



POWER CENTER-MOUNT REPLACEMENT INSTRUCTION SHEET



Please read these instructions carefully before beginning the installation. Failure to understand and follow installation instructions may result in injury to installer and/or end user and may void the warranty. If you have any questions call Sunrise Medical Technical support at 800-333-4000.

Legrest parts:

1. PCM Assembly

Tools needed for assembly:

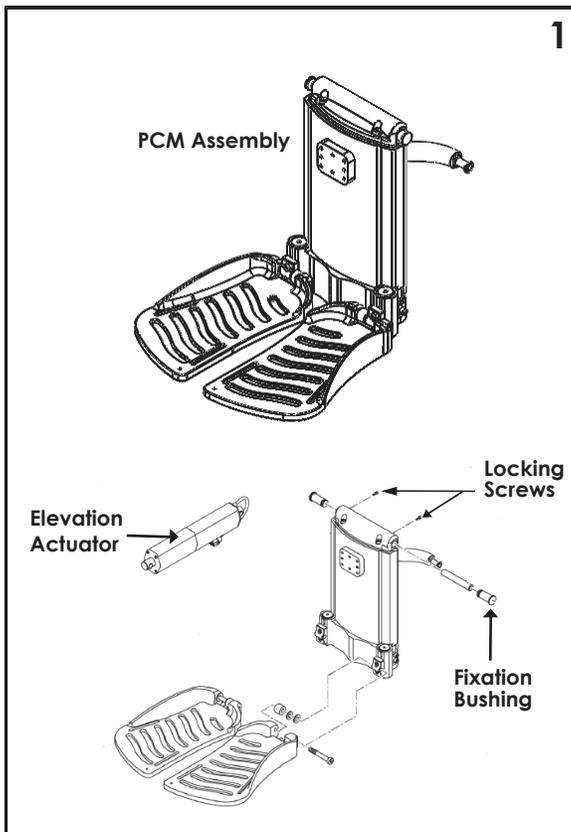
1. 2.5mm hex key
2. Pliers
3. Std. Screwdriver
4. Torque Wrench

A. Remove PCM Assembly:

1. Before starting on the removal of the PCM assembly, if it is possible, please tilt the seat back at least part way. This will allow easier access to the back side of the legrest. Refer to Fig. 1 for general information.
2. Start by disconnecting both legrest actuators from their harnessing. Both connectors should be located just behind and inside from the elevation actuator for the PCM. (Fig. 2)
3. With pliers, remove the clip holding the front of the elevating legrest actuator to the legrest. Discard hardware. (Fig. 3)
4. Again with pliers, remove the clip and pin holding the rear of the legrest elevating actuator to the underside of the Double Tilt Module. Discard hardware. (Fig. 4)
5. Locate the two silver pins (Fixation Bushings) on the top of the legrest. There is one on either end and are attached to the front of the Double Tilt Module. Both pins must be removed before legrest can be removed from the chair. (Fig. 6)

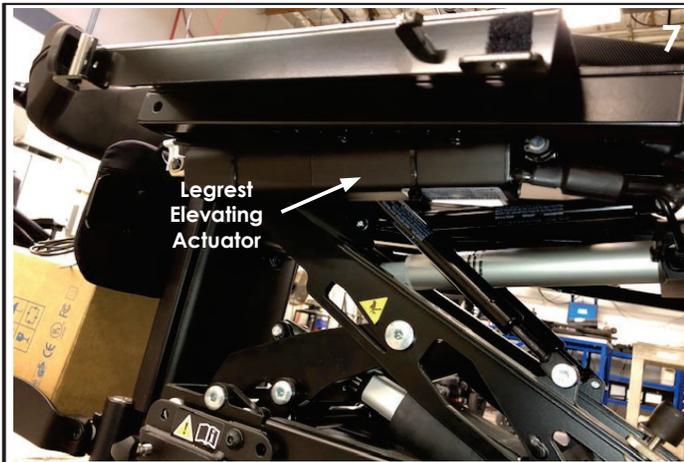
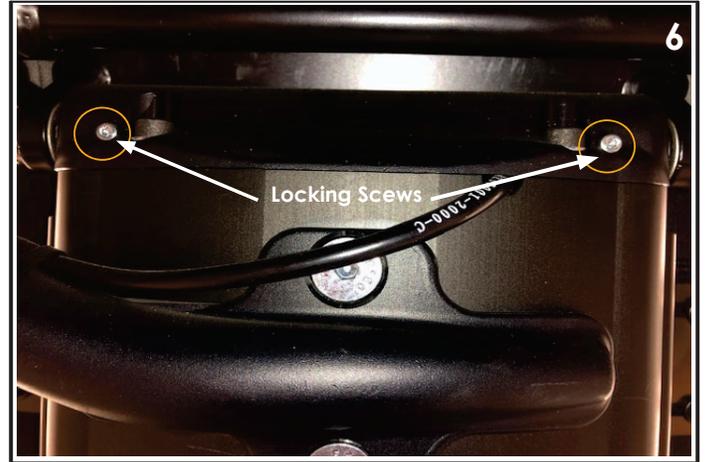
A. Remove PCM Assembly(Continued):

6. There are two locking screws attached to the under side of the two silver pins. (Fig. 7) With a 2.5mm hex key remove both of the locking screws. If it is possible, the locking screws are accessed easier by extending the legrest out or lifting the seat up. Once the locking screws are removed, take a standard screwdriver, and tap both silver pins out and remove the legrest. If the legrest is still under warranty, return to Sunrise Medical. Otherwise discard.



B. Install PCM Assembly:

1. Attach the new PCM assembly onto the front of the Double Tilt Module. Refer back to Fig. 5 & 6. Reattach the two silver pins to either side of the upper portion of the PCM assembly (Fig. 5). Once the silver pins are attached, with the use of a 2.5mm hex key, attach the two locking screws to the back of the upper portion of the legrest. Torque to 6-8 in-lbs. 
2. Reattach the legrest elevating actuator. (Fig. 7) With the use of pliers, start by attaching the rear mount of the legrest elevating actuator. Secure with pin and clip. (Fig. 4)
3. Now reattach the front mount of the legrest elevating actuator. (Fig. 3) The shaft of the elevating legrest actuator will need to attach to the shaft coming out of the left side of the legrest. Attach together and secure with the clip.
4. Reconnect both legrest actuators to their harness' which should be just behind the elevating legrest actuator. (Fig. 2) NOTE: the articulating actuator is located inside of the center section of the legrest itself. The harness protrudes out of the back of the legrest. Do not reattach zip ties until all harnessing is reattached, secure and free from damage.



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