



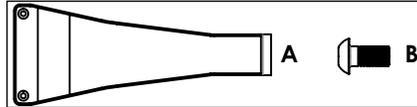
POWER CENTER MOUNT COVER REPLACEMENT INSTRUCTION SHEET



Please read these instructions carefully before beginning the installation. Failure to understand and follow installation instructions may result in injury to installer and/or end user and may void the warranty. If you have any questions call Sunrise Medical Technical Support at 800-333-4000.

Center mount cover parts:

1. 1 ea Center mount cover (A)
2. 3 ea Button head cap screw (B)

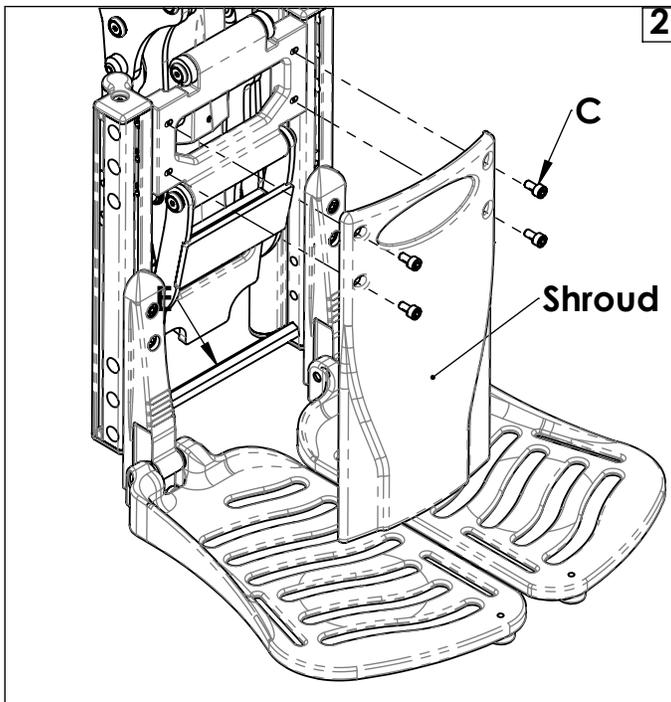
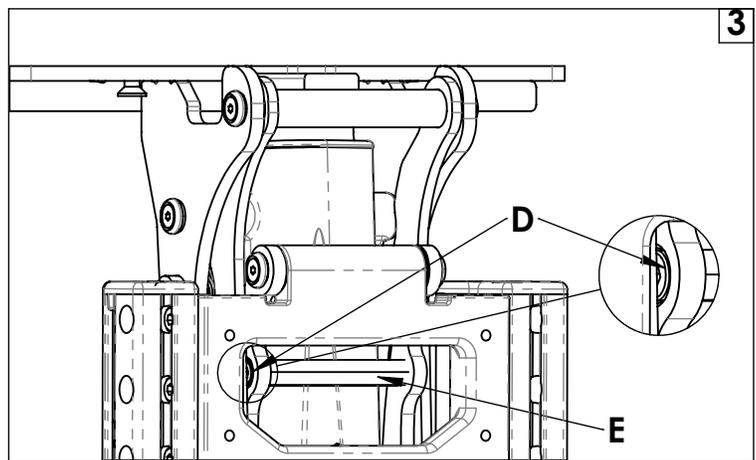
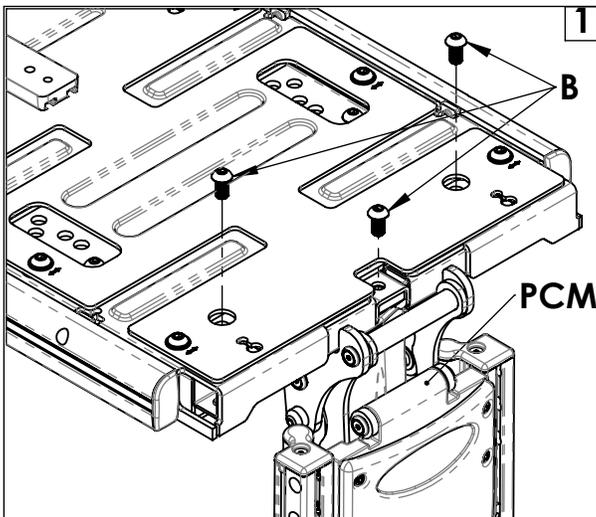


Tools required:

1. 4mm hex key
2. 5mm hex key
3. Torque wrench

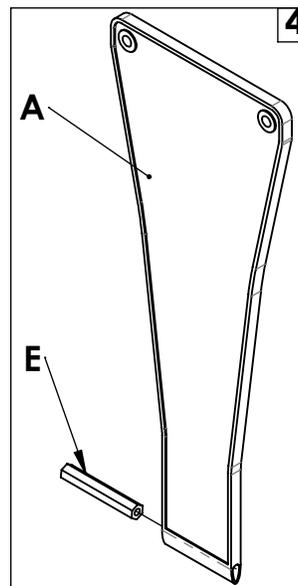
A. REMOVE CURRENT COVER

1. Using a 5mm hex key, remove the three screws (B) holding the power center mount (PCM) to the seat, Fig 1.
2. Using the 4mm hex key remove the 4 screws (C) holding the shroud onto the center mount footrest, Fig 2. Save screws.
3. Using the same 4mm hex key remove the 2 screws (D) holding the cover connection tube (E), Fig 3. Note- You may need to raise the footrest to access the screws. Save screws.
4. Remove the connection tube (E), Fig 3. Save tube.



