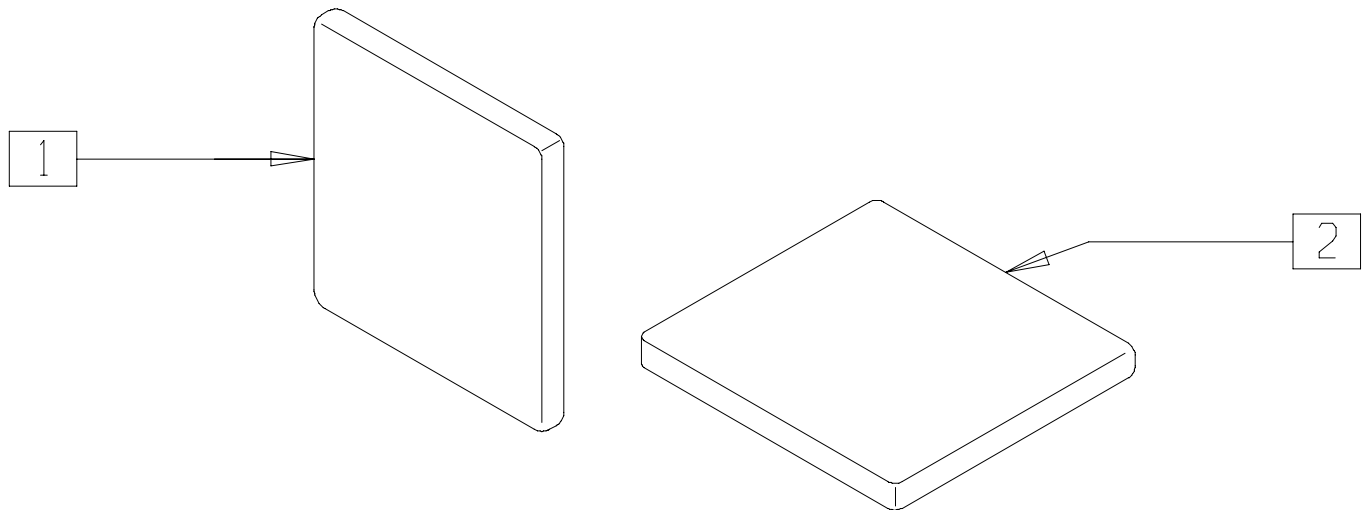


AC0X014

ITEM	NUMBER	DESCRIPTION	QTY
1	689121-689153	SOLID BACK COVER Q2 11"-15"	1
2	109021-109063	SOLID BACK FOAM 1"	1
3	581221-581253	LEXAN BACK	1
4	560410	ZIP TIE BLK	2
5	560227	2 HOLE TOGGLE BENT PLASTIC	2
6	221133	1/4-28 x 1 1/2 G8 HEX C/S	2
7	689060	SOLID BACK SLING PUSH HANDLE Q2/Rx (SPECIFY DIMENSIONS)	1
7A	689100	SOLID BCK SLING NON-PUSH HANDLE Q2/Rx (SPECIFY DIMENSIONS)	1

ITEM	NUMBER	DESCRIPTION	QTY
8	560662	QUICKIE GRIP 3/4"	1
8A	560661	QUICKIE GRIP 7/8"	1
9	561007	7/8"INSERT PLUG .083	2
9A	561000-QU	3/4" INSERT PLUG .083	2
10	281120	10-32 x 5/8 PAN HD PHIL	2
11	341497	10-32 x .020-.130 RIVNUT GOLD	2
12	201110	1/4-28 NYLOCK NUT	2
1-3	689221-689253	SOLID BACK CUSHION W/LEXAN	
8,9,11,13	842130-842138	Q2 BACK TUBE PUSH HANDLE 7/8" W/FOAM (SPECIFY SIZE)	
8A,9A,11,13	842023-842025	Rx BCK TUBE PUSH HANDLE W/FOAM (SPECIFY SIZE)	

REMOVABLE SOLID SEAT AND BACK (VELCRO®)

