

INSTRUCTION SHEET

OVAL TUBE TRANSIT KIT

(Please read and understand instructions before beginning installation)



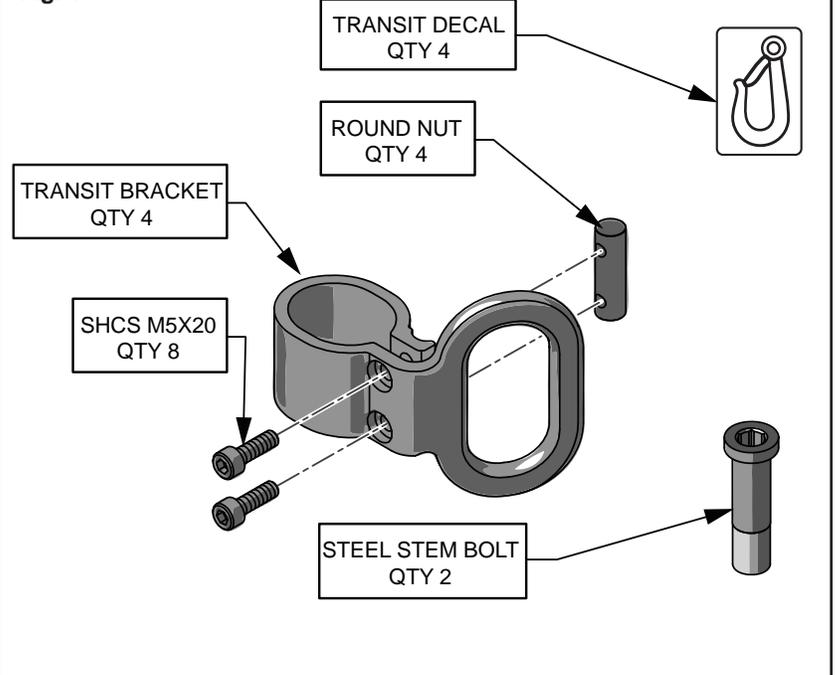
- Please read and understand these instructions before beginning the installation.

- Before beginning the installation, make sure that all the parts are included (Fig1).
- Failure to carefully read, understand and follow these instructions could result in severe injuries or death.

