

# INSTRUCTION SHEET

## QUICKIE GS REVERSE CONFIGURATION TRANSIT BRACKET INSTALLATION

(Please read and understand instructions before beginning installation)



- Please read and understand these instructions before beginning the installation.

- Before beginning the installation, make sure that all the parts are included (Fig1).
- Failure to carefully read, understand and follow these instructions could result in severe injuries or death.

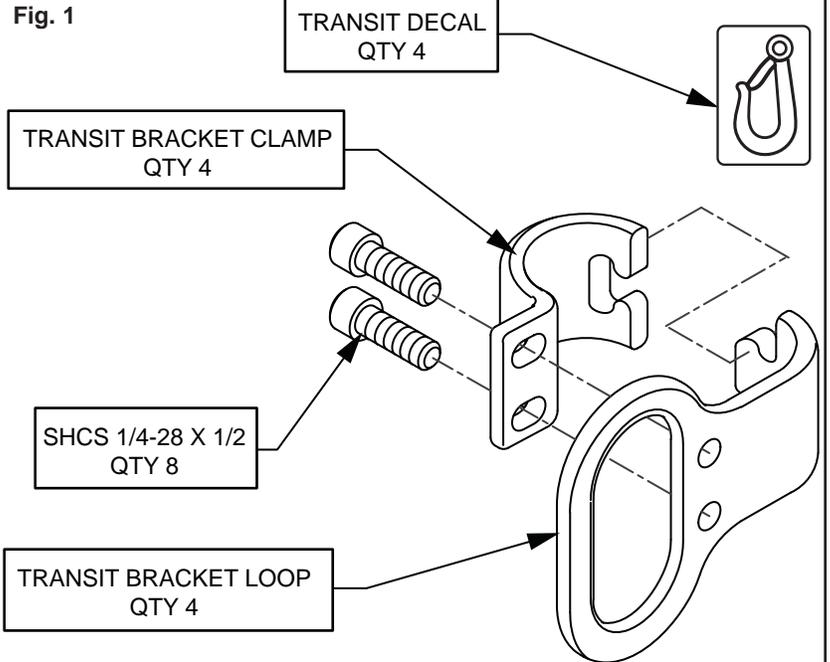
#### Tools Required:

3/16" hex key  
 Torque Wrench  
 Quickie Close Wrench or large adjustable wrench

#### Parts Required:

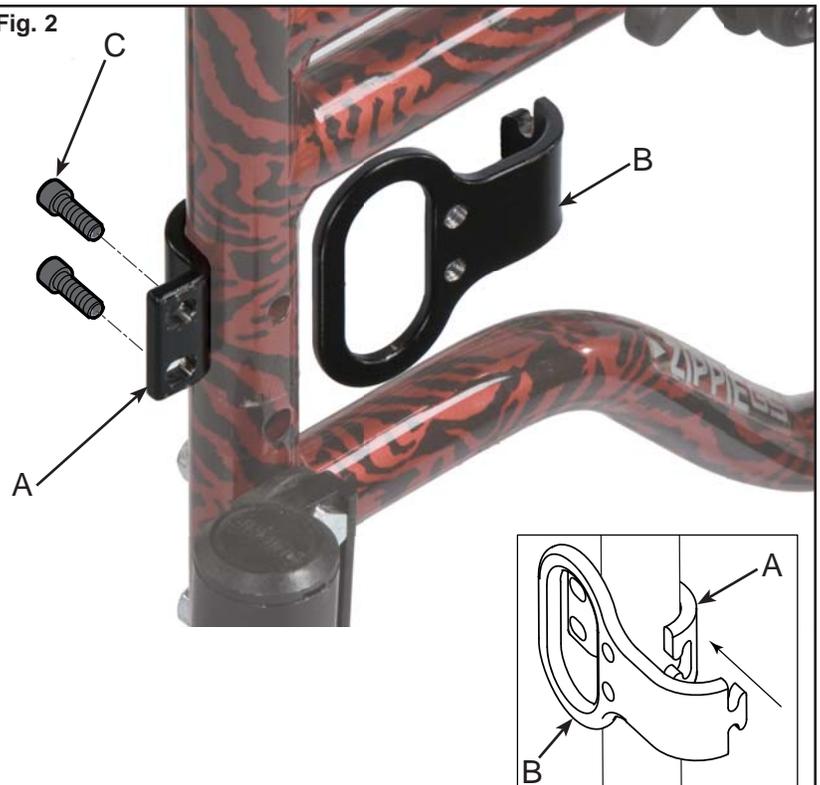
Transit Kit (Fig1)  
 (Sunrise Part Number 109277)