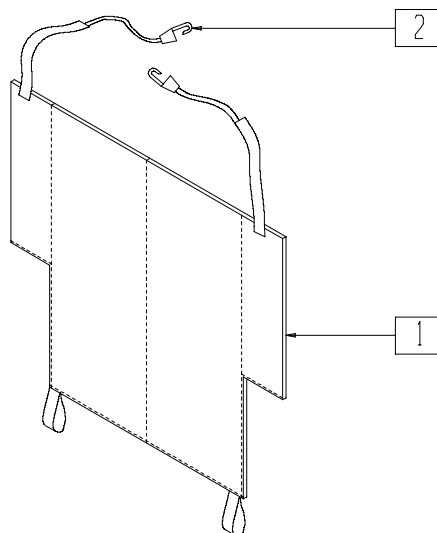


AC0X037

ITEM	NUMBER	DESCRIPTION	QTY
1	450780	REMOVABLE R-BACK INSERT (16"-20" WIDTH) (SPECIFY DIMENSIONS)	1

ITEM	NUMBER	DESCRIPTION	QTY
2	450781	REMOVABLE SEAT INSERT (16"-20" WIDTH) (SPECIFY DIMENSIONS)	1

BACKREST CUSHION (QUICKIE Rx)

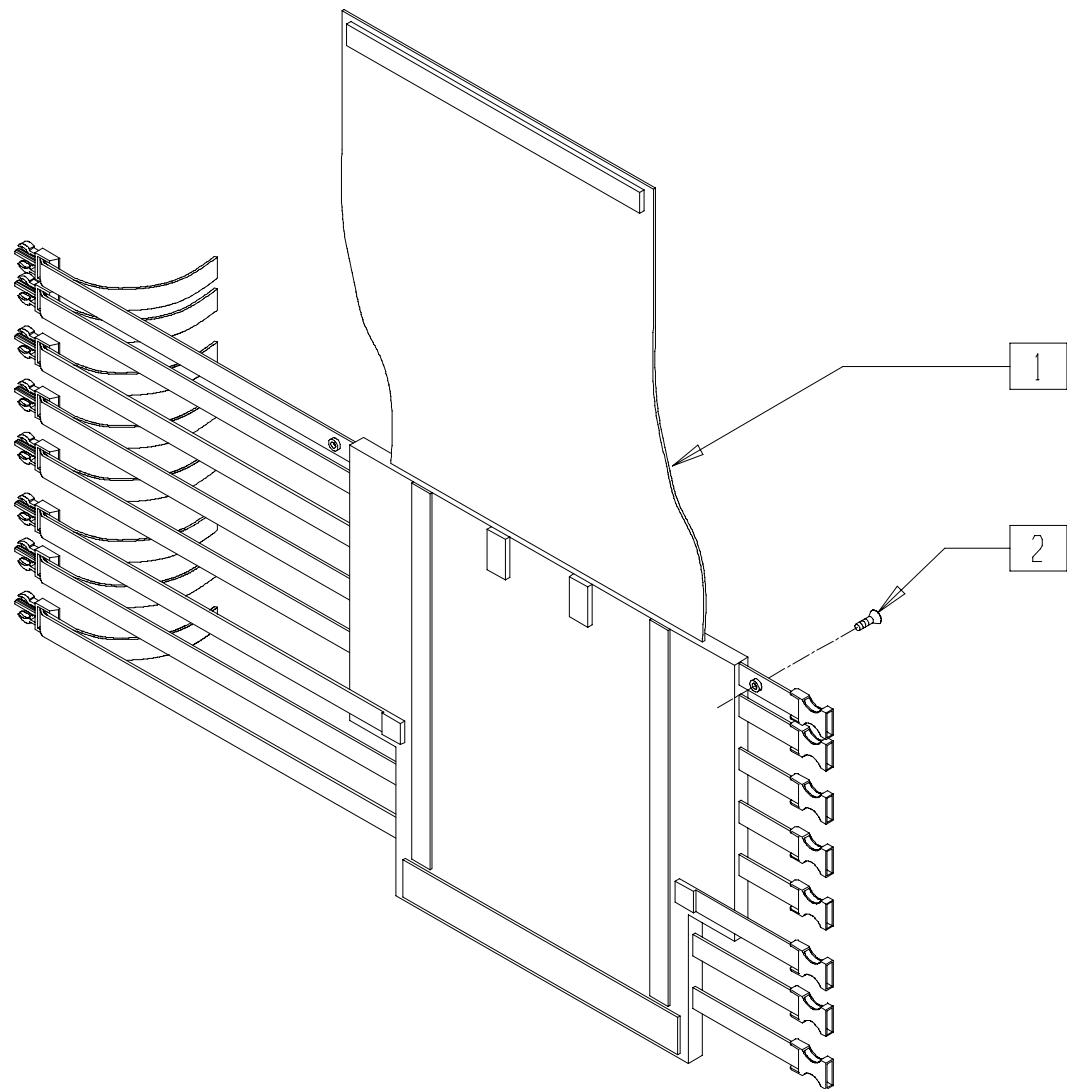


BK0X010

ITEM	NUMBER	DESCRIPTION	QTY
1,2	750600- 750684	BACK CUSHION 12"-20"	