Tools Required:
 3mm, 4mm, 5mm & 6mm Hex Keys
 Torque Wrench

Parts Required:
 OVAL TUBE TRANSIT KIT
 Sunrise Part Number 118048

Fig. 1

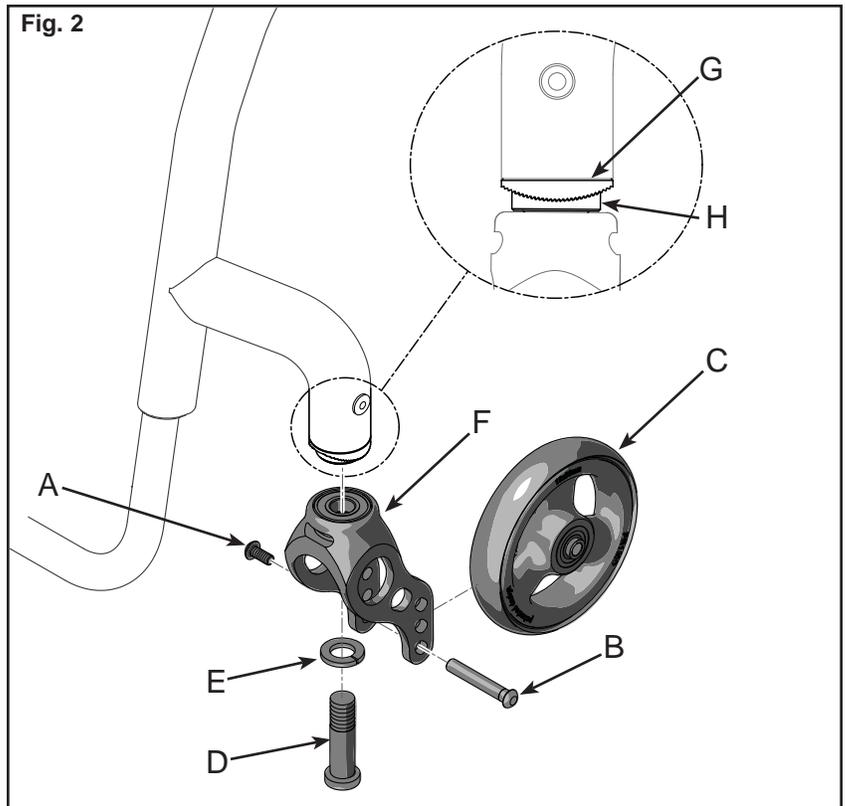


Stem bolt replacement

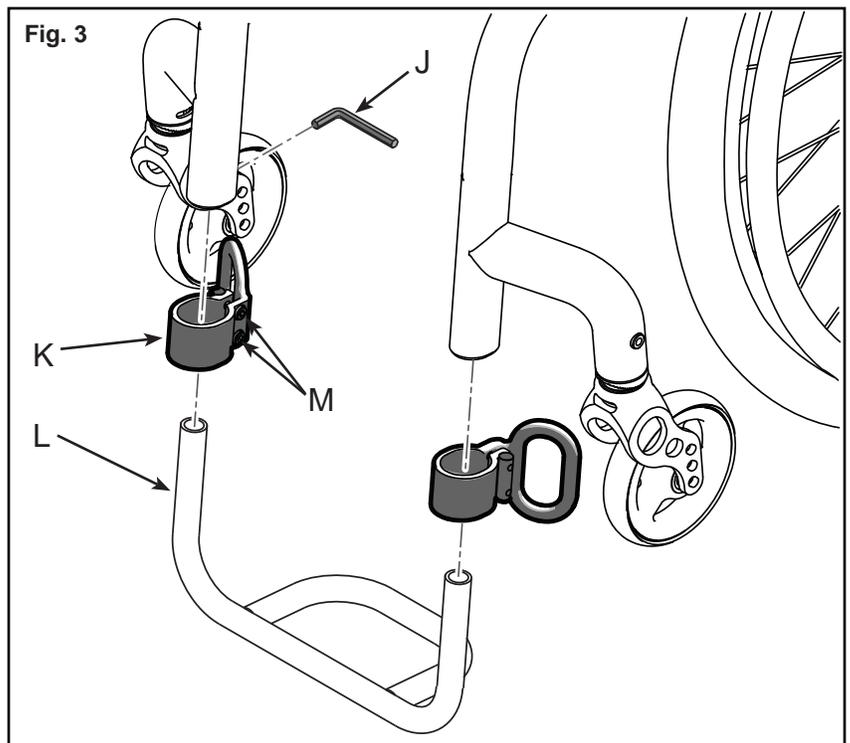
The Aluminum Stem Bolt must be replaced with the Steel Stem Bolt included with the transit kit.

1. Use a 3mm hex key to remove the Button Head Cap Screw (A) which retains the Caster Axle (B). Note the axle position in the caster fork (F). Then slide the caster axle out and set the Caster (C) aside.
2. Use a 6mm hex key to remove the original Stem Bolt (D). Make note of the Upper (G) and Lower Spline (H) positions for reassembly. Place the Lock Washer (E) on the provided Steel Stem Bolt and reinstall Caster Fork ensuring that the splines return to the original position. Check casters for square. Using a Torque Wrench, torque Stem Bolts to 144 in/lbs.
3. Reinstall the caster to the correct position

Fig. 2



4. Use a 4mm hex key (J) to remove the Set Screws that retains the Footrest (L). Slide the Footrest out .
5. Install the Front Transit Bracket Assemblies (K) on the Frame as shown in Fig 3. Slide up to the bottom of the caster arm of the frame. Use a 5mm hex key to tighten the Button Head Cap Screws (M), Using a Torque Wrench, torque to 62 in/lbs.
6. Re install the footrest to the correct height. Ensure that the footrest is parallel to the floor.



7. Install the Rear Transit Bracket Assemblies (K) onto the rear of the frame as shown in Fig 4.
8. The measurement from the rear of the frame to the clamp of the Transit Bracket should be 0" to 1/4".(Fig 5)
9. Using a Torque Wrench, torque the Button Head Cap Screws (M) to 62 in/lbs. (Fig 4)
10. Affix the four Transit Decals (N) as shown in Fig 6.