Fig. 1

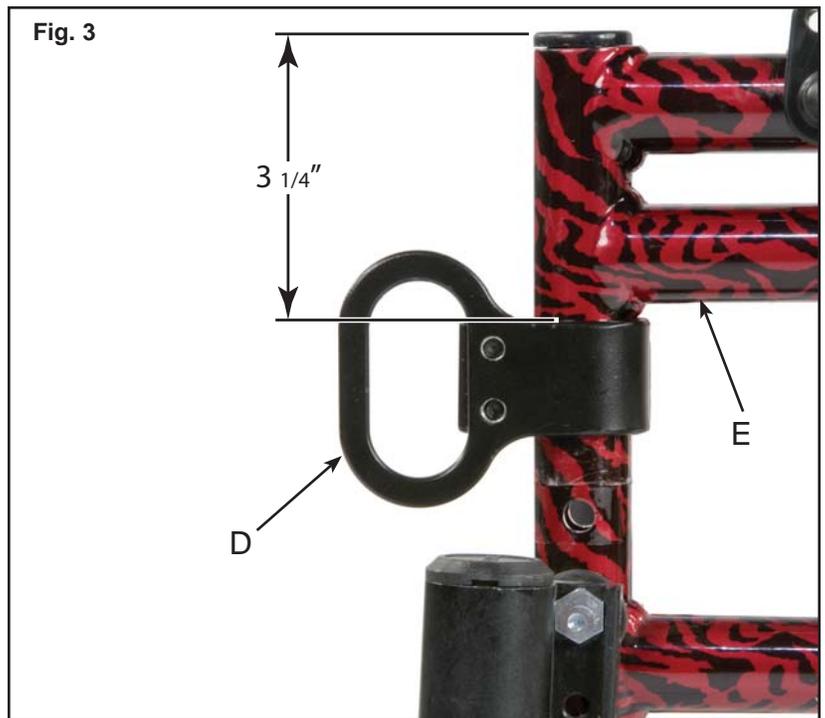


1. Place the Transit Bracket Clamp (A) onto the inside of the rear up-right frame tube as shown in Fig 2.
2. Next slide the "Dove Tail" profile of the Transit Bracket Loop (B) into the slot of the Transit Bracket Clamp (A).
3. Insert Socket Head Cap (C) Screws and hand tighten only at this step.

Fig. 2



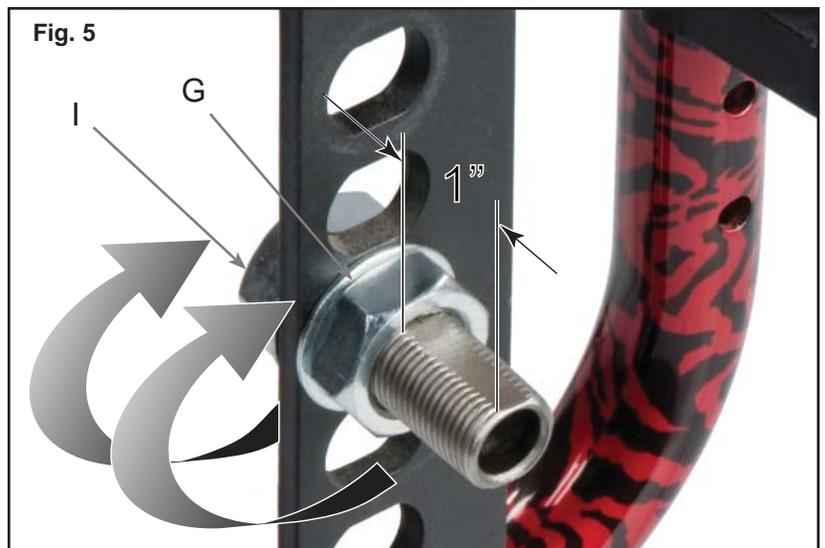
4. Adjust the Transit bracket Assembly (D) so it points straight back and is parallel to the Side Frame (E) .
5. Measure the distance from the top of the rear up-right frame tube to the top of the Transit Bracket Clamp. The correct measurement is 3 1/4", adjust if necessary (Fig. 3).
6. Use 3/16 hex key to tighten the Button Head Cap Screws then torque to 10 ft/lbs.
7. Repeat steps 1-5 for the opposite side.