ITEM	NUMBER	DESCRIPTION	QTY
2	560230	PLASTIC HOOKS ACW#705	2

TENSION ADJUSTABLE BACK UPHOLSTERY (QUICKIE CHAMELEON)

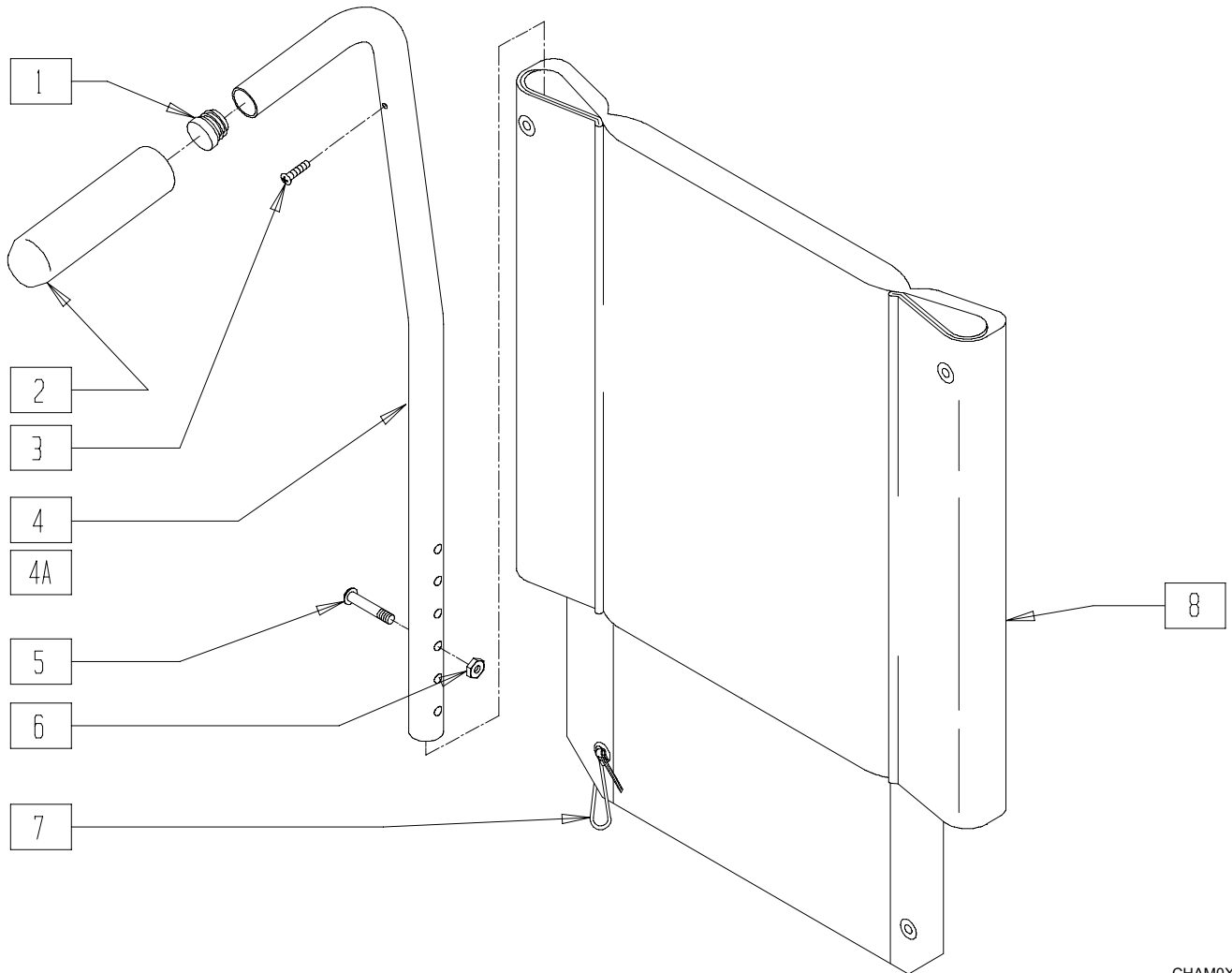


CHAM0X30

ITEM	NUMBER	DESCRIPTION	QTY
2	281127	#12x 3/4" PAN HEAD PHIL S/ TAP	2

ITEM	NUMBER	DESCRIPTION	QTY
1,2	888198-888204	ADJ BACK UPH 14"-20" WIDE	

PUSH HANDLE BACKREST AND UPHOLSTERY (QUICKIE CHAMELEON/CHAMELEON HD)