B. INSTALL NEW CENTER MOUNT COVER

1. Slide the saved cross tube (E) through the sleeve at the bottom of the new cover (A), Fig 4.



B. INSTALL NEW CENTER MOUNT COVER (continued)

2. Reinstall the 2 screws (D) to hold the tube (E) in place, Fig 3 and 6. Torque to 60-70 in-lbs. 
3. Route the cover through the top slot (Fig 6 - Cover not shown for clarity).
4. While holding the cover up, reinstall the shroud using the 4 screws (C) saved from step 2, Fig 2. Torque to 27-32 in-lbs.
5. Slide the top of cover (A) over the top of the PCM bracket lining up the cover holes to the mounting holes, Fig 5 - 7.
6. Reattach the PCM to the seat pan using the 3 new button head screws (B) Fig 1. Torque to 120-132 in-lbs. 

C. INSPECT:

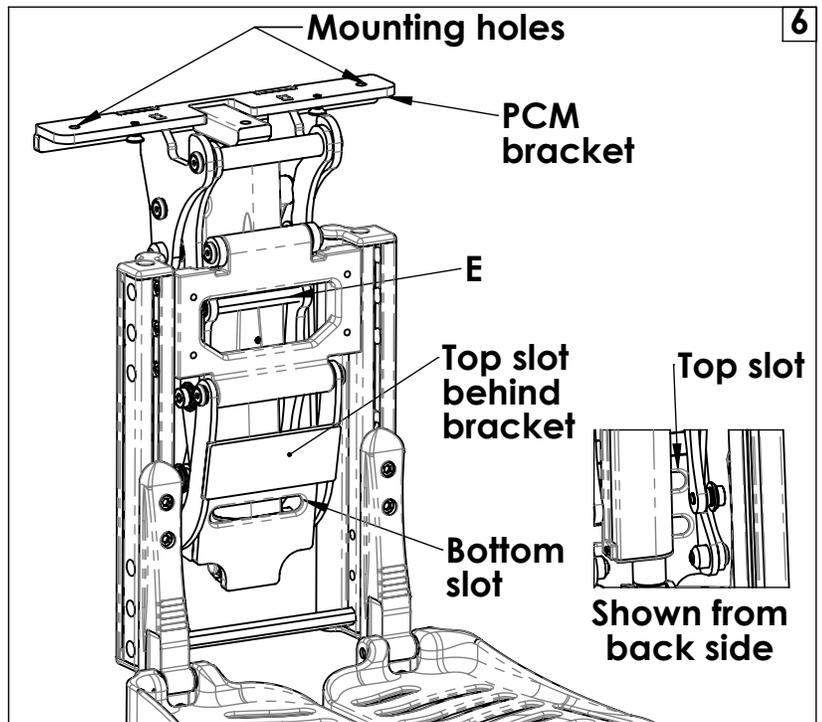
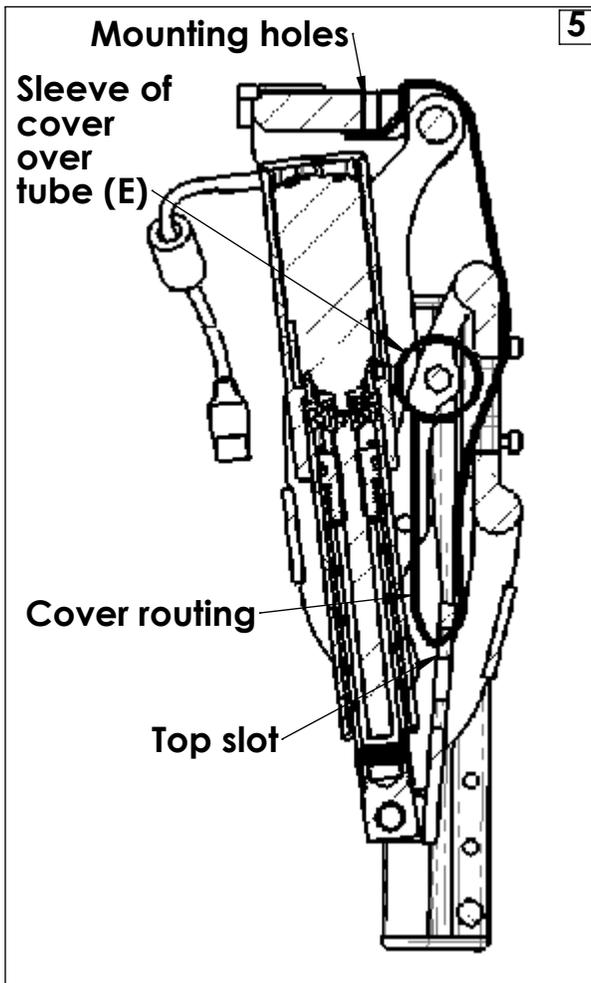
1. Check torque.
2. Ensure the cover is not pinched by any moving parts. 

DEALER/TECHNICIAN WARNING



Attention dealers and qualified technicians, do not operate or service this device without first reading the owners manual. If you do not understand the instructions and warnings in the owners manual please contact the Sunrise Medical Technical Service Department before operating and/or servicing the device. Failure to do so may result in damage and/or injury.

Find more information and important warnings see the wheelchair owner's manual or at: www.Sunrisemedical.com.



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