8. The Axle Sleeve (F) should extend 1" past the outside Axle Nut (G) as in Fig. 4. To Adjust the axle sleeve remove the wheel. Loosen the outside Axle nut using the Quickie Close Wrench (H)



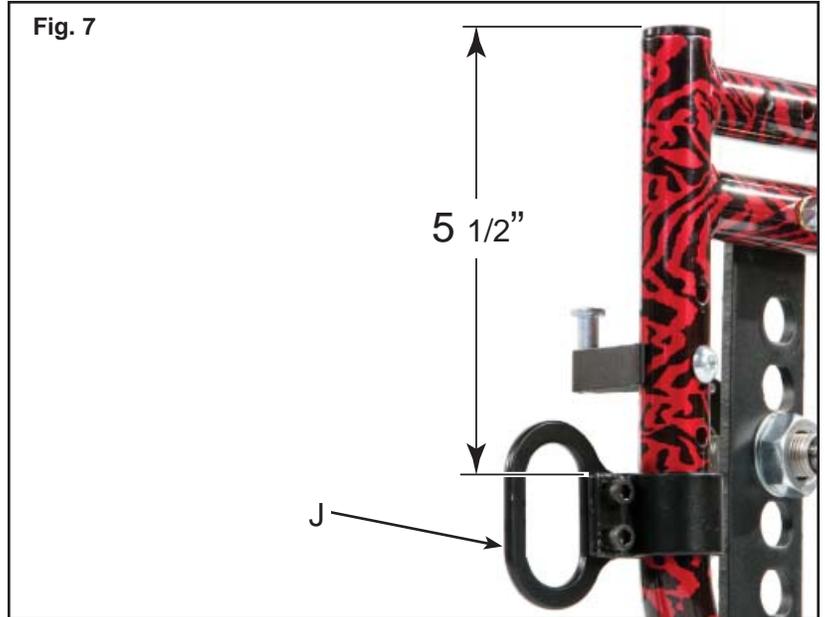
9. Once loosened turn both the inside (I) and outside (G) axle nuts clockwise until the Axle Sleeve protrudes 1" from the outside axle nut. (Fig 5). Tighten the axle nuts securely.



10. Now attach the left front Transit Bracket Assembly (J) (Fig.6) to the front up-right frame tube as in steps 1-3.



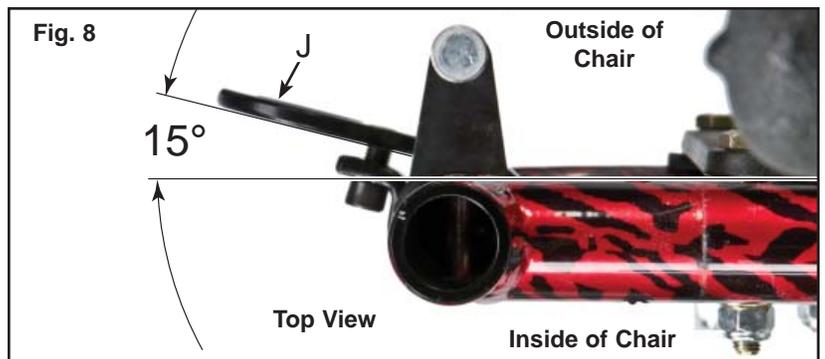
11. Adjust the Transit Bracket Assembly (J) so the measurement from the top of the front upright frame tube to the top of the Transit Clamp (A) is 5 1/2" (Fig 7).



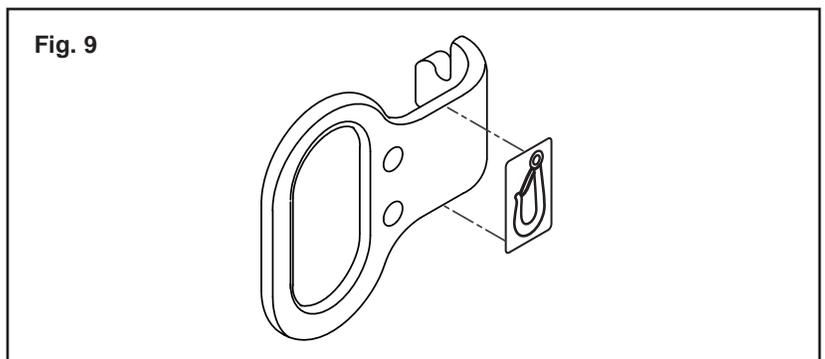
12. Adjust the angle of the Transit Bracket assembly (J) to 15 degrees to the outside of the chair as measured from the plane of the side frame to the plane of the Transit Bracket Loop (Fig 8). Use template on page 4.