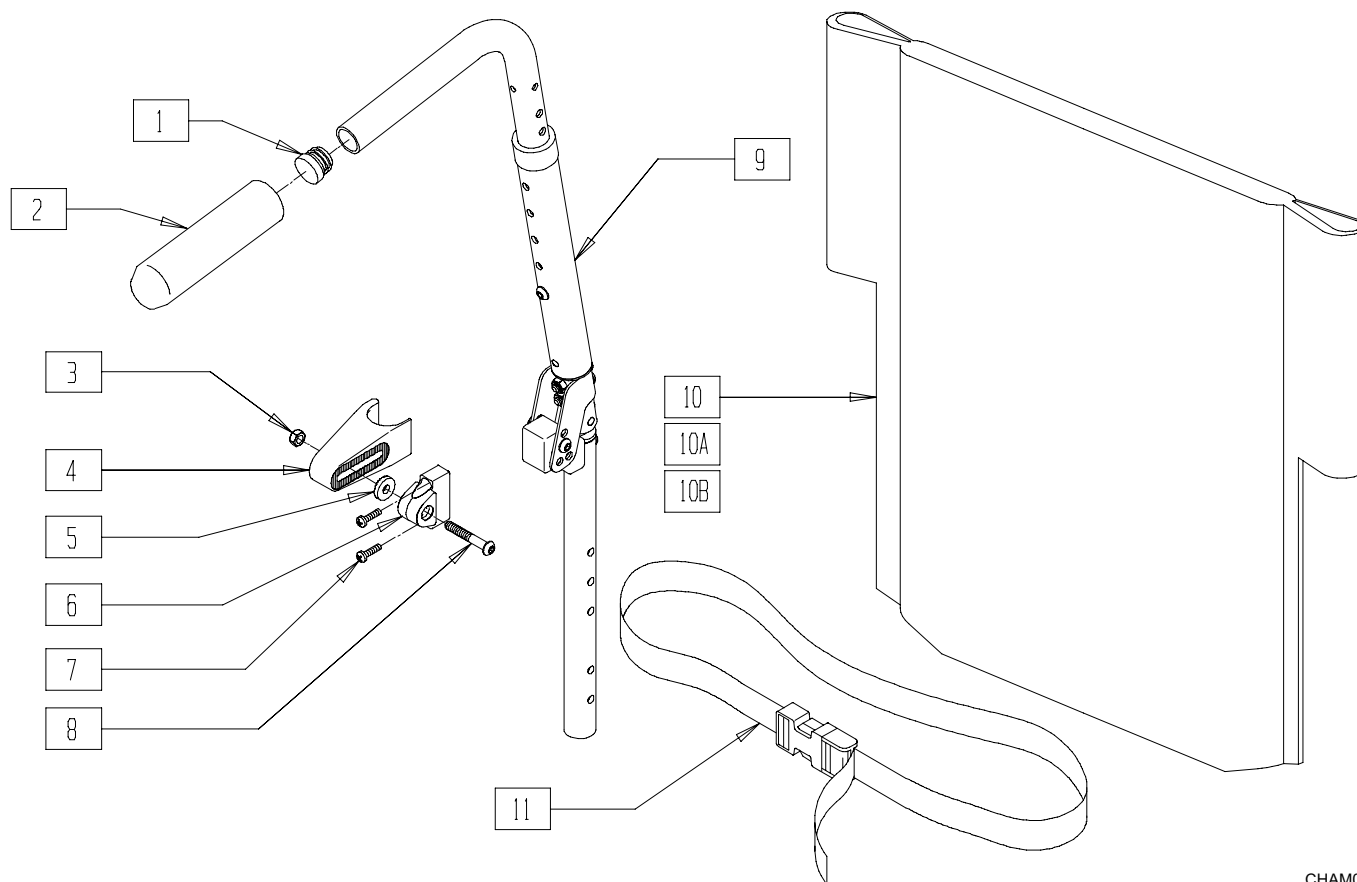


CHAM0X09

ITEM	NUMBER	DESCRIPTION	QTY
1	560735	7/8" ROUND TUBE PLUG	2
2	560661	QUICKIE GRIP 7/8"	2
3	281127	#12x 3/4" PAN HEAD PHIL S/ TAP	2
5	C2.1522	M6x45 SKT BTN HD ZP	2
6	C2.2023	M6 NYLOCK NUT	2

ITEM	NUMBER	DESCRIPTION	QTY
7	560410	ZIP TIE BLACK	2
8	505002	2 HOLE TOGGLE BENT STEEL	2
1,2,4-6	888080	BACK POST ASSM	1
1,2,4A-6	888175	BACK POST ASSM HD	1
3,7,8	888150-888156	K4 BACK UPH W/FASTENERS 14"-20" WIDE	

ANGLE ADJUSTABLE BACK POST (QUICKIE CHAMELEON/CHAMELEON HD)



