

INSTRUCTION SHEET QUICKIE QXI TRANSIT KIT



• Please read and understand these instructions before beginning the installation.

- Before beginning the installation, make sure that all the parts are included (Fig1).
- Failure to carefully read, understand and follow these instructions could result in severe injuries or death.

Tools Required:10mm socket3/16Torque Wrench

3/16 hex key

Parts Required: TRANSIT KIT QXI Sunrise Part Number 120751

1. Note the position of both eccentric washers (A) prior to disassembly, reinstall them in the same positions to ensure casters remain square.

2. Remove the two hex head cap screws (B) and discard. They will not be used on re-assembly as they will be too short when adding the transit bracket. Once hex head screws are removed the retainer will drop out of the frame. Discard and replace with the new components.

3. Insert two nylock nuts (H) into the retainer (G) and slide into the front frame tube.

4. Assemble the supplied 45mm hex head screw (C), washer (D) and eccentric nuts (A) onto the caster housing (J). Be sure the eccentric washers are in the same position as in step 1.

5. Slide the transit bracket (E), plastic washers (F) and saddles (K) on next. Then insert the screws into the front frame tube and into the retainer inside. Torque the screws to 144 in-lbs.

6. Repeat steps 1 - 5 on the opposite side.

Fig. 1 Front Transit M6 Bracket (2) Washer (4) Transit Bracket 1/4-28 SHCS (4) Clamp (2) Transit Bracket Loop (2) Halt Saddle M6 x 1 x 45mm HHCS (4) Eccentric Washer (4) Plastic Washer (4) Saddle (2) M6 x 1 Nylock Nut (4) Retainer (2)





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7. Assemble the rear transit bracket by first slipping the transit bracket clamp (M) onto the bottom side frame from the outside at the rear most position.

8. From the inside of the chair, slide the Transit Bracket Loop (N) down on to the Transit Clamp so that the dove tail fits into the keyway (Fig.4).



9. Rotate the Transit Clamp (N) to the inside of the chair to an angle of 45 degrees from vertical and use the 3/16 hex key to install the to socket head cap screws (L). Tighten the two cap screws to 120 in-lbs maintaining the 45 degree angle.
10. Repeat steps 7 - 9 for the opposite side

11. Affix the transit decals as shown in Fig. 6 & 7.









JANUARY 2012