13. Use 3/16 hex key to tighten the Button Head Cap Screws, then torque to 10 ft/lbs.

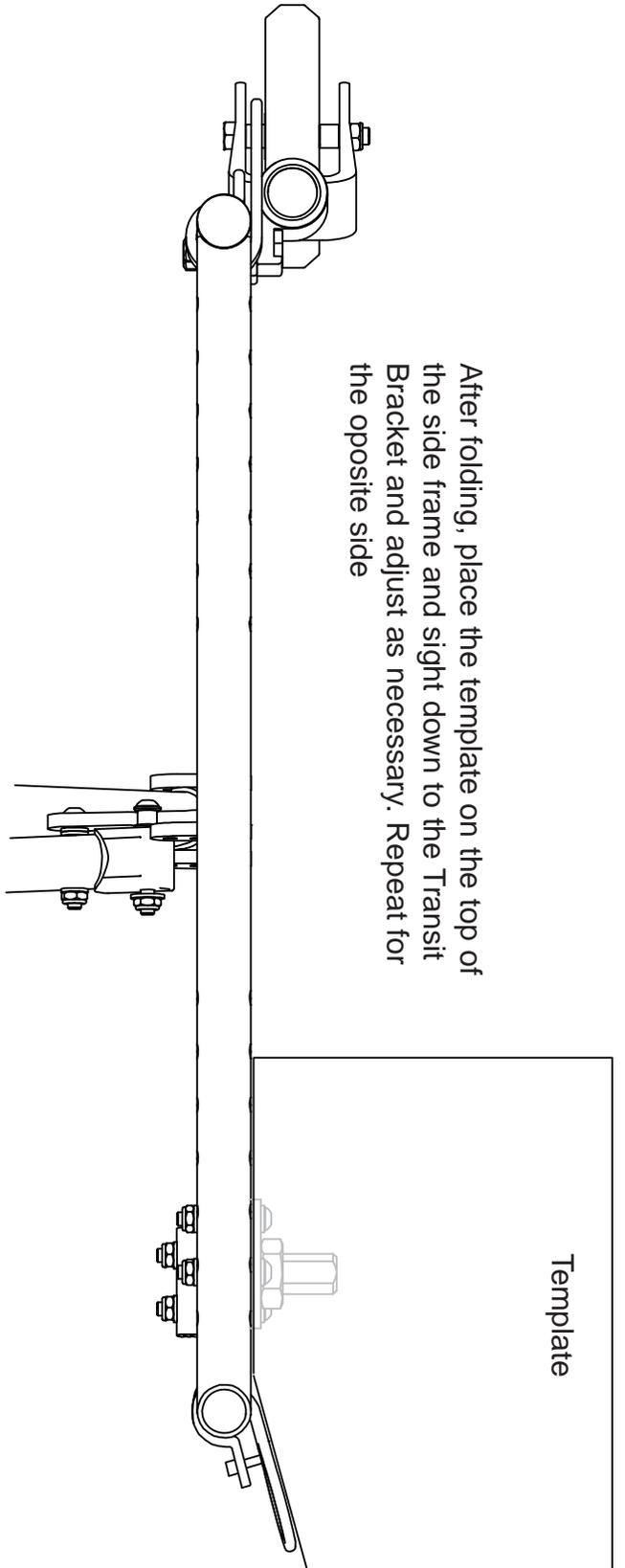
14. Repeat steps 8-13 for the opposite side.



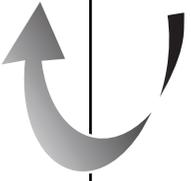
15. Affix 4 transit decals on the 4 Transit Brackets in the location shown in Fig 9.



After folding, place the template on the top of the side frame and sight down to the Transit Bracket and adjust as necessary. Repeat for the opposite side



Fold 2nd



Fold 1st



15°