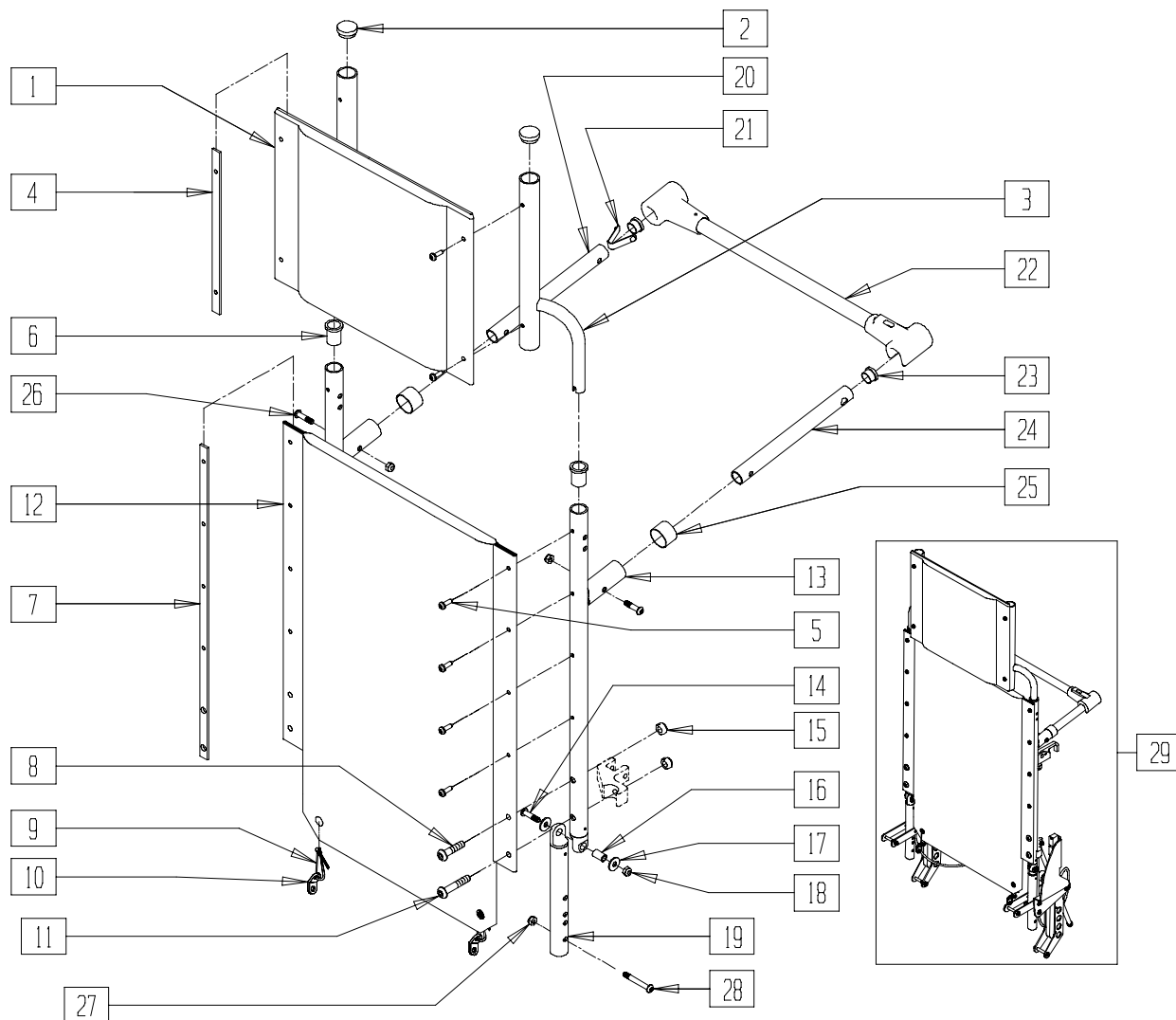
CHAM0X33

ITEM	NUMBER	DESCRIPTION	QTY
1	560735	7/8" ROUND TUBE PLUG	2
2	560661	QUICKIE GRIP 7/8"	2
3	C2.2023	M6 NYLOC NUT	2
4	C2.6313	SADDLE BACK TUBE	2
5	C2.6387	8 X 17 X 3MM SERRATED WASHER	2
6	C2.6318	BRACKET BACK TUBE	2
7	C2.4521	SCREW, PLAS-TECH 30 M5X 16.0	4
8	C2.1524	M6 X 40 SKT BTN HD[25 PLAIN]ZP	2
9	C2.6302	ANGLE ADJ STD BACKCANE ASSY	2

NOTE: FEATURES -4°,0°,5°,10°,15°AND 20° ADJUSTABLE ANGLES.

ITEM	NUMBER	DESCRIPTION	QTY
10	C2.6372	BACK UPH ANGLE ADJ 16" WIDE	1
10A	C2.6373	BACK UPH ANGLE ADJ 18" WIDE	1
10B	C2.6374	BACK UPH ANGLE ADJ 20" WIDE	1
11	C2.6375	ADJ NYLON STRAP W/BUCKLES 45"	1
3-6,8	C2.6315	ANGLE ADJUSTABLE SADDLE ASSY	
3-8	888827	ANGLE ADJ ARMREST LATCH ASSY	
1,2,9	888826	ANGLE ADJ PUSH HANDLE ASSY	
1-11	888828	ANGLE ADJ 16" BCKRST ASY W/UPH	
1-9,10A,11	888829	ANGLE ADJ 18" BCKRST ASY W/UPH	
1-9,10B,11	888830	ANGLE ADJ 20" BCKRST ASY W/UPH	

RECLINING BACKREST AND UPHOLSTERY (QUICKIE CHAMELEON)



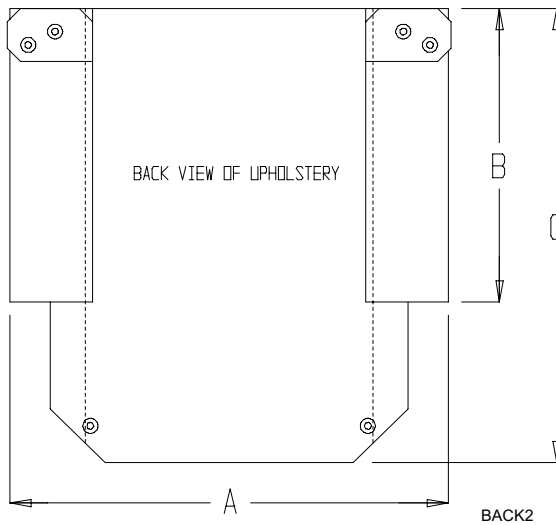
CHAM0X25

ITEM	NUMBER	DESCRIPTION	QTY
1	684344-684350	HEADREST UPH BR RCLNR 14"-20"	1
2	561002	1" INSERT PLUG .083	2
3	C2.4116, C2.4117	ASSM HEADREST (EA)	1
4	505326	HEADREST RAIL BR RCLNR	2
5	281050	#10 x 3/4" PANHD PHLLP SHT MTL	12
6	C2.4103	BUSHING HEADREST	2
7	505327	BACK UPH RAIL 22" BR RCLNR	2
8	000104087	BHCS M8x1.25x35MM ISO7380 10.9	2
9	560410	ZIP TIE BLACK	2
10	505002	2 HOLE TOGGLE BENT STEEL	2
11	000104110	BHCS M8x1.25x45MM ISO7380 10.9	2
12	681374-681380	BACK UPH RLCNR BR 14" x 22"- 20" x 22"	1
13	C2.4110	WELDMENT BACK TUBE RECLINER (EA)	1

ITEM	NUMBER	DESCRIPTION	QTY
14	230043	BHCS M6 x 25MM	2
15	C2.2026	M8 NYLOC NUT	4
16	C2.4105	SPACER .38 ODx.245 ID	2
17	000130116	WASHER FLAT M6 18MM OD	4
18	C2.2023	M6 NYLOC NUT	2
19	C2.4106	ASSM PIVOT LOWER MECH LOCK	2
20	524250	STABILIZER BAR PIVOT BR RCLNR	1
21	301110	1/4" SNAP BUTTON DOUBLE	1
22	842254-842260	STABILIZER ASSM B51 RCLNR 14"-20" WIDE	1
23	560762	3/4" INSERT PLUG .065	2
24	524252	STABILIZER BAR LCKING BR RCLNR	1
25	561082	1" TUBE END BUSHING THIN	2
26	C2.1524	M6 x 40 SKT BTN HD[25 PLAIN]ZP	2
27	C2.2023	M6 NYLOC NUT	4
28	C2.1522	M6 x 45 SKT BTN HD[25 PLAIN]ZP	2
29	888217-888220	RECLINER RETRO KIT 14"-20" WIDE	

BACK UPHOLSTERY MEASURING GUIDES

MEASURING GUIDE QUICKIE 2/M6/Rx BACK UPHOLSTERY

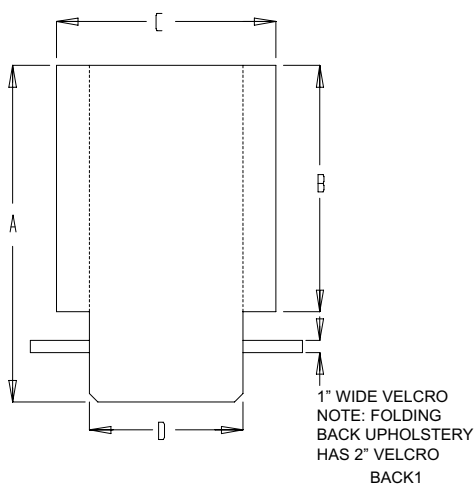


DESCRIPTION	"A"	"B"	"C"
BACK UPH 12 LOW	12-3/4	7-1/2	14-1/4
BACK UPH 12 MED	12-3/4	10-1/2	17-1/4
BACK UPH 12 TALL	12-3/4	13-1/2	20-1/4
BACK UPH 13 LOW	13-3/4	7-1/2	14-1/4
BACK UPH 13 MED	13-3/4	10-1/2	17-1/4
BACK UPH 13 TALL	13-3/4	13-1/2	20-1/4
BACK UPH 14 LOW	14-3/4	7-1/2	14-1/4
BACK UPH 14 MED	14-3/4	10-1/2	17-1/4
BACK UPH 14 TALL	14-3/4	13-1/2	20-1/4
BACK UPH 15 LOW	15-3/4	7-1/2	14-1/4
BACK UPH 15 MED	15-3/4	10-1/2	17-1/4
BACK UPH 15 TALL	15-3/4	13-1/2	20-1/4
BACK UPH 16 LOW	16-3/4	7-1/2	14-1/4
BACK UPH 16 MED	16-3/4	10-1/2	17-1/4
BACK UPH 16 TALL	16-3/4	13-1/2	20-1/4
BACK UPH 17 LOW	17-3/4	7-1/2	14-1/4
BACK UPH 17 MED	17-3/4	10-1/2	17-1/4
BACK UPH 17 TALL	17-3/4	13-1/2	20-1/4
BACK UPH 18 LOW	18-3/4	7-1/2	14-1/4
BACK UPH 18 MED	18-3/4	10-1/2	17-1/4
BACK UPH 18 TALL	18-3/4	13-1/2	20-1/4
BACK UPH 19 LOW	19-3/4	7-1/2	14-1/4
BACK UPH 19 MED	19-3/4	10-1/2	17-1/4
BACK UPH 19 TALL	19-3/4	13-1/2	20-1/4
BACK UPH 20 LOW	20-3/4	7-1/2	14-1/4
BACK UPH 20 MED	20-3/4	10-1/2	17-1/4
BACK UPH 20 TALL	20-3/4	13-1/2	20-1/4
BACK UPH 21 LOW	21 3/4	7 1/2	14 1/4
BACK UPH 21 MED	21 3/4	10 1/2	17 1/4
BACK UPH 21 TALL	21 3/4	13 1/2	20 1/4
BACK UPH 22 LOW	22 3/4	7 1/2	14 1/4
BACK UPH 22 MED	22 3/4	10 1/2	17 1/4
BACK UPH 22 TALL	22 3/4	13 1/2	20 1/4
BACK UPH 24 TALL	24 3/4	13 1/2	20 1/4
BACK UPH 26 TALL	26 3/4	13 1/2	20 1/4
BACK UPH 28 TALL	28 3/4	13 1/2	20 1/4
BACK UPH 30 TALL	30 3/4	13 1/2	20 1/4

BACK UPHOLSTERY MEASURING GUIDES (CONTINUED)

MEASURING GUIDE

BACK UPHOLSTERY - NON-FOLDING CHAIRS (QUICKIE CARBON/GP/GPV/GPV COMPETITION/Ti)

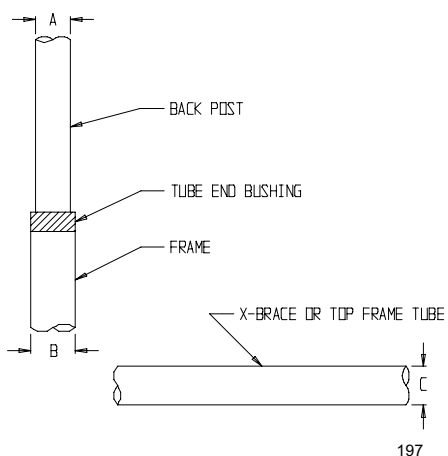


	NON-FOLDING BACK HEIGHT			
	8"-9"	10"-11"	12"-13"	14"-16"
"A"	19 1/4"	21 1/4"	23 1/4"	25 1/4"
"B"	14 1/4"	16 1/4"	18 1/4"	20 1/4"

	BACK WIDTH			
	12"	13"	14"	15"
"C"	12 1/2"	13 1/2"	14 1/2"	15 1/2"
"D"	8 1/4"	9 1/4"	10 1/4"	11 1/4"

	BACK WIDTH				
	16"	17"	18"	19"	20"
"C"	16 1/2"	17 1/2"	18 1/2"	19 1/2"	20 1/2"
"D"	12 1/4"	13 1/4"	14 1/4"	15 1/4"	16 1/4"

BACKREST AND SEAT TUBE DIAMETER MEASURING GUIDE



This guide will determine the backrest and seat tube diameter of Quickie chairs. Keep this chart with your Quickie Insert Reference Manual and use it when ordering an insert seating system. To use, follow these four easy steps.

1. Choose the appropriate chair.
2. Use the "A" dimension.
3. Use the "B" dimension.
4. Use the "C" dimension.

CHAIR	"A"	"B"	"C"	CHAIR	"A"	"B"	"C"
BREEZY	7/8"	1 1/8"	1"	QUICKIE GP/GPV/Ti	3/4"	1"	1"
QUICKIE 2/HP/HPTi	7/8"	1 1/8"	1"	QUICKIE RECLINER	1"	-	1"
QUICKIE 2 DEPTH ADJ	1"	-	1"	QUICKIE Rx	7/8"	1 1/8"	1"
QUICKIE CARBON	3/4"	1"	-	QUICKIE Ti (NF)	3/4"	-	1"
QUICKIE CARBON (NF)	3/4"	-	-	QUICKIE TS	1"	-	1"
QUICKIE GP (NF)	3/4"	-	1"	ZIPP/IE/ZIPP/IE2/	1"	-	1"
QUICKIE GPV (NF)	3/4"	-	1"	ZIPP/IE TS			

